

Via Overnight Mail December 19, 2005 RECEIVED

2006 JAN 10 P 12 39

To: Area General Managers

From: Jerry Marcotti Service and Parts Operations Manager

Subject: Special Service Campaign (SSC) 5LC - 2006 IS 250 AWD Accelerator Pedal

Lexus has initiated a Special Service Campaign (SSC) on certain 2006 model year IS 250 AWD vehicles. Campaign details and the degree of your area's involvement are explained below.

#### Condition

In certain early 2006 model year IS 250 AWD vehicles there is a possibility that the accelerator pedal may temporarily become stuck in the partially depressed position due to inadequate clearance between the accelerator pedal linkage and a plastic pad embedded into the vehicle's carpet. This condition may interfere with the accelerator pedal returning to the idle position.

For further information refer to the attached Lexus Q&A and customer notification letter.

#### Dealer Notification Date

Dealer notification letters (see enclosed sample) and the a partial shipment of parts required for affected vehicles sold by a dealer and in dealer inventory as of December 16, 2005 will be shipped to the attention of the Service Manager on December 20, 2005.

#### Owner Notification Date

Owner notification letters will be mailed via First Class Mail beginning in late December 2005.

#### Identification of Involved Vehicles

Model Year	Model	VDS	Serial Range	Production Period
2006	IS 250	CK262	2000002 - 2001717	August 2005 to
2000	AWD	CNZUZ	5000030 - 5003096	mid-December 2005

Note: Dealers should always consult Dealer Daily or TIS to confirm VIN eligibility and to assure that the SSC is applicable. This will verify the vehicle is involved and has not already been completed by another dealer. TMS warranty will not reimburse dealers for repairs conducted on vehicles that are not affected.

As required by Federal regulation, dealers are not to deliver any vehicle acquired in their inventory, which is involved in a safety recall, until the necessary repairs have been performed.

#### Implementation at Dealerships

The SSC package contains the repair instructions, warranty claim procedures, and parts for all affected vehicles sold by a dealership. All associates who have a part in the completion of this campaign should be familiar with its contents.

#### Replacement Parts

Each dealer has been sent a quantity of parts equal to the number of affected IS 250 AWD vehicles sold by the dealership and in dealer inventory as of December 16, 2005. Dealers must ensure that these parts are only used for affected vehicles since no additional parts inventory is available. Lexus will require that the selling dealer send the required parts to another dealer should a customer choose to have the campaign performed at a dealership other than where the vehicle was purchased. Please make sure that your dealerships understand this and cooperate so that our customers are not inconvenienced.

#### Tools and Equipment

Only basic hand tools are required for this repair.

#### Customer Care

Lexus' usual customer care amenities (car wash, fuel fill-up and loaner vehicles) apply to this SSC. Specific details may be found in TIS in the General Procedures for Limited and Special Service Campaigns.

#### Reimbursement Procedures

Dealers are required to submit SSC claims following the procedures described below.

Repair	Claim Type	Opcode	Labor Hours*	Sublet
Replace accelerator pedal and modify carpet	SC	5519M3	0.9	GA (fuel), TW (tow), RT (loaner vehicle), DE (pick- up/delivery or remote repair), or CW (car wash) as required and substantiated by invoices.

<sup>\*</sup>Includes 0.1 labor hours for administrative time.

NOTE: Lexus warranty will only accept one claim per vehicle under the terms of the SSC. Please ensure that your dealership checks the National History File or TIS to see if the vehicle has been repaired under this SSC prior to servicing a vehicle.

#### Dealer System Communications

 The VIN number information download will be performed on December 20, 2005 and the dealer system flag on affected vehicles will be activated at that time. • The operation code will be downloaded and available for dealerships to use on December 20, 2005. DMS dealer files are automatically updated and no further action should be required.

Thank you for your understanding. Your attention to this campaign will help our dealers take care of these owners, many of whom are new members of the Lexus family.

Attachments Enclosure

CC: Area Customer Satisfaction Manager
Area Customer Services Operations Manager
Assistant Area Manager
District Service and Parts Manager
District Technical Manager
District Technical Specialist
District Technical Specialist
Field Technical Specialists
Product Field Engineer



# Special Service Campaign (SSC) Q&A Early 2006 Model Year IS 250 AWD Accelerator Pedal

#### Q1: What is the condition?

A1: In certain early 2006 Model Year Lexus IS 250 AWD vehicles there is a possibility that the accelerator pedal may temporarily become stuck in the partially depressed position due to inadequate clearance between the accelerator pedal linkage and a plastic pad embedded into the vehicle's carpet. This condition may interfere with the accelerator pedal returning to the idle position. In the worst case, this may increase the possibility of a crash.

#### Q2: What is the cause of this condition?

A2: This condition is caused by tolerance variations between the accelerator pedal linkage and a plastic pad embedded into the vehicle's carpet.

#### O3: Are there any warnings that this condition exists?

A3: No, there are no warnings that this condition will occur.

#### Q4: Which and how many vehicles are involved?

A4: Certain early 2006 Model Year IS 250 AWD vehicles are involved. There are approximately 3,500 IS 250 AWD vehicles involved in the U.S.

#### Q5: What is the production period of the affected vehicles?

A5: The affected Lexus IS 250 AWD vehicles were produced from August, 2005 to mid-December, 2005.

#### Q6: Are there any other Toyota or Lexus vehicles involved?

A6: No, this condition only affects certain early 2006 Model Year Lexus IS 250 AWD vehicles only. Rear wheel drive IS 250 and IS 350 vehicles are *not* involved.

#### Q7: How many incidents of this condition have been reported?

A7: There have been two cases reported for this condition in the affected vehicles.

#### Q8: Have there been any accidents reported?

A8: There have been no reported cases of accidents related to this condition.

#### Q9: What is Toyota going to do?

A9: Owners of the involved vehicles will receive a Special Service Campaign notification by first class mail beginning in late-December, 2005. Lexus dealers will replace the accelerator pedal assembly and modify the vehicle's carpet at NO CHARGE to the vehicle owners.

#### Q10: How long will the repair take?

A10: The repair will take approximately \_\_\_\_ hours. However, depending upon the dealer's work schedule, it may be necessary to make the vehicle available for a longer period of time.

#### Q11: What should an owner do if they experience the condition?

A11: Owners are requested to contact their local Lexus dealer for diagnosis and repair.

#### Early 2006 Model Year IS 250 AWD - Accelerator Pedal Assembly Safety Recall Notice

Dear IS 250 Owner:

Lexus is dedicated to the "Passionate Pursuit of Perfection."

This notice is being sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. Lexus has decided that a defect, which relates to motor vehicle safety, exists in certain early 2006 model year IS 250 All Wheel Drive (AWD) vehicles.

#### What is the condition?

In certain early 2006 Model Year Lexus IS 250 AWD vehicles there is a possibility that the accelerator pedal may temporarily become stuck in the partially depressed position due to inadequate clearance between the accelerator pedal linkage and a plastic pad embedded into the vehicle's carpet. This condition may interfere with the accelerator pedal returning to the idle position. In the worst case, this may increase the possibility of a crash.

#### What will Lexus do?

Any Lexus dealer will replace the accelerator pedal assembly with an improved one and modify the vehicle carpet at NO CHARGE to you.

#### What should you do?

Please contact any authorized Lexus dealer to schedule an appointment to have this service performed on your vehicle.

The labor time for this repair will take approximately one hour. However, depending upon the dealer's work schedule, it may be necessary to make your vehicle available for a longer period of time.

#### Please present this notice to the dealer when you bring the vehicle in for your service appointment.

If you no longer own the vehicle, please indicate so on the enclosed postage-paid form, providing us with the name and address of the new owner if possible.

#### What if you have other questions?

Please contact any Lexus dealer or call the Lexus Customer Assistance Center at 1-800-255-3987.

If you believe that the dealer or Lexus has failed or is unable to remedy the defect within a reasonable time, you may submit a complaint to the Administrator, National Highway Traffic Safety Administration, 400 Seventh Street S.W., Washington, D.C. 20590, or call the toll free Auto Safety Hot Line at 1-888-327-4236 (TTY: 1-800-424-9153), or go to http://www.safercar.gov.

If you are a vehicle lessor, Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.

We have sent this notice in the interest of your continued satisfaction with our products, and we sincerely regret any inconveniences this condition may have caused you.

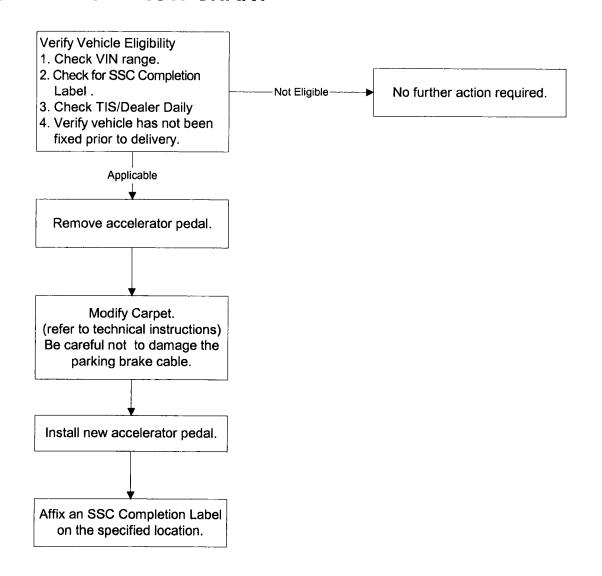
Thank you for driving a Lexus.

Sincerely,

LEXUS DIVISION TOYOTA MOTOR SALES, U.S.A., INC.

# TECHNICAL INSTRUCTIONS SSC 5LC Early 2006 IS 250 AWD Accelerator Pedal

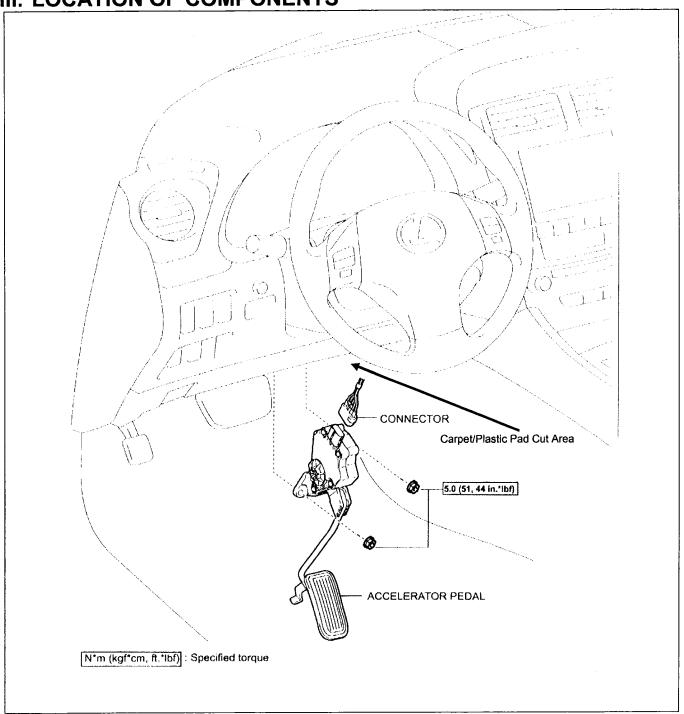
#### I. OPERATION FLOW CHART



#### **II. AFFECTED VEHICLES**

MODEL	YEAR	VIN Range		
WODEL	ILAK	VDS	Range	
IS 250	IS 250 AWD 2006 CK262	06 CK262	2000002 - 2001717	
AWD		CN202	5000030 - 5003096	

# **III. LOCATION OF COMPONENTS**



### **IV. PREPARATION**

#### A. TOOLS

• Basic Hand Tools

#### **B. PARTS**

Part Number.	Part Description	Qty/Vehicle	
78110 - 53060	Pedal Assy., Accelerator	1	

Parts will be supplied free of charge to dealers for dealer stock and customer vehicles until further notice.

#### V. BACKGROUND

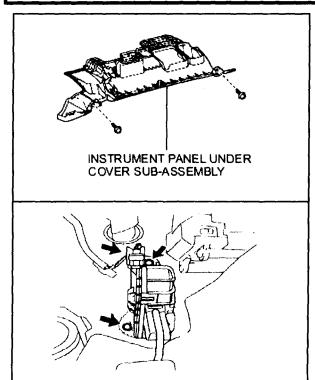
In certain early 2006 Model Year Lexus IS 250 AWD vehicles there is a possibility that the accelerator pedal may temporarily become stuck in the partially depressed position due to inadequate clearance between the accelerator pedal linkage and a plastic pad embedded into the vehicle's carpet. This condition may interfere with the accelerator pedal returning to the idle position. In order to assure adequate clearance, dealers will be requested to replace the accelerator pedal assembly and modify the vehicle's carpet as well as plastic pad embedded into the vehicle's carpet.

#### VI. WORK PROCEDURE

#### A. REPAIR PROCEDURE



Always verify the vehicle to assure it was not repaired prior to delivery.



- 1. REMOVE INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY
  - (a) Remove two screws.
  - (b) Lower the instrument panel under cover subassembly and disconnect the DLC connector and LED connector.
  - (c) Remove the instrument panel under cover subassembly.

#### 2. REMOVE ACCELERATOR PEDAL

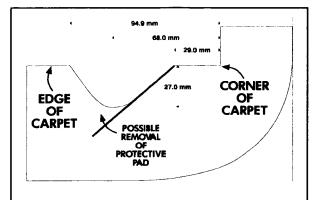
- (a) Disconnect the accelerator pedal position sensor connector.
- (b) Remove the 2 nuts and the accelerator pedal.



#### **CARPET MODIFICATION PROCEDURES**

During this step in the procedure, please be careful of the following:

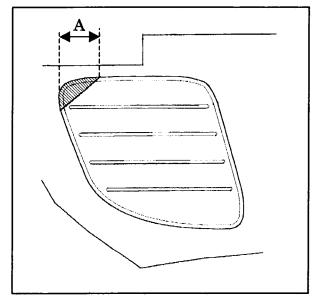
- Due to variations in the placement of the plastic pad in the carpet, there may be slight variations in the area where the modification will occur.
- The Parking Brake Cable is behind this area of the carpet; please make sure that you do not damage this cable during the carpet modification.
- A Styrofoam pad is also behind the carpet. Please take care not to cut this as well.
- Based upon the production date, the plastic pad location may be slightly lower.



See actual template included in shipment with free-of-charge parts.

# 3. CARPET MODIFICATION WITH SPECIAL TEMPLATE

- Be sure to read all cautions in the Technical Instructions.
- Place the template on the carpet and cut the plastic pad accordingly. Once completed, go to step 5, Install the new accelerator pedal.
- o If you do not have the template, proceed to step 4, Carpet modification without the template.

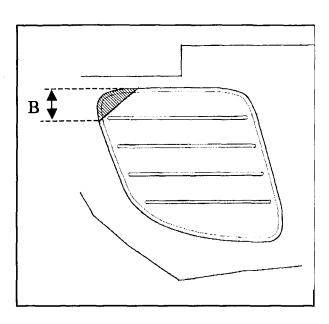


# 4. CARPET MODIFICATION WITHOUT SPECIAL TEMPLATE

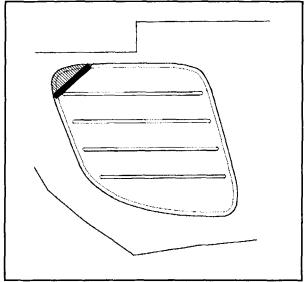
(a) Using a ruler, measure **41mm** (**point A**) inward from the inside edge of the plastic pad and mark the location.

#### NOTE:

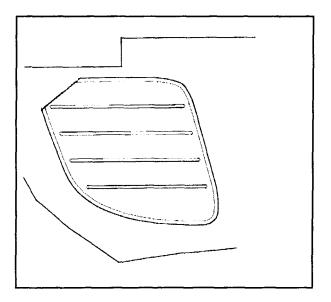
Please use the supplied template as a cutting guide.



(b) Using the same ruler measure **33mm** (point B) down from the top edge of the plastic pad and mark the location.



(c) Connect the two marks to create a line.



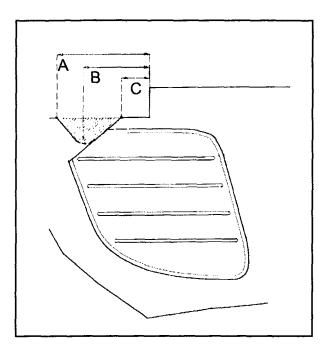
(d) Using a razor cut along the line to remove the upper inside corner of the plastic pad.

#### NOTE:

When cutting the plastic pad or the carpet, be aware of a Styrofoam pad behind the carpet. To avoid damage to the Styrofoam pad locate the two staples in the carpet behind the brake pedal and carefully pull the carpet and separate the Velcro that attaches the carpet to the Styrofoam.



The parking brake cable is located behind the carpet, do not cut the cable.



- (e) Using the razor cut the carpet as shown on the illustration.
- (f) Remove the sectioned area of the carpet and discard.

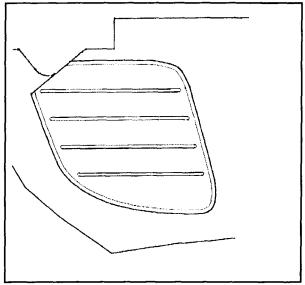
NOTE:

point A: 95 mm

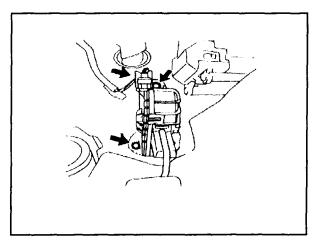
point B: 68 mm (bottom portion of B: round cut)

point C: 29 mm

Please use the supplied template as a cutting guide. The template is located before Section VI.



(g) This is what the finished product should look like.



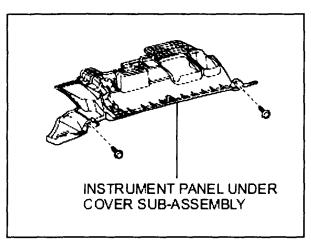
#### 5. INSTALL NEW ACCELERATOR PEDAL

- (a) Install the accelerator pedal with the 2 nuts.
- (b) Reconnect the accelerator pedal position sensor.

Torque: 5 N·m (51 kgf·cm, 44 in·lbf)

#### NOTE:

Do not drop or disassemble the new accelerator pedal, doing so will damage the sensor.



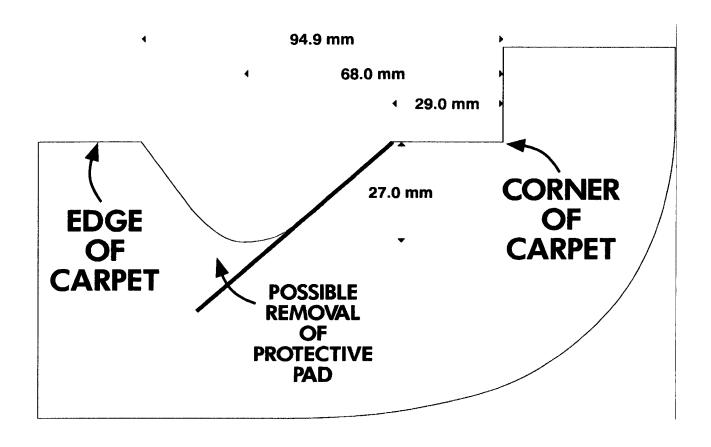
# 6. REINSTALL THE INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY

- (a) Connect DLC connector and LED connector to the instrument panel under cover sub-assembly.
- (b) Reinstall the instrument panel under cover subassembly and tighten the two screws.

# 7. VERIFY OPERATION OF ACCELERATOR PEDAL

(a) Confirm proper operation of the accelerator pedal before and after starting the vehicle.

# **TEMPLATE**



#### VII. COMPLETION LABEL INSTALLATION

After completing the pre-delivery activity, an SSC completion label, must be affixed to the left front door hinge post, near the check strap.

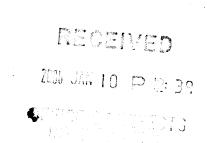
- (a) The label is to be filled out as follows:
  - Write in SSC 5LC.
  - Write in date of repair.
  - Write in your dealer code.



(b) Additional SSC completion labels, in sheets of 50 (P/N 00410-01917), may be ordered through the non-parts system on your DMS system.



Via Overnight Mail December 20, 2005



Subject:

Special Service Campaign (SSC) 5LC - 2006 IS 250 AWD Accelerator Pedal

Dear Dealer Principal:

Lexus has initiated a Special Service Campaign (SSC) on certain 2006 model year IS 250 AWD vehicles. Campaign details and the degree of your dealer's involvement are explained below.

#### Condition

In certain early 2006 model year IS 250 AWD vehicles there is a possibility that the accelerator pedal may temporarily become stuck in the partially depressed position due to inadequate clearance between the accelerator pedal linkage and a plastic pad embedded into the vehicle's carpet. This condition may interfere with the accelerator pedal returning to the idle position.

For further information refer to the attached Lexus Q&A and customer notification letter.

#### Owner Notification Date

Owner notification letters will be mailed via First Class Mail beginning in late December 2005.

#### Identification of Involved Vehicles

Model Year	Model	VDS	Serial Range	Production Period
/ 1 1 1 1 h	IS 250	CK262	2000002 - 2001717	August 2005 to mid-December 2005
	AWD	CN202	5000030 - 5003096	

Note: Dealers should always consult Dealer Daily or TIS to confirm VIN eligibility and to assure that the SSC is applicable. This will verify the vehicle is involved and has not already been completed by another dealer. TMS warranty will not reimburse dealers for repairs conducted on vehicles that are not affected.

As required by Federal regulation, dealers are not to deliver any vehicle acquired in their inventory, which is involved in a safety recall, until the necessary repairs have been performed.

#### Implementation at Dealerships

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#### Replacement Parts

Each dealer has been sent a quantity of parts equal to the number of affected IS 250 AWD vehicles sold by the dealership and in dealer inventory as of December 16, 2005. Dealers must ensure that these parts are only used for affected vehicles since no additional parts inventory is available. Lexus will require that the selling dealer send the required parts to another dealer should a customer choose to have the campaign performed at a dealership other than where the vehicle was purchased. Please make sure that your dealership understands this and cooperates so that our customers are not inconvenienced.

#### Tools and Equipment

Only basic hand tools are required for this repair.

#### Customer Care

Lexus' usual customer care amenities (car wash, fuel fill-up and loaner vehicles) apply to this SSC. Specific details may be found in TIS in the General Procedures for Limited and Special Service Campaigns.

#### Reimbursement Procedures

Dealers are required to submit SSC claims following the procedures described below.

Repair	Claim Type	Opcode	Labor Hours*	Sublet
Replace accelerator pedal and modify carpet	SC	5519M3	0.9	GA (fuel), TW (tow), RT (loaner vehicle), DE (pick- up/delivery or remote repair), or CW (car wash) as required and substantiated by invoices.

<sup>\*</sup>Includes 0.1 labor hours for administrative time.

NOTE: Lexus warranty will only accept one claim per vehicle under the terms of the SSC. Please ensure that your dealership checks the National History File or TIS to see if the vehicle has been repaired under this SSC <u>prior</u> to servicing a vehicle.

#### Dealer System Communications

- The VIN number information download will be performed on December 20, 2005 and the dealer system flag on affected vehicles will be activated at that time.
- The operation code will be downloaded and available for dealerships to use on December 20, 2005. DMS
  dealer files are automatically updated and no further action should be required.

Thank you for your understanding. Your special care of these owners, many of whom are new members of the Lexus family, during this campaign protects our customers and their image of Lexus.

Sincerely,

Jerry Marcotti 🗸

Service and Parts Operations Manager

Attachments

CC: Customer Satisfaction Manager

General Manager Parts Manager Sales Manager Service Manager



#### Special Service Campaign (SSC) Q&A Early 2006 Model Year IS 250 AWD Accelerator Pedal

#### Q1: What is the condition?

A1: In certain early 2006 Model Year Lexus IS 250 AWD vehicles there is a possibility that the accelerator pedal may temporarily become stuck in the partially depressed position due to inadequate clearance between the accelerator pedal linkage and a plastic pad embedded into the vehicle's carpet. This condition may interfere with the accelerator pedal returning to the idle position. In the worst case, this may increase the possibility of a crash.

#### O2: What is the cause of this condition?

A2: This condition is caused by tolerance variations between the accelerator pedal linkage and a plastic pad embedded into the vehicle's carpet.

#### Q3: Are there any warnings that this condition exists?

A3: No, there are no warnings that this condition will occur.

#### Q4: Which and how many vehicles are involved?

A4: Certain early 2006 Model Year IS 250 AWD vehicles are involved. There are approximately 3,500 IS 250 AWD vehicles involved in the U.S.

#### Q5: What is the production period of the affected vehicles?

A5: The affected Lexus IS 250 AWD vehicles were produced from August, 2005 to mid-December, 2005.

#### O6: Are there any other Toyota or Lexus vehicles involved?

A6: No, this condition only affects certain early 2006 Model Year Lexus IS 250 AWD vehicles only. Rear wheel drive IS 250 and IS 350 vehicles are *not* involved.

#### Q7: How many incidents of this condition have been reported?

A7: There have been two cases reported for this condition in the affected vehicles.

#### Q8: Have there been any accidents reported?

A8: There have been no reported cases of accidents related to this condition.

#### Q9: What is Toyota going to do?

A9: Owners of the involved vehicles will receive a Special Service Campaign notification by first class mail beginning in late-December, 2005. Lexus dealers will replace the accelerator pedal assembly and modify the vehicle's carpet at NO CHARGE to the vehicle owners.

#### Q10: How long will the repair take?

A10: The repair will take approximately \_\_\_\_ hours. However, depending upon the dealer's work schedule, it may be necessary to make the vehicle available for a longer period of time.

#### Q11: What should an owner do if they experience the condition?

A11: Owners are requested to contact their local Lexus dealer for diagnosis and repair.

# Early 2006 Model Year IS 250 AWD - Accelerator Pedal Assembly Safety Recall Notice

Dear IS 250 Owner:

Lexus is dedicated to the "Passionate Pursuit of Perfection."

This notice is being sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. Lexus has decided that a defect, which relates to motor vehicle safety, exists in certain early 2006 model year IS 250 All Wheel Drive (AWD) vehicles.

#### What is the condition?

In certain early 2006 Model Year Lexus IS 250 AWD vehicles there is a possibility that the accelerator pedal may temporarily become stuck in the partially depressed position due to inadequate clearance between the accelerator pedal linkage and a plastic pad embedded into the vehicle's carpet. This condition may interfere with the accelerator pedal returning to the idle position. In the worst case, this may increase the possibility of a crash.

#### What will Lexus do?

Any Lexus dealer will replace the accelerator pedal assembly with an improved one and modify the vehicle carpet at NO CHARGE to you.

#### What should you do?

Please contact any authorized Lexus dealer to schedule an appointment to have this service performed on your vehicle.

The labor time for this repair will take approximately one hour. However, depending upon the dealer's work schedule, it may be necessary to make your vehicle available for a longer period of time.

Please present this notice to the dealer when you bring the vehicle in for your service appointment.

If you no longer own the vehicle, please indicate so on the enclosed postage-paid form, providing us with the name and address of the new owner if possible.

#### What if you have other questions?

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If you believe that the dealer or Lexus has failed or is unable to remedy the defect within a reasonable time, you may submit a complaint to the Administrator, National Highway Traffic Safety Administration, 400 Seventh Street S.W., Washington, D.C. 20590, or call the toll free Auto Safety Hot Line at 1-888-327-4236 (TTY: 1-800-424-9153), or go to http://www.safercar.gov.

If you are a vehicle lessor, Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.

We have sent this notice in the interest of your continued satisfaction with our products, and we sincerely regret any inconveniences this condition may have caused you.

Thank you for driving a Lexus.

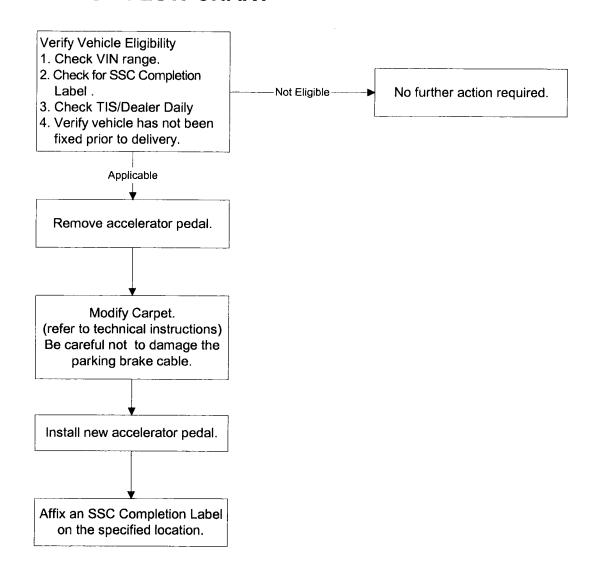
Sincerely,

LEXUS DIVISION TOYOTA MOTOR SALES, U.S.A., INC.

# TECHNICAL INSTRUCTIONS SSC 5LC

Early 2006 IS 250 AWD Accelerator Pedal

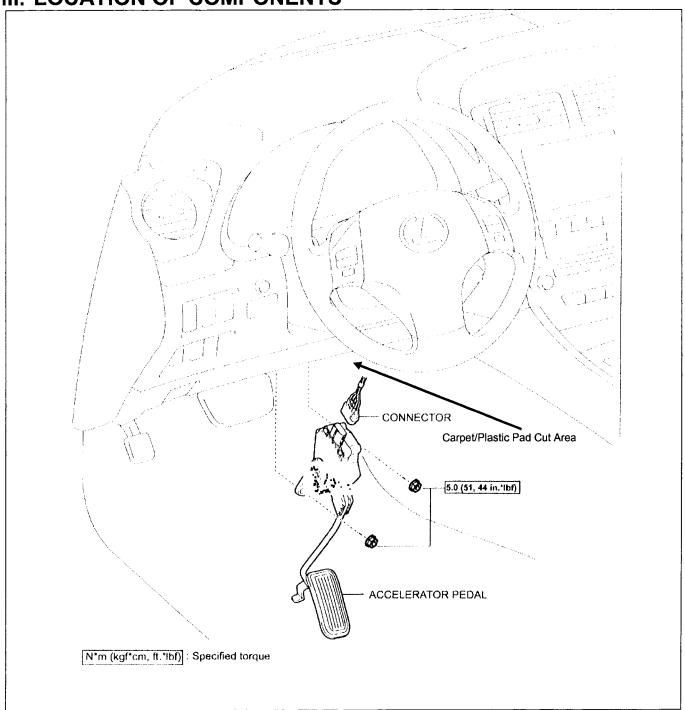
#### I. OPERATION FLOW CHART



#### **II. AFFECTED VEHICLES**

MODEL YEAR	VEAD	VIN Range	
	VDS	Range	
IS 250	2006	2006 CK262	2000002 - 2001717
AWD 2006	UK262	5000030 - 5003096	

# **III. LOCATION OF COMPONENTS**



#### **IV. PREPARATION**

#### A. TOOLS

• Basic Hand Tools

#### **B. PARTS**

Part Number.	Part Description	Qty/Vehicle
78110 - 53060	Pedal Assy., Accelerator	1

Parts will be supplied free of charge to dealers for dealer stock and customer vehicles until further notice.

#### V. BACKGROUND

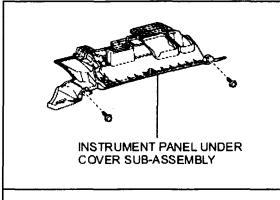
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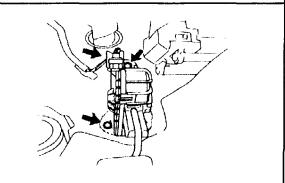
#### VI. WORK PROCEDURE

#### A. REPAIR PROCEDURE



Always verify the vehicle to assure it was not repaired prior to delivery.





# 1. REMOVE INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY

- (a) Remove two screws.
- (b) Lower the instrument panel under cover subassembly and disconnect the DLC connector and LED connector.
- (c) Remove the instrument panel under cover subassembly.

#### 2. REMOVE ACCELERATOR PEDAL

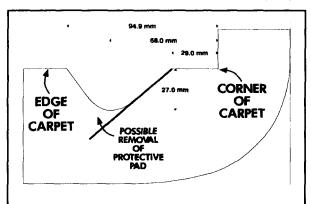
- (a) Disconnect the accelerator pedal position sensor connector.
- (b) Remove the 2 nuts and the accelerator pedal.



#### **CARPET MODIFICATION PROCEDURES**

During this step in the procedure, please be careful of the following:

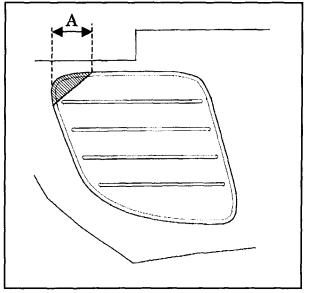
- Due to variations in the placement of the plastic pad in the carpet, there may be slight variations in the area where the modification will occur.
- The Parking Brake Cable is behind this area of the carpet; please make sure that you do not damage this cable during the carpet modification.
- A Styrofoam pad is also behind the carpet. Please take care not to cut this as well.
- Based upon the production date, the plastic pad location may be slightly lower.



See actual template included in shipment with free-of-charge parts.

# 3. CARPET MODIFICATION WITH SPECIAL TEMPLATE

- Be sure to read all cautions in the Technical Instructions.
- Place the template on the carpet and cut the plastic pad accordingly. Once completed, go to step 5, install the new accelerator pedal.
- If you do not have the template, proceed to step
   4. Carpet modification without the template.

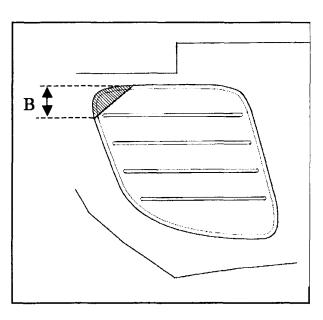


# 4. CARPET MODIFICATION WITHOUT SPECIAL TEMPLATE

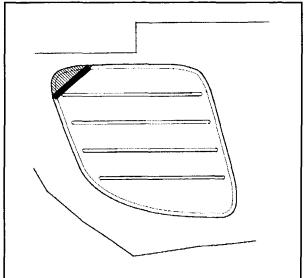
(a) Using a ruler, measure **41mm** (**point A**) inward from the inside edge of the plastic pad and mark the location.

#### NOTE:

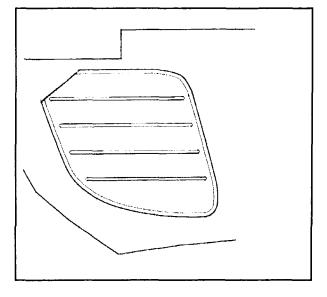
Please use the supplied template as a cutting guide.



(b) Using the same ruler measure **33mm** (point **B**) down from the top edge of the plastic pad and mark the location.



(c) Connect the two marks to create a line.



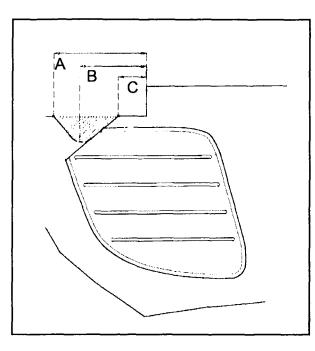
(d) Using a razor cut along the line to remove the upper inside corner of the plastic pad.

#### NOTE:

When cutting the plastic pad or the carpet, be aware of a Styrofoam pad behind the carpet. To avoid damage to the Styrofoam pad locate the two staples in the carpet behind the brake pedal and carefully pull the carpet and separate the Velcro that attaches the carpet to the Styrofoam.



The parking brake cable is located behind the carpet, do not cut the cable.



- (e) Using the razor cut the carpet as shown on the illustration.
- (f) Remove the sectioned area of the carpet and discard.

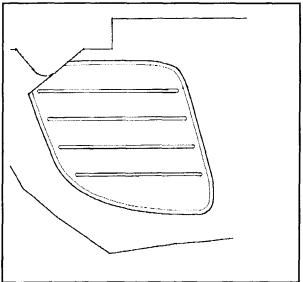
#### NOTE:

point A: 95 mm

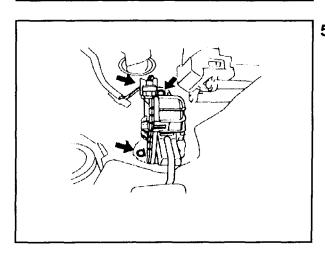
point B: 68 mm (bottom portion of B: round cut)

point C: 29 mm

Please use the supplied template as a cutting guide. The template is located before Section VI.



(g) This is what the finished product should look like.



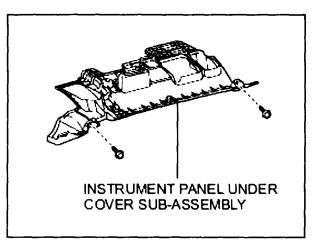
#### 5. INSTALL NEW ACCELERATOR PEDAL

- (a) Install the accelerator pedal with the 2 nuts.
- (b) Reconnect the accelerator pedal position sensor.

Torque: 5 N·m (51 kgf·cm, 44 in·lbf)

#### NOTE:

Do not drop or disassemble the new accelerator pedal, doing so will damage the sensor.



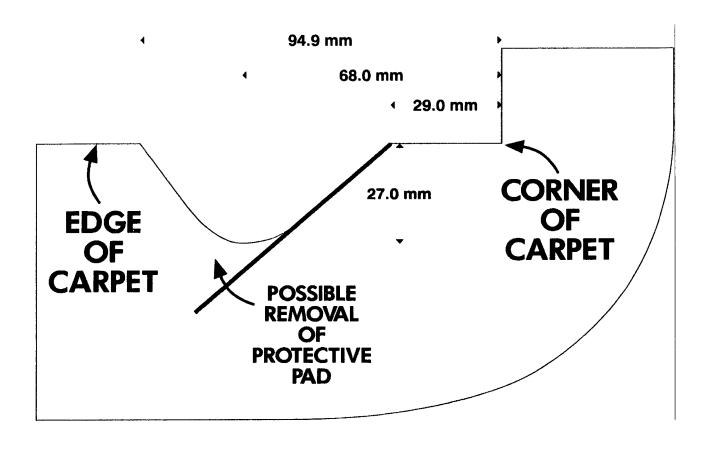
# 6. REINSTALL THE INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY

- (a) Connect DLC connector and LED connector to the instrument panel under cover sub-assembly.
- (b) Reinstall the instrument panel under cover subassembly and tighten the two screws.

# 7. VERIFY OPERATION OF ACCELERATOR PEDAL

(a) Confirm proper operation of the accelerator pedal before and after starting the vehicle.

# **TEMPLATE**



#### VII. COMPLETION LABEL INSTALLATION

After completing the pre-delivery activity, an SSC completion label, must be affixed to the left front door hinge post, near the check strap.

- (a) The label is to be filled out as follows:
  - Write in SSC 5LC.
  - Write in date of repair.
  - Write in your dealer code.



(b) Additional SSC completion labels, in sheets of 50 (P/N 00410-01917), may be ordered through the non-parts system on your DMS system.