



Service and Parts Operations

RPB03-013
Recall Parts Bulletin

**TO: CHEVROLET, GMC AND
OLDSMOBILE DEALERS**

DATE: MAY 22, 2003

ATTN: PARTS MANAGER

03V-151

FROM: J. M. STONE, RECALLS

SUBJECT: 03025 - BRAKE PIPE SCORING

PRODUCT SAFETY RECALL # 03025 - MAY 22, 2003

DESCRIPTION:

- General Motors has decided that a defect, which relates to motor vehicle safety, exists in certain 2003 model year Chevrolet TrailBlazer, GMC Envoy, and Oldsmobile Bravada vehicles. On some of these vehicles, the front left brake pipe may have been scored during manufacturing. The brake pipe may lose strength at the score location due to corrosion and fatigue resulting from brake fluid pressure, vibration, and temperature changes. As a result of this, the brake pipe may eventually fracture at the score location. If the brake pipe were to fracture, brake pedal travel would be increased and front brake performance would be reduced. In these instances, braking would be limited to that available with the remaining half system (rear brakes).
- In all of the above cases, the brake light would illuminate after sufficient fluid leaked out of the system to activate the low fluid level switch in the master cylinder reservoir. These conditions would meet the half system requirements of MVSS 135.
- Dealers are to inspect the front left brake pipe and replace it, if necessary.
- Refer to Product Safety Recall Bulletin for further information.

EFFECTIVE DATE:

Initial owner mailing is scheduled to begin **May 29, 2003**.

GENERAL INFORMATION:

Part Number	Description	Quantity/Vehicle
15059121	Pipe, Frt Brk	1
12377967 - U.S. 89021320 - Canada	Fluid, Hy Brk	1