





AM CHEVROLET CADILLAC MAZDA

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Vallejo, CA 94591
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PAF REG # ARD288199 EPA# CAR000165

691225 LUZ GARCIA

VALLEJO, CA

HOME: [REDACTED] CONT: [REDACTED]
BUS: [REDACTED] CELL: [REDACTED]

COLOR	YEAR	MAKE/

SERVICE ADVISOR:

COLOR	YEAR	MAKE/MODEL		VIN	LICENSE	MILEAGE IN / OUT	
BLACK	24	CADILLAC ESCALADE			9LXK508	22390/22405	
DEL. DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE
14APR24 DE			17:00 15NOV25		0.00	CASH	08DEC25

R.O. OPENED	READY	OPTIONS:
14:02 14NOV25	15:12 08DEC25	

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
6	11588468	(S)	BOLT				(N/C)
1	85724972	(S)	HOSE				(N/C)
TOTAL					0.00	OTHER:	0.00
					TOTAL LINE A:		0.00

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE A: 0.00

22405 verified customer concern and removing the oil filter found excessive metal contamination (connecting rod bearing debris), checked for tsb's, nothing found, recall 252494000 it was already done 2,000 miles ago in a different location, next step on this case is replace the engine assembly, engine oil cooler lines and radiator due to all the contamination in the system and recheck the concern. ENGINE ASSEMBLY REPLACE IS NOT PART OF THE RECALL. Tac # [REDACTED], tech line recommend to perform another pico test recall # [REDACTED]. 89124-performed picoscope test and test says irregular noise. sent and uploaded test to TAC. [REDACTED] 97163 send pictures and videos to tac case and they approved engine replacement, radiator and oil cooler lines. also tech line recommend to perform a crankshaft end play measurement, did a crankshaft end play and found that the measurements are out of the specification for almost 1/4 of then inch, normal spec are 0.040 to 0.220 and i have 0.030, after that i proceeded to replace the engine assembly, oil cooler lines, and radiator, disconnected battery, removed front tires and fender cover, removed front end bumper, removed starter and torque converter bolts, removed intake manifold, alternator rained coolant system, removed water pump, recover a/c system 0.915kg using 1234yf machine, removed radiator, fans, a/c condenser, a/t oil cooler, removed a/c compressor, disconnected a/t, removed engine, swapped motor mounts to the new engine, installed new engine, reinstalled all components removed back in place, performed a pre lube procedure, installed new oil filter, add 8 quartz of 0w20 oil, refilled coolant system, charged a/c system 0.915kg, clear codes, relearns crankshaft sensor, reset values, road test he vehicle and verified proper operation, new engine # N1253124N44X0282, OLD # K1240754MGPIX1133.

B OEM PARTS WARRANTY INFO
GM DEFAULT

GM DEFAULT				Date & Time		Authorization Obtained By	
Original Estimate (Parts & Labor)	Total Additional Cost Authorized	Approved By				☐ Technician	
\$	\$					☐ Fax (See Attached)	
						☐ Mail (See Attached)	
Revised Estimate	\$					☐ Technician	
\$	\$					☐ Fax (See Attached)	
						☐ Mail (See Attached)	

☐ Tire pressure check/inflation service was performed.
 RF _____ psi LF _____ psi RR _____ psi LR _____ psi _____ Initials _____
☐ Customer declined tire pressure check/inflation service

By signing below, you acknowledge that you were notified and authorized the Dealership to perform tire
 services/repairs named on the invoice and that you received or had the opportunity to inspect any replace
 parts as requested by you. If payment is made by credit card, the total will be charged by our dealership.
 your credit card, plus a 3% credit card surcharge charged to your payment.

DATE _____ CUSTOMER SIGNATURE _____ AUTHORIZED DEALER _____

*HAZARDOUS WASTE DISPOSAL COSTS.	DESCRIPTION	TOTALS
We have added this charge to cover costs associated with the handling, management and disposal of toxic wastes or hazardous substances under California and Federal Law. ALL PARTS ARE NEW UNLESS OTHERWISE INDICATED. ☐ Some Parts Not Returnable	LABOR AMOUNT	
	PARTS AMOUNT	
	GAS, OIL, LUBE	
	SUBLET AMOUNT	
	WASTE DISPOSAL COSTS *	
	TOTAL CHARGES	
	LESS INSURANCE	
SHIP REPRESENTATIVE SIGNATURE	SALES TAX	
	PLEASE PAY THIS AMOUNT	

NOTICE TO CONSUMER: PLEASE READ IMPORTANT INFORMATION ON BACK.

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