



TO: Winnebago Industries, Inc. Dealers

SUBJECT: Campaign #95 –Rear Suspension Air Bag Upper Mount Reinforcement

The National Traffic and Motor Vehicle Safety Act, as amended, provides that each vehicle which is subject to a recall campaign of this type must be adequately repaired within a reasonable time after the owner has tendered it for repair. A failure to adequately repair within 60 days after tender of a vehicle is prima facie evidence of failure to repair within a reasonable time.

If the condition is not adequately repaired within a reasonable time, the owners may be entitled to an identical or reasonably equivalent vehicle at no charge or to a refund of the purchase price less a reasonable allowance for depreciation.

To avoid having to provide these burdensome solutions, every effort must be made to promptly schedule an appointment with each owner and to repair their vehicle as soon as possible. As you will see in reading the enclosed copy of the letter which is being sent to owners, the owners are being instructed to contact Winnebago Industries, Inc. if you do not remedy the condition within five days of the mutually agreed upon service date. If the condition is not remedied within a reasonable time, they are instructed on how to contact the National Highway Traffic Safety Administration.

REASON FOR THIS RECALL

Winnebago Industries, Inc. has decided that a defect which relates to motor vehicle safety exists on certain 2006 model year Winnebago® View and Itasca® Navion motor homes equipped with optional rear suspension air bags. These motor homes were manufactured March 14, 2005 through May 9, 2005. Winnebago Industries, Inc. has determined a safety defect exists where the rear suspension air bag upper mount can move and contact the tire causing tire damage and vehicle instability which could result in personal injury and/or vehicle and property damage.

OWNER NOTIFICATION

Owners will be notified of this campaign on their vehicles by Winnebago Industries, Inc. For all units in your inventory, the notification will be mailed to you. **DO NOT DELIVER TO A CUSTOMER ANY SUBJECT UNIT UNTIL CORRECTIVE ACTION HAS BEEN TAKEN.**

Enclosed is a list of vehicles shipped to you.

DEALER CAMPAIGN RESPONSIBILITY

Dealers are to service all vehicles subject to this campaign at no charge to owners regardless of mileage, age of vehicle, or ownership from this time forward.

Whenever a vehicle subject to this campaign is taken into new or used vehicle inventory, or it is in your dealership for service in the future, you should take the steps necessary to be sure the campaign correction has been made before reselling or releasing the vehicle. Owners of vehicles recently sold from your new vehicle inventory are to be contacted by the dealer, and arrangements made to make the required correction according to instructions contained in this campaign.

INSTRUCTION TO PERFORM CAMPAIGN #95

Affected Models:

Certain 2006 Winnebago® View and Itasca® Navion with optional rear suspension air bags manufactured March 14, 2005 through May 9, 2005.

Repair Procedure:

Refer to instruction sheet for installation of the rear suspension air bag upper mount reinforcement kit.

Parts Information:

Order the following Parts Kit from Winnebago Industries® using the WIN NET system. You will be placing the order as a recall order. You will need the recall dealer number and the Winnebago Industries serial number of the affected vehicle to place the order.

Dealer Number: 7665

Quantity	Part Description	Winnebago Part Number
1	Rear Suspension Air Bag Upper Mount Reinforcement Kit(with instructions)	RC7665-05-795

REIMBURSEMENT

When the service has been completed, fill out your repair order that has the labor amount and labor operation number listed below. The repair order must be properly signed by both dealer and owner before it is submitted to Winnebago Industries.

	OPERATION NUMBER	TIME ALLOWANCE
Installation of the rear suspension air bag upper mount reinforcement kit	24950101	2.0 hrs

Thank you for your cooperation.

Winnebago Industries, Inc.
Forest City, Iowa 50436

Enclosures

**Instructions to Perform Campaign 95
2006 Winnebago View & Itasca Navion
(500-Series)
Air Bag Bracket Reinforcement**

Air Bag Bracket Reinforcement Kit-Part #RC7665-05-795

<u>Kit Contents:</u>	<u>Qty.</u>
Bracket Assembly- Air Bag	(2)
Plate- Backing	(2)
Nut- Hex w/Nylon Flange ½-13 ZN	(2)
Nut- Hex 5/16-18, Self-Locking	(8)
Bolt- Hex, ½- 13 X 3½"	(2)
Bolt- Hex, 5/16-18 X 3"	(8)
Washer- Flat- 1/2 wide Zinc	(2)
Washer- Flat- 1/4 wide Zinc	(8)

Tools Required:

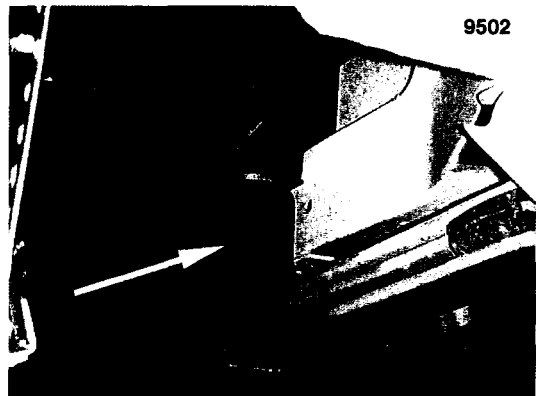
½" Open End Wrenches	2
9/16" Open End Wrench	1
¾" Open and/or Box End Wrenches	2
Drill	1*
Drill Bit, 17/64"	1*
*if req'd	

Procedure:

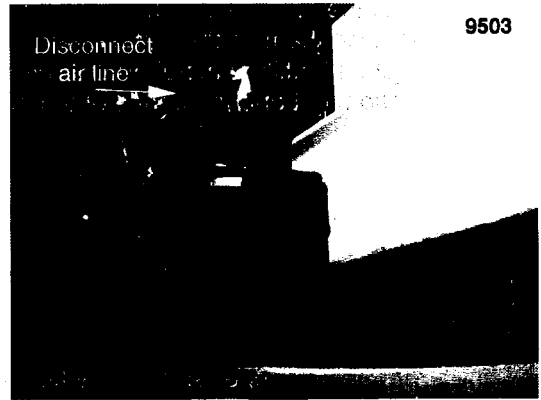
- 1) Release all of the air pressure from the air bags. The valves are located behind the generator in the right rear corner of the vehicle. (photo 9501)



- 2) The air bags are located between the rear axle leaf springs and the frame rails. (photo 9502) If a hoist is available, you may raise the vehicle for easier access.



- 3) The air line fitting at the top of the air bag is a quick release design. Remove the air line from the air bag by depressing the ring on the fitting at the base of the air line. (photo 9503)

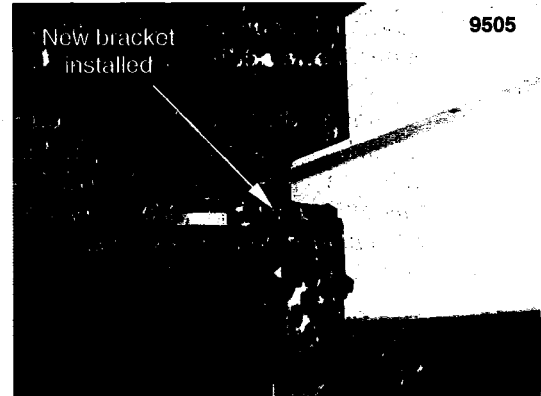


- 4) Locate the bolt in the top center of the air bag. Remove it with a 9/16" open end wrench.

- 5) Push the top of the air bag down and out of the way. Discard the octagonal shaped plate that was at the top of air bag. (photo 9504)

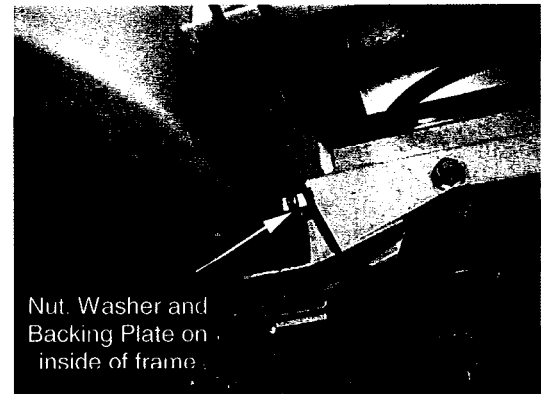


- 6) Install the new Air Bag Bracket 156281-02-02B and Backing Plate 156283-01-02B as shown in photo 9505 and 9506 at right and in Figure 1 and Figure 2 on page 4. The bolt will pass through an existing 1/2" hole in the frame rail.



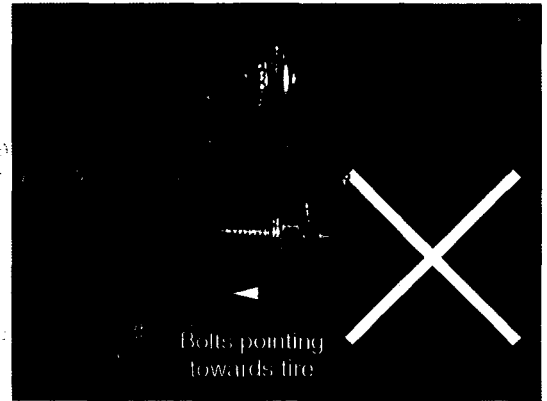
- 7) Re-assemble the air bag, air line and tighten the center bolt. Recommended torque is 45 LBS-IN. *NOTE: Trim approx. 1/4" off end of air line to obtain optimal sealing before reattaching to inlet.*

- 8) Tighten the nut and bolt running through the frame rail (photo 9506) **until the new parts are snug, then tighten one additional turn only.**

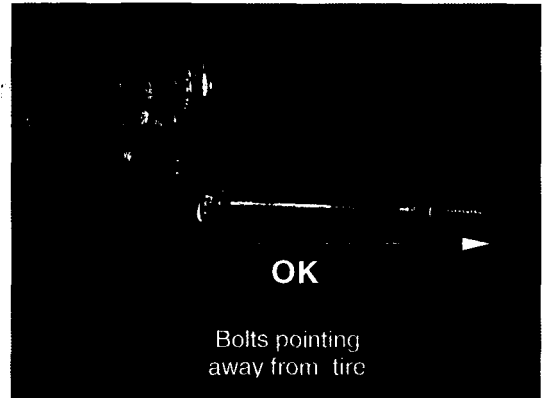


- 9) Repeat on the other side of the vehicle. Inflate the air bags to **30 psi.**

- 10) If the 5/16" X 3-3/4" lower attachment bolts are oriented with the nuts towards the tire (photo 9507), remove and replace them so they face away from the tire (photo 9508). Tighten until the metal bracket bends slightly and the nuts bottom out on the threads of the bolts.



- 11) Inspect the upper air bag bracket. If the rivets (see arrows in photo 9509) are still holding the bracket tightly to the frame rail, the procedure is complete and you can skip step 12.



- 12) If the bracket is loose or the rivets have started to pull out of the rail, the rivets must be replaced with bolts as described in step 13. The wheels should be removed for this operation.

- 13) Drill rivets out with a 17/64" bit. Continue drilling through both sides of the frame rail and replace the rivets with Bolts 000C12-05-48B, Washer 000E13-14-00B, and Nuts 00D29-05-00B. The nuts and washers should be oriented to the inside of the chassis rail. Repeat for remaining rivets.

- 14) Tighten the nuts and bolts until the parts are snug, then tighten one additional turn only.

- 15) Remount wheels and tighten lug nuts to 140 ft.lbs. (124-152 ft.lbs.) in crosswise pattern, then torque tighten again in the same sequence. *NOTE: Check and retighten wheel nuts after driving 30 miles, then again at 100 miles and 500 miles after mounting a wheel.*



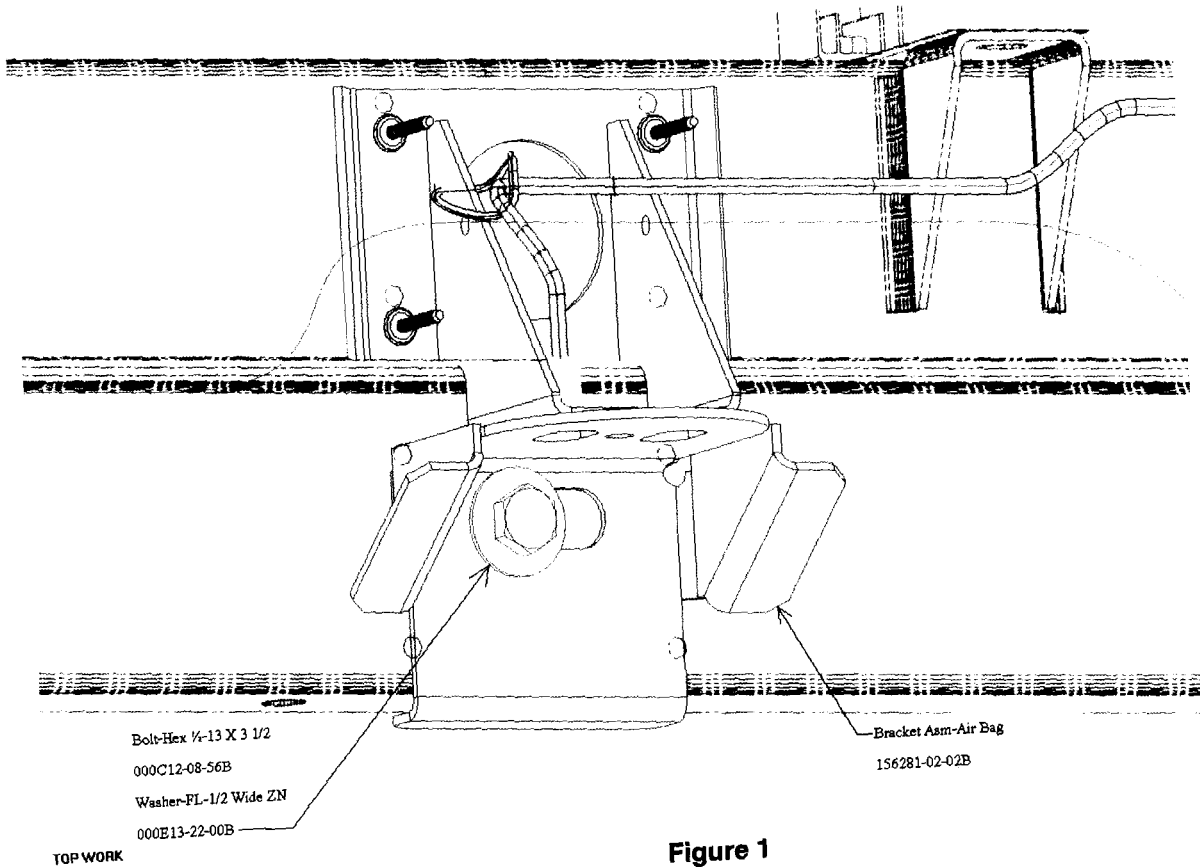


Figure 1

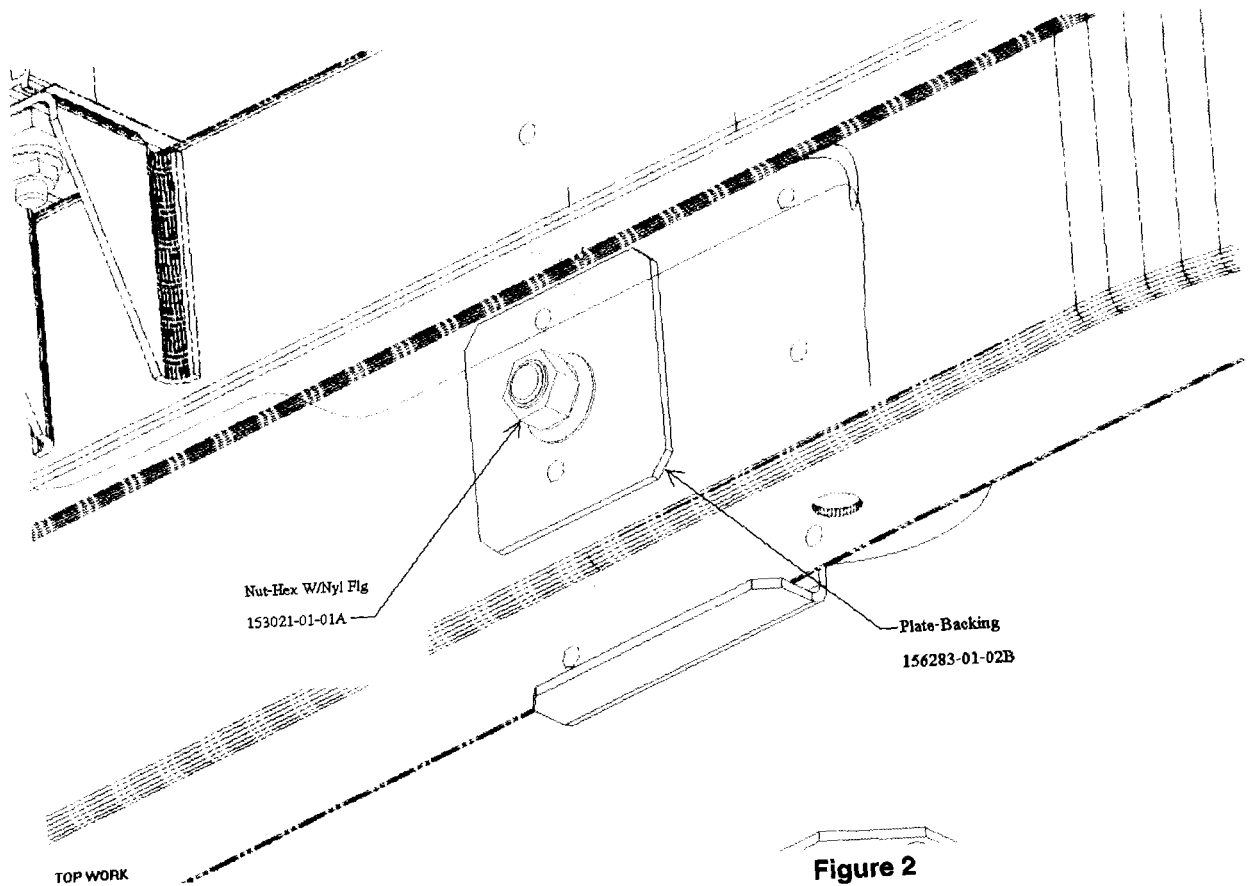


Figure 2