

Dealer Operation/ General Manager	Sales- Motorcycles	Sales - Used Motorcycles	Business Manager (F&I)	Service	Parts & Accessories	Administration
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BMW Motorrad USA

Service Information Bulletin

**** Recall: 06V-104 - Clutch Replacement****

-This bulletin has been revised to include the NHTSA Recall number-

Subject: Recall: 06V-104 - Clutch Replacement

Models: R 1200 GS (K25), R 1200 GS Adv. (K25), R 1200 RT (K26), HP2 Enduro (K25HP)

NHTSA Statement:

Under the National Traffic and Motor Vehicle Safety Act of 1966, as amended, if there has been a recall campaign, dealers must assure that all new vehicles and new items of replacement equipment are free of safety defects and comply with all applicable Federal Motor Vehicle Safety Standards at the time of delivery to the consumer. This means that dealers may not deliver new motor vehicles or new items of replacement equipment to consumers unless the safety defect or noncompliance has been remedied before delivery.

Details: This bulletin provides repair and claim information concerning the Technical Hold that was announced involving the clutch assembly.

There were approximately 456 motorcycles in which defective clutch components were installed. The clutch components can work loose while the motorcycle is being ridden causing damage to the engine and transmission cases and possibly endangering the safety of the rider.

The following is the affected VIN range for the each model:

R 1200 GS:	ZR40266 - ZR40330
R 1200 GS Adv.:	ZP60008
R 1200 RT:	ZM18276 - ZM18702
HP2 Enduro:	ZL10353 - ZL10355

In order to determine if a specific motorcycle is affected by this Recall Campaign, it will be necessary to verify all motorcycle VINs through a DCS Vehicle History Check. Based on the response of the system, either proceed with the repair or take no further action.

The VIN Ranges listed above are only for informational purposes and are not to be considered a deciding factor.

Production Solution: The defective clutch components have been removed from the manufacturing process and the clutch manufacturer has corrected the areas of concern.

As of February 20, 2006 production, only 'good', corrected clutch components have been installed.

Aftersales Solution: The clutch components on all affected motorcycles must be replaced prior to customers taking delivery. Customers who have already taken delivery of their motorcycles must be notified and their motorcycles must be picked up and brought back to the dealer as soon as possible.

Motorcycles affected by this recall must not be put into use or delivered to a customer until the clutch components have been replaced.

Warehouse Motorcycles: Motorcycles that are in the warehouse will start to ship during the later part of week 12 (week of March 20th). These motorcycles will be tagged with a bright orange label. The orange label will be adhered to the crate and will read:

BMW Motorrad USA
ATTENTION
TECHNICAL CAMPAIGN HOLD
This motorcycle requires a technical campaign performed before it's used and/or sold.
Please review DCS Vehicle History Inquiry for further information.
Service & Technical Department

Parts Information: All the parts required to repair the affected motorcycles will be specially assembled in a kit for this campaign:

Part Number: 21 21 7 704 866 - Clutch kit

Contents of the clutch kit includes the following:

- Clutch housing
- Thrust plate assembly
- Housing cover
- Set of M11 screws (quantity 5)
- Set of M6 screws (quantity 6)

Each repair job requires the installation of all the parts in the kit.

Ordering Information: Place a VOR order using the motorcycles VIN number as the order number.

Clutch driver plate (friction disc) 7 697 737 is not affected and is to be reused.

Warranty: Covered by warranty regardless of time or mileage.

Warranty Information: Reimbursement for this Recall Campaign will be via normal claim entry utilizing the following information:

Defect code: **00 00 21 00 00**
Description: Clutch replacement

Part Number: **21 21 7 704 866** Clutch kit

FRU code: **23 00 020**, Removing and installing gearbox
FRU:

R 1200 GS: 45 FRUs
R 1200 GS Adv.: 47 FRUs
R 1200 RT: 57 FRUs
HP2 Enduro: 51 FRUs

FRU Code: **21 21 605**, Removing and installing or replacing clutch housing (gearbox removed)

FRU: 5 FRUs (for all models)

Motorcycles fitted with ABS:

FRU code: **34 00 580**, Bleeding Integral ABS rear wheel circuit
FRU:

R 1200 GS: 12 FRUs
R 1200 Adv.: 12 FRUs
R 1200 RT: 15 FRUs

Contact: Respective Market Team.