



A Subsidiary of **FREIGHTLINER**
CORPORATION

Product Recall

RECEIVED
2006 JUL 18 A 10:33
OFFICE OF DEFECTS
INVESTIGATION

To: ALL DEALERS

From: TRACY SAUERBREY - CUSTOMER SUPPORT DIVISION

Subject: RECALL 06V-151- Minotour - Braun Lift Floor Reinforcement

Date: June 16, 2006

Enclosed are copies of the customer notification letter and the repair procedure for Recall 06V-151. This recall involves certain Thomas Minotour school and commercial units manufactured from July 1, 2005 through February 16, 2006. The floor structure for the wheelchair lift does not meet the strength requirements for a platform lift system for motor vehicles. The wheelchair lift may become unstable during operation and cause injury to passengers or bystanders.

This is a universal notification sent to all dealers. You may or may not have customers in your area affected by this recall. If owners in your area are subject to this recall, we have enclosed a printout listing those customers' names and addresses. If there is not a printout enclosed according to our records there are no units in your area involved. **If you have a printout and any of the units on it are still in your possession it is your responsibility to ensure the recall is performed before the unit is delivered to the customer.**

The repair will consist of adding a reinforcement. The labor allowance for this repair is 1 hour per unit (SRT Code 90-59). **You will need to fill out the attached order form and FAX directly to Thomas Bus at 336-889-5742 Attn: Tracy Sauerbrey in order to receive your repair kits.**

Thomas Built Buses has elected to notify all customers directly. Your customers will be contacting you to schedule an appointment for repairs. Reimbursement for parts and labor, (if requested) may be obtained by filing a warranty claim.

If you know of any customers who own or operate a Thomas bus in this recall, whose name and address is NOT listed or is INCORRECTLY listed on the enclosed printout, please promptly notify Thomas Built Buses of that additional information in writing. Thank you for your cooperation and assistance.

Tracy

Enclosures: Customer Letter Repair Procedure Printout (if applicable)

MODEL: MINOTOUR
SUBJECT: BRAUN LIFT FLOOR REINFORCEMENTS
PAGE: 1 OF 2

OFFICE OF DEFECTS
INVESTIGATION

Read the entire procedure before beginning.

1. Secure unit to prevent rolling.
2. Remove eight (8) fasteners holding the platform down. Remove all nuts and washers and discard.
3. Clean area where reinforcements are to be installed.
4. Install the four (4) Lift Reinforcements, part #TBB 126460 using eight (8) Nuts, #TBB 27120377 and Lock Washers, part #TBB 27120381, and Flat Washers, #TBB 27446363. **Fig 1**

Note: Fig. 1 is the primary installation. If this installation IS NOT possible, see Fig. 2.

PRIMARY INSTALLATION

REINFORCEMENTS MUST BE ATTACHED TO FLOOR CROSSMEMBERS.
REINFORCEMENTS CAN BE CUT TO FIT PROPERLY.

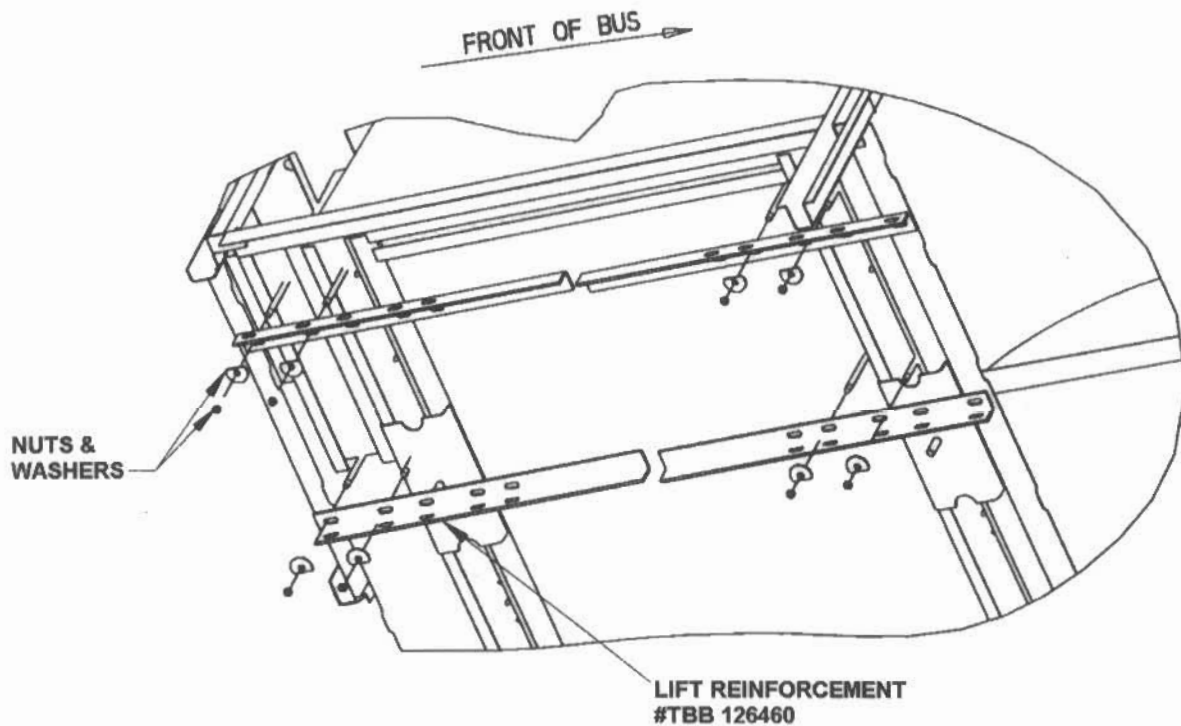


Figure 1

ALTERNATIVE INSTALLATION
THIS INSTALLATION IS TO BE USED ONLY WHEN
THE PRIMARY INSTALLATION IS NOT POSSIBLE.

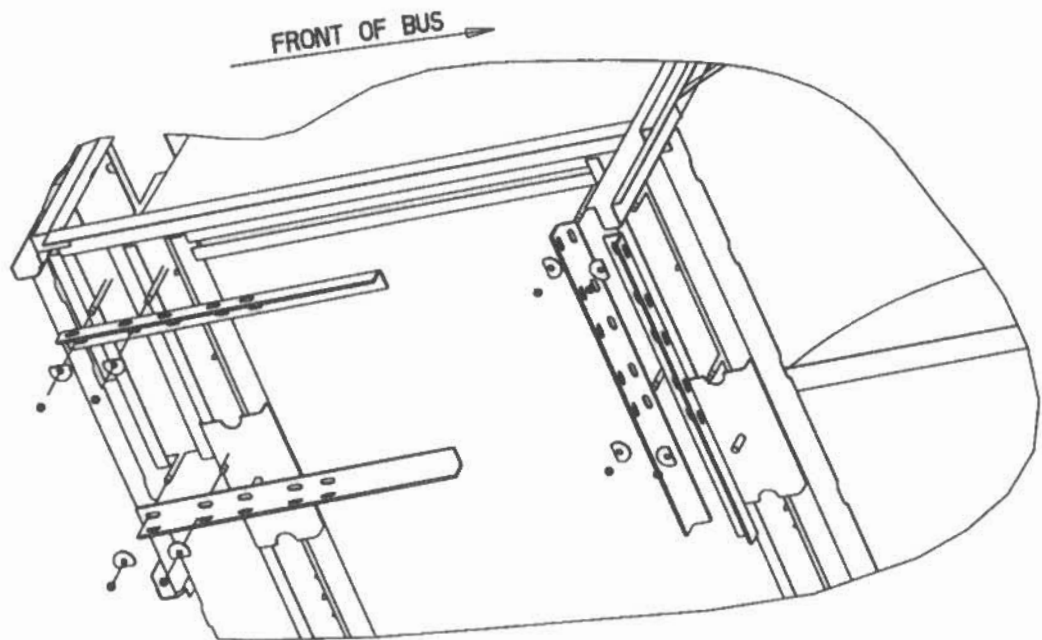


Figure 2

MATERIALS REQUIRED:

<u>PART NUMBER</u>	<u>QTY.</u>	<u>DESCRIPTION</u>
TBB 85490075	1	KIT - RECALL 06V-151, BRAUN LIFT FLOOR REINFORCEMENTS

KIT CONSISTING OF:

TBB 85652270	1	REPAIR PROCEDURE FOR RECALL 06V-151
TBB 126460	4	Lift Reinforcement
TBB 27120377	8	HEX NUT
TBB 27446363	8	WASHER - FLAT
TBB 27120381	8	WASHER - LOCK