

Publications

Sprocket adaptor plate bolt substitution for 1999 models affected by Safety Recall V-06-07

This information is specific to model year 1999 motorcycles with original equipment rear cast wheels. See detail below.

If you inspect a 1999 model and determine it needs the cushion drive rear hub as described on Safety Recall V-06-07, **you must order rear sprocket hub adaptor bolts P/N 7518032 (Qty 5) separately.** For model year 1999, the (5) M10x1.5 in the rear wheel hub for attachment of the rear sprocket have 20mm less thread depth than later model year Victory motorcycles. This shallower thread depth will not allow full engagement of the (5) new bolts (55mm long) included in kit 2876257.

Action:

- If you are installing the Cushion Drive kit on a 1999 model year motorcycle, discard the (5) bolts (PN 7518146 M10 x 55mm long) included in the kit.
- Order (5) replacement bolts (PN 7518032 M10 x 35mm long)

Corrections to kit instruction (PN 9921130) for 1999 models:

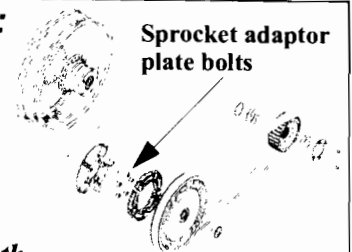
- Do not use liquid Loctite[®] on new bolts (PN 7518032), as these new bolts have a pre-applied locking agent.
- Cleanliness of wheel hub threads is still required per original instruction (PN 9921130)
- No change to torque requirements for these bolts.
- No other changes to instructions required.

Please remember that the only 1999 models that require the Cushion Drive kit described on V-06-07 are those with an early transmission kit installed. 1999 models with a stock transmission or a later transmission kit are not affected. Refer to V-06-07 for more information.

For 1999 models affected by Safety Recall V-06-07:

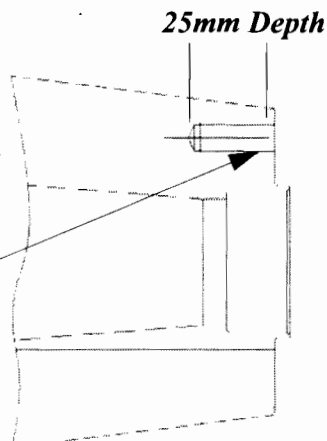
ORDER (Qty 5) Bolt, M10 x 35 (P/N 7518032)

Do not apply Loctite[®] 262 from kit



1999 Wheel (RH hub)
(5) M10x1.5 threaded holes
(25mm depth) need different
bolts 7518032

No counter-bore



45mm Depth

2000-2001 Wheel (RH hub)
(5) M10x1.5 threaded holes
(45mm depth) use bolts in
kit, no changes required.

Counter-bore

