



TECHNICAL SERVICE BULLETIN

THE NEW AMERICAN MOTORCYCLE™
Date: 11/21/2006

Victory Motorcycle

Bulletin Number: V-06-06(A)
Model Years: 2000

Safety Bulletin **Safety Recall** Service Bulletin Service Alert Fax Production Update Kit

Distribution: Owner / Principal Service Manager Sales Manager Parts Manager Technicians

This Service Bulletin is located at www.polarisdealers.com



-Confidential and Proprietary-

SUBJECT: Drive Sprocket Replacement Campaign

PURPOSE:

On all model year 2000 Victory motorcycles with a Gates drive belt system, the front sprocket may wear between the sprocket and its retaining nut, causing the nut to loosen and fail to retain the sprocket. Front sprocket nut failure can cause axial movement and interference which can result in a transmission lockup, increasing the risk of loss of control or a crash.

AFFECTED MODEL(S):

Model(s) Affected	Model Number(s)	Vehicle Identification Numbers (VIN)
2000 Standard Cruiser 2000 Sport Cruiser	V00CB15C, D, or L V00CS15C, D, or L	ALL ALL IMPORTANT! Always enter the VIN number in UNIT INQUIRY on the dealer web site to determine if a bulletin applies to an affected model.

IMPORTANT NOTES:

- * The 2000 Special Edition Model was not equipped with a Gates drive belt system and is not affected.
- * This bulletin supersedes Service Bulletin V-00-02 (published 7/27/2000.) Please make a note on paper copies of V-00-02 at your dealership.
- * If a transmission kit has been installed in the vehicle, see below and page 4.

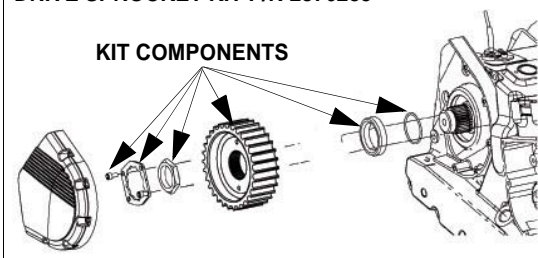
HAS A TRANSMISSION KIT BEEN INSTALLED ON AN AFFECTED VEHICLE?

All affected vehicles with the original transmission require this bulletin.
 Early transmission kits (produced in 2001) still require this repair.
 Late transmission kit (P/N 2202431) contained the components included in this sprocket kit, so installation of the sprocket kit is NOT required.
See page 4 to determine if a vehicle needs repair.

WHAT YOUR DEALERSHIP SHOULD DO:

1. Contact owners of delivered units immediately and make arrangements to perform this warranty repair. See CUSTOMER NOTIFICATION page 2.
2. Inspect the vehicle as outlined on page 4 to determine if the sprocket kit is required.
3. Install Sprocket Kit P/N 2876285 on vehicles equipped with the original transmission or an early transmission kit, following instructions provided in the kit.
4. File a warranty claim immediately after completion of inspection or repair. Follow warranty claim filing procedures on page 2.

REPLACE ALL PARTS WITH PARTS CONTAINED IN DRIVE SPROCKET KIT P/N 2876285



CUSTOMER NOTIFICATION:

A customer notification letter 06V-303 (06-210 in Canada) will be sent to registered owners of motorcycles affected by this bulletin. An example of the letter is shown on page 3. In addition to the notification letter sent by Victory, dealers are required to notify owners of motorcycles sold by their dealership, and to make arrangements to perform this bulletin repair immediately.

PARTS INFORMATION:

PART NUMBER / DESCRIPTION	2876285 / Drive Sprocket Kit
QUANTITY	1 per affected unit
DIRECT SHIP FROM VICTORY?	NO
TO BE ORDERED BY DEALERS?	YES
AVAILABLE TO ORDER	Beginning the week of November 27th

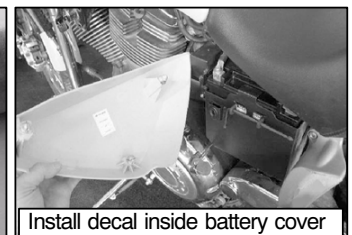
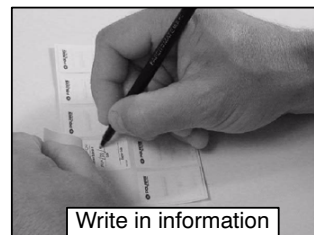
WARRANTY CLAIM INFORMATION:

A single group claim may be submitted listing the complete (17 digit) Vehicle Identification Number for machines with the same model number. File claim type SB (Service Bulletin). DO NOT PUT MORE THAN ONE MODEL NUMBER ON A CLAIM. The warranty claim system will automatically enter the parts listed below (Claim Part Numbers). If other parts are found to be necessary while performing this bulletin, contact Victory Technical Service for special authorization.

Service Bulletin Number	V-06-06 (For Inspection) or V-06-06A (For Sprocket Replacement)
Claim Type	SB
Labor Allowance - For V-06-06 - Inspection of vehicles that have a transmission kit installed - See page 4)	:12 Minutes (Use this only if 2202431 Kit is installed)
Labor Allowance - For V-06-06A Sprocket Replacement	1:12 Hrs. (INCLUDES INSPECTION)
Claim Part Numbers - For V-06-06 Inspection	Automatically entered by warranty system
Claim Part Numbers - For V-06-06A Sprocket Replacement	Automatically entered by warranty system
Claim Parts Return Note:	The system will automatically request return of kit part number 2876285; however, only the front sprocket must be returned.

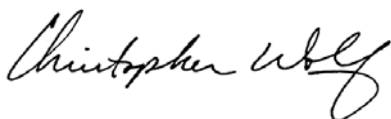
SERVICE BULLETIN COMPLETION DECAL:

- 1) Fill out a Service Bulletin Completion Decal, PN 7170107.
- 2) Clean the surface of the inside of the battery side cover.
- 3) Remove the decal from the sheet and apply as shown.
- 4) Peel the adhesive backing off of the clear protective outer film of the decal.
- 5) Press the clear film over the decal.



If you require more decals, please order them through normal parts ordering channels.

Sincerely,



Christopher Wolf
Manager, Service Dealer Development and Warranty

EXAMPLE OF CONSUMER LETTER 06V-303

Subject: Recall Campaign - Drive Sprocket Replacement
2000 Victory V92C Standard Cruiser & V92SC Sport Cruiser models.
Warning and Safety Recall Notice 06V-303 (06-210 in Canada)
Reference: Victory Safety Recall Bulletin V-06-06
PLEASE READ IMMEDIATELY

Dear Victory Owner:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. The Victory Motorcycle Division of Polaris Industries Inc. has decided that a defect which relates to motor vehicle safety exists in some model year 2000 Victory motorcycles. Our records indicate that you have purchased a potentially affected vehicle.

The reason for this recall:

On all model year 2000 Victory motorcycles with a Gates drive belt system, the front sprocket may wear between the sprocket and its retaining nut, causing the front sprocket nut to loosen and fail to retain the sprocket. Front sprocket nut failure can cause axial movement and interference which can result in a transmission lockup, increasing the risk of loss of control or a crash.

What Victory and your dealer will do:

To correct this possible defect, your authorized Victory dealer will replace the drive sprocket and sprocket retaining parts of your motorcycle with new parts that will be available beginning the week of November 27th, 2006. Repairs will be made by any authorized Victory motorcycle dealer at no cost to you. The actual repair will take approximately one hour and 12 minutes to perform; however, it may take longer due to service scheduling requirements.

What you should do:

Please call your authorized Victory motorcycle dealer to schedule an appointment. Do not attempt repairs yourself. Repairs must be done only by an authorized Victory motorcycle dealer.

DO NOT OPERATE YOUR MOTORCYCLE UNTIL ALL REPAIRS HAVE BEEN COMPLETED!

If you have questions or if you need more information:

While your Victory dealer is in the best position to answer your questions, if you have any questions that your dealer cannot address, or if you are having difficulty obtaining the recall repair outlined in this letter, please contact our Victory Consumer Service Department using the contact information listed below.

If you have had this repair performed before you received this letter, you may be eligible to receive reimbursement for the cost of obtaining a pre-notification remedy of the problem associated with this recall. For more information regarding obtaining reimbursement for this please contact the Victory Consumer Service Department using the contact information below. If you no longer own your motorcycle, please call our Consumer Service department using the contact information listed below.

If you believe that the Victory Motorcycle Division of Polaris Industries Inc. has failed to remedy this defect without charge or is unable to do so within a reasonable time, you may submit a complaint to the Administrator of the National Highway Traffic Safety Administration, 400 Seventh Street S.W., Washington, D.C. 20590 or call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-888-424-9153); or go to <http://www.safercar.gov>.

Please accept our apologies for any inconvenience this may cause you. Your safety and continued satisfaction with your Victory motorcycle is our primary concern. Thank you for your prompt attention to this matter.

Sincerely,

Polaris Industries Inc.

Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within 10 days. If you are no longer the owner of the Victory motorcycle indicated by this letter, please contact our Consumer Service department so we may update our records.

Polaris Industries Inc.

Consumer Service Department

2100 Highway 55

Medina, MN 55340-9962

Telephone: (763) 417-8650

Ref: V0606

The information contained within this bulletin is confidential and protected by U.S. and international copyright laws, and is the property of Polaris Industries Inc. This service bulletin is provided for the sole use of authorized Polaris dealers and distributors. This service bulletin is not to be distributed, duplicated, or copied, digitally or otherwise, without the written consent of Polaris Industries Inc. © 2006 Polaris Sales Inc.

TRANSMISSION KIT REPAIR GUIDELINES (FOR AFFECTED 2000 MODELS)



IF:

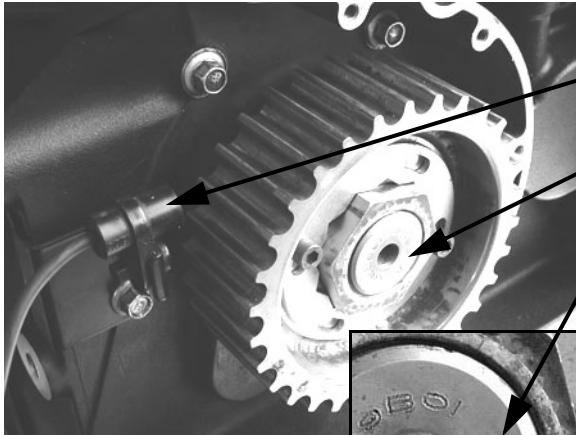
- There is no speed sensor under the sprocket cover

THEN:

Perform this bulletin.

(This is the original transmission)

File V-06-06A for repair.



IF:

- There is a speed sensor under the cover

AND

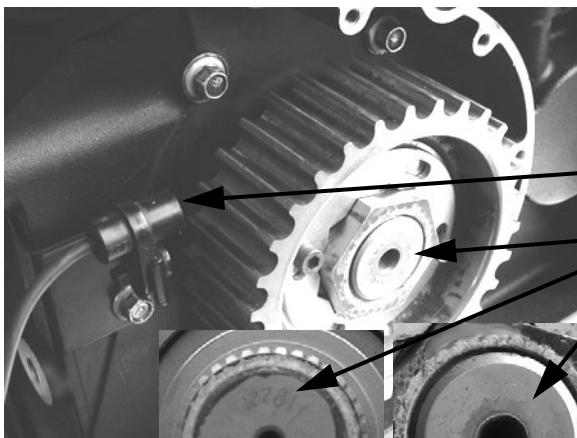
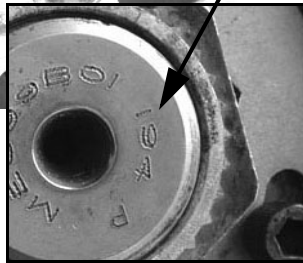
- The end of the shaft is stamped "194"

THEN:

Perform this bulletin.

(This is an early transmission kit built in 2001)

File V-06-06A for repair.



IF:

- There is a speed sensor under the cover

AND

- The end of the shaft is stamped "228" or has no stamping

THEN:

DO NOT perform this bulletin.

(This is a LATE transmission kit P/N 2202431 which does not require the repair.)

File V-06-06 for inspection.

