

**Dealer TO: ALL CHEVROLET DEALERS**

**Salutation: ATTENTION: SERVICE MANAGER, PARTS MANAGER AND WARRANTY ADMINISTRATOR**

**GM SERVICE AND PARTS OPERATIONS**

**DCS1227**

**URGENT - DISTRIBUTE IMMEDIATELY**

**Date: July 26, 2004**

**Subject: 04006A / Product Safety Recall  
Electronic Column Lock System**

**Models: 1997-2004 Chevrolet Corvette Equipped with Manual Transmission  
1997-2000 Chevrolet Corvette Equipped with Automatic Transmission  
2001-2004 Chevrolet Corvette Equipped with Automatic Transmission / European Only**

**To: All Chevrolet Dealers**

**Attention: Service Manager, Parts Manager, and Warranty Administrator**

**THIS IS PART 1 OF A 3 PART MESSAGE**

**DUE TO THE LIMITATIONS OF THE ADMINISTRATIVE MESSAGE SYSTEM, THIS MESSAGE IS BEING SENT IN 3 PARTS. FOR PART 2 SEE DCS1228. FOR PART 3 SEE DCS1229.**

**BULLETIN 04006A CANCELS AND REPLACES BULLETIN 04006, ISSUED APRIL 2004. ADDITIONAL VEHICLES HAVE BEEN ADDED TO THE POPULATION. THIS BULLETIN DOES NOT INCLUDE A SERVICE PROCEDURE FOR 1997 MANUALS AND EXPORT AUTOMATICS, OR 1998 MANUALS AND EXPORT AUTOMATICS BUILT THROUGH May 25, 1998. THE BULLETIN WILL BE REVISED WHEN PARTS FOR THESE VEHICLES ARE AVAILABLE.**

**ALL COPIES OF BULLETIN 04006 SHOULD BE IMMEDIATELY DISCARDED.**

## **PRODUCT FIELD ACTION ANNOUNCEMENT**

General Motors is announcing Product Safety Recall 04006A today. The total number of vehicles involved is 121,934. This message contains the first of three PDF files which will complete the bulletin.

### **Mailing Information**

Customer notification letter mailing will begin on August 2, 2004.

### **GM Vehicle Inquiry System (GMVIS)**

GMVIS Information will be available on July 27, 2004.

### **Service Information System (SI)**

Bulletin 04006A is scheduled to be available in SI on July 27, 2004.

### **Campaign Initiation Detail Report (CIDR)**

The CIDR will be available in GM DealerWorld on July 28, 2004.

**PLEASE DOUBLE CLICK ON THE ICON BELOW  
THEN SINGLE CLICK ON THE LAUNCH BUTTON  
TO VIEW OR PRINT THE 1ST PART OF  
THE BULLETIN**

**(See attached file: 04006A bulletin part 1.pdf)**

**END OF MESSAGE**

**GM SERVICE AND PARTS OPERATIONS**



File In Section: Product Recalls  
Bulletin No.: 04008A  
Date: July 2004

# Recall Bulletin



## PRODUCT SAFETY RECALL

**SUBJECT: ELECTRONIC COLUMN LOCK SYSTEM**

**MODELS: 1997-2004 CHEVROLET CORVETTE EQUIPPED WITH A MANUAL TRANSMISSION**  
**1997-2000 CHEVROLET CORVETTE EQUIPPED WITH AN AUTOMATIC TRANSMISSION**  
**2001-2004 CHEVROLET CORVETTE EQUIPPED WITH AN AUTOMATIC TRANSMISSION – EUROPEAN EXPORT ONLY**

**THIS BULLETIN CANCELS AND REPLACES BULLETIN 04006, ISSUED APRIL 2004. ADDITIONAL VEHICLES HAVE BEEN ADDED TO THE POPULATION. THIS BULLETIN DOES NOT INCLUDE A SERVICE PROCEDURE FOR 1997 MANUALS AND EXPORT AUTOMATICS, OR 1998 MANUALS AND EXPORT AUTOMATICS BUILT THROUGH 5/25/98. THE BULLETIN WILL BE REVISED WHEN PARTS FOR THESE VEHICLES ARE AVAILABLE. ALL COPIES OF BULLETIN 04006 SHOULD BE DESTROYED.**

### CONDITION

General Motors has decided that a defect, which relates to motor vehicle safety, exists in certain 1997-2004 model year Chevrolet Corvette vehicles. When you remove the ignition key, the electronic column lock (ECL) system prevents turning of the steering wheel. When the vehicle is started, it unlocks the steering. Two conditions can prevent steering while the vehicle is moving:

1. The vehicle is designed so that if the column fails to unlock when the vehicle is started, the fuel supply will be shut off if the driver tries to move the vehicle. If voltage at the powertrain control module is low or interrupted, however, the fuel shut off may not occur and the vehicle can be accelerated while the steering is locked.
2. During quick cranks, the ECL lock pin may not withdraw fully and, in vehicles where there is abnormally low clearance to the lock plate, there may be contact between the pin and lock plate. This can cause a noise or ratcheting when the steering wheel is turned or, if there is insufficient clearance, the steering wheel cannot be turned.

If one of these conditions occurs, a crash could occur without warning.

**CORRECTION**

Dealers are to remove the column lock plate on U.S. and Canadian vehicles equipped with an automatic transmission. After the service correction, the steering column will no longer lock when the key is removed.

On vehicles equipped with a manual transmission, and export vehicles equipped with an automatic transmission, dealers are to 1) reprogram the PCM, and 2) verify there is adequate lock plate clearance and, if necessary, replace the lock plate. After the service correction, the steering column will continue to lock when the key is removed.

**VEHICLES INVOLVED**

Involved are certain 1997-2004 Chevrolet Corvettes equipped with a manual transmission, 1997-2000 Chevrolet Corvettes equipped with an automatic transmission, and 2001-2004 Chevrolet Corvette equipped with automatic transmission (European export only), built within these VIN breakpoints:

YEAR	DIVISION	MODEL	FROM	THROUGH
1997	Chevrolet	Corvette		
1998	Chevrolet	Corvette		
1999	Chevrolet	Corvette		
2000	Chevrolet	Corvette		
2001	Chevrolet	Corvette		
2002	Chevrolet	Corvette		
2003	Chevrolet	Corvette		
2004	Chevrolet	Corvette		

**IMPORTANT:** Dealers should confirm vehicle eligibility through **GMVIS** (GM Vehicle Inquiry System) prior to beginning recall repairs. [Not all vehicles within the above breakpoints may be involved.]

**For US:** For dealers with involved vehicles, a Campaign Initiation Detail Report containing the complete Vehicle Identification Number, customer name and address data has been prepared and will be loaded to the GM DealerWorld, Recall Information website. Dealers that have no involved vehicles currently assigned, will not have a report available in GM DealerWorld.

**For Canada:** For dealers with involved vehicles, a Campaign Initiation Detail Report containing the complete Vehicle Identification Number, customer name and address data has been prepared, and is being furnished to involved dealers. Dealers that have no involved vehicles currently assigned, will not receive a Campaign Initiation Detail Report.

**For IPC:** For dealers with involved vehicles, a Campaign Initiation Detail Report containing the complete Vehicle Identification Number, customer name and address data has been prepared, and is being furnished to involved dealers. Dealers that have no involved vehicles currently assigned, will not receive a report with the recall bulletin.

**PARTS INFORMATION**

Parts required to complete this recall are to be obtained from General Motors Service Parts Operations (GMSPPO). Please refer to your "Involved vehicles listing" before ordering parts. Normal orders should be placed on a DRD = Daily Replenishment Order. In an emergency situation, parts should be ordered on a CSO = Customer Special Order.

<b>Part Number</b>	<b>Description</b>	<b>Quantity/Vehicle</b>
88952427	Harness Kit, Strg Whl Theft Dtrmt Lk Shorting (automatics except export vehicles)	1
88952428	Wire Kit, Strg Whl Theft Dtrmt Lk (1998-2000 manuals & export automatics)	1 (If Req'd)
26056108	Nut, Strg Whl	1 (If Req'd)
26094767	Plate, Strg Shf Lk (manuals except exports)	1 (If Req'd)
88964588	Plate, Strg Shf Lk (export)	1 (If Req'd)
05694191	Ring, Strg Shf Lk Plt Ret	1 (If Req'd)

**SERVICE PROCEDURE**

The required repairs vary depending on the model year, build date, and whether Customer Satisfaction Program 01044 or Technical Service Bulletin 01-02-35-008 have previously been performed. Refer to the chart below to determine the correct repairs for the vehicle you are working on. After determining the required repairs for the vehicle you are working on, proceed to the appropriate service procedure.

Models	Install Wire Kit 88952427	Install Wire Kit 88952428	Reprogram	Functional Test	
				Tech 2	Tech 2 w/SPX Tool
1997 – 2000 Automatic (except export vehicles)	X				
1997 – All Manual & Export Automatic			X		X
1998 – All Manual & Export Automatic					
Built through 5/25/98			X		X
Built on or after 5/28/98 and CSC 01044 was performed (V0743)			X	X	
Built on or after 5/28/98 and CSC 01044 was not performed (V0743)		X	X	X	
1999-2000 – All Manual & Export Automatic					
CSC 01044 or TSB 01-02-35-008 (V0743 or N8505) was performed			X	X	
CSC 01044 or TSB 01-02-35-008 was not performed (V0743 or N8505)		X	X	X	
2001-2004 – All Manual & European Automatics					
All			X	X	

**1997-2000 Corvettes Equipped With Automatic Transmission (Excludes Export Vehicles)**

The following service procedure provides instructions for disconnecting the electric column lock (ECL) on vehicles equipped with an automatic transmission. **DO NOT** use this procedure on vehicles equipped with a manual transmission or on export vehicles.

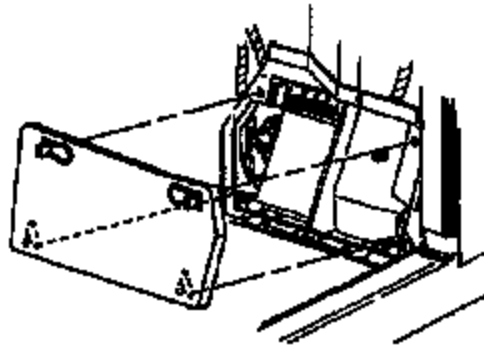
**Tools Required**

- J 1859-A Steering Wheel Puller
- J 42120 Steering Wheel Puller Legs
- J 23653 SIR, Steering Column Lock Plate Compressor
- J 42137 Cam Orientation Plate Adaptor

**Important**

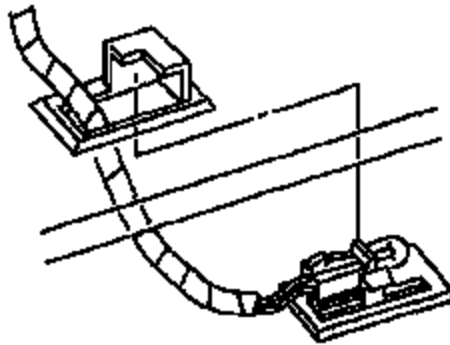
Disregard all instruction sheets that may be in the harness kit, and follow the instructions provided in this service procedure.

1. Turn the steering wheel so that the vehicle's front wheels are pointing straight ahead.
2. Turn the ignition switch to the OFF position.
3. Open the hood and disconnect the negative battery cable.



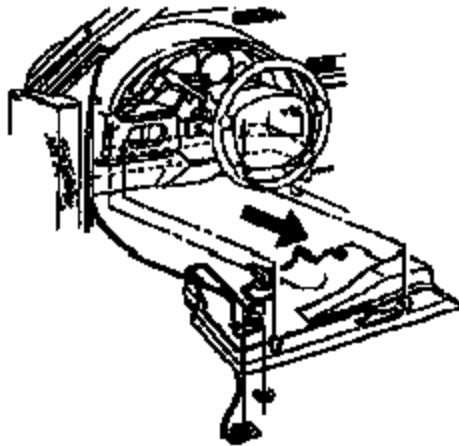
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4. Disengage the upper latches on the front floor kick-up panel on the passenger side.
5. Lift the kick-up panel's lower edge out of the slots in the relay bracket.
6. Remove the SDM fuse from the IP fuse block located behind the kick-up panel that was just removed.



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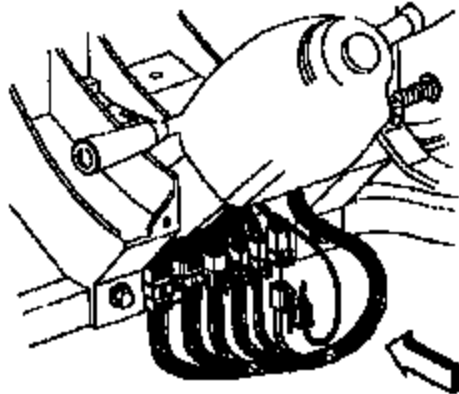
7. Using a flat-bladed tool, carefully pry the IP courtesy lamp assembly from the driver's side lower closeout panel.



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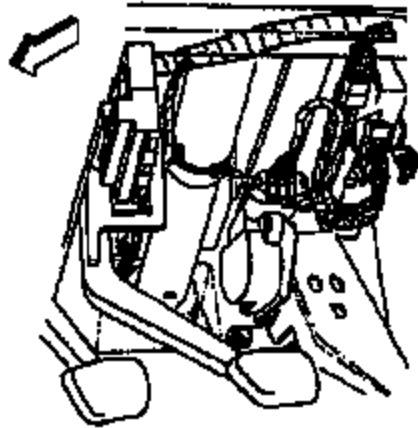
8. Remove the push-on retaining nut from the steering column bracket stud.
9. Release the driver's side lower closeout panel push-in retainers from the IP lower support beam.
10. Insert the IP courtesy lamp assembly up through the opening in the closeout panel.
11. Lower and remove the closeout panel. Release the notch, in the right-hand forward edge of the closeout panel, from the tab on the accelerator pedal bracket.





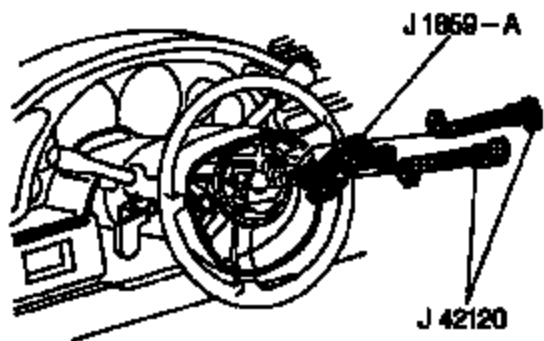
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12. Remove the connector position assurance (CPA) from the driver's yellow 2-way air bag connector located at the base of the steering column and disconnect the connector.



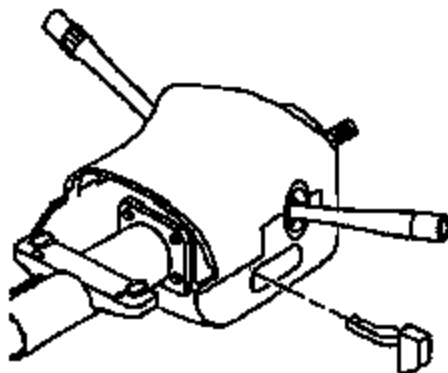
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13. Remove the CPA from the passenger yellow 2-way air bag connector, also located at the base of the steering column, and disconnect the connector.
14. Remove the screws attaching the driver's inflator module to the steering wheel (3) and pull the module away from the steering wheel.
15. Disconnect the SIR electrical connector (2) from the backside of the module, the horn wiring harness connector (6) from the steering column, and the ground wire (5) from the steering column. Remove the module.
16. Remove the nut attaching the steering wheel to the column and discard the nut.



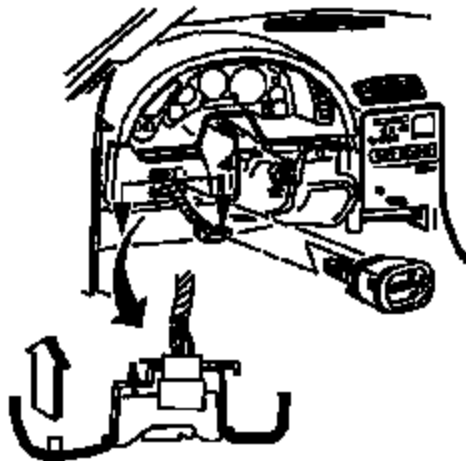
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17. Using tool J 1859-A, Steering Wheel Puller, and J 42120, Steering Wheel Puller Legs, remove the steering wheel from the column.



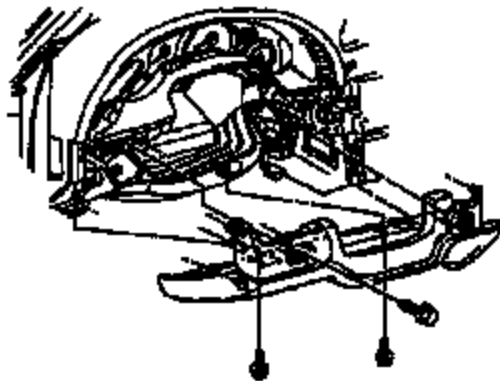
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18. Using a small flat-bladed screwdriver, release the locking tab from the tilt lever handle and pull the lever straight out.



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19. Using a small flat-bladed screwdriver, pry the lower edge of the combination fog lamp/trunk release switch to release the locking tab. Disconnect the electrical connector from the switch. Repeat this step on the inside air temperature grill located to the right side of the steering column.

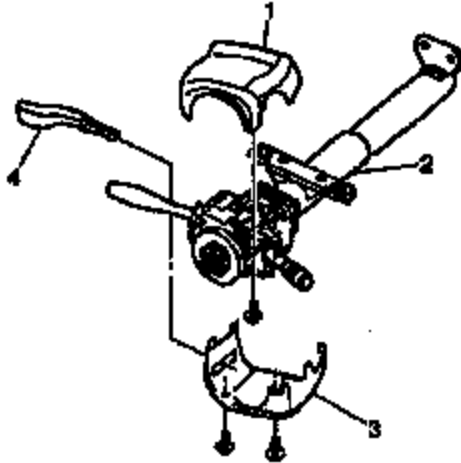


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### **Important**

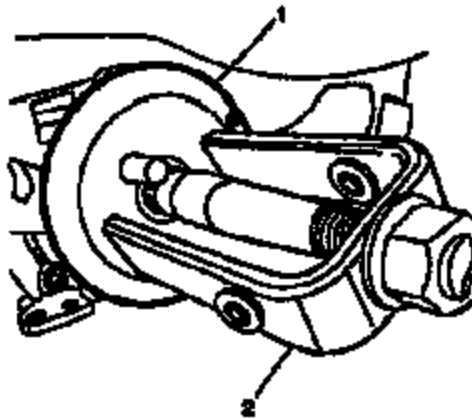
When removing the driver's side knee bolster trim panel as described below, care must be taken not to damage the console trim plate as the knee bolster trim panel tucks in behind the console trim plate.

20. Remove the driver's side knee bolster trim panel retaining screw, located behind the area where the combination fog lamp/trunk release switch is installed. Repeat this step on the screw located in the inside air temperature cavity.
21. Remove the driver's side knee bolster trim panel lower retaining screws.
22. Grasp the trim panel at the side edges and firmly pull rearward to release the locking tabs and remove the panel.
23. If equipped, disconnect the electrical connector from the inside air temperature sensor.



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24. Remove the two screws that attach the lower steering column cover (3) to the upper (1).
25. Remove the one screw that attaches the upper steering column cover to the column and remove the upper cover.
26. Remove the snap ring and SIR coil from the steering column.



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**Notice**

Tool J 23653-SIR MUST be used when removing the retaining ring and lock plate in the next step.

27. Using J 23653-SIR (2), remove the retaining ring and the lock plate (1) and discard both.

**Dealer TO: ALL CHEVROLET DEALERS**

**Salutation: ATTENTION: SERVICE MANAGER, PARTS MANAGER, AND WARRANTY ADMINISTRATOR**

**GM SERVICE AND PARTS OPERATIONS**

**DCS1228**

**URGENT - DISTRIBUTE IMMEDIATELY**

**Date: July 26, 2004**

**Subject: 04006A / Product Safety Recall  
Electronic Column Lock System**

**Models: 1997-2004 Chevrolet Corvette Equipped with Manual Transmission  
1997-2000 Chevrolet Corvette Equipped With An Automatic Transmission  
2001-2004 Chevrolet Corvette Equipped With An Automatic Transmission / European Only**

**To: All Chevrolet Dealers**

**Attention: Service Manager, Parts Manager, and Warranty Administrator**

**THIS IS PART 2 OF A 3 PART MESSAGE**

**DUE TO THE LIMITATIONS OF THE ADMINISTRATIVE MESSAGE SYSTEM, THIS MESSAGE IS BEING SENT IN 3 PARTS. FOR PART 1 SEE DCS1227. FOR PART 3 SEE DCS1229.**

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**PRODUCT FIELD ACTION ANNOUNCEMENT**

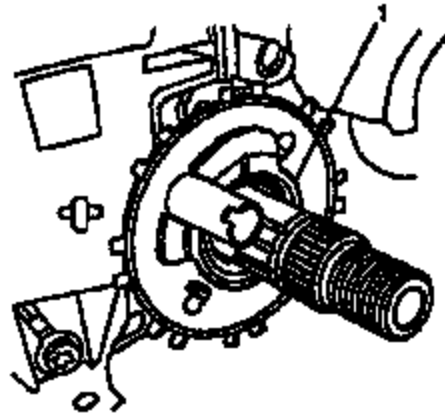
**General Motors is announcing Product Safety Recall 04006A today. The total number of vehicles involved is 121,934. This message contains the second of three PDF files which will complete the bulletin.**

**PLEASE DOUBLE CLICK ON THE ICON BELOW  
THEN SINGLE CLICK ON THE LAUNCH BUTTON  
TO VIEW OR PRINT THE 2ND PART OF  
THE BULLETIN**

**(See attached file: 04006A bulletin part 2.pdf)**

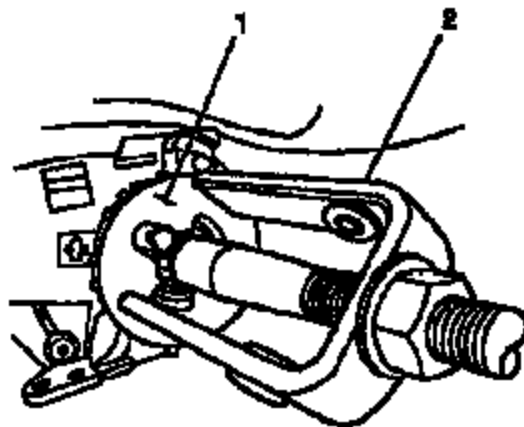
**END OF MESSAGE**

**GM SERVICE AND PARTS OPERATIONS**



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28. Align and position the cam orientation plate (1), included in the kit, on the steering column shaft.



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### Notice

When installing the cam orientation plate in the next step, a NEW retaining ring must be used. Do not reuse the original retaining ring.

J 23653-SIR and J 42137 MUST be used when installing the cam orientation plate and new retaining ring in the next step. Failure to use these tools may result in damage to the cam orientation plate, retaining ring or steering column components.

29. Using J 23653-SIR (2) and J 42137 (1), install the cam orientation plate and the new retaining ring included in the recall kit. The cam orientation plate replaces the lock plate removed in the previous step.
30. Position the SIR coil on the steering column and install the snap ring.
31. Disconnect the electrical connector from the ECL, located on the right lower side of the steering column.
32. Attach the NEW relay (1) and harness, included in the kit, to the left IP brace as shown and secure with plastic tie straps.
33. Route the NEW relay harness over the knee bolster.

**Important**

The connectors on the NEW relay harness are specific and MUST be connected correctly in the next steps. When connected the new connection becomes J165/P165.

34. Connect one end of the NEW relay harness into the connector on the ECL. Connect the other end on the NEW relay harness into the connector that was disconnected from the ECL in Step 31.
35. Install the upper steering column cover and install the attaching screw. **Tighten**

Tighten the screw to 1.9 N·m (17 lb in).

36. Install the lower steering column and attaching screws. **Tighten**

Tighten the screws to 4 N·m (35 lb in).

37. If equipped, connect the electrical connector to the inside air temperature sensor located on the knee bolster trim panel.
38. Install the knee bolster trim panel and press firmly to engage the locking tabs.
39. Install the lower retaining screws and the screws located behind the combination fog lamp/trunk release switch, and the inside air temperature sensor grill. **Tighten**

Tighten the screws to 1.8 N·m (16 lb in).

40. Connect the electrical connector to the combination fog lamp/trunk release switch and install the assembly into the opening in the IP. Press firmly to secure. Repeat this step on the inside air temperature sensor grill.
41. Slide the tilt lever in the steering column until the locking tab clicks into place.
42. Remove the inflatable restraint module retaining screws from the steering wheel.
43. Position, align, and press the steering wheel onto the steering column shaft.
44. Install a NEW steering wheel set nut on the steering column shaft. **Tighten**

Tighten the nut to 41 N·m (30 lb ft).

45. Install the retaining screws removed from the steering wheel into the backside of the inflatable restraint module. **Tighten**

Tighten the screws to 6 N·m (53 lb in).

46. Position the inflatable restraint module to the steering wheel and connect the SIR electrical connector, the horn wiring harness connector to the steering column, and the ground wire to the column.
47. Install the inflatable restraint module on the steering wheel by pushing on both the right and left sides of the module until the retaining screws snap into place.
48. Connect the passenger yellow 2-way air bag connector located at the base of the steering column, and install the CPA.
49. Connect the driver's yellow 2-way air bag connector located at the base of the steering column, and install the CPA.
50. Position the driver's side lower closeout panel below the IP and install the courtesy lamp.
51. Raise the closeout panel to the IP and engage the push-in retainers to the IP lower support beam.



52. Align the right-hand forward edge of the panel to the tab on the accelerator pedal bracket. Push up to secure.
53. Install the push-on retaining nut to the steering column bracket stud.
54. Install the SDM fuse.
55. Position the kick-up panel to the opening in the floor and insert the lower tabs into the slots in the multi-use bracket.
56. Close the panel and latches.
57. Connect the negative battery cable and close the hood.
58. Verify that the ECL and relay are synchronized:
  - Depending on the position of the relay and the ECL bolt, when the key (ignition switch) is first turned to the ON position, you may receive the message "Pull Key and Wait 10 Sec."
  - o If you do NOT receive this message, the ECL and relay ARE synchronized. No further action is required.
  - o If you DO receive this warning message, the ECL and relay are NOT synchronized. To synchronize, turn the ignition switch to the OFF position and REMOVE THE KEY from the switch (lock cylinder). Wait a MINIMUM of 10 seconds, re-insert the key, and turn to the ON position. From this point on, the ECL and relay should be synchronized.
59. Start the engine and verify that the steering column is unlocked.

**1998-2004 Corvettes with Manual Transmissions and  
1998-2004 EXPORT vehicles with automatic transmissions.**

The following procedures are for 1998 to 2004 vehicles with Manual Transmissions and 1998 to 2004 EXPORT vehicles with Automatic Transmissions.

The required repairs vary depending on the model year, build date, and what repairs (Customer Satisfaction Campaign 01044 or Technical Service Bulletin 01-02-35-008) have been previously performed. Refer to the chart at the beginning of the service procedure in this bulletin to determine the correct repairs for the vehicle you are working on.

If necessary, check the "Claim History" in the "Summary" section in the GM Vehicle Inquiry System (GMVIS) to determine whether Customer Satisfaction Campaign (CSC) 01044 or Technical Service Bulletin (TSB) 01-02-35-008 has been performed on a vehicle. DO NOT use the "Required Field Action" section to determine whether Customer Satisfaction Campaign 01044 has been performed. All vehicles involved in that Campaign were listed as closed when the campaign was cancelled. If either has been performed, labor operation V0743 (CSC 1044) or N8505 (TSB 01-02-35-008) will be listed.

After determining the required repairs for the vehicle you are working on, proceed to the appropriate Service Procedures in this bulletin for instructions.

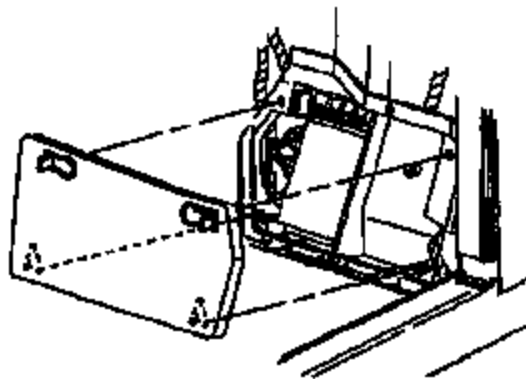
**Important**

If the vehicle requires the installation of a "Wire/Relay Kit", that must be done first, followed by the "Reprogram" followed by the "Functional Test". If the vehicle does not require the "Wire/Relay Kit", then you should first perform the "Reprogram" followed by the "Functional Test". Remember, you must complete "all" repairs listed for the vehicle being worked on in order to complete this recall.

**Installing Wire And Relay Kit, P/N 88952428**

This procedure should ONLY be done if the vehicle you are working on has NOT had Customer Satisfaction Campaign (CSC) 01044 or Technical Service Bulletin (TSB) 01-02-35-008 performed. See information above.

1. Turn the steering wheel so that the vehicle's front wheels are pointing straight ahead.
2. Turn the ignition switch to the OFF position.
3. Open the hood and disconnect the negative battery cable.



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4. Disengage the upper latches on the front kick-up panel on the passenger side.
5. Lift the kick-up panel's lower edge out of the slots in the relay bracket.

**Important**

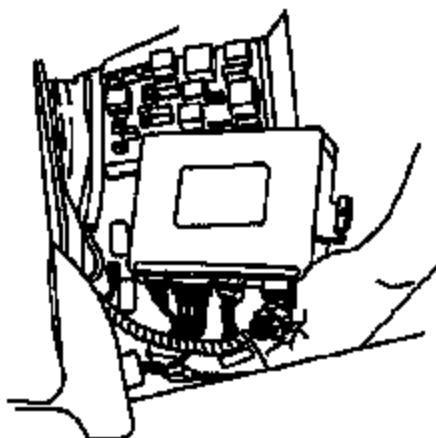
The Electric Column Lock (ECL) relay described in the next step can be identified by the four wires that connect to it. Prior to the modification being done, there should be two ORANGE wires, one DARK GREEN, and one WHITE wire. If there is also a purple wire (a total of five wires) then the Wire and Relay Kit has already been installed and you should proceed to the section titled, "Service Reprogramming".

6. Locate the ECL relay, which is above the body control module (BCM).
7. Remove the connector position assurance (CPA) clip from the back of the ECL relay connector.
8. Remove the ECL relay harness from the backside of the relay assembly.

**Important**

The relay being removed in the next step is a single pole, single throw design. With the wiring modifications being made in the next steps a single pole, double throw relay is required. Only the new relay included with the jumper harness can be used once the wiring modifications have been made.

9. Remove the ECL relay from the connector and discard the relay.
10. Using the appropriate terminal release tool, remove the ORANGE wire from position C1 on the ECL relay connector.
11. Using the appropriate terminal release tool, remove the WHITE wire from position A2 on the ECL relay connector.
12. Swap the two terminal positions and re-insert them so that the ORANGE wire is now in position A2 and the WHITE wire is now in position C1.
13. Connect the remaining purple wire and terminal on the jumper harness into position B2 in the ECL relay connector.
14. Install the NEW single pole, double throw relay, included with the jumper harness kit, to the ECL connector.
15. Release the retainer holding the BCM and reposition the module for access to the electrical connectors.



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16. Disconnect the green 16-way connector from the BCM. The above illustration is rotated approximately 90 degrees.
17. Using the appropriate terminal release tool, remove the purple wire and terminal from cavity A6 of the BCM connector.
18. Slide the piece of heat shrink tubing on the jumper harness, included in kit P/N 88952428.
19. Connect the female terminal and wire removed from the BCM connector to the male terminal on the jumper harness.
20. Slide the heat shrink tubing over the two terminals that you just connected together and apply heat as necessary to shrink/seal the tubing.
21. Install the female terminal on the jumper harness into cavity A6 in the BCM connector.
22. Reconnect the green 16-way connector to the BCM.
23. Position the BCM to the electrical panel and secure with the retainer.
24. Attach the new purple wire to other wires in the harness using black electrical tape.
25. Connect the negative battery cable to the battery.

26. Proceed to the section titled "Service Reprogramming. After reprogramming has been completed, install the lower edge of the kick-up panel in the slots in the relay bracket and engage the upper latches or hook and loop fasteners.

## **Service Reprogramming**

### **Important**

In order to perform the following powertrain control module (PCM) reprogramming procedure, your Tech 2 must be updated with software version 24.004 or later. If your Tech 2 does not have the necessary software, you will need to update it before proceeding. Also, you must review Service Bulletin # 02-06-04-022A (Info-PCM Reprogramming and Data Line Diagnosis Using J-42236-A) before beginning to reprogram the PCM

1. Turn the ignition switch to the ON position.
2. Connect the Tech 2 to the vehicle's diagnostic link connector (DLC), power it up and press ENTER.
3. Select SERVICE PROGRAMMING for the PCM.
4. Follow the on-screen instructions and prompts. If necessary, refer to up-to-date Techline equipment user instructions.
5. After completion of the reprogramming proceed to the next section titled "Functional Test of ECL".

## **Functional Test Of ECL**

### **Important**

The following functional test can only be used on 1998 models built on or after 5/26/98 and all 1999-2004 models. At the present time it is NOT be used on 1997 models or 1998 models built before 5/26/98. These vehicles require an "Essential" tool (jumper harness) that will be available and shipped to you at no charge in the near future. This procedure will be updated at that time with the information needed for using the tool.

Depending on conditions that may occur during the functional test the Tech 2 may display various messages (Sequence Number). Definitions for the different sequence messages are at the end of the functional test procedure in this bulletin.

### **Important**

In order to perform the following procedure, your Tech 2 must be updated with software version 24.004 or later. If your Tech 2 does not have the necessary software, you will need to update it before proceeding.

1. Raise the vehicle on a suitable lift so that the front wheels are off the ground by a few inches.
2. Position the front tires/wheels in the straight-ahead position.
3. Turn the ignition switch to the ON position.

**Important**

In order to hear a possible interference between the ECL and lock plate in the steering column during the functional test, the area in and around the vehicle must be as quiet as possible in the next few steps.

4. Close both windows and turn off all accessories (radio, HVAC) and lighting.
5. While listening carefully, slowly turn the steering wheel to the full left and then back to the full right. Then return the front tires/wheels to the straight-ahead position.
  - o If you heard any ratcheting, ticking, scraping or other type sounds coming from the steering column, locate the source and correct before proceeding.
  - o If you did NOT hear any ratcheting, ticking, scraping or other type sounds, continue to the next step.

**Important**

The ignition key must be removed from the ignition switch in the next step.

6. Turn the ignition switch to the OFF position and REMOVE THE KEY.
7. Verify that the steering column LOCKED and that no ECL related messages are displayed on the Driver Information Center. It may be necessary to turn the steering wheel slightly in order for the ECL to engage in one of the openings in the lock plate.
  - o If the column did not lock, inspect for installation of a Cam Orientation Plate and the related wiring harness that are to be used only on Non-Export vehicles with AUTOMATIC transmissions.
  - o Inspect for installation of aftermarket wiring/relay that override the operation of the steering column lock.
  - o Repair the ECL system per Service Manual procedures before proceeding with this functional test.
8. Connect the Tech 2 to the vehicle's DLC, power it up, and press ENTER. If necessary, refer to up-to-date Techline equipment user instructions.
9. Select DIAGNOSTICS.

**Important**

If the vehicle being worked on is a 1998 model built on or after 5/28/04, select 1999 when entering the model year in the next step. This only applies when performing the Functional Test.

10. Enter MODEL YEAR followed by PASSENGER CAR, followed by BODY.
11. Select "Y" for the product line followed by the appropriate body style (coupe, convert, etc.)

**Important**

The test is only for vehicles with manual transmissions and EXPORT vehicles with automatic transmissions. Do NOT use this test on Non-Export vehicles with automatic transmissions.

12. Select BODY CONTROL MODULE, followed by SPECIAL FUNCTIONS, followed by OUTPUT CONTROL followed by MISCELLANEOUS TESTS.
13. Select STEERING COL. LOCK FUNCTIONAL TEST.

**Important**

The battery voltage must be maintained between 13.0 and 15.0 volts when performing the functional test in the next steps. Because the engine is NOT to be running during the test, a battery charger must be connected to the vehicle in the next step. The battery charger should be operated at a Low or Medium charge rate. Do NOT operate the charger on a "Fast Charge" or "HIGH" charge rate. Doing so may exceed the 15.0-volt limit for the test.

14. Open the hood and connect a battery charger to the vehicle. Operate the charger at a Low or Medium charge rate.
15. Follow the on-screen instructions.
16. Results of Functional Test:
  - o If you could hear or feel any type of ratcheting, ticking, or scraping sound (that wasn't heard earlier) when turning the steering wheel, the steering column lock plate, retaining ring, and steering wheel retaining nut must be replaced. Proceed to the section in this bulletin titled, "Lock Plate, Retaining Ring, and Nut Replacement."
  - o If you could NOT hear or feel any type of ratcheting, ticking, or scraping sound when turning the steering wheel, no further repairs are required. Proceed to the next step.
17. Press the "EXIT" button on the Tech 2 as necessary and disconnect it from the vehicle.
18. Disconnect the battery charger from the vehicle and close the hood.

## **Tech 2 Message Definitions**

**Test Won't Start** "Battery voltage needs to be between 13.0 and 15.0 in order to run test."

- Connect the battery charger to the battery and operate the charger at a Low or Medium rate. DO NOT operate the charger on High or Fast Charge.

**Test Terminated Sequence 1** "Make sure steering is not side loaded"

- The front tires are turned tightly left or right causing the steering column to be under load and the ECL pin to bind in lock plate. To correct, turn the steering wheel so that the tires are straight ahead and restart the test.

**Test Terminated Sequence 2** "Remove key from Ignition switch"

- The test cannot run with the key in the Ignition switch. To correct, remove the key and restart the test.

**Test Terminated Sequence 3** Not applicable.

Depending on the condition, different messages may be displayed in Sequence 4.

**Test Terminated Sequence 4** "Test Terminated" or "Check for automatic transmission (Non-Export) steering wheel theft deterrent lock shorting harness" being installed.

- The harness is only for use on Non-Export vehicles with automatic transmissions. It is NOT for use on manual transmission vehicles or EXPORT automatic transmission vehicles. If the harness has been installed it must be removed. If the harness is not there, replace the ECL.

**Test Terminated Sequence 5** "Test Terminated"

- Check for the automatic transmission (Non-Export) steering wheel theft deterrent lock shorting harness being installed. The harness is only for use on Non-Export vehicles with automatic transmissions. It is NOT for use on manual transmission vehicles or EXPORT automatic transmission vehicles. If the harness has been installed it must be removed. If the harness is not there, replace the ECL.

**Dealer TO: ALL CHEVROLET DEALERS**

**Salutation: ATTENTION: SERVICE MANAGER, PARTS MANAGER, AND WARRANTY ADMINISTRATOR**

**GM SERVICE AND PARTS OPERATIONS**

**DCS1229**

**URGENT - DISTRIBUTE IMMEDIATELY**

**Date: July 26, 2004**

**Subject: 04006A / Product Safety Recall  
Electronic Column Lock System**

**Models: 1997-2004 Chevrolet Corvette Equipped With A Manual Transmission  
1997-2000 Chevrolet Corvette Equipped With An Automatic Transmission  
2001-2004 Chevrolet Corvette Equipped With An Automatic Transmission / European Only**

**To: All Chevrolet Dealers**

**Attention: Service Manager, Parts Manager, and Warranty Administrator**

**THIS IS PART 3 OF A 3 PART MESSAGE**

**DUE TO THE LIMITATIONS OF THE ADMINISTRATIVE MESSAGE SYSTEM, THIS MESSAGE IS BEING SENT IN 3 PARTS. FOR PART 1 SEE DCS1227. FOR PART 2 SEE DCS1228.**

**BULLETIN 04006A CANCELS AND REPLACES BULLETIN 04006, ISSUED APRIL 2004. ADDITIONAL VEHICLES HAVE BEEN ADDED TO THE POPULATION. THIS BULLETIN DOES NOT INCLUDE A SERVICE PROCEDURE FOR 1997 MANUALS AND EXPORT AUTOMATICS, OR 1998 MANUALS AND EXPORT AUTOMATICS BUILT THROUGH May 25, 1998. THE BULLETIN WILL BE REVISED WHEN PARTS FOR THESE VEHICLES ARE AVAILABLE.**

**ALL COPIES OF BULLETIN 04006 SHOULD BE IMMEDIATELY DISCARDED.**



**PRODUCT FIELD ACTION ANNOUNCEMENT**

General Motors is announcing Product Safety Recall 04006A today. The total number of vehicles involved is 121,934. This message contains the third of three PDF files which will complete the bulletin.

**PLEASE DOUBLE CLICK ON THE ICON BELOW  
THEN SINGLE CLICK ON THE LAUNCH BUTTON  
TO VIEW OR PRINT THE 3RD PART OF  
THE BULLETIN**

**(See attached file: 04006A bulletin part 3.pdf)**

**END OF MESSAGE**

**GM SERVICE AND PARTS OPERATIONS**

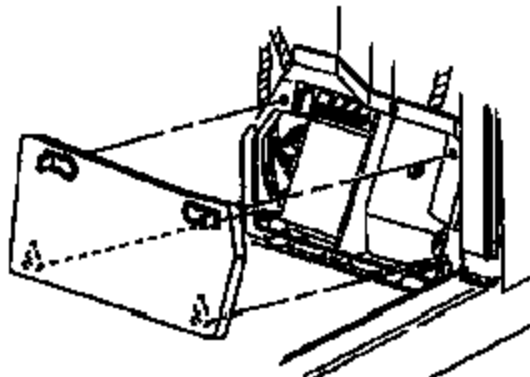
## Lock Plate, Retaining Ring, and Nut Replacement

The following procedure should only be performed if the results of the Functional Test direct you to this section.

### Tools Required

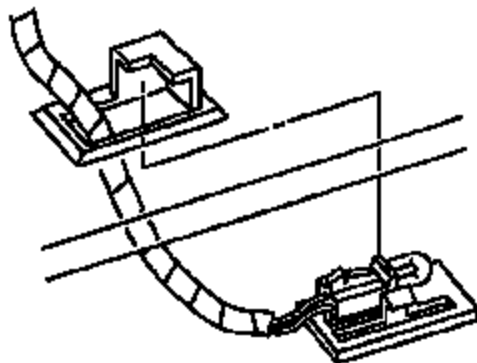
- J 1859-A, Steering Wheel Puller
- J 42120, Steering Wheel Puller Legs
- J 23653-SIR, Steering Column Lock Plate Compressor

1. Turn the Ignition switch to the OFF position.
2. Disconnect the negative battery cable.



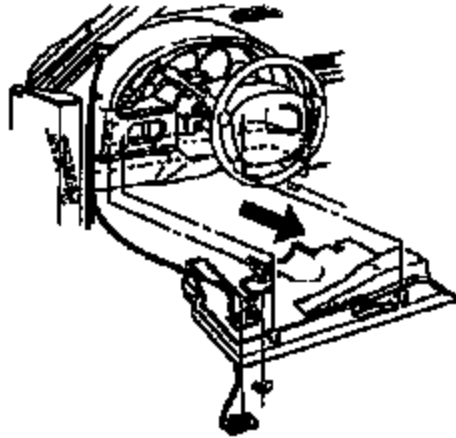
71196

3. Disengage the upper latches or hook and loop fasteners on the front floor kick-up panel on the passenger side.
4. Lift the kick-up panel's lower edge out of the slots in the relay bracket.
5. Remove the SDM fuse from the IP fuse block located behind the kick-up panel that was just removed.



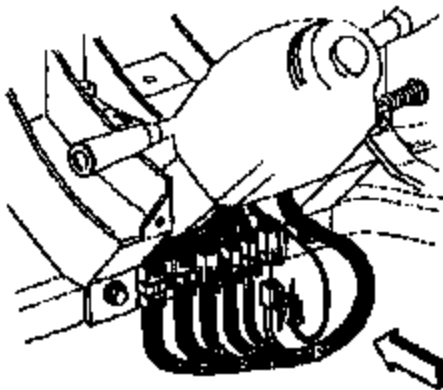
84871

6. Using a flat-bladed tool, carefully pry the IP courtesy lamp assembly from the driver's side lower closeout.



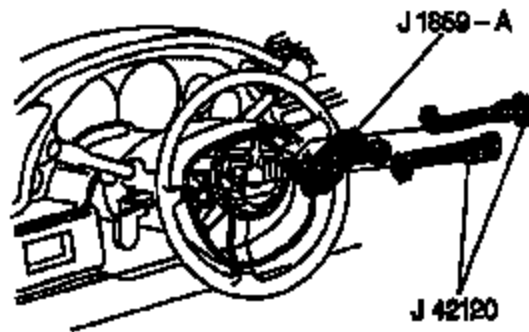
95899

7. Remove the push-on retaining nut from the steering column bracket stud.
8. Release the driver's side lower closeout panel push-in retainers from the IP lower support beam.
9. Insert the IP courtesy lamp assembly up through the opening in the closeout panel.
10. Lower and remove the closeout panel. Release the notch in the right-hand forward edge of the closeout panel from the tab on the accelerator pedal bracket.



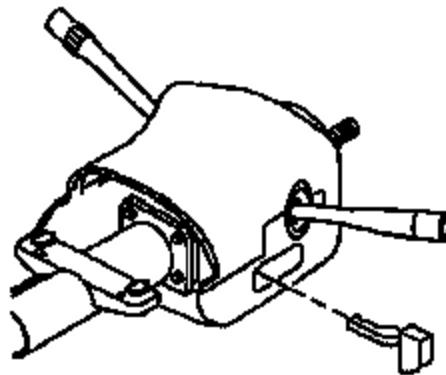
66514

11. Remove the connector position assurance (CPA) from the driver's yellow 2-way air bag connector located at the base of the steering column and disconnect the connector.
12. Remove the CPA from the passenger yellow 2-way air bag connector, also located at the base of the steering column, and disconnect the connector.
13. Remove the screws attaching the driver's inflator module to the steering wheel and pull the module away from the steering wheel.
14. Disconnect the SIR electrical connector from the backside of the module, the horn wiring harness connector from the steering column, and the ground wire from the steering column. Remove the module.
15. Remove the nut attaching the steering wheel to the column and discard the nut.



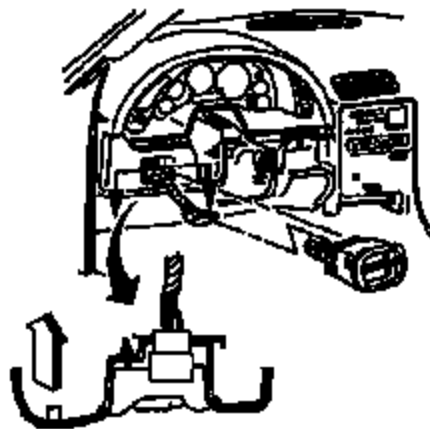
70114

16. Using tool J 1859-A, Steering Wheel Puller, and J 42120, Steering Wheel Puller Legs, remove the steering wheel from the column.



82174

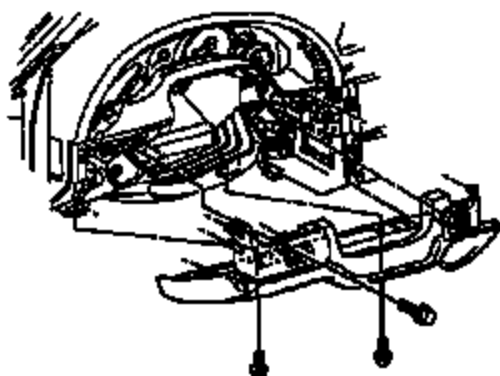
17. Using a small flat-bladed screwdriver, release the locking tab from the tilt lever handle and pull the lever straight out.



158135

18. Using a small flat-bladed screwdriver, pry the lower edge of the combination fog lamp/trunk release switch to release the locking tab. Disconnect the electrical

connector from the switch. Repeat this step on the inside air temperature sensor grill located to the right side of the steering column.

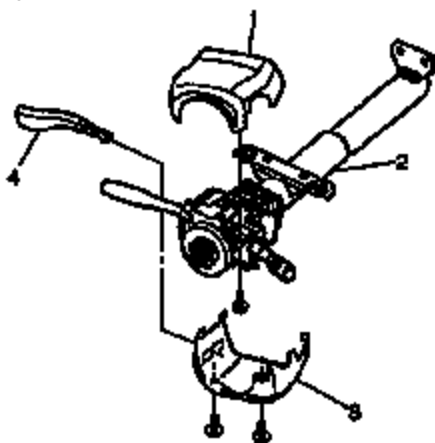


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### Important

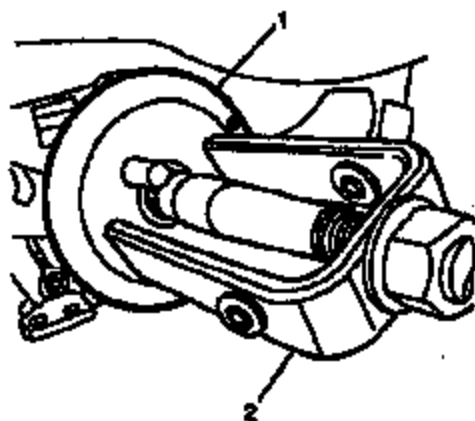
When removing the driver's side knee bolster trim panel as described below, care must be taken not to damage the console trim plate as the knee bolster trim panel tucks in behind the console trim plate.

19. Remove the driver's side knee bolster trim panel retaining screw, located behind the area where the combination fog lamp/trunk release switch is installed. Repeat this step on the screw located in the inside air temperature sensor cavity.
20. Remove the driver's side knee bolster trim panel lower retaining screws.
21. Grasp the trim panel at the side edges and firmly pull rearward to release the locking tabs and remove the panel.
22. If equipped, disconnect the electrical connector from the inside air temperature sensor.



73208

23. Remove the two screws that attach the lower steering column cover (3) to the upper (1).
24. Remove the one screw that attaches the upper steering column cover to the column and remove the upper cover.
25. Remove the snap ring and SIR coil from the steering column.



### Notice

Only tool J 23653-SIR can be used for removing and installing the retaining ring and lock plate in the next steps. Use of any other tool, including J 23653-D, may result in the lock plate and retaining ring not being properly positioned on the steering column shaft. Failure to properly position the retaining ring and lock plate on the steering column shaft may result in the ECL not functioning properly when tested later in this procedure.

26. Using J 23653-SIR, (2) remove the retaining ring and the lock plate (1) and discard both.
27. Position the new lock plate and retaining ring on the steering column shaft.
28. Using J 23653-SIR and J 42137 (Included with J 23653-SIR), install the new lock plate and new retaining ring. Use J 42137 to slide the retaining ring into the groove on the shaft. Make sure the retaining ring is completely seated in the groove all the way around the shaft.
29. Position the SIR coil on the steering column and install the snap ring.
30. Install the upper steering column cover and install the attaching screw. **Tighten**  
  
Tighten the screw to 1.9 N·m (17 lb in).
31. Install the lower steering column and attaching screws. **Tighten**  
  
Tighten the screws to 4 N·m (35 lb in).
32. If equipped, connect the electrical connector to the inside air temperature sensor located on the knee bolster trim panel.
33. Install the knee bolster trim panel and press firmly to engage the locking tabs.
34. Install the lower retaining screws and the screws located behind the combination fog lamp/trunk release switch, and the inside air temperature sensor grill. **Tighten**  
  
Tighten the screws to 1.8 N·m (16 lb in).
35. Connect the electrical connector to the combination fog lamp/trunk release switch and install the assembly into the opening in the IP. Press firmly to secure. Repeat this step on the inside air temperature sensor grill.

36. Slide the tilt lever in the steering column until the locking tab clicks into place.
37. Remove (pull) the two inflatable restraint module retaining screws from the steering wheel.
38. Position, align, and press the steering wheel onto the steering column shaft.
39. Install a NEW steering wheel set nut on the steering column shaft. **Tighten**

Tighten the nut to 41 N·m (30 lb ft).

40. Install the two retaining screws removed from the steering wheel into the backside of the inflatable restraint module. **Tighten**

Tighten the screws to 6 N·m (53 lb in).

41. Position the inflatable restraint module to the steering wheel and connect the SIR electrical connector, the horn wiring harness connector to the steering column, and the ground wire to the column.
42. Install the inflatable restraint module on the steering wheel by pushing on both the right and left sides of the module until the retaining screws snap into place.
43. Connect the passenger yellow 2-way air bag connector located at the base of the steering column, and install the CPA.
44. Connect the driver's side yellow 2-way air bag connector located at the base of the steering column, and install the CPA.
45. Position the driver's side lower closeout panel below the IP and install the courtesy lamp.
46. Raise the closeout panel to the IP and engage the push-in retainers to the IP lower support beam.
47. Align the right-hand forward edge of the panel to the tab on the accelerator pedal bracket. Push up to secure.
48. Install the push-on retaining nut to the steering column bracket stud.
49. Install the SDM fuse.
50. Position the kick-up panel to the opening in the floor and insert the lower tabs into the slots in the multi-use bracket.
51. Close the panel and engage the latches or hook and loop fasteners.
52. Connect the negative battery cable.
53. Return to the section titled "Functional Test of ECL and rerun the test.

- o If the Functional Test fails again (you still can hear a ratcheting, ticking or scraping sound), contact Technical Assistance for additional information.

### **COURTESY TRANSPORTATION**

The General Motors Courtesy Transportation program is intended to minimize customer inconvenience when a vehicle requires a repair that is covered by the New Vehicle Limited Warranty. The availability of courtesy transportation to customers whose vehicles are within the warranty coverage period and involved in a product recall is very important in maintaining customer satisfaction. Dealers are to ensure that these customers understand that shuttle service or some other form of courtesy transportation is available and will be provided at no charge. Dealers should refer to the General Motors Service Policies and Procedures Manual for Courtesy Transportation guidelines.

**CUSTOMER REIMBURSEMENT For US**

All customer requests for reimbursement for previous repairs for the recall condition will be handled by the Customer Assistance Center, not by dealers.

A General Motors Product Recall Customer Reimbursement Procedure Form is included with the customer letter.

**IMPORTANT:** Refer to the GM Service Policies and Procedures Manual, section 6.1.12, for specific procedures regarding customer reimbursement and the form.

**CUSTOMER REIMBURSEMENT For Canada**

Customer requests for reimbursement of previously paid repairs for this recall condition are to be submitted by September 30, 2005.

All reasonable customer paid receipts should be considered for reimbursement. The amount to be reimbursed will be limited to the amount the repair would have cost if completed by an authorized General Motors dealer.

When a customer requests reimbursement, they must provide the following:

- Proof of ownership at time of repair.
- Original paid receipt confirming the amount of repair expense(s) that were not reimbursed, a description of the repair, and the person or entity performing the repair.

Claims for customer reimbursement on previously paid repairs are to be submitted as required by WINS.

**IMPORTANT:** Refer to the GM Service Policies and Procedures Manual, section 1.6.2, for specific procedures regarding customer reimbursement verification.



**CLAIM INFORMATION**

Submit a Product Recall Claim with the Information Indicated below:

REPAIR PERFORMED	PART COUNT	PART NO.	PARTS ALLOW	CC-FC	LABOR OP	LABOR HOURS
Install Harness Kit Only	2	—	**	MA-96	V1153	0.8*
Install Harness Kit, Reprogram, & Perform Functional Test	1	—	**	MA-96	V1144	1.0*
Add: Replace Lock Plate	3	—				0.6
Perform Reprogram & Functional Test	0	N/A	N/A	MA-96	V1145	0.3*
Add: Replace Lock Plate	3	—	**			0.6
Courtesy Transportation	N/A	N/A	N/A	MA-96	***	N/A
Customer Reimbursement (Canadian Dealers/US CAC)	NA	N/A	N/A	MA-96	V1154	0.2

\* For Recall Administrative Allowance, add 0.1 hours to the "Labor Hours".

\*\* The "Parts Allowance" should be the sum total of the current GMSPO Dealer net price plus applicable Mark-Up or Landed Cost Mark-Up (for IPC) for applicable parts needed to complete the repair.

\*\*\* Submit courtesy transportation using normal labor operations for courtesy transportation as indicated in the GM Service Policies and Procedures Manual.

Refer to the General Motors WINS Claims Processing Manual for details on Product Recall Claim Submission.

**CUSTOMER NOTIFICATION – For US and CANADA**

General Motors will notify customers of this recall on their vehicle (see copy of customer letter included with this bulletin).

**CUSTOMER NOTIFICATION – For IPC**

Letters will be sent to known owners of record located within areas covered by the US National Traffic and Motor Vehicle Safety Act. For owners outside these areas, dealers should notify customers using the attached sample letter.

**DEALER RECALL RESPONSIBILITY – For US and IPC (US States, Territories, and Possessions)**

The US National Traffic and Motor Vehicle Safety Act provides that each vehicle that is subject to a recall of this type must be adequately repaired within a reasonable time after the customer has tendered it for repair. A failure to repair within sixty days after tender of a vehicle is prima facie evidence of failure to repair within a reasonable time. If the condition is not adequately repaired within a reasonable time, the customer may be entitled to an identical or reasonably equivalent vehicle at no charge or to a refund of the purchase price less a reasonable allowance for depreciation. To avoid having to provide these burdensome remedies, every effort must be made to promptly schedule an appointment with each customer and to repair their vehicle as soon as possible. In the recall notification

letters, customers are told how to contact the US National Highway Traffic Safety Administration if the recall is not completed within a reasonable time.

#### **DEALER RECALL RESPONSIBILITY - ALL**

All unsold new vehicles in dealers' possession and subject to this recall must be held and inspected/repaired per the service procedure of this recall bulletin before customers take possession of these vehicles.

Dealers are to service all vehicles subject to this recall at no charge to customers, regardless of mileage, age of vehicle, or ownership, from this time forward.

Customers who have recently purchased vehicles sold from your vehicle inventory, and for which there is no customer information indicated on the dealer listing, are to be contacted by the dealer. Arrangements are to be made to make the required correction according to the instructions contained in this bulletin. A copy of the customer letter is provided in this bulletin for your use in contacting customers. Recall follow-up cards should not be used for this purpose, since the customer may not as yet have received the notification letter.

In summary, whenever a vehicle subject to this recall enters your vehicle inventory, or is in your dealership for service in the future, you must take the steps necessary to be sure the recall correction has been made before selling or releasing the vehicle.

Old bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide instructions that could assist in the proper service of a vehicle. Properly trained technicians have the tools, equipment, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your dealer/retailer for information on whether your vehicle may benefit from the information.



**We Support  
Voluntary  
Technician  
Certification**

Dear General Motors Customer:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. Federal regulation requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.

**Reason For This Recall:** General Motors has decided that a defect, which relates to motor vehicle safety, exists in certain 1997-2004 model year Chevrolet Corvette vehicles. When you remove the ignition key, the electronic column lock (ECL) system prevents turning of the steering wheel. When the vehicle is started, it unlocks the steering system. Two conditions can prevent steering while the vehicle is moving:

1. Your vehicle is designed so that if the column fails to unlock when you start your vehicle, the fuel supply will be shut off if you try to move your vehicle. If voltage at the powertrain control module (PCM) is low or interrupted, however, the fuel shut off may not occur and the vehicle can be accelerated while the steering is locked.
2. During quick cranks, the ECL lock pin may not withdraw fully and, in vehicles where there is abnormally low clearance to the lock plate, there may be contact between the pin and lock plate. This can cause a noise or ratcheting when the steering wheel is turned or, if there is insufficient clearance, the steering wheel cannot be turned.

If one of these conditions occurs, a crash could occur without warning.

**What Will Be Done:** Your GM dealer will remove the column lock on U.S. and Canadian vehicles equipped with an automatic transmission. After this service correction, the steering column will no longer lock when the key is removed.

On vehicles equipped with a manual transmission, and export vehicles equipped with an automatic transmission, your dealer will 1) reprogram the PCM and, 2) verify that there is adequate lock plate clearance and, if necessary, replace the lock plate. After this service correction, the steering column will continue to lock when the key is removed.

This service correction will be performed for you at **no charge**.

Until your Corvette is repaired, you can easily verify that the column is unlocked by turning the steering wheel a full turn before shifting into gear. If you hear a ratcheting noise while turning the wheel or experience column lock after starting the engine, contact your dealer to arrange for repair.

**How Long Will The Repair Take?** This service correction will take approximately 20 minutes to 1 hour and 40 minutes, depending on the type of transmission you have in your vehicle. However, due to service scheduling requirements, your dealer may need your vehicle for a longer period of time.

**Contacting Your Dealer:** To limit any possible inconvenience, we recommend that you contact your GM dealer as soon as possible to schedule an appointment for this repair. By scheduling an appointment, your dealer can ensure that the necessary parts will be available on your scheduled appointment date. Should your dealer be unable to schedule a

service date within a reasonable time, you should contact the appropriate Customer Assistance Center at the listed number below:

Division	Number	Text Telephones (TTY)
Chevrolet	1-800-830-2438	1-800-833-2438
Puerto Rico – English	1-800-496-9992	
Puerto Rico – Español	1-800-496-9993	
Virgin Islands	1-800-496-9994	

If, after contacting the appropriate Customer Assistance Center, you are still not satisfied that we have done our best to remedy this condition without charge and within a reasonable time, you may wish to write the Administrator, National Highway Traffic Safety Administration, 400 Seventh Street, SW, Washington, DC 20590 or call 1-888-327-4236.

**Customer Reply Form:** The enclosed customer reply form identifies your vehicle. Presentation of this form to your dealer will assist in making the necessary correction in the shortest possible time. If you no longer own this vehicle, please let us know by completing the form and mailing it back to us.

**Customer Reimbursement:** The enclosed form explains what reimbursement is available and how to request reimbursement if you have paid for repairs for the recall condition.

**Courtesy Transportation:** If your vehicle is within the New Vehicle Limited Warranty your dealer may provide you with shuttle service or some other form of courtesy transportation while your vehicle is at the dealership for this repair. Please refer to your Owner's Manual and your dealer for details on Courtesy Transportation.

We are sorry to cause you this inconvenience; however, we have taken this action in the interest of your safety and continued satisfaction with our products.

General Motors Corporation

Enclosure  
04006