



SERVICE REPAIR PROCEDURE

35" C.E. WHITE BARRIER PAD & COVER REPLACEMENT		RECALL # 06V-443	
BY: Jose Vazquez	DEPARTMENT: Warranty	DATE: 11/09/2009	REVISION: 2

MODEL:

2000- 2006 US Bus Corporation Sturdibus School Buses

ISSUE:

C.E. White Barrier pad and cover replacement – Non-compliance with Federal Motor Vehicle Safety Standard No. 222, "School Bus Seating and Crash Protection ". The noncompliance was caused by the failure of the front crash barrier to coincide with or exceed the contactable surface of the seat it protects as required by the standard.

PROCEDURE:

Replacing the Barrier Cover and Foam Pack

1. Using a pick or staple removing tool, remove all staples from the bottom front side of the barrier. When the front side of the cover is loose you will be able to see the back side of the cover bottom and remove those staples. The back facing tail staples will be last.



2. Pull up on the cover and remove it from the foam pack.



Styrene wedges

3. To remove the foam pack, pull up on the bottom side of the styrene wedge on one side and then repeat the same process on the opposite side until the foam will pull up and slide off the frame.



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Sometimes the glue in the foam will adhere to the frame and the foam pack may be hard to remove.

4. You will now be able to slide the new foam pack onto the frame, making sure that it pushes all the way down onto the frame so the bottom front rests on the wood strip. You may need to use a piece of silk film plastic on top of the frame to help the foam pack slide on easier. The re-bond foam will go to the back side of the frame. Place a piece of silk film plastic over the top of the foam pack to allow the cover to slide on easier.

5. Turn the cover half way inside out and slide the top of the barrier cover onto the foam pack. The side with the slits in the cover will go to the back side of the frame.

6. Slide the half turned cover onto the top of the foam pack and pull down on the cover until the top looks tight.

7. Grasp one of the side facing tails and pull downward then repeat on the opposite side until the cover, alternating until the cover is all the way turned right side out and you can pull the cover down tightly.



8. On the bottom side of the barrier, and staple to the wood strip. Repeat on the opposite side of the cover.





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9. Pull the back (slits) side of the cover tightly and staple to the wood strip.

10. Pull the front side of the cover tightly and staple to the wood strip.

OPERATION TIME:

.50 hr per Barrier

WARRANTY STATUS:

Transportation Collaborative Inc. warranty coverage as applicable. Please submit claim to Transportation collaborative Inc. Attention:

Jose Vazquez
Warranty Department
Jvazquez@TransTechBus.com

Or

Transportation Collaborative Inc. OBO US Bus Corporation Recall #06V-443
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