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IMPORTANT RECALL INFORMATION #50615 July, 2005

To: ALL FLEETWOOD DEALER PRINCIPALS,
SERVICE MANAGERS,
AND PARTS MANAGERS

SUBJECT: RECALL CAMPAIGN #50615
2004 & 2005 Prowler, Wilderness and Terry
365 FLTS Fifth Wheel Trailer
Missing Chassis Cross-Member Welds

Fleetwood Enterprises, Inc., on behalf of its subsidiary manufacturing center located in Crawfordsville, Indiana, is requesting your assistance in conducting a voluntary recall notification campaign in accordance with the National Highway Traffic and Motor Vehicle Safety Act.

Fleetwood Enterprises, Inc. has decided that a defect relating to motor vehicle safety exists in certain 2004 and 2005 model year Prowler, Wilderness and Terry 365 FLTS model 5th Wheel Trailers. These 5th Wheel Trailers were manufactured at our Crawfordsville, Indiana manufacturing plant from January 1, 2003 through January 31, 2004.

We are notifying the owners of the affected units in order to correct the problem. A copy of the letter sent to owners is enclosed for your information.

WHAT IS THE PROBLEM?

Fleetwood Enterprises Inc. has become aware that the "Rod and Angle" cross-members may have welds that are missing or incomplete. All affected 5th Wheel Trailers will need to have the "Rod and Angle" cross-member welds inspected. Missing or incomplete welds must be corrected.

To correct this safety defect two additional steel tubes also need to be installed and welded between the axle hanger mounting tube as described in the enclosed Recall Service Bulletin #50615

WHAT SHOULD YOU DO?

Owners of the above mentioned 5th Wheel Trailers have been asked to contact Lippert Components to have the described defective condition remedied. In the event that a customer contacts you, please verify eligibility by referring to the serial number range listed in the enclosed Recall Service Bulletin #50615 prior to referring the customer to Lippert Components at 1-866-524-7821.

If you have one of these vehicles in your inventory, you will be mailed a Safety Recall Notice for that specific 5th Wheel Trailer. Fleetwood is asking our dealers to make repairs to stock units on dealer lots prior to sale or lease. It is imperative that this procedure be completed prior to the sale or lease of the affected units so your customers will not be inconvenienced.

Federal Law (Section 154 of the National Highway Traffic and Motor Vehicle Safety Act of 1966) requires that:

If you have received a notice of recall or failure to comply from Fleetwood or any component manufacturer, you must repair or otherwise correct the defects on vehicles remaining in your inventory, according to the notification, before selling or leasing the vehicles. Any vehicle lessor receiving this recall notice must forward a copy of the notice to the lessee within ten days.

Should a customer have you perform this service, please complete the ***Fleetwood Repair Order (form X-SR-042)***. Once the inspection and repairs are completed, have the customer sign the ***Fleetwood Repair Order*** and return it to your National Warranty Processing Center in Decatur, Indiana for payment. You will be reimbursed in accordance with Service Bulletin #50615. Customers will not be charged for these repairs.

If you are contacted by the owner of a 5th Wheel Trailer with questions concerning this topic, please ask them to contact:

**FLEETWOOD OWNER RELATIONS - RECALL #50615
800-509-3418**

Please review this entire package with your parts and service staff to familiarize them with the step-by-step procedure and implement the Voluntary Safety Recall Campaign.

Thank you for helping Fleetwood with its continuing efforts to maintain customer satisfaction. If you have any questions, please contact your regional Fleetwood Service Center.

Sincerely,

FLEETWOOD ENTERPRISES, INC.



Tina Inkrote
Service Coordinator
Recreation Vehicle Division

Enclosures: Recall 50615 Customer Letter
Recall 50615 Dealer Service Bulletin

Recall Bulletin 50615



RECALL BULLETIN:
50615

YEAR(S) AFFECTED:
2004 - 2006

PRODUCT(S) AFFECTED:

Prowler, Terry,
Wilderness
5th Wheel
Travel Trailers,
Serial Numbers
Listed in this
Bulletin

MODEL(S) AFFECTED:
365FLTS

SUBJECT:

Installation of
Steel Support
Tubes and an
Inspection and
Correction of
Chassis
Cross-Member
Welds

KEYWORDS:

Chassis,
Frame,
Cross-Member
Weld

ISSUE DATE:

July 2005

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The purpose of this Bulletin is to inform all Fleetwood dealers and Lippert authorized repair centers about adding steel tubing to the chassis frame and an inspection and correction as necessary of the welds on the Rod and Angle Iron (Rod and Angle) cross-members on Prowler, Terry, and Wilderness 365FLTS 5th Wheel travel trailers with serial numbers listed in this Bulletin.

CONDITION:

Fleetwood has learned that a small percentage of the Rod and Angle cross-members may have welds that are missing or incomplete. All affected travel trailers identified in this Bulletin will need to have the Rod and Angle cross-members welds inspected. Missing or incomplete welds must be corrected. Two additional steel support tubes also need to be installed and welded between the axle hanger mounting tubes.

NOTE: A certified welder must perform all welding. Dealers should contact Lippert for welding repairs if properly trained and skilled welding technicians are not available at the dealership.

NOTE: Read this entire Bulletin before starting repairs.

CAUTION: BEFORE STARTING THE INSPECTION PROCEDURE, PARK ON A LEVEL SURFACE AND CHOCK THE WHEELS TO PREVENT THE 5TH WHEEL TRAVEL TRAILER FROM MOVING.

WELD INSPECTION:

Follow the steps below to inspect the welds on the two (2) Rod and Angle chassis frame cross-members. If any of the welds are missing or improper, corrective action must be taken by following the Weld Repair Procedure section of the Bulletin. Use the photographs in Figure 1 for weld condition reference.

The two (2) Rod and Angle cross-members are installed laterally between the chassis frame rails. One is installed near the rear of the 5th wheel travel trailer and the second located between the axle hangers. See Figure 2.

NOTE: Welds are only required on one side of the cross-member angle iron at all attachment locations.

1. Inspect the vertical welds for the top and bottom angle iron attachments to the chassis frame rail, 8 locations.
2. Inspect the horizontal welds for the bottom angle iron attachments to the chassis frame rail, 4 locations.
3. Inspect all rod welds at the angle iron attachment points. Pull and push on the rods at each weld location to inspect weld condition. All loose, damaged, or missing welds will require correction. See Figure 1. Continue with the Weld Repair Procedure section of this Bulletin.

NOTE: Welds are required on only one side of the rods at the angle iron attachment locations.

This bulletin is supplied for technical information only and is not an authorization for repairs.

Federal Law (Section 554 of the National Traffic and Motor Vehicle Safety Act of 1966) requires that if you have received a notice of recall or failure to comply from Fleetwood or any component manufacturer, you must repair or otherwise correct the defects or failures relating to your motorhome, according to the notification, before leasing or leasing the vehicles. Any vehicle lease, reselling this notification must forward a copy of the notice to the lessee within ten days.

It is impossible to keep a vehicle and advise the owner of all conceivable ways in which service might be done or of the possible hazardous consequences of such work. Accordingly, anyone who uses a service procedure or test must first assure that neither personal safety nor vehicle safety will be jeopardized by the selected service methods.

Examples of Welds that Require Correction

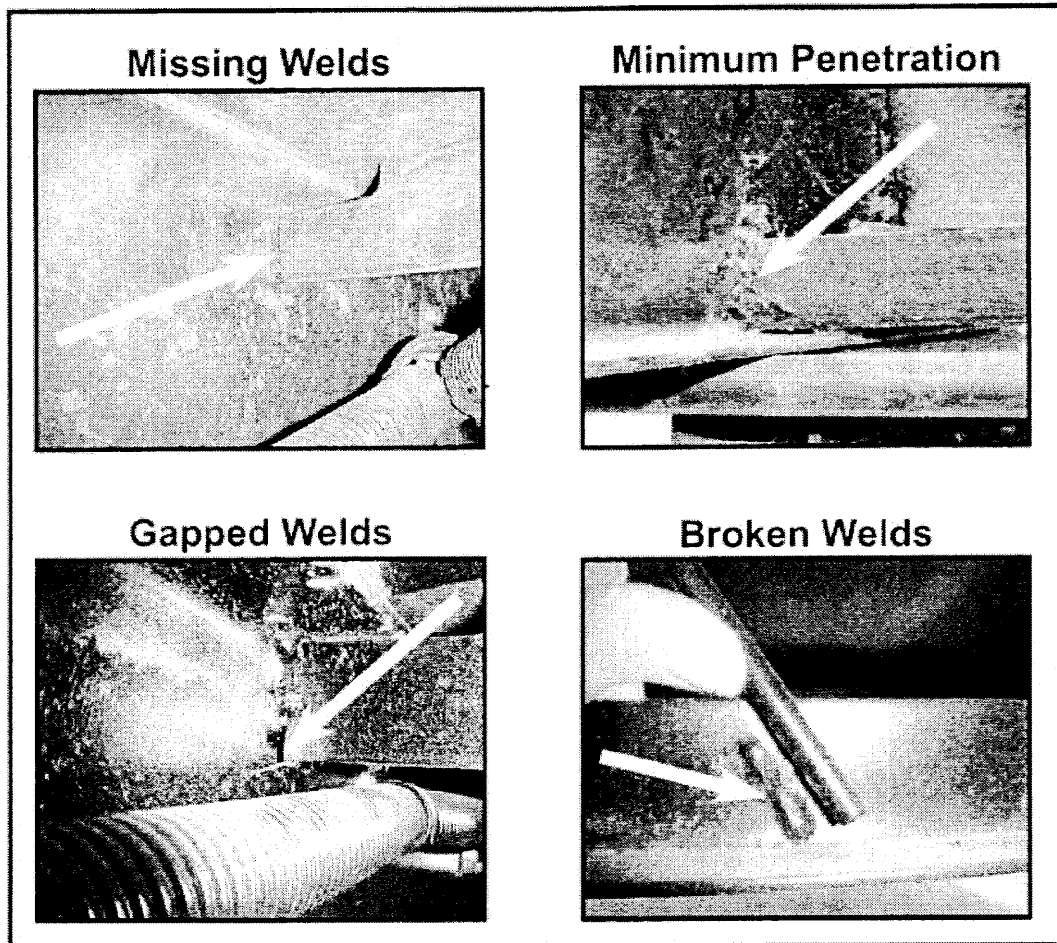
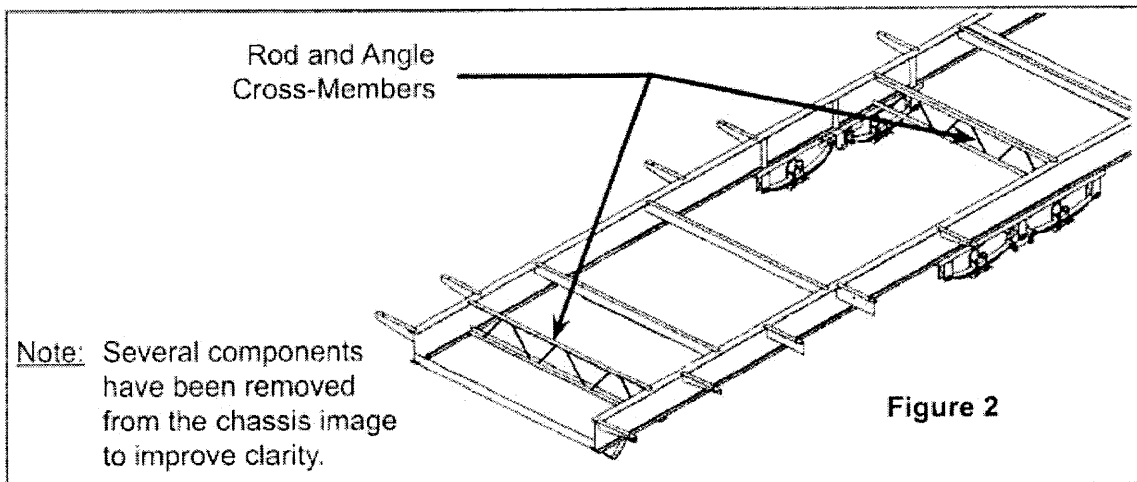


Figure 1



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Federal Law (Section 104 of the National Traffic and Motor Vehicle Safety Act of 1966) requires that, if you have received a notice of recall or failure to comply with Federal safety component manufacturer, you must repair or otherwise correct the defects on vehicles remaining at your dealership, according to the instructions, unless calling or taking the vehicles. Any vehicle issue resulting from a recall must be resolved. A copy of the notice in the spaces within see later.

It is advisable to know, evaluate and defend the service base of all products used in which person might be done or of the possible corrective circumstances of each way. Accordingly, anyone who uses a service procedure or tool must first assure that health or personal safety, not vehicle safety, will be jeopardized by the corrective service methods.

WELD REPAIR PROCEDURE:

NOTE: All welds must be performed by a certified welder.

WARNING: CLEAR THE AREA OF COMBUSTIBLES BEFORE PERFORMING WELDING PROCESSES.

- TURN OFF THE PROPANE AT THE CYLINDERS.
- THE UNDERBELLY MATERIAL IS COMBUSTIBLE. USE EXTREME CAUTION WHEN WELDING.
- PROTECT ALL WIRE HARNESSSES AND WIRE AUTO-LOOMS DURING THE WELDING PROCESS. REMOVE LOOP CLAMPS HOLDING WIRE HARNESSSES, IF NECESSARY, DURING WELDING APPLICATIONS. REINSTALL LOOP CLAMPS AFTER WELDING HAS BEEN COMPLETED.
- USE CAUTION WHEN WELDING NEAR PROPANE LINES. DISCONNECT CLAMPS TO PROVIDE CLEARANCE FOR PROPANE PLUMBING AS NECESSARY. AFTER WELDING, RE-SECURE PROPANE PLUMBING.

Follow the Steps below to correct Rod and Angle welds. If Rod and Angle welds have been inspected and found to be satisfactory, proceed to Tube Steel Support Installation starting at Step 3.

1. Grind out original welds on the Rod and Angle cross-member, identified as inadequate during the inspection process, before correcting.
2. For each weld, clamp the rod to the angle iron and correct all inadequate or missing welds on the Rod and Angle cross-member. Weld corrections must include the angle iron attachments to the chassis frame rail.

TUBE STEEL SUPPORT INSTALLATION INSTRUCTIONS:

3. Measure the distance between the door-side and the road-side **FRONT** axle hanger mounting tube. See Figure 3-4.
4. Measure the distance between the door-side and the road-side **REAR** axle hanger mounting tube. See Figure 3-4.
5. Cut an 11 gauge 2" X 2" steel tube to each of these measurements. Mark the tubes for the front and rear locations.

CAUTION: Take steps necessary to protect holding tanks from welding heat.

6. Weld the complete perimeter of each end of the 11 gauge 2" X 2" steel tube to the front and rear axle hanger mounting tubes. See Figure 3-4.
7. Paint all bare metal and welds.

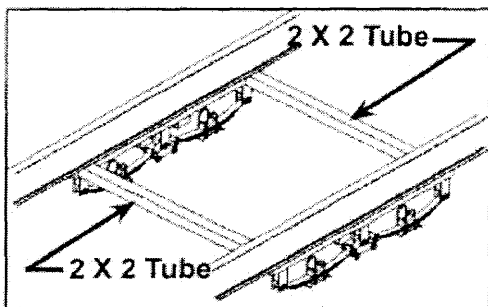


Figure 3

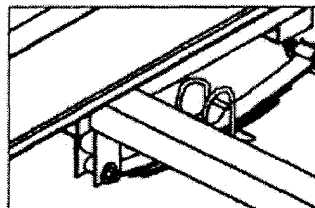


Figure 4

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Federal Law (Section 154 of the National Traffic and Motor Vehicle Safety Act of 1966) requires that if you have received a notice of recall or failure to comply from FleetWeek or any authorized manufacturer, you must repair or otherwise correct the defect on vehicles remaining in your inventory, according to the notification, before testing or leasing the vehicle. Any vehicle dealer receiving this recall notice must forward a copy of the notice to the lessee within ten days.

It is impossible to know, evaluate and advise the service staff of all conceivable ways in which service might be done or of the possible hazardous consequences of each way. Accordingly, anyone who uses a service procedure or tool must first assure that neither personal safety nor vehicle safety will be jeopardized by the selected service methods.

PARTS:

obtain locally	2" X 2" X 72" 11 Gauge Steel Tubing	Qty 2
obtain locally	Black Spray Paint	AR
		AR = As Required

TOOLS:

Hacksaw, Metal Cutting Bandsaw	Electric Welder, Mig preferred	Tape Measure
7/16" Deep Socket with Ratchet	Fire Extinguisher	Welders Blanket
Power Driver with Bit		

WARRANTY LABOR ALLOWANCE:

NOTE: Warranty Claims for repairs should be filed with Fleetwood only if the repair was performed by the Fleetwood dealership. Repairs performed by Lippert representatives should not be filed with Fleetwood.

Repair time includes installation of two (2) steel tube cross members and correction of all necessary Rod and Angle welds as described in this Bulletin.

Use Flat Rate Code:

9153 - 11	.5 hr. Inspected/Not Defective
9153 - 12	3.0 hr. Inspected/Defective/Repaired
9153 - 13	.5 hr. Inspected/Defective/Owner Decline
9153 - 14	.5 hr. Inspected/Defective/Missing Parts
9153 - 15	.5 hr. Inspected/Defective/Need Tools
9153 - 16	.2 hr. Unable to Notify Customer
9153 - 17	.2 hr. Customer Unreachable

For questions or additional information regarding this repair procedure, please contact Lippert Components Service and Warranty Department at:
1-866-524-7821

For questions regarding this Bulletin, please contact Fleetwood Dealer Technical Support at:
1-800-816-9825

Fleetwood service literature can be accessed at:

<http://www.fleetwoodrvdealers.com>

Affected Unit Serial Numbers

1EC5F362444280142
1EA5F362844280265
1EA5F362X44280266
1ED5F362844280267
1ED5F362X44280268
1ED5F362144280269
1EC5F362244280270
1EC5F362444280271
1EC5F362644280272
1EC5F362844280273

1EC5F362X44280274
1EC5F362944280427
1EC5F362044280428
1EC5F362244280429
1EC5F362944280430
1EC5F362044280431
1EC5F362244280432
1ED5F362X44280433
1ED5F362144280434
1ED5F362544280436

1EA5F362044280437
1EA5F362244280438
1EA5F362044280440
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1ED5F362044280442
1ED5F362244280443
1ED5F362444280444
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1EC5F362444280447

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Federal Law (Section 156 of the National Traffic and Motor Vehicle Safety Act of 1966) requires that, if you have reported a defect or defect condition to the manufacturer or any component manufacturer, you must repair or otherwise correct the defect or condition, retaining in your possession, according to the instructions, before selling or leasing the vehicle. Any dealer or repair receiving this recall notice must forward a copy of this notice to the dealer with the repair.

It is important to know, evaluate and address the service history of an affected vehicle to which service might be directed or the possible associated consequences of such work. Accordingly, always consult a service technician or engineer for detailed instructions that address personal, safety, and vehicle safety and be instructed by the approved service methods.

Affected Unit Serial Numbers

1EC5F362344280522
1EC5F362544280523
1EC5F362744280524
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1ED5F362044280537
1ED5F362244280538
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1EC5F362944280542
1EC5F362044280543
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If it is possible at some intervals and advise the service trade of all conceivable ways in which service might be done or of the possible hazardous consequences of each step. Accordingly, anyone who uses a service procedure or tool must first assure that neither personal safety nor vehicle safety will be jeopardized by the selected service methods.

Affected Unit Serial Numbers (continued)

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1EC5F362744280927	1EC5F362244281211	1ED5F362044281252
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Federal Law (Section 104 of the National Traffic and Motor Vehicle Safety Act of 1966) requires that if you have purchased a vehicle or motor vehicle from a retailer or any other person, manufacturer, you must repair or otherwise correct the defect or unsafe condition to your satisfaction according to the instructions being given to dealers by the manufacturer. All work on these vehicles should be done in accordance with a copy of this notice to you from your retailer.

It is impossible to know, evaluate and advise the correct kind of corrective work at which person might be done or of the possible hazardous consequences of each step. Accordingly, anyone who uses a repair procedure or any other step must first assure that neither personal safety nor vehicle safety will be jeopardized by the selected vehicle method.

Affected Unit Serial Numbers (continued)

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1EC5F362444281470	1EC5F362344281637	1EC5F362644281843
1EA5F362944281599	1EC5F362544281638	1EC5F362844281844
1EA5F362144281600	1EC5F362744281639	1EC5F362X44281845
1EA5F362344281601	1EC5F362344281640	1EC5F362144281846
1EA5F362544281602	1EC5F362544281641	1EC5F362344281847
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1ED5F362244281608	1ED5F362344281648	1EA5F362844281853
1ED5F362444281609	1EA5F362944281649	1EA5F362X44281854
1EC5F362544281610	1EA5F362544281650	1EA5F362144281855
1EC5F362744281611	1EC5F362944281738	1EA5F362644281995
1EC5F362944281612	1EC5F362044281739	1EA5F362844281996
1EC5F362044281613	1EC5F362744281740	1EA5F362X44281997
1EC5F362244281614	1EC5F362944281741	1EA5F362144281998
1EC5F362444281615	1EC5F362044281742	1ED5F362X44281999

This bulletin is supplied for technical information only and is not an authorization for repairs.

Federal Law (Section 154 of the National Traffic and Motor Vehicle Safety Act of 1966) requires that if you have received a notice of recall or failure to comply from Fleetwood or any component manufacturer, you must report or otherwise correct the defects on vehicles remaining in your inventory, according to the notification, before leasing or leasing the vehicles. Any vehicle lessor repeatedly not recall notice must forward a copy of the notice to the dealer within ten days.

It is requested to Fleet, evaluate and advise the service fleet of all conceivable ways in which service might be done or of the possible disastrous consequences of each way. Accordingly, anyone who uses a service procedure or tool must first assure that neither personal safety nor vehicle safety will be compromised by the selected service method.

Affected Unit Serial Numbers (continued)

1ED5F362044282000	1EC5F362X44282039	1ED5F362344282153
1ED5F362244282001	1EC5F362644282040	1EA5F362944282154
1ED5F362444282002	1EA5F362744282041	1EA5F362044282155
1ED5F362644282003	1EA5F362944282042	1EA5F362244282156
1ED5F362844282004	1EA5F362044282043	1EA5F362444282157
1EC5F362444282005	1EA5F362244282044	1ED5F362244282158
1EC5F362644282006	1EA5F362X44282051	1ED5F362444282159
1EC5F362844282007	1EA5F362144282052	1EC5F362544282160
1EC5F362X44282008	1EA5F362344282053	1EC5F362744282161
1EC5F362144282009	1EA5F362544282054	1ED5F362444282162
1EC5F362844282010	1EA5F362744282055	1EC5F362044282163
1EC5F362X44282011	1ED5F362544282056	1EC5F362244282164
1EC5F362144282012	1ED5F362744282057	1EC5F362444282165
1EC5F362344282013	1ED5F362944282058	1EC5F362644282166
1EC5F362544282014	1ED5F362044282059	1EC5F362844282167
1EC5F362744282015	1ED5F362744282060	1ED5F362544282168
1EC5F362944282016	1ED5F362944282061	1ED5F362744282169
1EC5F362044282017	1ED5F362044282062	1ED5F362344282170
1EC5F362244282018	1ED5F362244282063	1ED5F362544282171
1EC5F362444282019	1ED5F362444282064	1EA5F362044282172
1EC5F362044282020	1ED5F362644282065	1EA5F362244282173
1EC5F362244282021	1EC5F362244282066	1EC5F362244282214
1EC5F362444282022	1EC5F362444282067	1EC5F362444282215
1EC5F362644282023	1EC5F362644282068	1EC5F362644282216
1EC5F362844282024	1EC5F362844282069	1EC5F362844282217
1EC5F362X44282025	1EC5F362444282070	1EC5F362X44282218
1ED5F362744282026	1EC5F362644282071	1EC5F362144282219
1ED5F362944282027	1EC5F362844282072	1EA5F362744282220
1ED5F362044282028	1EC5F362344282142	1EA5F362944282221
1ED5F362244282029	1EC5F362544282143	1EA5F362044282222
1ED5F362944282030	1EC5F362744282144	1EA5F362244282223
1EA5F362444282031	1EC5F362944282145	1ED5F362244282225
1EA5F362644282032	1EC5F362044282146	1ED5F362444282226
1EA5F362844282033	1EC5F362244282147	1ED5F362644282227
1EA5F362X44282034	1EC5F362444282148	1ED5F362844282228
1ED5F362844282035	1EC5F362644282149	1ED5F362X44282229
1ED5F362X44282036	1ED5F362844282150	1ED5F362644282230
1EC5F362644282037	1ED5F362X44282151	
1EC5F362844282038	1ED5F362144282152	

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Federal Law (Section 114 of the National Traffic and Motor Vehicle Safety Act of 1966) requires that:
 If you have observed a number of malfunctions or defects from this manufacturer's product, you must make an effort to inform the manufacturer of your concerns, according to the instructions before using or making the vehicle. Any person who receives this recall notice must forward a copy of the notice to the dealer within ten days.

It is imperative to recall vehicles that include the vehicle number of an affected unit to which a safety defect has been identified. It is imperative to recall vehicles that include the vehicle number of an affected unit to which a safety defect has been identified. It is imperative to recall vehicles that include the vehicle number of an affected unit to which a safety defect has been identified.