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April 7, 2006

Mr. Kenneth N. Weinstein
Associate Administrator for Safety Assurance
National Highway Traffic Safety Administration
400 7th Street, SW
Washington, D.C. 20590

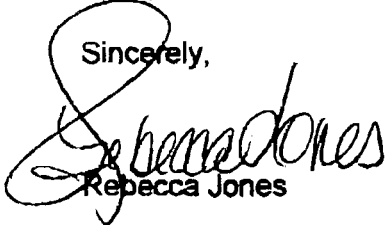
Re.: NHTSA Safety Recall Campaign Number: R05V-514

Dear Mr. Weinstein:

Pursuant per 49 CFR Part 573.6 is the Vehicle Safety Quarterly Report Information for the aforementioned NHTSA Safety Recall.

If you have any questions whatsoever, please feel free to contact me at: (936) 564-8367; Extension #240. Also, my fax number is: (936) 564-0391.

Sincerely,


Rebecca Jones

Enclosure:

VEHICLE SAFETY RECALL QUARTERLY REPORT INFORMATION

Required per 49 CFR Part 573.6

Report Date: February 15, 2006

Calendar Quarter: 4 (2005)

Safety Recall Quarterly Report from October 1, 2005 through December 31, 2005

Manufacturer: Foretravel Incorporated

Report Author: Mark Harvey Phone: (936) 564-8367; Extension #237

Recall Subject: One (1) 2003 and forty three (43) 2005 and 2006 year model Foretravel U320T/U295T/NMBT/PHXT motor homes equipped with Ridewell Tax axle assemblies containing Dana T-24 Axles. These vehicles may have a missing axle serial ID tag and/or axle bearing oil cup which could increase the risk of a fire.

1. **NHTSA Safety Recall Campaign Number:** R05V-514

2. (a) **The date notification to purchasers began:** December 27, 2005

(b) **The date notification of purchasers was completed:** January 9, 2006

3. **The Total Number of Vehicles Involved:** 44

4. (a) **Total Number Remedied:** 27

(b) **Total Number Inspected and NOT REQUIRING REMEDY:** 8

5. **Vehicles Determined to be Unreachable:**

(a) **Total Number Exported:** 0

(b) **Total Number Stolen:** 0

(c) **Total Number Scrapped:** 0

(d) **Total Number Unable to Notify:** 0

Total Number Unreachable: 0

Describe Other: N/A

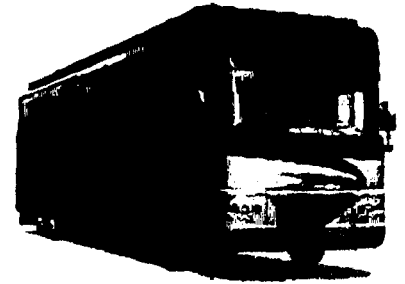
Foretravel Service Bulletin

Date: 12/05/05

Subject: Safety Recall #R05V-514-Dana® Tag Axle Spindle Plug/Serial ID Tag

Bulletin Number: R05V-514

Publishing Number: 101



Units Affected: Unit # range 6111, 6310 – 6358.

Introduction:

Foretravel, Inc. has decided that a defect which relates to motor vehicle safety exists on some tag axle assemblies used on one (1) 2003 and forty three (43) 2005 and 2006 year model Foretravel U320T/U295T/NMBT/PHXT Motorhomes, equipped with Ridewell® tag axle assemblies containing Dana® T-24 Axles. These vehicles may have a missing axle serial ID Tag and/or axle spindle plug(s).

Service Requirement:

This correction will be made at no cost to the owner. The remedy will require access and inspection for the Dana® ID serial number tag, recording the appropriate serial number beginning with the letters "HN" followed by eight numbered digits. (EXAMPLE – HN01199237) This tag should be located on the rear of the main beam of the tag axle assembly just above the driveline accessed from the rear of the tag axle tires. If the ID tag is missing it is necessary to install one. Additionally, inspect for and install axle spindle plugs if needed. If spindle plugs are missing, inspect, clean and if necessary replace the tag axle bearings and races.

Service Instructions:

- 1) Find Dana® serial ID Tag and record Serial numbers. If no tag is found contact Foretravel, Inc. warranty/technical department @ 1-800-955-6226 for further instructions.
- 2) Remove chrome hub cap covers.
- 3) Remove the rubber fill plug from the hub oil cap and inspect axle tube to determine if the tube contains a center plug. This will need to be done on each side of the axle.
 - a) If the plug is in place in that wheel position, no further service is necessary.
 - b) If the plug is not in place go on to step 4.
- 4) Block the wheels and ensure parking brake is engaged. Raise coach air bag system for clearance to remove tire and wheel assembly.

WARNING: Be sure to follow all safety instructions including the blocking of wheels and proper lifting and support of axle.

- 5) Jack wheel position that is to be serviced, off the ground. Remove the wheel and tire.
- 6) Refer to BRSM-0034 for disassembly of the disc brake assembly for servicing.
- 7) Use the adjuster to back off the pads from the rotor.
- 8) Remove the pads. Remove the caliper. Remove the hub oil cap and drain the lube.
- 9) Refer to WESM-0060 for hub disassembly instructions.
- 10) Remove retaining nuts, and washers. Remove the outer wheel bearing. Remove the hub from the spindle and drain fluid.
- 11) Using a suitable driver remove the wheel seal and inner bearing from the hub.
- 12) Thoroughly clean the spindle of lube and debris, also check the inside diameter of spindle bore, clean if needed.
- 13) Install the spindle plug M10HG104 into the spindle, using a suitable driver.

NOTE: The plug should be installed to a depth of .500 of an inch, do not install deeper into the spindle.

- 14) Clean the hub cavity of lubricant and flush out any debris.
- 15) Inspect both inner and outer bearing races in the hub, replace if damaged.
- 16) Clean and inspect both inner and outer bearings that were removed, replace if damaged.
- 17) Install inner bearing and seal into the hub. Seal assembly instructions under LMS Assembly section of WESM-0060.
- 18) Refer to WESM-0060 for hub reassembly instructions.
- 19) Install the hub onto the spindle and fill the cavity with lubricant, install the outer bearing and nut. **NOTE:** Use caution

If you have any questions please call Foretravel Technical Assistance at 1-800-955-6226 extension 259



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not to let the hub cock on the spindle before the outer bearing is in place, as this can cause damage to the wheel seal.

- 20) Seat the bearings by tightening the inner nut to 200 ft. lbs. while rotating the hub.
 - 21) Back off the inner nut one full turn. Rotate the hub.
 - 22) Re-tighten the inner nut to 50 ft. lbs. while rotating the hub.
 - 23) Back off the inner nut ¼ turn.
 - 24) Install the locking spindle washer.
- Note:** If the dowel pin and washer are not aligned, remove washer, turn it over and reinstall. If required, loosen the inner nut just enough for alignment.
- Caution:** Never tighten inner nut to align dowel pin hole. This can pre-load the bearing and cause premature bearing failure.
- 25) Install the outer spindle nut.
 - 26) Install the outer nut and torque to 250 ft. lbs.
 - 27) Verify that the wheel end play is between 0.001" -0.005" using dial indicator. If reading does not fall within this, repeat this procedure.
 - 28) Refer to BRSM-0034 for assembly and adjustment instructions of the disc brake assembly. Install the caliper, torque caliper mounting bolts to backing plate to 350 ft. lbs. Install pads and re-adjust the disc brake.
 - 29) Clean the hub oil cap of lube or debris.
 - 30) Using a new gasket install the hub oil cap and fill to the proper lube level.
 - 31) Install the wheels and tires onto the vehicle and lower the axle to the ground.
 - 32) Recheck lube for proper level and return vehicle to service.

Parts may be obtained by calling Fortravel Dealer Parts at 1-800-955-6226 extension 161.

Spindle Plug Kit - #111005

Included in kit:

- 2ea - Spindle Plugs Dana® #M10HG104
- 2ea - Wheel Seals, Dana® # 861
- 2ea - Inner bearing: Dana® # 99906 or Timken® Set #403 (#594A-#592A)
- 2ea - Outer bearing: Dana® #34368 or Federal Mogul® # 580 bearing and Federal Mogul® # 572 cup
- 2ea - Hub oil cap gasket: # 330-3090 Stemco®

Serial Number ID Tag - #120105

Specialty Tools:

Seal driver – This is a three (3) part driver consisting of: (1)-800T Handle, (1)-861T Plate and (1)-BCT-15 Bearing Centering Tool.

Labor Code:

R05V514

Description:

NHTSA Safety Recall-Tag Axle Spindle Plug/Serial ID Tag

Allowable Labor Repair Time(s):

.50-check and record serial # and check for spindle plugs (no further action necessary)

3.50 per side-Install spindle plug, clean or replace bearings and cups

.50-Install Serial ID tag

Web link address to BRSM-0034

<http://www.roadranger.com/NASApp/cs/BlobServer?blobcol=urldata&blobheader=application%2Fpdf&blobkey=id&blobtable=MungoBlobs&blobwhere=1082235332837>

Web link address to WESM-0060

<http://www.roadranger.com/NASApp/cs/BlobServer?blobcol=urldata&blobheader=application%2Fpdf&blobkey=id&blobtable=MungoBlobs&blobwhere=1082235360425>