



MONACO
COACH CORPORATION

March 15, 2005

VEHICLE SAFETY DEFECT SERVICE BULLETIN

Recall Campaign 05V081000 US Units

Monaco File # RO4064

Re: Safety Recall- Battery Cable Workhorse

Dear Monaco Coach Corporation Dealer:

Monaco Coach Corporation has initiated a safety recall campaign with respect to certain Class A Motorhomes manufactured from August 12, 2004 through December 17, 2004.

The affected units are:

2005 Monaco Monarch SE
2005 Holiday Rambler Admiral SE
2005 Safari Trek
2005 Safari Simba

The National Traffic and Motor Vehicle Safety Act provides that each vehicle that is subject to a recall campaign of this type must be adequately repaired within a reasonable time after the owner has tendered it for repair. Generally, failure to repair within sixty (60) days after the owner's first delivery for repair is assumed to be an unreasonable delay.

THE ISSUE

The battery cables may not be secured properly inside of the chassis frames rail. The battery cables may be located too near the engine exhaust. This defect could potentially melt the battery cable and cause a back feed through the chassis 12V system. Monaco is unaware of any accidents attributable to this condition, but driving a motorhome with this defect could result in injury or loss.

AFFECTED UNITS

Please see Attachment A for the affected unit listing for recall 05V081000 (US Units).

If our records indicate that you have any of the affected motorhomes in your inventory, you will also receive an owner notification letter identifying those units. *Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.*

THE REPAIR

The remedy involve visually inspecting the battery cable to determine if the battery cable is properly secured inside of the chassis frame rail. It may be necessary to mount the battery cable securely in existing holes in frame rail by using $\frac{1}{4}$ x 20 x 1" hex bolt with $\frac{1}{4}$ " flat washer and $\frac{1}{4}$ x 20 myloc nuts. If you have any questions concerning the repair procedure, please contact a member of our Technical Support staff toll free at 877-332-9239.

DEALER CAMPAIGN RESPONSIBILITY

All unsold new vehicles in dealer's possession and subject to this campaign must be held and inspected/repared per the service procedure of this campaign bulletin before owners take possession of these vehicles. Dealers are to service all vehicles subject to this campaign at no charge to owners, regardless of mileage, age of vehicle, or ownership, from this time forward.

Owners of vehicles recently sold from your new vehicle inventory for which the dealer receives the owner recall notification are to be contacted by the dealer, and arrangements made to make the required correction according to the instructions enclosed with this bulletin. This could be done by mailing to such owners a copy of the applicable owner letter accompanying this bulletin.

In summary, whenever a vehicle subject to this campaign enters your vehicle inventory, or is in your dealership for service in the future, please take the steps necessary to be sure the campaign correction has been made *before* selling or releasing the vehicle.

In addition to a letter, owners will receive a recall notification/dealer claim form. The vehicle owner will present this form to you upon arrival for the service appointment. Please review the instructions on the face of the notification form and fill in the claim portion when the repair is completed.

Sincerely,



Michael R. Becker
Customer Service Manager
Monaco Coach Corporation



March 18, 2005

VEHICLE SAFETY DEFECT SERVICE BULLETIN

Recall Campaign 05V081000

Monaco File # RO4064

Re: Safety Recall- Battery Cable Workhorse

Dear Owner:

This notice is sent to you in accordance with the requirement of the National Traffic and Motor Vehicle Safety Act.

Monaco Coach Corporation has decided that a defect which relate to motor vehicle safety exists in certain motorhomes manufactured from August 12, 2004 through December 17, 2004.

The affected units are:

2005 Monaco Monarch SE
2005 Holiday Rambler Admiral SE
2005 Safari Trek
2005 Safari Simba

According to our information, your Class A Motorhome identified on the enclosed form is affected. Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.

Monaco became aware of a possible deficiency in batteries cables not secured properly inside of the chassis frames rail. The battery cables are may be too near the engine exhaust. This defect could potentially melt the battery cable and cause a back feed through the chassis 12V system. Monaco is unaware of any accidents attributable to this condition, but driving a motorhome with this defect could result in injury or loss.

The remedy involve visually inspecting battery cable to see if battery cable is properly mounted inside of the chassis frame rail. It may be necessary to mount the battery cable securely in existing holes in frame rail by using ¼ x 20 x 1" hex bolt with ¼" flat washer and ¼ x 20 myloc nuts. .

The recall repair will be performed at no cost to you. If you paid to have this repair completed prior to receiving this letter, you may be eligible for a reimbursement of a portion or all of your remedy cost.

The labor time necessary to perform this recall campaign is approximately .50 hours. Please ask your dealer if you wish to know how much additional time may be needed to schedule and process your motorhome

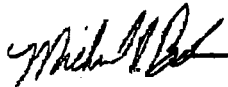
The enclosed form identifies your motorhome and will serve as an authorization and claim form to have the correction made. Presentation of this form to your dealer will assist in making the necessary correction in the shortest possible time. If you have sold or traded your motorhome, or for any reason cannot have this recall service performed, please let us know by completing the postage paid reply card and returning it to us promptly.

Your Monaco Coach Corporation dealer is best equipped to provide service to ensure your motorhome is corrected as promptly as possible. If, however, you take your motorhome to your dealer on the agreed service date and the dealer does not remedy this condition on that date or within three (3) days, please call our toll free number of (800) 685-6545.

If, after contacting your dealer, and the recall assistance service line, you believe Monaco Coach Corporation has failed or has been unable to remedy the noncompliance without charge or there has been an unreasonable delay in securing the remedy, you may submit a complaint to the Administrator, National Highway Traffic Safety Administration, 400 Seventh Street, SW, Washington, DC 20590 or call the toll free Auto Safety Hotline at (888) 327-4236.

We apologize for any inconvenience that this may cause you, but your safety is very important to us.

Sincerely,

A handwritten signature in black ink, appearing to read "Michael Becker", with a stylized flourish at the end.

Michael Becker
Customer Service Manager
Monaco Coach Corporation

Attachment A

Battery Cable Workhorse

05V081000 US Units

Affected Unit Listing

2005 Monaco Monarch with serial number of 051719323626200-707583 and 051719323646200- 708669, a VIN of 5B4MP67G843396921 through 5B4MP67GX43396922

2005 Monaco Admiral with serial number of 0051719363626200-707563 and 051719363626200-708688, a VIN of 5B4MP67G143396923 through 5B4MP67G843396918

2005 Safari Trek with serial number of 051719782926201-707904 and, a VIN of 5B4MP67G553399728

2005 Safari Simba with serial number of 051719313746301-707597 and 051719313386200- 708659, a VIN of 5B4MP67G053398065 through 5B4MP67G443393286



RECALL REPAIR PROCEDURES

Products:  Monarch SE
 Admiral SE
 Trek, Simba

RECALL 05V081000 WORKHORSE BATTERY CABLE

Service Procedures:

Customers should call and make an appointment with a Monaco Coach Corporation dealer.

Repair Procedure:

1. Park the motorhome on a flat, level surface, set the park brake and block the wheels.
2. Locate the chassis battery cable routed along the passenger side chassis frame rail next to the engine. Inspect the cable to ensure it is properly secured. The cable may have been secured into place using one of two methods.
 - A. If the chassis battery cable is properly secured from the chassis manufacturer, it will be tightly fastened into place with three cable ties and no further steps are needed. (Figure 1)
 - B. If the chassis battery cable is properly secured from the coach manufacturer, it will be routed down the top and to the outside of the passenger side chassis frame rail. It will be secured into place with a vinyl coated metal clamp and no further steps are needed. (Figure 2)



Figure 1



Figure 2

3, If the battery cable is not properly secured it may be hanging loosely between the passenger side chassis frame rail and the exhaust pipe. (Figure 3)

4, Inspect the battery cable for any sign of damage. If the battery cable is damaged call Monaco Technical Support for authorization to replace the cable.

5, Secure battery cable to the chassis frame rail in two locations with the 1" metal "R"-clamps and Grade 8 hex head bolts, lock nuts and washers provided. (Figure 4)

NOTE:

Be sure the cable is secured every 8 to 10 inches in this area and through the engine bay.

After rerouting and securing cable with R-clamps, check to make sure that cable is several inches away from the exhaust pipe.

Parts:

Order Kit # 05V081000

Kit contains:

- 2 R-clamps
- 2 bolts
- 2 nuts
- 4 washers.

Please fax the enclosed Recall Parts Purchase Order to 1-800-498-9478

Warranty Processing:

Submit a warranty claim and recall notification form for each coach repaired, per instructions, using the Job Operation Code and time state below.

Labor Operation Code: 22510159RC

Labor Hours: .5 hours

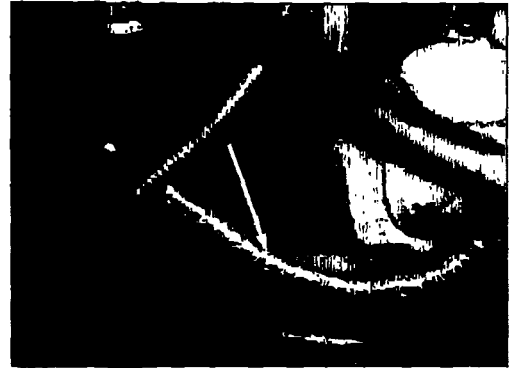


Figure 3



Figure 4

Monaco Coach Corporation

RECALL PARTS PURCHASE ORDER

Recall 05V081000
Monaco File R04064
Workhorse Battery Cable

Confirming Order Number: _____

Date: _____

Ship To: _____

P.O. Number: _____

Parts Ordered: Kit - Kit number 05V081000
Contents: 2 R-clamps, 2 bolts, 2 nuts, and 4 washers.

Customer Name: _____

Serial Number(s): _____

All parts will be shipped RPS ground unless other
arrangements are made in advance.
FAX TO: 1-800-498-9478

MONACO COACH CORPORATION
P.O. Box 4313
Elkhart, IN 46514-0313

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Elkhart, IN 46517