

4. Once the cover has been loosened and is against the bolts, remove both bolts and remove the cover by hand. It does not take much force with the tool to pop up the cover.
5. WASH YOUR HANDS COMPLETELY AND DRY THEM. Take out one plastic strip in the replacement parts kit and place it on a clean cloth (Figure E). Use a clean Neoprene glove. **If the first strip is lost or has debris from the shop environment, use the second strip.**



Figure E

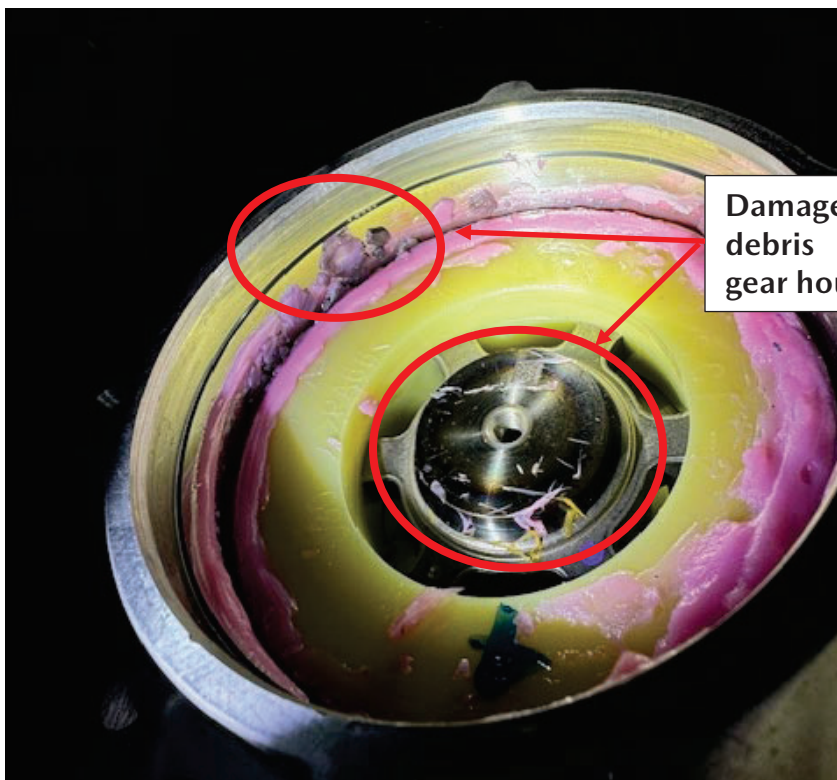


Visible damage to the gear similar to the below photo:

In Warranty: Replace the steering gear and perform the 6524A recall on the new steering gear.

Out of warranty (3/36K Basic Warranty) fill out Warranty Pre-Authorization for replacement of the steering gear, including a photo showing visible damage and/or foreign debris.

If there is no damage present, proceed with the recall repair.



Damage to gear or debris present in gear housing.