

TOYOTA CUSTOMER SERVICES

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Date: 08/14/2006
 Action
 Retain
 Information

INTEROFFICE MEMORANDUM

TO: ALL REGION/PRIVATE DISTRIBUTOR GENERAL MANAGERS/
VICE PRESIDENTS

FROM: DAVE ZELLERS, *Dave*
VICE PRESIDENT, PRODUCT QUALITY & SERVICE SUPPORT

SUBJECT: SPECIAL SERVICE CAMPAIGN (SAFETY RECALL) – 6AD (FORMERLY 60D)
(CERTAIN EARLY 2007 MODEL YEAR FJ CRUISER VEHICLES EQUIPPED WITH
BRIDGESTONE DUELER H/T P265/70R17 OR DUNLOP GRANDTREK AT20
P265/70R17 TIRES)

In June, 2006, Toyota launched SSC 60D. Due to an error in the DOT Serial Number section of the Technical Instructions, a number of vehicles were not inspected correctly. Therefore, Toyota will relaunch this SSC as 6AD. This update includes new operation codes and technical instructions.

Please replace all 60D documents with this 6AD package.

The following vital information is provided to inform you and your staff of the notification phase of the campaign and your degree of involvement.

1. **Dealer Letter Mailing Date**

The attached Dealer Letter will be sent to all Toyota dealers in early August, 2006.

2. **Owner Notification Mailing Date**

All owner letters for SSC 60D have been mailed.

However, owners of vehicles where an inspection-only operation code was claimed will be re-notified to return to the dealership. These owner letters will be mailed in mid-August, 2006. An amenity of a \$50.00 pre-paid gasoline card has been included with these owner letters.

3. **Region/District Summary Reports**

No reports will be generated for this relaunch. Please see the attached VIN list.

Please refer to the attached Dealer letter for additional information.

Please review this entire Special Service Campaign update with the appropriate associates so that they may provide the necessary support to your dealers and maximize our combined customer satisfaction efforts.

Thank you for your cooperation.

TOYOTA MOTOR SALES, U.S.A, INC.
Enclosures



Toyota Motor Sales, U.S.A., Inc.
19001 South Western Avenue
P.O. Box 2991
Torrance, CA 90509-2991

TO: ALL TOYOTA DEALER PRINCIPALS,
SERVICE MANAGERS, PARTS MANAGERS

SUBJECT: SPECIAL SERVICE CAMPAIGN (SAFETY RECALL) – 6AD (FORMERLY 60D)
(CERTAIN EARLY 2007 MODEL YEAR FJ CRUISER VEHICLES EQUIPPED WITH
BRIDGESTONE DUELER H/T P265/70R17 OR DUNLOP GRANDTREK AT20 P265/70R17
TIRES)

In June, 2006, Toyota launched SSC 60D. Due to an error in the DOT Serial Number section of the Technical Instructions, a number of vehicles were not inspected correctly. Therefore, Toyota will relaunch this SSC as 6AD.

This update includes new operation codes and technical instructions. Please replace all 60D documents with this 6AD package.

During the tire-to-wheel assembly process for the 2007 FJ Cruiser equipped with either Bridgestone Dueler H/T P265/70R17 113S or Dunlop Grandtrek AT20 P265/70R17 113S tires, the inner bead of the tire may have been damaged. If the bead is damaged, a bulge may develop on the sidewall of the tire and/or air may leak from the area of the damaged bead. **All vehicles involved in this campaign require the tires to be replaced, provided they are equipped with the affected brand and size tire.**

- **All vehicles involved in SSC 60D with a campaign claim in Toyota's records of "Inspection Only" will need the tires replaced,** provided they are equipped with the affected brand and size tire. *New owner letters will be sent to these customers asking them to return to the dealership.*
- Please conduct the tire replacement following the attached 6AD technical instructions.
 - The DOT serial number section has been removed from the new Technical Instructions. The new Inspection Only operation code is to be used only if the customer has aftermarket tires (including the spare).
- Dealerships **do not** need to inspect the tires for damage. Simply replace the tires.
- **All claims from this point forward must be filed using the new SSC 6AD Operation Codes provided with this letter.**
- If the vehicle's tires were replaced under 60D, the claim information has been transferred to the new SSC 6AD. **Dealerships do not need to refile any previous 60D tire replacement claims.**
- **DO NOT use the Operation Codes from 60D. Please use these new operation codes when conducting this campaign.**

As this is not a tire manufacturer recall, but a Toyota recall, customers will be instructed to bring their vehicle into an authorized Toyota dealer.

The following vital information is provided to inform you and your staff of the owner notification phase of the campaign and your degree of involvement.

1. **Owner Notification Letter Mailing Date**

All owner letters for SSC 60D have been mailed.

However, owners of vehicles where an inspection only operation code was claimed will be re-notified to return to the dealership. These owner letters will be mailed in mid-August, 2006, as 6AD.

As always, please **verify vehicle eligibility by confirming through Dealer Daily/TIS prior to performing the tire replacement.** Dealers should perform the replacement as outlined in the attached Technical Instructions.

2. **Vehicles in Dealer Stock**

As required by Federal Regulation, dealers are not to deliver any vehicle acquired in their inventory, which is involved in a safety recall, until the necessary replacements have been performed.

3. **Dealer/Owner Lists**

No reports will be generated for this relaunch. Please see the attached VIN list.

4. **Number and Identification of Involved Vehicles**

There are approximately 9,000 FJ Cruiser (early 2007 Model Year) vehicles involved in the U.S. This campaign entails the replacement of all five tires, including the spare tire, provided they are equipped with the affected brand and size tire.

Model	Year	WMI	VIN Range	
			VDS	Ranges
FJ Cruiser	2007	JTE	BU11F	0001029 – 0011264
			ZU11F	0001017 – 0002528

Please **verify eligibility by confirming through Dealer Daily/TIS prior to performing repairs.** Dealers should perform the replacement as outlined in the attached Technical Instructions.

5. **Repair Procedures**

This campaign will entail replacing the factory equipped Bridgestone Dueler H/T P265/70R17 or Dunlop Grandtrek AT20 P265/70R17 tires due to damage caused during the tire-to-wheel assembly process at the vehicle plant.

Please read the Technical Instructions for further details.

6. Parts Ordering

As there are two sources for original equipment tires, there will be two different sources for ordering replacement tires based upon the tires equipped on the customer’s vehicle. Dealerships should verify that their local Bridgestone dealer and Dealer Tire have sufficient tire supplies available for same-day delivery prior to setting up customer appointments.

• **DUNLOP**

Order replacement Dunlop tires from Dealer Tire at 1-866-867-8473.

Part Number	Part Description	Qty/Vehicle
N/A	Dunlop Grandtrek AT20 P265/70 R17 113S	As required

• **BRIDGESTONE**

Bridgestone replacement tires can be ordered through the dealership’s local Bridgestone tire distributor or other appropriate sources. If they do not already have an established distributor, they may visit www.Bridgestone-USA.com to locate the nearest distributor.

Part Number	Part Description	Qty/Vehicle
N/A	Bridgestone Dueler H/T P265/70 R17 113S	As required

If a dealership encounters difficulty sourcing the Bridgestone tires, please contact (888) 327-8473 (8 am to 8 pm Eastern Time).

• **IMPORTANT**

As required by Federal Regulations, dealers must assure that all recalled parts (original parts) removed from the vehicle are disposed of in a manner in which they will not be reused. To accomplish this, dealerships will be required to drill a one inch hole in the sidewall of the original (removed) tire(s).

A UIO by state matrix is listed below to inform dealers of the number of vehicles in their area.

STATE	UIO	STATE	UIO	STATE	UIO	STATE	UIO	STATE	UIO
AK	23	GA	146	ME	51	NJ	325	SD	20
AL	91	IA	42	MI	105	NM	64	TN	153
AR	95	ID	57	MN	90	NV	112	TX	741
AZ	235	IL	250	MO	136	NY	409	UT	75
CA	1942	IN	113	MS	76	OH	199	VA	319
CO	206	KS	54	MT	38	OK	62	VT	41
CT	115	KY	99	NC	156	OR	165	WA	174
DC	7	LA	188	ND	12	PA	348	WI	108
DE	24	MA	304	NE	26	RI	38	WV	60
FL	462	MD	259	NH	74	SC	76	WY	18

7. Reimbursement Procedures (Please replace 60D with 6AD)



All vehicles involved in this campaign require the tires to be replaced provided they are equipped with the affected brand and size tire.

- **All vehicles marked in SSC 60D as “Inspection Only” will need the tires replaced**, provided they are equipped with the affected brand and size tire. New owner letters will be sent to these customers asking them to return to the dealership.
- Please conduct the tire replacement following the attached 6AD technical instructions.
 - The DOT serial number section has been removed from the new Technical Instructions. The new Inspection Only operation code is to be used if the customer has aftermarket tires (including the spare).
- Dealerships **do not** need to inspect the tires for damage. Simply replace the tires.
- **All claims from this point forward must be filed using the new SSC 6AD Operation Codes provided with this letter.**
- If the vehicle's tires were replaced under 60D, the claim information has been transferred to the new SSC 6AD. **Dealerships do not need to refile any previous 60D tire replacement claims.**
- **DO NOT use the Operation Codes from 60D. Please use these new operation codes when conducting this campaign.**

The operation code to be used for this campaign is:

SSC #	Op. Code	Description	Flat Rate Hour
6AD	6511H3	<ul style="list-style-type: none"> • Replace all 5 tires. 	2.2 Hr/Veh
	6511H2	<ul style="list-style-type: none"> • Replace 1 tire. (cases where four of the tires are aftermarket and only the spare tire is replaced) 	1.0 Hr/Veh
SSC #	Op. Code	Description	Flat Rate Hour
6AD	6511H1	<ul style="list-style-type: none"> • All 5 tires were replaced with aftermarket tires. • Operation code for inspection only. <p><i>This operation code is only to be used for vehicles that have changed all 5 tires from OEM.</i></p>	0.5 Hr/Veh

NOTE: The above flat rate time(s) include 0.1 hour in each campaign for administrative cost per unit for the dealership.

Each dealer must purchase the necessary Bridgestone or Dunlop replacement tires. Dealers will be reimbursed for the cost of the tire and \$10 per tire for wheel weights and other incidentals. These costs are to be claimed as sublet type 'TY' on the warranty claim. (NOTE: Wheel weights may not be listed as replacement parts if claimed as a sublet.)

8. Reimbursement for damaged tire beads, prior to the launch of this SSC

As required by Federal Regulation, Toyota will reimburse customers for replacement costs associated with damaged tire bead(s) prior to the launch of the campaign. Customers requesting reimbursement are requested to mail a copy of their repair order, proof-of-payment, and proof-of-ownership to the following address for reimbursement consideration:

Toyota Motor Sales, U.S.A., Inc.
Customer Experience, WC10
19001 South Western Avenue
Torrance, CA 90509

They must include their name, address, and telephone number(s) in the request. It will take approximately 4 to 6 weeks to review their request. Please note that reimbursement does not cover wheel alignment or damage incurred from an accident, debris or abuse.

Please review this entire package with your Service and Parts staff to familiarize them with the proper step-by-step procedures required to implement this Special Service Campaign.

We sincerely apologize for the error in the 60D Technical Instructions. Please assist us by changing 60D to the revised 6AD campaign.

Thank you for your cooperation.
TOYOTA MOTOR SALES, U.S.A., INC.

**EARLY 2007 MODEL YEAR FJ CRUISER VEHICLES EQUIPPED WITH BRIDGESTONE DUELER H/T
P265/70R17 113S OR DUNLOP GRANDTREK AT20 P265/70R17 113S TIRES
SAFETY RECALL NOTICE**

[Customer Name]
[Customer Address]
[City], [ST] [Zip Code]

Re: [VIN]

Dear Toyota Customer:

Recently, you received a Safety Recall Notice from Toyota regarding your 2007 MY FJ Cruiser tires (copy of original owner letter enclosed).

Our records indicate that you brought your vehicle into a Toyota dealership for 60D tire Safety Recall inspection. Unfortunately, Toyota has discovered that the technical instructions provided to the dealership contained an error and your tires may not have been replaced as required by this campaign.

We greatly apologize for Toyota's error and request your assistance in bringing your vehicle to the nearest Toyota dealership to have your tires (including the spare tire) replaced, provided they are the factory-equipped ***Bridgestone Dueler H/T P265/70R17 113S or Dunlop Grandtrek AT20 P265/70R17 113S tires.***

Please find a small token of our appreciation of your time enclosed with this letter.

Again, Toyota is truly sorry for our mistake and the inconvenience it has caused you.

Thank you for driving a Toyota.

Sincerely,

TOYOTA MOTOR SALES, U.S.A., INC.

**EARLY 2007 MODEL YEAR FJ CRUISER VEHICLES EQUIPPED WITH BRIDGESTONE DUELER H/T P265/70R17 113S OR DUNLOP GRANDTREK AT20 P265/70R17 113S TIRES
SAFETY RECALL NOTICE**

Dear Toyota Customer:

This notice is being sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. Toyota has decided that a defect, which relates to motor vehicle safety, exists in certain early 2007 Model Year FJ Cruiser vehicles equipped with either Bridgestone Dueler H/T P265/70R17 113S or Dunlop Grandtrek AT20 P265/70R17 113S tires.

What is the problem?

During the tire-to-wheel assembly process for the early 2007 Model Year FJ Cruiser vehicles equipped with either Bridgestone Dueler H/T P265/70R17 113S or Dunlop Grandtrek AT20 P265/70R17 113S tires, there is a possibility that the inner bead of the tire may have been damaged. If the bead is damaged, a bulge may develop on the sidewall of the tire and/or air may leak from the area of the damaged bead. In the worst case, if the tire loses air pressure it may lead to a loss of vehicle control and increase the possibility of a crash.

What will Toyota do?

Any Toyota dealer will replace all five tires with new ones at **NO CHARGE** to you, including the spare tire, provided they are the involved Bridgestone Dueler H/T P265/70R17 113S or the Dunlop Grandtrek P265/70R17.

What should you do?

Please contact your authorized Toyota dealer to make an appointment as soon as possible. The repair will take approximately two hours. However, depending upon the dealer's work schedule, it may be necessary to make your vehicle available for a longer period of time. As this is not a tire manufacturer recall, please bring your vehicle to your authorized Toyota dealer.

We request that you present this notice to the dealer at the time of your service appointment.

If you no longer own the vehicle, please indicate so on the enclosed postage-paid form, providing us with the name and address of the new owner.

What if you have other questions?

Your local Toyota dealer will be more than happy to answer any of your questions and set up an appointment to perform the recall. If you require further assistance, you may contact the Toyota Customer Experience Center at 1-888-270-9371 Monday through Friday, 5:00 am to 9:30 pm, Saturday and Sunday 7:00 am through 3:00 pm Pacific Standard Time.

What if you have previously paid for the replacement of either the Bridgestone Dueler H/T P265/70R17 113S or the Dunlop Grandtrek AT20 P265/70R17 113S tires for this specific condition?

If you have previously paid for the replacement of either the Bridgestone Dueler H/T P265/70R17 113S or Dunlop Grandtrek AT20 P265/70R17 113S tires for this specific condition **prior** to receiving this letter, please mail a copy of your repair order, proof-of-payment, and proof-of-ownership to the following address for reimbursement consideration.

Toyota Motor Sales, U.S.A., Inc.
Customer Experience, WC10
19001 South Western Avenue
Torrance, CA 90509

Include your name, address, and telephone number(s) in your request. Please allow 4 to 6 weeks to review your request. Please note that reimbursement does not cover wheel alignment or damage incurred from an accident, debris or abuse.

If you believe that the dealer or Toyota has failed or is unable to remedy the defect within a reasonable time, you may submit a complaint to the Administrator, National Highway Traffic Safety Administration, 400 Seventh Street S.W., Washington, D.C. 20590, or call the toll free Vehicle Safety Hot Line at 1-888-327-4236 (TTY: 1-800-424-

9153), or go to <http://www.safercar.gov>.

If you are a vehicle lessor, Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.

We have sent this notice in the interest of your continued satisfaction with our products, and we sincerely regret any inconvenience this condition may have caused you.

Thank you for driving a Toyota.

Sincerely,

TOYOTA MOTOR SALES, U.S.A., INC.



**Special Service Campaign (SSC) 6AD - Tire-To-Wheel Mounting Damage Safety Recall
Early 2007 Model Year FJ Cruiser Vehicles Equipped with Bridgestone Dueler H/T P265/70R17 113S
or Dunlop Grandtrek AT20 P265/70R17 113S Tires**

Q1: What is the condition?

A1: During the tire-to-wheel assembly process for the 2007 model year FJ Cruiser equipped with either Bridgestone Dueler H/T P265/70R17 113S or Dunlop Grandtrek AT20 P265/70R17 113S tires, there is a possibility that the inner bead of the tire may have been damaged. If the bead is damaged, a bulge may develop on the sidewall of the tire and/or air may leak from the area of the damaged bead.

Q2: What is the cause of this condition?

A2: During the tire-to-wheel assembly process there is a possibility that the inner bead of the tire may have been damaged.

Q3: Are there any warnings that this condition will occur?

A3: No, there are no specific warnings that this condition will occur.

Q4: Which and how many vehicles are involved?

A4: There are approximately 9,000 early 2007 model year FJ Cruiser vehicles involved in the U.S.

Q5: What is the production period of the affected vehicles?

A5: The affected FJ Cruiser vehicles were produced from late January, 2006 to late March, 2006.

Q6: Are there any other Toyota, Lexus or Scion vehicles involved?

A6: No, this specific condition only affects early 2007 model year FJ Cruiser vehicles equipped with either Bridgestone Dueler H/T P265/70R17 113S or Dunlop Grandtrek AT20 P265/70R17 113S tires.

Q7: How many incidents of this condition have been reported?

A7: There have been no cases of this condition reported in the affected vehicles.

Q8: Have there been any accidents reported?

A8: There have been no reported cases of accidents in the affected vehicles which may relate to this condition.

Q9: Have there been any injuries related to the alleged accidents?

A9: There have been no reported cases of injuries related to this condition reported in the affected vehicles.

Q10: What is Toyota going to do?

A10: Any Toyota dealer will confirm all five tires, including the spare tire, to determine if they are within the affected tire-to-wheel assembly range and replace all involved tires with new tires at **NO CHARGE** to the vehicle owners.

Q11: How long will the repair take?

A11: The tire replacement will take approximately 2 hours. However, depending upon the inspection results and the dealer's work schedule, it may be necessary to make the vehicle available for a longer period of time.

Q12: What should an owner do if they experience the condition or have immediate concerns about the current safety of their vehicle?

A12: Owners are requested to contact their local Toyota dealer for diagnosis and repair.

TECHNICAL INSTRUCTIONS

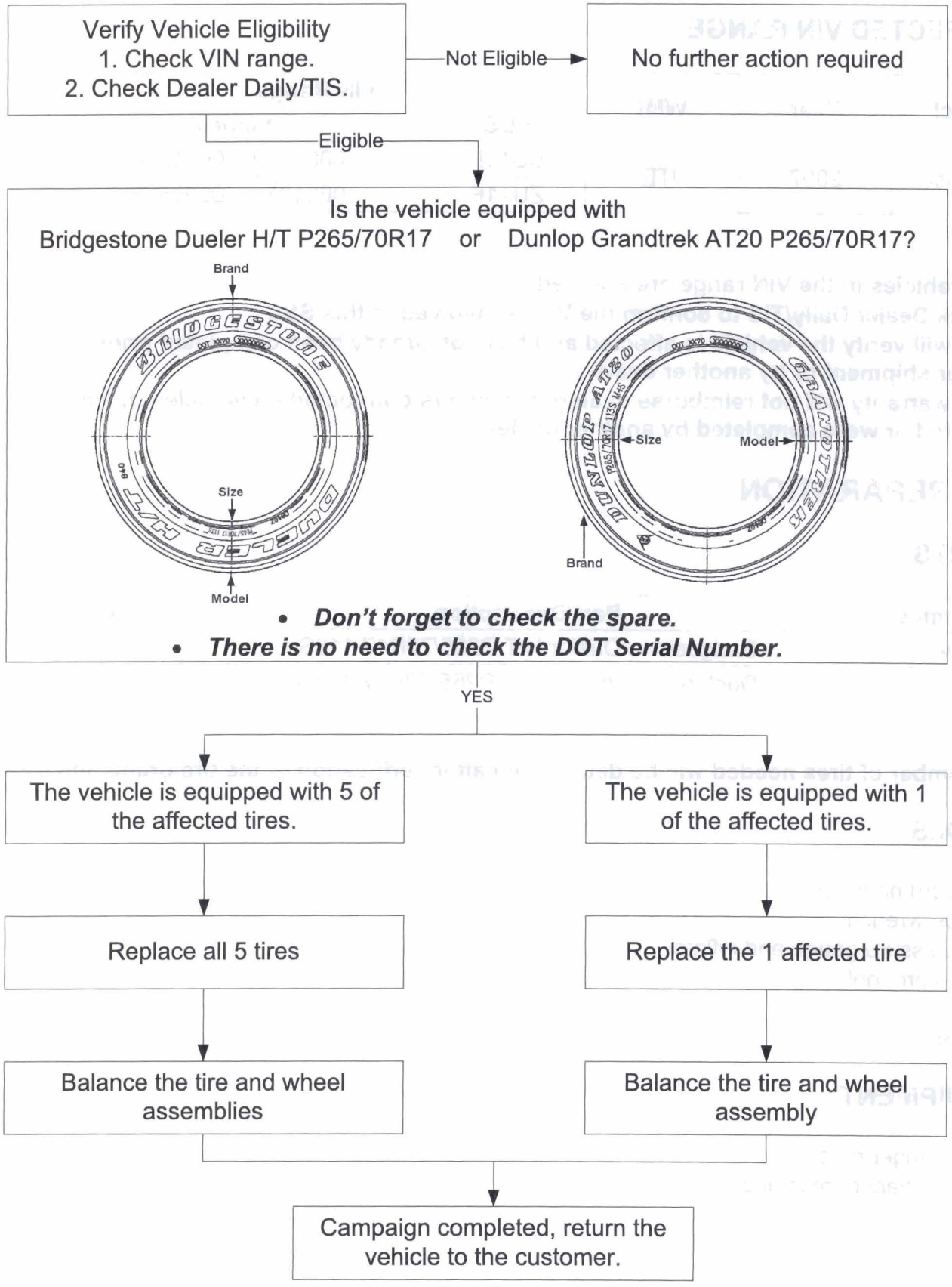
FOR

SPECIAL SERVICE CAMPAIGN 6AD
(formerly 60D)

**EARLY 2007 MODEL YEAR FJ CRUISER VEHICLES EQUIPPED WITH
BRIDGESTONE DUELER H/T P265/70R17 OR
DUNLOP GRANDTREK AT20 P265/70R17 TIRES**

REVISED August 7, 2006

I. OPERATION FLOW CHART



NOTE: You do NOT need to inspect the original Bridgestone or Dunlop tires for damage. Simply replace the tires if they are the applicable brand/size.

II. IDENTIFICATION OF AFFECTED VEHICLES

A. AFFECTED VIN RANGE

Model	Year	WMI	VIN Range	
			VDS	Ranges
FJ Cruiser	2007	JTE	BU11F	0001029 – 0011264
			ZU11F	0001017 – 0002528

NOTE:

Not all vehicles in the VIN range are affected:

- Check Dealer Daily/TIS to confirm the VIN is involved in this SSC.
- This will verify the vehicle is affected and has not already been completed prior to dealer shipment or by another dealer.
- TMS warranty will not reimburse dealers for repairs conducted on vehicles that are not affected or were completed by another dealer.

III. PREPARATION

A. PARTS

Part Number	Part Description	Quantity
N/A	Bridgestone Dueler H/T P265/70R17 113S	1 or 5*
N/A	Dunlop Grandtrek AT20 P265/70R17 113S	1 or 5*

NOTE:

* The number of tires needed will be determined after verification of the tire brand and size.

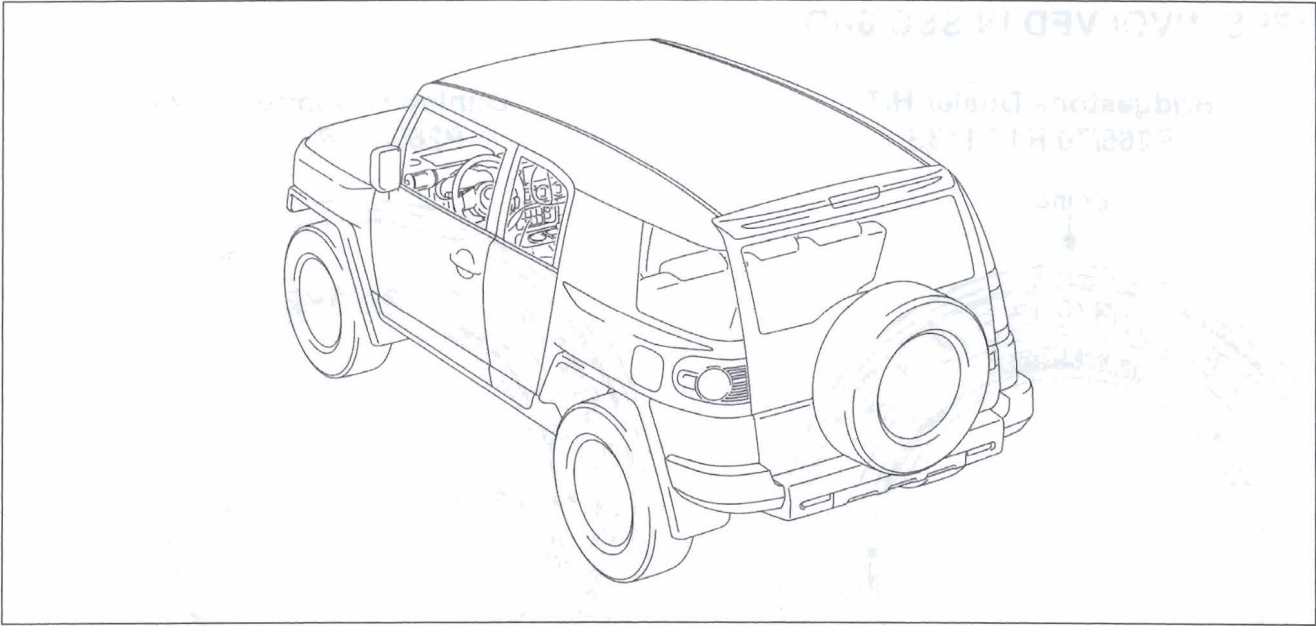
B. TOOLS

- Standard hand tools
- Torque wrench
- Tire pressure gauge and inflator
- Valve core tool
- Drill
- Drill Bit

C. EQUIPMENT

- Tire changer machine
- Wheel balancer machine

IV. COMPONENTS



V. BACKGROUND

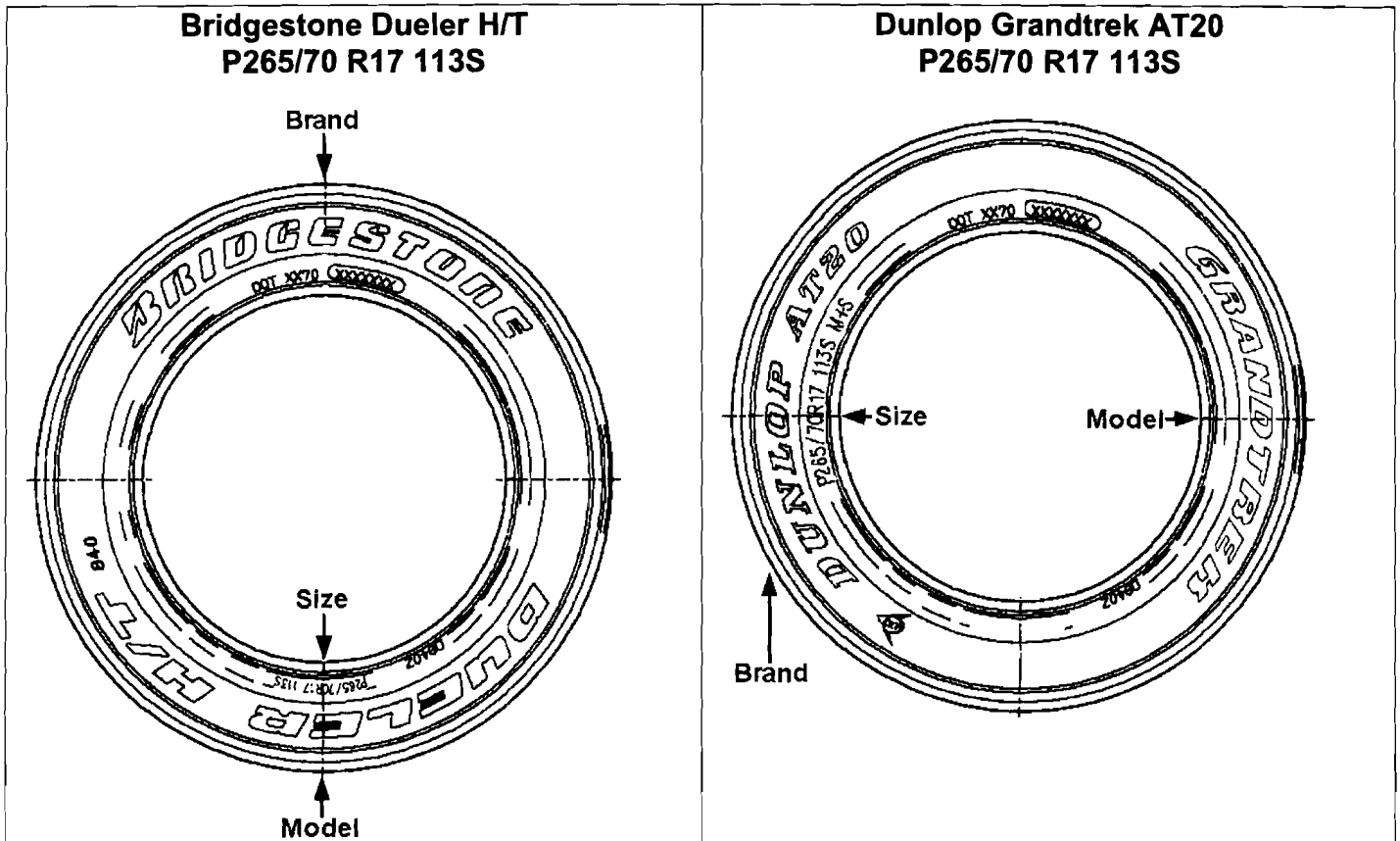
In June, 2006, Toyota launched SSC 60D. Due to an error in the DOT Serial Number section of the Technical Instructions a number of vehicles were not inspected correctly. Therefore Toyota will relaunch this SSC as 6AD. This update includes new operation codes and technical instructions. Please replace all 60D documents with this 6AD package.

During the tire-to-wheel assembly process for the 2007 FJ Cruiser equipped with either Bridgestone Dueler H/T P265/70R17 113S or Dunlop Grandtrek AT20 P265/70R17 113S tires, the inner bead of the tire may have been damaged. If the bead is damaged, a bulge may develop on the sidewall of the tire and/or air may leak from the area of the damaged bead. **All vehicles involved in this campaign require the tires to be replaced, provided they are equipped with the affected brand and size tire.**

- Please replace all SSC 60D information with this new 6AD information.
- All vehicles marked in SSC 60D as “Inspection Only” will need the tires replaced, provided they are equipped with the affected brand and size tire. New owner letters will be sent to these customers asking them to return to the dealership.
- Please conduct the tire replacement following the attached 6AD technical instructions.
- The DOT serial number section has been removed from the new Technical Instructions. The new Inspection Only operation code is to be used if the customer has aftermarket tires (including the spare).
- Dealerships do not need to inspect the tires for damage. Simply replace the tires.
- All claims from this point forward, must be filed using the new SSC 6AD Operation Codes provided with this letter.
- If the vehicle’s tires were replaced under 60D, the claim information has been transferred to the new SSC 6AD. Dealerships do not need to refile any previous 60D tire replacement claims.
- **DO NOT use the Operation Code from 60D. Please use these new operation codes when conducting this campaign.**

VI. WORK PROCEDURE

A. TIRES INVOLVED IN SSC 6AD



1. THE TIRES INVOLVED IN THIS CAMPAIGN ARE:

- If the tires are the applicable Bridgestone or Dunlop brand/size, replace the tires.
- **DO NOT** check the tires for damage. (The damage may be difficult to find.)
- **DO NOT** check the DOT Serial Number. Simply replace the tires if they are the applicable Bridgestone or Dunlop Tire.

Involved Bridgestone Tires:

- **Model:** Dueler H/T
- **Size:** P265/70R17 113S

Involved Dunlop Tires:

- **Model:** Grandtrek AT20
- **Size:** P265/70R17 113S

2. DON'T FORGET THE SPARE TIRE

B. TIRE REMOVAL AND INSTALLATION



NOTE:

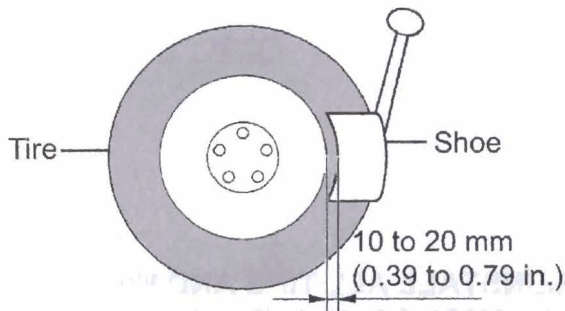
- WHEN REPLACING TIRES, REPLACE ONLY WITH THE SAME BRAND, MODEL, AND SIZE TIRES THAT THE VEHICLE WAS ORIGINALLY EQUIPPED WITH.
- DO NOT INSTALL BRIDGESTONE TIRES ON A VEHICLE ORIGINALLY EQUIPPED WITH DUNLOP TIRES.
- DO NOT INSTALL DUNLOP TIRES ON A VEHICLE ORIGINALLY EQUIPPED WITH BRIDGESTONE TIRES.

1. REMOVE THE INVOLVED TIRE(S) FROM THE VEHICLE

- a) Remove the involved tire(s) from the vehicle.

2. REMOVE THE TIRE FROM THE WHEEL

- a) Remove the wheel weights.
- b) Remove and discard the cap and valve core from the valve stem to release the air from the tire.
- c) Separate the tire beads from the wheel using the shoe(s) of the tire changer.
- d) Dismount the outer bead from the wheel.
- e) Dismount the inner bead from the wheel and remove the tire.
- f) Remove and discard the valve stem



NOTE:

The shoe(s) of the tire changer shown above may differ from the one actually used.

3. INSTALL THE NEW TIRE(S)

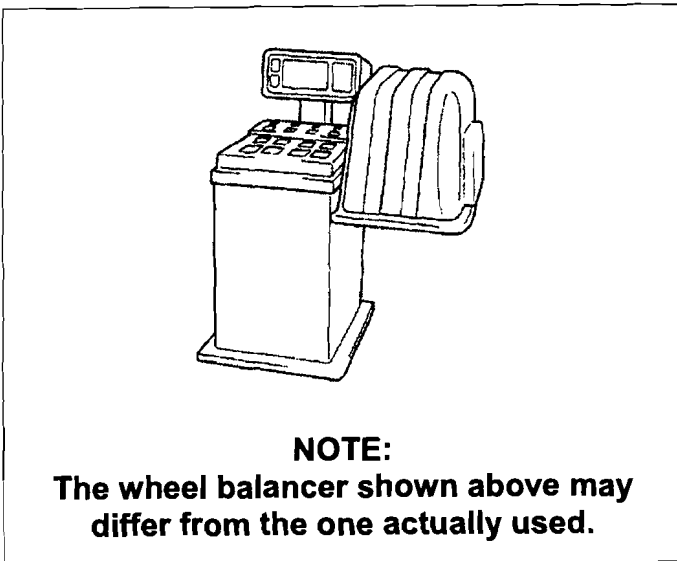
- a) Install a **NEW** valve stem.
- b) Mount the inner tire bead.
- c) Mount the outer tire bead.
- d) Inflate the tire to seat the beads, and adjust the tire pressure to the recommended cold specification.

**Tire Pressure Specification:
220 KPa (2.2 kgf/cm², 32 psi)**

- e) Install the valve stem cap.

4. BALANCE THE TIRE AND WHEEL ASSEMBLY

- a) Perform off-the-car wheel balancing on all tire and wheel assemblies, and install **NEW** wheel weights as needed.



5. REINSTALL ALL TIRE AND WHEEL ASSEMBLIES TO THE VEHICLE

- a) Reinstall all tire and wheel assemblies, and torque to specification.

**Torque Specification:
113 N·m (1,152 kgf·cm, 85 ft·lbf)**

VII. USED TIRE DISPOSAL INSTRUCTIONS

Used tires are considered hazardous waste that must be disposed of in the proper manner according to local, state, and federal regulations for hazmat waste.

As required by Federal Regulations, please make sure all recalled parts (original parts) removed from the vehicle are disposed of in a manner in which they will not be reused.

For all used tires removed from the involved vehicle, drill a 1" hole in the sidewall.