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INSTRUCTION TO SERVICE ITS: 3042

| | | | |
|--|---|---|---|
| SECTION: 422 Body - Interior | MODEL: <input type="checkbox"/> 30FT <input type="checkbox"/> 35FT <input checked="" type="checkbox"/> 40FT <input type="checkbox"/> 60FT <input checked="" type="checkbox"/> DSL <input type="checkbox"/> CNG <input type="checkbox"/> LNG <input type="checkbox"/> ELEC | TYPE: <input type="checkbox"/> HIGH FLOOR <input checked="" type="checkbox"/> LOW FLOOR | WRITTEN BY: Corey Dyck Invero |
|--|---|---|---|

OBJECTIVE/SUBJECT:

Install cover on modesty panel.

PROCEDURE:

1. Turn the main battery disconnect switch to the "OFF" position.
- NOTE: Refer to Figures 1 and 2 for steps 2-6 for the upper cover.
2. Remove and discard two screws from Tee Clamp (ref PN 218640) near door on upper modesty panel tube.
3. Position cover (PN 293967) over upper modesty panel tube.
4. Attach Upper Bracket (PN 293969) to Tee Clamp using two 1/4" shoulder screws (PN 241144).
5. Using Upper Bracket (PN 293969) and Cover Plate (PN 293970) as templates, drill four 0.257" dia ("F" drill) holes in harness cover.
6. Install four Rivets (PN 51r04009) into previously drilled holes and crimp in place.



Cover Plate
(PN 293970)

Upper Cover
(PN 293967)

Figure 1: Front view of upper cover

Tee Clamp
(ref PN 218640)

Upper Cover
(PN 293967)

Two Shoulder Bolts
(PN 51 r04009)

Figure 2: Rear view of upper cover



- NOTE: Refer to Figures 3 and 4 for steps 7-9 for the lower cover.
7. Position Cover (PN 293968) and two Cover Plates (PN 293970) over lower modesty panel tube.
 8. Using two Cover Plates (PN 293970) as templates, drill four 0.257" dia ("F" drill) holes in harness cover.
 9. Install four Rivets (PN 51r04009) into previously drilled holes and crimp in place.
 10. Turn the main battery disconnect switch to the "ON" position.

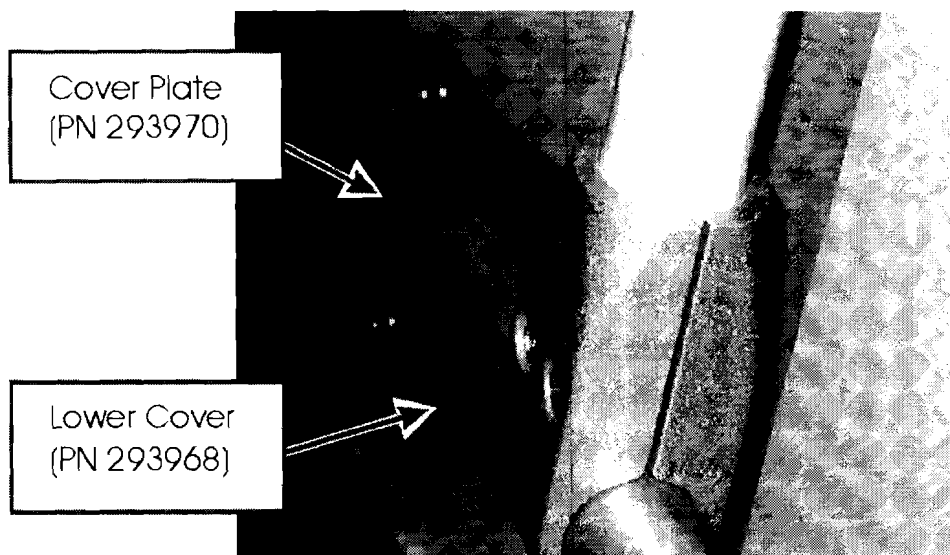


Figure 3: Front view of lower cover

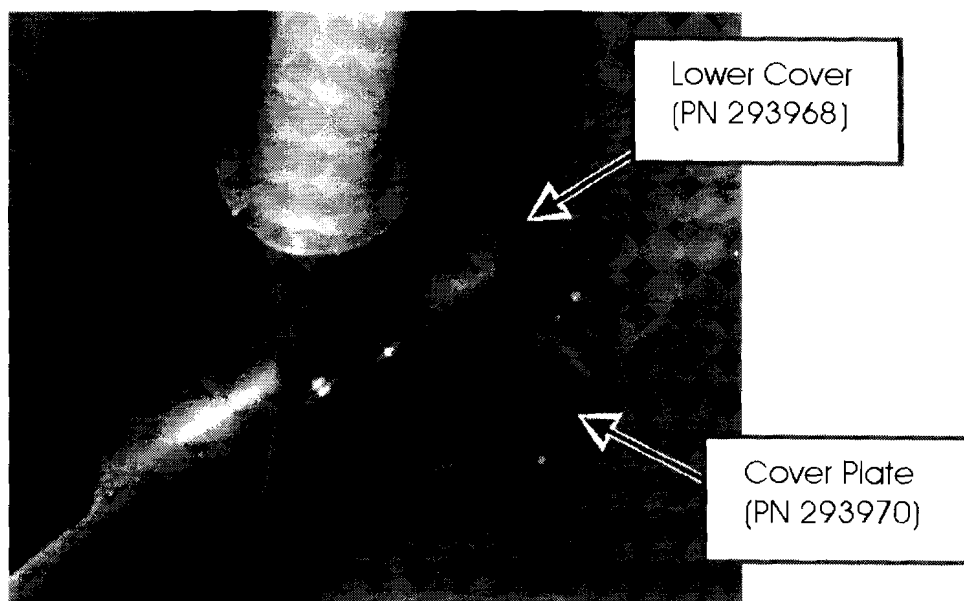


Figure 4: Rear view of lower cover



| LABOUR ESTIMATE | | | | |
|------------------------|--------------------------------|-----|-------|-----------------------|
| | Operation | Men | Hours | Labour Time M X HR |
| 1 | Install cover on modesty panel | 1 | 0.5 | 0.5 |

| PARTS REQUIRED | | | | | |
|-----------------------|-------------|----------------------------------|----------------------|-------|-------|
| Item | Part Number | Description | Qty. per Coach | Units | Notes |
| 1 | 293967 | COVER-UP HRNS MDSTY PNL RH | 1 | EA | |
| 2 | 293968 | COVER-LWR HRNS MDSTY PNL RH | 1 | EA | |
| 3 | 293969 | BRACKET-UP HRNS MDSTY PNL RH | 1 | EA | |
| 4 | 293970 | PLATE-COVER HRNS MDSTY PNL RH | 3 | EA | |
| 5 | 51R04009 | RIVET – MONO 1/4 S.S. | 8 | EA | |
| 6 | 241144 | SCRW-SHLDR PH1/4-20X1.5 | 2 | EA | |