

WHITE CRYSTAL 21	CADILLAC Escalade	37599/37617	11147C
DEL DATE	PROD. DATE	WARR. EXP.	PROM
05SEP25 DL		18:00 17NOV25	0.00 CASH
R.O. OPENED	READY	OPTIONS: SOLD-STK:CPR415577 DLR:21025	
		ENG:6.2_Liter TRN:AUTO	

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
1	12677002	(S)	PIPE				(N/C)
1	12346290		COOLANT				(N/C)
9	19432331		OIL				(N/C)
1	12735811	(S)	FILTER				(N/C)
1	19420611		REMANUFACTURED ENGINE				(N/C)
			CORE CHARGE W				(N/C)
1	12639087	(S)	MANIFOLD				(N/C)
8	12626354	(S)	GASKET				(N/C)
2	12657093	(S)	GASKET				(N/C)
10	11546600		BOLT				(N/C)
6	11549180	(S)	BOLT				(N/C)
8	11569956	(S)	BOLT				(N/C)
6	11588468	(S)	BOLT				(N/C)
1	85575818	W-	(S) RADIATOR				(N/C)
1	85136335	(S)	HOSE				(N/C)
1	12658178	(S)	BELT KIT				(N/C)
1	12669858	(S)	BELT				(N/C)
2	12682391	(S)	GASKET				(N/C)
1	24504031	(S)	SEAL				(N/C)
1	85015815	(S)	BLOCK				(N/C)

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE D: 0.00

37617 CATASTROPHIC ENGINE FAILURE, CYLINDER 3 AND 4 SPUN BEARINGS
 VERIFIED CUSTOMER CONCERN, VEHICLE TOWED IN WITH STARTER FUSE BLOWN,
 ATTEMPTED TO TURN ENGINE BY HAND AND FOUND IMPOSSIBLE. CUT OFF BELTS
 AND ATTEMPTED TURNING AGAIN AND FOUND NO CHANGE. CREATED TAC CASE
 #76944615. PER TAC RECOMMENDATION PROCEEDED TO REMOVE VALVE COVERS,
 ENGINE OIL FILTER AND INSPECT UNDER COVERS, IN FILTER AND OIL FOR METAL
 DEBRIS. FOUND EXCESSIVE METAL DEBRIS IN OIL FILTER AND UNDER VALVE
 COVERS. PER TAC RECOMMENDATION PROCEEDED WITH ENGINE REPLACEMENT.
 DRAINED OIL, COOLANT AND RECOVERED REFRIGERANT. DISASSEMBLED VEHICLE
 AND REMOVED ENGINE AS PER Document ID: 5661335. FOUND NECESSARY TO
 REMOVE OIL PAN AND MAIN BEARING CAPS IN ORDER TO TURN CRANKSHAFT AND
 REMOVE TORQUE CONVERTER TO FLEX PLATE BOLTS DUE TO SEIZED ENGINE.
 REMOVED OLD ENGINE AND TRANSFERRED ALL NECESSARY COMPONENTS TO NEW

DESCRIPTION	TOTALS
LABOR AMOUNT	
PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
MISC. CHARGES	
TOTAL CHARGES	