



U.S. Department
of Transportation

**National Highway
Traffic Safety
Administration**

JUN - 8 2007

1200 New Jersey Avenue, SE
Washington, DC 20590

MR. STEVEN BUTLER
ENGINE CERTIFICATION DIRECTOR
CUMMINS, INC.
BOX 3005
COLUMBUS, IN 47202

NVS-215kjs
07E-033

Subject: CONNECTING ROD FAILURE

Dear MR. BUTLER:

This letter is to acknowledge your recent defect information report. Please review the following information to ensure that it conforms to your records as this information is being made available to the public. If the information does not agree with your records, please contact us immediately to discuss your concerns.

Makes/Models/Model Years:
CUMMINS/ISL CM850/9999

NHTSA Campaign Number: 07E-033

Mfg's Report Date: May 18, 2007

Components:
ENGINE AND ENGINE COOLING:ENGINE:DIESEL

Potential Number of Units Affected: 2,159

Summary:
CERTAIN ISL CUMMINS CM850 DIESEL ENGINES PRODUCED FOR RECREATIONAL VEHICLE APPLICATIONS BETWEEN OCTOBER 17, 2005, AND APRIL 18, 2006, WITH ENGINE SERIAL NUMBER RANGE FROM 46543077 TO 46603939. THE CONNECTING ROD CONTAINS A MACHINING DEFECT IN THE WRIST PIN BUSHING OF THE ROD THAT COULD CAUSE SEIZURE OF THE PISTON PIN.

Consequence:

IF ALLOWED TO PROGRESS, THIS COULD LEAD TO ENGINE FAILURE WITH THE POSSIBILITY OF THE ROD RUPTURING THE BLOCK CAVITY. OIL AND DEBRIS ON THE ROADWAY COULD RESULT IN A VEHICLE CRASH.

Remedy:

CUMMINS WILL NOTIFY OWNERS AND REPAIR THE ENGINES FREE OF CHARGE. THE RECALL IS EXPECTED TO BEGIN DURING JUNE 2007. OWNERS CAN CONTACT CUMMINS CUSTOMER ASSISTANT CENTER AT 1-800-343-7357.

Notes:

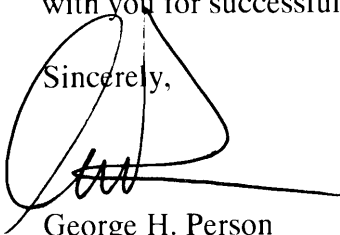
CUMMINS RECALL NO. C0713. CUSTOMERS MAY CONTACT THE NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION'S VEHICLE SAFETY HOTLINE AT 1-888-327-4236 (TTY: 1-800-424-9153); OR GO TO [HTTP://WWW.SAFERCAR.GOV](http://WWW.SAFERCAR.GOV).

The information in your defect report appears to satisfy the requirements of 49 CFR 573.6.

We have received Cummins' proposed owner notification letter and it is currently under review. You will be notified of any changes or concerns once our review is complete. Copies of all notices, bulletins, dealer notifications, and other communications that relate to this recall, including a copy of the final owner notification letter and any subsequent owner follow-up notification letter(s), are to be submitted to this office no later than 5 days after they are originally sent (if they are sent to more than one manufacturer, distributor, dealer, or purchaser/owner).

Your contact for this recall will be Kelly Schuler, who may be reached by phone at 202-366-5227 or by email at KELLY.SCHULER@DOT.GOV. We look forward to working with you for successful completion of this recall campaign.

Sincerely,

A handwritten signature in black ink, appearing to read 'G. Person', with a large, sweeping loop at the end.

George H. Person
Chief, Recall Management Division
Office of Defects Investigation
Enforcement