# **TOYOTA** CUSTOMER SERVICES

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Information

# INTEROFFICE MEMORANDUM

TO:

ALL REGION/PRIVATE DISTRIBUTOR GENERAL MANAGERS/

VICE PRESIDENTS

FROM:

DAVE ZELLERS.

VICE PRESIDENT, PRODUCT QUALITY & SERVICE SUPPORT

SUBJECT:

SPECIAL SERVICE CAMPAIGN (SSC) - 50J PHASE 2

(FRONT SUSPENSION LOWER BALL JOINT)

As announced in June, 2005, Toyota initiated a Special Service Campaign to replace the Front Suspension Lower Ball Joints on certain 2001 – 2002 4Runner, 2001 – mid-2004 Escoma 4WD and PreRunner, 2002 – early 2004 Sequoia and Tundra vehicles. This notification is being sent to advise you of the launch of Phase 2 of this campaign.

The following vital information is provided to inform you and your staff of the Phase 2 owner notification and your degree of involvement. Additional information about this campaign can be found in the Phase 1 and SSC 50J update letter.

# 1. Dealer Letter Mailing Date

The attached Phase 2 Dealer Letter will be sent to all Toyota dealers on August 22, 2005.

# 2. Owner Notification Mailing Date

The owner notification (Phase 2) will commence in late August, 2005.

# 3. Number of Vehicles Involved for Phase 2

The approximate numbers of vehicles involved in the U.S. for Phase 2 are:

Model Year	Model	Vehicles Sold
2001 – 2002	4Runner	28,400
2001 – mid-2004	Tacoma 4WD and PreRunner	57,000
2002 – early 2004	Sequoia and Tundra	94,300

#### 4. Region/District Summary Reports

We have enclosed the following Phase 2 SSC 50J Summary Reports in the Region/Private Distributor (PD) Service Manager/Customer Service Operations Manager/Director of Service package:

- Region/PD Summary Report that provides an overview of the entire Region/PD for this SSC.
- A District Summary Report that indicates the number of involved vehicles per dealership in each district for this campaign.

### 5. Region/PD Assistance

We request the assistance of all Region and Private Distributor associates in counseling dealers regarding their parts order quantities to assure orders are consistent with Phase 2 of this SSC. This phase will involve approximately 179,700 vehicles (or approximately 25 % of the overall SSC vehicle population). In addition, the Phase 2 owner notifications will be mailed on a daily basis over a four to five week period. Owner notification volume for this phase will not exceed the available number of parts by model at the launch of Phase 2. Therefore, dealers should rely upon the natural gravity of service appointments generated by the owner notifications as well as normal scheduled maintenance appointments when ordering parts. Each subsequent phase of the campaign will involve an increasingly larger owner notification population with the final winter phase representing the largest number of owners.

Additionally, it is important to note that in total, nearly 790,000 vehicles are involved (96,000 owner letter have been mailed in Phase I). Based on that volume and other seasonal service business variations, we also recommend that your field travelers counsel with your dealers regarding the need to assure adequate service capacity in order to maintain a high level of customer satisfaction, **especially in the later phases of this campaign,** as owner notification volume will continue to increase in alignment with parts availability. This will help assure an adequate and balanced parts inventory and dealership service capability as we move through this campaign.

Please review this entire Special Service Campaign package with the appropriate associates so that they may provide the necessary support to your dealers and maximize our combined customer satisfaction efforts.

Thank you for your cooperation.

TOYOTA MOTOR SALES, U.S.A, INC.

#### Enclosures

Region/Private Distributor Assistant General Managers CC:

Region/Private Distributor Customer Service Operations Managers

Region/Private Distributor Service Managers/Directors/VPs

Region/Private Distributor Parts Managers/Directors/VPs

Region/Private Distributor Customer Services Field Managers

Region/Private Distributor Technical Services and Training Managers

Region/Private Distributor District Service and/or Parts Managers

Region/Private Distributor Customer Relations Managers

Region/Private Distributor PDC Managers

Region/Private Distributor Field Technical Specialists

Region/Private Distributor Service Training Specialists

Region/Private Distributor Vehicle Operations Managers

All NAPC General Managers

All TMS Sales Administration Managers

All TMS Product Quality & Service Support Managers

All Field Product Engineers

E. Bastien

J. Beseda

R. Broughman

G. Bryan

A. Cabito

D. Camden

J. Chernus

R. Daly

T. Devany

B. Ertmann

D. Esmond

D. Fleming

G. Fogg

R. Foss

T. Gartland

J. Hanson

J. Hollis

J. Kerr

J. Kobayashi

J. Lang

J. Lentz

E. Matsuda

D. Mercer

M. Michels

I. Miller

T. Nagata

D. Ogilvie

D. Pettitt

J. Press

M. Reding

H. Sunakawa

J. Stempkowski

E. Taira

T. Takada

J. Tetherow

M. Tomozoe

A. Vaish

R. Waltz

M. Yamaguchi



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TO.

ALL TOYOTA DEALER PRINCIPALS.

SERVICE MANAGERS, PARTS MANAGERS

SUBJECT:

SPECIAL SERVICE CAMPAIGN (SSC) - 50J PHASE 2

(FRONT SUSPENSION LOWER BALL JOINT)

As announced in June, 2005, Toyota initiated a Special Service Campaign to replace the Front Suspension Lower Ball Joints on certain 2001 – 2002 4Runner, 2001 – mid-2004 Tacoma 4WD and PreRunner, 2002 – early 2004 Sequoia and Tundra vehicles. This notification is being sent to advise you of the launch of Phase 2 of this campaign.

The following vital information is provided to inform you and your staff of the owner notification (Phase 2) of the campaign and your degree of involvement. Additional information about this campaign can be found in the Phase I and SSC 50J update letter.

# 1. Owner Notification Letter Mailing Date

The owner notification (Phase 2) will commence in late August, 2005.

## 2. Number of Involved Vehicles for Phase 2

The approximate numbers of vehicles involved in the U.S. for Phase 2 are:

Model Year	Model	Vehicles Sold
2001 – 2002	4Runner	28,400
2001 – mid-2004	Tacoma 4WD and PreRunner	57,000
2002 – early 2004	Sequoia and Tundra	94,300

#### 3. Dealer/Owner Lists for Phase 2

Affected vehicle VIN lists for Phase 2 (VIN only due to changes in Privacy Laws) for the SSC 50J campaign have been distributed to each dealership's Service and Parts Managers. These lists are based upon the dealership's Primary Marketing Area (PMA) or selling dealership where applicable. Based upon our records, a dealership which does not have an affected vehicle in their PMA will receive a report indicating so.

Reports will be issued for each subsequent phase accompanied by a separate Dealer cover letter announcing the next phase.

#### NOTE:

Always consult Dealer Daily or TIS to confirm VIN eligibility and to assure the SSC is applicable. This will verify the vehicle is involved and has not already been completed by another dealer. TMS warranty will not reimburse dealers for repairs conducted on vehicles that are not affected.

# 4. Repair Procedures

Please refer to Phase 1 and SSC 50J update letter. The latest repair information can be found on TIS.

# 5. Parts Ordering

The necessary parts can be ordered through the dealer's facing PDC. Dealers should not order parts if they do not have any vehicles listed on their dealer reports, or until they have a confirmed owner appointment.

To prevent parts shortages and excess parts stock at dealerships, the "Suggested Initial Parts Order Quantity" has been provided in each Phase 2 Dealer/Owner List (sent to each dealer's Service and Parts Managers) as a guide. This will assure an adequate and balanced parts inventory. UIO by state matrixes for Phase 2 are listed below to inform dealers of the number of 4Runner, Tacoma 4WD and PreRunner, Sequoia, and Tundra vehicles in their area. Please refer to the Phase 1 and SSC 50J update letter for parts ordering information.

The following state matrix shows the UIO by state for 4Runner vehicles for Phase 2.

STATE	UIO
AK	67
AL	615
AR	156
AZ	1,062
CA	5,290
CO	660
CT	353
DC	24
DE	61
FL	2,632

STATE	UIO
GA	1,288
IA	95
ID	78
IL	732
IN	222
KS	158
KY	259
LA	446
MA	590
MD	842

STATE	UIO
ME	93
MI	248
MN	222
MO	292
MS	246
MT	68
NC	526
ND	13
NE	80
NH	147

STATE	UIO
NJ	789
NM	174
NV	485
NY	1,502
ОН	527
OK	128
OR	253
PA	954
RI	65
SC	543

STATE	UIO
SD	30
TN	563
TX	2,731
UT	153
VA	866
VT	77
WA	460
WI	255
WV	144
WY	44

The following state matrix shows the UIO by state for Tacoma 4WD & PreRunner vehicles for Phase 2.

STATE	UIO
AK	185
AL	1,236
AR	683
AZ	2,043
CA	13,666
CO	1,557
СТ	560
DC	29
DE	145
FL	4,028
CO CT DC DE	1,557 560 29 145

STATE	UIO
GA	2,069
IA	167
DI	321
IL	500
IN	359
KS	301
KY	736
LA	1,031
MA	1,308
MD	1,144

STATE	UIO
ME	351
MI	322
MN	264
MO	452
MS	470
MT	166
NC	2,052
ND	29
NE	96
NH	596

STATE	UIO
NJ	807
NM	621
NV	787
NY	1,201
ОН	875
OK	420
OR	1,129
PA	1,754
RI	228
SC	802

STATE	UIO
SD	52
TN	1,067
TX	4,275
UT	642
VA	2,233
VT	444
WA	1,565
WI	369
WV	610
WY	117

The following state matrix shows the UIO by state for Sequoia/Tundra (P/N 04005-04134) vehicles for Phase 2.

STATE	UIO
AK	188
AL	864
AR	460
AZ	1,397
CA	10,603
CO	957
CT	365
DC	22
DE	73
FL	3,720

UIO
1,934
183
230
886
444
309
525
1,095
978
894

STATE	UIO
ME	229
MI	382
MN	515
MO	454
MS	416
MT	148
NC	1,250
ND	50
NE	138
NH	264

STATE	UIO
NJ	767
NM	334
NV	663
NY	1,159
OH	661
OK	540
OR	552
PA	892
RI	115
SC	698

UIO
87
809
4,799
383
1,181
125
878
476
164
76

The following state matrix shows the UIO by state for Sequoia/Tundra (04005-21134) vehicles for Phase 2.

STATE	UIO
AK	141
AL	1,046
AR	468
AZ	1,396
CA	12,073
CO	879
CT	346
DC	25
DE	96
FL	4,278

10
049
73
92
88
96
89
33
340
062
89

STATE	UIO
ME	213
MI	356
MN	431
MO	456
MS	589
MT	167
NC	1,462
ND	37
NE	97
NH	296

STATE	UIO
NJ	721
NM	352
NV	688
NY	1,302
ОН	724
OK	510
OR	624
PA	998
RI	122
SC	816

STATE	UIO
SD	76
TN	800
TX	4,861
UT	382
VA	1,346
VT	139
WA	879
WI	485
W	194
WY	95

Please review this entire package with your Service and Parts staff to familiarize them with the proper step-bystep procedures required to implement this Special Service Campaign.

Thank you for your cooperation. TOYOTA MOTOR SALES, U.S.A., INC.