



GROUP
Campaign

MODEL
Rio

NUMBER
064

DATE
September 2006

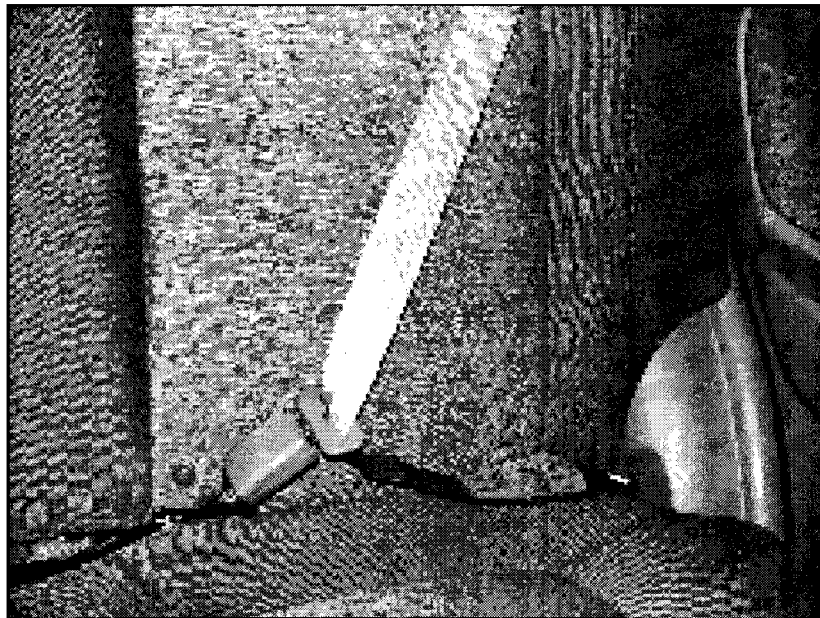
TECHNICAL SERVICE BULLETIN

SUBJECT:

SAFETY RECALL CAMPAIGN: 2003MY RIO 4-DOOR AUTOMATIC LOCKING RETRACTOR: FMVSS 208 NONCOMPLIANCE

This bulletin provides a repair procedure for replacing the rear seat belt assemblies in 2003 MY Rio 4-door vehicles with production dates between June 22, 2002 and May 24, 2003. The ALRs in the affected 2003 MY Rio vehicles may disengage during installation when used with certain child seats.

Sufficient webbing can be retracted into the spool to disengage the ALR function when the belt is positioned behind the child seat, but not if it is placed around the seat. As a result, certain child seats may not be tightly secured at all times in the manner required by Federal Motor Vehicle Safety Standard 208.



File Under: Campaign

Circulate To: General Manager Service Manager Parts Manager
 Service Advisor(s) Technician(s) Body Shop Manager Fleet Repair

SUBJECT:

SAFETY RECALL CAMPAIGN 2003 MY KIA NISSAN AUTOMATIC LOCKING
MISALIGNANCE

INSPECTION PROCEDURE:

Open the hood and check for SC064 Campaign Completion Label in the engine compartment at the rear of the driver's side strut tower, as shown.

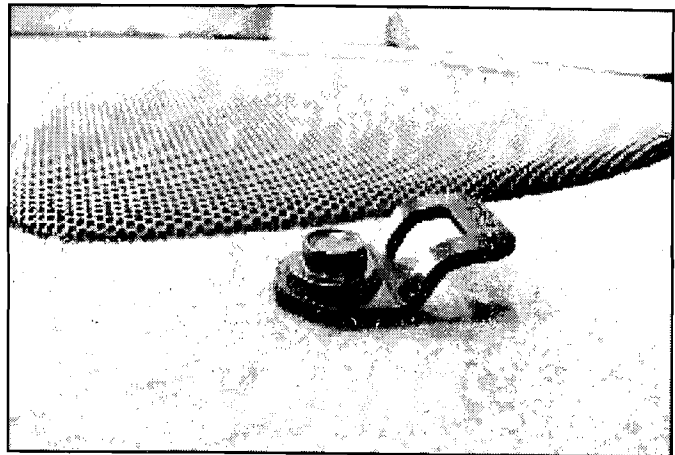
- If label exists, NO FURTHER ACTION IS REQUIRED.
- If label DOES NOT EXIST, continue to Repair Procedure.

Note: Campaign completion must be verified on the Warranty Coverage Validation Inquiry screen, prior to performing repairs (Kia Standard System [KSS] Main Menu-Option 3).

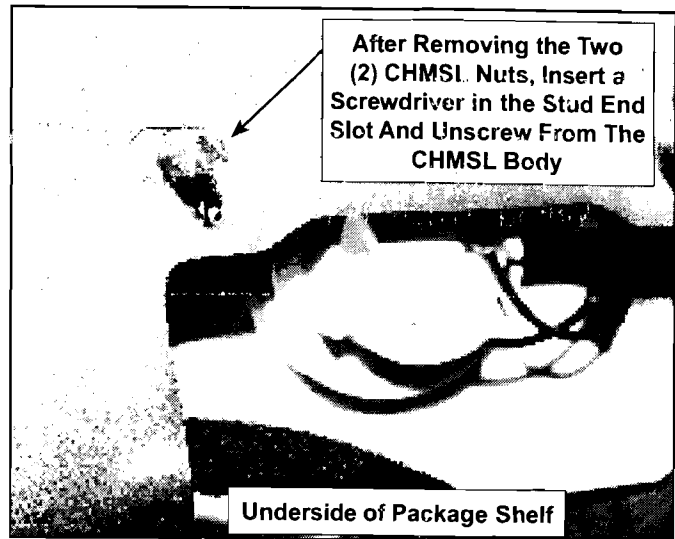


REPAIR PROCEDURE:

1. Remove the rear seat cushion and seat back.
2. Remove the three (3) upper child seat anchors from the package shelf.



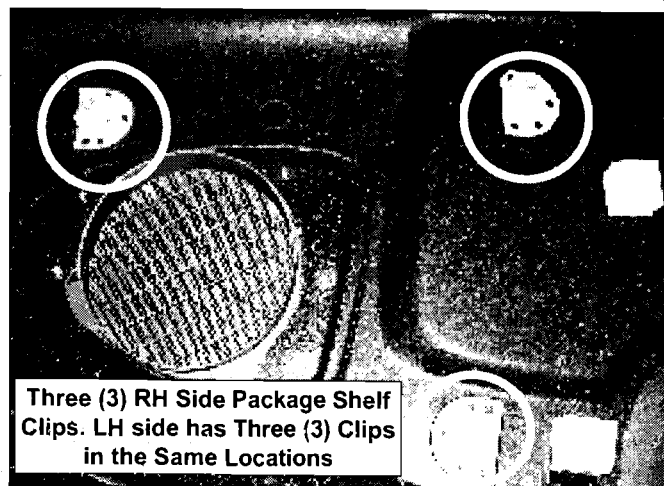
3. Remove the two (2) Center High Mount Stop Lamp (CHMSL) nuts from below the package shelf. Unscrew the two (2) studs from the CHMSL body, if equipped.



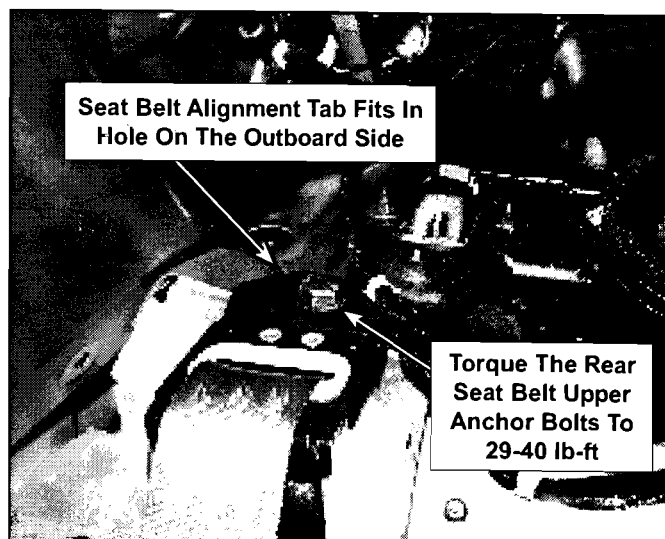
SUBJECT:

**SAFETY RECALL CAMPAIGN 2006-04-004 DOOR AUTOMATICALLY LOCKS IN ACCIDENT
NONCOMPLIANCE**

4. Remove the four (4) package shelf clips from the front edge.
5. Remove the six (6) gray package shelf clips from the underside by pushing up from the bottom.

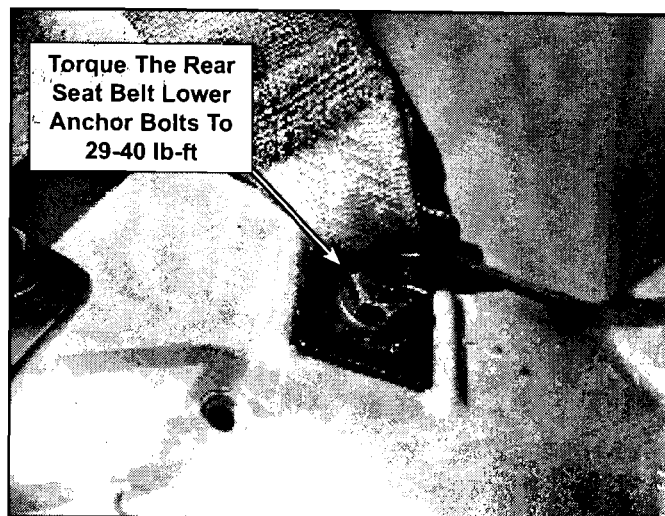


6. Remove the right and left C-Pillar trim.
7. Remove the right and left rear seat belt assemblies.
8. Cut the right and left seat belt webbing so that the seat belts can't be reused and dispose of them properly.
9. Install the new right and left rear seat belts making sure to insert the alignment tabs in the holes as shown. Torque the upper and lower anchor bolts to 29-40 lb-ft.



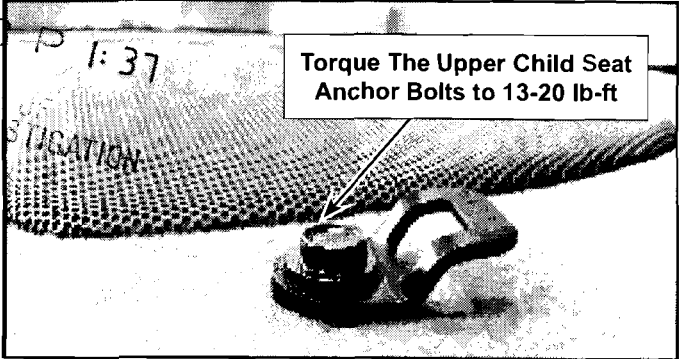
*** NOTICE**

Install the Lower Seat Belt Anchor With the Buckle Tongue Facing Forward, Without Twists in the Webbing.



SUBJECT:
SAFETY RECALL CAMPAIGN 2003MY RIO 4 DOOR ALL
NONCOMPLIANT

10. Install the C-Pillar trim, package shell, CHMSL and rear seat in the reverse order of removal.



11. Re-install three (3) upper Child Seat Anchors. Torque anchor bolts to 13-20 lb-ft.

12. Install SC064 Campaign Completion Label in the engine compartment at the rear of the driver's side strut tower, as shown.



AFFECTED PRODUCTION RANGE:
2003MY Rio 4-door vehicles built from 6/22/02 through 5/24/03.

PART NUMBER INFORMATION:

Description	Part Number
Belt-Seat RR Kit (Beige)	89810 FD5KKBTQQQ
Belt-Seat RR Kit (Gray)	89810 FD5KK08QQQ
Campaign Completion Label	UR030 SC064

Extra SC064 Campaign Completion Labels are available at no cost through your regional PDC.

WARRANTY CLAIM INFORMATION:

Claim Type	Causal P/N	Qty.	Cond. Code	Cause Code	Repair Description	Labor Op Code	Time	Related Parts	Qty.
R	89810 FD54008	0	N94	C40	Rear Seat Belt Replacement	061025R0	0.6	89810 FD5KKBTQQQ OR 89810 FD5KK08QQQ	1 1

To improve customer satisfaction always remember to refer to the Warranty Coverage Validations Inquiry Screen (Select 3) on your Kia Standard System (KSS) Dealer Main Menu for a list of any additional campaigns that may need to be performed on the vehicle before returning it to the customer.