



February 27, 2006

VEHICLE SAFETY DEFECT SERVICE BULLETIN
Recall Campaign 06V052000
Monaco File # R06004

Re: Safety Recall – Refueling Station Pump

Dear Monaco Coach Corporation Dealer:

Monaco Coach Corporation has decided that a defect which relates to motor vehicle safety exists in specific 2006 Holiday Rambler Next Level Travel Trailers and Fifth Wheels and specific 2006 McKenzie Dune Chaser Travel Trailers and Fifth Wheels manufactured from November 28, 2005 through January 20, 2006.

A copy of the notification letter that is being sent to owners is enclosed.

The National Traffic and Motor Vehicle Safety Act provides that each vehicle that is subject to a recall campaign of this type must be adequately repaired within a reasonable time after the owner has tendered it for repair. Generally, failure to repair within sixty (60) days after the owner's first delivery for repair is assumed to be an unreasonable delay.

THE ISSUE

Monaco Coach Corporation became aware of a defect with regards to the optional Graco refueling station pump with date codes of either L05A or A06A used on specific 2006 Holiday Rambler Next Level Travel Trailers and Fifth Wheels and specific 2006 McKenzie Dune Chaser Travel Trailers and Fifth Wheels. The defect relates to a potential leak at the inlet fitting of the refueling station pump. The inlet fitting may not have the correct amount of thread sealer which may allow the fitting to seep. If the fitting would leak, it could result in a fire or explosion causing bodily harm. As a precautionary measure, Monaco Coach Corporation with Graco Manufacturing has elected to perform this voluntary safety recall.

AFFECTED UNITS

The affected vehicles are:

2006 Holiday Rambler Next Level Travel Trailers, 2006 Holiday Rambler Next Level Fifth Wheels, 2006 McKenzie Dune Chaser Travel Trailers and 2006 McKenzie Dune Chaser Fifth Wheels

The affected vehicles were manufactured from November 28, 2005 through January 20, 2006. Specific vehicle Serial Number and VIN break points are as follows:

Holiday Rambler

2006 Next Level Travel Trailers with the starting Serial Number 060310272870007-162838 ending with 060310272870007-164809. The VIN range for these units is 1KB192J2X6E162838 through 1KB192J226E164809.

2006 Next Level Fifth Wheels with the starting Serial Number 060312273470007-158962 ending with 060312273870107-164739. The VIN range for these units is 1KB392P316E158962 through 1KB392U306E164739.

McKenzie

2006 Dune Chaser Travel Trailers with the starting Serial Number 060310282870007-162861 ending with 060310282870007-163460. The VIN range for these units is 4K0192J266E162861 through 4K0192J246E163460.

2006 Dune Chaser Fifth Wheels with the starting Serial Number 060312283870107-158972 ending with 060312283870007-164729. The VIN range for these units is 4K0392U3X6E158972 through 4K0392U396E164729.

THE REPAIR

The remedy will involve inspecting the manufacturer and the date code (series) on the refueling station pump to determine if defective. If the pump is defective, it will need to be replaced with a new one and the old returned to Monaco. The refueling station pump is in the lower rear compartment on the street side at frame level. Please review the repair instructions for the labor operation code and labor time allowance. Parts are readily available by faxing the enclosed Recall Parts Purchase Order to 1-800-498-9478. If you have any questions concerning the repair procedure, please contact a member of our Technical Support staff toll free at 877-332-9239.

DEALER CAMPAIGN RESPONSIBILITY

If our records indicate that you have any of the affected vehicles in your inventory, you will also receive an owner notification letter identifying those units. *Federal law requires that any vehicle lesser receiving this recall notice must forward a copy of this notice to the lessee within ten days.*

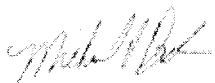
All unsold new/used vehicles in dealer's possession and subject to this campaign must be held and inspected/repared per the service procedure of this campaign bulletin before owners take possession of these vehicles. Dealers are to service all vehicles subject to this campaign at no charge to owners, regardless of mileage, age of vehicle, or ownership, from this time forward.

Owners of vehicles recently sold from your new/used vehicle inventory for which the dealer receives the owner recall notification are to be contacted by the dealer, and arrangements made to make the required correction according to the instructions enclosed with this bulletin. This could be done by mailing to such owners a copy of the applicable owner letter accompanying this bulletin. Please also notify Monaco Coach Corporation of any such owner you have received notification for.

In summary, whenever a vehicle subject to this campaign enters your vehicle inventory, or is in your dealership for service in the future, please take the steps necessary to be sure the campaign correction has been made before selling or releasing the vehicle.

In addition to a letter, owners will receive a recall notification/dealer claim form. The vehicle owner will present this form to you upon arrival for the service appointment. Please review the instructions on the face of the notification form and fill in the claim portion when the repair is completed.

Sincerely,



Customer Service Manager
Monaco Coach Corporation



Recall Repair Procedure

Products:  **2006 Next Level Travel Trailers & Fifth Wheels**
 **2006 Dune Chaser Travel Trailers & Fifth Wheels**

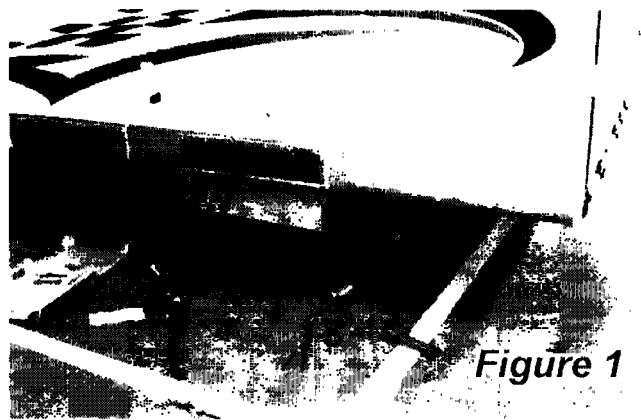
RECALL 06V052000
MONACO FILE #R06004
GRACO REFUELING STATION PUMP REPLACEMENT

Purpose of Recall:

To inspect and replace Graco fuel pumps with the date codes of L05A or A06A for a potential leak at the inlet fitting.

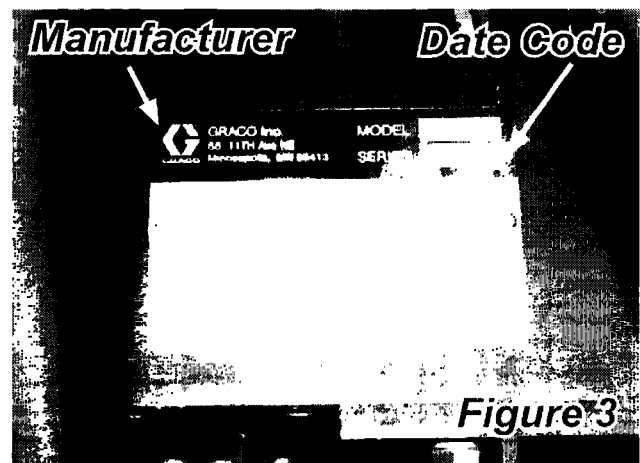
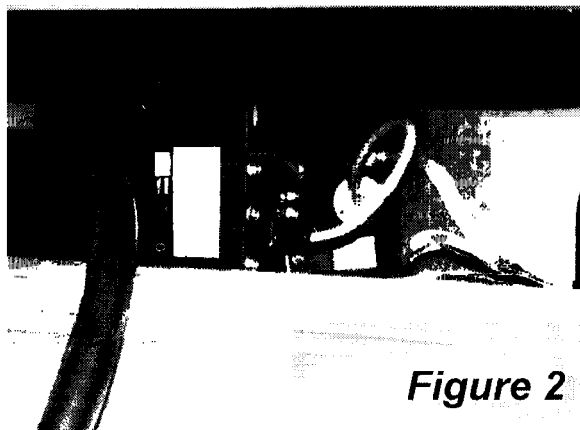
Step 1: Park the coach on a flat, level surface. Block the front and rear wheels if disconnected from tow vehicle.

NOTE: Make sure work will be done 25 feet away from any Open Flames and NO Smoking.



Inspection Procedures for Graco Pumps:

- A. Locate the Refueling Compartment on the roadside rear of unit. (Figure 1)
- B. Find manufacturer's metal ID tag on the side of the pump. (Figure 2)
- C. If no pump, proceed to Warranty Processing.
- D. Verify the pump is manufactured by Graco. (Figure 3)
- E. If not, proceed to Warranty Processing.
- F. Look at the series number on the ID tag. This is the date code. (Figure 3)
- G. If date code is L05A or A06A, proceed to step 1 of Repair Procedure.
- H. If not, proceed to Warranty Processing.



Repair Procedure for Replacing Re-Fueling Pump:

1. Turn the house battery disconnect OFF.
2. Remove the bolts securing the 12 Volt wire feed access cover and disconnect the wires.
3. Remove the inlet line at the pump from the tank and temporarily plug the line off to prevent leakage while changing the pump.
4. Remove the 12 Volt ground strap from the pump.
5. Unbolt the pump from the frame and remove from compartment.
6. On a workbench, lay out parts for the new pump kit. (Figure 4)
7. Remove the adapter fitting for the inlet from the old pump and reinstall on the new pump. Ensure you use pipe joint compound on the male threads only. Do not allow it to drip into the pump. (Figures 5 & 6 below) When removing the inlet adapter from the old pump, remove the old adapter fitting seen in Figure 6.

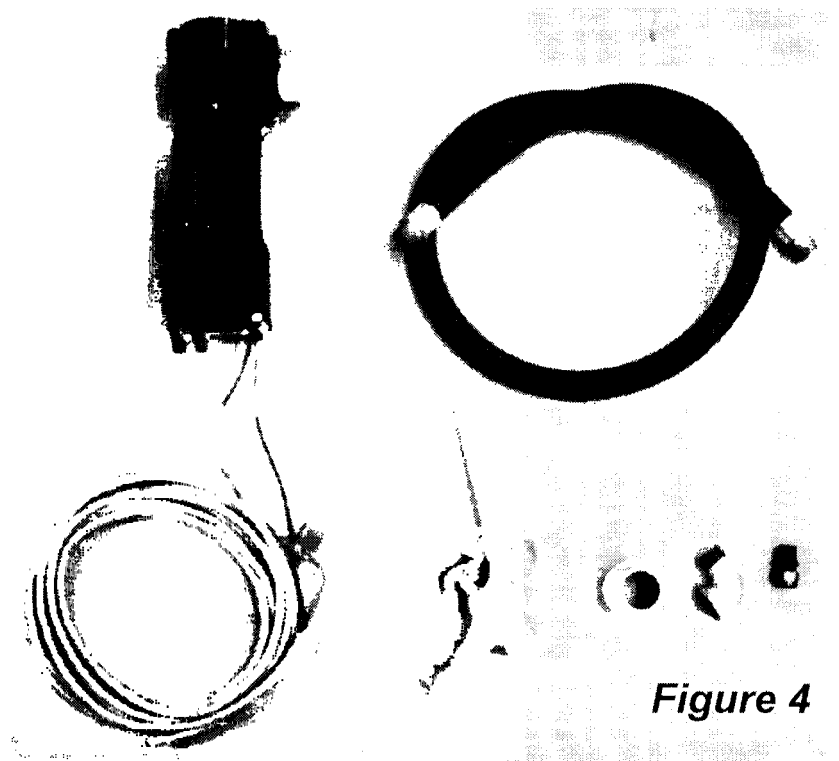


Figure 4

NOTE: Do not remove the adapter fitting from the new pump and install the old pipe & adapter assembly, as this is the potentially loose, leaking fitting. Install adapter pipe into the new fitting while it is in the new pump after removing the old adapter fitting.

8. Connect the hose and refueling handle to the new pump, using pipe joint compound.
9. Reinstall the new pump and hose assembly in the unit and reverse procedure to hook-up.
10. Test unit for leaks.
11. Record new pump series number and model code on work order along with old pump numbers.
12. Return all old parts, along with any unused, new parts to Monaco Coach part returns.

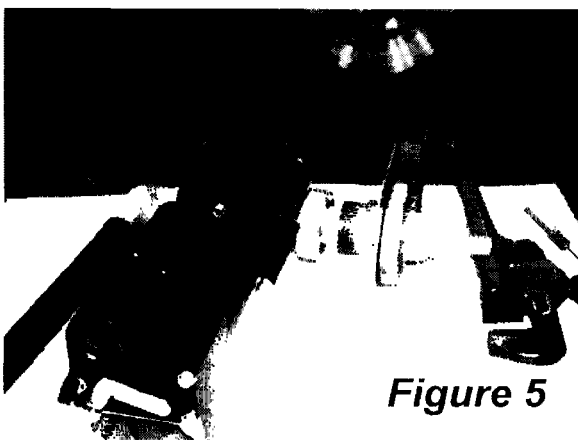


Figure 5

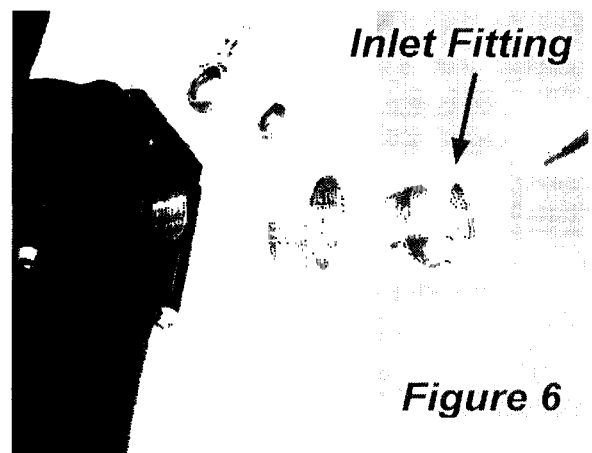


Figure 6

Parts: Order 1 Kit #06V052000 for each Serial Number to be repaired.

Kit Content:

- 1 - Pump
- 1 - Hose
- 1 - Refueling handle
- 1 - 90° elbow
- 1 - Wire kit (not used)
- 1 - Jamb nut (not used)
- 1 - Fitting (not used)

Tools Required:

- Wheel blocks
- 2 large crescent wrenches
- 1 pipe wrench
- 3/8" open end box wrench
- 7/16" open end box wrench
- 1/2" open end box wrench

Shop Supplies:

- Wire ties
- Pipe joint compound

Warranty Processing: Submit a warranty claim for each unit repaired and use the following labor time and job operation code. Record any applicable make, model and serial numbers of inspected and/or repaired components.

Job Operation Code: 22 67 02 43 PR

Labor Hours: 1 Hour

Monaco Coach Corporation

RECALL PARTS PURCHASE ORDER

Recall 06V052000
Monaco File R06004
Graco Refueling Station Pump Replacement

Confirm Order Number: _____

Date: _____

Ship To: _____

PO Number: _____

Parts Ordered: Kit #06V052000

Kit Contents:	1 - Pump	1 - Hose
	1 - Refueling handle	1 - 90° elbow
	1 - Wire kit (not used)	1 - Jamb nut (not used)
	1 - Fitting (not used)	

Customer Name: _____

Serial Number(s): _____

All parts will be shipped RPS ground unless other
arrangements are made in advance.
FAX TO: 1-800-498-9478

MONACO COACH CORPORATION
P.O. Box 465 Wakarusa, IN 46573
606 Nelsons Parkway Wakarusa, IN 46573