



**MONACO**  
COACH CORPORATION

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**DATE:** December 15, 2006

**Total Pages:** 7 (including cover)

**To: Service and Parts Manager**

**From: Monaco Customer Service**

**Re: The following pages are pertaining to:  
Recall 06V450000 - US Units  
Recall 06-318 – Canada Units**

**This recall pertains to the installation of a 15 Amp auto-reset fuse in place of standard 15 AMP fuse for windshield wipers on certain 2007 Monaco Signature, Executive and Dynasty, Holiday Rambler Imperial, and Beaver Patriot and Marquis Class A Motorhomes**

You should receive the US owner letter, dealer letter and the repair instructions.

If you have any questions pertaining to this recall or you did not receive all pages, please contact us @ 1-800-685-6545.



MONACO  
COACH CORPORATION

December 15, 2006

**VEHICLE SAFETY DEFECT SERVICE BULLETIN**

**Recall Campaign 06V450000 US Units**

**Recall Campaign 06-318 CN Units**

Monaco File # R06033

**Re: Safety Recall – Windshield Wiper Circuit**

Dear Monaco Coach Corporation Dealer:

Monaco Coach Corporation has decided that a defect which relates to motor vehicle safety exists in certain Class A motorhomes manufactured from May 1, 2006 to June 28, 2006. The affected vehicles are certain 2007 Monaco Signature, Executive and Dynasty, Holiday Rambler Imperial, and Beaver Patriot and Marquis

A copy of the notification letter that is being sent to owners is enclosed.

The National Traffic and Motor Vehicle Safety Act provides that each vehicle that is subject to a recall campaign of this type must be adequately repaired within a reasonable time after the owner has tendered it for repair. Generally, failure to repair within sixty (60) days after the owner's first delivery for repair is assumed to be an unreasonable delay.

**THE ISSUE**

Monaco Coach Corporation manufacturing plant 10 in Coburg, Oregon began installing new windshield wiper motors on certain motorhomes in May of 2006. The original assembly was under fused and the fuse may fail. If the fuse fails, the windshield wipers will stop functioning which would result in a decrease of the visibility of the operator and could result in a crash. The fuse would most likely fail when there is too much resistance put on the windshield wipers such as when the windshield is starting to dry off. As a precautionary measure, Monaco Coach Corporation has elected to perform this voluntary safety recall campaign.

**AFFECTED UNITS**

If our records indicate that you have any of the affected vehicles in your inventory, you will also receive an owner notification letter identifying those units. *Federal law requires that any vehicle lesser receiving this recall notice must forward a copy of this notice to the lessee within ten days*

### **THE REPAIR**

The remedy will involve the installation of a new 15amp auto resetting circuit breaker in the fuse panel on the vehicle. Please review the repair instructions for the labor operation code and labor time allowance. A fuse was sent to each owner of an affected vehicle with their owner notification letter. If they don't have the fuse, they are readily available by faxing the enclosed Recall Parts Purchase Order to 1-800-498-9478. If you have any questions concerning the repair procedure, please contact a member of our Technical Support staff toll free at 877-332-9239.

### **DEALER CAMPAIGN RESPONSIBILITY**

All unsold new/used vehicles in dealer's possession and subject to this campaign must be held and inspected/repared per the service procedure of this campaign bulletin before owners take possession of these vehicles. Dealers are to service all vehicles subject to this campaign at no charge to owners, regardless of mileage, age of vehicle, or ownership, from this time forward.

Owners of vehicles recently sold from your new/used vehicle inventory for which the dealer receives the owner recall notification are to be contacted by the dealer, and arrangements made to make the required correction according to the instructions enclosed with this bulletin. This could be done by mailing to such owners a copy of the applicable owner letter accompanying this bulletin. Please also notify Monaco Coach Corporation of any such owner you have received notification for.

In summary, whenever a vehicle subject to this campaign enters your vehicle inventory, or is in your dealership for service in the future, please take the steps necessary to be sure the campaign correction has been made *before* selling or releasing the vehicle.

In addition to a letter, owners will receive a recall notification/dealer claim form. The vehicle owner will present this form to you upon arrival for the service appointment. Please review the instructions on the face of the notification form and fill in the claim portion when the repair is completed.

Sincerely,



Michael R. Becker  
Customer Service Manager  
Monaco Coach Corporation



MONACO  
COACH CORPORATION

December 15, 2006

**VEHICLE SAFETY DEFECT SERVICE BULLETIN**

**Recall Campaign No. 06V450000**

**Monaco File # R06033**

**Re: Safety Recall – Windshield Wiper Circuit**

Dear Owner:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

Monaco Coach Corporation has decided that a defect which relates to motor vehicle safety exists in certain Class A motorhomes manufactured from May 1, 2006 to June 28, 2006. The affected vehicles are certain 2007 Monaco Signature, Executive and Dynasty, Holiday Rambler Imperial, and Beaver Patriot and Marquis.

According to our information, your unit identified on the enclosed form is affected. *Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.*

Monaco Coach Corporation manufacturing plant 10 in Coburg, Oregon began installing new windshield wiper motors on certain motorhomes in May of 2006. The original assembly was under fused and the fuse may fail. If the fuse fails, the windshield wipers will stop functioning which would result in a decrease of the visibility of the operator and could result in a crash. The fuse would most likely fail when there is too much resistance put on the windshield wipers such as when the windshield is starting to dry off. As a precautionary measure, Monaco Coach Corporation has elected to perform this voluntary safety recall campaign.

The remedy will involve the installation of a new 15amp auto resetting circuit breaker fuse on the vehicle. The installation procedure is not difficult and can be installed by you, the owner. If you choose to install the new 15amp auto resetting circuit breaker fuse yourself, we have included the fuse with this letter. A copy of the instructions has been included in this letter so you may evaluate the procedure. If you decide after reviewing the installation instructions you are not comfortable installing the fuse yourself, please contact an authorized servicing dealer to schedule an appointment to have the recall performed at no charge. If you had the defect, which is the subject of this letter, remedied prior to receiving this letter, you may be eligible for reimbursement by Monaco Coach Corporation for your remedy costs.

You may contact your Monaco Coach Corporation dealer to arrange for a service appointment. Instructions for making this correction have been sent to your dealer and parts are readily available.

The labor time necessary to perform this recall campaign is approximately 0.5 hours. Please ask your dealer if you wish to know how much additional time may be needed to schedule and process your motorhome.

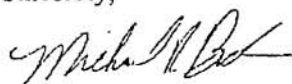
The enclosed Recall Notification Form identifies your motorhome and will serve as an authorization and claim form to have the correction made. Presentation of this form to your dealer will assist in making the necessary correction in the shortest possible time. If you have completed the work yourself or sold or traded your vehicle, or for any reason cannot have this recall service performed, please let us know by completing the postage paid reply card and returning it to us promptly.

Your Monaco Coach Corporation dealer is best equipped to provide service to ensure your motorhome is corrected as promptly as possible. If, however, you take your unit to your dealer on the agreed service date and the dealer does not remedy this condition on that date or within three (3) days, please call our toll free recall hotline at (800) 685-6545 or our toll free number for Technical Service at (877) 466-6226.

If, after contacting your dealer, and the recall assistance service line, you believe Monaco Coach Corporation has failed or has been unable to remedy the noncompliance without charge or there has been an unreasonable delay in securing the remedy, you may submit a complaint to the Administrator, National Highway Traffic Safety Administration, 400 Seventh Street, SW, Washington, DC 20590; or call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY:1-800-424-9153); or go to <http://www.safercar.gov>.

We apologize for any inconvenience that this may cause you. However, we have taken this action in the interest of your safety and continued satisfaction with your Monaco Coach Corporation Beaver Motorhome.

Sincerely,



Michael R. Becker  
Customer Service Manager  
Monaco Coach Corporation



## Recall Repair Procedures

**Products:**  **Marquis, Patriot**  
 **Imperial**  
 **Signature, Executive, Dynasty**

**RECALL 06V450000**  
**CANADA # 06-318**  
**WINDSHIELD WIPER FUSE UPGRADE**

### **Purpose of recall:**

Under certain driving conditions, specifically when the windshield is drying off, the increased resistance on the wiper motor may cause the 15 AMP fuse to fail resulting in the loss of windshield wiper function. As a result the installation of a 15 AMP auto-reset fuse in place of the standard 15 AMP fuse will be necessary.

Read these instructions carefully and become thoroughly familiar with the procedures before beginning repairs. Park unit on a flat, level surface. Place transmission in Neutral, set the park brake and turn engine off

### **Replacement Procedures:**

1. Locate front electrical run panel in front of the driver side front tire
2. Locate the 15 AMP windshield wiper fuse on the printed circuit board (figure 1).
3. Replace the standard 15 AMP blade style fuse with the 15 AMP auto-reset fuse.

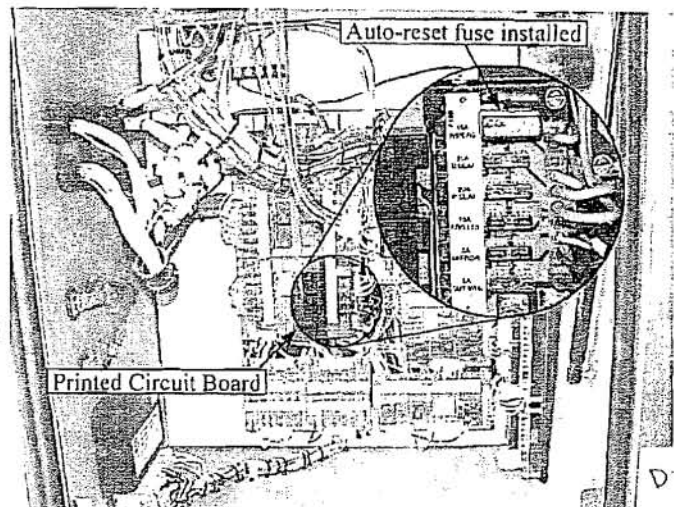


figure 1

**Part:** Order Kit # 06V450000  
06-318

**Kit contains:** 1- 15 AMP auto-reset fuse.

**Warranty:** Submit a warranty claim form for each unit repaired and use the following labor time and code.

**Labor Operation Code:** US - Intergy - 22810256RC • E1 - 228102RC  
CAN - Intergy - 22820256RC • E1 - 228202RC

**Labor Hours:** .5

**Monaco Coach Corporation**

**RECALL PARTS PURCHASE ORDER**

Recall 06V450000  
Canada 06-318  
Monaco File R06033  
Windshield Wiper Fuse Upgrade

Confirming Order Number. \_\_\_\_\_

Date: \_\_\_\_\_

Ship To. \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

PO Number:

Part: Order Kit # 06V450000  
06-318

Kit contains: 1- 15 AMP auto-reset fuse.

Customer Name: \_\_\_\_\_

Serial Number(s). \_\_\_\_\_  
\_\_\_\_\_

All parts will be shipped RPS ground unless other  
arrangements are made in advance.  
FAX TO. 1-800-498-9478

**MONACO COACH CORPORATION**  
P.O. Box 465 Wakarusa, IN 46573  
606 Nelsons Parkway Wakarusa, IN 46573