



Polaris Industries Inc.
Product Development Center
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July 12, 2006

National Highway Traffic Safety Administration
Patricia Wallace, Office of Defects Investigation
400 Seventh Street, S.W.
Washington, D.C. 20590
T: (202) 366-5232
F: (202) 366-7882

Dear Ms. Wallace:

573.6 Defect Information Report

573.6.c.1.

Vehicle manufacturer's full name:

Polaris Industries Inc., Victory Motorcycle Division

Address:

2100 Highway 55
Medina, MN 55340-9800

573.6.c.2.

Vehicles potentially containing defect:

Some MY 2006 Victory Jackpot, Eightball, Kingpin, Kingpin Deluxe, and Vegas motorcycles potentially contain this defect.

Vehicle Identification Numbers:

A list of affected VINs is attached.

Inclusive dates of manufacture:

October 31, 2005 to February 16, 2006.

Basis for recall population:

Victory was able to identify the dates when we received defective parts from our supplier and subsequently identify which specific machines are affected.

06V-279
(17 Pages)

DEFECT INVESTIGATION

2006 JUL 27 A 8:47

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573.6.c.3.

Total number of vehicles potentially containing defect:

A total of 1,784 vehicles may contain this defect.

573.6.c.4.

Percentage of vehicles estimated to actually contain defect:

Victory estimates that 100% of the identified units may have this defect.

573.6.c.5.

Brief Summary:

Victory has determined that our supplier for the fuel pump used on the affected machines delivered fuel pumps with retaining clips that contained a surface defect. This surface defect creates a stress riser and can cause the retaining clip to fail. When the clip fails, the fuel pump is allowed to separate from the fuel regulator resulting in a loss of fuel pressure. This loss of fuel pressure can cause the machine to quit running unexpectedly.

Detailed description:

The affected Victory motorcycles utilize a high pressure fuel injection system with the fuel pump located in the fuel tank.

The fuel pump and fuel regulator are assembled by our supplier and delivered to Victory as one component. The fuel regulator and fuel pump are held together with spring force by use of a spring retainer clip.

Upon inspection of a sample of failed retainers, a surface imperfection was identified. Further analysis revealed that the surface imperfection creates a stress point at which the retaining clip can fail.

If the retaining clip fails, the fuel pump is allowed to migrate away from the fuel regulator which creates a high pressure leak path. Once this leak path develops, adequate fuel pressure for the fuel injection system can no longer be maintained and the machine will no longer run.

573.6.c.6.

Chronology:

Victory has received 47 warranty claims for this issue. No accident or loss of control issues has been reported.

The first warranty claim for a fuel pump issue arrived on January 3rd, 2006 and three warranty claims were received in February of 2006. The claim comments for these claims indicated the symptom was a lean running condition. When Victory received the first warranty parts, a systemic defect which was responsible for the failures could not be identified for these fuel pumps.

In April of 2006 Victory was conducting dynamometer testing on non-production motorcycles with high-performance kit components. A fuel pump failed during this

testing and it was observed that the retaining clip had broken causing a loss of fuel pressure.

Inspection revealed that a surface imperfection on the retaining clip caused the retaining clip to break.

Additional warranty fuel pumps were retrieved from the field for investigation. It was determined that these failures could be attributed to a surface defect on the retaining clip causing the retaining clip to fail.

Investigation with the vendor of the fuel pump assembly revealed that a sub-supplier of fuel pump vendor had been supplying them with clips with a surface imperfection for a period of time. Victory was able to determine that fuel pumps for machines built between October 31, 2005 and February 16, 2006 were potentially affected by this issue.

573.6.c.8.

Remedy program:

Victory will conduct a safety recall by which we will require our dealer network to replace the fuel pump retaining clip on all affected machines using a fuel pump retaining clip that is manufactured to specifications.

Estimated date on which notifications to Owners will begin:

July 28, 2006

Estimated date on which notification will be completed:

August 4, 2006

573.6.c.10.

Owner letter:

See attached Owner Notification letter.

573.6.c.11.

Manufacturer's campaign number:

V-06-03

Signed: Don L. Good Date: 7-12-06
Don L. Good
Product Compliance Specialist
Polaris Industries Inc.

Attachments

VIN List: Page 4 - 12
Draft of Consumer Letter: Page 13
Draft of Service Bulletin: Pages 14 - 17

VIN	VIN	VIN	VIN
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SUBJECT: Recall Campaign - Fuel Pump Retainer Clip Failure

2006 Victory Vegas[®], Vegas Eight Ball[™], Kingpin[™], and Vegas Jackpot[™] (including Ness) models.

Warning and Safety Recall Notice 06V-xxx

July 21, 2006

Reference: Victory Safety Recall Bulletin V-06-03

PLEASE READ IMMEDIATELY

DRAFT

Dear Victory Owner:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. The Victory Motorcycle Division of Polaris Industries Inc. has decided that a defect which relates to motor vehicle safety exists in some 2006 Victory motorcycles. Our records indicate that you have purchased a potentially affected vehicle.

The reason for this recall:

The fuel pump retainer clip installed on some 2006 Victory motorcycle fuel pumps may not meet Victory quality standards. If the retainer clip fails, the fuel pump may not provide adequate fuel pressure, or the pump may fail entirely, which can cause poor performance or possible engine stalling, increasing the risk of a crash.

What Victory and your dealer will do:

To correct this possible defect, your authorized Victory dealer will install a new fuel pump retainer clip. The fuel pump is located inside the fuel tank. Repairs will be made by an authorized Victory motorcycle dealer at no cost to you. The repair will take approximately one hour and fifteen minutes to perform, although your dealership may need your motorcycle for a longer period of time depending on their work schedule.

What you should do:

Please call your authorized Victory motorcycle dealer to schedule an appointment. Do not attempt repairs yourself. Repairs must be done only by an authorized Victory motorcycle dealer.

DO NOT OPERATE YOUR MOTORCYCLE UNTIL ALL REPAIRS HAVE BEEN COMPLETED!

While your Victory dealer is in the best position to answer your questions, if you have any questions that your dealer cannot address, or if you are having difficulty obtaining the recall repair outlined in this letter, please call our Consumer Service department at (763) 417-8650.

If you no longer own your motorcycle, please call our Consumer Service department at (763) 417-8650 or write to the address below with the name and address of the new owner.

If you believe that the Victory Motorcycle Division of Polaris Industries Inc. has failed to remedy this defect without charge or is unable to do so within a reasonable time, you may submit a complaint to the Administrator of the National Highway Traffic Safety Administration at 400 Seventh Street S.W., Washington, D.C. 20590 or call the toll-free safety hotline at 1-888-327-4236 (TTY: 1-888-424-9153).

Please accept our apologies for any inconvenience this may cause you. Your safety and continued satisfaction with your Victory motorcycle is our primary concern. Thank you for your prompt attention to this matter.

Sincerely,



Christopher Wolf
Manager, Service Dealer Development & Warranty

Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within 10 days. If you are no longer the owner of the Victory motorcycle indicated by this letter, please contact our Consumer Service department @ 763-417-8650 so we may update our records. Or write to us at:

Polaris Industries Inc.
Consumer Service Department
2100 Highway 55
Medina, MN 55340-9962

Ref: V0603



TECHNICAL SERVICE BULLETIN

THE NEW AMERICAN MOTORCYCLE

Date: 7/17/2006

Victory Motorcycle

Bulletin Number: V-06-03

Model Years: 2006

☐ Safety Bulletin ☒ **Safety Recall** ☐ Service Bulletin ☐ Service Alert Fax ☐ Production Update Kit

Distribution: ☐ Owner / Principal ☐ Service Manager ☐ Sales Manager ☐ Parts Manager ☐ Technicians

This Service Bulletin is located at www.polarisdealers.com



POLARIS
The Way Out.

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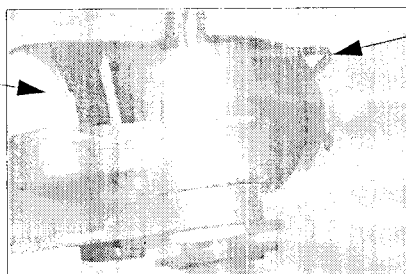
SUBJECT: Fuel pump retainer clip failure

AFFECTED MODEL(S):

DRAFT

Model(s) Affected	Model Number(s)	Serial Number(s)
2006 Vegas 2006 Vegas Eight Ball 2006 Kingpin 2006 Hammer 2006 Vegas Jackpot	V06GB26C, D, L, or U V06AB26C, D, L, or U V06CB26C, D, L, or U V06H126; V06HB26C, D, L, or U V06XB26C, D, L, or U	5VPGB26#*6 5VPAB26#*6 5VPCB26#*6 5VPCB26#*6 5VPCB26#*6
2006 Ness Signature Series Vegas Jackpot	V06XB26C, D, L, or U	5VPCB26#*6
IN PROCESS		
# = May be a C (Canada), D (U.S. 49 State), L (California), or U (United Kingdom) * = Check Digit. This could be either a letter or a number ALWAYS ENTER THE VIN NUMBER IN <i>UNIT INQUIRY</i> TO SEE IF A BULLETIN APPLIES.		

Fuel Pump



Retainer Clip

PURPOSE:

The fuel pump retainer clip may have been weakened by a tooling mark, which may allow the fuel pump outlet port to dislodge from the fuel pump body, causing a reduction of fuel pressure at the fuel rail. Reduced fuel pressure can cause poor performance or possible engine stalling, increasing the risk of a crash.

WHAT YOUR DEALERSHIP SHOULD DO:

1. Contact owners of delivered units immediately and make arrangements to perform this warranty repair.
2. Replace the retainer clip on all affected vehicles in your inventory following procedures outlined in the appropriate Service Manual and the special instructions on page 3. **DO NOT** operate or sell an affected vehicle until this bulletin has been completed.
3. File a warranty claim for affected units immediately after completion of this bulletin. Follow warranty claim filing procedures on page 2.

NOTE: Always enter the VIN number in *Unit Inquiry* to determine if this bulletin applies.

CUSTOMER NOTIFICATION:

A customer Notification letter 06V-xxx (06-xxx in Canada) will be sent to registered owners of motorcycles affected by this bulletin. An example of the letter is shown on page 4. In addition to the notification letter sent by Victory, dealers are required to notify owners of motorcycles sold by their dealership, and to make arrangements to perform this bulletin repair immediately.

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PARTS INFORMATION:

PART NUMBER / DESCRIPTION	2202477 / Kit, Retainer-Fuel Pump (Kit contains a new retainer clip and all required fuel tank sealing washers & O-rings)
QUANTITY	1 per affected unit
DIRECT SHIP FROM VICTORY?	YES, Partial**
TO BE ORDERED BY DEALERS?	YES
AVAILABILITY	Currently Available
** NOTE: Axles for approximately 25% of your affected inventory will be directly shipped to your dealership to help expedite this repair. Use normal parts channels to order retainer kits for the remainder of your dealership's affected vehicles.	

WARRANTY CLAIM INFORMATION:

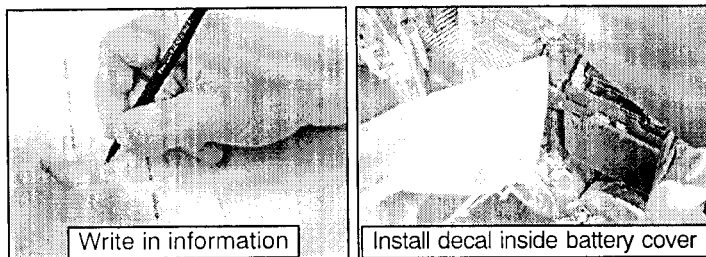
A single group claim may be submitted listing the complete (17 digit) Vehicle Identification Number for machines with the same model number. File claim type **SB (Service Bulletin)**. DO NOT PUT MORE THAN ONE MODEL NUMBER ON A CLAIM. The warranty claim system will automatically enter the parts listed below (Claim Part Numbers). If other parts are found to be necessary while performing this bulletin, contact Victory Technical Service for special authorization.

Service Bulletin #	V-06-03
Claim Type	SB
Labor Allowance	1:12 minutes
Claim Part #	(Qty 1) 2202477 Kit, Retainer (Qty 1) 7170107 Warranty Decal

SERVICE BULLETIN COMPLETION DECAL:

1) Fill out a Service Bulletin Completion Decal, PN 7170107. 2) Clean the surface of the inside of the battery side cover. 3) Remove the decal from the sheet and apply as shown. 4) Peel the adhesive backing off of the *clear* protective outer film of the decal. 5) Press the clear film over the decal.

If you require more decals, order them through normal parts ordering channels.



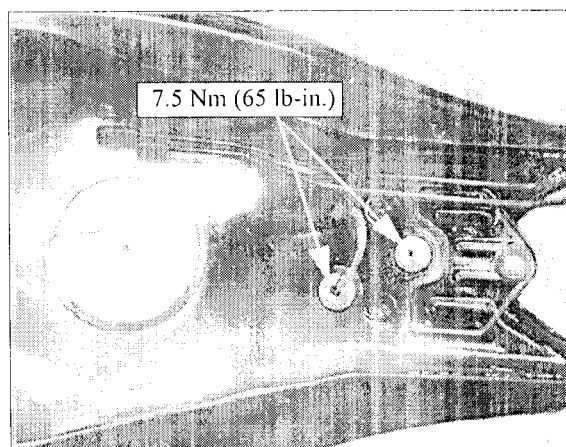
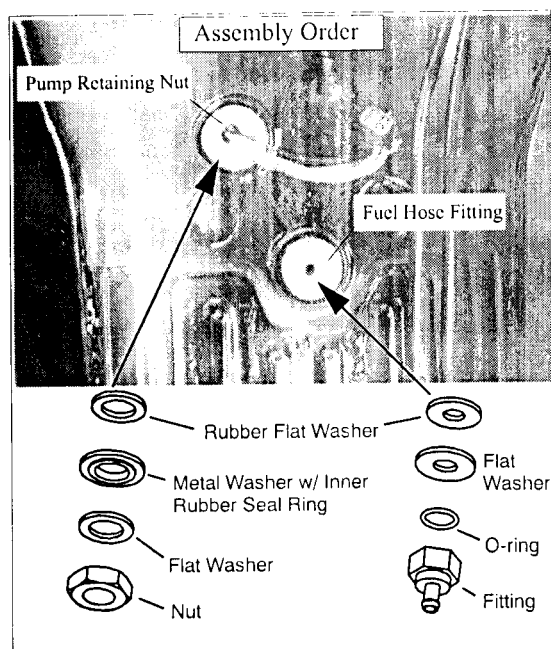
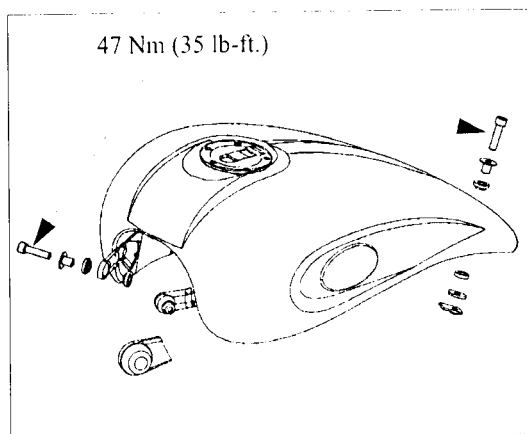
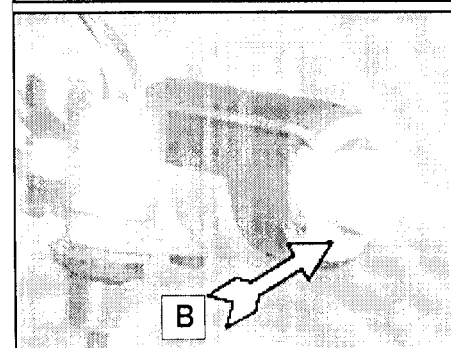
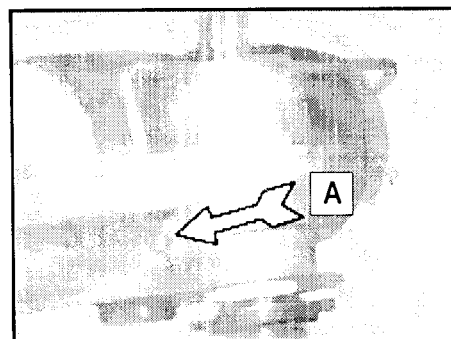
Sincerely,

Christopher Wolf
Manager, Service Dealer Development and Warranty

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SPECIAL INSTRUCTIONS FOR FUEL PUMP REPLACEMENT:

1. Protect finish of fuel tank with a protective cloth during this procedure.
2. Remove fuel tank and fuel pump as outlined in the appropriate Service Manual.
3. Remove the existing clip and install the new one from the kit.
4. Be sure clip is properly seated in the pump body (A) and around the fuel outlet nozzle (B).
5. Install fuel pump in fuel tank as outlined in the appropriate Service Manual.
6. Torque pump retaining nut and fuel hose fitting to 7.5 Nm (65 lb.-in.).
7. Torque fuel line, vent line, and water drain line hose clamps to 2.5 Nm (20 lb.-in.).
8. Torque vent and drain hose clamps to 2.5 Nm (20 lb.-in.).
9. Install fuel tank. Torque mounting bolts to 47 Nm (35 lb.-ft.).
10. Prime the fuel pump as outlined in the Service Manual.



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EXAMPLE OF CONSUMER LETTER 06V-xxx

Subject: Recall Campaign - Fuel Pump Retainer Clip Failure

2006 Victory Vegas[®], Eight Ball[™], Kingpin[™], and Vegas Jackpot[™] (including Ness) models.

Warning and Safety Recall Notice 06V-xxx

Reference: Victory Safety Recall Bulletin V-06-03

PLEASE READ IMMEDIATELY

Dear Victory Owner:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. The Victory Motorcycle Division of Polaris Industries Inc. has decided that a defect which relates to motor vehicle safety exists in some 2006 Victory motorcycles. Our records indicate that you have purchased a potentially affected vehicle.

The reason for this recall:

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What you should do:

Please call your authorized Victory motorcycle dealer to schedule an appointment. Do not attempt repairs yourself. Repairs must be done only by an authorized Victory motorcycle dealer.

DO NOT OPERATE YOUR MOTORCYCLE UNTIL ALL REPAIRS HAVE BEEN COMPLETED!

While your Victory dealer is in the best position to answer your questions, if you have any questions that your dealer cannot address, or if you are having difficulty obtaining the recall repair outlined in this letter, please call our Consumer Service department at (763) 417-8650. If you no longer own your motorcycle, please call our Consumer Service department at (763) 417-8650 or write to the address below with the name and address of the new owner.

If you believe that the Victory Motorcycle Division of Polaris Industries Inc. has failed to remedy this defect without charge or is unable to do so within a reasonable time, you may submit a complaint to the Administrator of the National Highway Traffic Safety Administration at 400 Seventh Street S.W., Washington, D.C. 20590 or call the toll-free safety hotline at 1-888-327-4236 (TTY: 1-888-424-9153).

Please accept our apologies for any inconvenience this may cause you. Your safety and continued satisfaction with your Victory motorcycle is our primary concern. Thank you for your prompt attention to this matter.

Sincerely,



Christopher Wolf
Manager, Service Dealer Development & Warranty

Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within 10 days. If you are no longer the owner of the Victory motorcycle indicated by this letter, please contact our Consumer Service department @ 763-417-8650 so we may update our records. Or write to us at:

Polaris Industries Inc.
Consumer Service Department
2100 Highway 55
Medina, MN 55340-9962

Ref: V0603

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