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U.S. DEPT. OF
TRANSPORTATION

June 25, 2004

Pat Wallace
Associate Administrator for Enforcement
National Highway Traffic Safety Administration
U.S. Department of Transportation
400 Seventh Street SW
Washington, DC 20590

RE: Amendment to Recall 04V038000 I-Beam & Panard Bar Bracket

Dear Associate Administrator:

Monaco Coach Corporation is submitting this amendment to increase the total number of units affected by recall 04V038000 from 2,099 to 2,156. The information that was utilized for the creating the scope contained errors which lead to the omission of units manufactured between February 4, 2002 and October 24, 2003. This correction adds 31, 2004 Holiday Rambler Ambassador motorhomes and 26, 2004 Monaco Knight motorhomes to the scope. Please see the corrected 46 CFR Part 573 enclosed.

Owner notifications have been mailed for these additional units.

We apologize for this error and any inconvenience this may cause.

Sincerely,

Terri Tobias
Recall Administrator
Monaco Coach Corporation



MONACO
COACH CORPORATION

June 25, 2004

CERTIFIED MAIL
RETURN RECEIPT REQUESTED

Associate Administrator for Enforcement
National Highway Traffic Safety Administration
U.S. Department of Transportation
400 Seventh Street SW
Washington, DC 20590

RE: Recall 04V038000 I-Beam & Panard Bar Bracket - Amendment

Dear Associate Administrator:

Pursuant to 49 CFR Part 573, Monaco Coach Corporation ("Monaco" or the "Company") is submitting this report to NHTSA concerning a safety recall campaign, which is being voluntarily initiated. Specific information is as follows:

573.5(c)(2)

Affected Class A Motor Homes are:

Holiday Rambler - 2002-2004 Ambassador and 2002-2004 Neptune
Monaco - 2002-2004 Cayman, 2002-2004 Knight and 2002 Socialite
Beaver - 2003 Baron

Safari - 2003-2004 Chectah, 2003-2004 Sahara and 2003-2004 Zanzibar

The affected Class A motor homes were manufactured between February 4, 2002 and October 24, 2003.

The recall population was determined from the manufacturing records for the Company's manufacturing plants in Wakarusa, Indiana and Coburg, Oregon which produced the affected motor homes.

573.5(c)(3) - Amendment - Addition of 57 Units to Scope

A total of *Two Thousand, One Hundred and Fifty Six (2,156)* motor homes are in the recall population. Specific Serial Number and VIN break points are as follows:

INDIANA BUILT UNITS

Amended Scope for Indiana built Ambassadors - addition of 31 units - ending number changed:
2002-2004 Holiday Rambler Ambassador with the starting Serial Number 020119053483200-130228 ending with *040119053883206-141737*. The VIN range for these motor homes is 1RF31335622019297 through *1RF62464442027808*.

2002 – 2004 Holiday Rambler Neptune with the starting Serial Number 020119083683200-127779 ending with 030119083283200-140041. The VIN range for these motor homes is 1RF31346422017376 through 1RF51326532026634.

2003 Beaver Baron with the starting Serial Number 030119193683301-131503 ending with 030119193683200-139070. The VIN range for these motor homes is 1RF51345032020339 through 1RF52445932025896.

2002 – 2004 Monaco Cayman with the starting Serial Number 020119073483200-127969 ending with 030119073683200-139949. The VIN range for these motor homes is 1RF31336422017489 through 1RF51346632026512.

Amended Scope for Indiana built Knights – addition of 26 units - ending number changed
2002 – 2004 Monaco Knight with the starting Serial Number 020119043683301-130221 ending with ~~040119043883400-141735~~. The VIN range for these motor homes is 1RF32345622019294 through 1RF62464242027807.

OREGON BUILT UNITS

2002-2003 Holiday Rambler Ambassador with the starting Serial Number 021719053883300-702392 ending with 031719053683200-704894. The VIN range for these motor homes is 1RF32365921019065 through 1RF62445431026500.

2002-2004 Holiday Rambler Neptune with the starting Serial Number 021719083683200-702308 ending with 041719083683400-705166. The VIN range for these motor homes is 1RF31346221018659 through 1RF51346841027586.

2002-2004 Monaco Cayman with the starting Serial Number 021719073683200-702160 ending with 041719073283200-705124. The VIN range for these motor homes is 1RF31346721018155 through 1RF51326641027329.

2002 – 2003 Monaco Knight with the starting Serial Number 021719043883300-702389 ending with 031719043683301-704897. The VIN range for these motor homes is 1RF32365321019062 through 1RF62445X31026503.

2002 Monaco Socialite with the starting Serial Number 021722903873101-702821 ending with 021722903873101-702874. The VIN range for these motor homes is 1RF32866021020613 through 1RF32866221020774.

2003-2004 Safari Cheetah with the starting Serial Number 031719763748201-703526 ending with 041719764083300-705520. The VIN range for these motor homes is 1RFB5445633022538 through 1RF65464141028718.

2003-2004 Safari Sahara with the starting Serial Number 031719993788301-703524 ending with 041719993883400-705473. The VIN range for these motor homes is 1RFB2454633022537 through 1RFB62464741028425.

2003-2004 Safari Zanzibar with the starting Serial Number 031719773888302-703431 ending with 041719773673200-704971. The VIN range for these motor homes is 1RFB3464533022282 through 1RF63444941026837.

573.5(c)4

Monaco estimates that 80% to 90% of the vehicles within the recall population contain the defect. All of the motor homes in this recall population must be inspected. If the inspection determines the existence of the defect, then the recall repair will be performed.

573.5(c)5

The defect relates to the I-beam leaf imitator in the front axle suspension (the "I-beam") and the rear axle panard bar bracket that is welded to the curbside top of the rear axle housing (the "panard bracket"). The I-beam has the potential to crack and break due to an inadequate welding process. The panard bracket has the potential to crack and break due to an inadequate welding process and a design deficiency.

573.5(c)6

In November of 2003 Monaco implemented a design change to the I-beam and panard bracket. This included in its scope certain motor homes that had been completed but were still in the Company's possession or control. At that time the Company was unaware of any field failures and had not made a safety defect determination. Recently, Monaco has become aware of two failures of the I-beam in motor homes built prior to implementation of the November 2003 design change. As a result, the Company has elected to initiate a safety recall campaign. There are no known field failures of the panard bracket but the Company has elected to include this component within the scope of this recall campaign. Monaco is not currently aware of any casualty losses attributable to either the I-beam or the panard bracket.

573.5(c)7

Not Applicable

573.5(c)8

The remedy will involve the inspection of the front I-beam. If the inspection determines that the motor home has the original I-beam design, then the I-beam will be replaced. The remedy will also involve inspection of the rear panard bar bracket for proper welds and the addition of stiffeners to the panard bar bracket. The stiffeners will be welded from the panard bar bracket to the center differential of the rear axle housing.

Copies of the owner and dealer notification letters and the repair instructions are enclosed for your pre-approval. The Company is prepared to begin owner notification immediately and parts kits will be available within 2-4 weeks.

Please acknowledge receipt of this defect information report and provide the recall number that will be assigned by NHTSA to this campaign.

Sincerely,



Michael R. Becker
Customer Service Manager
Monaco Coach Corporation