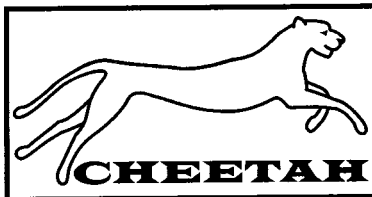


# Cheetah Chassis Corporation

225 Lincoln Highway  
Fairless Hills, PA 19030



Phone: (215) 949-4720  
FAX: (215) 949-4770  
www.cheetahc.com

August 8, 2005

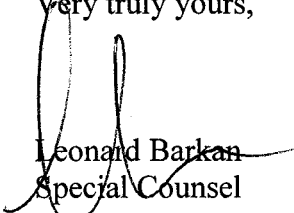
Ms. Patricia Wallace  
Safety Defects Analyst  
Recall Management Division  
400 Seventh Street, SW  
Washington, DC 20590

Re: Recall No. 04V-260

Dear Ms. Wallace:

The remedy proposed by Sealco Commercial Vehicle Products, Inc. is shown on the enclosed Service Bulletin. Sealco has contacted all of the customers of Cheetah Chassis Corporation. One customer did not respond and the remainder of the customers received the new 110502 brass Cap Assembly containing the check valve for installation.

Very truly yours,

  
Leonard Barkan  
Special Counsel

LB:dd  
Enc.

RECEIVED  
MVS-215  
2005 AUG 16 P 3:52  
OFFICE OF  
DEFECTS INVESTIGATION



*Sealco* Commercial Vehicle Products, Inc.

215 East Watkins Street • Phoenix, Arizona 85004 • 602/253-1007 • Fax 800/222-2334

---

## SERVICE BULLETIN

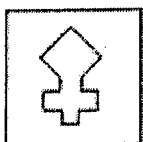
January 2004

---

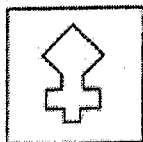
Sealco 110500, 110700 & 110800 Spring Brake Control Valves manufactured from 6-1-03 thru 11-17-03 include a #110502 brass Control Port Cap Assembly in the control port that may contain a defective rubber band check valve. The check valve may develop a hole allowing air to escape back out the control line exhausting at either the foot valve in the tractor or any in-line quick release valve. This Service Bulletin will assist in the identification of the valves with the potential problem & installation of a new 110502 brass Cap Assembly containing the check valve.

### VALVE IDENTIFICATION FOR CHANGING 110502 BRASS CAP ASSEMBLY

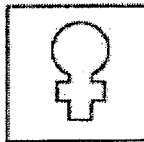
The manufacture date of the valve is determined by the Date Code Symbol stamped into the valve. The 110500 is stamped on the Reservoir Port on the side above the Sealco oval logo. The 110700 & 110800 are stamped on the brass screw cap on top of the valve. Date Code Symbols shown below for Jun, Jul, Aug, Sep, Oct & Nov are the valves that require the changing of the 110502 Brass Cap Assembly. Valves with a Date Code Symbol of Dec or later do not need to have the 110502 replaced.



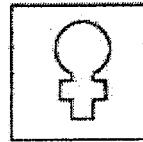
JUNE



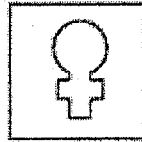
JULY



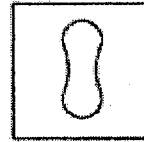
AUGUST



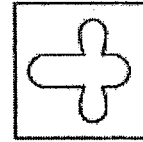
SEPTEMBER



OCTOBER



NOVEMBER

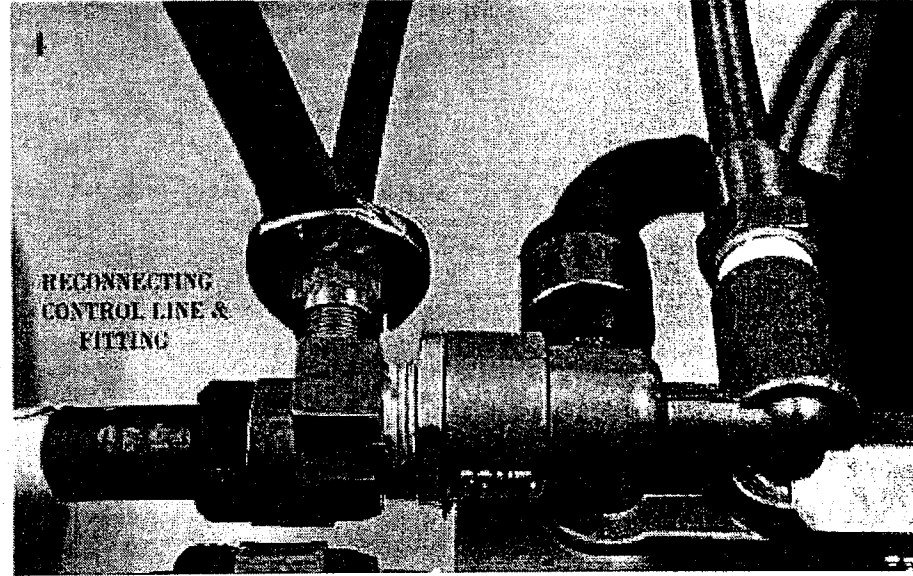
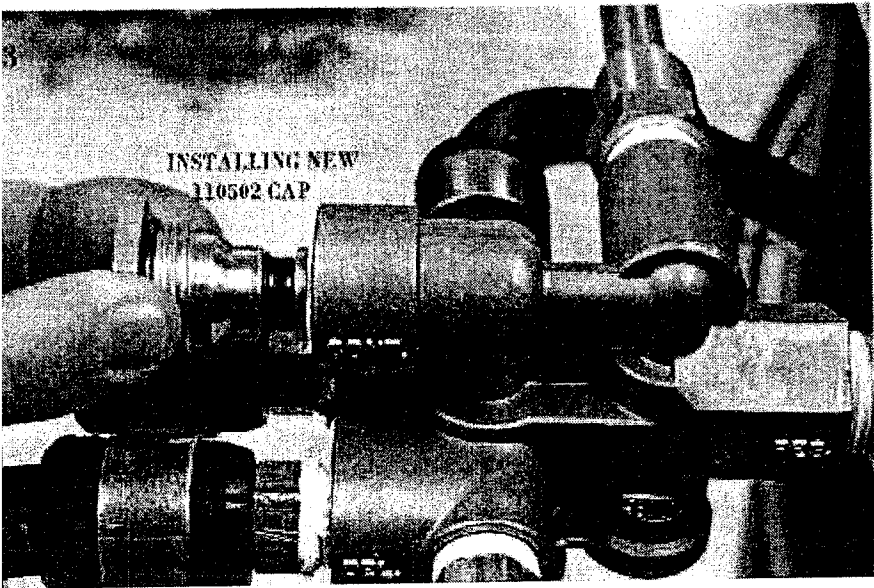
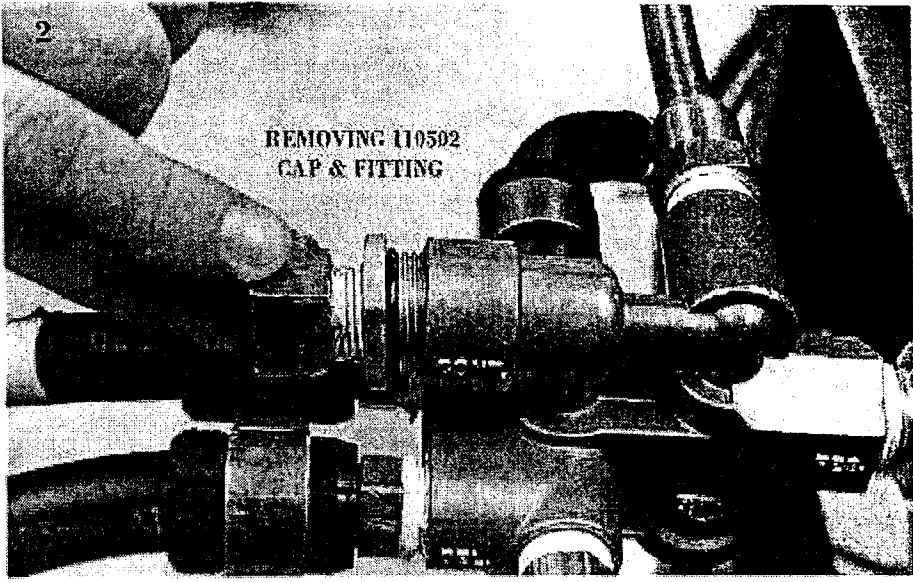
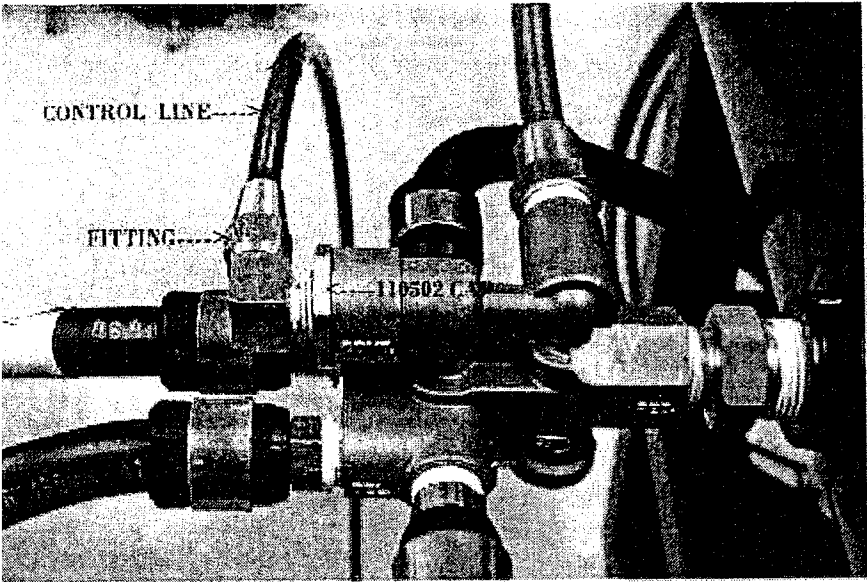


DECEMBER

### INSTALLATION INSTRUCTIONS FOR CHANGING 110502 BRASS CAP ASSEMBLY

**CAUTION:** Exhaust air pressure in the supply line, apply parking brakes

- Step 1 – Remove the blue control line from it's fitting (Picture 1)
- Step 2 – Remove 110502 Brass Cap & fitting from Control Port of valve (Picture 2)
- Step 3 – Remove the fitting from the 110502 Brass Cap Assembly
- Step 4 – Install new 110502 Brass Cap Assembly with torque of 6-8 ft. lbs. (Picture 3)
- Step 5 – Install the fitting back into the new 110502 Brass Cap Assembly
- Step 6 – Connect the blue control line back into the fitting (Picture 4)

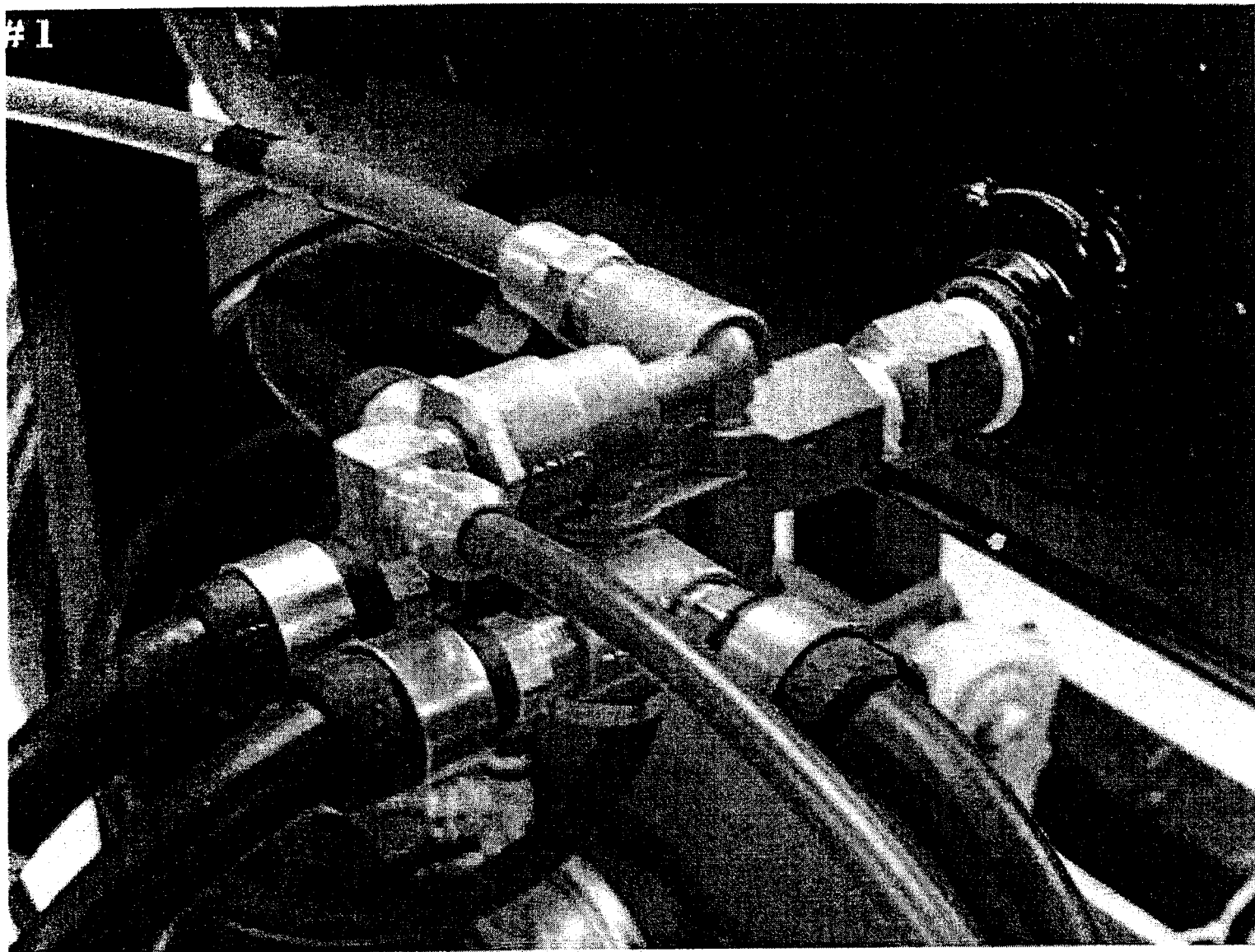


How to service the anti-compounding check valve in our 110500 and 110700.

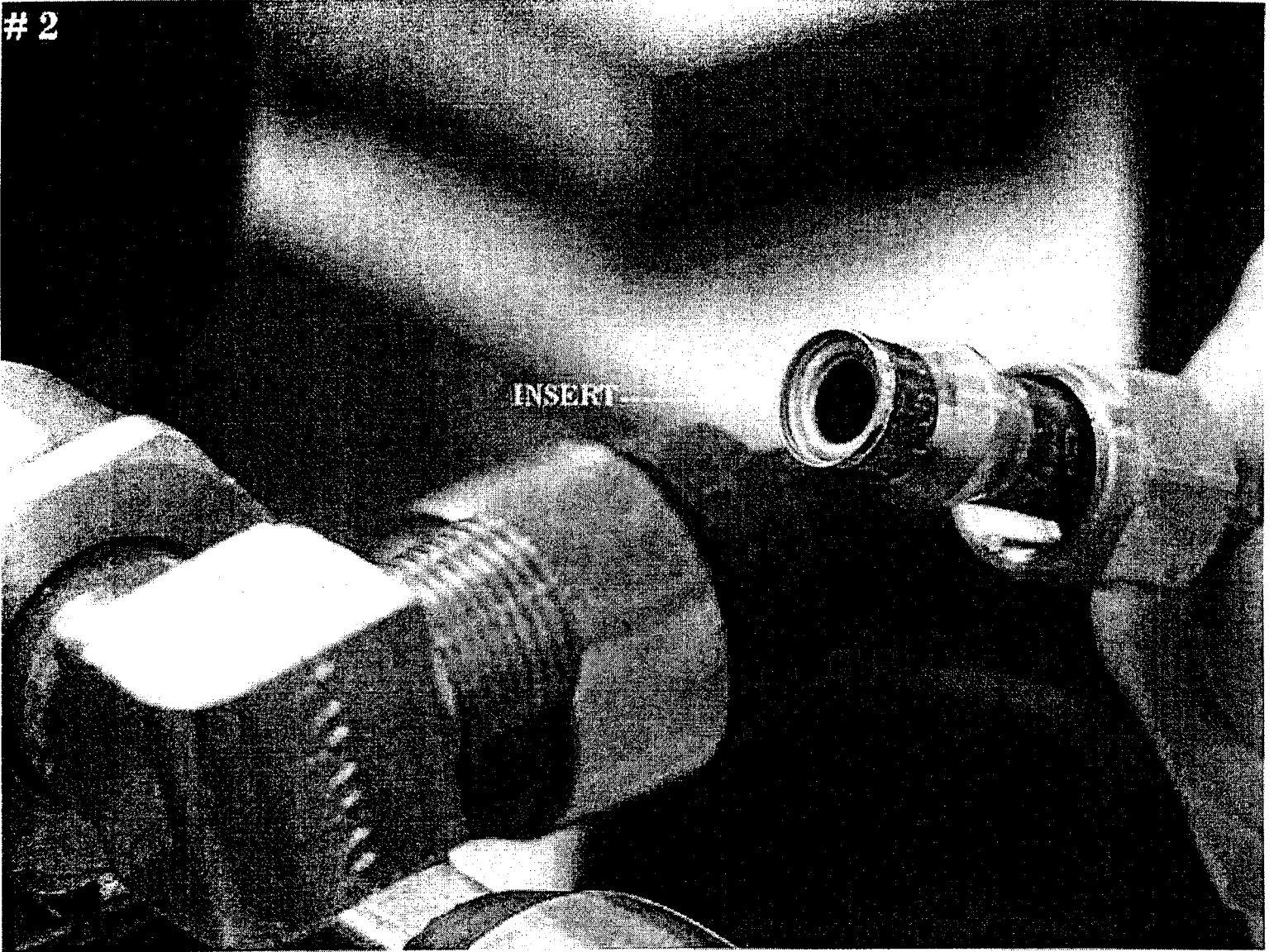
**CAUTION: Exhaust air pressure in the supply line, apply parking brakes.**

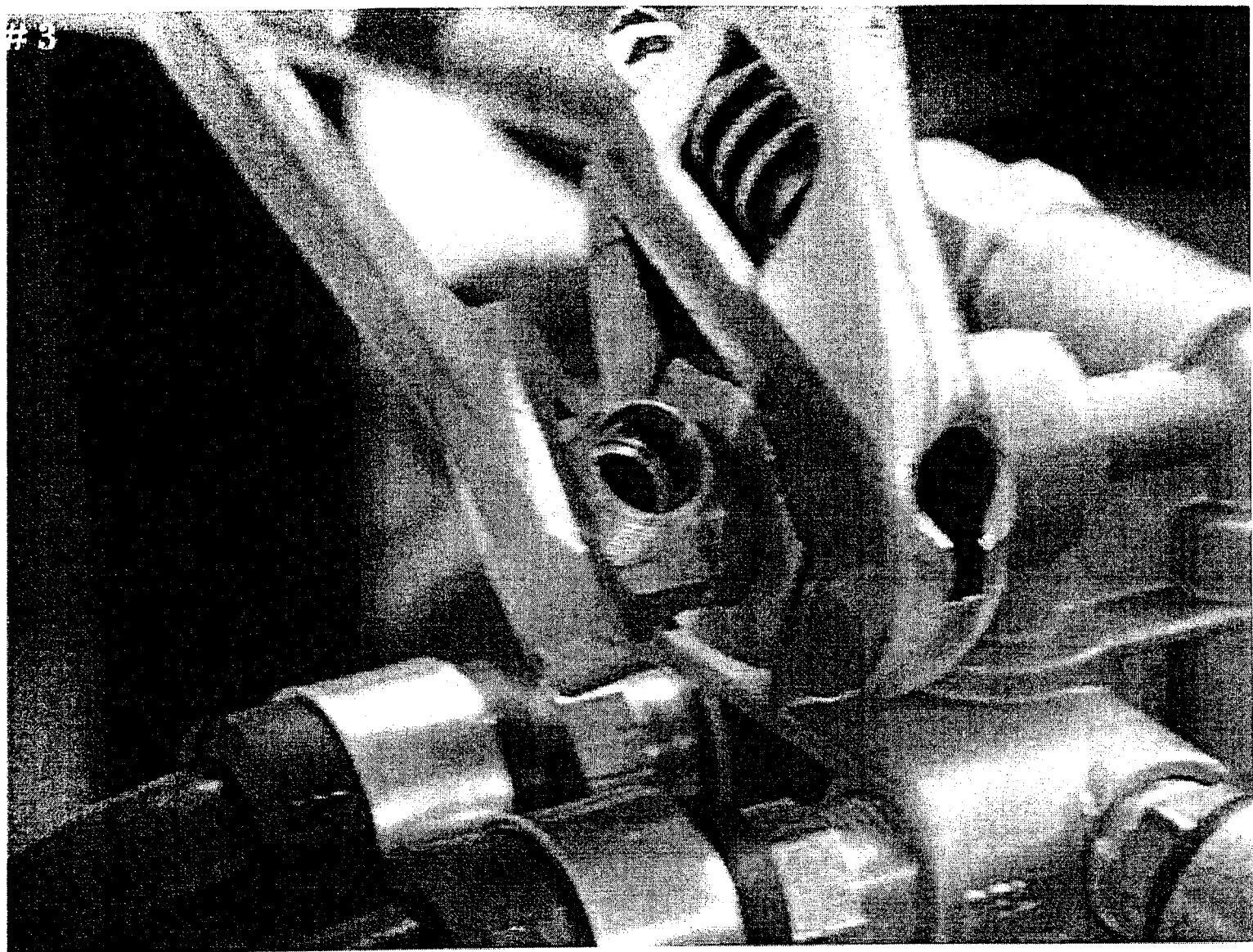
- Remove control line (blue) - Picture #1, #2
- If insert stays in the fitting remove insert - Picture #2
- Hold cont. brass cap with wench, remove control line fitting - Picture #3
- Remove cont. brass cap - Picture #4
- Install new cont. brass cap, torque the cap to 6-8 ft. lbs. - Picture #5
- Install control line fitting - Picture #6
- Install control line (blue) - **CAUTION: Be sure insert is in control line, see Picture #2**

# 1

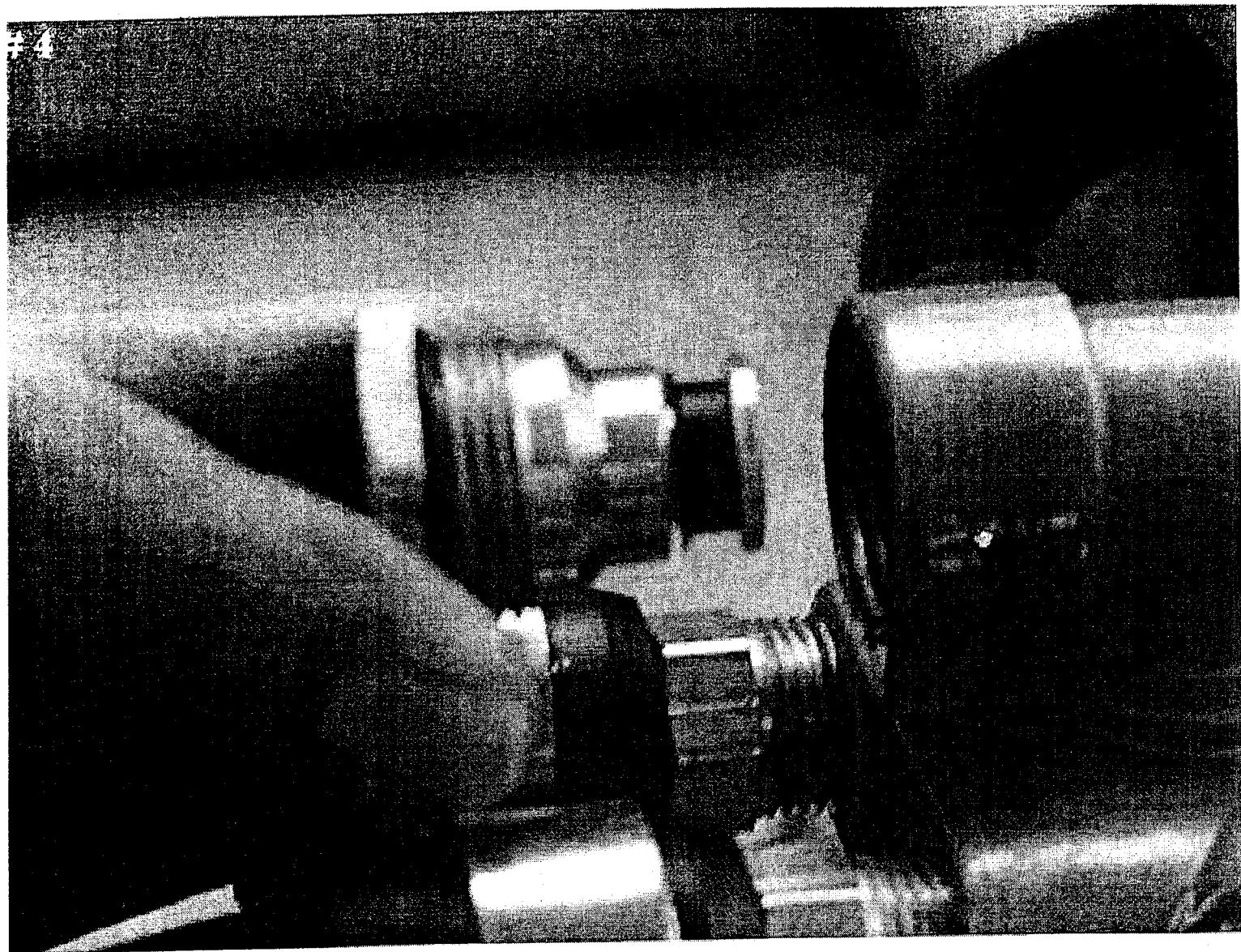


# 2



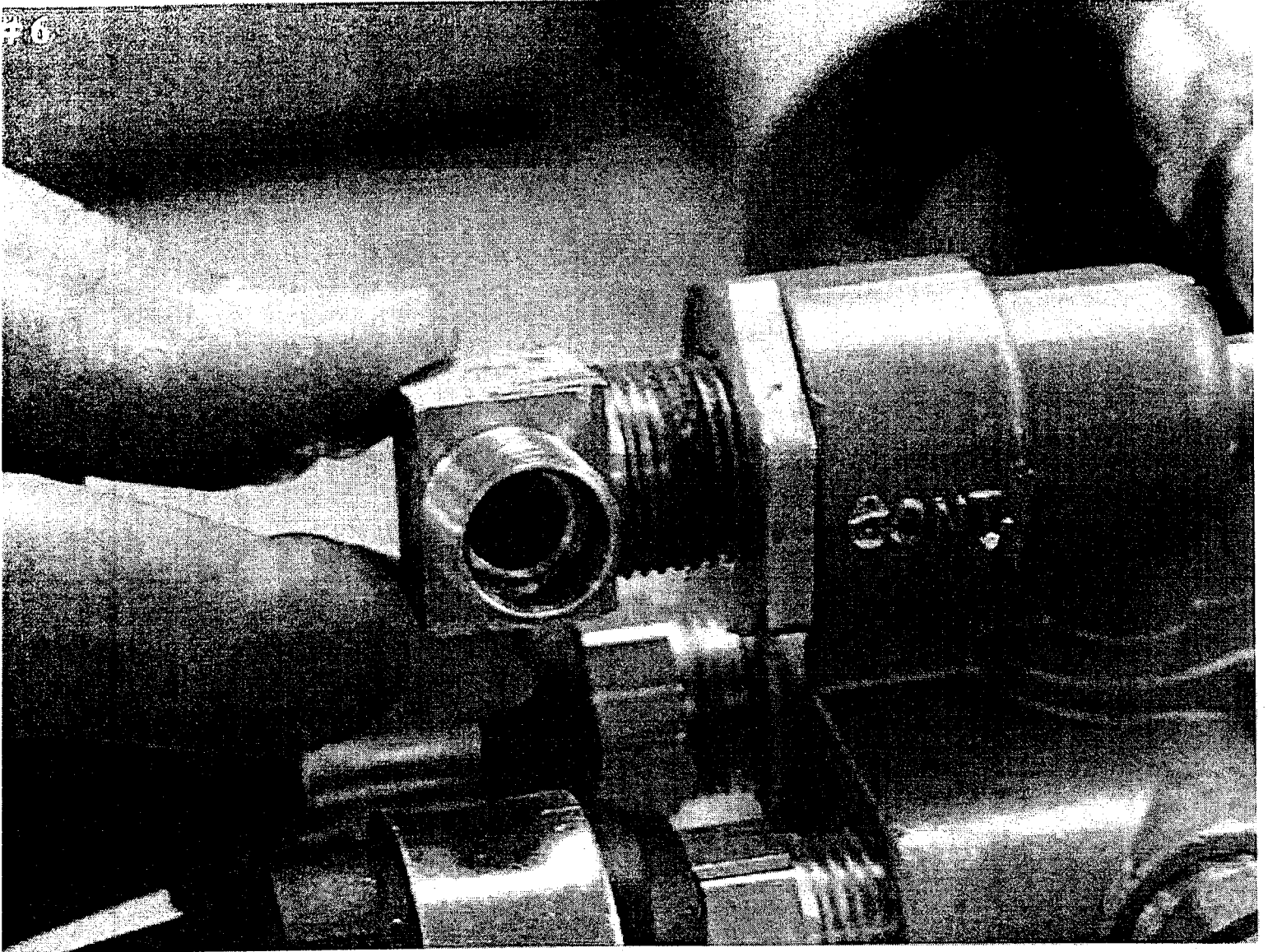




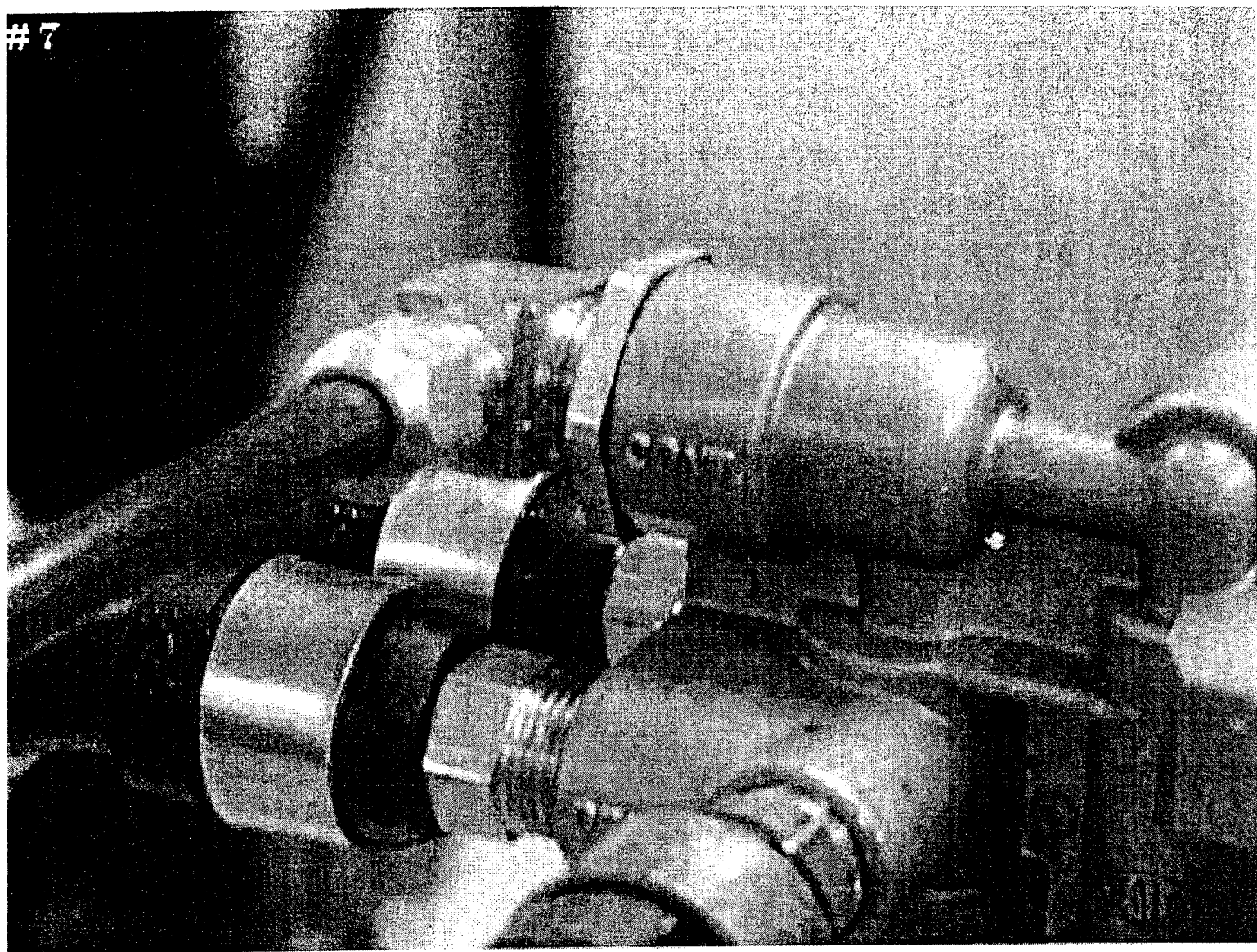








# 7



# **Sealco Fax Back Notification - #110502 Cap Assembly Installation**

Please use this form to fax notification back to Sealco of each trailer on which you have installed a New #110502 Cap Assembly on a 110500, 110700 or 110800 Spring Brake Control Valve.

## **FAXED FROM:**

Date Faxed: \_\_\_\_\_

Page \_\_\_\_\_ of \_\_\_\_\_

Company Name: \_\_\_\_\_

Phone: \_\_\_\_\_

Contact Name: \_\_\_\_\_

Fax No: \_\_\_\_\_

**PLEASE FAX TO: DANIELLE CHARPENTIER - (800) 222-2334**

| Date Installed | Valve Part No.                                                                                        | Trailer Manufacturer | Vehicle Identification Number | Disposed Of Trailer                                                |
|----------------|-------------------------------------------------------------------------------------------------------|----------------------|-------------------------------|--------------------------------------------------------------------|
|                | <input type="checkbox"/> 110500<br><input type="checkbox"/> 110700<br><input type="checkbox"/> 110800 |                      |                               | <input type="checkbox"/> Sold<br><input type="checkbox"/> Scrapped |
|                | <input type="checkbox"/> 110500<br><input type="checkbox"/> 110700<br><input type="checkbox"/> 110800 |                      |                               | <input type="checkbox"/> Sold<br><input type="checkbox"/> Scrapped |
|                | <input type="checkbox"/> 110500<br><input type="checkbox"/> 110700<br><input type="checkbox"/> 110800 |                      |                               | <input type="checkbox"/> Sold<br><input type="checkbox"/> Scrapped |
|                | <input type="checkbox"/> 110500<br><input type="checkbox"/> 110700<br><input type="checkbox"/> 110800 |                      |                               | <input type="checkbox"/> Sold<br><input type="checkbox"/> Scrapped |
|                | <input type="checkbox"/> 110500<br><input type="checkbox"/> 110700<br><input type="checkbox"/> 110800 |                      |                               | <input type="checkbox"/> Sold<br><input type="checkbox"/> Scrapped |
|                | <input type="checkbox"/> 110500<br><input type="checkbox"/> 110700<br><input type="checkbox"/> 110800 |                      |                               | <input type="checkbox"/> Sold<br><input type="checkbox"/> Scrapped |
|                | <input type="checkbox"/> 110500<br><input type="checkbox"/> 110700<br><input type="checkbox"/> 110800 |                      |                               | <input type="checkbox"/> Sold<br><input type="checkbox"/> Scrapped |
|                | <input type="checkbox"/> 110500<br><input type="checkbox"/> 110700<br><input type="checkbox"/> 110800 |                      |                               | <input type="checkbox"/> Sold<br><input type="checkbox"/> Scrapped |
|                | <input type="checkbox"/> 110500<br><input type="checkbox"/> 110700<br><input type="checkbox"/> 110800 |                      |                               | <input type="checkbox"/> Sold<br><input type="checkbox"/> Scrapped |
|                | <input type="checkbox"/> 110500<br><input type="checkbox"/> 110700<br><input type="checkbox"/> 110800 |                      |                               | <input type="checkbox"/> Sold<br><input type="checkbox"/> Scrapped |
|                | <input type="checkbox"/> 110500<br><input type="checkbox"/> 110700<br><input type="checkbox"/> 110800 |                      |                               | <input type="checkbox"/> Sold<br><input type="checkbox"/> Scrapped |
|                | <input type="checkbox"/> 110500<br><input type="checkbox"/> 110700<br><input type="checkbox"/> 110800 |                      |                               | <input type="checkbox"/> Sold<br><input type="checkbox"/> Scrapped |
|                | <input type="checkbox"/> 110500<br><input type="checkbox"/> 110700<br><input type="checkbox"/> 110800 |                      |                               | <input type="checkbox"/> Sold<br><input type="checkbox"/> Scrapped |
|                | <input type="checkbox"/> 110500<br><input type="checkbox"/> 110700<br><input type="checkbox"/> 110800 |                      |                               | <input type="checkbox"/> Sold<br><input type="checkbox"/> Scrapped |
|                | <input type="checkbox"/> 110500<br><input type="checkbox"/> 110700<br><input type="checkbox"/> 110800 |                      |                               | <input type="checkbox"/> Sold<br><input type="checkbox"/> Scrapped |
|                | <input type="checkbox"/> 110500<br><input type="checkbox"/> 110700<br><input type="checkbox"/> 110800 |                      |                               | <input type="checkbox"/> Sold<br><input type="checkbox"/> Scrapped |
|                | <input type="checkbox"/> 110500<br><input type="checkbox"/> 110700<br><input type="checkbox"/> 110800 |                      |                               | <input type="checkbox"/> Sold<br><input type="checkbox"/> Scrapped |
|                | <input type="checkbox"/> 110500<br><input type="checkbox"/> 110700<br><input type="checkbox"/> 110800 |                      |                               | <input type="checkbox"/> Sold<br><input type="checkbox"/> Scrapped |
|                | <input type="checkbox"/> 110500<br><input type="checkbox"/> 110700<br><input type="checkbox"/> 110800 |                      |                               | <input type="checkbox"/> Sold<br><input type="checkbox"/> Scrapped |
|                | <input type="checkbox"/> 110500<br><input type="checkbox"/> 110700<br><input type="checkbox"/> 110800 |                      |                               | <input type="checkbox"/> Sold<br><input type="checkbox"/> Scrapped |

Please use a separate form for additional trailers.

SCVP- FN502-0104