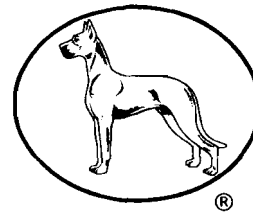


Great Dane Trailers



SERVICE BULLETIN

November 20, 2006

SERVICE BULLETIN #402

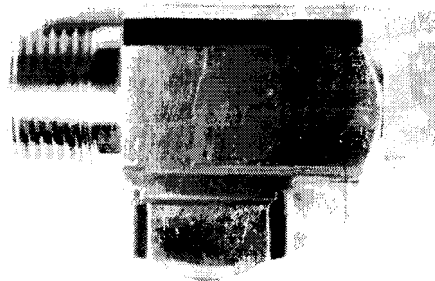
TO: BRANCH MANAGERS, DEALER PRINCIPALS, AND SERVICE MANAGERS

FROM: Barry A. Mitchell
Director, Customer Service/Warranty

SUBJECT: **BrassCraft 225-6 Street T Pipe Fitting Recall 06E-082**

Our customers will be receiving a recall notice shortly regarding the above referenced recall related to BrassCraft Canada, Ltd.'s recall of their model 225-6 Street T Pipe fittings. Also attached is a listing of all trailers affected by this recall.

BrassCraft Model 225-6 Pipe Fitting



This recall is being sent out in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. A defect affecting motor vehicle safety has been found in certain pipe fittings manufactured by BrassCraft Canada, Ltd., and supplied to Great Dane Trailers for use in the air brake systems of our trailers.

Customers will be instructed to bring their affected trailers into any Great Dane branch or dealer repair facility to have these repairs performed at no charge.

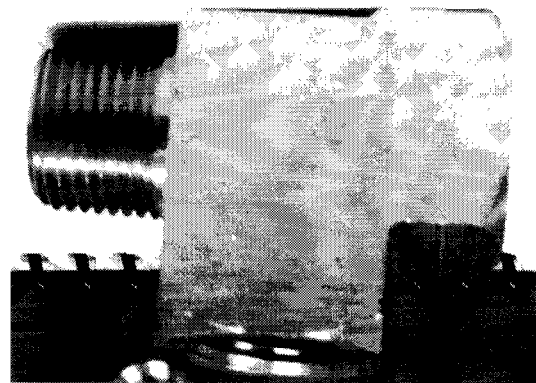
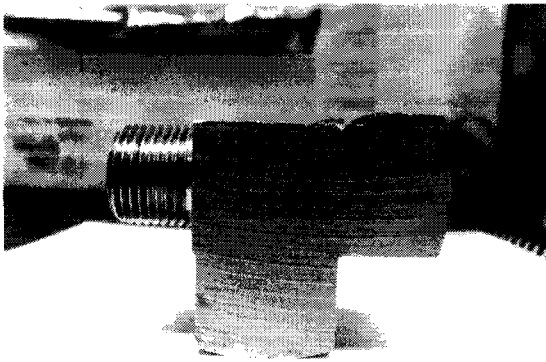
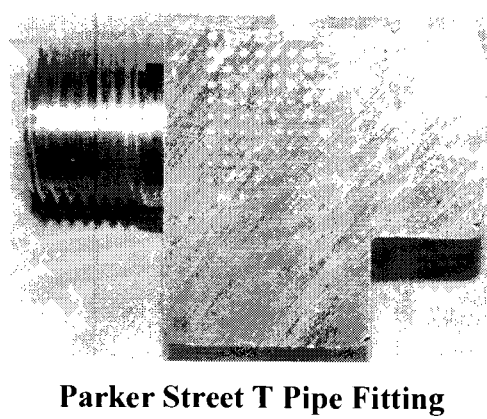
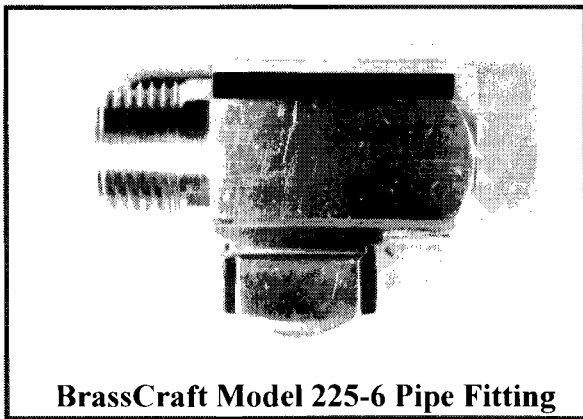
The following are the inspection and repair instructions. Replacement parts can be obtained by contacting Bobby Jones (BrassCraft) at (248) 374-4020 or Sonny Dukes (Great Dane) at (912) 644-2402.

BrassCraft Model 225-6 Street T Pipe Fitting Recall Guide

Description of Recalled Fittings

To help you determine whether the pipe fittings in your inventory or installed in your vehicles are the recalled model manufactured by BrassCraft, we are providing below a comparison guide that illustrates the differences between BrassCraft's Model 225-6 fitting and other similar fittings manufactured by other companies, including Parker, Eaton and Anderson.

Only the BrassCraft 225-6 fitting is being recalled at this time.



Anderson Pipe Fitting

Eaton Street T Pipe Fitting

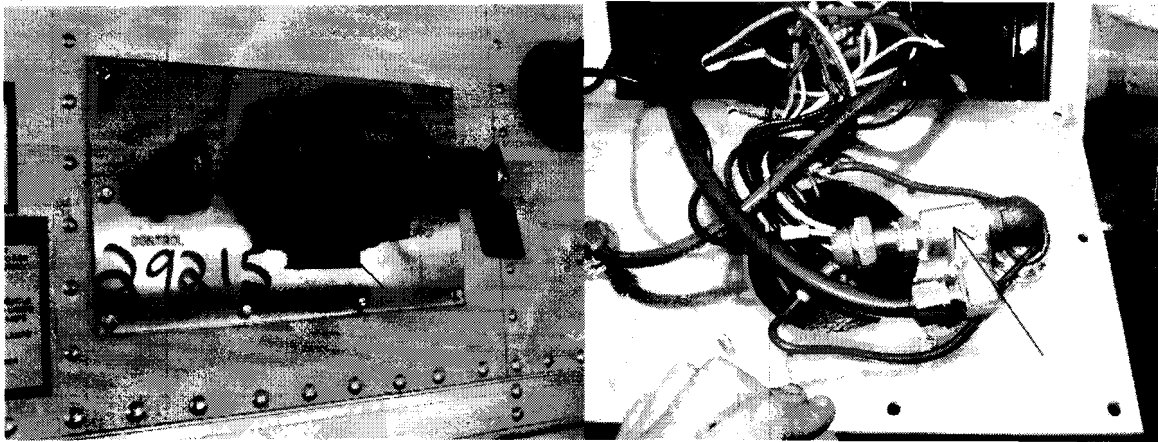
Note: Although the photographs presented above roughly approximate the sizes of the fittings depicted, the actual sizes of the fittings may vary a little from these pictures.

The BrassCraft 225-6 Street Ts can be uniquely identified by the corner chamfering as seen in the above photograph.

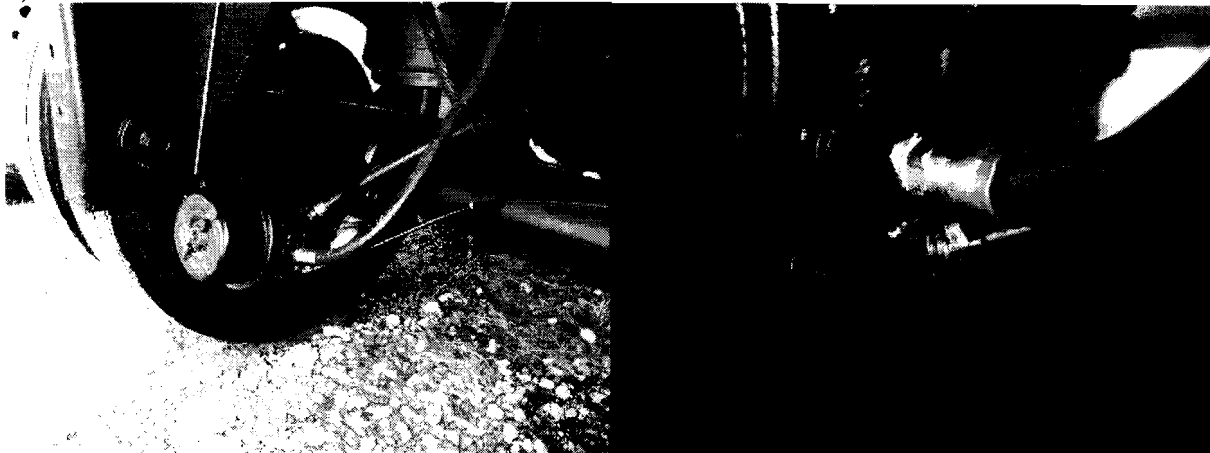
Installation Location Guide

The BrassCraft 225-6 Street T fittings can be installed in several locations. The images below are intended to provide common installation locations. As an additional note, the 225-6 Street Tee fitting is a 3/8" pipe fitting. While additional tee fittings of various sizes may be located on the trailer, only the 225-6 fittings are subject to recall.

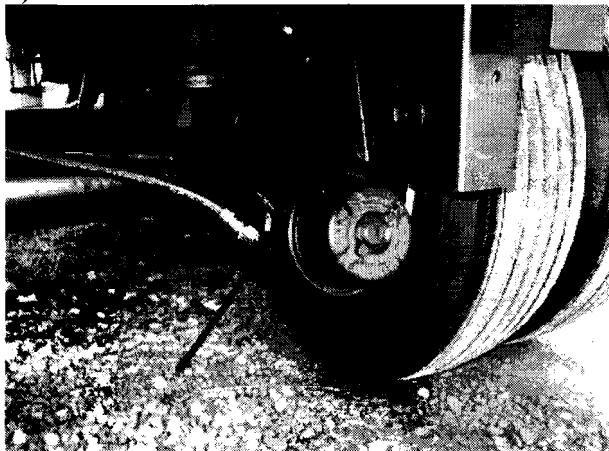
1) Behind Nose Box (When Dome Pressure Switch Is Present)



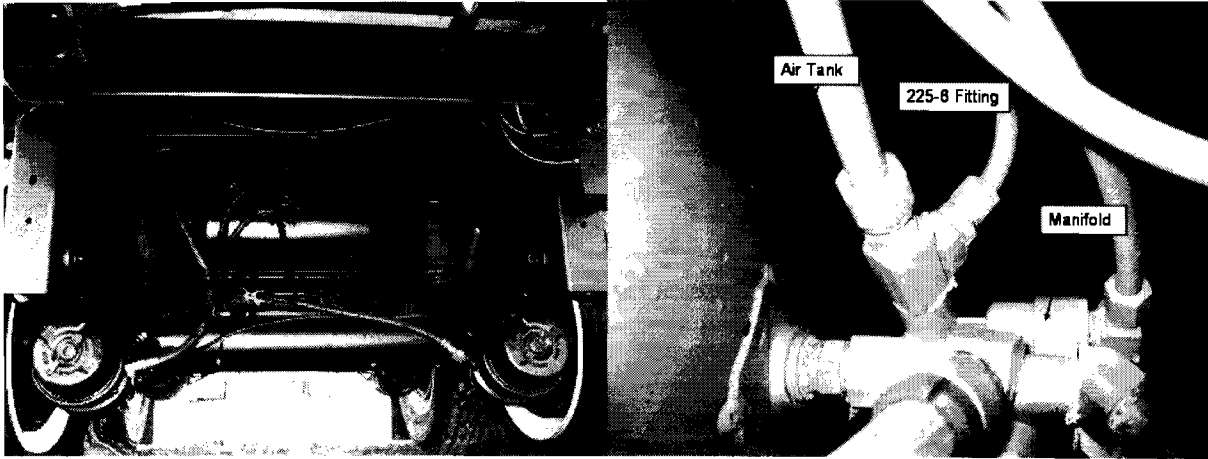
2) Curb Side Front Axle Brake Canister



3) Road Side Front Axle Brake Canister Service Tee



4) Air Tank Manifold



5) Curbside Rear Axle (Could also be Roadside Rear)



Replacement Guide

- 1) Remove existing Street Tee. This will include the removal of all necessary airbrake hoses/fittings attached to the Street Tee
- 2) All joints to be re-assembled should be prepared with approved thread dope
- 3) Reinstall all airbrake hoses/fittings
- 4) Visually inspect system for complete removal/replacement
- 5) Upon completion of the removal and replacement, a brake system leak check shall be performed consisting of:
 - a) Fully charge the air system (typically 125 p.s.i.) and let the system settle (air gauge needle stops moving)
 - b) Time the air pressure drop. The loss rate should not be greater than 2 p.s.i. in one minute
 - c) While the system is pressurized, apply soapy water at each replaced fitting and connection and inspect for bubbles indicating a leak
- 6) If leaks are detected, additional tightening may be required or the fitting may need to be replaced.
- 7) Upon replacement the removed fittings should be destroyed/scrapped
- 8) Upon completion of the repairs a green dot sticker should be affixed to the front bottom rail of the trailer to designate it to be a completed trailer and the attached completion confirmation should be filled out (daily) and be faxed to (912) 644-2164 to the attention of Sonny Dukes.
- 9) Branch or dealers utilizing the Great Dane electronic warranty maintenance system may initiate claims for these repairs within the warranty system but should note that these trailers will come up as a "Prototype" claim which will allow you to create an automated recall claim eligible for "Facility Claim" initiation (Note: if a serial number does not come up with the Prototype it is not on the recall and is not eligible for the recall repair).
- 10) All other facilities should contact Customer Service to obtain a warranty approval number and should then bill through normal billing channels.
- 11) Great Dane will allow up to a maximum of two man hours labor per trailer regardless of the quantities of fittings replaced.