

**RE: RECALL CAMPAIGN – CONTINENTAL GT – BRAKE PIPE TO COOLANT
HOSE CLIP FOUL – RE06/02**

This letter is to initiate a recall campaign to inspect the installation of a specific brake pipe and carry out rectification work where required on certain 2004 Model Year Bentley Continental GT cars manufactured between May 2003 and March 2004.

Attached is a Bentley Bulletin (06-01-06-01) detailing the inspection and repair procedures to be followed.

The text below is to give you information as to why this recall is being initiated and to provide you with the appropriate administrative details.

On the vehicles affected contact could occur between a brake pipe and an engine mounted hose clip, which could eventually result in the perforation of the brake pipe. This perforation could result in a loss of brake fluid which may lead to an increased stopping distance when braking. In addition, there is a risk of fire due to brake fluid escaping into the engine compartment. To date, neither of these conditions has been witnessed by or reported to Bentley Motors Limited.

The potential for this condition to occur will be removed by you carrying out the rectification action on the selected vehicles.

You may have vehicles affected in stock or in the hands of owners. A complete list of those cars which we believe are your responsibility based upon stock and service records is attached. Please verify this list as a first step and inform the writer of any changes.

Owners of affected cars will be notified in writing beginning September (please see attached draft customer letter).

It is not necessary to contact us for an authorisation number. We will take our records from your SAGA2 Warranty Claim which must be generated and submitted immediately upon completion of the work. You are reminded that claims for recalls cannot contain any other warranty repairs. The warranty codes and repair times are quoted within the Bulletin.

Note: As this is the first Recall Campaign using the SAGA2 warranty claim procedure, please take special note of the warranty codes listed in the Bulletin.

Any parts required, which are listed in the Technical Bulletin, will need to be ordered by you according to your vehicle parc. We have parts available from stock and will reimburse according to usual Recall Warranty Claim procedures.

You will also need to order a new Workshop Tool, WT10114, please see Technical Bulletin for details, to carry out part of the rectification procedure. The cost of this forming tool may be recovered on your first warranty claim using Outside Material Number WT10114 for the same amount as the Bentley invoice value.

It is to our mutual advantage that this recall campaign goes as smoothly as possible. Should you have any questions or queries concerning this recall, please contact your Area Service Manager or myself.

Yours sincerely

Stephen Worrall
Fixed Operations Manager

BENTLEY BULLETIN# 06-145

To: Sales & Marketing, Parts & Service
From: Fixed Operations
Subject: Safety Recall RE06/02 - CGT - Brake Pipe to Coolant Hose Clip

**BENTLEY**

August 30, 2006

RE: SAFETY RECALL RE06/02 – CONTINENTAL GT – BRAKE PIPE TO COOLANT HOSE CLIP – INCORRECT CLEARANCE

This letter is to initiate a recall campaign to inspect the installation of a specific brake pipe and carry out rectification work where required on certain 2004 Model Year Bentley Continental GT cars manufactured between May 2003 and March 2004.

Attached is a Bentley Bulletin (06-01-06-01) detailing the inspection and repair procedures to be followed.

The text below is to give you information as to why this recall is being initiated and to provide you with the appropriate administrative details.

On the vehicles affected contact could occur between a brake pipe and an engine mounted hose clip, which could eventually result in the perforation of the brake pipe. This perforation could result in a loss of brake fluid which may lead to an increased stopping distance when braking. In addition, there is a risk of fire due to brake fluid escaping into the engine compartment. To date, neither of these conditions has been witnessed by or reported to Bentley Motors Limited.

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BENTLEY BULLETIN# 06-145

To: Sales & Marketing, Parts & Service

From: Fixed Operations

Subject: Safety Recall RE06/02 - CGT - Brake Pipe to Coolant Hose Clip



BENTLEY

August 30, 2006

It is to our mutual advantage that this recall campaign goes as smoothly as possible. Should you have any questions or queries concerning this recall, please contact your Area Service Manager or Stephen Worrall.

Yours sincerely

Fixed Operations

06-01-06-01

Brakes – Pipe clearance check— Brake pipe to coolant hose clip – RE06/02

Applicability: Bentley Continental GT

VIN From	VIN To
SCBCE63W04C020001	SCBCR63W74C021182

Market Region: All

Introduction:

A condition has been identified where the nominal design clearance between the brake pipe (modulator to right hand front brake calliper) and the engine coolant heater hose clip can be compromised. The clip retaining the coolant heater hose can, under certain dynamic conditions, contact the modulator to right hand front brake caliper brake pipe which is secured to the engine bay bulkhead.

Description:

The procedure details the inspection, measurement and if required the corrective action necessary to achieve the design clearance.

Procedure:

1. Raise the bonnet
2. Remove the rear engine cover, to remove gently pull the cover upwards off the ball pins
3. Referencing Figure 1, visually locate the hose clip securing coolant hose (part number 07C121052C) to the coolant pipe (part number 07C121064D)
4. Check the clearance between the coolant hose clip identified in operation 3 and the brake pipe (part number 3W0614724F), the clearance must be greater than 8mm, tool part number WT10067 (Tool Cabinet location AB 16) should be used to check this clearance (See Figure 1)

Brakes – Pipe clearance check— Brake pipe to coolant hose clip – RE06/02

5. If the clearance is greater than 8mm no further action is required, refit the rear engine cover and affix completion label adjacent to the right hand bonnet hinge (see Figure 4)

If the clearance is less than 8mm, the 3 possible conditions are:

- a. The brake pipe shows no visible sign of a foul
- b. The brake pipe has its protective coating only eroded or missing at the point where the foul has taken place
- c. The brake pipe has its protective coating missing and the pipe outer wall has material damage

You may need to use a mirror and lamp to make a thorough inspection of the brake pipe.

If the pipe foul is in category 'a' continue from operation 6 to reform the brake pipe to achieve the correct clearance

If the pipe foul is in category 'b' continue from operation 6 to reform the brake pipe, once the correct clearance is achieved then apply a coat of zinc rich primer where the protective coating has been eroded.

If the pipe foul is in category 'c' contact Bentley TSC via Hotline Channel for further instructions.

Once the foul damage has been assessed and where necessary rectified, carry out the following operations to achieve the correct clearance:

6. Check the clearance between the coolant hose clip and the brake pipe and identify the optimum point at which to reform the pipe to give clearance greater than 8mm

Note: The forming tool (part number WT10114) is supplied with a quantity of shrink sleeve this is to be used when the protective sleeve pre fitted to the tool becomes worn, do not use the tool if the sleeve is worn as this may damage the brake pipe surface.

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7. Referencing Figure 2, position the pipe forming tool (part number WT10114) onto the brake pipe at the optimum point identified in operation 6
8. Rotate the forming tool until the brake pipe is felt to yield, at this point release the turning force and remove the forming tool, Figure 3 shows the brake pipe after the forming tool has been used with the inset showing the pipe prior to forming, (Note for clarity Figure 3 has been produced with the engine removed)
9. Re measure the clearance between the coolant hose clip and the brake pipe if the correct clearance is still not achieved repeat operation 8 until the correct clearance is achieved
10. With the clearance between the coolant hose clip and the brake pipe now greater than 8mm refit the rear engine cover
11. Affix completion label adjacent to the right hand bonnet hinge (See Figure 4)

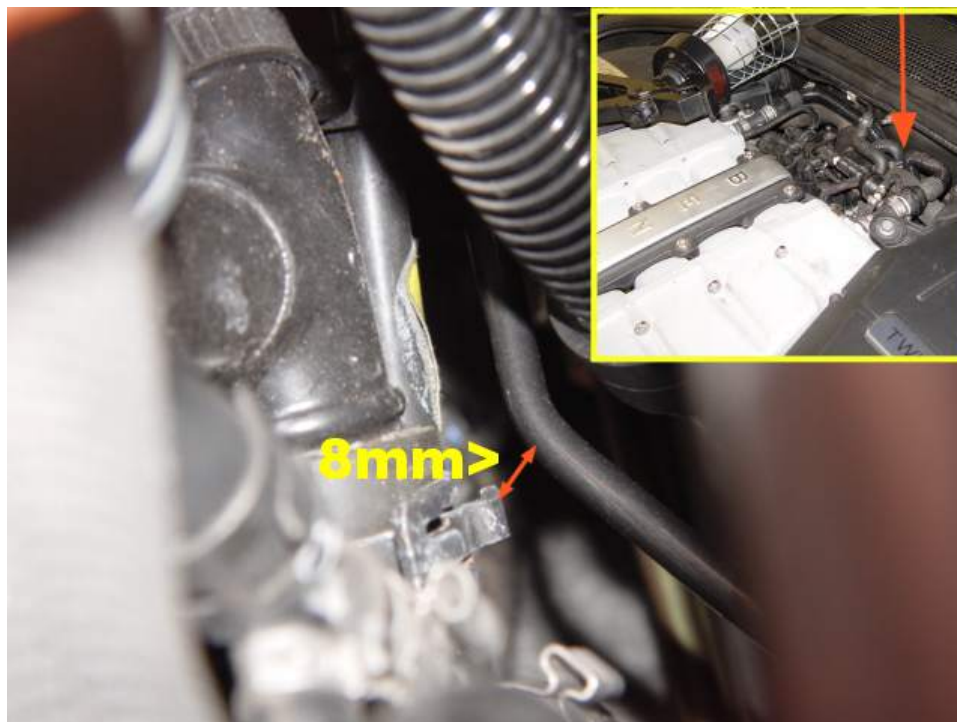


Figure 1

Brakes – Pipe clearance check— Brake pipe to coolant hose clip – RE06/02



Figure 2



Figure 3

06-01-06-01

Brakes – Pipe clearance check— Brake pipe to coolant hose clip – RE06/02



Figure 4

Torque Specification: N/A

Warranty:

To Check only

Warranty Type	110
Labour Operation Code	47 19 19 99
Damage Service Number	R602
Damage Code	0E99
Time	50 time units (30 minutes)*

To Check, Adjust & Paint

Warranty Type	110
Labour Operation Code	47 19 20 99
Damage Service Number	R602
Damage Code	0E99
Time	70 time units (42 minutes)*

**Inclusive of preparation time*

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Parts Information:

New Part Number	Description	Displaced Part Number	Quantity
WT10114	Forming tool	N/A	1
WT10152	Completion label	N/A	1

Policy Type: Recall

Bentley Bulletins are intended for use by experienced and trained technicians. If you lack the skills, tools, equipment and a suitable workshop for any procedure described in this document, we suggest you leave such repairs to an Authorised Bentley Dealer or other qualified workshop. See your Bentley Dealer for advice on whether your vehicle may benefit from the information contained within this document.

The information contained in this Bulletin is accurate at the date of publication. However, Bentley Motors regularly updates technical information. Please check with your Bentley Dealer that the Bulletin you intend to use contains the latest available information.

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