

**MONACO**  
COACH CORPORATION

RECEIVED

2007 JAN 23 10 25

**DATE:** December 5, 2006

**Total Pages:** 7 (including cover)

**To: Service and Parts Manager**

**From: Monaco Customer Service**

**Re: The following pages are pertaining to:**

**Recall 06V429000 - US Units**

**Recall 06-282 – Canada Units**

**This recall pertains to the installation of a heat shield between the LP tank and the Hydro Hot exhaust pipe on certain 2007 Beaver Contessa, Holiday Rambler Scepter and Monaco Camelot Class A Motorhomes**

You should receive the US owner letter, dealer letter and the repair instructions.

If you have any questions pertaining to this recall or you did not receive all pages, please contact us @ 1-800-685-6545.



December 5, 2006

**VEHICLE SAFETY DEFECT SERVICE BULLETIN**  
**Recall Campaign 06V429000 US Units**  
**Recall Campaign 06-282 CN Units**  
Monaco File # R06036

**Re: Safety Recall – Missing Heat Shield**

Dear Monaco Coach Corporation Dealer:

Monaco Coach Corporation has initiated a voluntary safety recall campaign relating to certain Class A motorhomes manufactured from March 14, 2006 through October 12, 2006. The affected vehicles are certain 2007 Monaco Camelot, Holiday Rambler Scepter and Beaver Contessa.

A copy of the notification letter that is being sent to owners is enclosed.

The National Traffic and Motor Vehicle Safety Act provides that each vehicle that is subject to a recall campaign of this type must be adequately repaired within a reasonable time after the owner has tendered it for repair. Generally, failure to repair within sixty (60) days after the owner's first delivery for repair is assumed to be an unreasonable delay.

**THE ISSUE**

Monaco Coach Corporation has become aware of a safety defect with respect to the LP tank and the HydroHot exhaust. Monaco has determined that for a certain period of time our manufacturing plant 17 in Coburg, Oregon was not installing heat shields in the LP tank bay even though the exhaust for the HydroHot is within 18" of the LP tank. This is located under the coach, near the LP tank on the passenger side. This is a violation of ANSI A119.2 code 5.2.5. The heat from the HydroHot exhaust could place excessive temperature on the exterior surface of the LP tank. This could eventually lead to unexpected venting of LP to the atmosphere through the LP tank safety relief valve. LP gas leakage in the presence of an ignition source could result in a fire. As a precautionary measure, Monaco Coach Corporation has elected to perform this voluntary safety recall campaign.

**AFFECTED UNITS**

If our records indicate that you have any of the affected vehicles in your inventory, you will also receive an owner notification letter identifying those units. *Federal law requires that any vehicle lesser receiving this recall notice must forward a copy of this notice to the lessee within ten days.*

### **THE REPAIR**

The remedy will involve the installation on a heat shield between the HydroHot exhaust and the LP tank. Please review the repair instructions for the labor operation code and labor time allowance. Parts are readily available by faxing the enclosed Recall Parts Purchase Order to 1-800-498-9478. If you have any questions concerning the repair procedure, please contact a member of our Technical Support staff toll free at 877-332-9239.

### **DEALER CAMPAIGN RESPONSIBILITY**

All unsold new/used vehicles in dealer's possession and subject to this campaign must be held and inspected/repaired per the service procedure of this campaign bulletin before owners take possession of these vehicles. Dealers are to service all vehicles subject to this campaign at no charge to owners, regardless of mileage, age of vehicle, or ownership, from this time forward.

Owners of vehicles recently sold from your new/used vehicle inventory for which the dealer receives the owner recall notification are to be contacted by the dealer, and arrangements made to make the required correction according to the instructions enclosed with this bulletin. This could be done by mailing to such owners a copy of the applicable owner letter accompanying this bulletin. Please also notify Monaco Coach Corporation of any such owner you have received notification for.

In summary, whenever a vehicle subject to this campaign enters your vehicle inventory, or is in your dealership for service in the future, please take the steps necessary to be sure the campaign correction has been made *before* selling or releasing the vehicle.

In addition to a letter, owners will receive a recall notification/dealer claim form. The vehicle owner will present this form to you upon arrival for the service appointment. Please review the instructions on the face of the notification form and fill in the claim portion when the repair is completed.

Sincerely,



Michael R. Becker  
Customer Service Manager  
Monaco Coach Corporation



December 5, 2006

**VEHICLE SAFETY DEFECT SERVICE BULLETIN**  
**Recall Campaign No. 06V429000**  
**Monaco File # R06036**

**Re: Safety Recall – Missing Heat Shield**

Dear Owner:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

Monaco Coach Corporation has decided that a defect which relates to motor vehicle safety exists in certain Class A motorhomes manufactured from March 14, 2006 through October 12, 2006. The affected vehicles are certain 2007 Monaco Camelot, Holiday Rambler Scepter and Beaver Contessa Class A Motorhomes.

According to our information, your unit identified on the enclosed form is affected. *Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days*

Monaco Coach Corporation has become aware of a safety defect with respect to the LP tank and the HydroHot exhaust. Monaco has determined that during this period of time, our manufacturing plant 17 in Coburg, Oregon was not installing heat shields in the LP tank bay even though the exhaust for the HydroHot is within 18" of the LP tank. This is located under the coach, near the LP tank on the passenger side. This is a violation of ANSI A119.2 code 5.2.5. The heat from the HydroHot exhaust could place excessive temperature on the exterior of the LP tank and result in unexpected venting of LP gas through the LP tank safety relief valve. LP gas leakage in the presence of an ignition source could result in a fire. As a precautionary measure, Monaco Coach Corporation has elected to perform this voluntary safety recall campaign.

The remedy will involve the installation on a heat shield between the HydroHot exhaust and the LP tank. The recall repair will be performed at no cost to you. If you had the defect, which is the subject of this letter, remedied prior to receiving this letter, you may be eligible for reimbursement by Monaco Coach Corporation for your remedy costs.

You may contact your Monaco Coach Corporation dealer to arrange for a service appointment. Instructions for making this correction have been sent to your dealer and parts are readily available.

The labor time necessary to perform this recall campaign is approximately 0.5 hours. Please ask your dealer if you wish to know how much additional time may be needed to schedule and process your motorhome.

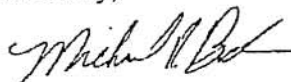
The enclosed Recall Notification Form identifies your motorhome and will serve as an authorization and claim form to have the correction made. Presentation of this form to your dealer will assist in making the necessary correction in the shortest possible time. If you have sold or traded your vehicle, or for any reason cannot have this recall service performed, please let us know by completing the postage paid reply card and returning it to us promptly.

Your Monaco Coach Corporation dealer is best equipped to provide service to ensure your motorhome is corrected as promptly as possible. If, however, you take your unit to your dealer on the agreed service date and the dealer does not remedy this condition on that date or within three (3) days, please call our toll free recall hotline at (800) 685-6545 or our toll free number for Technical Service at (877) 466-6226..

If, after contacting your dealer, and the recall assistance service line, you believe Monaco Coach Corporation has failed or has been unable to remedy the noncompliance without charge or there has been an unreasonable delay in securing the remedy, you may submit a complaint to the Administrator, National Highway Traffic Safety Administration, 400 Seventh Street, SW, Washington, DC 20590; or call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY:1-800-424-9153); or go to <http://www.safercar.gov>.

We apologize for any inconvenience that this may cause you. However, we have taken this action in the interest of your safety and continued satisfaction with your Monaco Coach Corporation vehicle.

Sincerely,



Michael R. Becker  
Customer Service Manager  
Monaco Coach Corporation



## Recall Repair Procedures

Products:  **Contessa**  
 **Scepter**  
 **Camelot**

**RECALL 06V429000**  
**CANADA # 06-282**  
**LP TANK HEAT SHIELD INSTALLATION**

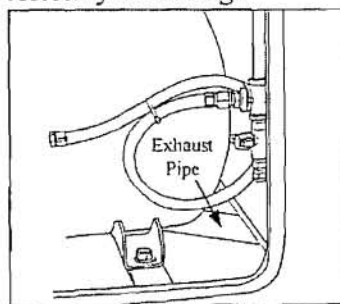
**Purpose of recall:**

Install a heat shield between the LP tank and the Hydro Hot exhaust pipe to resolve a code violation.

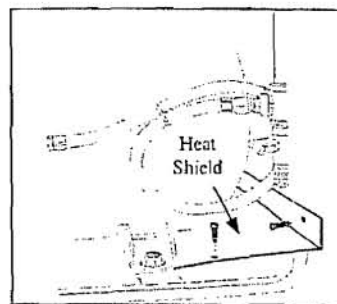
Read these instructions carefully and become thoroughly familiar with the procedures before beginning repairs. Park unit on a flat, level surface. Place transmission in Neutral, set the park brake and turn engine off.

**Replacement Procedures:**

1. Locate LP tank storage bay in front of the passenger side rear tire.
2. Insert supplied heat shield into bay between LP tank mounting feet and bay structure and the front wall of the bay.
3. Secure the heat shield to the outer lip of the LP tank bay surround and the front wall of the bay with 1" X 3/8" self tapping screws supplied.
4. Using black silicone caulking run a bead around the perimeter of the heat shield on the underside to reduce the possibility of rattling.



Before



After

**Part:** Order Kit # USA - 06V429000  
CAN - 06-282

**Kit contains:** 1 - Heat Shield • 2 - 3/8" X 1" self tapping screws

**Warranty:** Submit a warranty claim form for each unit repaired and use the following labor time and code.

**Labor Operation Code:** USA Intergy - 22790227RC • E1 - 227902RC  
CAN Intergy - 22800227RC • E1 - 228002RC

**Labor Hours:** .5

**Monaco Coach Corporation**

**RECALL PARTS PURCHASE ORDER**

Recall 06V429000  
Canada 06-282  
Monaco File R06036  
LP Tank Heat Shield Installation

Confirming Order Number: \_\_\_\_\_

Date: \_\_\_\_\_

Ship To: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

PO Number: \_\_\_\_\_

Part: Order # USA - 06V429000  
CAN - 06-282

Kit contains: 1 - Heat Shield • 2 - 3/8" X 1" self tapping screws

Customer Name: \_\_\_\_\_

Serial Number(s): \_\_\_\_\_  
\_\_\_\_\_

All parts will be shipped RPS ground unless other  
arrangements are made in advance.  
FAX TO: 1-800-498-9478

**MONACO COACH CORPORATION**  
P.O. Box 465 Wakarusa, IN 46573  
606 Nelsons Parkway Wakarusa, IN 46573