TOYOTA CUSTOMER SERVICES

Volume: XII
Number: TC05-023
Date: 10/05/2005
X Action
X Retain
Information

INTEROFFICE MEMORANDUM

TO:

ALL REGION/PRIVATE DISTRIBUTOR GENERAL MANAGERS/

VICE PRESIDENTS

FROM:

DAVE ZELLERS.

VICE PRESIDENT, PRODUCT QUALITY & SERVICE SUPPORT

SUBJECT:

SPECIAL SERVICE CAMPAIGN (SSC) - 50J PHASE 3

(FRONT SUSPENSION LOWER BALL JOINT)

As announced in June, 2005, Toyota initiated a Special Service Campaign to replace the Front Suspension Lower Ball Joints on certain 2001 – 2002 4Runner, 2001 – mid-2004 Tacoma 4WD and PreRunner, 2002 – early 2004 Sequoia and Tundra vehicles. This notification is being sent to advise you of the launch of the third and final Phase of this campaign.

The following vital information is provided to inform you and your staff of the third and final owner notification and your degree of involvement.

1. Dealer Letter Mailing Date

The attached Phase 3 Dealer Letter will be sent to all Toyota dealers in October, 2005.

Note: Due to the situation in the Gulf Coast area, Dealers that are within the affected US Postal Service "no mail" zones will have their Dealer packages sent to their Regional office for distribution at the appropriate time.

2. Owner Notification Mailing Date

The owner notification (Phase 3) will commence in Mid-October, 2005.

Note: Due to the situation in the Gulf Coast area, owner letters that are in the affected US Postal Service "no mail" zones will be held until normal operations can resume.

3. Number of Vehicles Involved for Phase 3

The approximate numbers of vehicles involved in the U.S. for Phase 3 are:

Model Year	Model	Vehicles Sold
2001 – 2002	4Runner	43,387
2001 – mid-2004	Tacoma 4WD and PreRunner	178,505
2002 - early 2004	Seguoia and Tundra	213,008

4. Region/District Summary Reports

We have enclosed the following Phase 3 SSC 50J Summary Reports in the Region/Private Distributor (PD) Service Manager/Customer Service Operations Manager/Director of Service package:

- Region/PD Summary Report that provides an overview of the entire Region/PD for this SSC.
- A District Summary Report that indicates the number of involved vehicles per dealership in each district for this campaign.

5. Region/PD Assistance

We request the assistance of all Region and Private Distributor associates in counseling dealers regarding their parts order quantities to assure orders are consistent with Phase 3 of this SSC. This phase will involve approximately 435,000 vehicles (or approximately 56% of the overall SSC vehicle population). In addition, the Phase 3 owner notifications will be mailed on a daily basis over a four to five week period. Owner notification volume for this phase will not exceed the available number of parts by model at the launch of Phase 3. Therefore, dealers should rely upon the natural gravity of service appointments generated by the owner notifications as well as normal scheduled maintenance appointments when ordering parts. **This final winter phase represents the largest number of owners**.

Additionally, it is important to note that in total, nearly 768,000 vehicles are involved (276,000 owner letters have been mailed in Phase I & II). Based on that volume and other seasonal service business variations, we also recommend that your field travelers counsel with your dealers regarding the need to assure adequate service capacity in order to maintain a high level of customer satisfaction, **especially in this last phase of the campaign,** as owner notification volume will continue to increase in alignment with parts availability. This will help assure an adequate and balanced parts inventory and dealership service capability as we move through this campaign.

Please review this entire Special Service Campaign package with the appropriate associates so that they may provide the necessary support to your dealers and maximize our combined customer satisfaction efforts.

Thank you for your cooperation.

TOYOTA MOTOR SALES, U.S.A, INC.



Toyota Motor Sales, U.S.A., Inc. 19001 South Western Avenue P.O. Box 2991 Torrance, CA 90509-2991

TO:

ALL TOYOTA DEALER PRINCIPALS.

SERVICE MANAGERS, PARTS MANAGERS

SUBJECT:

SPECIAL SERVICE CAMPAIGN (SSC) - 50J PHASE 3

(FRONT SUSPENSION LOWER BALL JOINT)

As announced in June, 2005, Toyota initiated a Special Service Campaign to replace the Front Suspension Lower Ball Joints on certain 2001 – 2002 4Runner, 2001 – mid-2004 Tacoma 4WD and PreRunner, 2002 – early 2004 Sequoia and Tundra vehicles. This notification is being sent to advise you of the launch of Phase 3 of this campaign.

The following vital information is provided to inform you and your staff of the final owner notification (Phase 3) of the campaign and your degree of involvement.

1. Owner Notification Letter Mailing Date

The owner notification (Phase 3) will commence in Mid-October, 2005.

2. Number of Involved Vehicles for Phase 3

The approximate numbers of vehicles involved in the U.S. for Phase 3 are:

Model Year	Model	Vehicles Sold
2001 – 2002	4Runner	43,387
2001 – mid-2004	Tacoma 4WD and PreRunner	178,505
2002 - early 2004	Sequoia and Tundra	213,008

3. Dealer/Owner Lists for Phase 3

Affected vehicle VIN lists for Phase 3 (VIN only due to changes in Privacy Laws) for the SSC 50J campaign have been distributed to each dealership's Service and Parts Managers. These lists are based upon the dealership's Primary Marketing Area (PMA) or selling dealership where applicable. Based upon our records, a dealership which does not have an affected vehicle in their PMA will receive a report indicating so.

NOTE:

Always consult Dealer Daily or TIS to confirm VIN eligibility and to assure the SSC is applicable. This will verify the vehicle is involved and has not already been completed by another dealer. TMS warranty will not reimburse dealers for repairs conducted on vehicles that are not affected.

4. Repair Procedures

The latest repair information can be found on TIS.

5. Parts Ordering

The necessary parts can be ordered through the dealer's facing PDC. Dealers should not order parts if they do not have any vehicles listed on their dealer reports, or until they have a confirmed owner appointment.

To prevent parts shortages and excess parts stock at dealerships, the "Suggested Initial Parts Order Quantity" has been provided in each Phase 3 Dealer/Owner List (sent to each dealer's Service and Parts Managers) as a guide. This will assure an adequate and balanced parts inventory. UIO by state matrixes for Phase 3 are listed below to inform dealers of the number of 4Runner, Tacoma 4WD and PreRunner, Sequoia, and Tundra vehicles in their area. Please refer to the Phase 1 and SSC 50J update letter for parts ordering information.

The following state matrix shows the UIO by state for 4Runner vehicles for Phase 3.

STATE	UIO
AK	92
AL	887
AR	521
AZ	973
CA	7,854
CO	1,722
CT	491
DC	51
DE	114
FL	3,220

STATE	UIO
GA	1,803
IA	176
ID	112
IL	1,046
IN	406
KS	263
KY	469
LA	601
MA	978
MD	1,277

STATE	UlO
ME	115
MI	430
MN	318
MO	432
MS	384
MT	83
NC	1,982
ND	33
NE	105
NH	295

STATE	UIO
NJ	1,523
NM	313
NV	458
NY	2,070
ОН	1,011
OK	403
OR	468
PA	1,347
RI	81
SC	825

UIO
45
645
,471
504
,450
94
703
362
235
73

The following state matrix shows the UIO by state for Tacoma 4WD & PreRunner vehicles for Phase 3.

STATE	UIO
AK	716
AL	3,678
AR	1,897
AZ	6,869
CA	42,245
CO	4,557
СТ	1,630
DC	89
DE	400
FL	12,345

STATE	UIO
GA	6,518
lΑ	522
ID	875
IL	1,542
IN	1,128
KS	895
KY	2,347
LA	3,504
MA	4,387
MD	3,764

STATE	UIO
ME	1,079
MI	999
MN	808
MO	1,461
MS	1821
MT	584
NC	6,830
ND	68
_NE	325
NH	1,885
MO MS MT NC ND	1,461 1821 584 6,830 68 325

STATE	UIO
NJ	2,535
NM	1,987
NV	2,602
NY	3,949
ОН	2,860
OK	1,191
OR	3,527
PA	5,306
RI	665
SC	2,788

STATE	UIO
SD	157
TN	3,499
TX	12,451
UT	1,877
VA	6,970
٧T	1,322
WA	4,979
WI	1,178
W۷	2,075
WY	404

The following state matrix shows the UIO by state for Sequoia/Tundra (P/N 04005-04134) vehicles for Phase 3.

STATE	UIO
AK	328
AL	2,055
AR	1,044
AZ	3,321
CA	23,951
CO	2,139
CT	872
DC	58
DE	206
FL	8,445

STATE	uio
GA	4,498
IA	447
ID	474
IL	2,027
IN	1,065
KS	713_
KY	1,206
LA	2,758
MA	2,359
MD	2,045

STATE	UIO
ME	428
MI	822
MN	1,014
MO	1,078
MS	1,118
MT	309
NC	3,006
ND	101
NE	296
NH	588

STATE	UIO
NJ	1,678
NM	787
NV	1,613
NY	2,806
ОН	1,721
OK	1,115
OR	1,364
PA	2,124
RI	275
SC	1,742

STATE	UIO
SD	202
TN	1,907
TX	9,773
UT	905
VA	2,697
VT	358
WA	2,109
WI	1,175
W۷	366
WY	184

The following state matrix shows the UIO by state for Sequoia/Tundra (04005-21134) vehicles for Phase 3.

STATE	UIO
AK	299
AL	2,337
AR	1,068
AZ	3,344
CA	26,717
CO	1,996
СТ	794
DC	67
DE	208
FL	9,324

STATE	UIO
GA	5,011
IA	362
ID	434
1L	1,727
IN	1,010
KS	710
KY	1,066
LA	2,844
MA	2,336
MD	2,360

STATE	UIO
ME	435
MI	763
MN	979
MO	966
MS	1,155
MT	317
NC	3,346
ND	95
NE	245
NH	743

STATE	UIO
NJ	1,835
NM	931
NV	1,444
NY	2,852
ОН	1,793
OK	1,166
OR	1,388
PA	2,075
RI	299
SC	1,887

STATE	UIO
SD	150
TN	1,984
TX	10,088
UT	753
VA	3,108
VT	373
WA	2,063
WI	1,159
WV	423
WY	204

Please review this entire package with your Service and Parts staff to familiarize them with the proper step-bystep procedures required to implement this Special Service Campaign.

Thank you for your cooperation. TOYOTA MOTOR SALES, U.S.A., INC.