



## Recall Repair Procedures

Products:  2006 Signature

### RECALL 05V568000 CANADA # 05-384 DRIVELINE STRAP REPLACEMENT

**Purpose of recall:**

To inspect and replace incorrect driveline mounting straps, washers and bolts with the appropriate mounting straps and bolts.

**Step 1:** Park unit on a flat, level surface. Floor jacks and jack stands or blocks are required to complete the repairs, a lift or ramps are helpful but not necessary. Place transmission in Neutral, set the park brake and make sure engine is turned off.

**NOTE:** Do not use the coach jacks during these repairs.

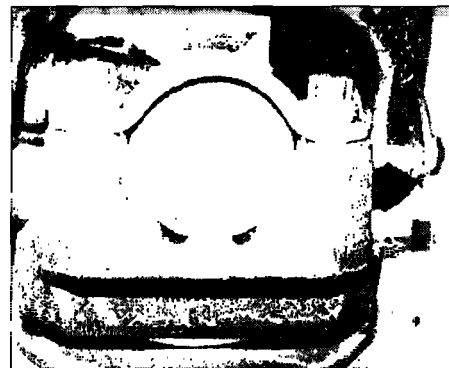


Figure 1

**Inspection Procedures:**

1. Locate the half straps that attach the driveline U-joints to the rear differential and transmission yolks. (Figure 1)

2. Check to insure the straps are Spicer brand straps.

- a. The incorrect straps do not have Spicer marked on them and may be secured with bolts using lock washers. (Figures 2 & 3)
- b. The correct straps have SPICER stamped into them as well as the proper torque specifications. The Spicer straps are secured with bolts using a pre-applied thread locker and NO lock washer. (Figures 4 & 5)

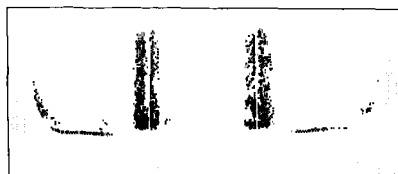


Figure 2

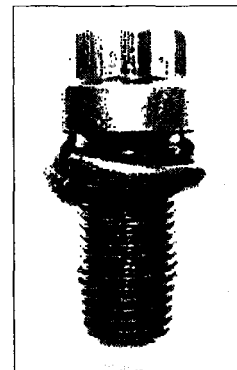


Figure 3

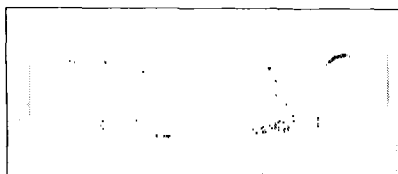


Figure 4

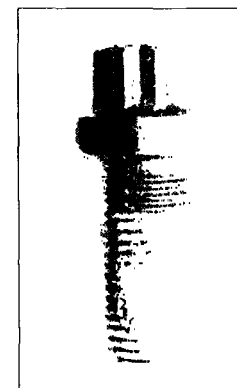


Figure 5

3. If Spicer straps are not installed proceed to the Replacement Procedures below.

**Monaco Coach Corporation**

**RECALL PARTS PURCHASE ORDER**

Recall 05V568000  
Canada 05-384  
Monaco File R05020  
Driveline Strap Replacement

Confirming Order Number: \_\_\_\_\_

Date: \_\_\_\_\_

Ship To: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

PO Number: \_\_\_\_\_

Parts Ordered: **Spicer Strap:**

Kit #05V568000    USA  
#05-384            CANADA

Customer Name: \_\_\_\_\_

Serial Number(s): \_\_\_\_\_  
\_\_\_\_\_

All parts will be shipped RPS ground unless other  
arrangements are made in advance.  
FAX TO: 1-800-498-9478

**MONACO COACH CORPORATION**  
**P.O. Box 465 Wakarusa, IN 46573**  
**606 Nelsons Parkway Wakarusa, IN 46573**

MONACO  
COACH CORPORATION

December 22, 2005

**VEHICLE SAFETY DEFECT SERVICE BULLETIN**

**Recall Campaign 05V568000 US Units**

Monaco File # R05020

**Re: Safety Recall – Driveline Straps**

Dear Monaco Coach Corporation Dealer:

Monaco Coach Corporation has initiated a voluntary safety recall campaign relating to specific 2006 Monaco Signature Class A Motorhomes. These units were manufactured from June 1, 2005 through September 29, 2005.

A copy of the notification letter that is being sent to owners is enclosed.

The National Traffic and Motor Vehicle Safety Act provides that each vehicle that is subject to a recall campaign of this type must be adequately repaired within a reasonable time after the owner has tendered it for repair. Generally, failure to repair within sixty (60) days after the owner's first delivery for repair is assumed to be an unreasonable delay.

**THE ISSUE**

Monaco Coach Corporation became aware of a defect with regards to the driveline straps used on specific 2006 Signature Motorhomes. The defect relates to the straps that hold the u-joints into the rear end and the transmission. The lock washer on the aftermarket straps can spread out and allow the mounting bolts to work loose. This can allow the driveline to separate from the transmission and fall out of the coach. As a precautionary measure, Monaco Coach Corporation with Machine Services has elected to perform this voluntary safety recall.

**AFFECTED UNITS**

Affected vehicles are specific 2006 Signatures manufactured from June 1, 2005 through September 29, 2005.

**Monaco**

**2006 Signatures** with the starting Serial Number 061020744553411-605090 ending with 061020744553411-605321. The VIN range for these units is 1RF17561361037309 through 1RF17561561038283.

## **THE REPAIR**

The remedy will involve replacing Machine Services' straps, bolts, and lock washers with new Spicer straps and bolts with Lock Tite. Please review the repair instructions for the labor operation code and labor time allowance. Parts are readily available by faxing the enclosed Recall Parts Purchase Order to 1-800-498-9478. If you have any questions concerning the repair procedure, please contact a member of our Technical Support staff toll free at 877-332-9239.

## **DEALER CAMPAIGN RESPONSIBILITY**

If our records indicate that you have any of the affected vehicles in your inventory, you will also receive an owner notification letter identifying those units. *Federal law requires that any vehicle lesser receiving this recall notice must forward a copy of this notice to the lessee within ten days.*

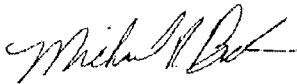
All unsold new/used vehicles in dealer's possession and subject to this campaign must be held and inspected/ repaired per the service procedure of this campaign bulletin before owners take possession of these vehicles. Dealers are to service all vehicles subject to this campaign at no charge to owners, regardless of mileage, age of vehicle, or ownership, from this time forward.

Owners of vehicles recently sold from your new/used vehicle inventory for which the dealer receives the owner recall notification are to be contacted by the dealer, and arrangements made to make the required correction according to the instructions enclosed with this bulletin. This could be done by mailing to such owners a copy of the applicable owner letter accompanying this bulletin. Please also notify Monaco Coach Corporation of any such owner you have received notification for.

In summary, whenever a vehicle subject to this campaign enters your vehicle inventory, or is in your dealership for service in the future, please take the steps necessary to be sure the campaign correction has been made *before* selling or releasing the vehicle.

In addition to a letter, owners will receive a recall notification/dealer claim form. The vehicle owner will present this form to you upon arrival for the service appointment. Please review the instructions on the face of the notification form and fill in the claim portion when the repair is completed.

Sincerely,



Michael R. Becker  
Customer Service Manager  
Monaco Coach Corporation