

TOYOTA CUSTOMER SERVICES

Volume: XIII
Number: TC06-017
Date: 10/24/2006
 Action
 Retain
 Information

TO: ALL REGION/PRIVATE DISTRIBUTOR GENERAL MANAGERS/
VICE PRESIDENTS

FROM: DAVE ZELLERS, *Dave*
VICE PRESIDENT, PRODUCT QUALITY & SERVICE SUPPORT

SUBJECT: SPECIAL SERVICE CAMPAIGN (SAFETY RECALL) – 60H
(2005 THROUGH LATE 2006 MODEL YEAR SCION tC SIDE IMPACT AIRBAG
SENSORS)

Toyota will initiate a Special Service Campaign (Safety Recall) to replace the Side Impact Airbag Sensors on 2005 through late 2006 Model Year Scion tC vehicles. There are approximately 30,000 vehicles involved nationwide.

In certain 2005 through late 2006 Model Year Scion tC vehicles, the side impact Seat-Bolster and Curtain Side Airbags may inadvertently deploy. This condition can occur if the door for that side of the vehicle is closed with a high rate of force while the vehicle's ignition is in the "On" position or within 90 seconds of turning the ignition key from the "On" position to the "Off" position. In the worst case, if the side impact Seat-Bolster and Curtain Side Airbags inadvertently deploy, they could cause personal injury if an occupant is seated on the same side of the vehicle as the door that is closed with a high rate of force.

The following vital information is provided to inform you and your staff of the owner notification phase of the campaign and your degree of involvement.

1. Dealer Letter Mailing Date

The attached Dealer Letter will be sent to all Toyota dealers in late October, 2006.

2. Owner Notification Mailing Date

The owner notification will commence in early November, 2006, approximately one week after the dealer notification. The owner letters will be mailed over a one month period.

Please note that only owners of the affected vehicles will be notified. If a dealer is contacted by an owner of an involved vehicle, who has not yet received a notification, please instruct them to **verify eligibility by confirming through Dealer Daily/TIS prior to performing repairs**. Dealers should perform the repair as outlined in the attached Technical Instructions.

3. Region/District Summary Reports

We have enclosed the following SSC 60H Summary Reports in the Region/Private Distributor (PD) Service Manager/Customer Service Operations Manager/Director of Service package:

- Region/PD Summary Report that provides an overview of the entire Region/PD for this SSC.
- A District Summary Report that indicates the number of involved vehicles per dealership in each district for this campaign.

Please refer to the attached Dealer letter for additional information.

Please review this entire SSC with the appropriate associates so that they may provide the necessary support to your dealers and maximize our combined customer satisfaction efforts.

Thank you for your cooperation.

TOYOTA MOTOR SALES, U.S.A, INC.
Enclosures



TO: ALL TOYOTA DEALER PRINCIPALS,
SERVICE MANAGERS, PARTS MANAGERS

SUBJECT: SPECIAL SERVICE CAMPAIGN (SAFETY RECALL) – 60H
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In certain 2005 through late 2006 Model Year Scion tC vehicles, the side impact Seat-Bolster and Curtain Side Airbags may inadvertently deploy. This condition can occur if the door for that side of the vehicle is closed with a high rate of force while the vehicle's ignition is in the "On" position or within 90 seconds of turning the ignition key from the "On" position to the "Off" position. In the worst case, if the side impact Seat-Bolster and Curtain Side Airbags inadvertently deploy, they could cause personal injury if an occupant is seated on the same side of the vehicle as the door that is closed with a high rate of force.

The following vital information is provided to inform you and your staff of the owner notification phase of the campaign and your degree of involvement.

1. Owner Notification Letter Mailing Date

The owner notification will commence in early November, 2006, approximately one week after the dealer notification. The owner letters will be mailed over a one month period.

As always, please **verify vehicle eligibility by confirming through Dealer Daily/TIS prior to performing repairs**. Dealers should perform the replacement as outlined in the repair manual and attached Technical Instructions.

2. Vehicles in Dealer Stock

As required by Federal Regulation, dealers are not to deliver any vehicle acquired in their inventory, which is involved in a safety recall, until the necessary replacements have been performed.

3. Dealer/Owner Lists

Affected vehicle VIN lists (VIN only due to changes in Privacy Laws) for the SSC 60H campaign have been distributed to each dealership's Service and Parts Managers. These lists are based upon the dealership's Primary Marketing Area (PMA) or selling dealership where applicable. Based upon our records, a dealership which does not have an affected vehicle in their PMA will receive a report indicating so.

4. Number and Identification of Involved Vehicles

There are approximately 30,000 Scion tC (2005 through late 2006 Model Year) vehicles involved in the U.S.

Model	WMI	Year	VIN Range	
			VDS	Ranges
Scion tC	JTK	2005	DE167	0001012 – 0063405
		2006	DE167	0061793 – 0127501

5. **Parts Ordering**

The necessary parts can be ordered through your dealership's facing PDC. There are multiple parts kits for Scion tC vehicles based upon the production date. To assist dealers in determining the correct part number(s) to order, in addition to the table below and the Technical Instructions, a website has been set up to look up part numbers by VIN. Please go to <http://60h-lookup.imagespm.info/> (also linked through TIS), enter the VIN, and the correct part number(s) to order will be displayed. **The website is for part application reference only and will not order the part nor confirm campaign completion status.**

• **Vehicle Production Date: April 04, 2004 – February 08, 2006**

Part Number	Part Description	Quantity
04006-30121	Side Airbag Sensor Kit A	1
04006-29121	Pad & Seal Kit <i>(Use with Kit A if the vehicle production date was April 04, 2004 – July 07, 2005)</i>	1

• **Vehicle Production Date: February 08, 2006 – March 03, 2006**

Part Number	Part Description	Quantity
04006-30221	Side Airbag Sensor Kit B *	1

NOTE: Side Airbag Sensor Kits A and B are not interchangeable due to differences in the door frame shape.

* Since only a small number of vehicles (approximately 1,500) will require Side Airbag Sensor Kit B (04006-30221), dealers will not be allowed to stock this part. It will be placed on Manual Allocation Control (MAC) to assure an adequate and balanced parts inventory.

If there are **special** circumstances where you are having difficulty receiving this part, dealer associates may contact 310-468-5516 to research the Side Airbag Sensor Kit B order.

A UIO by state matrixes are listed below to inform dealers of the number of vehicles in their area.

• **For Part Number 04006-30121 / 04006-29121**

STATE	UIO	STATE	UIO	STATE	UIO	STATE	UIO	STATE	UIO
AK	12	GA	494	ME	39	NJ	935	SD	14
AL	210	IA	117	MI	455	NM	250	TN	345
AR	153	ID	51	MN	243	NV	402	TX	2382
AZ	1042	IL	984	MO	451	NY	1000	UT	234
CA	5925	IN	300	MS	97	OH	817	VA	1349
CO	518	KS	177	MT	20	OK	208	VT	17
CT	242	KY	239	NC	532	OR	281	WA	628
DC	54	LA	483	ND	24	PA	1183	WI	247
DE	90	MA	577	NE	76	RI	72	WV	106
FL	2155	MD	1037	NH	97	SC	184	WY	12

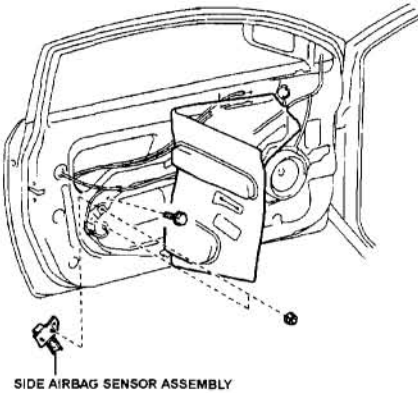
• **For Part Number 04006-30221**

STATE	UIO	STATE	UIO	STATE	UIO	STATE	UIO	STATE	UIO
AK	1	GA	35	ME	1	NJ	42	SD	0
AL	3	IA	5	MI	19	NM	12	TN	18
AR	2	ID	2	MN	4	NV	15	TX	150
AZ	65	IL	36	MO	19	NY	31	UT	12
CA	427	IN	12	MS	3	OH	36	VA	63
CO	21	KS	14	MT	0	OK	8	VT	1
CT	12	KY	11	NC	24	OR	16	WA	37
DC	2	LA	40	ND	0	PA	48	WI	6
DE	5	MA	18	NE	3	RI	1	WV	4
FL	109	MD	34	NH	0	SC	15	WY	1

6. **Warranty Processor Instructions**

Please note the following for this campaign:

- **All vehicles** involved in SSC 60H **will require the replacement of both Driver and Passenger Side Impact Airbag Sensors.**
- Vehicles produced from April 04, 2004 through February 8, 2006, will require the drilling of an additional mounting hole in both door frames for the new Side Airbag Sensor Mounting Brackets.
- Vehicles produced from April 04, 2004 through July 7, 2006, will also require the installation of the Pad & Seal Kit.

<p>Drill an additional hole in both door frames for the new <u>Side Airbag Sensor Mounting Brackets</u></p> <p>Note: <i>Drilling is NOT required on later vehicles that have the additional hole already pre-drilled in both door frames.</i></p> <p>Install a new <u>Side Airbag Sensor with Mounting Bracket</u> to both door frames</p> <p>Install the <u>Door Trim Lower Pad (Urethane Block)</u> to both door trim board assemblies.</p> <p>Note: <i>Installation of the Door Trim Lower Pad (Urethane Block) is NOT required on later vehicles that already have it installed in both door trim board assemblies.</i></p>	<p style="text-align: center;">2005 through late 2006 Model Year Scion tC Side Impact Airbag Sensors</p>  <p style="text-align: center;">SIDE AIRBAG SENSOR ASSEMBLY</p>
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The operation codes to be used for this campaign are:

SSC #	Op. Code	Description	Flat Rate Hour
60H	6517K3	Vehicles Produced: April 04, 2004 – July 07, 2005 <ul style="list-style-type: none"> • Drill an additional mounting hole in both door frames for the new Side Airbag Sensor Mounting Brackets. • Replace the Side Airbag Sensor in both doors. • Install the Pad & Seal Kit. 	1.9 Hr/Veh
	6517K2	Vehicles Produced: July 07, 2005 – February 08, 2006 <ul style="list-style-type: none"> • Drill an additional mounting hole in both door frames for the new Side Airbag Sensor Mounting Brackets. • Replace the Side Airbag Sensor in both doors. 	1.6 Hr/Veh
	6517K1	Vehicles Produced: February 08, 2006 – March 03, 2006 <ul style="list-style-type: none"> • Replace the Side Airbag Sensor in both doors only. 	1.0 Hr/Veh

NOTE:

- The above flat rate time(s) include 0.1 hour in each campaign for administrative cost per unit for the dealership.
- \$5.00 per vehicle for the costs for incidental supplies (i.e. touch-up paint) used in the repair process should be included on the SSC claim. Use "ZZ" sublet type. This only applies to Operation Codes 6517K2 and 6517K3. State "Incidental Supplies" (6517K2 or 6517K3) in the sublet description. Sublet cost maximum is \$5.00.

7. **Reimbursement for Side Impact Airbag Sensor replacement prior to the launch of this SSC**

As required by Federal Regulation, customers may request reimbursement, if they have previously paid for the replacement of the Side Impact Airbag Sensor(s) for this specific condition prior to receiving the owner letter. Customers requesting reimbursement are requested to mail a copy of their repair order, proof-of-payment, and proof-of-ownership to the following address for reimbursement consideration:

Toyota Motor Sales, U.S.A., Inc.
Scion Customer Experience, WC10
19001 South Western Avenue
Torrance, CA 90509

They must include their name, address, and telephone number(s) in the request. It will take approximately 4 to 6 weeks to review their request. Please note that reimbursement does not cover wheel alignment or damage incurred from an accident, debris or abuse.

Please review this entire package with your Service and Parts staff to familiarize them with the proper step-by-step procedures required to implement this Special Service Campaign.

Thank you for your cooperation.

TOYOTA MOTOR SALES, U.S.A., INC.

Special Service Campaign 60H
2005 Through Late 2006 Scion tC Side Impact Airbag Sensors
SAFETY RECALL NOTICE

Dear Scion Customer:

This notice is being sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. Toyota has decided that a defect, which relates to motor vehicle safety, exists in certain 2005 through late 2006 Model Year Scion tC vehicles.

What is the problem?

In certain 2005 through late 2006 Model Year Scion tC vehicles, the side impact Seat-Bolster and Curtain Side Airbags may inadvertently deploy. This condition can occur if the door for that side of the vehicle is closed with a high rate of force while the vehicle's ignition is in the "On" position or within 90 seconds of turning the ignition key from the "On" position to the "Off" position. In the worst case, if the side impact Seat-Bolster and Curtain Side Airbags inadvertently deploy, they could cause personal injury if an occupant is seated on the same side of the vehicle as the door that is closed with a high rate of force.

Until the repair has been performed, you may reduce the likelihood of this occurring on your vehicle by using minimal force/speed to close the driver and passenger doors or closing the doors after 90 seconds have elapsed from turning the ignition key from the "On" to the "Off" position.

What will Scion do?

Any Scion or Toyota dealer will replace the two Side Impact Airbag Sensors, one in each door, with improved ones at **NO CHARGE** to you.

What should you do?

This is an important Safety Recall

Please contact your authorized Scion or Toyota dealer to make an appointment to replace the two Side Impact Airbag Sensors with improved ones as soon as possible. The repair will take approximately two hours. However, depending upon the dealer's work schedule, it may be necessary to make your vehicle available for a longer period of time.

We request that you present this notice to the dealer at the time of your service appointment.

If you no longer own the vehicle, please indicate so on the enclosed postage-paid form, providing us with the name and address of the new owner.

What if you have other questions?

Your local Scion or Toyota dealer will be more than happy to answer any of your questions and set up an appointment to perform the repair. If you require further assistance, you may contact the Scion Customer Experience Center at 1-866-548-1851 Monday through Friday, 5:00 am to 9:30 pm, Saturday and Sunday 7:00 am through 3:00 pm Pacific Standard Time.

What if you have previously paid for the replacement of the Side Impact Airbag Sensors for this specific condition?

If you have previously paid for the replacement of the Side Impact Airbag Sensor(s) for this specific condition **prior** to receiving this letter, please mail a copy of your repair order, proof-of-payment, and proof-of-ownership to the following address for reimbursement consideration.

Toyota Motor Sales, U.S.A., Inc.

Scion Customer Experience, WC10
19001 South Western Avenue
Torrance, CA 90509

Include your name, address, and telephone number(s) in your request. Please allow 4 to 6 weeks to review your request.

If you believe that the dealer or Scion has failed or is unable to remedy the defect within a reasonable time, you may submit a complaint to the Administrator, National Highway Traffic Safety Administration, 400 Seventh Street S.W., Washington, D.C. 20590, or call the toll free Vehicle Safety Hot Line at 1-888-327-4236 (TTY: 1-800-424-9153), or go to <http://www.safercar.gov>.

If you are a vehicle lessor, Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.

We have sent this notice in the interest of your continued satisfaction with our products, and we sincerely regret any inconvenience this condition may have caused you.

Thank you for driving a Scion.

Sincerely,

Scion,
A Marque of Toyota Motor Sales, U.S.A., Inc.



**Special Service Campaign (SSC) – 60H (Safety Recall)
2005 Through Late 2006 Scion tC Side Impact Airbag Sensors Q&A**

Q1: What is the condition?

A1: In certain 2005 through late 2006 Model Year Scion tC vehicles, if the door is closed with a high rate of force while the vehicle's ignition is in the "On" position or within 90 seconds of turning the ignition key from the "On" position to the "Off" position, the side impact Seat-Bolster and Curtain Side Airbags may inadvertently deploy for that side of the vehicle.

Q2: What is the cause of this condition?

A2: In some cases, the Side Impact Airbag Sensor interprets the strong closing of the door as a side impact crash and sends an electrical signal to deploy the Seat-Bolster and Curtain Side Airbags for that side of the vehicle.

Q3: Are there any warnings that this condition exists?

A3: No, there are no specific warnings that this condition will occur.

Q4: Which and how many vehicles are involved?

A4: There are approximately 30,000 Scion tC (2005 through late 2006 Model Year) vehicles involved in the U.S.

Q5: What is the production period of the affected vehicles?

A5: The affected Scion tC vehicles were produced from March, 2004 to early March, 2006.

Q6: Are there any other Toyota or Lexus vehicles involved?

A6: No, this condition only affects 2005 through late 2006 Scion tC vehicles.

Q7: How many incidents of this condition have been reported?

A7: There have been 17 cases of this condition reported in the affected vehicles in the U.S. market.

Q8: Have there been any accidents reported?

A8: There have been no accidents reported which are possibly related to this condition.

Q9: Have there been any reports of deaths or injuries?

A9: There have been no deaths or injuries reported related to this condition.

Q10: What is Toyota going to do?

A10: Owners of the involved vehicles will receive a Special Service Campaign notification by first class mail beginning in early November, 2006. Any Scion or Toyota dealer will replace the Side Impact Airbag Sensors in both the driver and passenger doors with improved ones at **NO CHARGE** to the customer.

Q11: How long will the repair take?

A11: The replacement will take approximately two hours. However, depending upon the dealer's work schedule, it may be necessary to make the vehicle available for a longer period of time.

Q12: What should an owner do if they experience the condition?

A12: Owners are requested to contact their local Scion or Toyota dealer for diagnosis and repair.

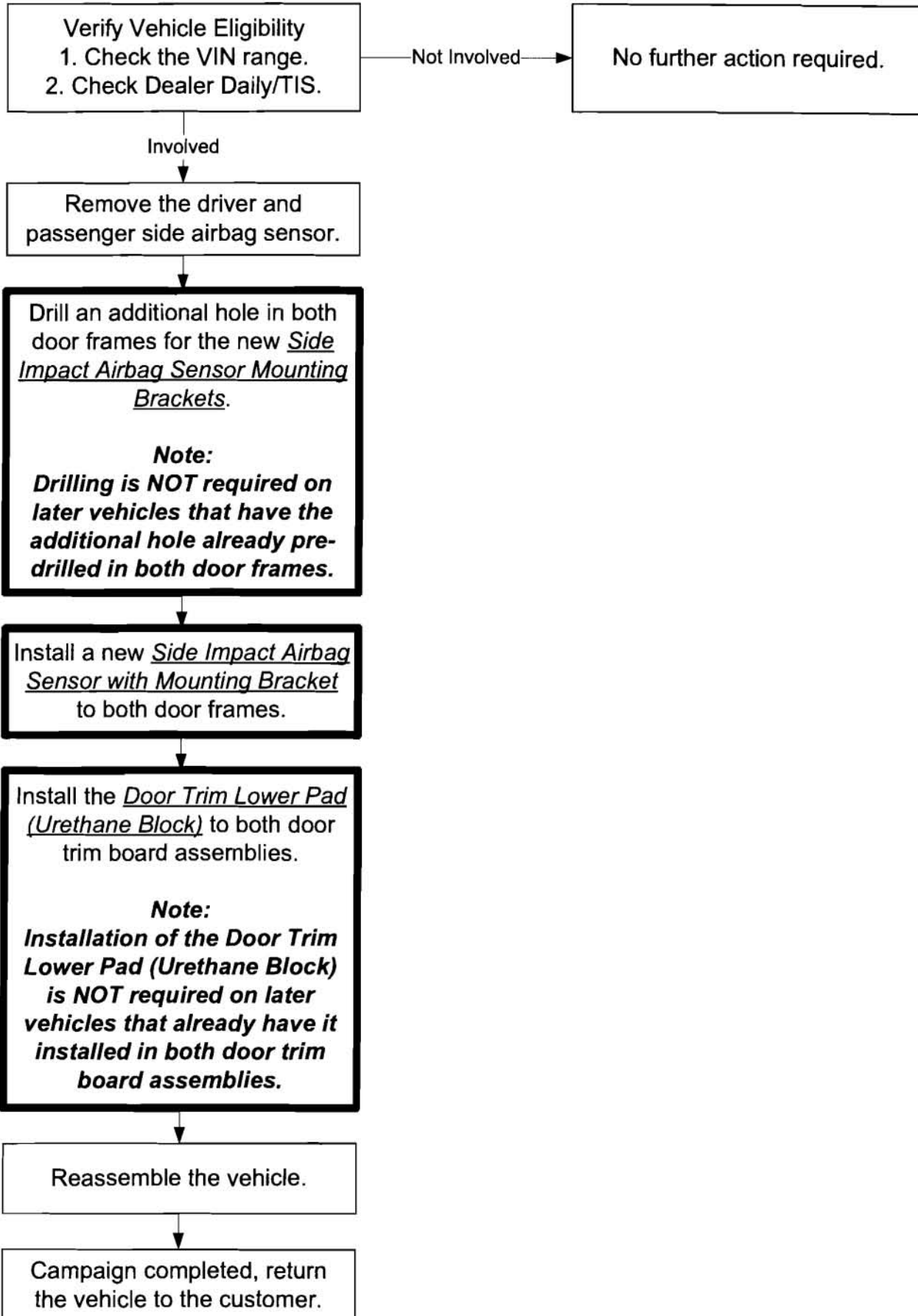
TECHNICAL INSTRUCTIONS

FOR

SPECIAL SERVICE CAMPAIGN 60H

2005 THROUGH LATE 2006 MODEL YEAR SCION tC
SIDE IMPACT AIRBAG SENSORS

I. OPERATION FLOW CHART



II. IDENTIFICATION OF AFFECTED VEHICLES

A. AFFECTED VIN RANGE

Model	WMI	Year	VIN Range	
			VDS	Ranges
Scion tC	JTK	2005	DE167	0001012 – 0063405
		2006	DE167	0061793 – 0127501

NOTE:

- Not all vehicles in the VIN range are affected:
- Check Dealer Daily/TIS to confirm the VIN is involved in this SSC. This will verify the vehicle is affected and has not already been completed prior to dealer shipment or by another dealer.
- TMS warranty will not reimburse dealers for repairs conducted on vehicles that are not affected or were completed by another dealer.

III. PREPARATION

A. PARTS

There are multiple parts kits for Scion tC vehicles based upon the production date. To assist dealers in determining the correct part number(s) to order, a website has been set up to look up part numbers by VIN:

- Please go to <http://60h-lookup.imagespm.info/> (also linked through TIS), enter the VIN and the correct part number(s) to order will be displayed.
- **The website is for part application reference only and will not order the part nor will it confirm campaign completion status.**
- **Early production vehicles may require both Kit A and the Pad & Seal Kit.**

Vehicle Production Date: April 04, 2004 – February 08, 2006

Part Number	Part Description	Quantity
04006-30121	Side Impact Airbag Sensor Kit A *	1
04006-29121	Pad & Seal Kit * <i>(Use with Kit A if the vehicle production date was April 04, 2004 – July 07, 2005)</i>	1

Vehicle Production Date: February 08, 2006 – March 03, 2006

Part Number	Part Description	Quantity
04006-30221	Side Impact Airbag Sensor Kit B *	1

* For kit contents refer to section "VII. APPENDIX" on page 15.

* Side Impact Airbag Sensor Kits A and B are not interchangeable due to differences in the door frame shape.

B. TOOLS

- Standard hand tools
- Nylon pry tools
- Torque wrench
- Drill, Drill bits (3 mm and 7 mm) and Drill stopper
- Center punch
- Round file

C. MATERIALS

- Fine tip marker
- Cloth tape
- Isopropyl alcohol
- Touch-up paint
- Piece of cloth

IV. BACKGROUND

In certain 2005 through late 2006 Model Year Scion tC vehicles, the side impact Seat-Bolster and Curtain Side Airbags may inadvertently deploy. This condition can occur if the door for that side of the vehicle is closed with a high rate of force while the vehicle's ignition is in the "On" position or within 90 seconds of turning the ignition key from the "On" position to the "Off" position.

- ***All vehicles involved in SSC 60H will require the replacement of both Driver and Passenger Side Impact Airbag Sensors.***
- Vehicles produced from April 04, 2004 through February 8, 2006, will require the drilling of an additional mounting hole in both door frames for the new Side Impact Airbag Sensor Mounting Brackets.
- **Vehicles produced from April 04, 2004 through July 7, 2006, will also require the installation of the Pad & Seal Kit.**

V. WORK PROCEDURE



MAKE SURE TO READ AND FOLLOW ALL SERVICE PRECAUTIONS FOR THE SRS AIRBAG SYSTEM BEFORE BEGINNING WORK.

A. REMOVE THE DRIVER AND PASSENGER SIDE IMPACT AIRBAG SENSORS

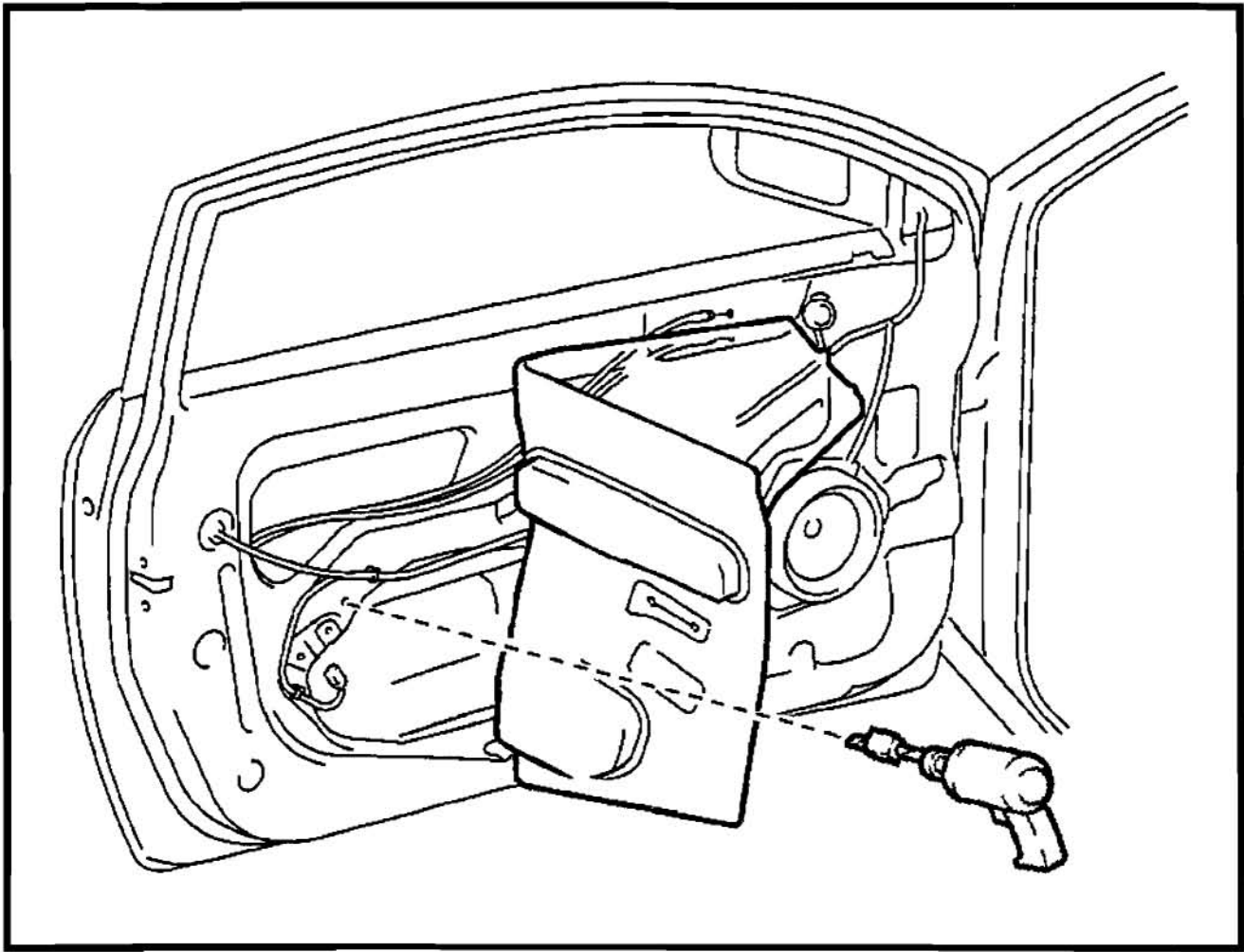
- 1) Record the radio station presets.
- 2) Roll both windows up.
- 3) Disconnect the negative battery cable.

NOTE:

Wait 90 seconds after the negative (-) terminal cable is disconnected from the battery before starting work on the SRS system. (The SRS is equipped with a backup power source, so that if work is started within 90 seconds after disconnecting the negative (-) terminal cable of the battery, the SRS may be deployed).

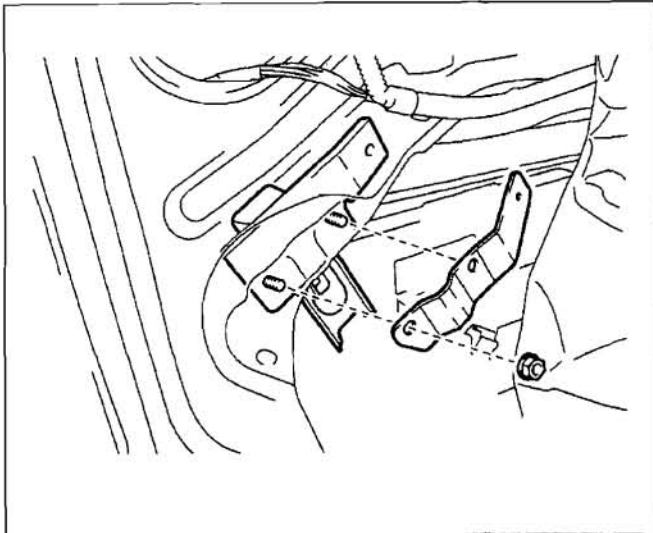
- 4) Disassemble the vehicle and remove the driver and passenger "**Side Impact Airbag Sensors**" as outlined in the repair manual (TIS keyword: "Side Airbag Sensor Removal".)

B. DRILL A MOUNTING HOLE IN BOTH DOOR FRAMES

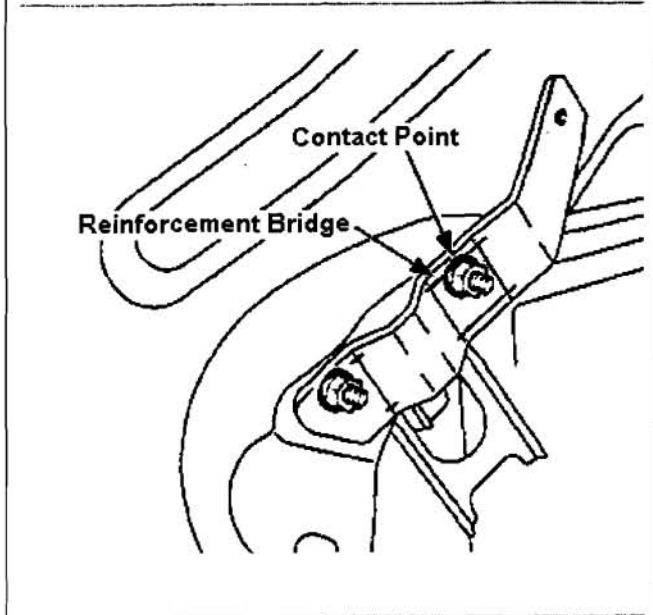


NOTE:

If the vehicle already has the additional mounting hole pre-drilled in both door frames DO NOT perform the following steps on the next three pages, and proceed to C. INSTALL THE NEW SIDE IMPACT AIRBAG SENSORS WITH MOUNTING BRACKETS.

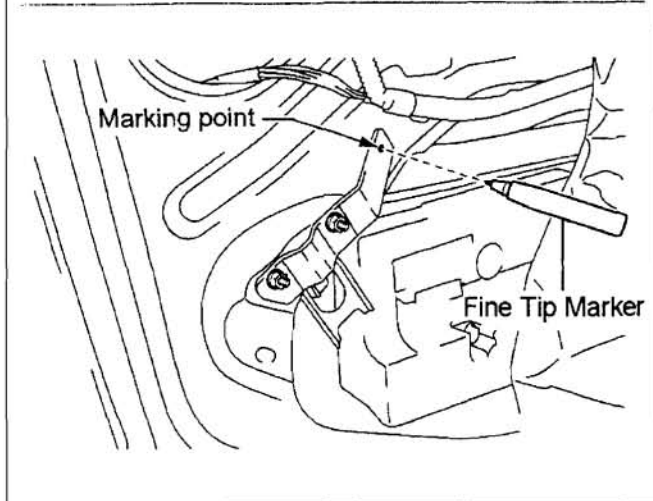


- 1) Temporarily install the **NEW** Side Impact Airbag Sensor.
- 2) Temporarily install the mounting hole positioning template.
- 3) Temporarily reinstall the 2 nuts and hand tighten them to secure the positioning template.

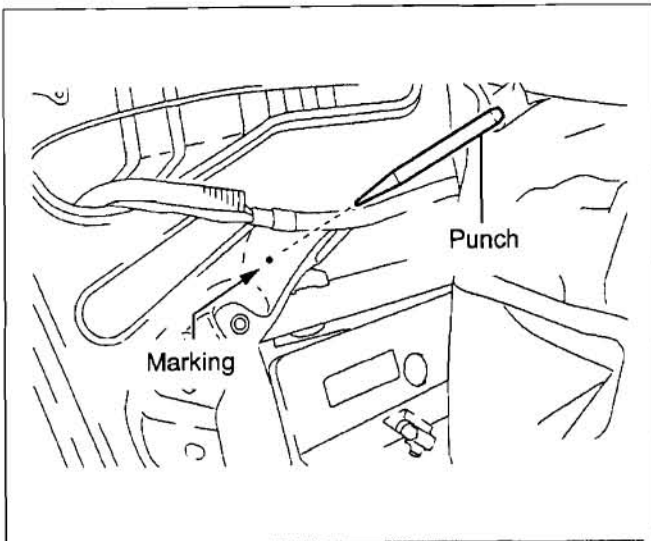


NOTE:

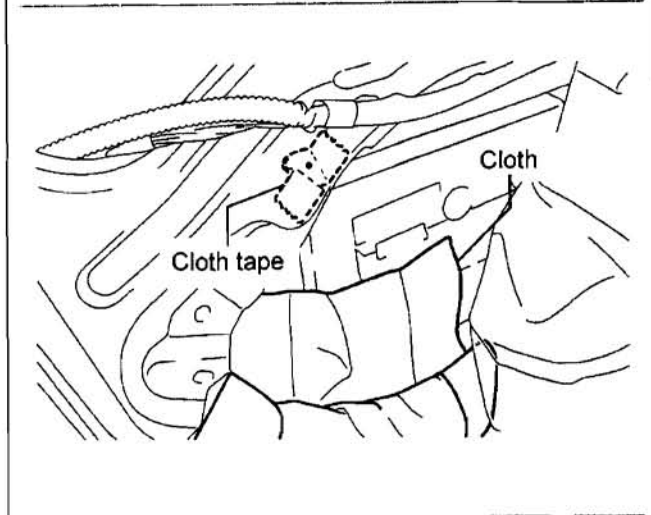
- When hand tightening one of the nuts, it will come in contact with a reinforcement bridge on the template as shown in the illustration.
- This nut cannot be tightened completely onto the template, this condition is OK.
- Hand tighten the nut until the template is secured.



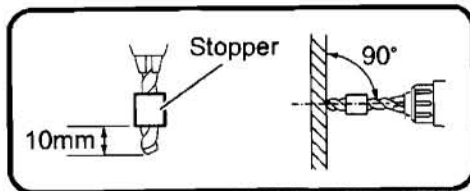
- 4) Using a fine tip marker, mark the mounting hole location as shown in the illustration.
- 5) Remove the 2 nuts, mounting hole positioning template and the **NEW** Side Impact Airbag Sensor.



- 6) Center punch the mounting hole location mark (area to be drilled).



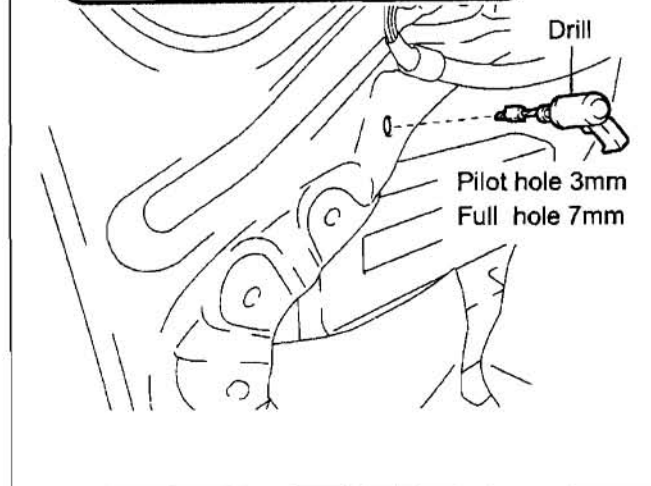
- 7) To prevent the filings from falling inside the door frame when drilling, attach a piece of cloth tape to the backside of the area to be drilled and place a piece of cloth in the door panel as shown in the illustration.
- 8) Move the side impact airbag sensor connector out of the way to prevent it from being damaged during the drilling process.



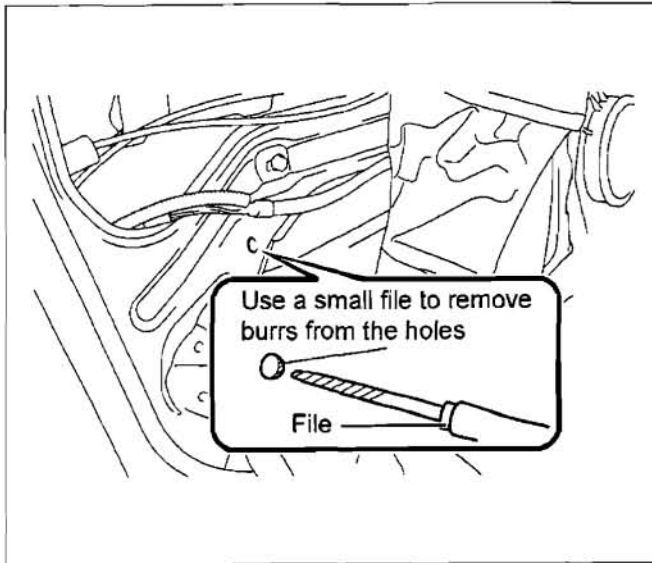
- 9) Use a stopper or wrap a piece of cloth tape 10 mm away from the tip of the drill bits, as shown in the illustration.

NOTE:

- Using a stopper or taping the drill bit will prevent it from damaging surrounding parts and from penetrating the door panel.
- Confirm that the windows are rolled up to prevent damage to them when drilling.

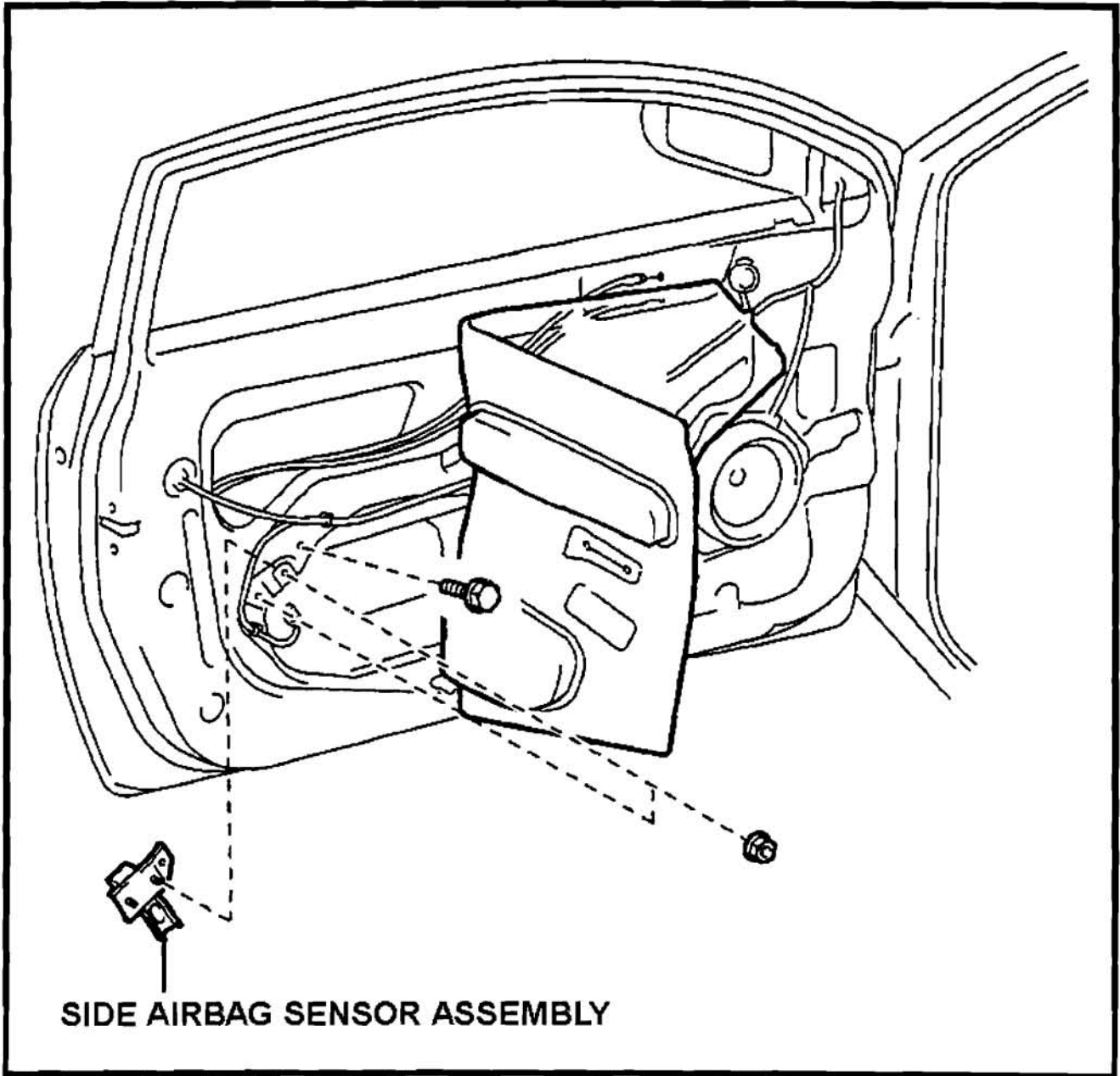


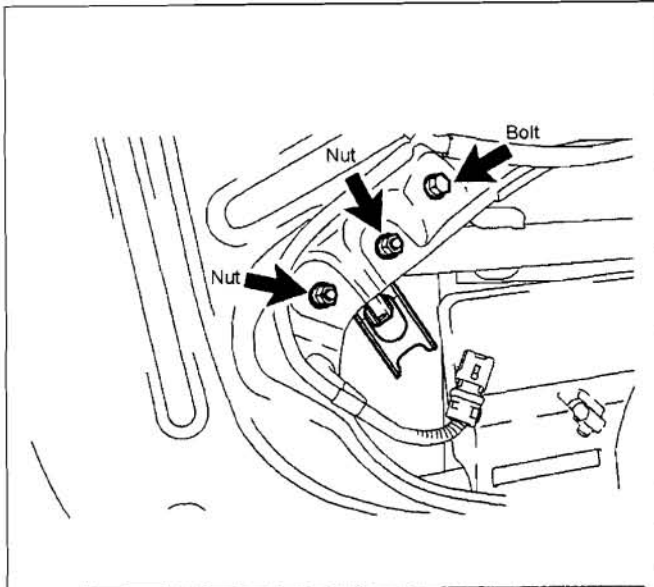
- 10) Using a 3 mm drill bit, drill a pilot hole in the marked position.
- 11) Using a 7 mm drill bit, drill the pilot hole to enlarge it.



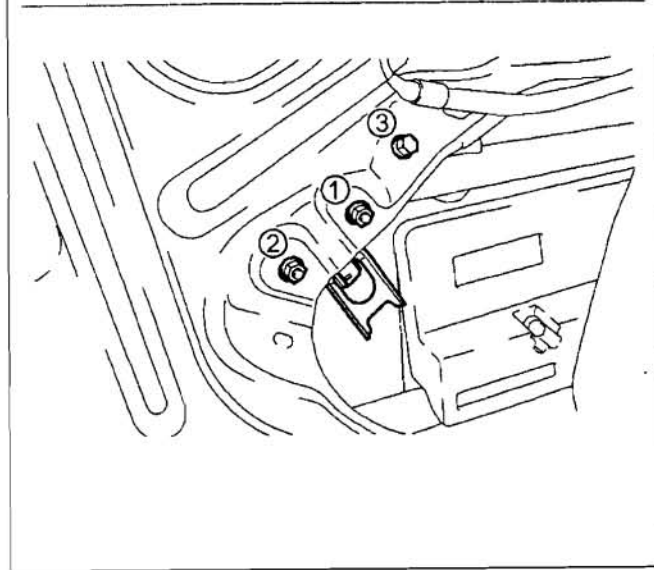
- 12) Using a small round file, remove the burrs from the drilled hole.
- 13) Remove the cloth tape.
- 14) Remove the piece of cloth, making sure not to spill the filings inside the door.
- 15) Remove any remaining filings or metal particles from inside the door using a magnetic pick-up tool.
- 16) Apply touch-up paint to the drilled hole, and allow it to dry.
- 17) Repeat the mounting hole drilling procedure on the opposite door.

C. INSTALL THE NEW SIDE IMPACT AIRBAG SENSORS WITH MOUNTING BRACKETS





- 1) Install the **NEW** Side Impact Airbag Sensor.
- 2) Reinstall the 2 nuts.
- 3) Install the **NEW** bolt.



- 4) Torque the 2 nuts and the bolt to specification in the order shown in the illustration.

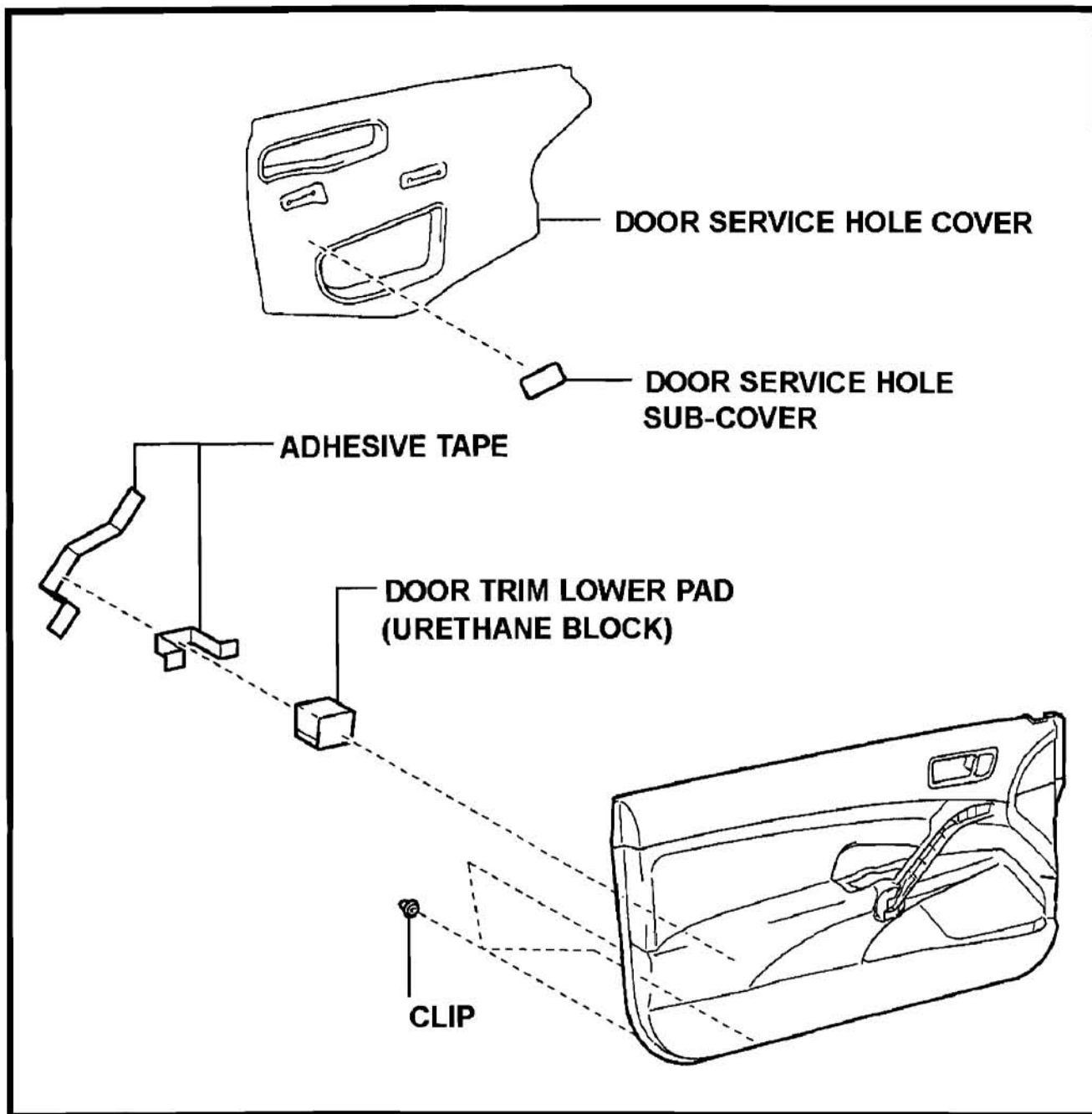
Torque Specification:
9.0 N·m (92 kgf·cm, 80 in·lbf)

- 5) Check that the sensor is properly secured and no looseness exists.
- 6) Reconnect the sensor connector.
- 7) Reinstall the door service hole cover.
- 8) Repeat the Side Impact Airbag Sensor Installation procedure on the opposite door.

NOTE:

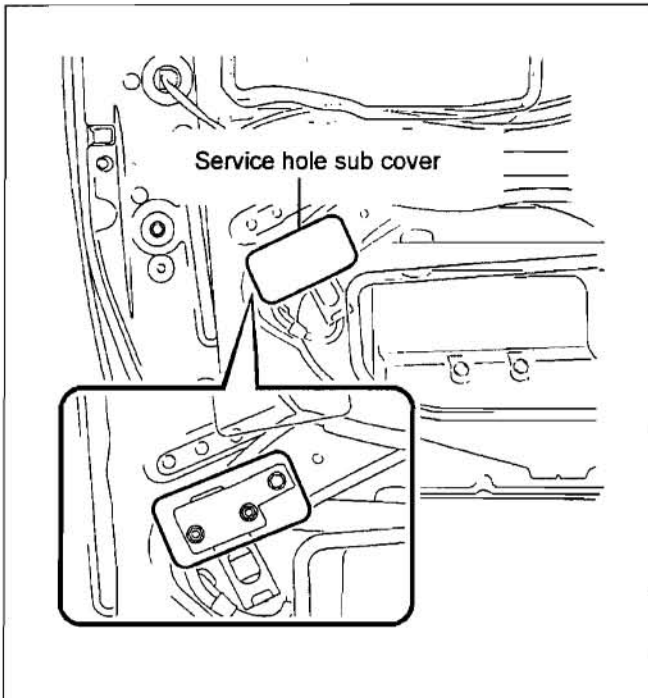
- If the Side Impact Airbag Sensor has been dropped, or if there are any cracks, dents or other defects in the case, bracket or connector, replace it with a new one.
- During the installation be careful that the SRS wiring does not interfere with or is pinched between other parts.

D. INSTALL THE DOOR TRIM LOWER PAD (URETHANE BLOCK)

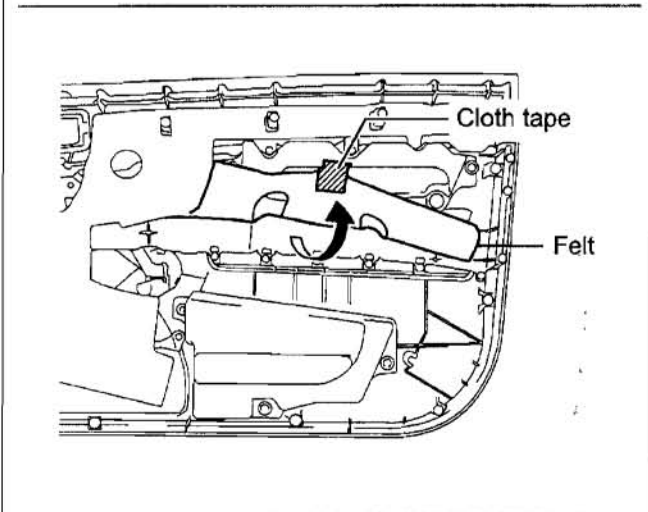


NOTE:

If the vehicle has the Door Trim Lower Pad (Urethane Block) already installed in both door trim panels DO NOT perform the following steps on the next two pages, and proceed to E. RESASSEMBLE THE VEHICLE.



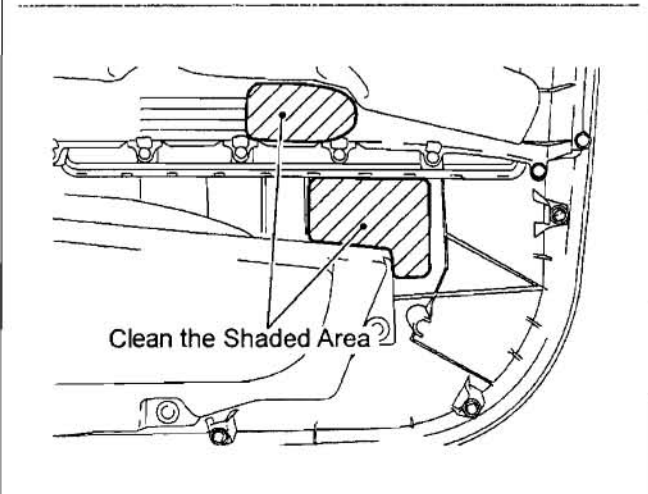
- 1) Install the service hole sub-cover on top of the door service hole cover into the position shown in the illustration.



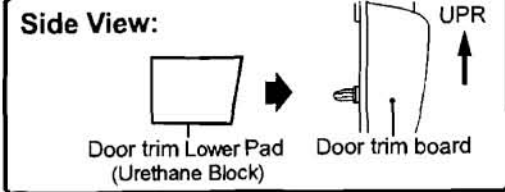
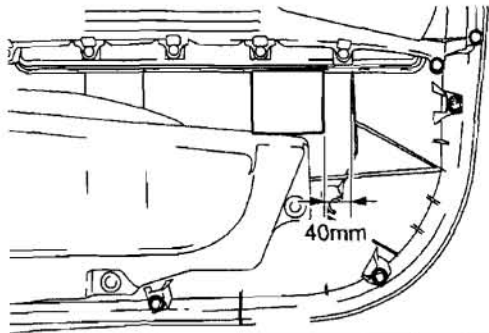
- 2) Turn the door trim board assembly over, peel back the felt and secure it with a piece of cloth tape. As shown in the illustration.

NOTE:

During this process, DO NOT place the door trim board assembly facedown on a surface that can cause scratches.



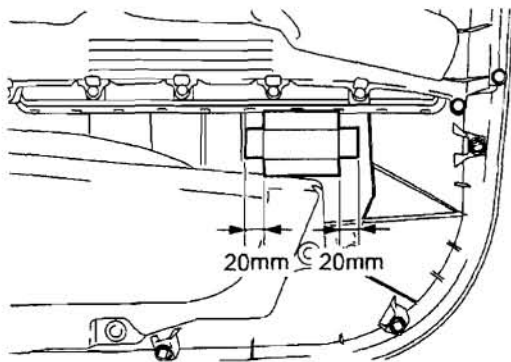
- 3) Clean the areas shown in the illustration with isopropyl alcohol.



- 4) Remove the adhesive backing from the door trim lower pad (urethane block) and attach it to the door trim board assembly in the position shown in the illustration.

NOTE:

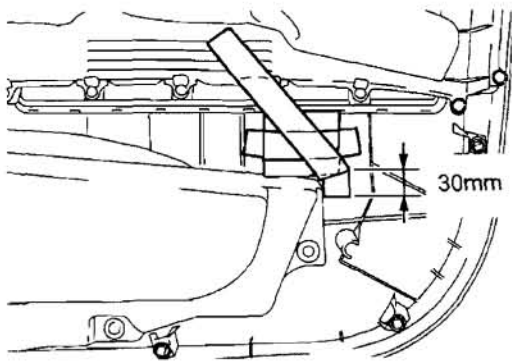
After attaching the door trim lower pad (urethane block), lightly press it onto the door trim board assembly by hand.



- 5) Remove the backing from the adhesive tape, and use it to secure the door trim lower pad (urethane block) as shown in the illustration.

NOTE:

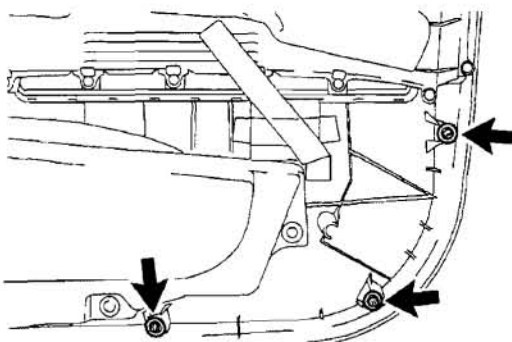
Attach the adhesive tape so the ends that run off the left and right edges of the door trim lower pad (urethane block) are even.



- 6) Remove the backing from the other piece of adhesive tape, and use it to secure the door trim lower pad (urethane block) as shown in the illustration.

NOTE:

Make sure the door trim lower pad (urethane block) is firmly secured to the door trim board with the adhesive tape.



- 7) Replace the 3 clips shown in the illustration with the **NEW** ones.
- 8) Repeat the door trim lower pad (urethane block) installation procedure on the opposite door.

E. REASSEMBLE THE VEHICLE

- 1) As outlined in the repair manual for "**Side Impact Airbag Sensor**" installation... (TIS keyword: "Side Airbag Sensor Installation").
 - **Reassemble the remaining vehicle components.**
 - **Reconnect the negative battery cable.**
 - **Perform initialization of the Power Window Control System and the Sliding Roof System.**
 - **Check the SRS warning light operation.**
- 2) Reprogram the radio station presets.
- 3) Set the clock to the appropriate time.

VI. RECALLED PARTS DISPOSAL

As required by Federal Regulations, please make sure all recalled parts (original parts) removed from the vehicle are disposed of in a manner in which they will not be reused.

VII. APPENDIX

A. PARTS KIT CONTENTS

Kit "A" (Vehicle Production Date: April 04, 2004 – February 08, 2006)

Part Number	Part Description	Quantity
04006-30121	Side Impact Airbag Sensor Kit "A"	1
<p>The Side Impact Airbag Sensor Kit "A" listed above includes the following parts:</p> <ul style="list-style-type: none"> • 89830-21050, Side Impact Airbag Sensor Assembly LH (Quantity 1) • 89860-21040, Side Impact Airbag Sensor Assembly RH (Quantity 1) • 89839-21020, Side Impact Airbag Sensor Mounting Hole Template LH (Quantity 1) • 89839-21010, Side Impact Airbag Sensor Mounting Hole Template RH (Quantity 1) • 91531-60608, Bolts (Quantity 2) 		
04006-29121	<p>Pad & Seal Kit <i>(Use with Kit A if the vehicle production date was April 04, 2004 – July 07, 2005)</i></p>	1
<p>The Pad & Seal Kit listed above includes the following parts:</p> <ul style="list-style-type: none"> • 67737-21030, Door Trim Lower Pad / Urethane Block (Quantity 2) • 67891-21010, Adhesive Tape (Quantity 4) • 67835-21010, Door Service Hole Sub-Cover (Quantity 2) • 90467-09206, Clips (Quantity 6) 		

Kit "B" (Vehicle Production Date: February 08, 2006 – March 03, 2006)

Part Number	Part Description	Quantity
04006-30221	Side Impact Airbag Sensor Kit "B"	1
<p>The Side Impact Airbag Sensor Kit "B" listed above includes the following parts:</p> <ul style="list-style-type: none"> • 89830-21040, Side Impact Airbag Sensor Assembly LH (Quantity 1) • 89860-21031, Side Impact Airbag Sensor Assembly RH (Quantity 1) • 91531-60608, Bolts (Quantity 2) 		