

MAY 25 2005

VEHICLE RECALL STOP SALE ORDER

G-05513
May 2005

SUBJECT: VEHICLE RECALL/STOP SALE ORDER (U.S., EXP.)
BRAKE PUSH ROD in Driver Control Module (DCM) on
certain 3200, 4000, 7000, and 8000 Series Models built
4/5/2005 thru 5/11/2005

ATTENTION SALES AND SERVICE MANAGERS:

*Please do not drive, sell, ship or deliver these vehicles from your
dealership **WITHOUT COMPLETING THIS REPAIR.***

DEFECT DESCRIPTION

INTERNATIONAL has just been made aware that a brittle, air brake push rod (see Figure 1) was installed in air brake vehicles with driver control modules (DCM). This push rod may break prematurely and result in a loss of braking ability. This may cause a **vehicle crash without warning**, which may result in **property damage, personal injury, or death.**

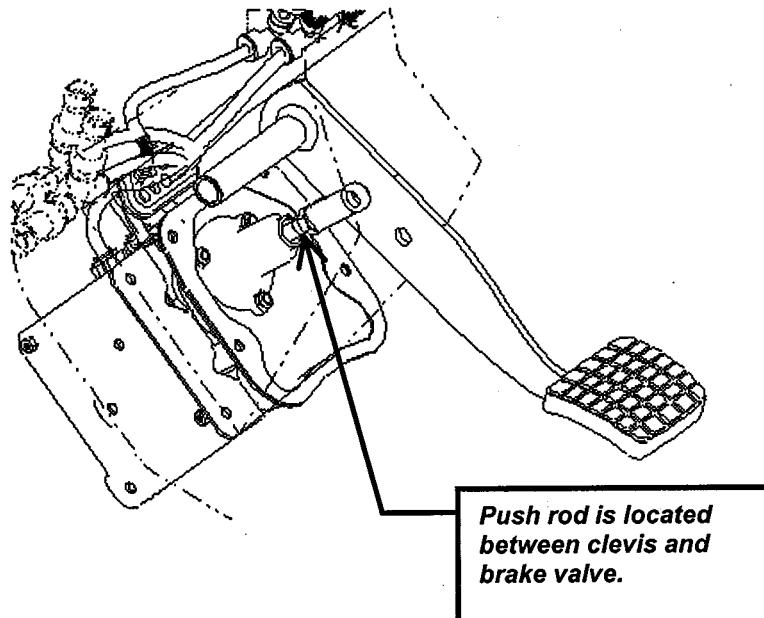


Figure 1 – Push Rod Location

MODELS INVOLVED

This Stop Ship/Sale/Deliver request involves the following vehicles:

MODELS	BUILT AT	BETWEEN THESE DATES
3200, 4200, 4300, 4400	Springfield Assembly Plant (SAP)	4/5/2005 thru 5/11/2005
7300, 7400, 7500, 7600, 7700, 8500, 8600	Garland Assembly Plant (SST)	4/5/2005 thru 5/11/2005
4200, 4300, 4400	Escobedo Assembly Plant (EAP)	4/5/2005 thru 5/11/2005

PARTS INFORMATION

The part required for this repair is:

Part Number	Part Description	Quantity
8900180R91	Recall Service Kit, Bendix Push Rod	1

Parts are expected to be available by 5/31/2005. Place back order kits for inventory units as necessary.

SERVICE PROCEDURE

Please click on the link below to view the service instruction sheet.

[Bendix Instruction Sheet](#)

This sheet is also included in the Recall Service Kit.

Note: Removal of the air cleaner is required on 8600 models to gain access to the foot valve. Be sure to reinstall the air cleaner once the service procedure is completed.

Note: NO ADJUSTMENT OF THE CLEVIS IS NEEDED. ALL CLEVIS LOCATIONS ARE PRESET. DO NOT CHANGE THE CLEVIS LOCATION ON THE PUSH ROD.

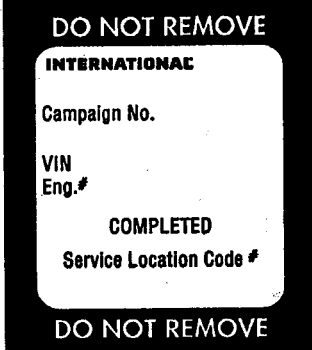
LABOR INFORMATION

<u>Operation No.</u>	<u>Description</u>	<u>Time</u>
A40-05513-1	<i>Replace Brake Push Rod on 8600</i>	0.8 hr.
A40-05513-2	<i>Replace Brake Push Rod on all other models</i>	0.7 hr.

CAMPAIGN IDENTIFICATION LABEL

*Each vehicle corrected in accordance with this campaign **must be** marked with a CTS-1075 Campaign Identification Label.*

Complete the label and attach on a clean surface next to the vehicle identification number (VIN) plate.



DO NOT REMOVE
INTERNATIONAL
Campaign No.
VIN
Eng.#
COMPLETED
Service Location Code #
DO NOT REMOVE

ADMINISTRATIVE/DEALER RESPONSIBILITIES (U.S. & POSSESSIONS)

Proceed immediately to make necessary correction to units in inventory. **All inventory vehicles subject to this recall campaign must be corrected prior to sale, transfer or delivery.** If vehicles have been sold or transferred and you are in receipt of Customer Notification Letters and Authorization for Recall Service cards for those vehicles, the transfer location or customer must be notified **IMMEDIATELY** from your dealer location.

Dealers must correct all vehicles subject to this campaign at no charge to the owner, regardless of mileage, age of vehicle, or ownership, from this time forward.

The National Traffic and Motor Vehicle Safety Act, as amended, provides that each vehicle that is subject to a vehicle recall campaign must be adequately **repaired** within a reasonable time after the owner has tendered it for repair. A failure to adequately repair within **60 days** after a tender of a vehicle is prima facie evidence of failure to repair within a reasonable time. If the condition is not adequately repaired within 60 days, the owner may be entitled to **replacement** with an identical or reasonable equivalent vehicle at no charge, or to a **refund** of the purchase price less a reasonable allowance for depreciation.

However, consistent with the customer notification, dealers are expected to complete the repairs on the mutually agreed upon service date.

To avoid having to replace an owner vehicle or refund the purchase price, every effort must be made to promptly schedule an appointment with each owner to repair his or her vehicle as soon as possible.

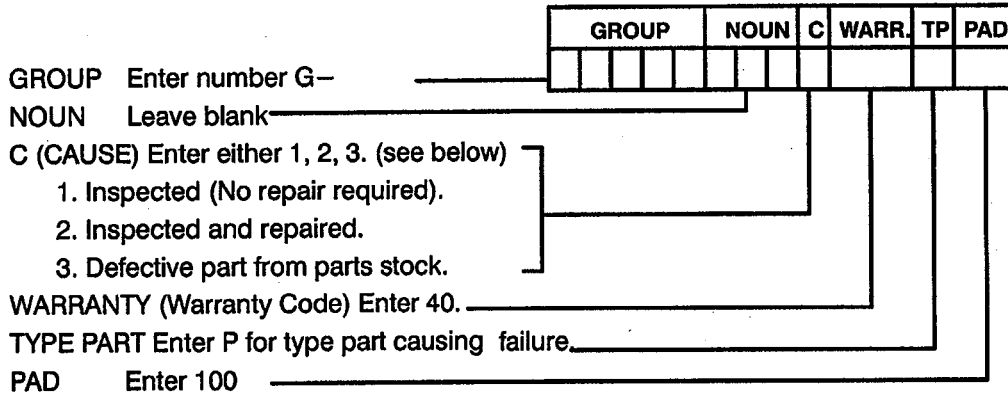
During the recall process, a listing of owner names and addresses will be furnished to the involved dealers to enable dealers to follow up with owners and have the vehicles corrected. You must limit the use of this listing to this campaign because

the list may contain information obtained from state motor vehicle registration records and the use of such motor vehicle registration data for purposes other than this campaign is a violation of law in several states.

WARRANTY CLAIMS

Refer to Dealer Warranty Manual for procedures to conduct Recall Campaigns.

It is important that the Recall Coding be completed properly to assist in processing the warranty claim. Complete instructions will be found in the Warranty Manual, Section 7-1. Special attention should be given to Items 39 through 44:



ADMINISTRATIVE/DISTRIBUTOR RESPONSIBILITY (EXPORT)

Proceed immediately to make necessary correction to units in inventory. All inventory vehicles subject to this recall campaign must be corrected prior to sale, transfer or delivery. If vehicles have been sold or transferred and you are in receipt of Customer Notification Letters and Authorization for Recall Service cards for those vehicles, the transfer location or customer must be notified from your distributor location.

Export locations are to submit warranty claims in the usual manner making reference to this recall number.

We ask for your full cooperation and follow-up to this important subject matter. If you have any questions or need further assistance, please contact the Regional Service Manager at your regional office.

INTERNATIONAL TRUCK AND ENGINE CORPORATION

VEHICLE RECALL STOP SALE ORDER

MAY 27 2005

G-05513-R1
May 2005

SUBJECT: VEHICLE RECALL/STOP SALE ORDER (U.S., EXP.)
BRAKE PUSH ROD in Driver Control Module (DCM) on
certain 3200, 4000, 7000, and 8000 Series Models built
4/5/2005 thru 5/19/2005

ATTENTION SALES AND SERVICE MANAGERS:

*Please do not drive, sell, ship or deliver these vehicles from your
dealership **WITHOUT COMPLETING THIS REPAIR.***

REVISION DESCRIPTION

MODELS INVOLVED

- Table updated with new build date ranges.

DEFECT DESCRIPTION

INTERNATIONAL has just been made aware that a brittle, air brake push rod (see Figure 1) was installed in air brake vehicles with driver control modules (DCM). This push rod may break prematurely and result in a loss of braking ability. This may cause a **vehicle crash without warning**, which may result in **property damage, personal injury, or death.**

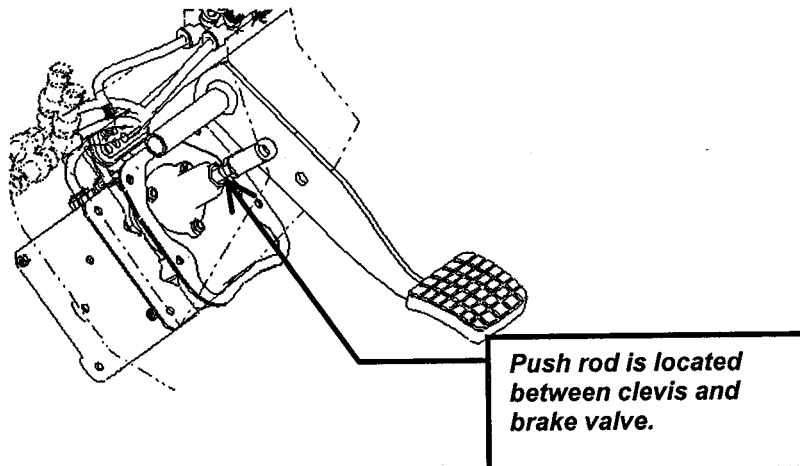


Figure 1 – Push Rod Location

MODELS INVOLVED

This Stop Ship/Sale/Deliver request involves the following vehicles:

MODELS	BUILT AT	BETWEEN THESE DATES
3200, 4200, 4300, 4400	Springfield Assembly Plant (SAP)	4/5/2005 thru 5/12/2005
7300, 7400, 7500, 7600, 7700, 8500, 8600	Garland Assembly Plant (SST)	4/7/2005 thru 5/17/2005
4200, 4300, 4400	Escobedo Assembly Plant (EAP)	4/13/2005 thru 5/19/2005

PARTS INFORMATION

The part required for this repair is:

Part Number	Part Description	Quantity
8900180R91	Recall Service Kit, Bendix Push Rod	1

Parts are expected to be available by 5/31/2005. Place back order kits for inventory units as necessary.

SERVICE PROCEDURE

Please click on the link below to view the service instruction sheet.

[Bendix Instruction Sheet](#)

This sheet is also included in the Recall Service Kit.

Note: Removal of the air cleaner is required on 8600 models to gain access to the foot valve. Be sure to reinstall the air cleaner once the service procedure is completed.

Note: NO ADJUSTMENT OF THE CLEVIS IS NEEDED. ALL CLEVIS LOCATIONS ARE PRESET. DO NOT CHANGE THE CLEVIS LOCATION ON THE PUSH ROD.

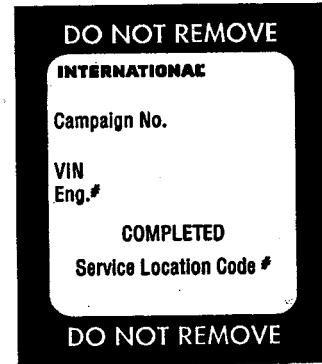
LABOR INFORMATION

<u>Operation No.</u>	<u>Description</u>	<u>Time</u>
A40-05513-1	<i>Replace Brake Push Rod on 8600</i>	0.8 hr.
A40-05513-2	<i>Replace Brake Push Rod on all other models</i>	0.7 hr.

CAMPAIGN IDENTIFICATION LABEL

*Each vehicle corrected in accordance with this campaign **must be** marked with a CTS-1075 Campaign Identification Label.*

Complete the label and attach on a clean surface next to the vehicle identification number (VIN) plate.



DO NOT REMOVE
INTERNATIONAL
Campaign No.
VIN
Eng.#
COMPLETED
Service Location Code #
DO NOT REMOVE

ADMINISTRATIVE/DEALER RESPONSIBILITIES (U.S. & POSSESSIONS)

Proceed immediately to make necessary correction to units in inventory. **All inventory vehicles subject to this recall campaign must be corrected prior to sale, transfer or delivery.** If vehicles have been sold or transferred and you are in receipt of Customer Notification Letters and Authorization for Recall Service cards for those vehicles, the transfer location or customer must be notified **IMMEDIATELY** from your dealer location.

Dealers must correct all vehicles subject to this campaign at no charge to the owner, regardless of mileage, age of vehicle, or ownership, from this time forward.

The National Traffic and Motor Vehicle Safety Act, as amended, provides that each vehicle that is subject to a vehicle recall campaign must be adequately **repaired** within a reasonable time after the owner has tendered it for repair. A failure to adequately repair within **60 days** after a tender of a vehicle is prima facie evidence of failure to repair within a reasonable time. If the condition is not adequately repaired within 60 days, the owner may be entitled to **replacement** with an identical or reasonable equivalent vehicle at no charge, or to a **refund** of the purchase price less a reasonable allowance for depreciation.

However, consistent with the customer notification, dealers are expected to complete the repairs on the mutually agreed upon service date.

To avoid having to replace an owner vehicle or refund the purchase price, every effort must be made to promptly schedule an appointment with each owner to repair his or her vehicle as soon as possible.

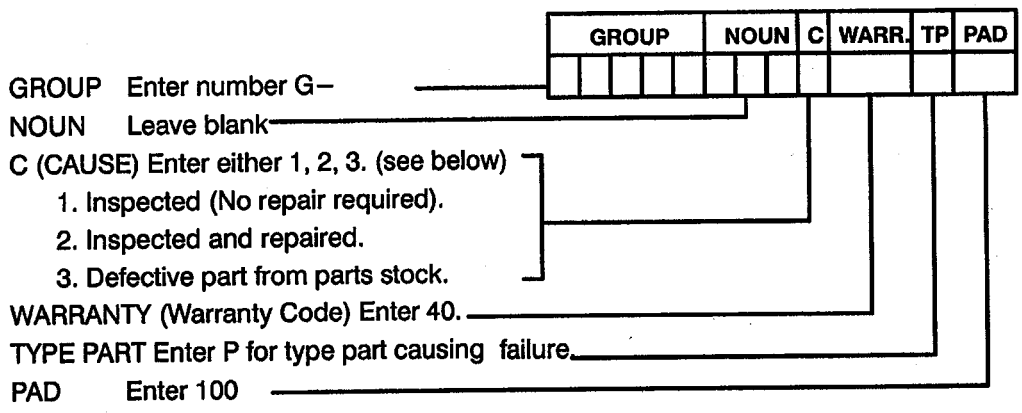
During the recall process, a listing of owner names and addresses will be furnished to the involved dealers to enable dealers to follow up with owners and have the vehicles corrected. You must limit the use of this listing to this campaign because

the list may contain information obtained from state motor vehicle registration records and the use of such motor vehicle registration data for purposes other than this campaign is a violation of law in several states.

WARRANTY CLAIMS

Refer to Dealer Warranty Manual for procedures to conduct Recall Campaigns.

It is important that the Recall Coding be completed properly to assist in processing the warranty claim. Complete instructions will be found in the Warranty Manual, Section 7-1. Special attention should be given to Items 39 through 44:



ADMINISTRATIVE/DISTRIBUTOR RESPONSIBILITY (EXPORT)

Proceed immediately to make necessary correction to units in inventory. All inventory vehicles subject to this recall campaign must be corrected prior to sale, transfer or delivery. If vehicles have been sold or transferred and you are in receipt of Customer Notification Letters and Authorization for Recall Service cards for those vehicles, the transfer location or customer must be notified from your distributor location.

Export locations are to submit warranty claims in the usual manner making reference to this recall number.

We ask for your full cooperation and follow-up to this important subject matter. If you have any questions or need further assistance, please contact the Regional Service Manager at your regional office.

INTERNATIONAL TRUCK AND ENGINE CORPORATION