



July 21, 2004

VEHICLE SAFETY DEFECT SERVICE BULLETIN

Recall Campaign No. 04V325000

Monaco File # R04028

Re: Recall: ABS Dash Lights

Dear Monaco Coach Corporation Dealer:

Monaco Coach Corporation has decided that specific **2005 Monaco Executive Class A** motorhomes fail to conform to Federal Motor Vehicle Safety Standard (FMVSS) No571.135 "Brake Systems." *Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.*

The National Traffic and Motor Vehicle Safety Act provides that each vehicle that is subject to a recall campaign of this type must be adequately repaired within a reasonable time after the owner has tendered it for repair. Generally, failure to repair within sixty (60) days after the owner's first delivery for repair is assumed to be an unreasonable delay.

THE ISSUE

The Antilock Brake System (ABS) lights are not visible in the instrument cluster of the dashboard of the affected motorhomes. The ABS module is sending a signal that is not compatible with the 1939 backbone wiring harness, so the lights on the dash will not illuminate. In addition, the ABS lights in the dash are red in color. FMVSS NO 571.135 requires that the color be amber.

AFFECTED UNITS

Affected vehicles are specific **2005 Monaco Executive** Class A motorhomes manufactured from January 14, 2004 through June 2, 2004. The specific serial number and VIN listing are as follows:

2005 Monaco Executive with a starting Serial Number of 051020734353401-604060 through 051020734553402-604352 with the VIN range of 1RF18571451 through 1RF18561151

If our records indicate that you have any of the affected motorhomes in your inventory, you will also receive an owner notification letter identifying those units. Upon request, a list is available of the motorhomes that we currently show open in your dealer inventory.

THE REPAIR

The correction will involve rewiring plugs to correct the signal from the ABS module and the installation of amber color ABS indicator lights in the instrument cluster of the dashboard of the motorhomes. This repair will be performed at no cost to the owners. The labor operation code and labor time allowance are included in the Recall Repair Instructions. The parts are readily available by faxing the enclosed Recall Parts Purchase Order to 1-800-498-9478. If you have any questions concerning the repair procedure, please contact a member of our Technical Support staff toll free at 877-332-9239.

DEALER CAMPAIGN RESPONSIBILITY

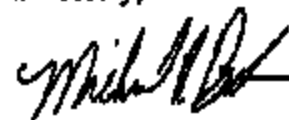
All unsold new vehicles in dealer's possession and subject to this campaign must be held and inspected/repaired per the service procedure of this campaign bulletin before owners take possession of these vehicles. Dealers are to service all vehicles subject to this campaign at no charge to owners, regardless of mileage, age of vehicle, or ownership, from this time forward.

Owners of vehicles recently sold from your new vehicle inventory for which the dealer receives the owner recall notification are to be contacted by the dealer, and arrangements made to make the required correction according to the instructions enclosed with this bulletin. This could be done by mailing to such owners a copy of the applicable owner letter accompanying this bulletin.

In summary, whenever a vehicle subject to this campaign enters your vehicle inventory, or is in your dealership for service in the future, please take the steps necessary to be sure the campaign correction has been made before selling or releasing the vehicle.

In addition to a letter, owners will receive a recall notification/dealer claim form. The vehicle owner will present this form to you upon arrival for the service appointment. Please review the instructions on the face of the notification form and fill in the claim portion when the repair is completed.

Sincerely,



Michael R. Bocker
Customer Service Manager
Monaco Coach Corporation

mb/tt

RECALL REPAIR PROCEDURES

Products:  Executive

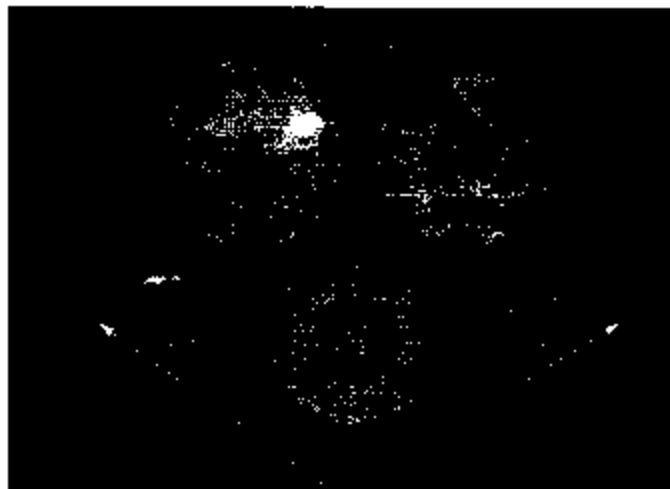
Recall 04V325000 R04028 Dash ABS Lights

NOTE:

Before beginning the repair, inspect the dash panel and note any defects such as; cracks at the screw holes, chips or scratches. Monaco Coach Corporation Technical Support must be notified of any defects prior to starting work or claims for replacement panels will be denied.

Dash Prep:

1. Remove the access cover from the top of the dash.
2. Cut out the hole templates located at the bottom of the repair instructions, located on page 3.
3. Position the templates with the large radius over the air gauge and the small radius in line with the light array and tape into place (Figure 1).
4. Use a 19/64" drill bit and drill a hole in the dash through the template.
5. Install the ABS TAG light on the left side of the dash.
6. Install the ABS light on the right side of the dash.
7. Install the new 2 pin plugs on the wires from the lights.



Paper Templates Figure 1 04/0700

Wiring:

1. Locate the wires and/or the 4 pin D-2 plug at the left side of the steering column next to the diagnostic plate.
2. Route the plug and harness up behind the dash panel.
3. Connect the new 4 pin harness plug to the D-2 plug.
4. Locate the 2 pin plug on the new harness with the brown wire and the yellow wire.
5. Connect this plug to the dash light labeled ABS.
6. Locate the 2 pin plug on the new harness with the blue wire and the white wire.
7. Connect this plug to the dash light labeled ABS TAG.

NOTE:

Early models did not have the wires or the D-2 plug. For coach serial numbers 604060 through 604125, follow the instructions below.

1. Locate the 3 pin plug on relay circuit board # 2 on the right side of the front electrical bay (Figure 2).
2. Add the 14ga brown wire (supplied) to pin position # 2 and route the wire up under the shifter panel.
3. Continue routing the brown wire to the dash panel and connect it to the ABS light.
4. Locate the 4 pin M-55 plug under the shifter panel.
5. Locate the yellow/green wire in pin position 3.
6. Splice in a new 14ga yellow wire.
7. Route the new yellow wire to the dash panel and connect it to the ABS light.
8. Locate the 4 pin M-55 plug under the shifter panel.
9. Locate the black wire and the white wire in pin positions 1 & 2.

NOTE:

There will only be wires on 1 side of the plug.



3 Pin Plug Figure 2 04R704

10. Splice in a new black wire and new white wire.
11. Run the new 14ga black and white wires to the ABS TAG light.

Test procedure:

- Turn on the ignition switch.
- The lights should come on and cycle off in 2 seconds and stay off. Should the lights cycle off and come back on there is a fault code stored in the system, follow normal warranty procedures and submit a separate warranty claim for any repairs. Contact Monaco Coach Corporation technical support for troubleshooting assistance @ 877-466-6226.

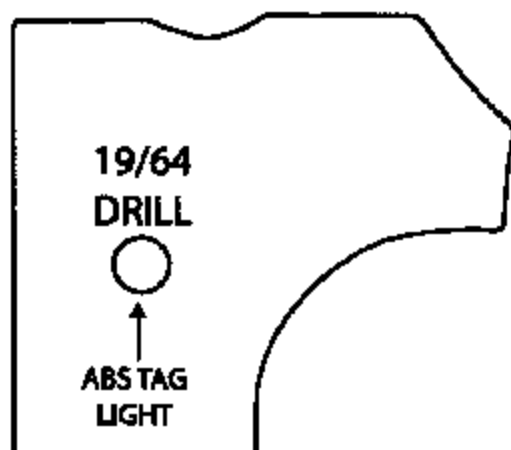
Parts: Order Kit #04V325000
Kit contains: 1 ABS warning light
1 ABS TAG warning light
1 - 4 wire harness
2 - 2 pin plugs
1 - 14 ga brown wire pinned on one end

Please fax the enclosed Recall Parts Purchase Order to 1-800-498-9478

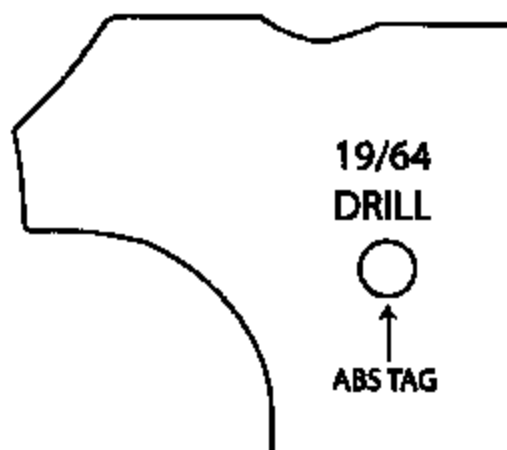
Warranty: Submit a warranty claim form for each unit repaired and use the following labor time and job code.

Labor Operation Code: 22400227RC

Labor Hours: .75 hours



04R701



04R702

MONACO COACH CORPORATION

RECALL PARTS PURCHASE ORDER

Recall 04V325000
Monaco File R04028
Dash ABS Lights

Confirming Order Number: _____

Date: _____

Ship To: _____

PO Number: _____

Parts Ordered: Kit - Part #04V325000 for each Unit Serial Number
Contents: ABS Lights
Wire Harness

Customer Name: _____

Serial Number(s): _____

All parts will be shipped RPS ground unless other arrangements
are made in advance.
FAX TO: 1-800-488-8478

MONACO COACH CORPORATION
P.O. Box 465
Wakarusa, IN 46573-0465

606 Nelsons Parkway
Wakarusa, IN 46573-0465



July 23, 2004

VEHICLE SAFETY DEFECT SERVICE BULLETIN

Recall Campaign No. 04V325000

Monaco File # R04028

Re: Safety Recall – ABS Dash Lights

Dear Owner:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

Monaco Coach Corporation ("Monaco") has decided that specific model year 2005 Monaco Executive Class A motorhomes fail to conform to Federal Motor Vehicle Safety Standard (FMVSS) No. 571.135 "Brake Systems." According to our information, your motorhome identified on the enclosed form is affected. *Federal law requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.*

Monaco has become aware that the Antilock Brake System (ABS) lights are not visible on the instrument cluster of the dashboard of the affected motorhomes. Without the ABS indicator lights to warn you that there is a fault in the ABS system, you may not be prepared to react properly to current road conditions and/or traffic flow and a crash could occur without prior warning.

The remedy will involve rewiring plugs to correct the signal from the ABS module and the installation of amber colored lights to the instrument cluster of the dashboard. This correction will be provided at no charge to you.

You may contact your Monaco Coach Corporation dealer to arrange for a service appointment. Instructions for making this correction have been sent to your dealer and parts are readily available.

The labor time necessary to perform this recall campaign is approximately .75 hour. Please ask your dealer if you wish to know how much additional time may be needed to schedule and process your motorhome.

The enclosed Recall Notification Form identifies your motorhome and will serve as an authorization and claim form to have the correction made. Presentation of this form to your dealer will assist in making the necessary correction in the shortest possible time. If you have sold or traded your motorhome, or for any reason cannot have this recall service performed, please let us know by completing the postage paid reply card and returning it to us promptly.

Your Monaco Coach Corporation dealer is best equipped to provide service to ensure your motorhome is corrected as promptly as possible. If, however, you take your motorhome to your dealer on the agreed service date and the dealer does not remedy this condition on that date or within three (3) days, please call our toll free number of (800) 685-6545.

If, after contacting your dealer, and the recall assistance service line, you believe Monaco Coach Corporation has failed or has been unable to remedy the noncompliance without charge or there has been an unreasonable delay in securing the remedy, you may submit a complaint to the Administrator, National Highway Traffic Safety Administration, 400 Seventh Street, SW, Washington, DC 20590 or call the toll free Auto Safety Hotline at (888) 327-4236.

We apologize for this inconvenience. However, we have taken this action in the interest of your safety and continued satisfaction with your motorhome.

Sincerely,



Michael R. Becker
Customer Service Manager
Monaco Coach Corporation

mb/tt