



MONACO
COACH CORPORATION

November 21, 2006

VEHICLE SAFETY DEFECT SERVICE BULLETIN

Recall Campaign 06V426000 US Units

Recall Campaign 06-281 CN Units

Monaco File # R06025

Re: Safety Recall – Steering Nut and Bolt

Dear Monaco Coach Corporation Dealer:

Monaco Coach Corporation has initiated a voluntary safety recall campaign relating to certain Class A motorhomes manufactured from January 3, 2005 through February 8, 2005. The affected vehicles are certain Beaver 2005 Monterey, 2006 Patriot and 2006 Marquis.

A copy of the notification letter that is being sent to owners is enclosed.

The National Traffic and Motor Vehicle Safety Act provides that each vehicle that is subject to a recall campaign of this type must be adequately repaired within a reasonable time after the owner has tendered it for repair. Generally, failure to repair within sixty (60) days after the owner's first delivery for repair is assumed to be an unreasonable delay.

THE ISSUE

Monaco Coach Corporation became aware of a defect with respect to the nut and bolt combination used on specific Beaver 2005 Monterey, 2006 Patriot and 2006 Marquis Class A Motorhomes. The defect relates to the nut and bolt combination that is used to clamp the intermediate shaft onto the steering shaft. Without the proper nut and bolt combination, the nut can loosen prematurely and allow the bolt to come out which would allow the intermediate shaft to become disconnected from the steering column shaft. If this would occur, it can cause the operator to lose the ability to control the vehicle, which could result in a crash. As a precautionary measure, Monaco Coach Corporation has elected to perform this voluntary safety recall campaign.

AFFECTED UNITS

If our records indicate that you have any of the affected vehicles in your inventory, you will also receive an owner notification letter identifying those units. *Federal law requires that any vehicle lesser receiving this recall notice must forward a copy of this notice to the lessee within ten days*

THE REPAIR

The remedy will involve inspection of the nut and bolt combination on the vehicle. If the improper combination is installed on the vehicle, you will replace with a new nut and bolt supplied by Monaco. If the combination is correct, you will re-torque the existing combination. Please review the repair instructions for the labor operation code and labor time allowance. Parts are readily available by faxing the enclosed Recall Parts Purchase Order to 1-800-498-9478. If you have any questions concerning the repair procedure, please contact a member of our Technical Support staff toll free at 877-332-9239.

DEALER CAMPAIGN RESPONSIBILITY

All unsold new/used vehicles in dealer's possession and subject to this campaign must be held and inspected/repared per the service procedure of this campaign bulletin before owners take possession of these vehicles. Dealers are to service all vehicles subject to this campaign at no charge to owners, regardless of mileage, age of vehicle, or ownership, from this time forward.

Owners of vehicles recently sold from your new/used vehicle inventory for which the dealer receives the owner recall notification are to be contacted by the dealer, and arrangements made to make the required correction according to the instructions enclosed with this bulletin. This could be done by mailing to such owners a copy of the applicable owner letter accompanying this bulletin. Please also notify Monaco Coach Corporation of any such owner you have received notification for.

In summary, whenever a vehicle subject to this campaign enters your vehicle inventory, or is in your dealership for service in the future, please take the steps necessary to be sure the campaign correction has been made before selling or releasing the vehicle.

In addition to a letter, owners will receive a recall notification/dealer claim form. The vehicle owner will present this form to you upon arrival for the service appointment. Please review the instructions on the face of the notification form and fill in the claim portion when the repair is completed.

Sincerely,



Michael R. Becker
Customer Service Manager
Monaco Coach Corporation



Recall Repair Procedures

Products:  **2005 Monterey**
2006 Patriot, Marquis

RECALL 06V426000 CANADA # 06-281 STEERING SHAFT BOLT REPLACEMENT

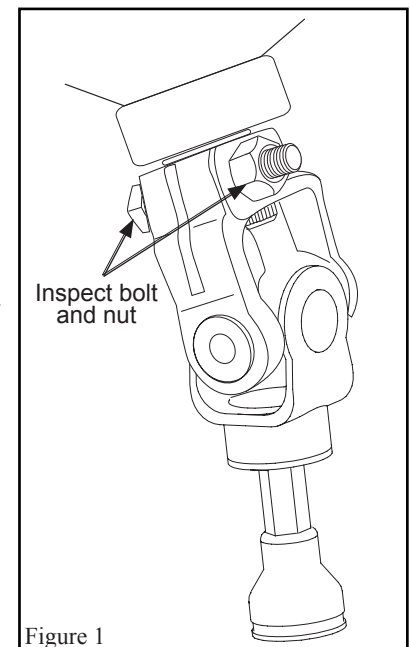
Purpose of recall:

To inspect and replace incorrect steering column bolt/nut/washer combination.

Read these instructions carefully and become thoroughly familiar with the procedures before beginning repairs. Park unit on a flat, level surface. Place transmission in Neutral, set the park brake and turn engine off.

Inspection Procedures:

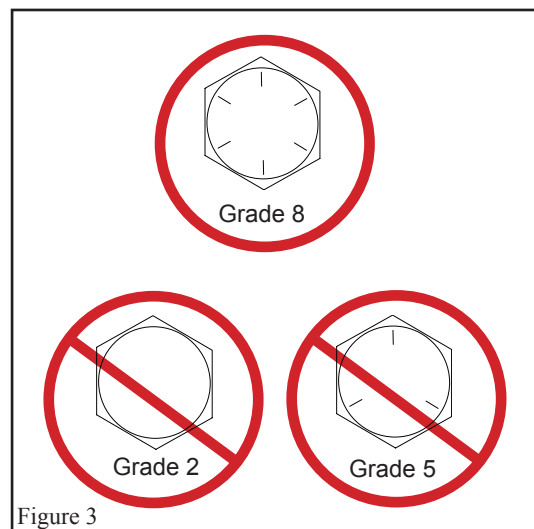
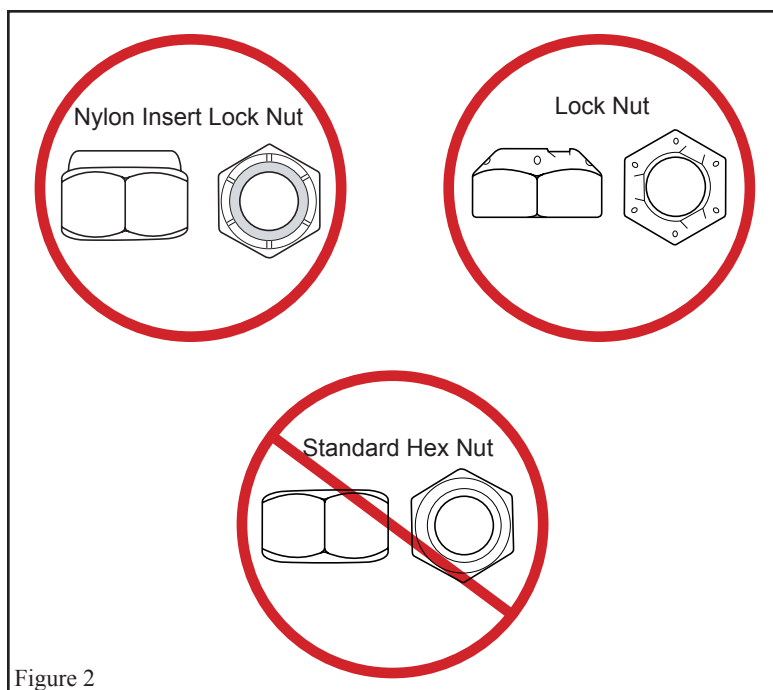
1. Remove the screws in the front of the plastic steering column surround to access the intermediate shaft.
2. Locate the bolt securing the intermediate shaft to the bottom of the steering column shaft (refer to figure 1).
3. Verify the bolt installed is a 3/8" Grade 8 bolt with a lock nut or a nylon insert lock nut (refer to figures 2 & 3 on page 2 for visual assistance). Washers may have been used with either type of lock nut and are acceptable as long as they do not interfere with the seating of the bolt or nut.
4. Any combination involving the use of a standard hex nut (non-lock type nut) is unacceptable and must be replaced with the bolt/lock nut combination provided.



Replacement Procedures:

1. Remove the existing bolt/nut combination and replace with the new bolt/lock nut combination provided (do not install washers with the new combination).
2. The intermediate shaft should not slide down the steering column spline shaft and the bolt must go through the machined groove in the spline shaft.
3. Torque the new bolt and nut combination to 49 ft lbs.
4. Re-secure the steering column surround.

NOTE: Re-torque every 5 years or 50,000 miles maximum. Lock nuts cannot be re-used once removed. If the new lock nut is removed for any reason, replace with a new lock nut.



Part: Order Kit # USA - 06V426000
CAN - 06-281

Kit contains: 1- 2" X 3/8" Grade 8 bolt and lock nut.

Warranty: Submit a warranty claim form for each unit repaired and use the following labor time and code.

Labor Operation Code: USA Intergy - 22770259RC • E1 - 227702RC
CAN Intergy - 22780259RC • E1 - 227802RC

Labor Hours: .5

Monaco Coach Corporation

RECALL PARTS PURCHASE ORDER

Recall 06V426000
Canada 06-281
Monaco File R06025
Steering Column Bolt Replacement

Confirming Order Number: _____

Date: _____

Ship To: _____

PO Number: _____

Part: Order Kit # USA - 06V426000
CAN - 06-281

Kit contains: 1- 2" X 3/8" Grade 8 bolt and lock nut.

Customer Name: _____

Serial Number(s): _____

All parts will be shipped RPS ground unless other
arrangements are made in advance.
FAX TO: 1-800-498-9478

MONACO COACH CORPORATION
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