

CORBEIL

To: Corbeil Owner

Date: March 17, 2006

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. Les Entreprises Michel Corbeil, Inc. has decided that certain Type A / Corbeil school buses manufactured between May 3, 2004 and June 4, 2004 with the V.I.N. number shown on the attachment fail to conform to Federal Motor Vehicle safety Standard No. 221, "School Bus Body Joint Strength." According to our records, you own buses covered by this recall.

**Subject: NHTSA Recall # 05V-471
Corbeil Recall # W0071**

Reason for Recall:

On the roof joints (exterior), Corbeil used urethane glue to reinforce the joints. One or more joints may not meet the requirements of FMVSS No. 221. In the event of a crash the roof joints may separate, resulting in sharp metal edges. Separation of the joint may cause injury or death.

RE : FMVSS 221. This standard establishes requirements for the strength of the body panel joints in school bus bodies. Each body panel joint shall hold the body panel to the member to which it is joined when subjected to a force of 60 percent of the tensile strength of the weakest joined body panel.

Buses involved in Notification:

295 School Buses manufactured between May 3, 2004 and June 4, 2004 could potentially contain the noncompliance:

F138DWS4	3	F158DWS5UD	99
F138DWS4UD	25	F158DWS6UD	12
F138DWS5	24	G139D3M4	1
F138SWS324UD	73	G139D3M5	4
F138SWS5	42	G139S3S5	9
F158DWS5CD	3		

What Will Be Done: For each recalled bus, you will need to apply the appropriate quantity of screws to bring the joint into compliance with FMVSS No. 221. If you are unable, or do not wish to make the repair yourself, your dealer will repair your vehicle free of charge (labor). Please make arrangements with your dealer for repair on a mutually agreed upon date.

What you should do: Please check the serial number's of your buses. If the bus(es) fall in the VIN range, contact Corbeil at 1-888-439-3577 ext. 260. It is important that you

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WED
2006

provide the following information: Body serial #, Vin #, Recall Campaign # and mileage are required on the claim and most refer to "Service Note W0071". Corbeil will ship to you or your dealer the appropriate screws with installation instructions free of charge.

If you had this repair performed before you received this letter, you may be eligible to receive reimbursement for the cost of obtaining a pre-notification remedy of the problem associated with this recall. For more information contact Les Entreprises customer Service at 1-888-439-3577 ext. 260.

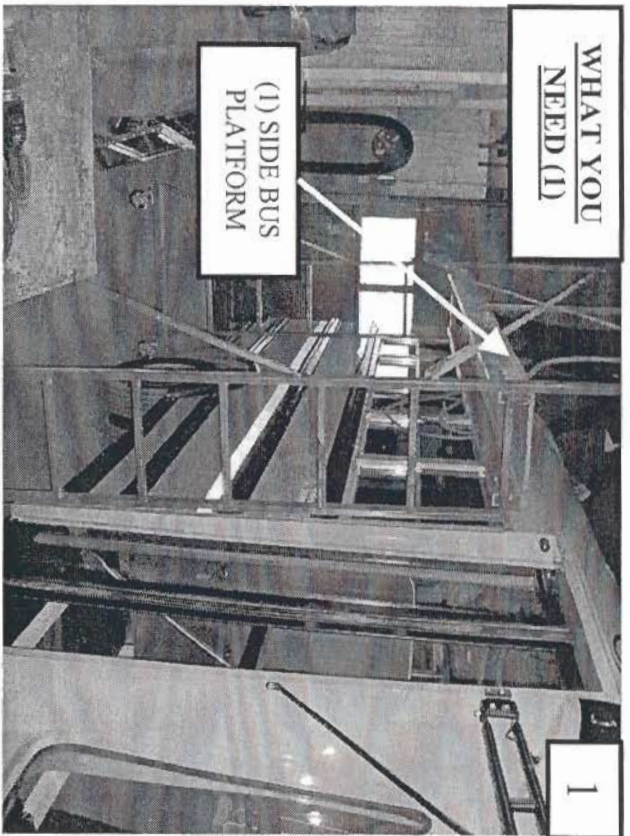
If you need help: If you have trouble completing this recall without charge, you may contact Les Entreprises Michel Corbeil customer service at 1-888-439-3577 ext. 260. You may also wish to submit a complaint to the Administrator of the National Highway Traffic Safety Administration if you believe that Les Entreprises Michel Corbeil or its dealer has failed to remedy the vehicle without charge, within a reasonable time, which is no longer than 60 days after you first tender to obtain repair. Submit your complaints to NHTSA at 400 7th Street, S.W. Washington, DC 20590 or call NHTSA's Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>.

Federal regulations require that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.

Sincerely,

Martin Lamarche
Quality Assurance Manager
Les Entreprises Michel Corbeil Inc.
1-888-439-3577 ext.260
Fax: (450) 439-6852
E-Mail : lamarche@ent-corbeil.com

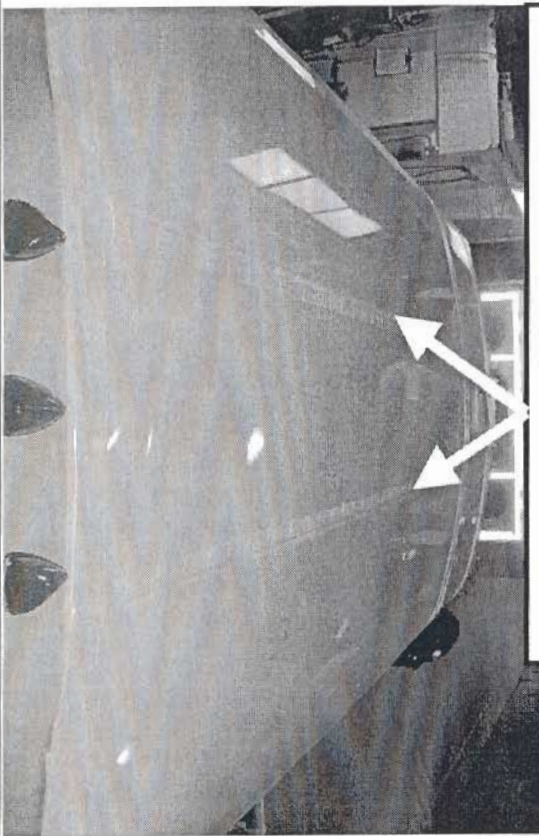
**WHAT YOU
NEED (1)**



(1) SIDE BUS
PLATFORM

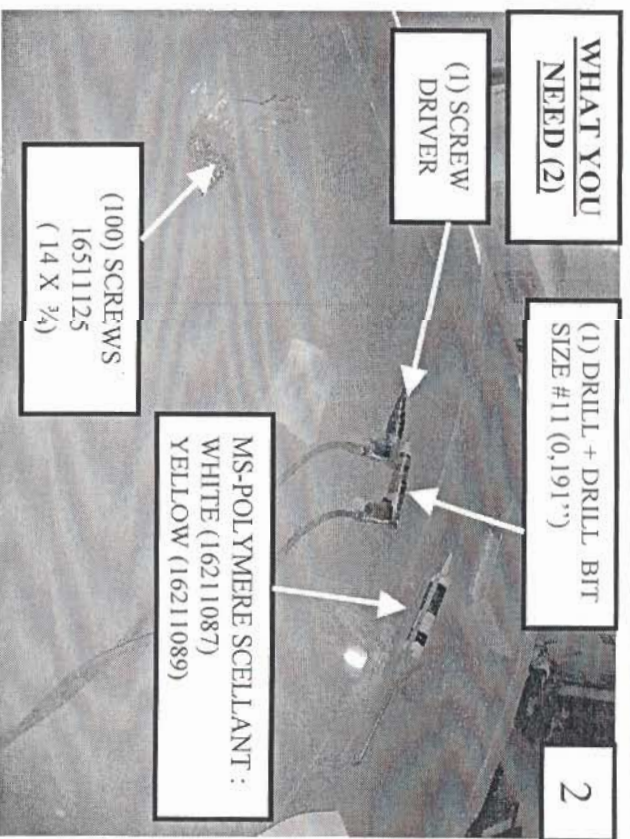
1

ONLY THE LENGTHWISE (LONGITUDINAL)
JOINT SHALL BE REINFORCE



3

**WHAT YOU
NEED (2)**



(1) SCREW
DRIVER

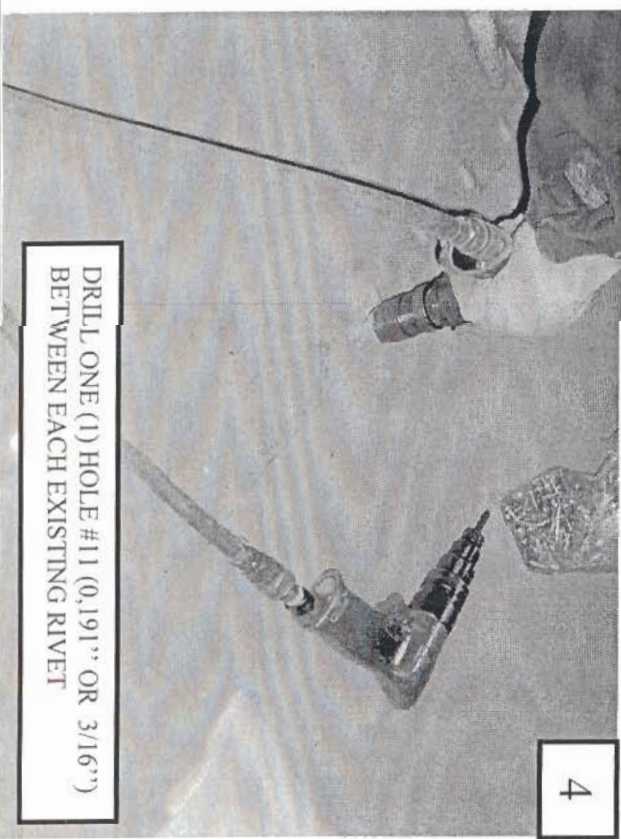
(1) DRILL + DRILL BIT
SIZE #11 (0,191")

(100) SCREWS
16511125
(14 X 3/4)

MS-POLYMER SCCELLANT :
WHITE (16211087)
YELLOW (16211089)

2

DRILL ONE (1) HOLE #11 (0,191" OR 3/16")
BETWEEN EACH EXISTING RIVET



4



TITRE ROOF JOINT REINFORCEMENT
CMVSS221 / FMVSS221

STATION N/A
REVISION 00

REVISION

DESSIN NO.
W0071A

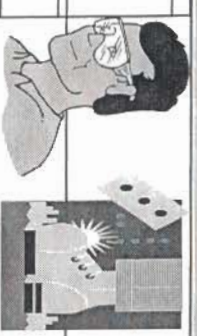
REF. DESSIN

DESSINE
C.T.

DATE (J/M/A)
06/04/15

APPROUVE

DATE (J/M/A)



REAR OF THE BUS : ONLY THE LENGTHWISE (LONGITUDINAL) JOINT SHALL BE REINFORCED

5



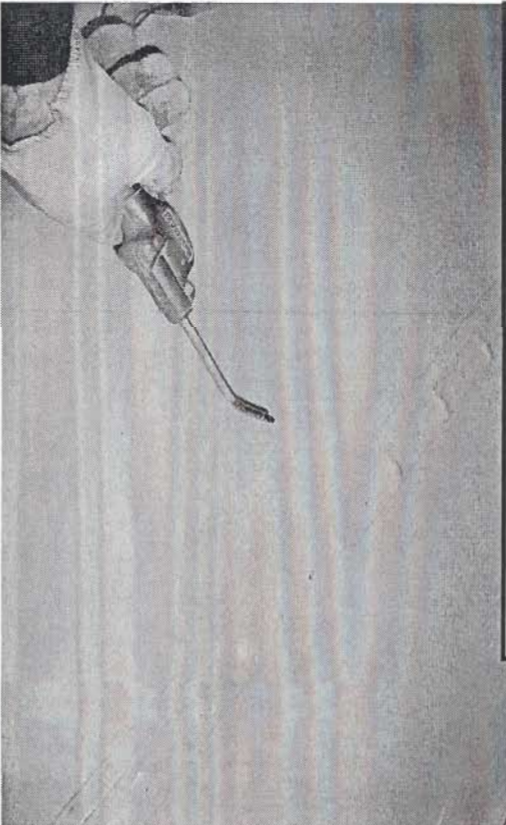
INSERT SCREWS 16511125 (14 X 3/4)

7



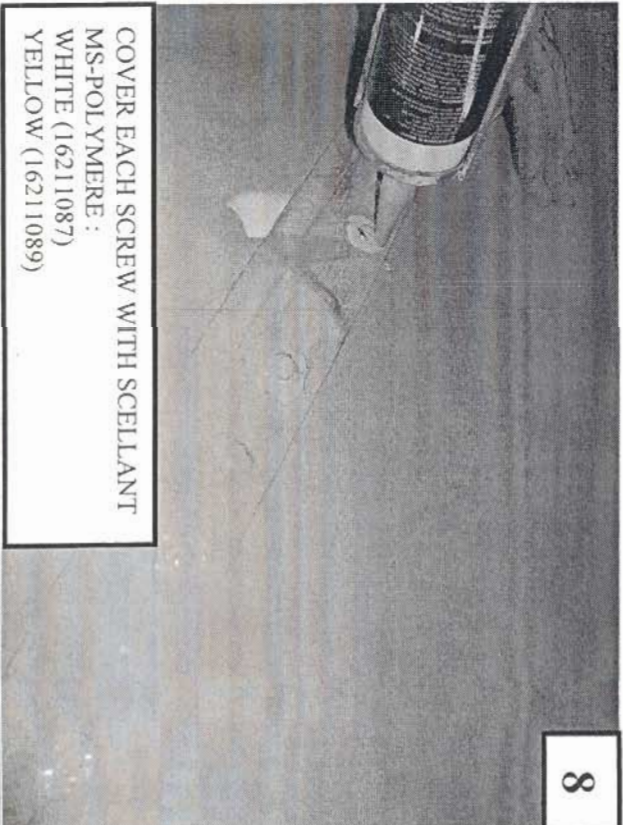
REMOVE METAL SHAVINGS WITH AIR WHEN YOU HAVE FINISH THE HOLES

6



COVER EACH SCREW WITH SCELLANT
MS-POLYMERE :
WHITE (16211087)
YELLOW (16211089)

8



TITRE: ROOF JOINT REINFORCEMENT
CMVSS221 / FMVSS221

STATION
N/A

REVISION
00

DESSIN NO.
W0071B

REF. DESSIN

DESSINE

C.T.

DATE (D/M/A)
06/04/15

APPROUVE

DATE (D/M/A)

