



Recall Action Notice

Service Bulletin 336

May 2004



Affected Models Tiger

VIN Range From 74480 up to 114882

Markets All

Subject Fuel Hose Connectors

Background Information

Is service quality feed back has identified a potential for the fuel line connectors, which connect the fuel feed and return hoses to the fuel pump plate, to break.

Dealers are required to replace the connectors to ensure the continued integrity of the fuel system.

Customer Contact Instructions

UK: Triumph Motorcycles Limited will write directly to the owner of the affected machines instructing them to contact their nearest dealer to arrange for replacement fuel hose connectors to be fitted. For vehicles in dealer stock, the recall MUST be actioned before delivery to the customer.

Overseas: Triumph subsidiaries and distributors must instigate a recall action in their country in accordance with the national recall code of practice.

Identification of Affected Motorcycles

Tiger 900 motorcycles are affected if they are in the VIN range listed above.

Warranty Claim Instructions

Fault code 0124848010

Repair code 88338

Repair time allowances 0.20 hours

Parts return instructions Parts are to be retained for 90 days, then scrapped.

Parts Ordering Instructions

Parts required: 1 x T1241260 (fuel hose connector kit)

..... 1 x T1241270 (return hose connector kit)

Parts ordering information Orders should be placed using the normal parts ordering procedure.

Once completed, please mark the service record book that the requirements of this recall action have been complied with.



Replacement Procedure

Replace the fuel hose connectors by carrying out the following procedure:

Warning

Observe the warning advice given in the general information section of the service manual on the safe handling of fuel and fuel containers. A fire causing personal injury and damage to property could result from spilled fuel or fuel not handled or stored correctly.

1. Remove the seats.
2. Disconnect the battery, negative (black) lead first.
3. Gain access to the fuel pump plate as described in the relevant service manual.

Note

- It is not necessary to remove the fuel tank in order to replace both fuel hose connectors.



1. Fuel hose connector.
2. Return hose connector.

Warning

Caution

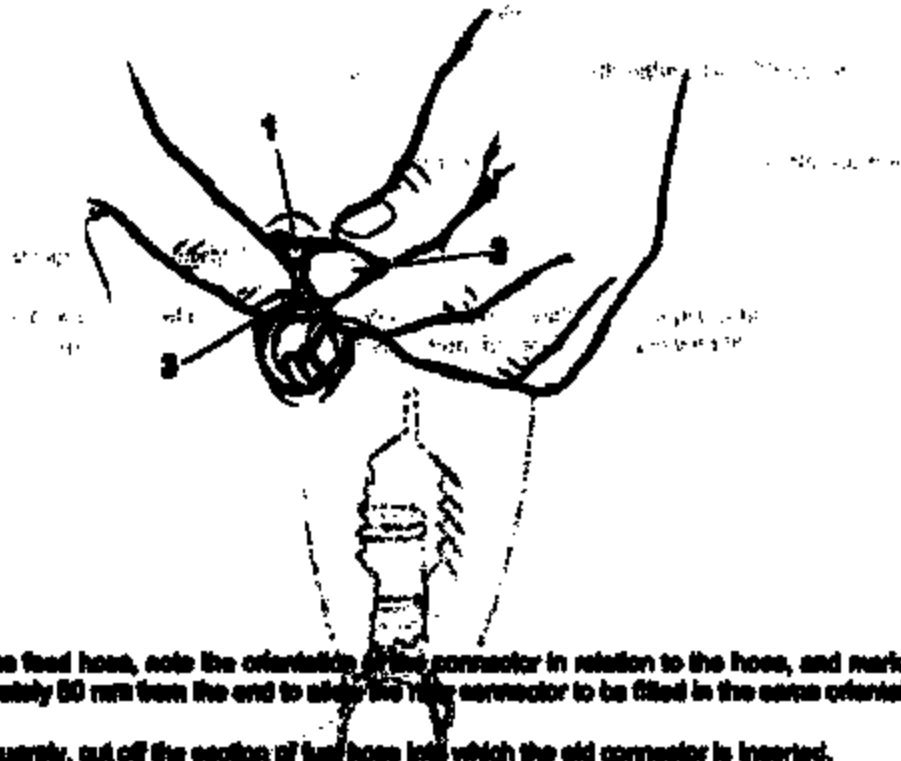


4. Disconnect both fuel hoses by pressing inward, the metal tag between the hose and socket. Once released, the hose will spring out from the socket.

Warning

Note

- The replacement fuel hose connector is silver with a spigot diameter of approximately 8mm.
- The replacement return hose connector is silver with a spigot diameter of approximately 10mm.



1. Socket.
2. Hose.
3. Metal tag.

5. Starting with the fuel hose, note the orientation of the connector in relation to the hose, and mark the fuel hose approximately 50 mm from the end to allow the new connector to be fitted in the same orientation.
6. Cleanly and squarely, cut off the section of fuel hose into which the old connector is inserted.

Note

- Cut the fuel feed hose approximately 35 - 45 mm from the end.
- Cut the fuel return hose approximately 25 - 35 mm from the end.

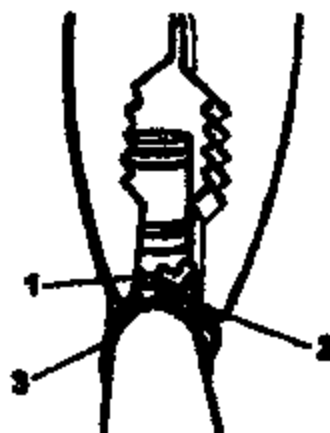
The fuel pipe will contain fuel under pressure. When removing the connector, wear eye protection and protective clothing and ensure that the pressurized fuel is not exposed to naked flames, light bulbs, etc. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

7. Visually inspect the entire length of the fuel hose for signs of damage. Replace if necessary.



A damaged fuel hose MUST be replaced as a damaged fuel hose may allow fuel to leak. A fire causing personal injury and damage to property could result from leaked fuel.

8. Place the hose clip supplied with the kit, over the end of the fuel hose.
9. To aid insertion of the connector, lubricate the end of the fuel hose with ether, SAE30 oil, or diluted liquid soap.
10. Insert the fuel connector in the orientation previously noted, until the fuel hose contacts the connector's shoulder.
11. Position the hose clip approximately 3mm from the hose end.
12. Secure the connector to the fuel hose by tightening the hose clip with a pair of pliers until the hook of the clip is retained by the barb. An audible click will be heard when the hook engages with the barb.



1. Hook.
2. Barb.
3. Hose clip.

13. Replace the return hose connector by following the same procedure.
14. Reconnect the fuel hoses by squarely inserting the hose connectors into the corresponding sockets and gently pushing inward until the connectors engage.

Note

1. The replacement fuel hose connectors are not self sealing (dry break) connectors.

Insert the connectors simultaneously. If only one fuel hose is connected, fuel may drain through the unconnected hose. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.



When inserting the fuel hoses, do not split the connector in the socket as this will damage the O-ring on the connector tip resulting in a fuel leak. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

15. Check both fuel hoses for free play.

Note

- The fuel hoses should have sufficient free play to ensure that they do not pull the connectors. Hoses with insufficient free play should be replaced.

16. Reconnect the battery, positive (red) lead first.

17. Switch on the ignition and check carefully for fuel leaks. Rectify as necessary.

18. Refit the fume removed in step 3 as directed in the service manual.

19. Refit the seals.

Distribution

(Initial and date when read and return to central file holder)

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2



Recall Action Notice

Service Bulletin 337

May 2004

Affected Models Tiger
VIN Range From 124104 up to 125076
Markets All
Subject Fuel Hose Connectors

Background Information

In service quality feed back has identified a potential for the fuel line connectors, which connect the fuel feed and return hoses to the fuel pump plate, to break.

Dealers are required to replace the connectors to ensure the continued integrity of the fuel system.

Customer Contact Instructions

UK: Triumph Motorcycles Limited will write directly to the owners of the affected machines instructing them to contact their nearest dealer to arrange for replacement fuel hose connectors to be fitted. For vehicles in dealer stock, the recall MUST be actioned before delivery to the customer.

Overseas: Triumph subsidiaries and distributors must initiate a recall action in their country in accordance with the national recall code of practice.

Identification of Affected Motorcycles

Tiger T755 motorcycles are affected if they are in the VIN range listed above.

Warranty Claim Instructions

Fault code 0124848016
Repair code 00037
Repair time allowances 0.20 hours
Parts return instructions Parts are to be retained for 90 days, then scrapped.

Parts Ordering Instructions

Parts required: 1 x T1241260 (fuel hose connector kit)
..... 1 x T1241270 (return hose connector kit)
Parts ordering information Orders should be placed using the normal parts ordering procedure.

Once completed, please mark the service record book that the requirements of this recall action have been complied with.



Replacement Procedure

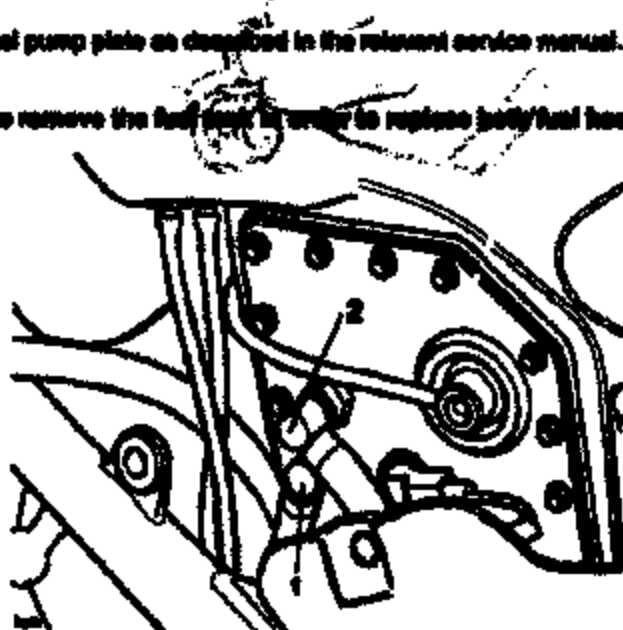
Replace the fuel hose connectors by carrying out the following procedure:

Observe the warning advice given in the general information section of the service manual on the safe handling of fuel and fuel containers. A fire causing personal injury and damage to property could result from spilled fuel or fuel not handled or stored correctly.

1. Remove the seat/s.
2. Disconnect the battery, negative (black) lead first.
3. Gain access to the fuel pump plate as described in the relevant service manual.

Note

- It is not necessary to remove the fuel tank in order to replace both fuel hose connectors.

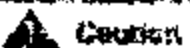


1. Fuel hose connector.

2. Return hose connector.



Warning



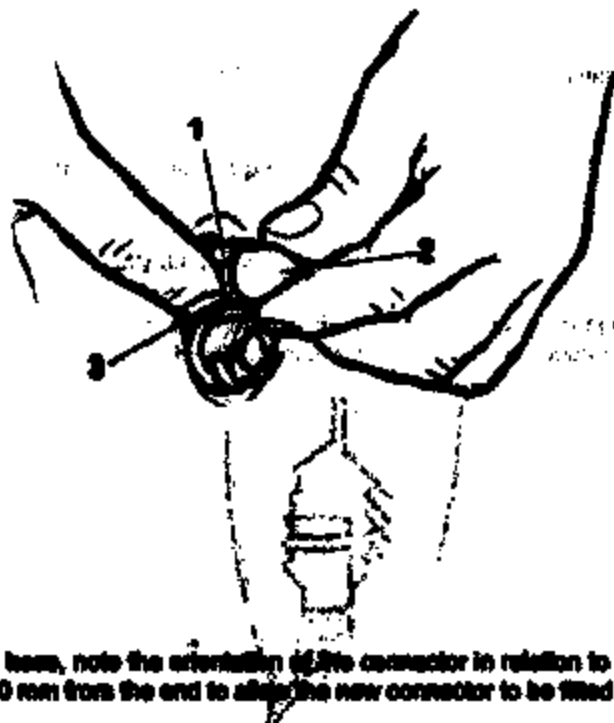
Caution



4. Disconnect both fuel hoses by pressing inward, the metal tag between the hose and socket. Once released, the hose will spring out from the socket.

Note

- The replacement fuel hose connector is silver with a spigot diameter of approximately 5mm.
- The replacement return hose connector is red with a spigot dia of approximately 10mm.



1. Socket.
2. Hose.
3. Metal tag.

5. Starting with the fuel hose, note the orientation of the connector in relation to the hose, and mark the fuel hose approximately 50 mm from the end to allow the new connector to be fitted in the same orientation.
6. Cleanly and squarely, cut off the section of fuel hose into which the old connector is inserted.

Note

- Cut the fuel fuel hose approximately 35 - 45 mm from the end.
- Cut the fuel return hose approximately 25 - 35 mm from the end.

Warning

The fuel pipe will contain fuel under pressure. When removing the connector, wear eye protection and protective clothing and ensure that the pressurized fuel is not exposed to naked flame, light bulbs, etc. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

Caution

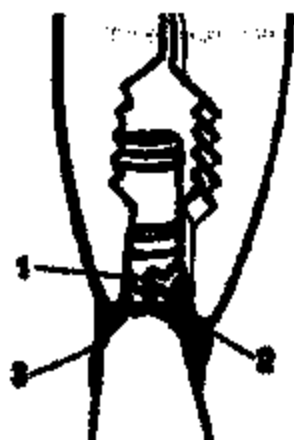
Do not remove more than 50 mm from the end of the fuel hose. Removing more will not leave sufficient hose length for correct connection at the fuel system.

7. Visually inspect the entire length of the fuel hose for signs of damage. Replace if necessary.



A damaged fuel hose **MUST** be replaced as a damaged hose will allow fuel to leak. A fire causing personal injury and damage to property could result from leaked fuel.

8. Place the hose clip supplied with the kit, over the end of the fuel hose.
9. To aid insertion of the connector, lubricate the end of the fuel hose with ether, SAE30 oil, or diluted liquid soap.
10. Insert the new connector in the orientation previously noted, until the fuel hose contacts the connector's shoulder.
11. Position the hose clip approximately 3mm from the hose end.
12. Secure the connector to the fuel hose by tightening the hose clip with a pair of pliers until the hook of the clip is retained by the barb. An audible click will be heard when the hook engages with the barb.



1. Hook.
2. Barb.
3. Hose clip.

13. Replace the return hose connector by following the same procedure.
14. Reconnect the fuel hose by squarely inserting the hose connector into the corresponding socket and gently pushing inwards until the connector engages.

Note

- The replacement fuel hose connectors are not self sealing (dry break) connectors.

Warning
Insert both connectors simultaneously. If only one fuel hose is connected, fuel may drain through the unconnected hose. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.



Warning
When inserting the fuel hoses, do not split the distributor in the socket as this will damage the O-ring on the connector tip resulting in a fuel leak. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

15. Check both fuel hoses for free play.

Note:

- The fuel hoses should have sufficient free play to ensure that they do not pull on the connectors. Hoses with insufficient free play should be replaced.

16. Reconnect the battery, positive (red) lead first.

17. Switch on the ignition and check carefully for fuel leaks. Rectify as necessary.

18. Refit the items removed in step 3 as directed in the service manual.

19. Refit the seats.

Distribution

(Initial and date when read and return to control file holder)

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2

30 July 2004

«FIRST» «LAST»
«CITY» «ST» «ZIP»

Dear «FIRST»:

TRIUMPH

N.H.T.S.A. No. 04V-156

IMPORTANT MOTORCYCLE SAFETY RECALL

Jet Male Fuel Connectors 38

Speed Four

Affected VIN Range: 147433-189078

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

Triumph Motorcycles has decided that a defect, which relates to motor vehicle safety exists in certain Speed Four Motorcycles. This vehicle has a male fuel connector linking each of the fuel and return fuel hoses to the fuel pump mounting plate, fixed to the underside or right side of the fuel tank, that may contain a fracture following any mis-handling. If the male fuel connector fractures, fuel may escape from the connector onto the engine or side of the motorcycle resulting in a potential fire or loss of control of the motorcycle.

Our records indicate you are the owner of a Speed Four - VIN «VIN»

This machine is included within the above Safety Recall and we urge you to contact your local Triumph dealer immediately in order to have the male fuel connectors replaced at no charge to you. This repair will take less than 30 minutes and will be free of charge. If you paid to remedy the issue identified in this notice, you may be eligible for a refund. Please provide the paid invoice to an authorized dealer, or directly to Triumph at 385 West Sanders Memorial Drive, Suite 108, Newnan, GA 30865.

Avoiding this modification may result in fuel escaping from the male fuel connector onto the engine or side of the motorcycle resulting in a potential fire or loss of control of the motorcycle.

You are strongly advised not to attempt to disconnect any of the male fuel connectors at any point in time, either prior to or following the recall modification. To ensure a long and trouble free life for your motorcycle, an authorized Triumph dealer should carry out maintenance.

Federal regulations requires that any vehicle owner receiving the Recall Notice must forward a copy of this notice to the lessee within ten days of receipt.

Should you need to discuss any aspect of this recall, we suggest you contact your dealer. If required, however, please do not hesitate to call our Customer Service representative at (678) 834 - 2010.

May we take this opportunity to apologize for any inconvenience this action may cause. However, we are sure you will agree that under the circumstances, our actions should be regarded positively. We trust you will co-operate with this recall by contacting your dealer today to arrange for this important work to be completed.

This action is being monitored by the N.H.T.S.A. If after contacting your dealer you are still not satisfied that we have done our best to remedy this condition without charge and within reasonable time, you may wish to contact The Administrator, National Highway and Traffic Safety Administration, 400 Seventh Street S.W., Washington D.C. 20590 or please call 1 - 888 - 327 - 4236.

Shel Barr - Recall Coordinator



Recall Action Notice

Service Bulletin 338



May 2004

Affected Models Speed Four
VIN Range From 147405 up to 150577
Markets All
Subject Fuel Hose Connectors

Background Information

In service quality feed back has identified a potential for the fuel line connectors, which connect the fuel feed and return hoses to the fuel pump plate, to break.

Dealers are required to replace the connectors to ensure the continued integrity of the fuel system.

Customer Contact Instructions

UK: Triumph Motorcycles Limited will write directly to the owners of the affected machines instructing them to contact their nearest dealer to arrange for replacement fuel hose connectors to be fitted. For vehicles in dealer stock, the recall MUST be actioned before delivery to the customer.

Overseas: Triumph subsidiaries and distributors must instigate a recall action in their country in accordance with the national recall code of practice.

Identification of Affected Motorcycles

Speed Four motorcycles are affected if they are in the VIN range listed above.

Warranty Claims Instructions

Fault code 0124640020
Repair code 90338
Repair time allowance 0.20 hours
Parts return instructions Parts are to be retained for 90 days, then scrapped.

Parts Ordering Instructions

Parts required: 1 x T1341205 (fuel hose connector kit)
..... 1 x T1341270 (return hose connector kit)
Parts ordering information Orders should be placed using the normal parts ordering procedure.

Once completed, please mark the service record book that the requirements of this recall action have been complied with.



Replacement Procedure

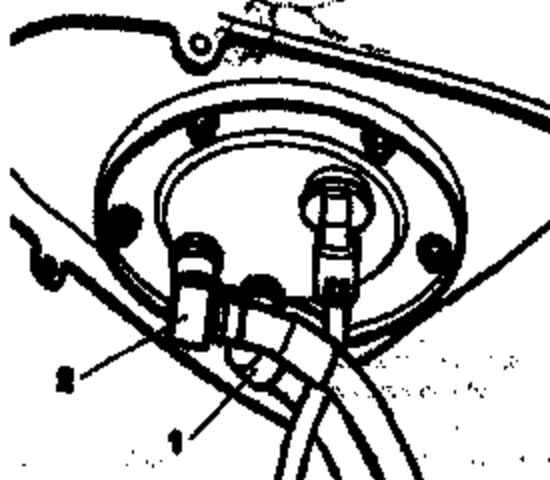
Replace the fuel hose connectors by carrying out the following procedure:

Warning
Observe the warning advice given in the general information section of the service manual on the safe handling of fuel and fuel containers. A fire causing personal injury and damage to property could result from spilled fuel or fuel not handled or stored correctly.

1. Remove the cable.
2. Disconnect the battery, negative (black) lead first.
3. Gain access to the fuel pump plate as described in the relevant service manual.

Note

- It is not necessary to remove the fuel tank in order to replace both fuel hose connectors.



1. Fuel hose connector.
2. Return hose connector.

Warning

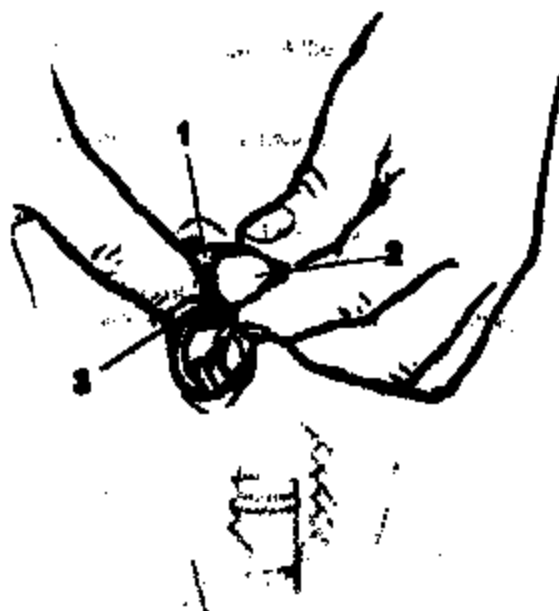
Caution



4. Disconnect both fuel hoses by pressing inwards, the metal tag between the hose and socket. Once released, the hose will spring out from the socket.

Note:

- The replacement feed hose connector is red with a spigot diameter of approximately 8mm.
- The replacement return hose connector is silver with a spigot diameter of approximately 10mm.



1. Socket.
2. Hose.
3. Metal tag.

5. Starting with the feed hose, note the orientation of the connector in relation to the hose, and mark the fuel hose approximately 80 mm from the end to allow the new connector to be fitted in the same orientation.
6. Clearly and squarely, cut off the section of fuel hose into which the old connector is inserted (approximately 25 - 30 mm from the end).

Warning

The fuel pipe will contain fuel under pressure. When removing the connector, wear eye protection and protective clothing and ensure that the pressurised fuel is not exposed to naked flames, light bulbs, etc. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

Caution

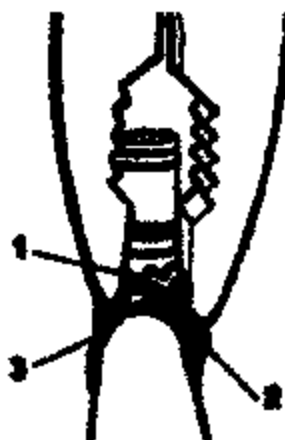
Do not remove more than 80 mm from the end of the fuel hose. Removing more than 80 mm will result in insufficient hose length for correct connection of the fuel system.

7. Visually inspect the entire length of the fuel hose for signs of damage. Replace if necessary.



A damaged fuel hose **MUST** be replaced as a damaged fuel hose may allow fuel to leak. A fire causing personal injury and damage to property could result from leaked fuel.

6. Place the hose clip supplied with the kit, over the end of the fuel hose.
9. To aid insertion of the connector, lubricate the end of the fuel hose with either, SAE30 oil, or diluted liquid soap.
10. Insert the new connector in the orientation previously noted, until the fuel hose contacts the connector's shoulder.
11. Position the hose clip approximately 3mm from the hose end.
12. Secure the connector to the fuel hose by tightening the hose clip with a pair of pliers until the hook of the clip is retained by the barb. An audible click will be heard when the hook engages with the barb.



1. Hook.
2. Barb.
3. Hose clip.

13. Replace the return hose connector by following the same procedure.
14. Reconnect the fuel hoses by squarely inserting the hose connectors into the corresponding sockets and gently pushing inwards until the connectors engage.

Note:

- The replacement fuel hose connectors are not self sealing (dry break) connectors.

Insert the connectors simultaneously. If only one fuel hose is connected, fuel may drain through the unconnected hose. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.



When inserting the fuel hoses, do not spring the connector in the socket as this will damage the O-ring on the connector tip resulting in a fuel leak. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

15. Check both fuel hoses for free play.

Note!

- The fuel hoses should have sufficient free play to ensure that they do not pull on the connectors. Hoses with insufficient free play should be replaced.

16. Reconnect the battery, positive (red) lead first.

17. Switch on the ignition and check carefully for fuel leaks. Rectify as necessary.

18. Roll the horns removed in step 3 as directed in the service manual.

19. Roll the seats.

Distribution

(Initial and date when read and when to contact the holder)

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2



Recall Action Notice

Service Bulletin 338

May 2004

Affected Models Daytona 600

VIN Range From 178884 up to 182867

Markets All

Subject Fuel Hose Connectors

Background Information

A service quality feedback has identified a potential for the fuel line connectors, which connect the fuel feed and return hoses to the fuel pump plate, to break.

Dealers are required to replace the connectors to ensure the continued integrity of the fuel system.

Customer Contact Instructions

UK: Triumph Motorcycles Limited will write directly to the owners of the affected machines instructing them to contact their nearest dealer to arrange for replacement fuel hose connectors to be fitted. For vehicles in dealer stock, the recall MUST be actioned before delivery to the customer.

Overseas: Triumph subsidiaries and distributors must instigate a recall action in their country in accordance with the national recall code of practice.

Identification of Affected Motorcycles

Daytona 600 motorcycles are affected if they are in the VIN range listed in above.

Warranty Claims Instructions

Fault code 0124040025

Repair code 88238

Repair time allowance 0.20 hours

Parts return instructions Parts are to be retained for 90 days, then scrapped.

Parts Ordering Instructions

Parts required: 1 x T1241285 (feed hose connector kit)

..... 1 x T1241280 (return hose connector kit)

Parts ordering information Orders should be placed using the normal parts ordering procedure.

Once completed, please mark the service record book that the requirements of this recall action have been complied with.



Replacement Procedure

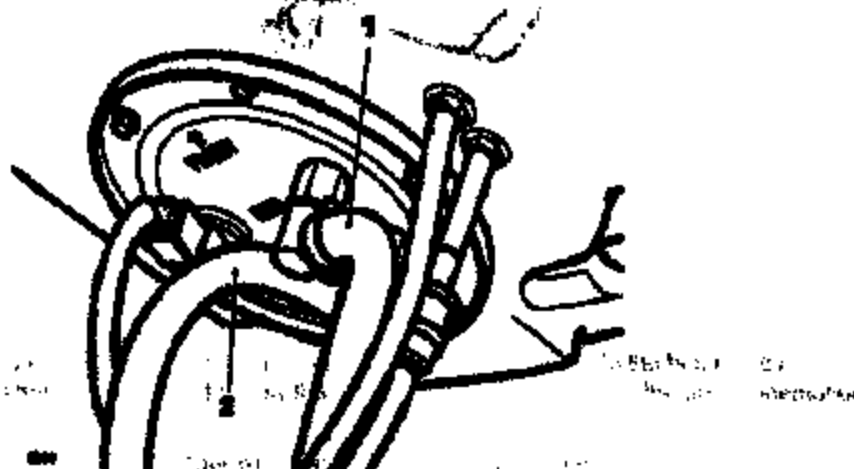
Replace the fuel hose connectors by carrying out the following procedure:

Observe the warning advice given in the general information section of the service manual on the safe handling of fuel and fuel containers. A fire causing personal injury and damage to property could result from spilled fuel or fuel not handled or stored correctly.

1. Remove the nozzle.
2. Disconnect the battery, negative (black) lead first.
3. Gain access to the fuel pump plate as described in the relevant service manual.

Note

- It is not necessary to remove the fuel tank in order to replace both fuel hose connectors.



1. Fuel feed hose.

2. Fuel return hose.

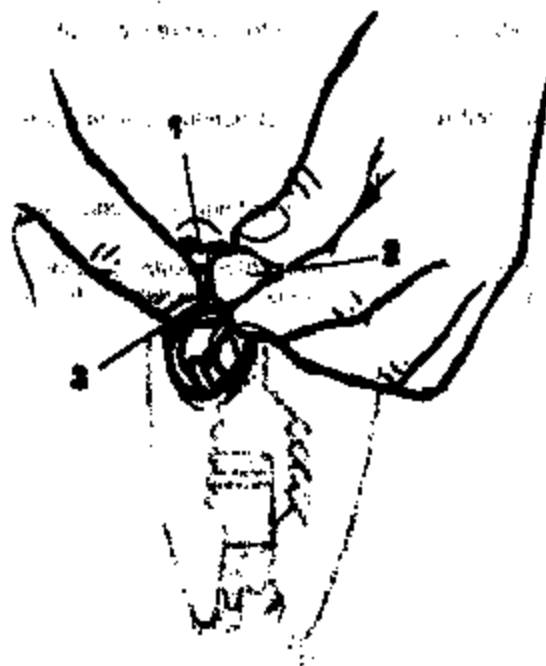




4. Disconnect both fuel hoses by pressing inward, the metal tag between the hose and socket. Once released, the hose will spring out from the socket.

Note

- The replacement fuel hose connector is red with a spigot diameter of approximately 10mm.
- The replacement return hose connector is silver with a spigot diameter of approximately 8mm.



1. Socket.
2. Hose.
3. Metal tag.

5. Starting with the fuel feed hose, note the orientation of the connector in relation to the hose, and mark the fuel hose approximately 30 mm from the end to allow the new connector to be fitted in the same orientation.
6. Cleanly and squarely cut the fuel hose approximately 25 - 30 mm from the end.

Warning

The fuel pipe will contain fuel under pressure. When removing the connector, wear eye protection and protective clothing and ensure that the pressurized fuel is not exposed to naked flame, light bulbs, etc. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

Caution

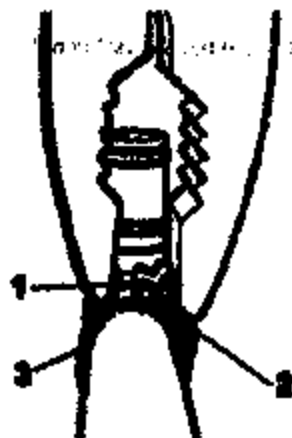
Do not replace more than 10 mm from the end of the hose. Replacing more will not allow sufficient hose length for correct connection of the fuel system.

7. Visually inspect the entire length of the fuel hose for signs of damage. Replace if necessary.



A damaged fuel hose MUST be replaced as a damaged fuel hose may allow fuel to leak. A fire causing personal injury and damage to property could result from leaked fuel.

8. Place the hose clip supplied with the kit, over the end of the fuel hose.
9. To aid insertion of the connector, lubricate the end of the fuel hose with either, SAE30 oil, or diluted liquid soap.
Note:
10. Insert the new connector in the orientation previously noted, until the fuel hose contacts the connector's barb.
11. Position the hose clip approximately 3mm from the hose end.
12. Secure the connector to the fuel hose by tightening the hose clip with a pair of pliers until the hook of the clip is retained by the barb. An audible click will be heard when the hook engages with the barb.



1. Hook.
2. Barb.
3. Hose clip.

13. Replace the return fuel hose connector by following the same procedure.
14. Reconnect the fuel hoses by squarely inserting the hose connectors into the corresponding sockets and gently pushing inward until the connectors engage.

Note:

- The replacement fuel hose connectors are not self-sealing (dry break) connectors.

Warning
Insert both connectors simultaneously. If only one fuel hose is connected, fuel may drain through the unconnected hose. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.



When inserting the fuel hoses, do not split the connector in the socket as this will damage the O-ring on the connector tip resulting in a fuel leak. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

15. Check both fuel hoses for free play.

Note

Note The fuel hoses should have sufficient free play to ensure that they do not pull on the connectors. Hoses with insufficient free play should be replaced.

16. Reconnect the battery, positive (red) lead first.

17. Switch on the ignition and check carefully for fuel leaks. Rectify as necessary.

18. Refit the items removed in step 3 as directed in the service manual.

19. Refit the seats.

Distribution

(Initial and date when read and return to central file holder)

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2



Recall Action Notice

Service Bulletin 340

Confidential

May 2004

Affected Models TT800

VIN Range From 90680 up to 118107

Markets All

Subject Fuel Hose Connectors

Background Information

In service quality feed back has identified a potential for the fuel line connectors, which connect the fuel feed and return hoses to the fuel pump plate, to break.

Dealers are required to replace the connectors to ensure the continued integrity of the fuel system.

Customer Contact Instructions

UK: Triumph Motorcycles Limited will write directly to the owners of the affected machines instructing them to contact their nearest dealer to arrange for replacement fuel hose connectors to be fitted. For vehicles in dealer stock, the recall MUST be actioned before delivery to the customer.

Overseas: Triumph subsidiaries and distributors must instigate a recall action in their country in accordance with the national recall code of practice.

Identification of Affected Motorcycles

TT800 motorcycles are affected if they are in the VIN range listed above.

Warranty Claim Instructions

Fault code 0124840030

Repair code 98340

Repair time allowances 0.25 hours

Parts return instructions Parts are to be retained for 90 days, then scrapped.

Parts Ordering Instructions

Parts required: 1 x T1241200 (feed hose connector kit)

..... 1 x T1241270 (return hose connector kit)

Parts ordering information Orders should be placed using the normal parts ordering procedure.

Once completed, please mark the service record book that the requirements of this recall action have been complied with.



Replacement Procedure

Replace the fuel hose connectors by carrying out the following procedure:

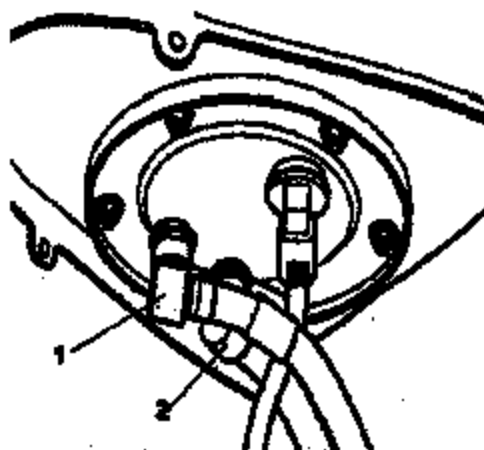
NOTE:

Observe the warning advice given in the general information section of the service manual on the safe handling of fuel and fuel containers. A fire causing personal injury and damage to property could result from spilled fuel or fuel not handled or stored correctly.

1. Remove the seats.
2. Disconnect the battery, negative (black) lead first.
3. Gain access to the fuel pump plate as described in the relevant service manual.

Note

- It is not necessary to remove the fuel tank in order to replace both fuel hose connectors.



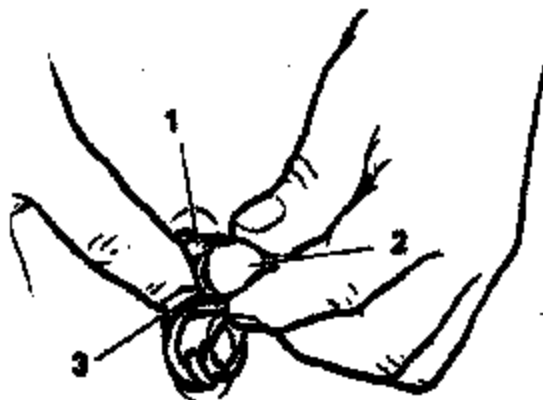
1. Fuel feed hose.
2. Fuel return hose.



4. Disconnect both fuel hoses by pressing inwards, the metal tag between the hose and socket. Once released, the hose will spring out from the socket.

Note

- The replacement feed hose connector is silver with a spigot diameter of approximately 8mm.
- The replacement return hose connector is silver with a spigot diameter of approximately 10mm.



1. Typical socket.
2. Hose.
3. Metal tag.

5. Starting with the feed hose, note the orientation of the connector in relation to the hose, and mark the fuel hose approximately 50mm from the end to allow the new connector to be fitted in the same orientation.
6. Cleanly and squarely, cut off the section of fuel hose into which the old connector is inserted.

Note

- Cut the fuel feed hose approximately 35 - 40mm from the end.
- Cut the fuel return hose approximately 25 - 30mm from the end.

The fuel pipe will contain fuel under pressure. When removing the connector, wear eye protection and protective clothing and ensure that the pressurised fuel is not exposed to naked flames, light bulbs, etc. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

- The replacement fuel hose, on inspection, should not show any signs of wear or damage.

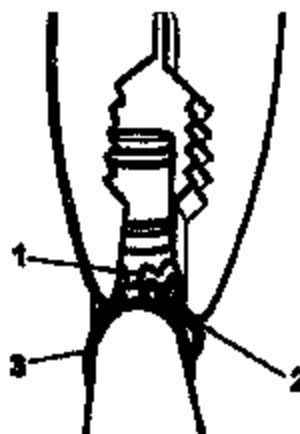
Do not remove more than 50mm from the end of the fuel feed hose or more than 30mm from the end of the fuel return hose. Removing more will not leave sufficient hose length for correct connection of the fuel system.

7. Visually inspect the entire length of the fuel hose for signs of damage. Replace if necessary.



A damaged fuel hose **MUST** be replaced as a damaged fuel hose may allow fuel to leak. A fire causing personal injury and damage to property could result from leaked fuel.

8. Place the hose clip supplied with the kit, over the end of the fuel hose.
9. To aid insertion of the connector, lubricate the end of the fuel hose with either, SAE30 oil, or diluted liquid soap.
10. Insert the new connector in the orientation previously noted, until the fuel hose contacts the connector's shoulder.
11. Position the hose clip approximately 3mm from the hose end.
12. Secure the connector to the fuel hose by tightening the hose clip with a pair of pliers until the hook of the clip is retained by the barb. An audible click will be heard when the hook engages with the barb.



1. Hook.
2. Barb.
3. Hose clip.

13. Replace the return hose connector by following the same procedure.
14. Reconnect the fuel hose by squarely inserting the hose connector into the corresponding socket and gently pushing inwards until the connector engages.

Note

- The replacement fuel hose connectors are not self sealing (dry break) connectors.

and must be connected to a fuel source before use.

Insert both connectors simultaneously. If only one fuel hose is connected, fuel may drain through the unconnected hose. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.



When inserting the fuel hoses, do not tip/tilt the connector in the socket as this will damage the O-ring on the connector tip resulting in a fuel leak. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

16. Check both fuel hoses for free play.

Note:

- The fuel hoses should have sufficient free play to ensure that they do not pull on the connectors. Hoses with insufficient free play should be replaced.

18. Reconnect the battery, positive (red) lead first.

17. Switch on the ignition and check carefully for fuel leaks. Rectify as necessary.

18. Refit the items removed in step 3 as directed in the service manual.

19. Refit the seat/s.

Distribution

(Initial and date when read and return to central file holder)

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2



Recall Action Notice

Service Bulletin 341

Confidential

May 2004

Affected Models TT800

VIN Range From 116106 up to 172940

Markets All

Subject Fuel Hose Connectors

Background Information

In service quality feed back has identified a potential for the fuel line connectors, which connect the fuel feed and return hoses to the fuel pump plate, to break.

Dealers are required to replace the connectors to ensure the continued integrity of the fuel system.

Customer Contact Instructions

UK: Triumph Motorcycles Limited will write directly to the owners of the affected machines instructing them to contact their nearest dealer to arrange for replacement fuel hose connectors to be fitted. For vehicles in dealer stock, the recall MUST be actioned before delivery to the customer.

Overseas: Triumph subsidiaries and distributors must instigate a recall action in their country in accordance with the national recall code of practice.

Identification of Affected Motorcycles

TT800 motorcycles are affected if they are in the VIN range listed above.

Warranty Claim Instructions

Fault code 0124640036

Repair code 99341

Repair time allowance 0.26 hours

Parts return instructions Parts are to be retained for 90 days, then scrapped.

Parts Ordering Instructions

Parts required: 1 x T1241269 (feed hose connector kit)

..... 1 x T1241270 (return hose connector kit)

Parts ordering information Orders should be placed using the normal parts ordering procedure.

Once completed, please mark the service record book that the requirements of this recall action have been complied with.



Replacement Procedure

Replace the fuel hose connectors by carrying out the following procedure:

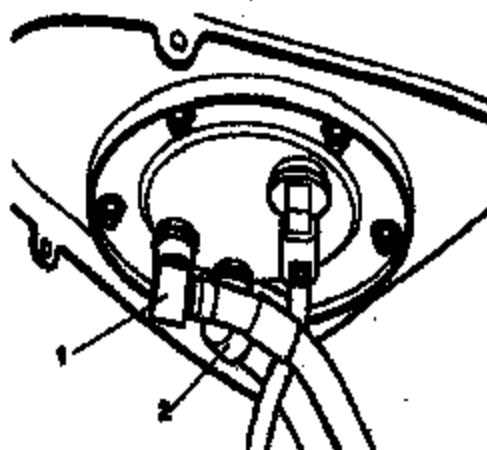
1. **Warning:**

Observe the warning advice given in the general information section of the service manual on the safe handling of fuel and fuel containers. A fire causing personal injury and damage to property could result from spilled fuel or fuel not handled or stored correctly.

1. Remove the seats.
2. Disconnect the battery, negative (black) lead first.
3. Gain access to the fuel pump plate as described in the relevant service manual.

Note

- It is not necessary to remove the fuel tank in order to replace both fuel hose connectors.



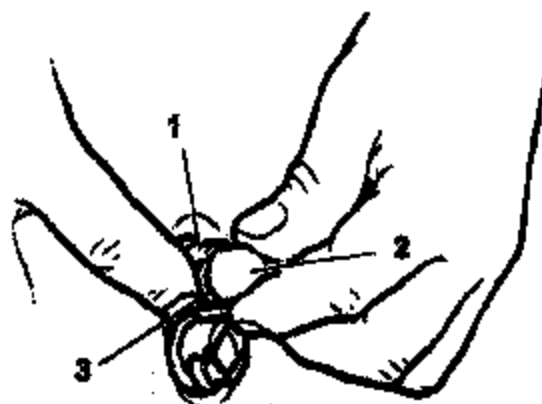
1. Fuel feed hose.
2. Fuel return hose.



4. Disconnect both fuel hoses by pressing inwards, the metal tag between the hose and socket. Once released, the hose will spring out from the socket.

Note:

- The replacement feed hose connector is red with a spigot diameter of approximately 8mm.
- The replacement return hose connector is silver with a spigot diameter of approximately 10mm.



1. Socket.
2. Hose.
3. Metal tag.

5. Starting with the feed hose, note the orientation of the connector in relation to the hose, and mark the fuel hose approximately 50 mm from the end to allow the new connector to be fitted in the same orientation.
6. Clearly and squarely, cut off the section of fuel hose into which the old connector is inserted (approximately 25 - 30 mm from the end).

The fuel pipe will contain fuel under pressure. When removing the connector, wear eye protection and protective clothing and ensure that the pressurised fuel is not exposed to naked flames, light bulbs, etc. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

The fuel system must be depressurised before any work is carried out on the fuel system.

Caution

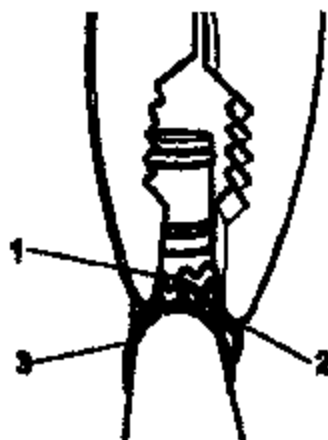
Do not remove more than 30 mm from the end of the fuel hose. Removing more than 30mm will not leave sufficient hose length for correct connection of the fuel system.

7. Visually inspect the entire length of the fuel hose for signs of damage. Replace if necessary.



A damaged fuel hose MUST be replaced as a damaged fuel hose may allow fuel to leak. A fire causing personal injury and damage to property could result from leaked fuel.

8. Place the hose clip supplied with the kit, over the end of the fuel hose.
9. To aid insertion of the connector, lubricate the end of the fuel hose with either, SAE30 oil, or diluted liquid soap.
10. Insert the new connector in the orientation previously noted, until the fuel hose contacts the connector's shoulder.
11. Position the hose clip approximately 3 mm from the hose end.
12. Secure the connector to the fuel hose by tightening the hose clip with a pair of pliers until the hook of the clip is retained by the barb. An audible click will be heard when the hook engages with the barb.



1. Hook.
2. Barb.
3. Hose clip.

13. Replace the return hose by following the same procedure.
14. Reconnect the fuel hose by squarely inserting the hose connector into the corresponding socket and gently pushing inwards until the connector engages.

Note

The replacement fuel hose connectors are not self sealing (dry break) connectors.

Insert both connectors simultaneously. If only one fuel hose is connected, fuel may drain through the unconnected hose. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.



When inserting the fuel hoses, do not tip/tilt the connector in the socket as this will damage the O-ring on the connector tip resulting in a fuel leak. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

15. Check both fuel hoses for free play.

Note!

- The fuel hoses should have sufficient free play to ensure that they do not pull on the connectors. Hoses with insufficient free play should be replaced.

16. Reconnect the battery, positive (red) lead first.

17. Switch on the ignition and check carefully for fuel leaks. Rectify as necessary.

18. Refit the items removed in step 3 as directed in the service manual.

19. Refit the seats.

Distribution

(Initial and date when read and return to central file holder)

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2



Recall Action Notice

Service Bulletin 342

Confidential

May 2004

Affected Models Sprint ST
VIN Range From 73010 up to 115804
Starts AB
Subject Fuel Hose Connectors

Background Information

In service quality feed back has identified a potential for the fuel line connectors, which connect the fuel feed and return hoses to the fuel pump plate, to break.

Dealers are required to replace the connectors to ensure the continued integrity of the fuel system.

Customer Contact Instructions

UK: Triumph Motorcycles Limited will write directly to the owners of the affected machines instructing them to contact their nearest dealer to arrange for replacement fuel hose connectors to be fitted. For vehicles in dealer stock, the recall MUST be actioned before delivery to the customer.

Overseas: Triumph subsidiaries and distributors must instigate a recall action in their country in accordance with the national recall code of practice.

Identification of Affected Motorcycles

Sprint ST motorcycles are affected if they are in the VIN range listed above.

Warranty Claim Instructions

Fault code 0124049940
Repair code 90942
Repair time allowances 0.20 hours
Parts return instructions Parts are to be retained for 90 days, then scrapped.

Parts Ordering Instructions

Parts required 1 x T1241280 (fuel hose connector kit)
..... 1 x T1241270 (return hose connector kit)
Parts ordering information Orders should be placed using the normal parts ordering procedure.

Once completed, please mark the service record book that the requirements of this recall action have been complied with.



Replacement Procedure

Replace the fuel hose connectors by carrying out the following procedure:

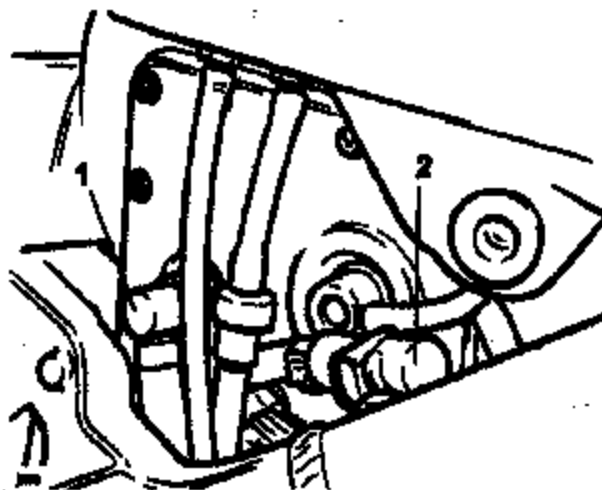
1964

Observe the warning advice given in the general information section of the service manual on the safe handling of fuel and fuel containers. A fire causing personal injury and damage to property could result from spilled fuel or fuel not handled or stored correctly.

1. Remove the seats.
2. Disconnect the battery, negative (black) lead first.
3. Gain access to the fuel pump plate as described in the relevant service manual.

Note

- It is not necessary to remove the fuel tank in order to replace both fuel hose connectors.



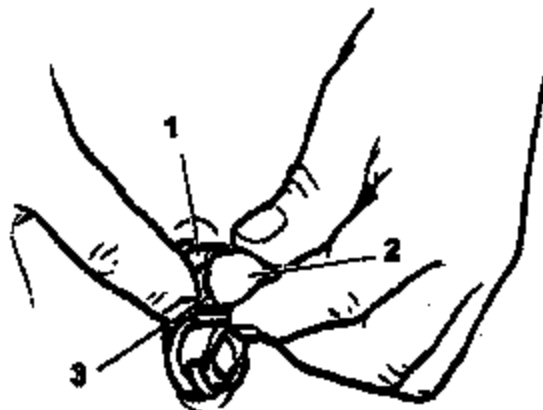
1. Fuel hose connector.
2. Return hose connector.



4. Disconnect both fuel hoses by pressing inwards, the metal tag between the hose and socket. Once released, the hose will spring out from the socket.

Note

- The replacement feed hose connector is silver with a spigot diameter of approximately 8mm.
- The replacement return hose connector is silver with a spigot diameter of approximately 10mm.



1. Typical socket.
2. Hose.
3. Metal tag.

5. Starting with the feed hose, note the orientation of the connector in relation to the hose, and mark the fuel hose approximately 50mm from the end to allow the new connector to be fitted in the same orientation.
6. Cleanly and squarely, cut off the section of fuel hose into which the old connector is inserted.

Note

- Cut the fuel feed hose approximately 35 - 40mm from the end.
- Cut the fuel return hose approximately 25 - 30mm from the end.

The fuel pipe will contain fuel under pressure. When removing the connector, wear eye protection and protective clothing and ensure that the pressurised fuel is not exposed to naked flame, light bulbs, etc. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

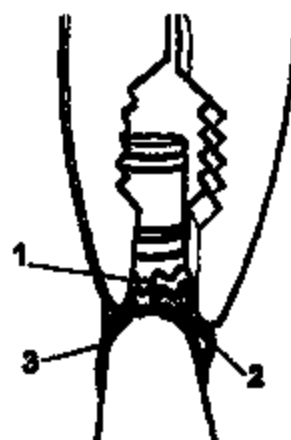
Do not remove more than 40mm from the end of the fuel feed hose or more than 30mm from the end of the fuel return hose. Removing more will not leave sufficient hose length for correct connection of the fuel system.

7. Visually inspect the entire length of the fuel hose for signs of damage. Replace if necessary.



A damaged fuel hose **MUST** be replaced as a damaged fuel hose may allow fuel to leak. A fire causing personal injury and damage to property could result from leaked fuel.

8. Place the hose clip supplied with the kit, over the end of the fuel hose.
9. To aid insertion of the connector, lubricate the end of the fuel hose with ether, SAE30 oil, or diluted liquid soap.
10. Insert the new connector in the orientation previously noted, until the fuel hose contacts the connector's shoulder.
11. Position the hose clip approximately 3 mm from the hose end.
12. Secure the connector to the fuel hose by tightening the hose clip with a pair of pliers until the hook of the clip is retained by the barb. An audible click will be heard when the hook engages with the barb.



1. Hook.
2. Barb.
3. Hose clip.

13. Replace the return hose connector by following the same procedure.

Note!

- The replacement fuel hose connectors are not self sealing (dry break) connectors.

14. Reconnect the fuel hoses by squarely inserting the hose connectors into the corresponding sockets and firmly pushing inwards until the connectors engage.

Insert both connectors simultaneously. If only one fuel hose is connected, fuel may drain through the unconnected hose. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.



When inserting the fuel hoses, do not split the connector in the socket as this will damage the O-ring on the connector tip resulting in a fuel leak. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

15. Check both fuel hoses for free play.

Note:

- The fuel hoses should have sufficient free play to ensure that they do not pull on the connectors. Hoses with insufficient free play should be replaced.

16. Reconnect the battery, positive (red) lead first.

17. Switch on the ignition and check carefully for fuel leaks.

18. Refit the items removed in step 3 as directed in the service manual.

19. Refit the seat/s.

Distribution

(Initial and date when read and return to central file holder)

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2



Recall Action Notice

Service Bulletin 343

Confidential

May 2004

Affected Models Sprint ST

VIN Range From 115605 up to 188969

Markets All

Subject Fuel Hose Connectors

Background Information

In service quality feed back has identified a potential for the fuel line connectors, which connect the fuel feed and return hoses to the fuel pump plate, to break.

Dealers are required to replace the connectors to ensure the continued integrity of the fuel system.

Customer Contact Instructions

UK: Triumph Motorcycles Limited will write directly to the owners of the affected machines instructing them to contact their nearest dealer to arrange for replacement fuel hose connectors to be fitted. For vehicles in dealer stock, the recall MUST be actioned before delivery to the customer.

Overseas: Triumph subsidiaries and distributors must instigate a recall action in their country in accordance with the national recall code of practice.

Identification of Affected Motorcycles

Sprint ST motorcycles are affected if they are in the VIN range listed above.

Warranty Claims Instructions

Fault code 0124649945

Repair code 99343

Repair time allowances 0.20 hours

Parts return instructions Parts are to be retained for 90 days, then scrapped.

Parts Ordering Instructions

Parts required: 1 x T1241280 (feed hose connector kit)

..... 1 x T1241279 (return hose connector kit)

Parts ordering information Orders should be placed using the normal parts ordering procedure.

Once completed, please mark the service record book that the requirements of this recall action have been complied with.



Replacement Procedure

Replace the fuel hose connectors by carrying out the following procedure:

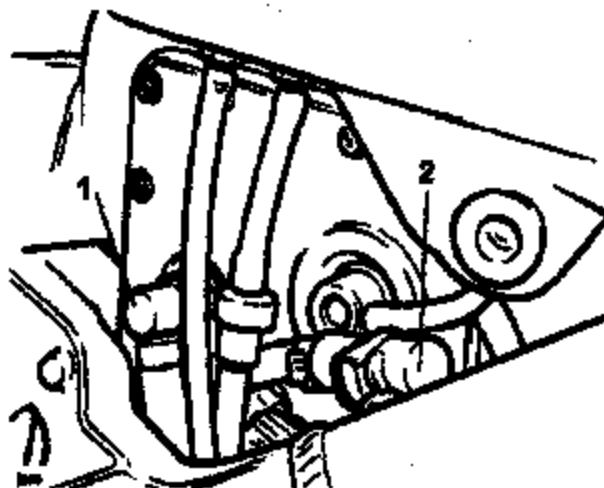
Figure 1

Observe the warning advice given in the general information section of the service manual on the safe handling of fuel and fuel containers. A fire causing personal injury and damage to property could result from spilled fuel or fuel not handled or stored correctly.

1. Remove the seat/s.
2. Disconnect the battery, negative (black) lead first.
3. Gain access to the fuel pump plate as described in the relevant service manual.

Note

- It is not necessary to remove the fuel tank in order to replace both fuel hose connectors.



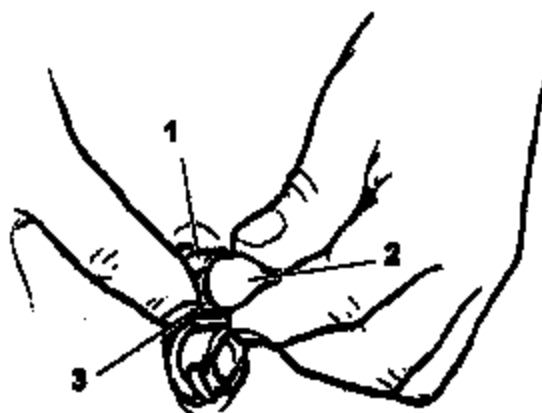
1. Feed hose connector.
2. Return hose connector.



4. Disconnect both fuel hoses by pressing inwards, the metal tag between the hose and socket. Once released, the hose will spring out from the socket.

Note:

- The replacement feed hose is silver with a spigot diameter of approximately 6mm.
- The replacement return hose connector is red with a spigot diameter of approximately 10mm.



1. Typical socket.
2. Hose.
3. Metal tag.

5. Starting with the feed hose, note the orientation of the connector in relation to the hose, and mark the fuel hose approximately 50 mm from the end to allow the new connector to be fitted in the same orientation.
6. Cleanly and squarely, cut off the section of fuel hose into which the old connector is inserted (approximately 25 - 30 mm from the end).

The fuel pipe will contain fuel under pressure. When removing the connector, wear eye protection and protective clothing and ensure that the pressurised fuel is not exposed to naked flame, light bulbs, etc. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

Caution:

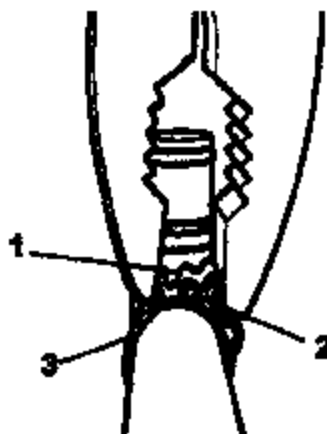
Do not remove more than 30 mm from the end of the fuel hose. Removing more than 30 mm will not leave sufficient hose length for correct connection of the fuel system.

7. Visually inspect the entire length of the fuel hose for signs of damage. Replace if necessary.



A damaged fuel hose MUST be replaced as a damaged fuel hose may allow fuel to leak. A fire causing personal injury and damage to property could result from leaked fuel.

8. Place the hose clip supplied with the kit, over the end of the fuel hose.
9. To aid insertion of the connector, lubricate the end of the fuel hose with either, SAE30 oil, or diluted liquid soap.
10. Insert the new connector in the orientation previously noted, until the fuel hose contacts the connector's shoulder.
11. Position the hose clip approximately 2mm from the hose end.
12. Secure the connector to the fuel hose by tightening the hose clip with a pair of pliers until the hook of the clip is retained by the barb. An audible click will be heard when the hook engages with the barb.



1. Hook.
2. Barb.
3. Hose clip.

13. Replace the return hose connector by following the same procedure.
14. Reconnect the fuel hoses by squarely inserting the hose connectors into the corresponding sockets and gently pushing inwards until the connectors engage.

Insert both connectors simultaneously. If only one fuel hose is connected, fuel may drain through the unconnected hose. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.



When inserting the fuel hoses, do not tilt the connector in the socket as this will damage the O-ring on the connector lip resulting in a fuel leak. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

15. Check both fuel hoses for free play.

Note!

- The fuel hoses should have sufficient free play to ensure that they do not pull on the connectors. Hoses with insufficient free play should be replaced.

16. Reconnect the battery, positive (red) lead first.

17. Switch on the ignition and check carefully for fuel leaks.

18. Refit the items removed in step 3 as directed in the service manual.

19. Refill the seat's.

Distribution

(Initial and date when read and return to central file holder)

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2



Recall Action Notice

Service Bulletin 344

Confidential

May 2004

Affected Models Sprint R8
VIN Range From 91828 up to 118604
Markets All
Subject Fuel Hose Connectors

Background Information

In service quality feed back has identified a potential for the fuel line connectors, which connect the fuel feed and return hoses to the fuel pump plate, to break.

Dealers are required to replace the connectors to ensure the continued integrity of the fuel system.

Customer Contact Instructions

UK: Triumph Motorcycles Limited will write directly to the owners of the affected machines instructing them to contact their nearest dealer to arrange for replacement fuel hose connectors to be fitted. For vehicles in dealer stock, the recall MUST be actioned before delivery to the customer.

Overseas: Triumph subsidiaries and distributors must instigate a recall action in their country in accordance with the national recall code of practice.

Identification of Affected Motorcycles

Sprint R8 motorcycles are affected if they are in the VIN range listed above.

Warranty Claim Instructions

Fault code 0124840060
Repair code 98344
Repair time allowances 0.20 hours
Parts return instructions Parts are to be retained for 90 days, then scrapped.

Parts Ordering Instructions

Parts required 1 x T1241280 (feed hose connector kit)
..... 1 x T1241270 (return hose connector kit)
Parts ordering information Orders should be placed using the normal parts ordering procedure.

Once completed, please mark the service record book that the requirements of this recall action have been complied with.



Replacement Procedure

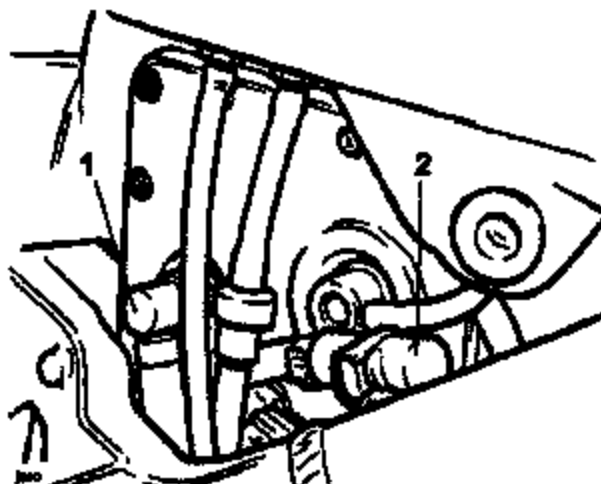
Replace the fuel hose connectors by carrying out the following procedures:

Observe the warning advice given in the general information section of the service manual on the safe handling of fuel and fuel containers. A fire causing personal injury and damage to property could result from spilled fuel or fuel not handled or stored correctly.

1. Remove the seat/s.
2. Disconnect the battery, negative (black) lead first.
3. Gain access to the fuel pump plate as described in the relevant service manual.

Note!

- It is not necessary to remove the fuel tank in order to replace both fuel hose connectors.



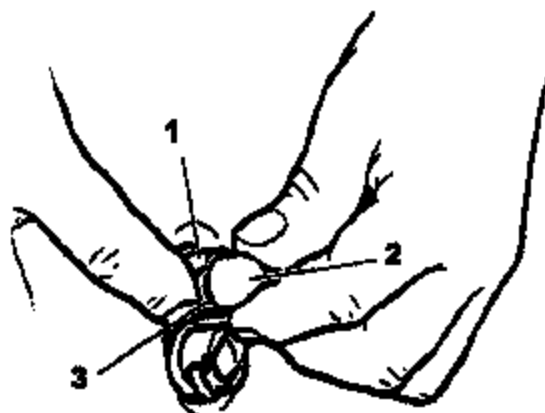
1. Feed hose connector.
2. Return hose connector.



4. Disconnect both fuel hoses by pressing inwards, the metal tag between the hose and socket. Once released, the hose will spring out from the socket.

Note:

- The replacement feed hose connector is silver with a spigot diameter of approximately 8mm.
- The replacement return hose connector is silver with a spigot diameter of approximately 10mm.



1. Socket.
2. Hose.
3. Metal tag.

5. Starting with the fuel feed hose, note the orientation of the connector in relation to the hose, and mark the fuel hose approximately 60 mm from the end to allow the new connector to be fitted in the same orientation.
6. Cleanly and squarely, cut off the section of fuel hose into which the old connector is inserted.

Note:

- Cut the fuel feed hose approximately 35 - 45 mm from the end.
- Cut the fuel return hose approximately 25 - 35 mm from the end.

The fuel pipe will contain fuel under pressure. When removing the connector, wear eye protection and protective clothing and ensure that the pressurised fuel is not exposed to naked flame, light bulbs, etc. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

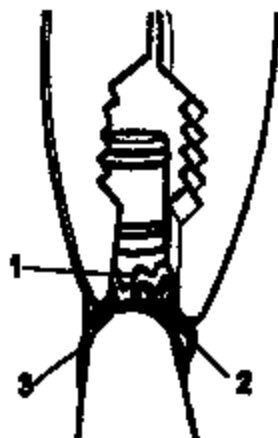
Do not remove more than 40 mm from the end of the fuel feed hose or more than 30 mm from the end of the fuel return hose. Removing more will not leave sufficient hose length for correct connection of the fuel system.

7. Visually inspect the entire length of the fuel hose for signs of damage. Replace if necessary.



A damaged fuel hose MUST be replaced as a damaged fuel hose may allow fuel to leak. A fire causing personal injury and damage to property could result from leaked fuel.

8. Place the hose clip supplied with the kit, over the end of the fuel hose.
9. To aid insertion of the connector, lubricate the end of the fuel hose with either, SAE30 oil, or diluted liquid soap.
10. Insert the new connector in the orientation previously noted, until the fuel hose contacts the connector's shoulder.
11. Position the hose clip approximately 3 mm from the hose end.
12. Secure the connector to the fuel hose by tightening the hose clip with a pair of pliers until the hook of the clip is retained by the barb. An audible click will be heard when the hook engages with the barb.



1. Hook.
2. Barb.
3. Hose clip.

13. Replace the return hose connector by following the same procedure.
14. Reconnect the fuel hose by squarely inserting the hose connector into the corresponding socket and gently pushing inwards until the connector engages.

Note

- The replacement fuel hose connectors are not self sealing (dry break) connectors.

Insert the connectors simultaneously. If only one fuel hose is connected, fuel may drain through the unconnected hose. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.



When inserting the fuel hoses, do not tip/tilt the connector in the socket as this will damage the O-ring on the connector tip resulting in a fuel leak. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

15. Check the fuel hoses for free play.

Note:

- The fuel hoses should have sufficient free play to ensure that they do not pull the connectors. Hoses with insufficient free play should be replaced.

16. Reconnect the battery, positive (red) lead first.

17. Switch on the ignition and check carefully for fuel leaks. Rectify as necessary.

18. Refill the items removed in step 3 as directed in the service manual.

19. Refill the seal/s.

Distribution

(Initial and date when read and return to central file holder)

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2



Recall Action Notice

Service Bulletin 345

Confidential

May 2004

Affected Models Sprint RS
VIN Range From 115806 up to 188888
Markets All
Subject Fuel Hose Connectors

Background Information

In service quality feed back has identified a potential for the fuel line connectors, which connect the fuel feed and return hoses to the fuel pump plate, to break.

Dealers are required to replace the connectors to ensure the continued integrity of the fuel system.

Customer Contact Instructions

UK: Triumph Motorcycles Limited will write directly to the owners of the affected machines instructing them to contact their nearest dealer to arrange for replacement fuel hose connectors to be fitted. For vehicles in dealer stock, the recall MUST be actioned before delivery to the customer.

Overseas: Triumph subsidiaries and distributors must instigate a recall action in their country in accordance with the national recall code of practice.

Identification of Affected Motorcycles

Sprint RS motorcycles are affected if they are in the VIN range listed above.

Warranty Claim Instructions

Fault code 0124840085
Repair code 88345
Repair time allowances 0.20 hours
Parts return instructions Parts are to be retained for 90 days, then scrapped.

Parts Ordering Instructions

Parts required: 1 x T1241280 (feed hose connector kit)
..... 1 x T1241279 (return hose connector kit)
Parts ordering information: Orders should be placed using the normal parts ordering procedure.

Once completed, please mark the service record book that the requirements of this recall action have been complied with.



Replacement Procedure

Replace the fuel hose connectors by carrying out the following procedure:

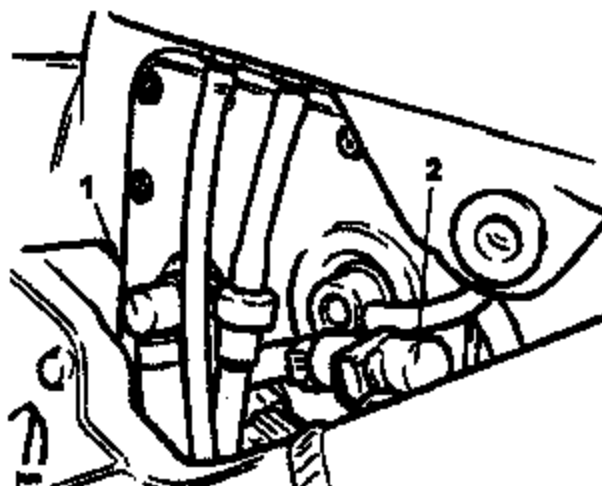
1.

Observe the warning advice given in the general information section of the service manual on the safe handling of fuel and fuel containers. A fire causing personal injury and damage to property could result from spilled fuel or fuel not handled or stored correctly.

1. Remove the seats.
2. Disconnect the battery, negative (black) lead first.
3. Gain access to the fuel pump plate as described in the relevant service manual.

Note!

- It is not necessary to remove the fuel tank in order to replace both fuel hose connectors.



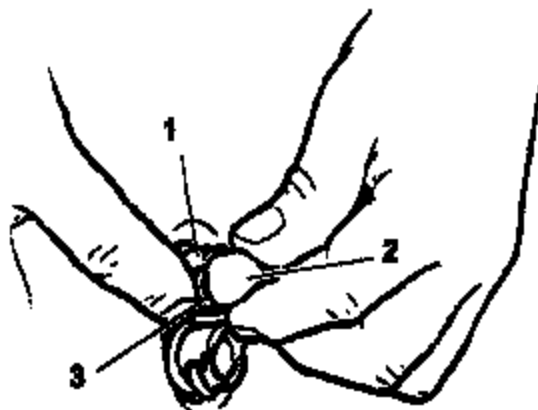
1. Feed hose connector.
2. Return hose connector.



4. Disconnect both fuel hoses by pressing inwards, the metal tag between the hose and socket. Once released, the hose will spring out from the socket.

Note:

- The replacement feed hose connector is silver with a spigot diameter of approximately 8mm.
- The replacement return hose connector is red with a spigot diameter of approximately 18mm.



1. Typical socket.
2. Hose.
3. Metal tag.

5. Starting with the feed hose, note the orientation of the connector in relation to the hose, and mark the fuel hose approximately 50 mm from the end to allow the new connector to be fitted in the same orientation.
6. Cleanly and squarely, cut off the section of fuel hose into which the old connector is inserted (approximately 25 - 30 mm from the end).

The fuel pipe will contain fuel under pressure. When removing the connector, wear eye protection and protective clothing and ensure that the pressurised fuel is not exposed to naked flame, light bulbs, etc. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

Note:

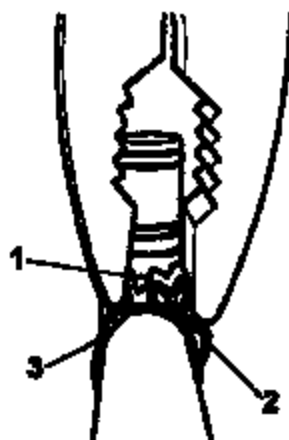
Do not remove more than 30 mm from the end of the fuel hose. Removing more than 30mm will not leave sufficient hose length for correct connection of the fuel system.

7. Visually inspect the entire length of the fuel hose for signs of damage. Replace if necessary.



A damaged fuel hose MUST be replaced as a damaged fuel hose may allow fuel to leak. A fire causing personal injury and damage to property could result from leaked fuel.

8. Place the hose clip supplied with the kit, over the end of the fuel hose.
9. To aid insertion of the connector, lubricate the end of the fuel hose with either, SAE30 oil, or diluted liquid soap.
10. Insert the new connector in the orientation previously noted, until the fuel hose contacts the connector's shoulder.
11. Position the hose clip approximately 3 mm from the hose end.
12. Secure the connector to the fuel hose by tightening the hose clip with a pair of pliers until the hook of the clip is retained by the barb. An audible click will be heard when the hook engages with the barb.



1. Hook.
2. Barb.
3. Hose clip.

13. Replace the return hose connector by following the same procedure.
14. Reconnect the fuel hose by squarely inserting the hose connector into the corresponding socket and gently pushing inwards until the connector engages.

Note:

The replacement fuel hose connectors are not self sealing (dry break) connectors.

Insert both fuel hose connectors simultaneously. If only one fuel hose is connected, fuel may drain through the unconnected hose. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.



When inserting the fuel hoses, do not lift/till the connector in the socket as this will damage the O-ring on the connector tip resulting in a fuel leak. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

15. Check both fuel hoses for free play.

Note!

- The fuel hoses should have sufficient free play to ensure that they do not pull on the connectors. Hoses with insufficient free play should be replaced.

16. Reconnect the battery, positive (red) lead first.

17. Switch on the ignition and check carefully for fuel leaks.

18. Refit the items removed in step 3 as directed in the service manual.

19. Refit the seat/s.

Distribution

(Initial and date when read and return to central file holder)

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2



Recall Action Notice

Service Bulletin 346

Confidential

May 2004

Affected Models Speed Triple T509
VIN Range From 48452 up to 71695
Markets All
Subject Fuel Hose Connectors

Background Information

In service quality feed back has identified a potential for the fuel line connectors, which connect the fuel feed and return hoses to the fuel pump plate, to break.

Dealers are required to replace the connectors to ensure the continued integrity of the fuel system.

Customer Contact Instructions

UK: Triumph Motorcycles Limited will write directly to the owners of the affected machines instructing them to contact their nearest dealer to arrange for replacement fuel hose connectors to be fitted. For vehicles in dealer stock, the recall MUST be actioned before delivery to the customer.

Overseas: Triumph subsidiaries and distributors must instigate a recall action in their country in accordance with the national recall code of practice.

Identification of Affected Motorcycles

Speed Triple T509 motorcycles are affected if they are in the VIN range listed above.

Warranty Claims Instructions

Fault code 0124840000
Repair code 90346
Repair time allowances 0.25 hours
Parts return instructions Parts are to be retained for 90 days, then scrapped.

Parts Ordering Instructions

Parts required: 1 x T1241280 (feed hose connector kit)
..... 1 x T1241280 (return hose connector kit)
Parts ordering information Orders should be placed using the normal parts ordering procedure.

Once completed, please mark the service record book that the requirements of this recall action have been complied with.



Replacement Procedure

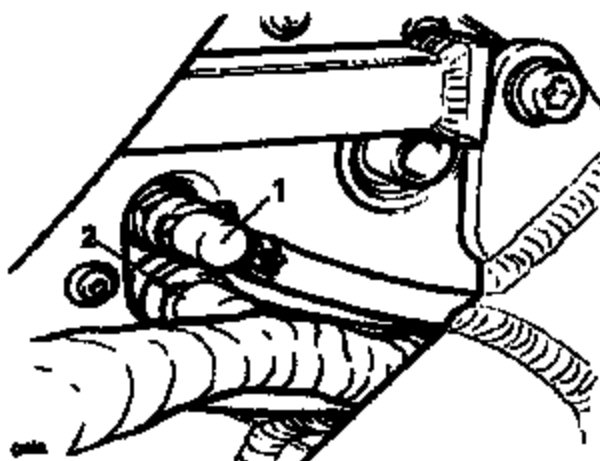
Replace the fuel hose connectors by carrying out the following procedure:

Observe the warning advice given in the general information section of the service manual on the safe handling of fuel and fuel containers. A fire causing personal injury and damage to property could result from spilled fuel or fuel not handled or stored correctly.

1. Remove the seats.
2. Disconnect the battery, negative (black) lead first.
3. Gain access to the fuel pump plate as described in the relevant service manual.

Note

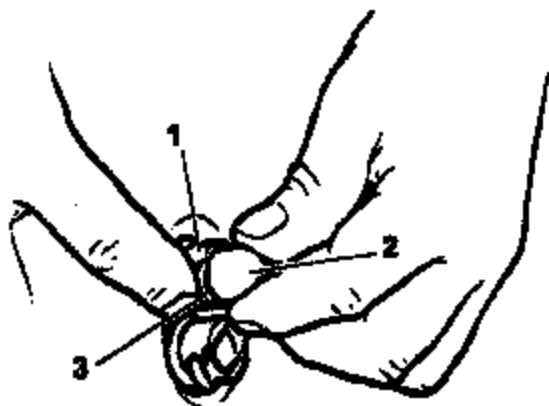
- It is not necessary to remove the fuel tank in order to replace both fuel hose connectors.



1. Feed hose connector.
2. Return hose connector.



4. Disconnect both fuel hoses by pressing inwards, the metal tag between the hose and socket. Once released, the hose will spring out from the socket.



1. Socket.
2. Hose.
3. Metal tag.

5. Starting with the feed hose, note the orientation of the connector in relation to the hose, and mark the fuel hose approximately 50 mm from the end to allow the new connector to be fitted in the same orientation.
6. Cleanly and squarely, cut off the section of fuel hose into which the old connector is inserted (approximately 25 - 30mm from the end).

The fuel pipe will contain fuel under pressure. When removing the connector, wear eye protection and protective clothing and ensure that the pressurised fuel is not exposed to naked flame, light bulbs, etc. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

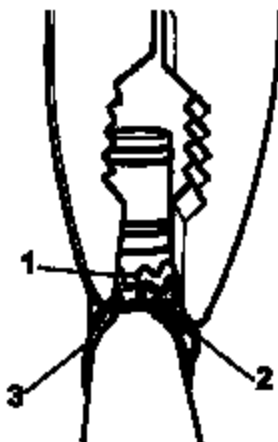
Do not remove more than 30mm from the end of the fuel hose. Removing more than 30mm will not leave sufficient hose length for correct connection of the fuel system.

7. Visually inspect the entire length of the fuel hose for signs of damage. Replace if necessary.

A damaged fuel hose MUST be replaced as a damaged fuel hose may allow fuel to leak. A fire causing personal injury and damage to property could result from leaked fuel.



8. Place the hose clip supplied with the kit, over the end of the fuel hose.
9. To aid insertion of the connector, lubricate the end of the fuel hose with either, SAE30 oil, or diluted liquid soap.
10. Insert the new connector in the orientation previously noted, until the fuel hose contacts the connector's shoulder.
11. Position the hose clip approximately 3mm from the hose end
12. Secure the connector to the fuel hose by tightening the hose clip with a pair of pliers until the hook of the clip is retained by the barb. An audible click will be heard when the hook engages with the barb.



1. Hook.
2. Barb.
3. Hose clip.

13. Replace the return hose connector by following the same procedure.
14. Reconnect the fuel hoses by squarely inserting the hose connectors into the corresponding sockets and gently pushing inwards until the connectors engage.

Note!

- The replacement fuel hose connectors are not self sealing (dry break) connectors.

Insert both connectors simultaneously. If only one fuel hose is connected, fuel may drain through the unconnected hose. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

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When inserting the fuel hoses, do not tip/tilt the connector in the socket as this will damage the O-ring on the connector lip resulting in a fuel leak. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

15. Check both fuel hoses for free play.

Note

- The fuel hoses should have sufficient free play to ensure that they do not pull on the connectors. Hoses with insufficient free play should be replaced.

16. Reconnect the battery, positive (red) lead first.

17. Switch on the ignition and check carefully for fuel leaks. Rectify as necessary.

18. Refit the items removed in step 3 as directed in the service manual.

19. Refit the seats.

Distribution

(initial and date when read and return to central file holder)

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2



Recall Action Notice

Service Bulletin 347

Confidential

May 2004

Affected Models Speed Triple 955i

VIN Range From 69018 up to 118804

Markets All

Subject Fuel Hose Connectors

Background Information

In service quality feed back has identified a potential for the fuel line connectors, which connect the fuel feed and return hoses to the fuel pump plate, to break.

Dealers are required to replace the connectors to ensure the continued integrity of the fuel system.

Customer Contact Instructions

UK: Triumph Motorcycles Limited will write directly to the owners of the affected machines instructing them to contact their nearest dealer to arrange for replacement fuel hose connectors to be fitted. For vehicles in dealer stock, the recall MUST be actioned before delivery to the customer.

Overseas: Triumph subsidiaries and distributors must instigate a recall action in their country in accordance with the national recall code of practice.

Identification of Affected Motorcycles

Speed Triple 955i motorcycles are affected if they are in the VIN range listed above.

Warranty Claim Instructions

Fault code 0124649065

Repair code 98347

Repair time allowances 0.20 hours

Parts return instructions Parts are to be retained for 90 days, then scrapped.

Parts Ordering Instructions

Parts required: 1 x T1241250 (feed hose connector kit)

..... 1 x T1241270 (return hose connector kit)

Parts ordering information Orders should be placed using the normal parts ordering procedure.

Once completed, please mark the service record book that the requirements of this recall action have been complied with.



Replacement Procedure

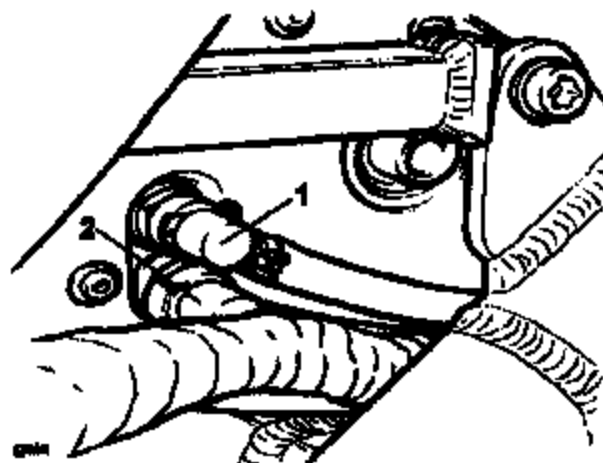
Replace the fuel hose connectors by carrying out the following procedure:

Observe the warning advice given in the general information section of the service manual on the safe handling of fuel and fuel containers. A fire causing personal injury and damage to property could result from spilled fuel or fuel not handled or stored correctly.

1. Remove the seat/s.
2. Disconnect the battery, negative (black) lead first.
3. Gain access to the fuel pump plate as described in the relevant service manual.

Note

- It is not necessary to remove the fuel tank in order to replace both fuel hose connectors.



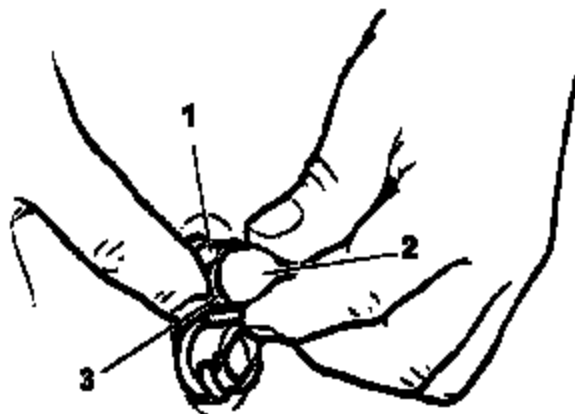
1. Feed hose connector.
2. Return hose connector.



4. Disconnect both fuel hoses by pressing inwards, the metal tag between the hose and socket. Once released, the hose will spring out from the socket.

Note:

- The replacement feed hose connector is silver with a spigot diameter of approximately 8mm.
- The replacement return hose connector is silver with a spigot diameter of approximately 10mm.



1. Socket.
2. Hose.
3. Metal tag.

5. Starting with the feed hose, note the orientation of the connector in relation to the hose, and mark the fuel hose approximately 60mm from the end to allow the new connector to be fitted in the same orientation.
6. Cleanly and squarely, cut off the section of fuel hose into which the old connector is inserted.

Note:

- Cut the fuel feed hose approximately 35 - 40mm from the end.
- Cut the fuel return hose approximately 25 - 35mm from the end.

The fuel pipe will contain fuel under pressure. When removing the connector, wear eye protection and protective clothing and ensure that the pressurised fuel is not exposed to naked flame, light bulbs, etc. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

Note:

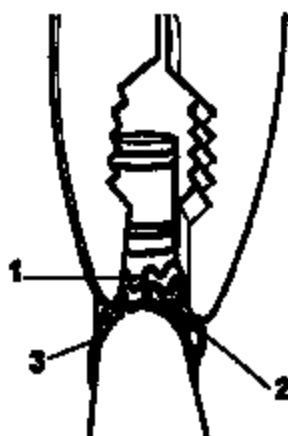
Do not remove more than 40mm from the end of the fuel feed hose or more than 30mm from the end of the fuel return hose. Removing more will not leave sufficient hose length for correct connection of the fuel system.

7. Visually inspect the entire length of the fuel hose for signs of damage. Replace if necessary.



A damaged fuel hose MUST be replaced as a damaged fuel hose may allow fuel to leak. A fire causing personal injury and damage to property could result from leaked fuel.

8. Place the hose clip supplied with the kit, over the end of the fuel hose.
9. To aid insertion of the connector, lubricate the end of the fuel hose with either, SAE30 oil, or diluted liquid soap.
10. Insert the new connector in the orientation previously noted, until the fuel hose contacts the connector's shoulder.
11. Position the hose clip approximately 3 mm from the hose end.
12. Secure the connector to the fuel hose by tightening the hose clip with a pair of pliers until the hook of the clip is retained by the barb. An audible click will be heard when the hook engages with the barb.



1. Hook.
2. Barb.
3. Hose clip.

13. Replace the return hose connector by following the same procedure.
14. Reconnect the fuel hoses by squarely inserting the hose connectors into the corresponding sockets and gently pushing inward until the connectors engage.

Note

The replacement fuel connectors are not self sealing (dry break connectors).

Insert both connectors simultaneously. If only one fuel hose is connected, fuel may drain through the unconnected hose. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.



When inserting the fuel hoses, do not tip/tilt the connector in the socket as this will damage the O-ring on the connector lip resulting in a fuel leak. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

15. Check both fuel hoses for free play.

Note!

- The fuel hoses should have sufficient free play to ensure that they do not pull on the connectors. Hoses with insufficient free play should be replaced.

16. Reconnect the battery, positive (red) lead first.

17. Switch on the ignition and check carefully for fuel leaks. Rectify as necessary.

18. Refit the items removed in step 3 as directed in the service manual.

19. Refit the seat/s.

Distribution

(Initial and date when read and return to central file holder)

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2



Recall Action Notice

Service Bulletin 348

Confidential

May 2004

Affected Models Speed Triple 955i
VIN Range From 115806 up to 188889
Markets All
Subject Fuel Hose Connectors

Background Information

In service quality feed back has identified a potential for the fuel line connectors, which connect the fuel feed and return hoses to the fuel pump plate, to break.

Dealers are required to replace the connectors to ensure the continued integrity of the fuel system.

Customer Contact Instructions

UK: Triumph Motorcycles Limited will write directly to the owners of the affected machines instructing them to contact their nearest dealer to arrange for replacement fuel hose connectors to be fitted. For vehicles in dealer stock, the recall MUST be actioned before delivery to the customer.

Overseas: Triumph subsidiaries and distributors must instigate a recall action in their country in accordance with the national recall code of practice.

Identification of Affected Motorcycles

Speed Triple motorcycles are affected if they are in the VIN range listed above.

Warranty Claim Instructions

Fault code 0124849967
Repair code 99348
Repair time allowances 0.20 hours
Parts return instructions Parts are to be retained for 90 days, then scrapped.

Parts Ordering Instructions

Parts required 1 x T1241260 (feed hose connector kit)
..... 1 x T1241279 (return hose connector kit)
Parts ordering information Orders should be placed using the normal parts ordering procedure.

Once completed, please mark the service record book that the requirements of this recall action have been complied with.



Replacement Procedure

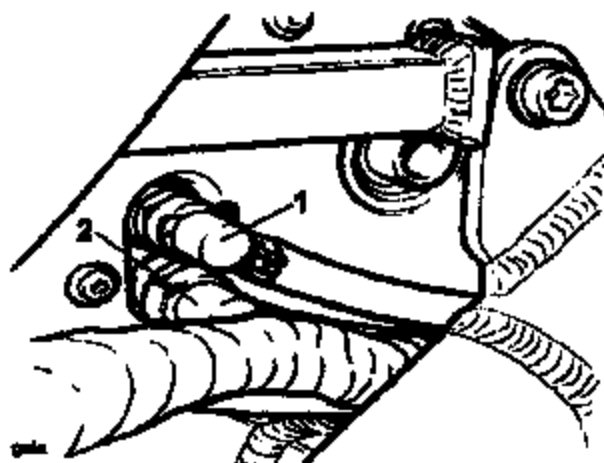
Replace the fuel hose connectors by carrying out the following procedure:

Observe the warning advice given in the general information section of the service manual on the safe handling of fuel and fuel containers. A fire causing personal injury and damage to property could result from spilled fuel or fuel not handled or stored correctly.

1. Remove the seat/s.
2. Disconnect the battery, negative (black) lead first.
3. Gain access to the fuel pump plate as described in the relevant service manual.

Note:

- It is not necessary to remove the fuel tank in order to replace both fuel hose connectors.



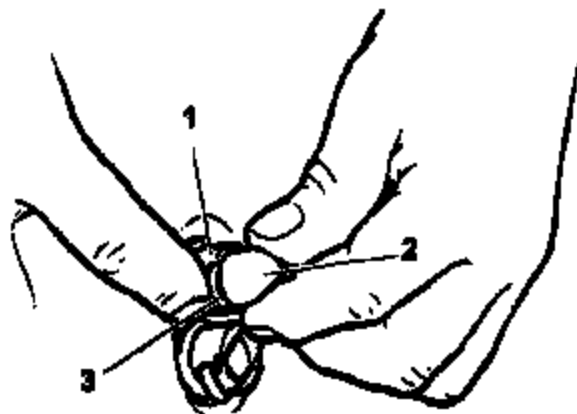
1. Feed hose connector.
2. Return hose connector.



4. Disconnect both fuel hoses by pressing inwards, the metal tag between the hose and socket. Once released, the hose will spring out from the socket.

Note!

- The replacement feed hose connector is silver with a spigot diameter of approximately 8mm.
- The replacement return hose connector is red with a spigot diameter of approximately 10mm.



1. Socket.
2. Hose.
3. Metal tag.

5. Starting with the feed hose, note the orientation of the connector in relation to the hose, and mark the fuel hose approximately 50mm from the end to allow the new connector to be fitted in the same orientation.
6. Cleanly and squarely, cut off the section of fuel hose into which the old connector is inserted.

Note!

- Cut the fuel feed hose approximately 35 - 40 mm from the end.
- Cut the fuel return hose approximately 25 - 30 mm from the end.

The fuel pipe will contain fuel under pressure. When removing the connector, wear eye protection and protective clothing and ensure that the pressurised fuel is not exposed to naked flames, light bulbs, etc. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

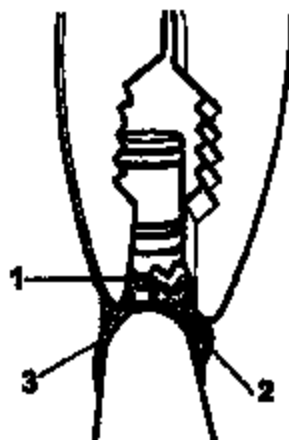
Do not remove more than 40 mm from the end of the fuel feed hose or 30mm from the end of the fuel return hose. Removing more than will not leave sufficient hose length for correct connection of the fuel system.

7. Visually inspect the entire length of the fuel hose for signs of damage. Replace if necessary.



A damaged fuel hose **MUST** be replaced as a damaged fuel hose may allow fuel to leak. A fire causing personal injury and damage to property could result from leaked fuel.

8. Place the hose clip supplied with the kit, over the end of the fuel hose.
9. To aid insertion of the connector, lubricate the end of the fuel hose with either, SAE30 oil, or diluted liquid soap.
10. Insert the new connector in the orientation previously noted, until the fuel hose contacts the connector's shoulder.
11. Position the hose clip approximately 3mm from the hose end.
12. Secure the connector to the fuel hose by tightening the hose clip with a pair of pliers until the hook of the clip is retained by the barb. An audible click will be heard when the hook engages with the barb.



1. Hook.
2. Barb.
3. Hose clip.

13. Replace the return hose connector by following the same procedure.
14. Reconnect the fuel hoses by squarely inserting the hose connectors into the corresponding sockets and gently pushing inwards until the connectors engage.

Note!

⚠ The replacement fuel hose connectors are not self sealing (dry break) connectors.

Insert both connectors simultaneously. If only one fuel hose is connected, fuel may drain through the unconnected hose. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.



When inserting the fuel hoses, do not tip/tilt the connector in the socket as this will damage the O-ring on the connector tip resulting in a fuel leak. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

15. Check both fuel hoses for free play.

Note!

- The fuel hoses should have sufficient free play to ensure that they do not pull on the connectors. Hoses with insufficient free play should be replaced.

16. Reconnect the battery, positive (red) lead first.

17. Switch on the ignition and check carefully for fuel leaks.

18. Refit the items removed in step 3 as directed in the service manual.

19. Refit the seat/s.

3. Service Bulletin 248.5

Distribution

(Initial and date when read and return to central file holder)

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2



Recall Action Notice

Service Bulletin 349

Confidential

May 2004

Affected Models Daytona 955i
VIN Range From 71699 up to 116604
Markets All
Subject Fuel Hose Connectors

Background Information

In service quality feed back has identified a potential for the fuel line connectors, which connect the fuel feed and return hoses to the fuel pump plate, to break.

Dealers are required to replace the connectors to ensure the continued integrity of the fuel system.

Customer Contact Instructions

UK: Triumph Motorcycles Limited will write directly to the owners of the affected machines instructing them to contact their nearest dealer to arrange for replacement fuel hose connectors to be fitted. For vehicles in dealer stock, the recall MUST be actioned before delivery to the customer.

Overseas: Triumph subsidiaries and distributors must instigate a recall action in their country in accordance with the national recall code of practice.

Identification of Affected Motorcycles

Daytona 955i motorcycles are affected if they are in the VIN range listed above.

Warranty Claim Instructions

Fault code D124649975
Repair code 88349
Repair time allowances 0.25 hours
Parts return instructions Parts are to be retained for 90 days, then scrapped.

Parts Ordering Instructions

Parts required 1 x T1241260 (feed hose connector kit)
..... 1 x T1241270 (return hose connector kit)
Parts ordering information Orders should be placed using the normal parts ordering procedure.

Once completed, please mark the service record book that the requirements of this recall action have been complied with.



Replacement Procedure

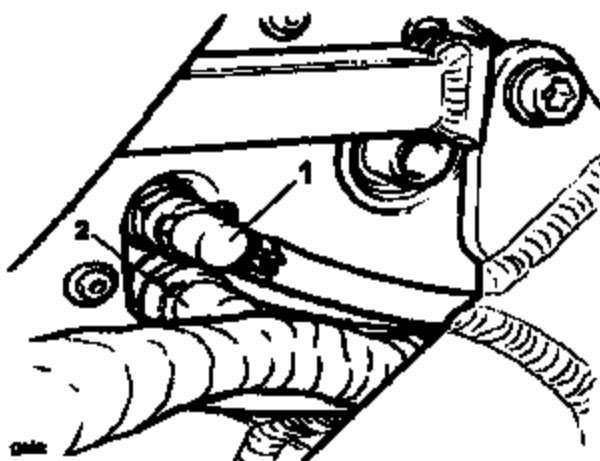
Replace the fuel hose connectors by carrying out the following procedure:

Observe the warning advice given in the general information section of the service manual on the safe handling of fuel and fuel containers. A fire causing personal injury and damage to property could result from spilled fuel or fuel not handled or stored correctly.

1. Remove the seat/s.
2. Disconnect the battery, negative (black) lead first.
3. Gain access to the fuel pump plate as described in the relevant service manual.

Note

- It is not necessary to remove the fuel tank in order to replace both fuel hose connectors.



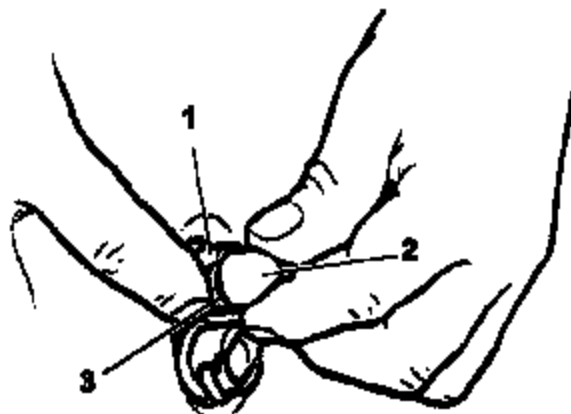
1. Feed hose connector
2. Return hose connector.



4. Disconnect both fuel hoses by pressing inwards, the metal tag between the hose and socket. Once released, the hose will spring out from the socket.

Note!

- The replacement feed hose connector is silver with a spigot diameter of approximately 8mm.
- The replacement return hose connector is silver with a spigot diameter of approximately 10mm.



1. Socket.
2. Hose.
3. Metal tag.

5. Starting with the feed hose, note the orientation of the connector in relation to the hose, and mark the fuel hose approximately 50 mm from the end to allow the new connector to be fitted in the same orientation.
6. Cleanly and squarely, cut off the section of fuel hose into which the old connector is inserted.

Note!

- Cut the fuel feed hose approximately 35 - 48mm from the end.
- Cut the fuel return hose approximately 25 - 30 mm from the end.

The fuel pipe will contain fuel under pressure. When removing the connector, wear eye protection and protective clothing and ensure that the pressurised fuel is not exposed to naked flame, light bulbs, etc. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

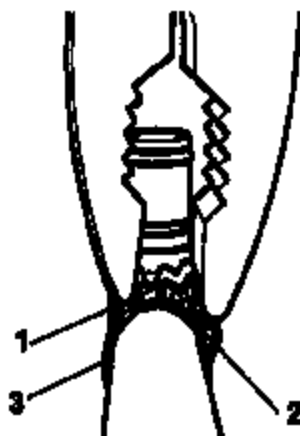
Do not remove more than 40 mm from the end of the fuel feed hose or more than 30mm from the end of the fuel return hose. Removing more will not leave sufficient hose length for correct connection of the fuel system.

7. Visually inspect the entire length of the fuel hose for signs of damage. Replace if necessary.



A damaged fuel hose **MUST** be replaced as a damaged fuel hose may allow fuel to leak. A fire causing personal injury and damage to property could result from leaked fuel.

8. Place the hose clip supplied with the kit, over the end of the fuel hose.
9. To aid insertion of the connector, lubricate the end of the fuel hose with ether, SAE30 oil, or diluted liquid soap.
10. Insert the new connector in the orientation previously noted, until the fuel hose contacts the connector's shoulder.
11. Position the hose clip approximately 3 mm from the hose end.
12. Secure the connector to the fuel hose by tightening the hose clip with a pair of pliers until the hook of the clip is retained by the barb. An audible click will be heard when the hook engages with the barb.



1. Hook.
2. Barb.
3. Hose clip.

13. Replace the return hose connector by following the same procedure.
14. Reconnect the fuel hoses by squarely inserting the hose connectors into the corresponding sockets and gently pushing inwards until the connectors engage.

Note!

These replacement fuel hose connectors are not self sealing (dry break) connectors.

Insert both connectors simultaneously. If only one fuel hose is connected fuel may drain through the unconnected hose. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.



When inserting a fuel hose, do not tip/tilt the connector in the socket as this will damage the O-ring on the connector lip resulting in a fuel leak. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

15. Check both fuel hoses for free play.

Note!

- The fuel hoses should have sufficient free play to ensure that they do not pull on the connectors. Hoses with insufficient free play should be replaced.

16. Reconnect the battery, positive (red) lead first.

17. Switch on the ignition and check carefully for fuel leaks. Rectify as necessary.

18. Refill the items removed in step 3 as directed in the service manual.

19. Refit the seat/s.

Part 1 of 1

Distribution

(Initial and date when read and return to central file holder)

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2



Recall Action Notice

Service Bulletin 350

Confidential

May 2004

Affected Models Daytona 955i
VIN Range From 115905 up to 158559
Markets All
Subject Fuel Hose Connectors

Background Information

In service quality feed back has identified a potential for the fuel line connectors, which connect the fuel feed and return hoses to the fuel pump plate, to break.

Dealers are required to replace the connectors to ensure the continued integrity of the fuel system.

Customer Contact Instructions

UK: Triumph Motorcycles Limited will write directly to the owners of the affected machines instructing them to contact their nearest dealer to arrange for replacement fuel hose connectors to be fitted. For vehicles in dealer stock, the recall **MUST** be actioned before delivery to the customer.

Overseas: Triumph subsidiaries and distributors must instigate a recall action in their country in accordance with the national recall code of practice.

Identification of Affected Motorcycles

Daytona 955i motorcycles are affected if they are in the VIN range listed above.

Warranty Claim Instructions

Fault code 0124849977
Repair code 99350
Repair time allowances 0.20 hours
Parts return instructions Parts are to be retained for 90 days, then scrapped.

Parts Ordering Instructions

Parts required: 1 x T1241280 (feed hose connector kit)
..... 1 x T1241279 (return hose connector kit)
Parts ordering information Orders should be placed using the normal parts ordering procedure.

Once completed, please mark the service record book that the requirements of this recall action have been complied with.



Replacement Procedure

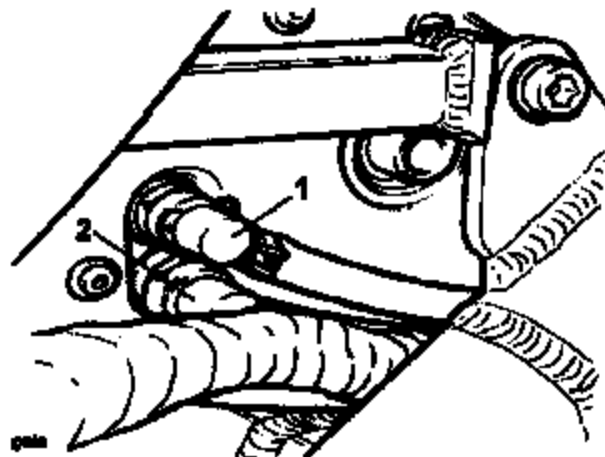
Replace the fuel hose connectors by carrying out the following procedure:

Observe the warning advice given in the general information section of the service manual on the safe handling of fuel and fuel containers. A fire causing personal injury and damage to property could result from spilled fuel or fuel not handled or stored correctly.

1. Remove the seal/s.
2. Disconnect the battery, negative (black) lead first.
3. Gain access to the fuel pump plate as described in the relevant service manual.

Note!

- It is not necessary to remove the fuel tank in order to replace both fuel hose connectors.



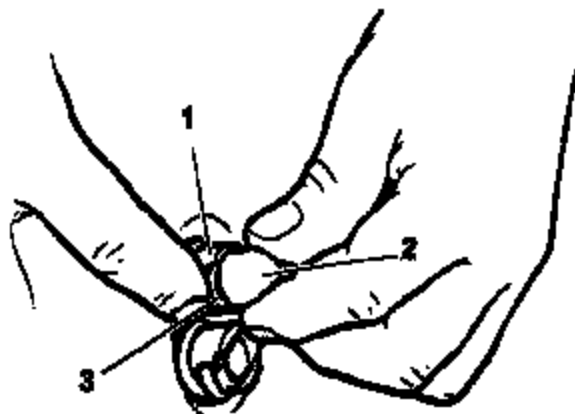
1. Feed hose connector.
2. Return hose connector.



4. Disconnect both fuel hoses by pressing inwards, the metal tag between the hose and socket. Once released, the hose will spring out from the socket.

Note!

- The replacement feed hose connector is silver with a spigot diameter of approximately 8mm.
- The replacement return hose connector is red with a spigot diameter of approximately 10mm.



1. Socket.
2. Hose.
3. Metal tag.

5. Starting with the feed hose, note the orientation of the connector in relation to the hose, and mark the fuel hose approximately 50mm from the end to allow the new connector to be fitted in the same orientation.
6. Cleanly and squarely, cut off the section of fuel hose into which the old connector is inserted.

Note!

- Cut the fuel feed hose approximately 35 - 45mm from the end.
- Cut the fuel return hose approximately 25 - 30mm from the end.

The fuel pipe will contain fuel under pressure. When removing the connector, wear eye protection and protective clothing and ensure that the pressurised fuel is not exposed to naked flame, light bulbs, etc. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

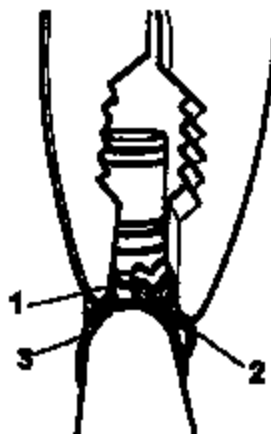
Do not remove more than 40 mm from the end of the fuel feed hose or more than 30mm from the end of the fuel return hose. Removing more will not leave sufficient hose length for correct connection of the fuel system.

7. Visually inspect the entire length of the fuel hose for signs of damage. Replace if necessary.



A damaged fuel hose **MUST** be replaced as a damaged fuel hose may allow fuel to leak. A fire causing personal injury and damage to property could result from leaked fuel.

8. Place the hose clip supplied with the kit, over the end of the fuel hose.
9. To aid insertion of the connector, lubricate the end of the fuel hose with either, SAE30 oil, or diluted liquid soap.
10. Insert the new connector in the orientation previously noted, until the fuel hose contacts the connector's shoulder.
11. Position the hose clip approximately 3mm from the hose end.
12. Secure the connector to the fuel hose by tightening the hose clip with a pair of pliers until the hook of the clip is retained by the barb. An audible click will be heard when the hook engages with the barb.



1. Hook.
2. Barb.
3. Hose clip.

13. Replace the return fuel hose connector by following the same procedure.
14. Reconnect the fuel hoses by squarely inserting the hose connectors into the corresponding sockets and gently pushing inwards until the connectors engage.

Note:

- The replacement fuel hose connectors are not self sealing (dry break) connectors.

Insert both connectors simultaneously. If only one fuel hose is connected, fuel may drain through the unconnected hose. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.



When inserting a fuel hose, do not tip/tilt the connector in the socket as this will damage the O-ring on the connector tip resulting in a fuel leak. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

15. Check both fuel hoses for free play.

Note!

- The fuel hoses should have sufficient freplay to ensure that they do not pull on the connectors. Hoses with insufficient freplay should be replaced.

16. Reconnect the battery, positive (red) lead first.

17. Switch on the Ignition and check carefully for fuel leaks. Rectify as necessary.

18. Refit the items removed in step 3 as directed in the service manual.

19. Refit the seat/s.

Distribution

(initial and date when read and return to central file holder)

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2



Recall Action Notice

Service Bulletin 351

Confidential

May 2004

Affected Models Daytona T595
VIN Range From 46289 up to 71698
Markets All
Subject..... Fuel Hose Connectors

Background Information

In service quality feed back has identified a potential for the fuel line connectors, which connect the fuel feed and return hoses to the fuel pump plate, to break.

Dealers are required to replace the connectors to ensure the continued integrity of the fuel system.

Customer Contact Instructions

UK: Triumph Motorcycles Limited will write directly to the owners of the affected machines instructing them to contact their nearest dealer to arrange for replacement fuel hose connectors to be fitted. For vehicles in dealer stock, the recall **MUST** be actioned before delivery to the customer.

Overseas: Triumph subsidiaries and distributors must instigate a recall action in their country in accordance with the national recall code of practice.

Identification of Affected Motorcycles

Daytona T595 motorcycles are affected if they are in the VIN range listed above.

Warranty Claim Instructions

Fault code 0124849970
Repair code..... 99361
Repair time allowance..... 0.25 hours
Parts return instructions Parts are to be retained for 90 days, then scrapped.

Parts Ordering Instructions

Parts required:..... 1 x T1241280 (feed hose connector kit)
..... 1 x T1241280 (return hose connector kit)
Parts ordering information..... Orders should be placed using the normal parts ordering procedure.

Once completed, please mark the service record book that the requirements of this recall action have been complied with.



Replacement Procedure

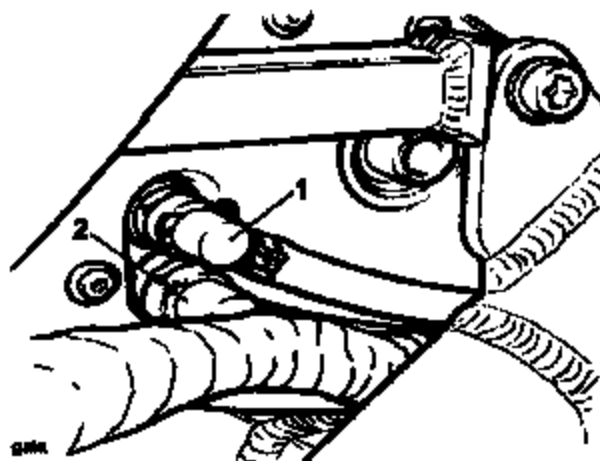
Replace the fuel hose connectors by carrying out the following procedure:

Observe the warning advice given in the general information section of the service manual on the safe handling of fuel and fuel containers. A fire causing personal injury and damage to property could result from spilled fuel or fuel not handled or stored correctly.

1. Remove the seat/s.
2. Disconnect the battery, negative (black) lead first.
3. Gain access to the fuel pump plate as described in the relevant service manual.

Note!

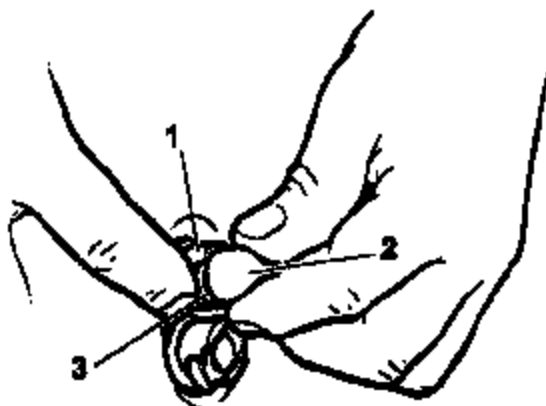
- It is not necessary to remove the fuel tank in order to replace both fuel hose connectors.



1. Feed hose connector.
2. Return hose connector.



4. Disconnect both fuel hoses by pressing inwards, the metal tag between the hose and socket. Once released, the hose will spring out from the socket.



1. Socket.
2. Hose.
3. Metal tag.

5. Starting with the feed hose, note the orientation of the connector in relation to the hose, and mark the fuel hose approximately 50 mm from the end to allow the new connector to be fitted in the same orientation.
6. Cleanly and squarely cut off the section of fuel hose into which the old connector is inserted (approximately 25 - 30mm from the end).

The fuel pipe will contain fuel under pressure. When removing the connector, wear eye protection and protective clothing and ensure that the pressurised fuel is not exposed to naked flames, light bulbs, etc. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

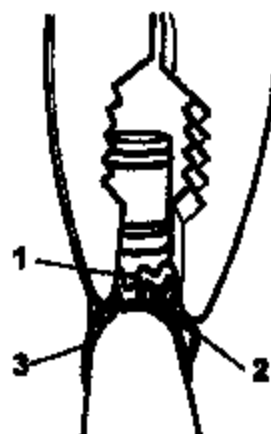
Do not remove more than 30 mm from the end of the fuel hose. Removing more will not leave sufficient hose length for correct connection of the fuel system.

7. Visually inspect the entire length of the fuel hose for signs of damage. Replace if necessary.



A damaged fuel hose MUST be replaced as a damaged fuel hose may allow fuel to leak. A fire causing personal injury and damage to property could result from leaked fuel.

9. Place the hose clip supplied with the kit, over the end of the fuel hose.
9. To aid insertion of the connector, lubricate the end of the fuel hose with either, SAE30 oil, or diluted liquid soap.
10. Insert the new connector in the orientation previously noted, until the fuel hose contacts the connector's shoulder.
11. Position the hose clip approximately 3 mm from the hose end.
12. Secure the connector to the fuel hose by tightening the hose clip with a pair of pliers until the hook of the clip is retained by the barb. An audible click will be heard when the hook engages with the barb.



1. Hook.
2. Barb.
3. Hose clip.

13. Replace the return fuel hose connector by following the same procedure.
14. Reconnect the fuel hoses by squarely inserting the hose connectors into the corresponding sockets and gently pushing inwards until the connectors engage.

Note

The replacement fuel hose connectors are not self sealing (dry break) connectors.

Insert both connectors simultaneously. If only one fuel hose is connected, fuel may drain through the unconnected hose. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.



When inserting the fuel hoses, do not tip/tilt the connector in the socket as this will damage the O-ring on the connector tip resulting in a fuel leak. A fire, causing injury and damage to property, may result from fuel exposure to naked flames, light bulbs and any other source of ignition.

15. Check both fuel hoses for free play.

Note!

- The fuel hoses should have sufficient free play to ensure that they do not pull on the connectors. Hoses with insufficient free play should be replaced.

16. Reconnect the battery, positive (red) lead first.

17. Switch on the ignition and check carefully for fuel leaks. Rectify if necessary.

18. Refit the items removed in step 3 as directed in the service manual.

19. Refit the seats.

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