



THE NEW AMERICAN MOTORCYCLE™

Date: 4/13/2004

TECHNICAL SERVICE BULLETIN

Victory Motorcycle

Bulletin Number: V-04-01SAF

Model Years: 2004

☒ Safety Alert Fax ☐ Safety Recall ☐ Service Bulletin ☐ Service Alert Fax ☐ Production Update KitDistribution: ☐ Owner / Principal ☐ Service Manager ☐ Sales Manager ☐ Parts Manager ☐ TechniciansThis Service Bulletin is located at www.polarisdealers.com

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IMPORTANT NOTICE!

STOP SELLING THE 2004 VICTORY MODELS LISTED BELOW IMMEDIATELY UNTIL THE REAR BRAKE RESERVOIR HOSE HAS BEEN INSPECTED AND/OR REPAIRED ON ALL AFFECTED UNITS AT YOUR DEALERSHIP. CONTACT OWNERS OF DELIVERED UNITS IMMEDIATELY AND INFORM THEM TO STOP RIDING THEIR 2004 VICTORY MOTORCYCLES UNTIL THIS INSPECTION AND REPAIR (IF THE HOSE IS DAMAGED) HAS BEEN COMPLETED.

SUBJECT: REAR BRAKE FLUID RESERVOIR HOSE MAY HAVE BEEN DAMAGED DURING SHIPMENT

PURPOSE: This **SAFETY ALERT FAX** is to address the issue of possible rear brake reservoir hose damage in the area under the right floorboard or foot peg during shipment. Hose damaged may have occurred due to a crate support block at the front right side of the frame making contact with the brake fluid reservoir hose. **DO NOT SELL OR DELIVER ANY AFFECTED UNIT UNTIL THE BRAKE HOSE HAS BEEN INSPECTED AND/OR REPAIRED.** A Safety Recall Bulletin with inspection procedures, repair procedures, and a comprehensive VIN range is in progress and will be posted on the dealer web site and faxed to you by Thursday, April 15, 2004.

MODEL(S) AFFECTED:

2004 Model(s) Affected	Model Number(s)	Serial Numbers of Affected Vehicles
2004 Vegas™	V04GB16 / V04G116 / V04G216	All units shipped on or prior to April 8, 2004
2004 Kingpin™	V04CB16 / V04C116 / V04C216	All units shipped on or prior to April 8, 2004
2004 Vegas ANSS™	V04NC16	All units shipped on or prior to April 8, 2004

REPAIR PROCEDURE:

The repair procedure will be included with the Safety Recall Bulletin.

Sincerely,

Karl Iversile
Manager, Technical Service & Warranty

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