

CORBEIL

To: Corbeil Owner

Date: March 17, 2006

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. Les Entreprises Michel Corbeil, Inc. has decided that certain Type A / Corbeil school buses manufactured between April 26, 2004 and May 21, 2004 with the V.I.N. number shown on the attachment fail to conform to Federal Motor Vehicle Safety Standard No. 221, "School Bus Body Joint Strength." According to our records, you own buses covered by this recall.

**Subject: NHTSA Recall # 05V-472
Corbeil Recall # W0070**

Reason for Recall:

On the interior ceiling joints, Corbeil used an epoxy glue to reinforce the joints. One or more joints may not meet the requirements of FMVSS 221. In the event of a crash, the interior ceiling joints may separate, resulting in sharp metal edges. Separation of the joint may cause injury or death.

RE : FMVSS 221. This standard establishes requirements for the strength of the body panel joints in school bus bodies. Each body panel joint shall hold the body panel to the member to which it is joined when subjected to a force of 60 percent of the tensile strength of the weakest joined body panel.

Buses involved in Notification:

245 School Buses manufactured between April 26, 2004 and May 21, 2004 could potentially contain the noncompliance:

Models	Qty	Models	Qty
F138DWS4UD	25	F158DWS5CD	4
F138DWS5	15	F158DWS5UD	99
F138SWS324UD	60	G139D3M4	4
F138SWS5	26	G139D3M5	3
F158DWS6UD	1	G139S3S5	8

What Will Be Done: For each recalled bus, you will need to apply the appropriate quantity of two-part adhesive and screws to bring the joint into compliance with FMVSS No. 221. If you are unable, or do not wish to make the repair yourself, your dealer will repair your vehicle free of charge (labor). Please make arrangements with your dealer for repair on a mutually agreed upon date.

What you should do: Please check the serial number's of your buses. If the bus(es) fall in the VIN range, contact Corbeil at 1-888-439-3577 ext. 260. It is important that you

provide the following information: Body serial #, Vin #, Recall Campaign # and mileage are required on the claim and must refer to "Service Note W0070". Corbeil will ship to you or your dealer the appropriate two-part adhesive and screws with installation instructions free of charge.

If you had this repair performed before you received this letter, you may be eligible to receive reimbursement for the cost of obtaining a pre-notification remedy of the problem associated with this recall. For more information contact Les Entreprises customer service at 1-888-439-3577 ext. 260.

If you need help: If you have trouble completing this recall without charge, you may contact Les Entreprises Michel Corbeil customer service at 1-888-439-3577 ext. 260. You may also wish to submit a complaint to the Administrator of the National Highway Traffic Safety Administration if you believe that Les Entreprises Michel Corbeil or its dealer has failed to remedy the vehicle without charge, within a reasonable time, which is no longer than 60 days after you first tender to obtain repair. Submit your complaints to NHTSA at 400 7th Street, S.W. Washington, DC 20590 or call NHTSA's Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>.

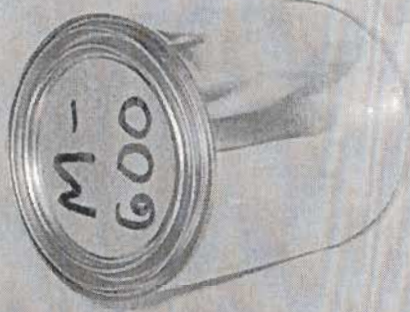
Federal regulations require that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.

Sincerely,

Martin Lamarche
Quality Assurance Manager
Les Entreprises Michel Corbeil Inc.
1-888-439-3577 ext.260
Fax: (450) 439-6852
E-Mail : lamarche@ent-corbeil.com

SUPPLIED BY CORBEIL

M-600 OR DX-330
SOLVANT

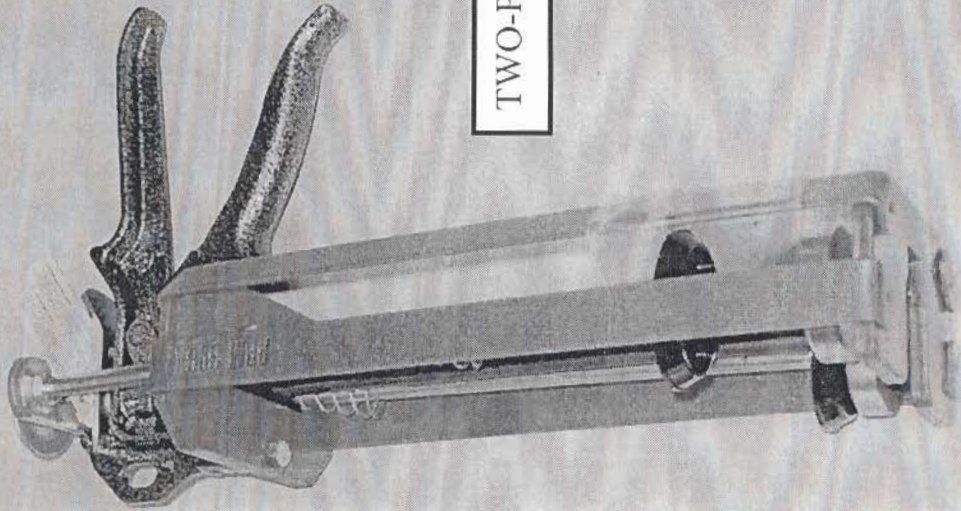


MIXERS

EPOXY GLUE



TWO-PARTS GUN



Corbeil

DESSIN NO.
W0070AA

REF. DESSIN

TITRE CEILING JOINT
REINFORCEMENT
CMVSS221 / FMVSS221

DESSINE
C.T.

DATE (J/M/A)
12/01/05

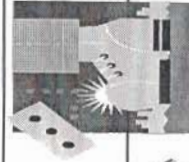
APPROUVE

DATE (J/M/A)

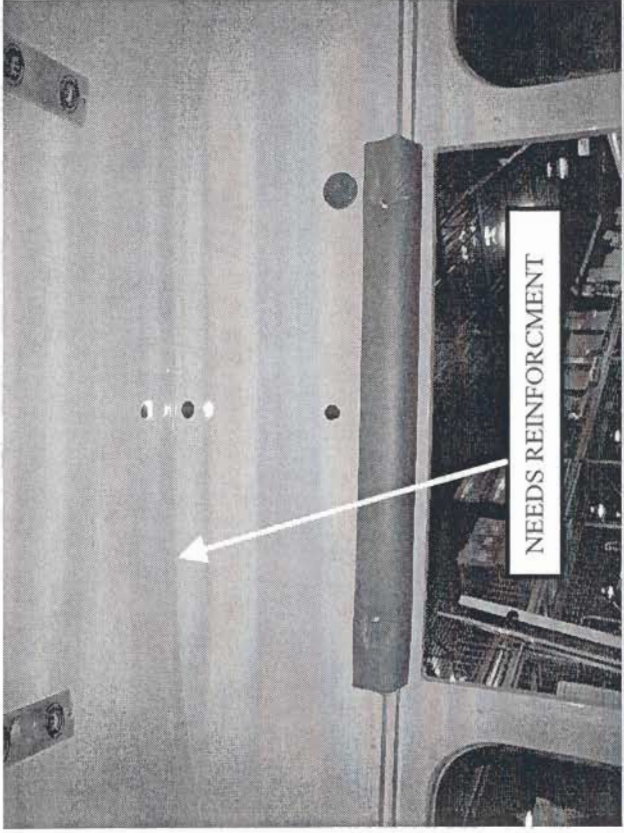
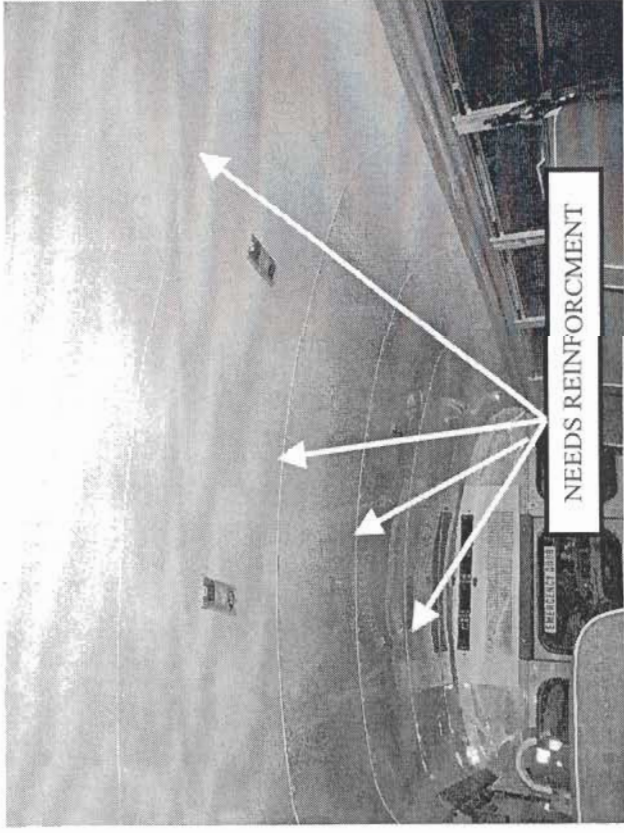
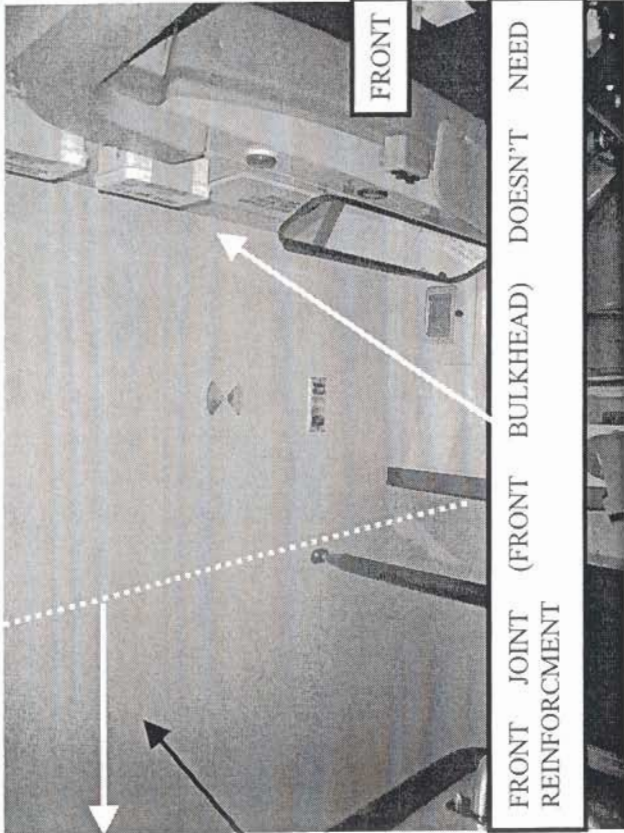
STATION
N/A

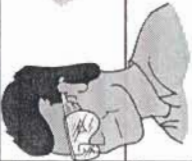
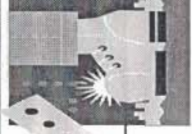
REVISION
00

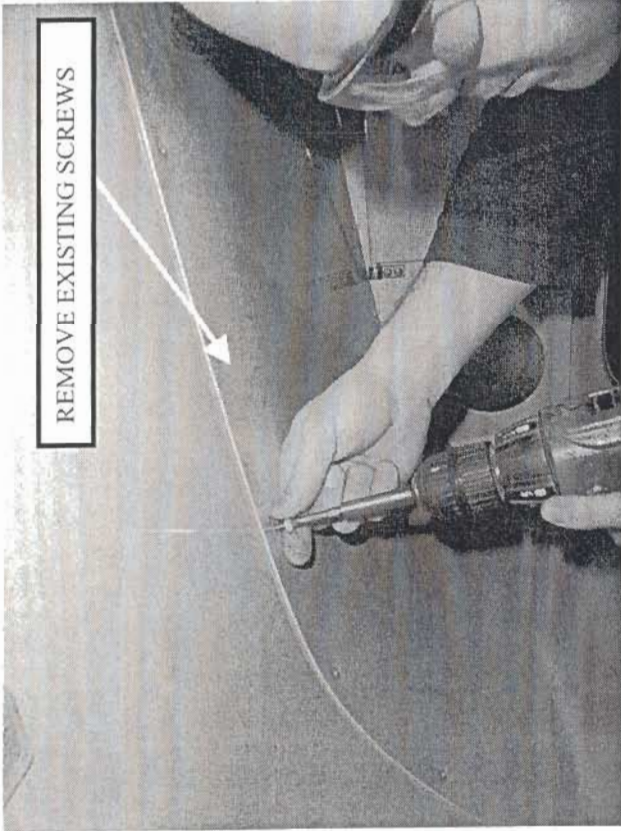
REVISION



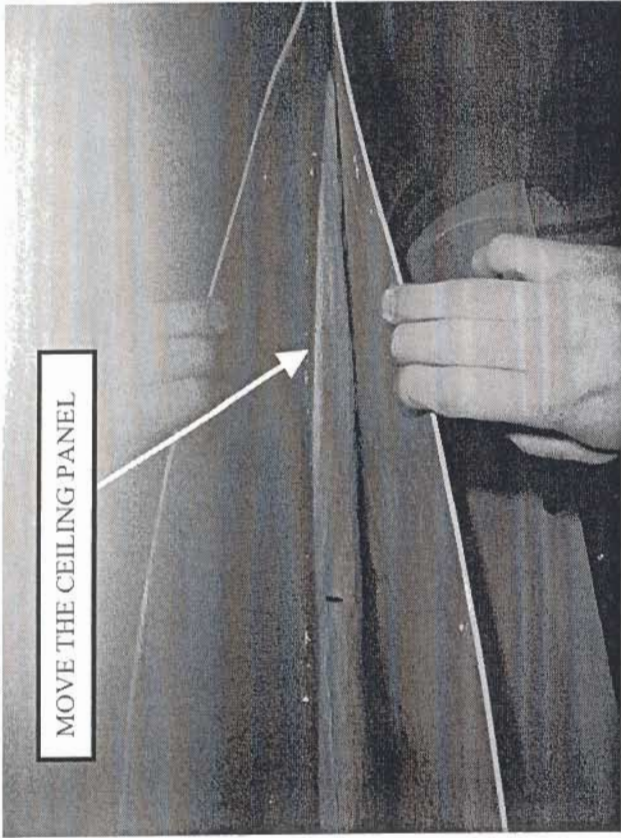
CEILING JOINTS (REAR OF DRIVER'S SEAT TO REAR BULKHEAD) SHOULD BE REINFORCED (INCLUDING REAR BULKHEAD JOINT)



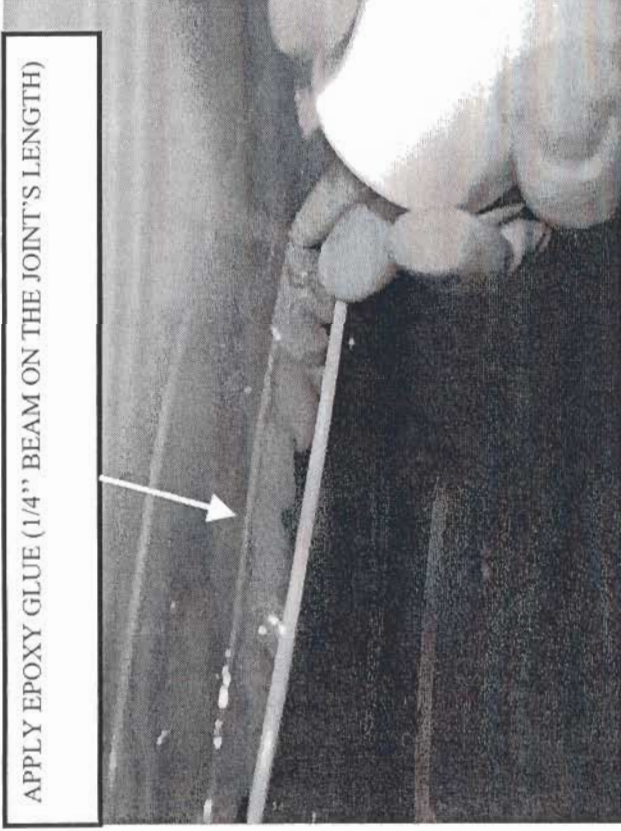
		TITRE CEILING JOINT REINFORCEMENT CMVSS221 / FMVSS221		STATION N/A	REVISION 00	REVISION	
DESSIN NO. W0070A	REF. DESSIN	DESSINE C.T.	DATE (J/M/A) 12/01/05	APPROUVE	DATE (J/M/A)	 	



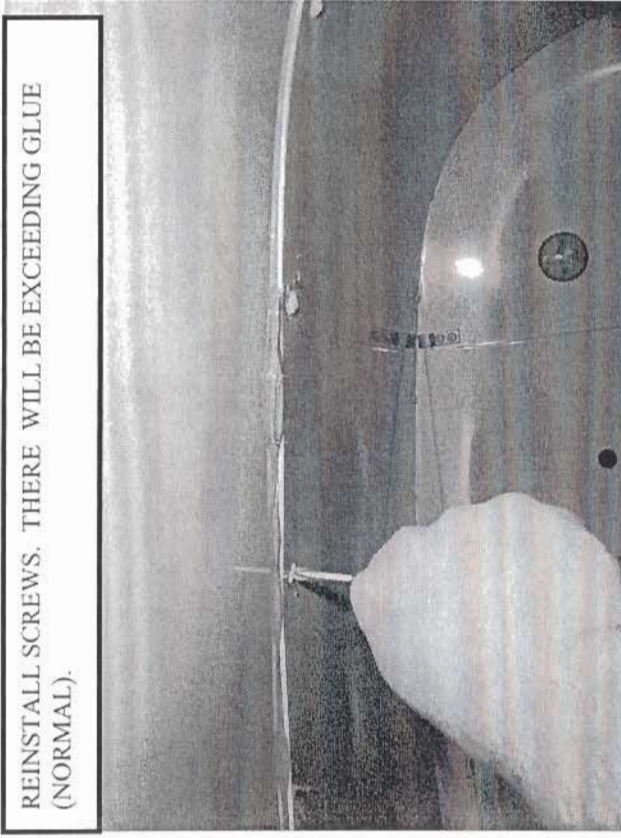
REMOVE EXISTING SCREWS



MOVE THE CEILING PANEL

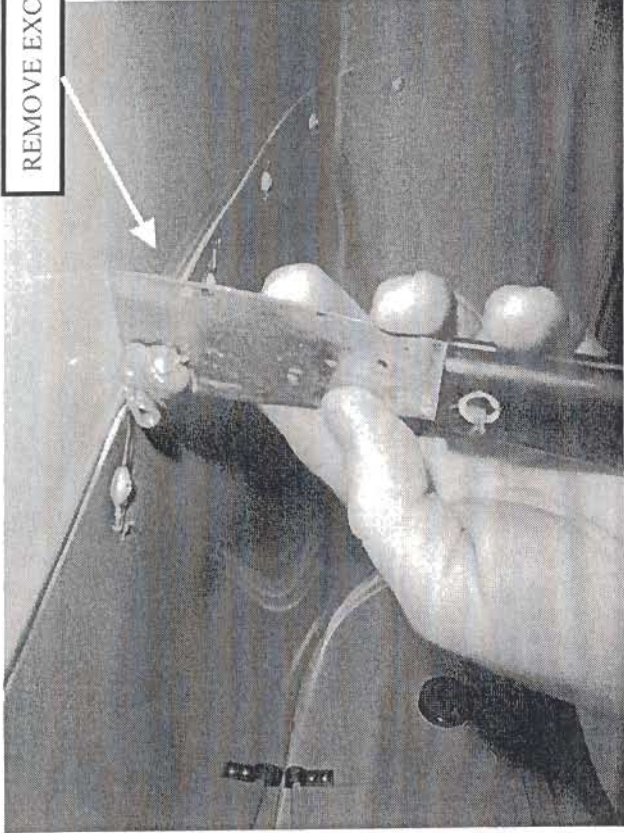


APPLY EPOXY GLUE (1/4" BEAM ON THE JOINT'S LENGTH)

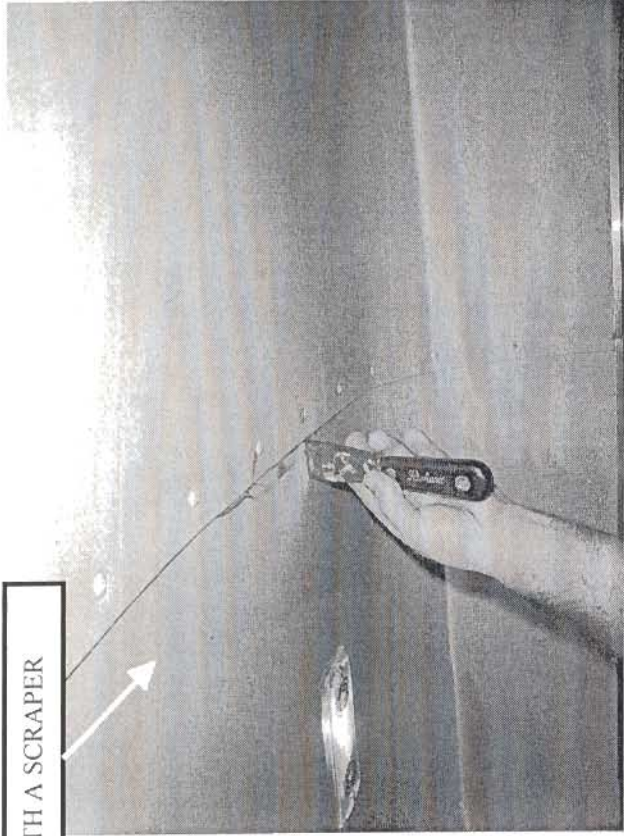


REINSTALL SCREWS. THERE WILL BE EXCEEDING GLUE (NORMAL).

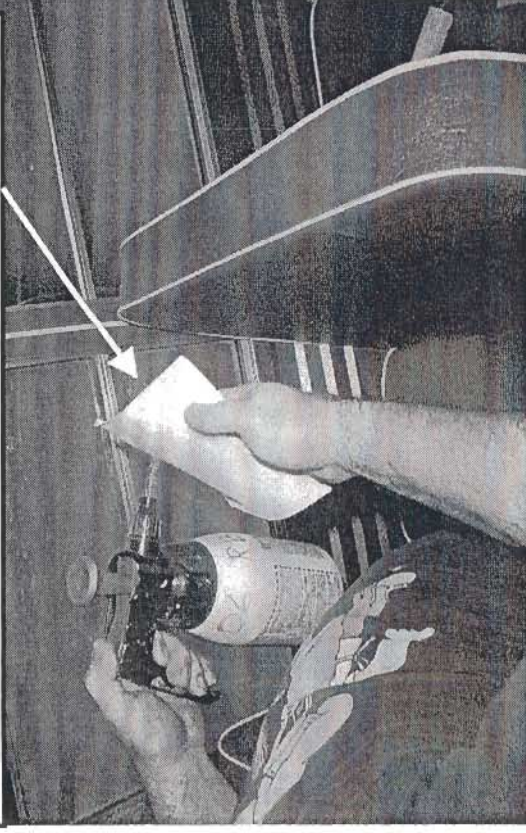
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DESSIN NO. W0070B	REF. DESSIN	DESSINE C.T.	DATE (J/M/A) 12/01/05	APPROUVE	DATE (J/M/A)								



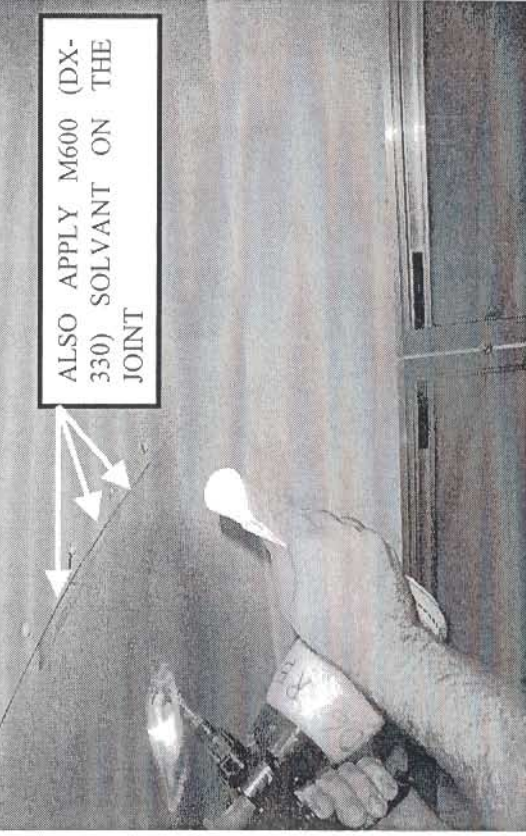
REMOVE EXCEEDING GLUE WITH A SCRAPER

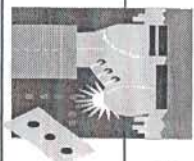


USE M600 (DX-330) SOLVANT (SUPPLIED BY CORBEIL) ON A TOWEL TO WASH THE EXCEEDING GLUE

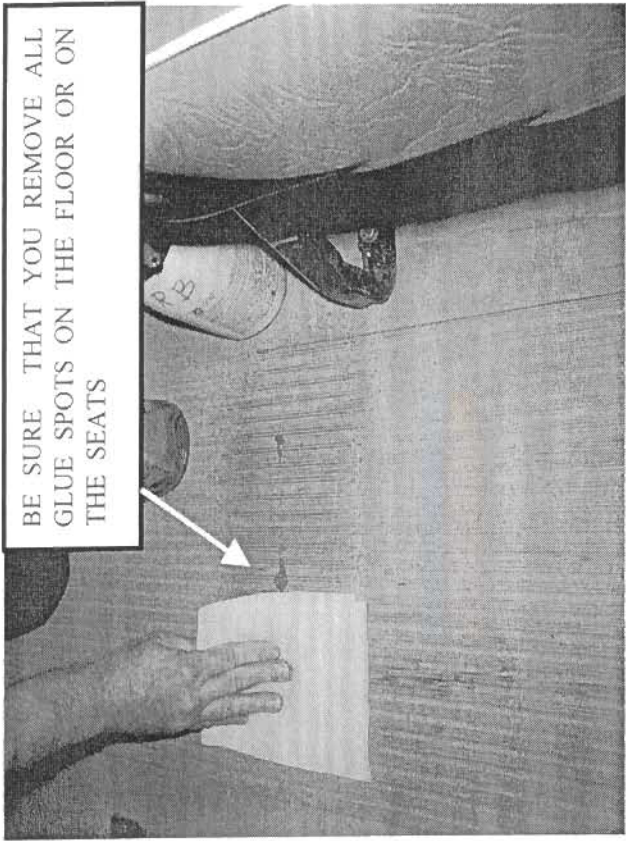
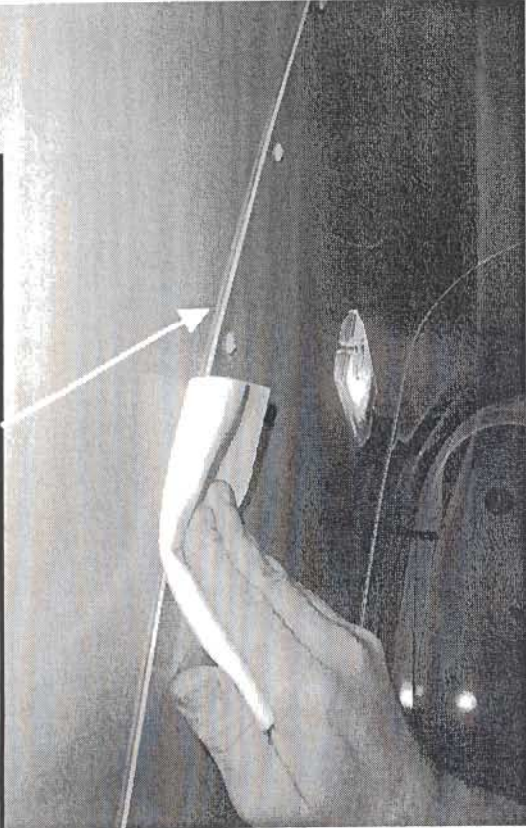


ALSO APPLY M600 (DX-330) SOLVANT ON THE JOINT

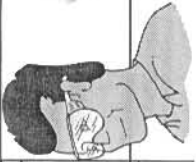
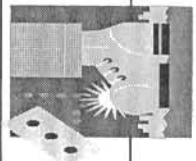


		TITRE CEILING JOINT REINFORCEMENT CMVSS221 / FMVSS221		STATION N/A	REVISION 00				
DESSIN NO. W0070C	REF. DESSIN	DESSINE C.T.	DATE (J/M/A) 12/01/05	APPROUVE	DATE (J/M/A)				

WASH UNTIL YOU DON'T SEE ANYMORE EPOXY
GLUE (GREEN)



BE SURE THAT YOU REMOVE ALL
GLUE SPOTS ON THE FLOOR OR ON
THE SEATS

		TITRE CEILING JOINT REINFORCMENT CMVSS221 / FMVSS221		STATION N/A	REVISION 00	REVISION					
DESSIN NO. W0070D	REF. DESSIN	DESSINE C.T.	DATE (J/M/A) 12/01/05	APPROUVE	DATE (J/M/A)						