



A Subsidiary of **FREIGHTLINER**  
CORPORATION

## Product Recall

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To: ALL DEALERS

From: TRACY SAUERBREY - CUSTOMER SUPPORT DIVISION

Subject: RECALL 05V-392, 05-265 (Canada)- C2-Body Panel FMVSS 221

Date: March 20, 2006

Enclosed are copies of the customer notification letter and the repair procedure for Recall 05V-392. This recall involves certain Thomas Saf-t-liner C2 units manufactured from 2004 through 2005. These units fail to conform to Federal Motor Vehicle Safety Standard No. 221 "School Bus Body Joint Strength". Certain joints above the right and left side windows may be weak.

This is a universal notification sent to all dealers. You may or may not have customers in your area affected by this recall. If owners in your area are subject to this recall, we have enclosed a printout listing those customers' names and addresses. If there is not a printout enclosed according to our records there are no units in your area involved. **If you have a printout and any of the units on it are still in your possession it is your responsibility to ensure the recall is performed before the unit is delivered to the customer.**

The repair will consist of reinforcing rear panels to provide additional strength. The labor allowance for this repair is .5 hours per unit (SRT Code 90-54). **You will need to order your repair kit directly from the Parts Distribution Center, kit number: TBB 85490070 and TBB PLRK03. Adhesive curing process is sensitive to temperature and time. It is suggested that the adhesive be applied as quickly as possible. Tool needed: Plexus Pneumatic Applicator Gun TBB PG490AirHP.**

Thomas Built Buses has elected to notify all customers directly. Your customers will be contacting you to schedule an appointment for repairs. Reimbursement for parts and labor, (if requested) may be obtained by filing a warranty claim.

If you know of any customers who own or operate a Thomas bus in this recall, whose name and address is NOT listed or is INCORRECTLY listed on the enclosed printout, please promptly notify Thomas Built Buses of that additional information in writing. Thank you for your cooperation and assistance.

Tracy 

Enclosures: Customer Letter Repair Procedure Printout (if applicable)



# Repair Procedure

Instruction Sheet #TBB 85490071

Recall # 05V-392

MODEL: C2  
SUBJECT: INTERIOR PANEL JOINT STRENGTH  
PAGE: 1 OF 3

These instructions are in reference to TBB Safety Recall No. 05V-392

Remove the rear most wire (curtain) harness cover on both sides. Fig. 1

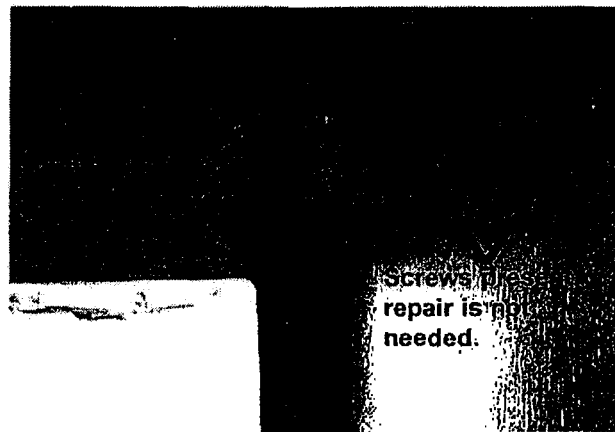


Fig. 1

In the kit you have 2 #TBB 122718, 2 #TBB122911 Side Lining Bracket, and 16 #TBB 69003099 #10 Screws.

Access the appropriate bracket for your unit; discard the other. Depends on the length you need. Fig. 2 & 3

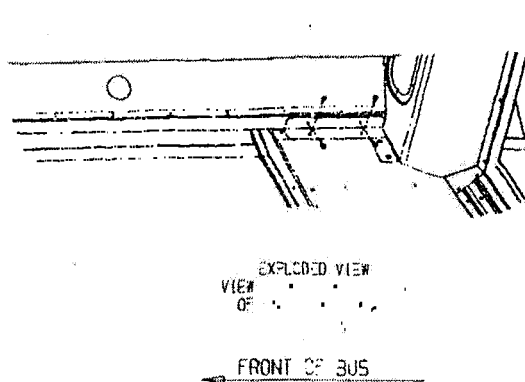


Fig. 2

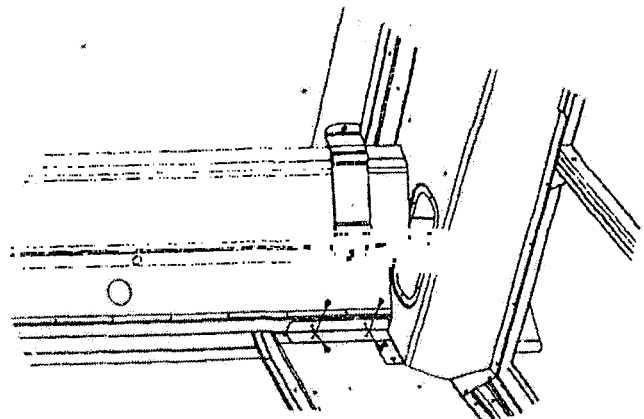


Fig. 3

Apply a 3/16 - 1/4 bead of adhesive on the center of the flat surface. Start and stop bead of adhesive 1/4" from hem on each end. Prevent adhesive from squeezing out from edges. Fig. 4

Hold part in place and pre drill with #25 or 9/64 bit.

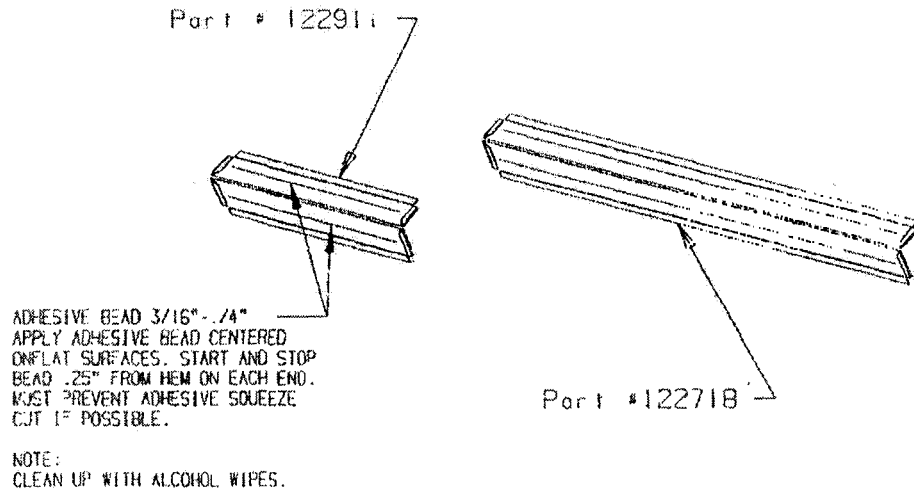
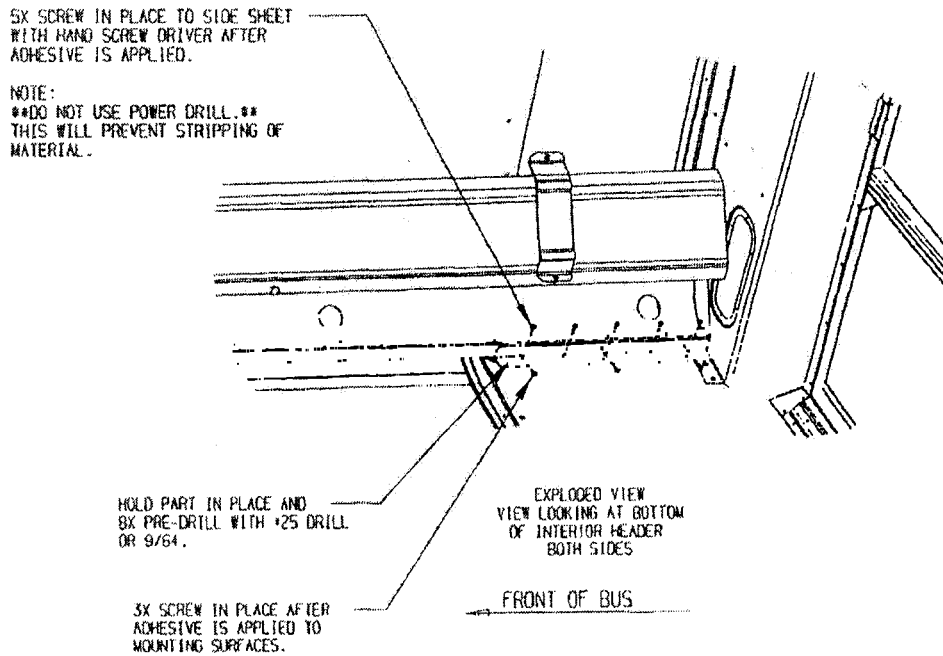


Fig. 4

Screw in place after adhesive is applied to mounting surface. Fig. 5 & 6  
**NOTE: DO NOT USE POWER SCREW DRIVER.**



2X SCREW IN PLACE TO SIDE SHEET  
WITH HAND SCREW DRIVER AFTER  
ADHESIVE IS APPLIED.

NOTE:  
LONG LEG OF PART MOUNTS TO SIDE SHEET  
\*\*DO NOT USE POWER DRILL.\*\*  
THIS WILL PREVENT STRIPPING OF  
MATERIAL.

HOLD PART IN PLACE AND  
4X PRE-DRILL WITH #25 DRILL  
OR 9/64.

2X SCREW IN PLACE AFTER  
ADHESIVE IS APPLIED TO  
MOUNTING SURFACES.

EXPLODED VIEW  
VIEW LOOKING AT BOTTOM  
OF INTERIOR HEADER  
BOTH SIDES

FRONT OF BUS

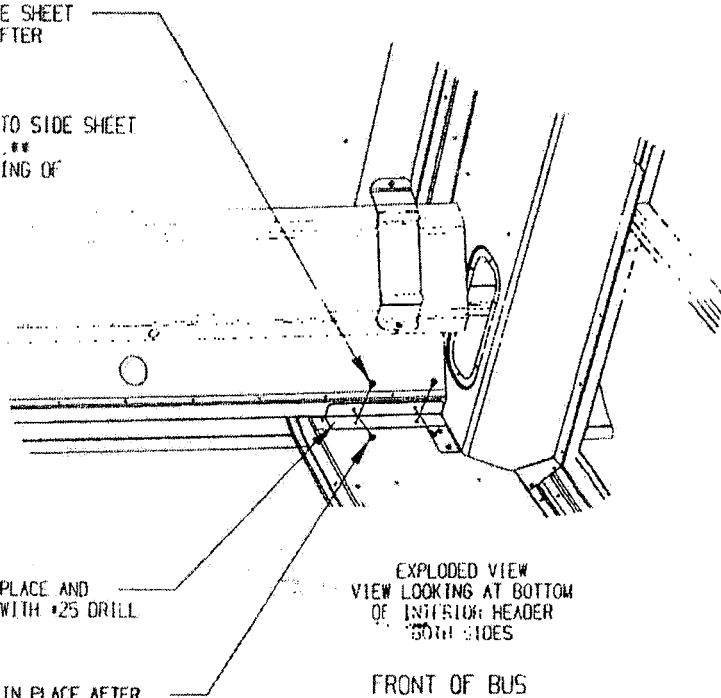


Fig. 6

**Adhesive information needed:**

Part number TBB PLRK03

Plexus Kit #MA1130GB

Consisting of:

(2) Cartridges of Adhesive

(4) Mixing Nozzles #TBB MFX1024

**Tool needed:**

Plexus Pneumatic Applicator Gun TBB PG490AirHP

**Recall Kit # TBB 85490070**

Consisting of:

(2) #TBB 122718	Side Lining Bracket
(2) #TBB 122911	Side Lining Bracket
(16) #TBB 69003099	#10 Screw
(1) #TBB 85490071	Repair Procedures
(1) #TBB MFX1024	Static Mixer