
From: Bednarz, Angel L <AngelLBednarz@Eaton.com>
Sent: Wednesday, October 5, 2022 2:52 PM
To: Vempati, Abhijyoth (A.R.); Kolodziejczyk, Jeffrey (J.A.); Adam, Paul (P.J.); Tugulan, Horia (H.); Oliver, Byron (B.D.); ZAREK, PAUL; Engel, Ronald A; Norton, Julie (J.); Alvord, Chad; Wall, Jeffrey; Pena, Fanny M; Knopek, Alicja; Halena, Andrzej; Costantini, Federico; Rovali, Davide; Mancuso, Francesca; Demarchi, Roberto; Demarchi, Marco; Placentino, Antonella; Niedzień, Dawid
Cc: Pena, Fanny M; Calafiore, Salvatore; CRUZ RIVERA, JOSE ISRAEL
Subject: RE: \\KEANESFP01\Quality\Quality_Information\APQP\PPAP\Ford JT4E-6507-BB Eaton 398641 Intake\2022 01 22 Move Volume to Poland\BB PPAP Documents
Attachments: 0 PPAP Package 398641 JT4E-6507-BB.pdf

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Horia and Ford Team – Attached is the revised PPAP package with the correct PSW and updated (signed SCCAF).

Angel Bednarz
APQP Supervisor
Eaton Vehicle Group
4200 Highway 30 East
Kearney, NE 68847
Tel: 308-233-5442
Cell: 308-293-4458
Fax: 308-233-5413
Email: AngelLBednarz@eaton.com

From: Bednarz, Angel L
Sent: Thursday, September 29, 2022 4:01 PM
To: 'Vempati, Abhijyoth (A.R.)' <avempati@ford.com>; 'Kolodziejczyk, Jeffrey (J.A.)' <jkolodz1@ford.com>; 'Adam, Paul (P.J.)' <padam6@ford.com>; 'Tugulan, Horia (H.)' <htugulan@ford.com>; 'Oliver, Byron (B.D.)' <bolive44@ford.com>; Zarek, Paul <PaulZarek@Eaton.com>; Engel, Ronald A <RonaldAEngel@Eaton.com>; 'Norton, Julie (J.)' <jnorto45@ford.com>; Alvord, Chad <ChadAlvord@Eaton.com>; Wall, Jeffrey <JeffreyWall@eaton.com>; Pena, Fanny M <FannyMPena@eaton.com>; Knopek, Alicja <AlicjaKnopek@eaton.com>; Halena, Andrzej <AndrzejHalena@Eaton.com>; Costantini, Federico <FedericoCostantini@eaton.com>; Rovali, Davide <DavideRovali@Eaton.com>; Mancuso, Francesca <FrancescaMancuso@Eaton.com>; Demarchi, Roberto <RobertoDemarchi@Eaton.com>; Demarchi, Marco <MarcoDemarchi@eaton.com>; Placentino, Antonella <AntonellaPlacentino@eaton.com>; Niedzień, Dawid <DawidNiedzien@eaton.com>
Cc: Pena, Fanny M <FannyMPena@eaton.com>; Calafiore, Salvatore <SalvatoreCalafiore@eaton.com>; Cruz, Israel <IsraelCruz@eaton.com>
Subject: \\KEANESFP01\Quality\Quality_Information\APQP\PPAP\Ford JT4E-6507-BB Eaton 398641 Intake\2022 01 22 Move Volume to Poland\BB PPAP Documents

Horia –

Please find attached the PPAP package for the Ford JT4E-6507-BA Eaton 398641 Intake moving manufacturing to BB.

Thank you.

Angel Bednarz
 APQP Supervisor
 Eaton Vehicle Group
 4200 Highway 30 East
 Kearney, NE 68847
 Tel: 308-233-5442
 Cell: 308-293-4458
 Fax: 308-233-5413
 Email: AngelLBednarz@eaton.com

From: Vempati, Abhijyoth (A.R.) <avempati@ford.com>

Sent: Thursday, September 29, 2022 8:45 AM

To: Calafiore, Salvatore <SalvatoreCalafiore@eaton.com>; Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>; Hewlett, Matt (M.S.) <mhewlet1@ford.com>; Adam, Paul (P.J.) <padam6@ford.com>; Tugulan, Horia (H.) <htugulan@ford.com>; Mateen, Mateen Mohd (M.) <mmateen@ford.com>; Parks, Tracy <SheltonSParks@Eaton.com>; Grundemann, Wesley J <WesleyJGrundemann@Eaton.com>; Oliver, Byron (B.D.) <bolive44@ford.com>; Kaknjo, Medina (M.) <mkaknjo@ford.com>; Zarek, Paul <PaulZarek@Eaton.com>; Nebbe, Jonn B <JonNBNebbe@eaton.com>; Palu, Ryan W <RyanWPalu@Eaton.com>; Engel, Ronald A <RonaldAEngel@Eaton.com>; Flies, Angela R <AngelaRFlies@Eaton.com>; Bednarz, Angel L <AngelLBednarz@Eaton.com>; Norton, Julie (J.) <jnorto45@ford.com>; Alvord, Chad <ChadAlvord@Eaton.com>; Wall, Jeffrey <JeffreyWall@eaton.com>; Pena, Fanny M <FannyMPena@eaton.com>; Knopek, Alicja <AlicjaKnopek@eaton.com>; Machala, Pavel (P.) <pmachala@ford.com>; Ding, Chang wei (C.) <cding8@ford.com>; Zhang, Luhan <LuhanZhang@Eaton.com>; Yang, Xiaoping <XiaopingYang2@Eaton.com>; Halena, Andrzej <AndrzejHalena@Eaton.com>; Zarate, Rodrigo (R.) <RZARATE3@ford.com>; Costantini, Federico <FedericoCostantini@eaton.com>; Rovali, Davide <DavideRovali@Eaton.com>; Miao, Michael (H.) <HMIAO6@ford.com>; Mancuso, Francesca <FrancescaMancuso@Eaton.com>; Demarchi, Roberto <RobertoDemarchi@Eaton.com>; Chen, Foxing <FoxingChen@Eaton.com>; Russell, Don (D.R.) <drusse25@ford.com>; Demarchi, Marco <MarcoDemarchi@eaton.com>

Subject: [EXTERNAL] Ford Nano Valve CPMT-09/29/22 Meeting Minutes

Hello Everyone,



[Redacted]

[Redacted]

Implement bar code on tray labels

REDACTED FOR RELEVANCE

[Redacted]



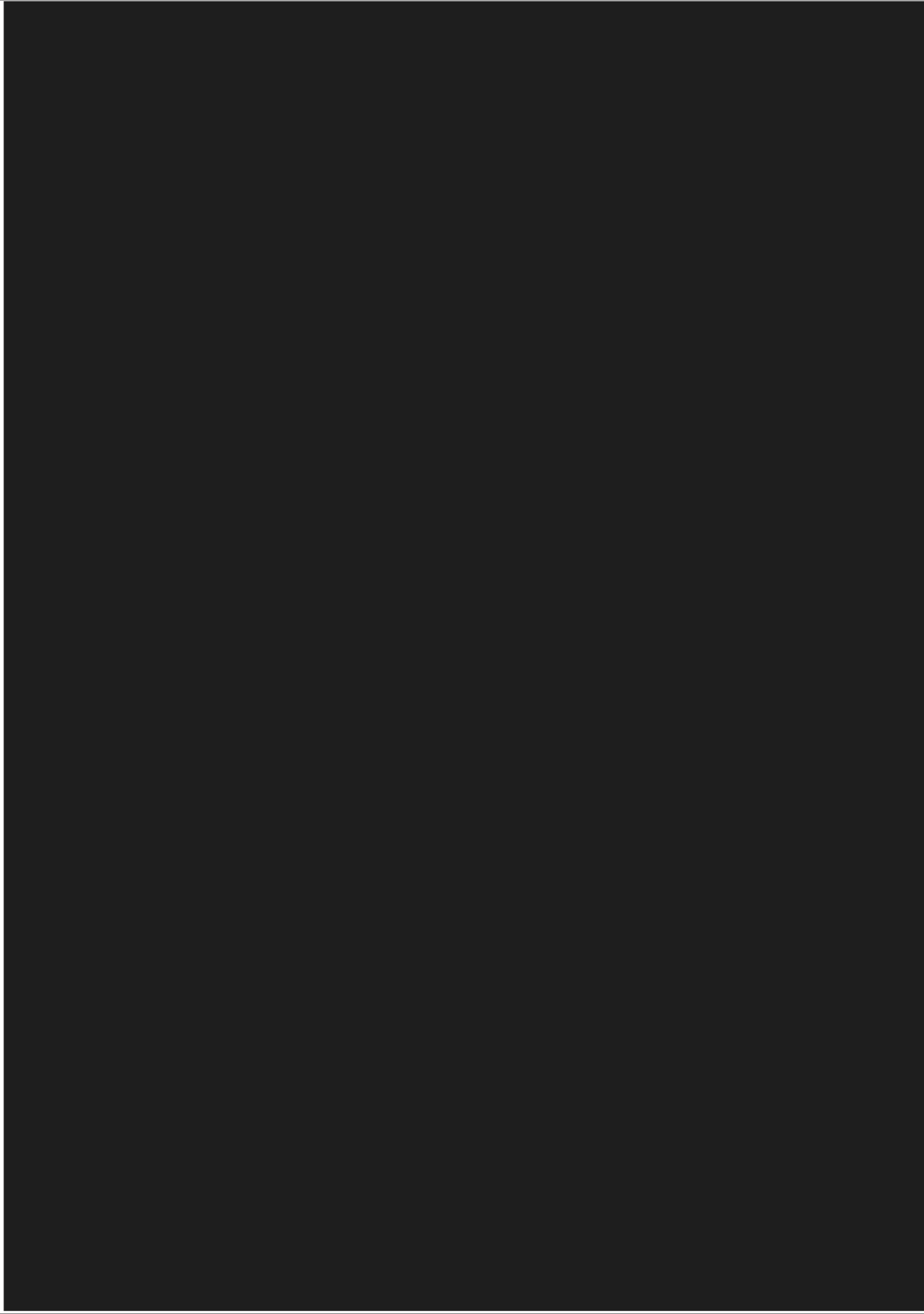
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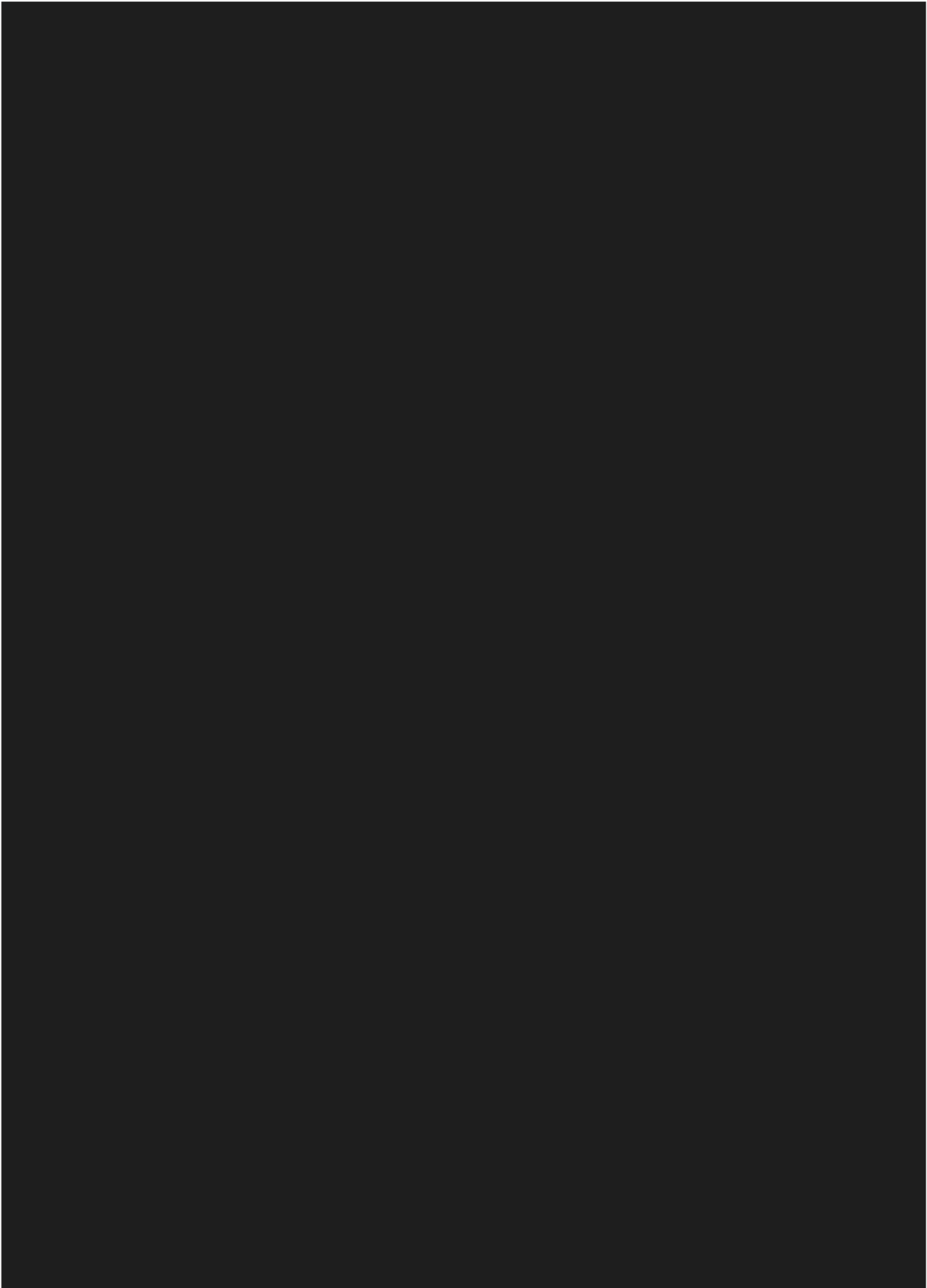
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REDACTED FOR RELEVANCE









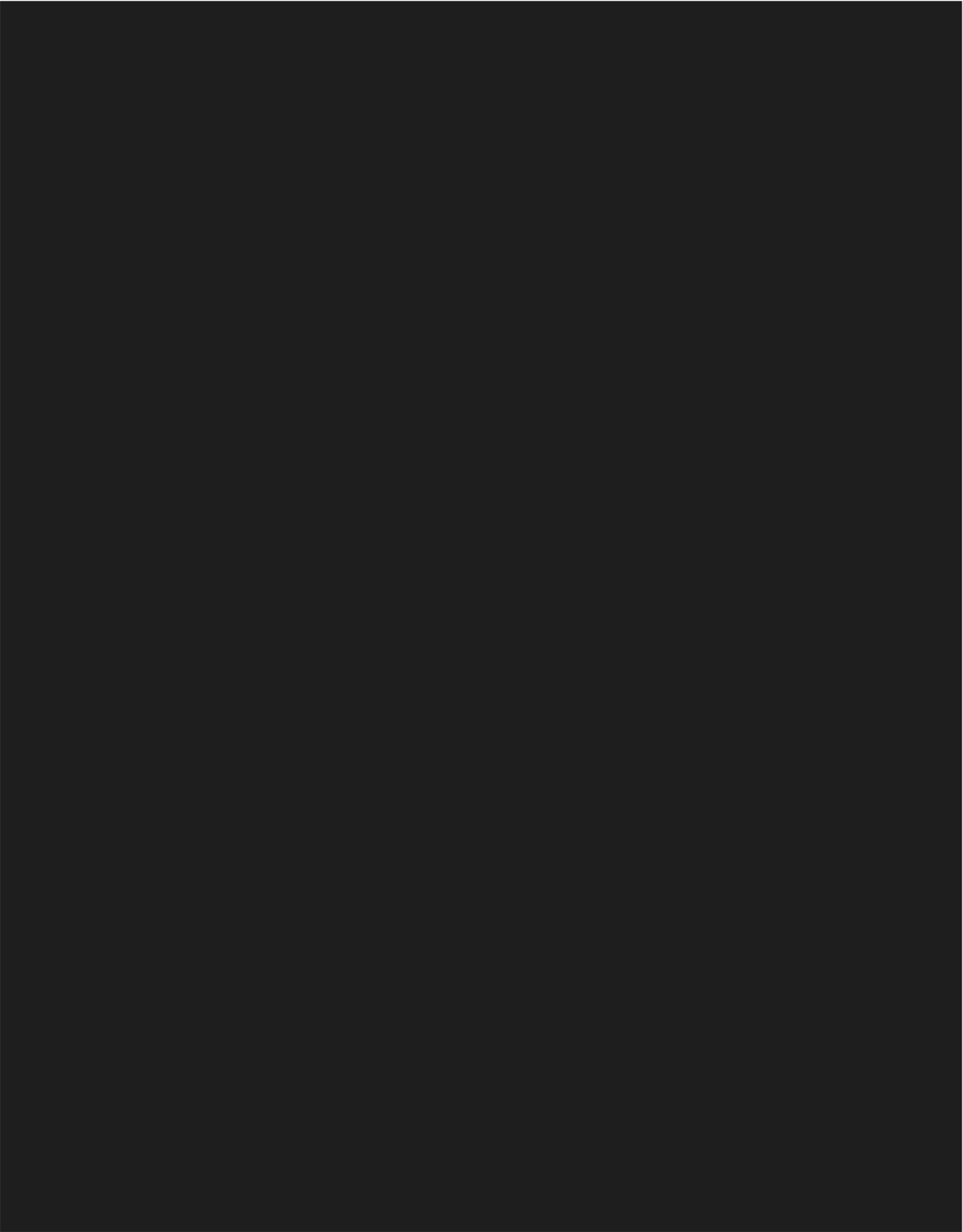




















































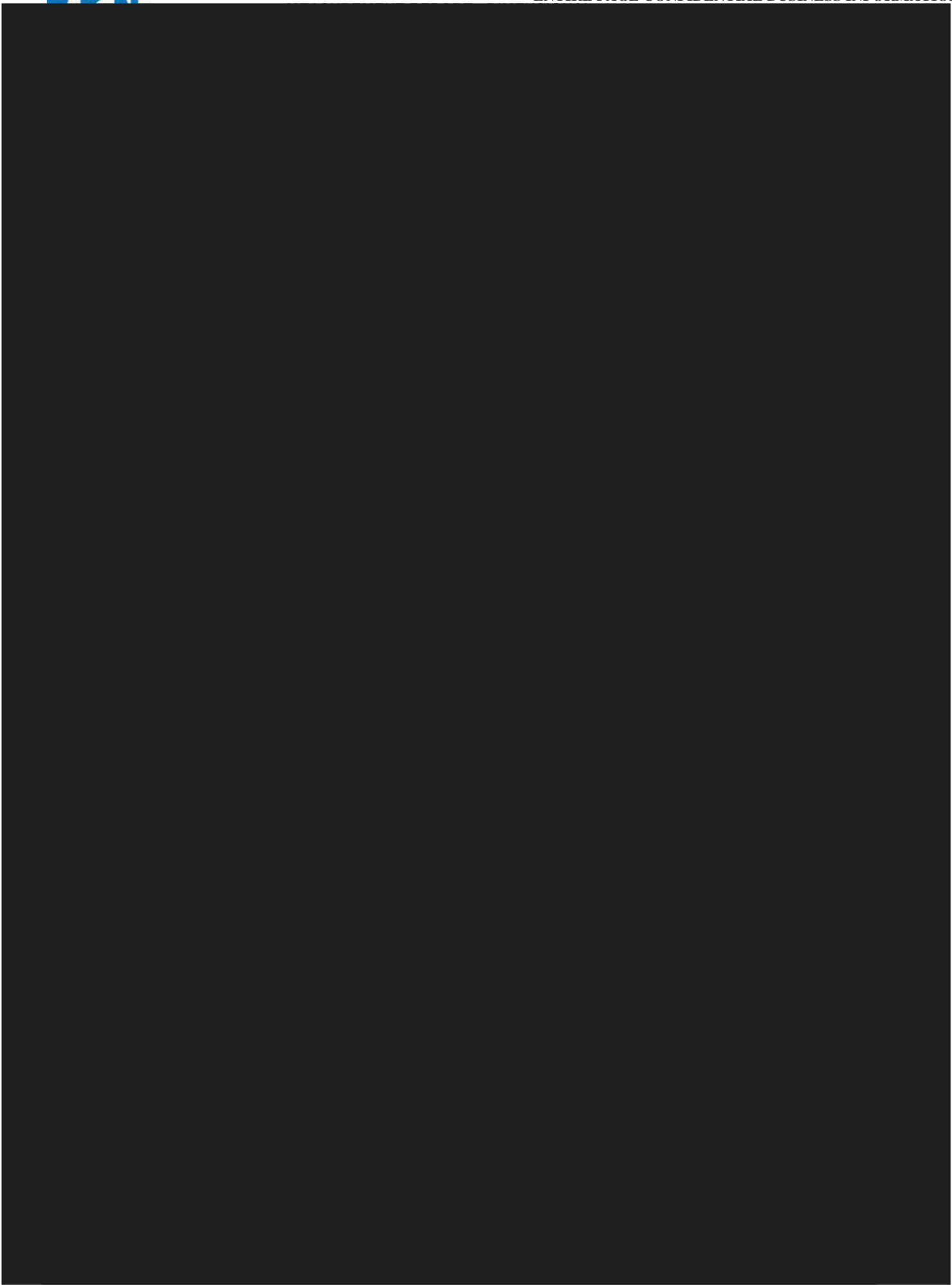


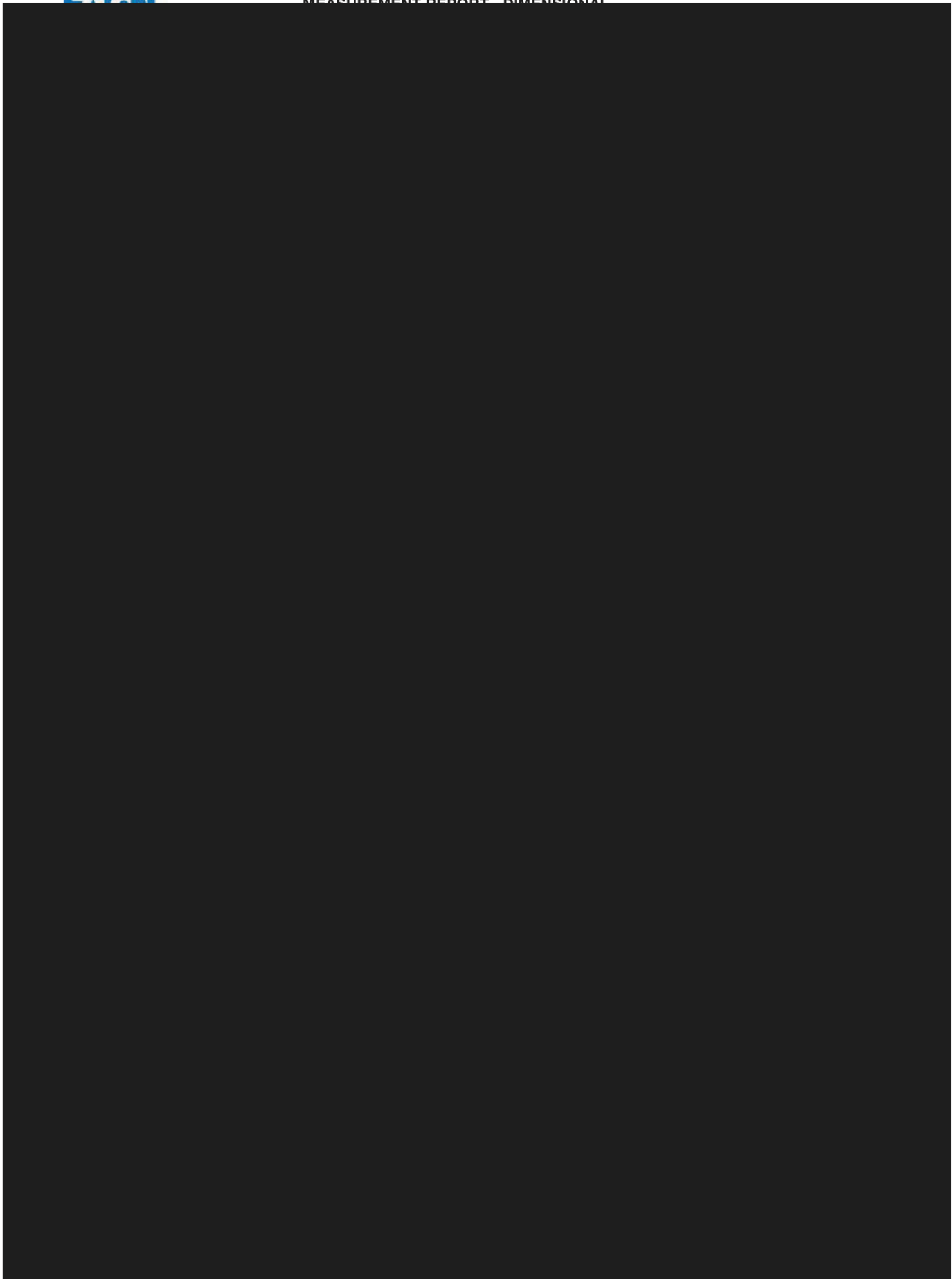


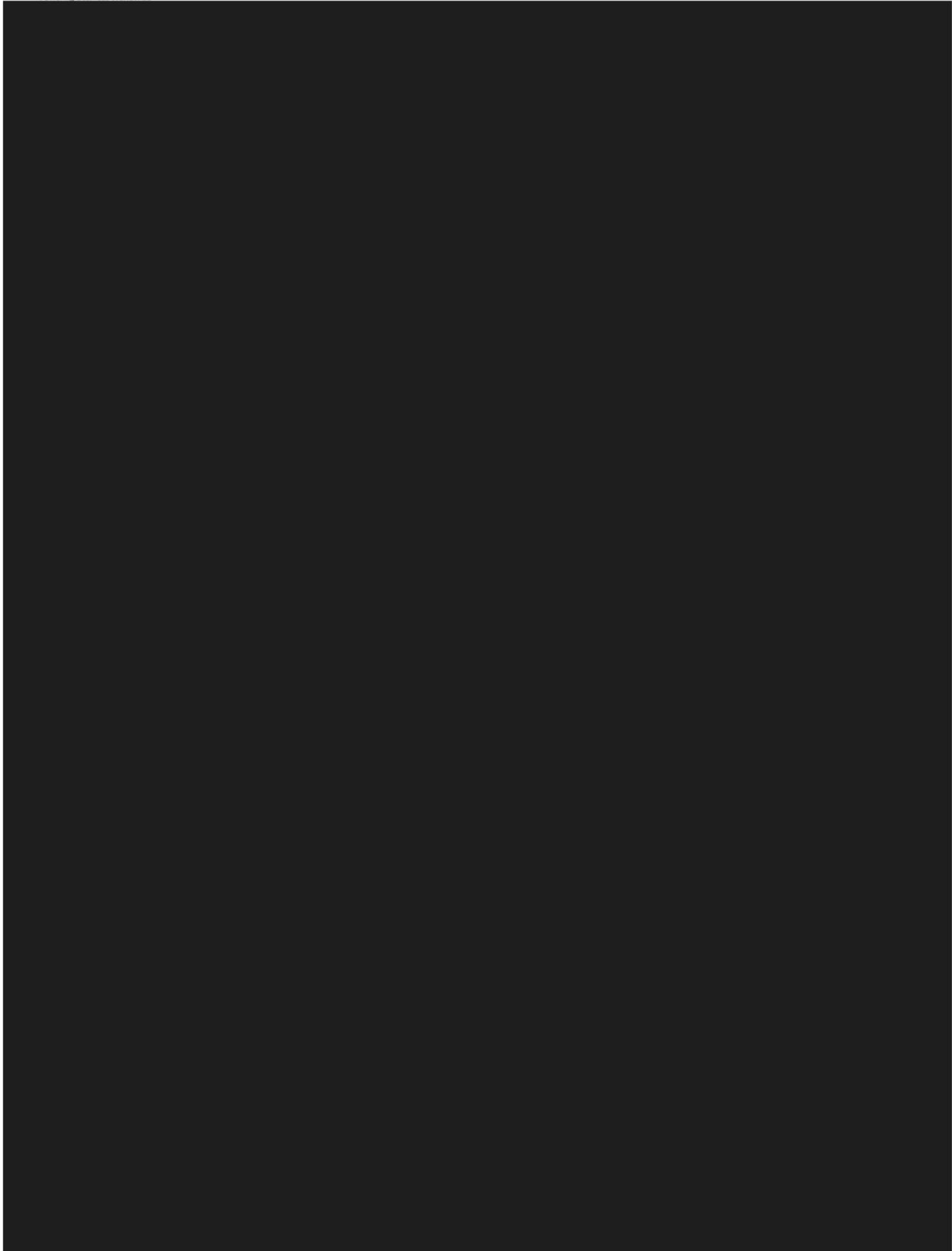
















COGNE ACCIAI SPECIALI S.p.a.

ITALY - 11100 ACOSTA - VIA PARAVERA, 16
TEL +39 0165 3021 - FAX +39 0165 302296
CAP SOC. 200.000.000 EUR INT. VERS.
C.F. 02187360967
VAT: IT00571320076 - R.E.A. n. AO-50474

Azienda con Sistemi di Gestione certificati
secondo ISO 9001, IATF 16949, EN 9100 e
ISO 14001

CERTIFICATO DI COLLAUDO 3.1 (EN 10204:2004)
NUMERO DEL DOCUMENTO 2022001807
PAGINA 1/2

EATON AUTOMOTIVE SYSTEMS SP. Z O. O
EDI CALL OFF STOCK 04
AOSTA, VIA PARAVERA 16 - ITALIA
SERVIZIO QUALITA'
0000012420 / 000020

COMMITTENTE:
ORDINE DEL CLIENTE:
STABILIMENTO PRODUTTORE:
REDATTORE DEL DOCUMENTO:
CONFERMA D'ORDINE DEL PRODUTTORE:
SIGLA STABILIMENTO PRODUTTORE:
AVVISO DI SPEDIZIONE:
I PRODOTTI CERTIFICATI SONO CONFORMI ALL'ORDINE DI ACQUISTO AD ECCEZIONE DELLE EVENTUALI DEROGHE CONCORDATE.
SPECIFICA INTERNA:
FINITURA SUPERFICIALE:
STATO DI FORNITURA:
DIMENSIONI DEL PRODOTTO (MM):
QUALITA' ACCIAIO:
IDENTIFICAZIONE N. DI COLATA:
MARCATURA DEL PRODOTTO:

81480006 / 000010 PESO: 338 KG / 745 LB
EMSYECS6L
OPG ONEPASSGROUNDval.1Pass.Ret TONDI TOLLERANZA: + 0,0000 - 0,300 (+ 0 - 0,01182 in)

RL Ricotto Lavorabile
19,000 (0,748 in)
LUNGH. (MM): 03500 04500 (00138 00177 in)
MARCA INTERNA: VM11
IDENTIFICAZIONE N. DI SCHEDA: 273030

FABBRICAZIONE AL FORNO ELETTRICO + AOD + COLATA CONTINUA

ANALISI CHIMICA DI COLATA SECONDO ASTM A751 - EN ISO 14284
Lotto controllo - Peso:020000890061 -
ELEMENTI C Mn P S Cr Mo Ni Nb Ti
OTTENUTO 0,46 3,09 0,63 0,020 0,0012 9,27 0,04 0,40 0,009 0,008
ELEMENTI Cu V W
OTTENUTO 0,11 0,030 0,020

PROVA DI DUREZZA ALLO STATO DI FORNITURA
Lotto controllo - Peso:020000899765 -
NORMA ENISO6508
OTTENUTO 30 29

PROVA DI DUREZZA HRC METODO DI PROVA:

22.105 LB

MICROPUREZZA

Lotto controllo - Peso:020000890489 -
NORMA DIN50602 K4
OTTENUTO 0 0

22.687 LB

DIMENSIONE GRANO

Lotto controllo - Peso:020000890489 -
NORMA ASTM E112 --
OTTENUTO 8

22.687 LB

2002 000045 MP EATON

DATA 14.01.2022

MORABITO ROSA CF (CERTIFICATORE) - CERTIFICATO GENERATO ELETTRONICAMENTE

- Cogne



COGNE ACCIAI SPECIALI S.p.a.

ITALY - 11100 ACOSTA - VIA PARAVERA, 16
TEL +39.0165.3021 - FAX +39.0165.302296
CAP. SOC. 200.000.000 EUR INT. VERS.
C.F. 02187360967
VAT: IT00571320076 - R.E.A. n. AO-50474

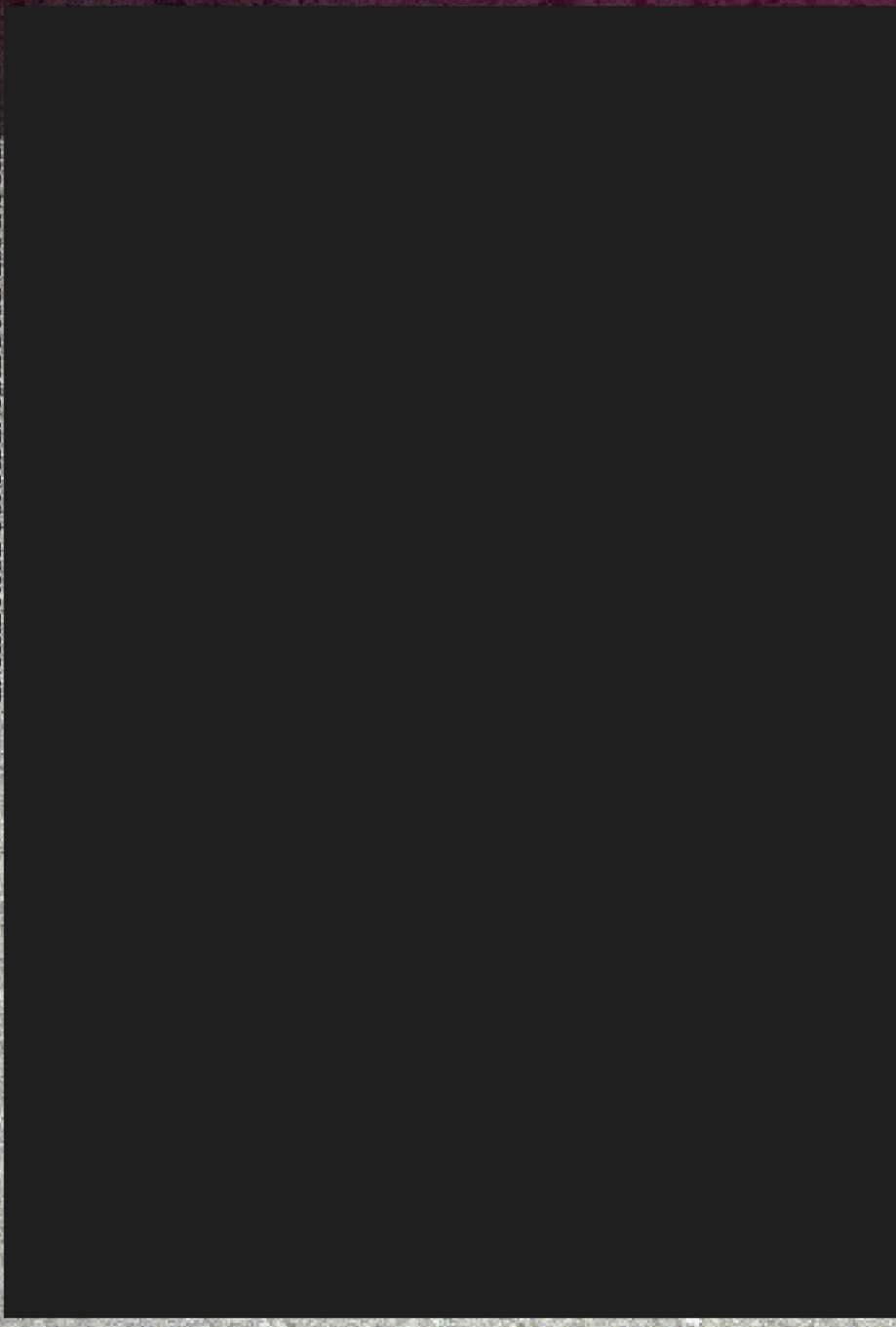
Azienda con Sistemi di Gestione certificati
secondo ISO 9001, IATF-16949, EN 9100 e ISO
14001

CERTIFICATO DI COLLAUDO 3.1 (EN 10204:2004)
NUMERO DEL DOCUMENTO 2022001807
PAGINA 2/2

PROVA DI DUREZZA
Lotto controllo - Peso: 020000890489 - 10.291 KG - 22.687 LB
TRATTAMENTI (TERMICI) DI RIFERIMENTO DEI PROVINI
tempra 1040 °C 0:15 H OLIO
NORMA ENISO6508 PROVA DI DUREZZA HRC METODO DI PROVA:
OTTENUTO 60,9

MICROPUREZZA (UNI 3244/80 - K4)
MATERIALE SOTTOPOSTO AD OUT GOING AUDIT.
SONO STATE INOLTRE EFFETTUATE LE SEGUENTI PROVE CON ESITO CONFORME: - ANTIMISCUGLIO - DIFETTI SUPERFICIALI
Gli elementi non riportati in questo certificato, come da Eaton specs.
(reporting requirement 7.0) non sono presenti nel materiale fornito.
LA FORNITURA E' CONFORME ALLE PRESCRIZIONI CONTRATTUALI
IL MATERIALE è CONFORME ALLE DIRETTIVE: 2015/863/UE (ROHS3) - 2011/65/UE (ROHS2) - 2000/53/UE - 2002/95/UE (ROHS) - 2003/11/UE -
2005/618/UE.

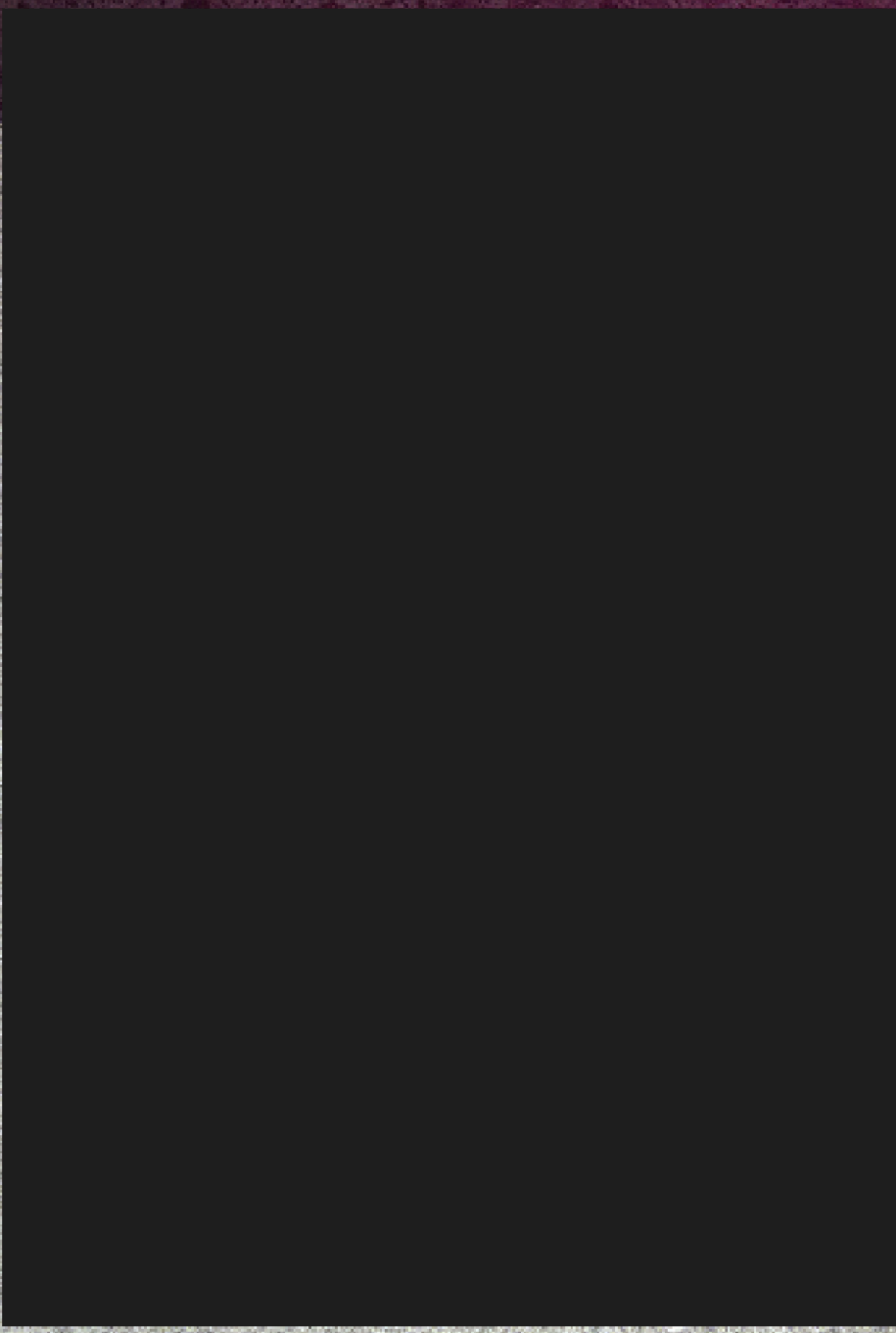
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EA23-062-000047 MP EATON
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ENTIRE PAGE CONFIDENTIAL BUSINESS INFORMATION

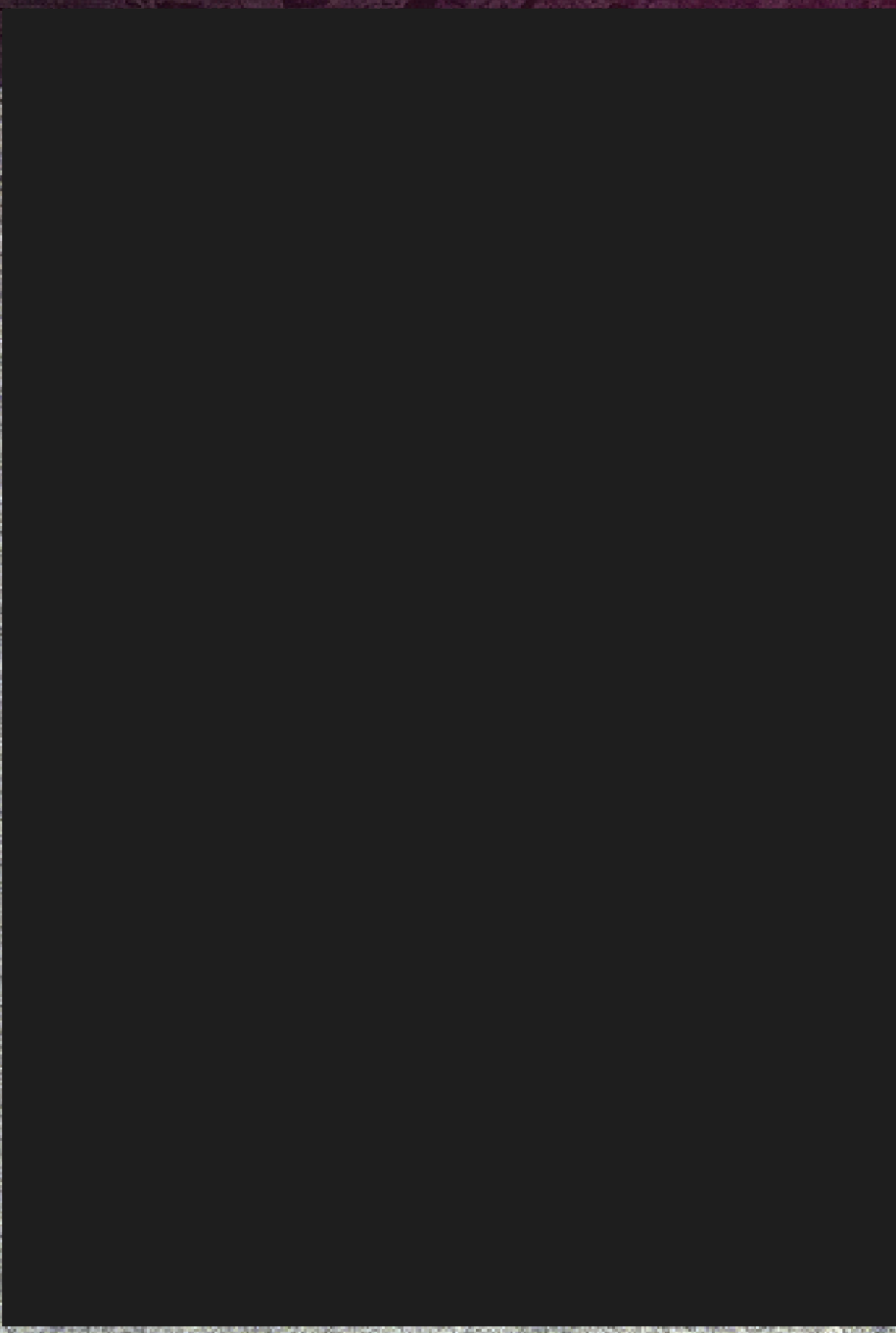


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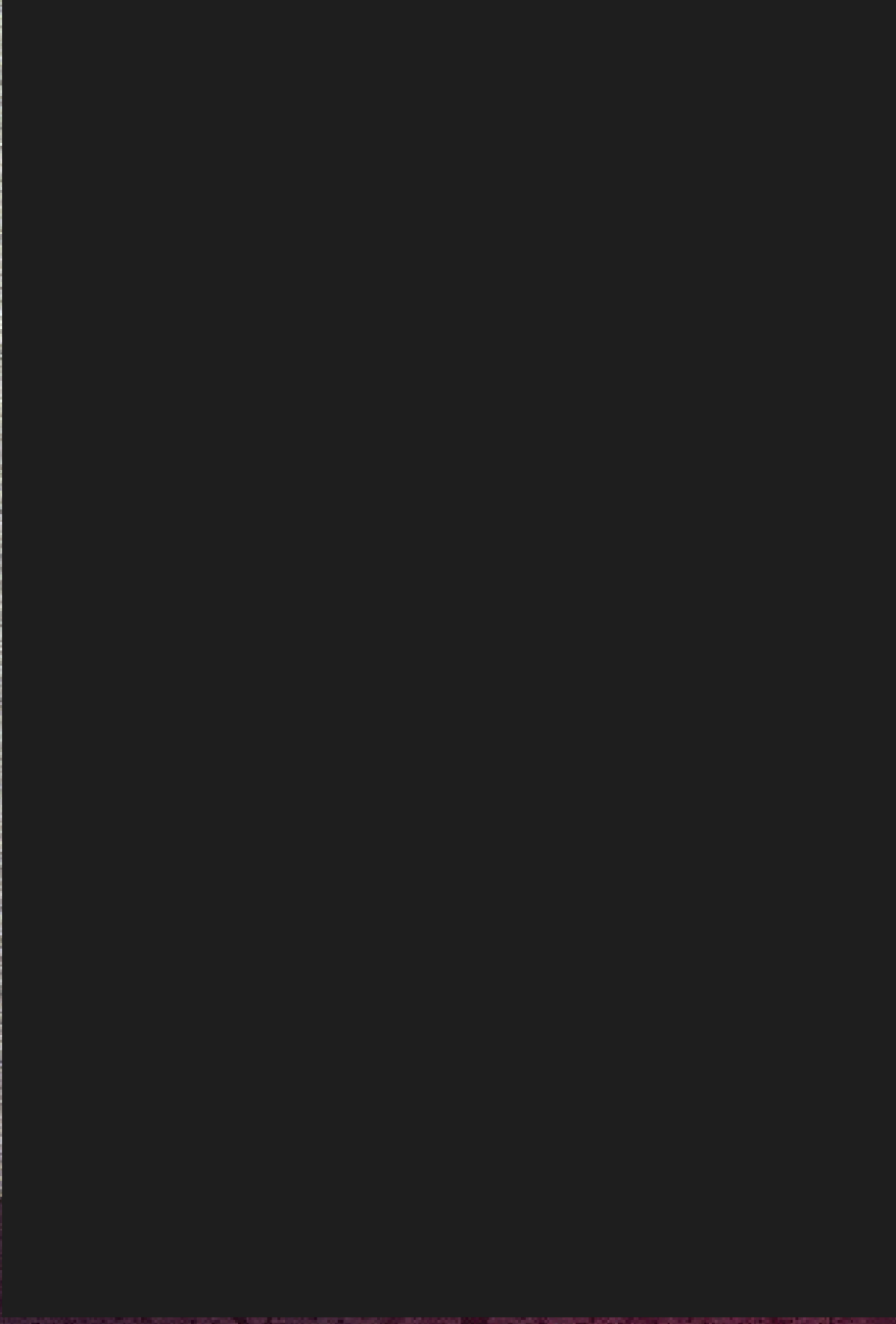
50 per

50 per

ENTIRE PAGE CONFIDENTIAL BUSINESS INFORMATION



ENTIRE PAGE CONFIDENTIAL BUSINESS INFORMATION

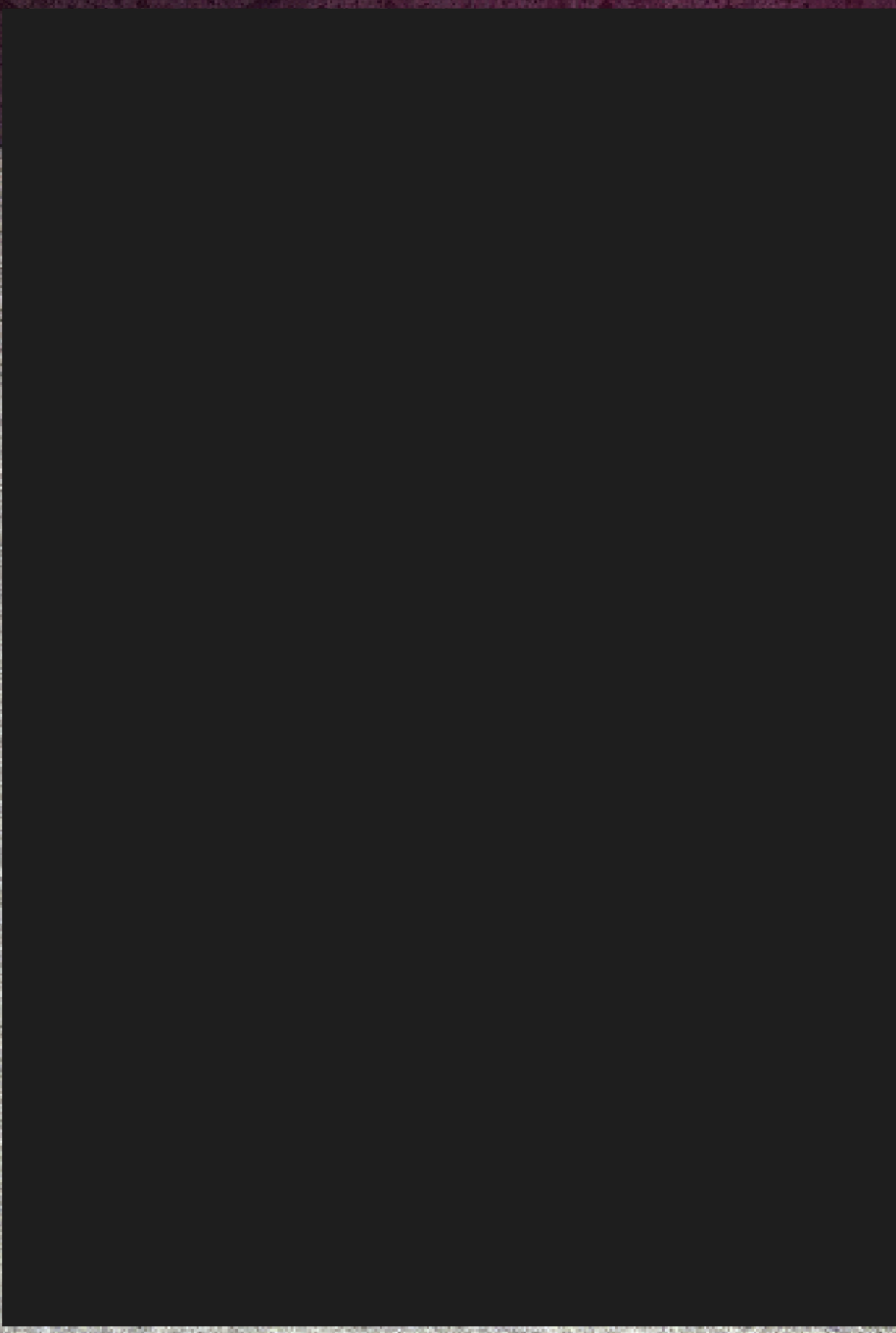


EA23-002-000050 MP EATON

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Magnification: 10 x

ENTIRE PAGE CONFIDENTIAL BUSINESS INFORMATION



EA28-002.000052 MP EAL/ON

50 per

Exhibitions: 60 x

ENTIRE PAGE CONFIDENTIAL BUSINESS INFORMATION

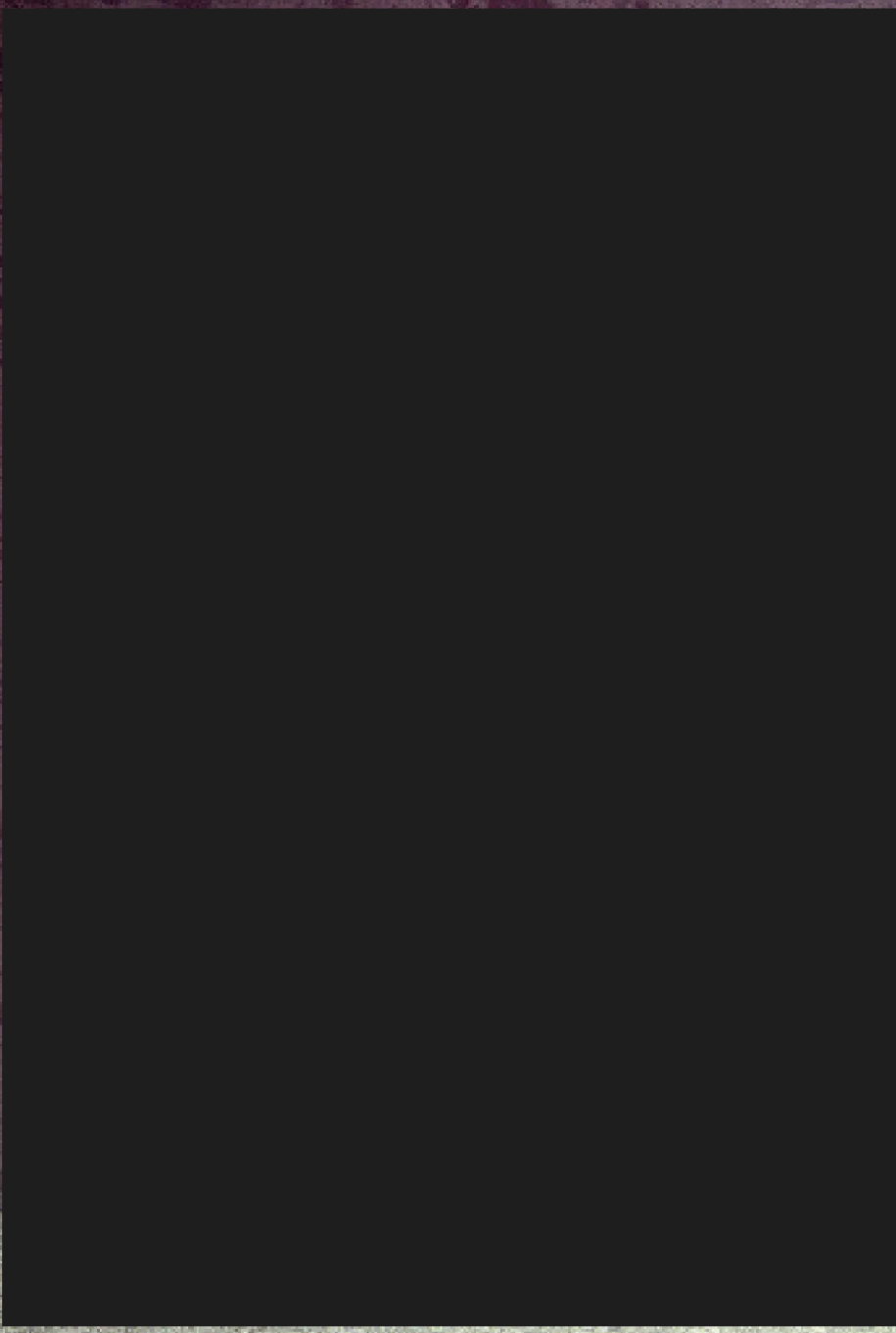


EA23-002-000053.MPEATON

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Magnification: 10 x

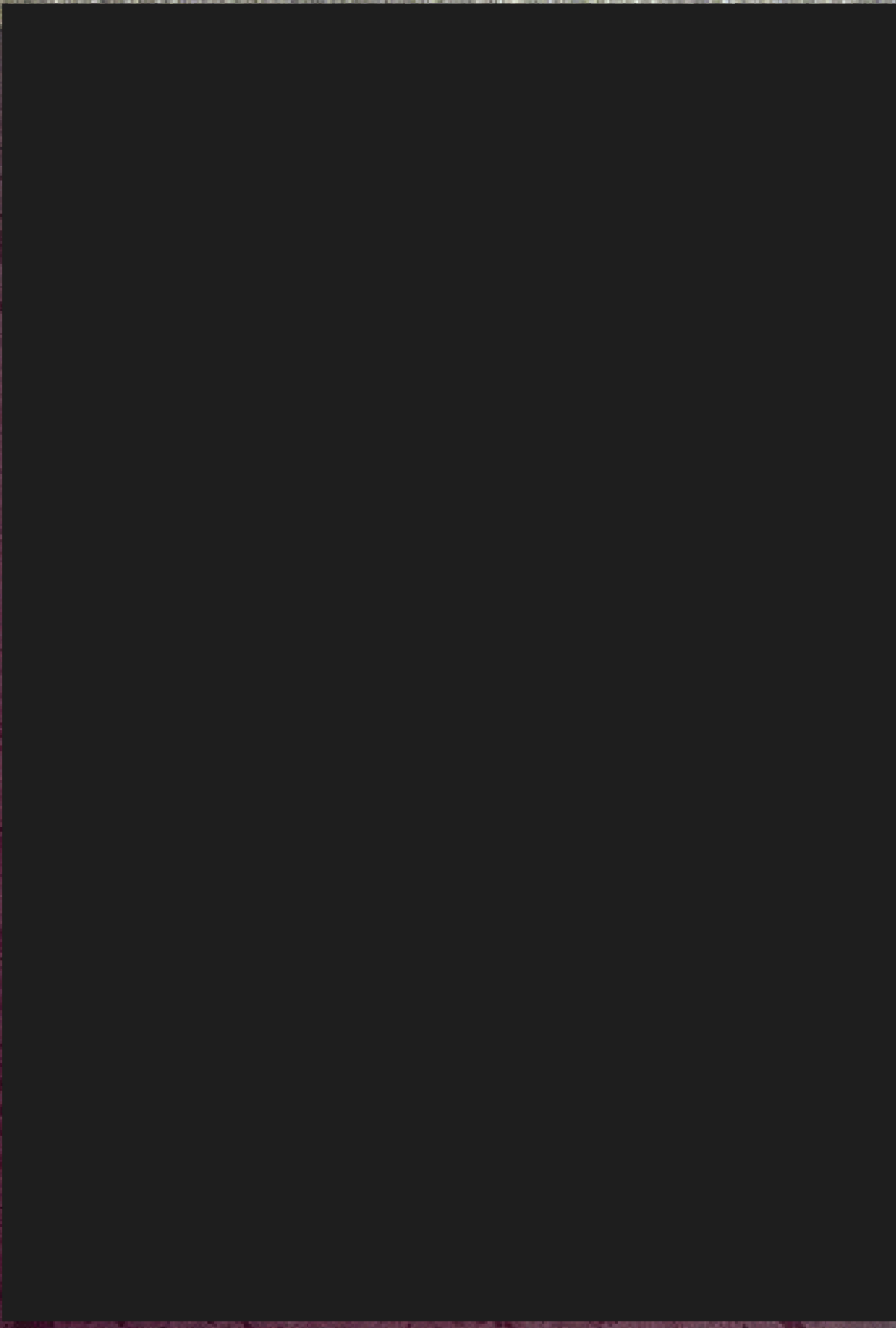
ENTIRE PAGE CONFIDENTIAL BUSINESS INFORMATION



EA23-002 000054 MIP/EATON

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ENTIRE PAGE CONFIDENTIAL BUSINESS INFORMATION

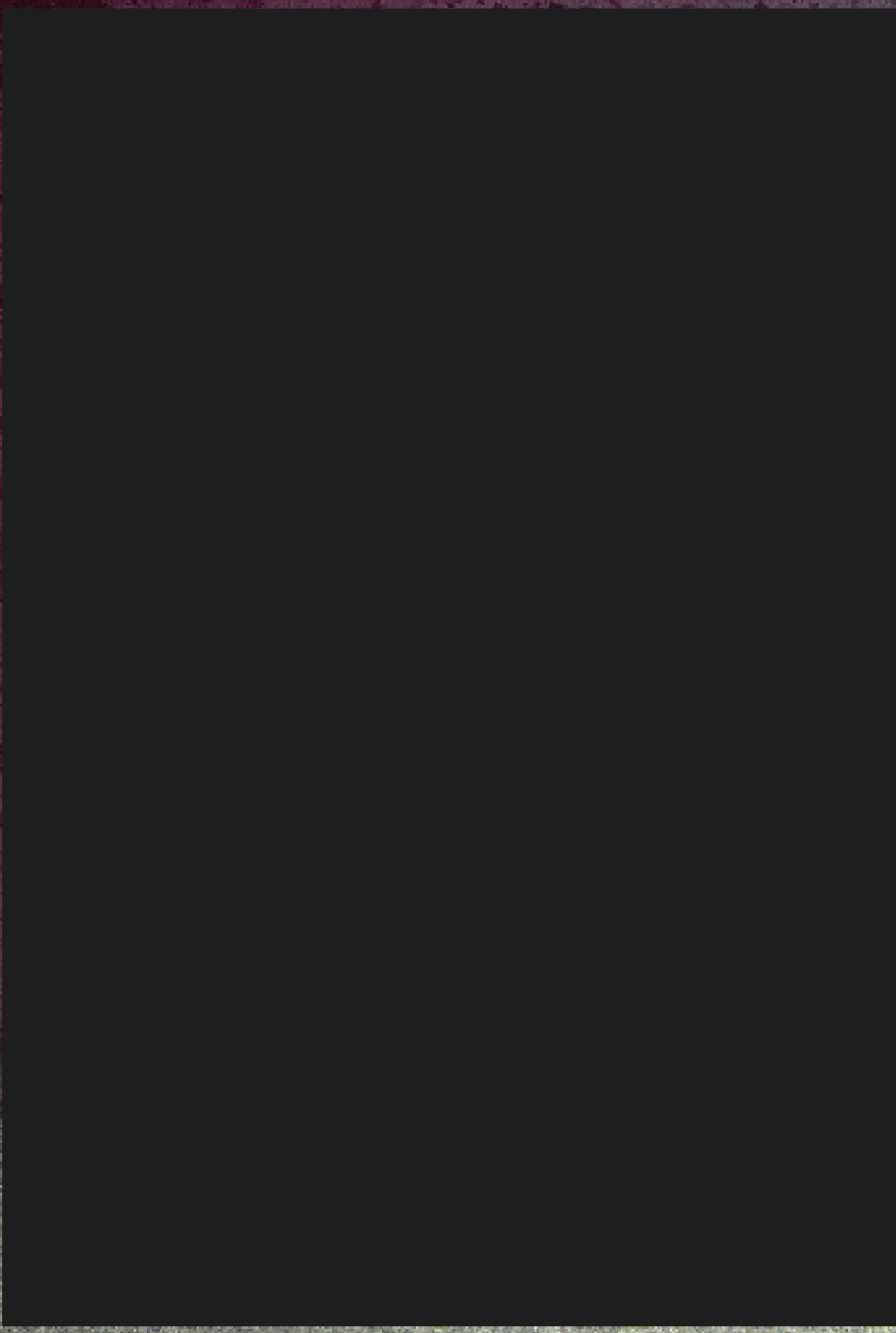


EA23-002 000055 MP/EATON

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Magnification: 100x

ENTIRE PAGE CONFIDENTIAL BUSINESS INFORMATION

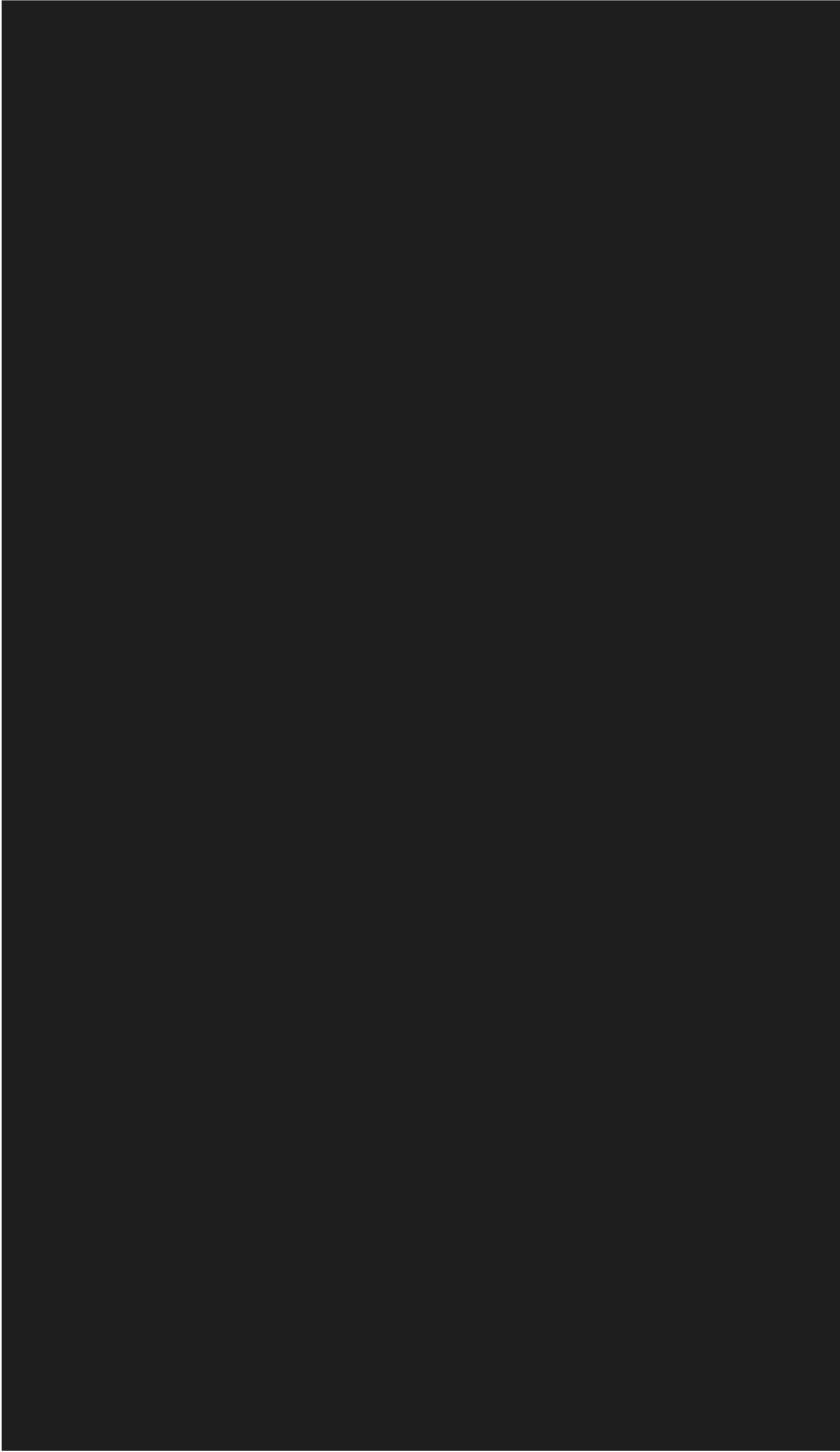


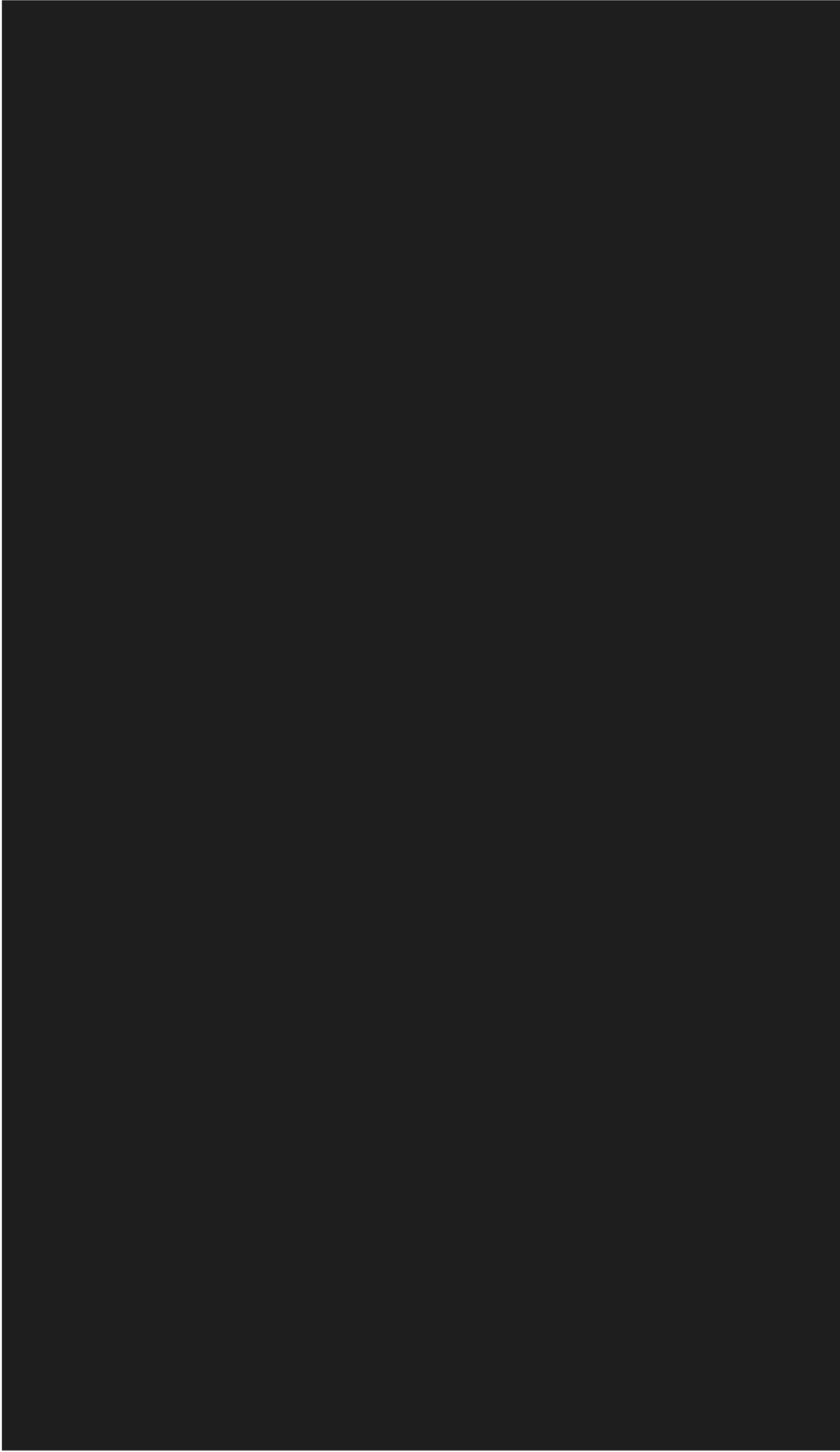
EA23-002 000056 IMP EATION

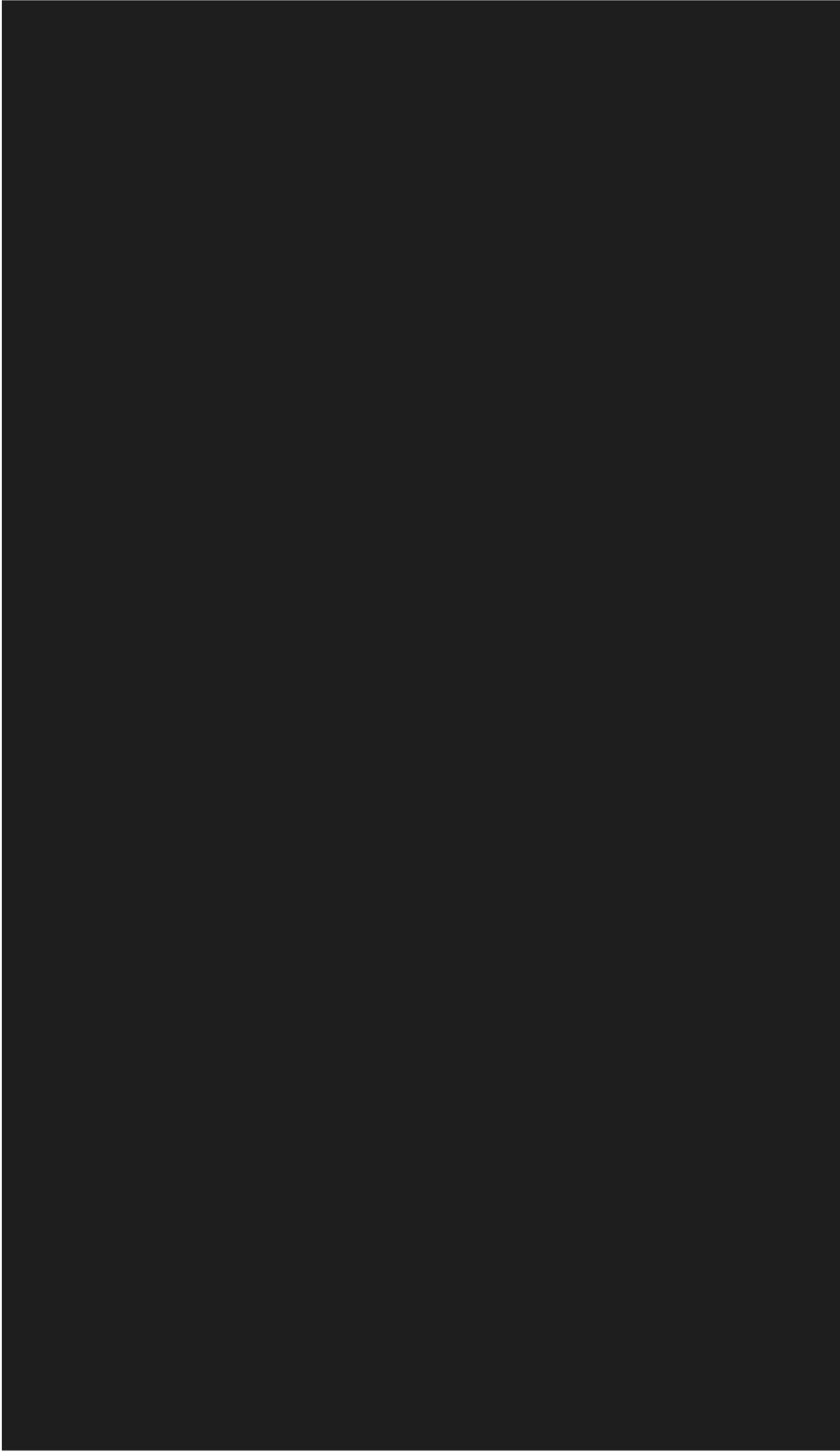
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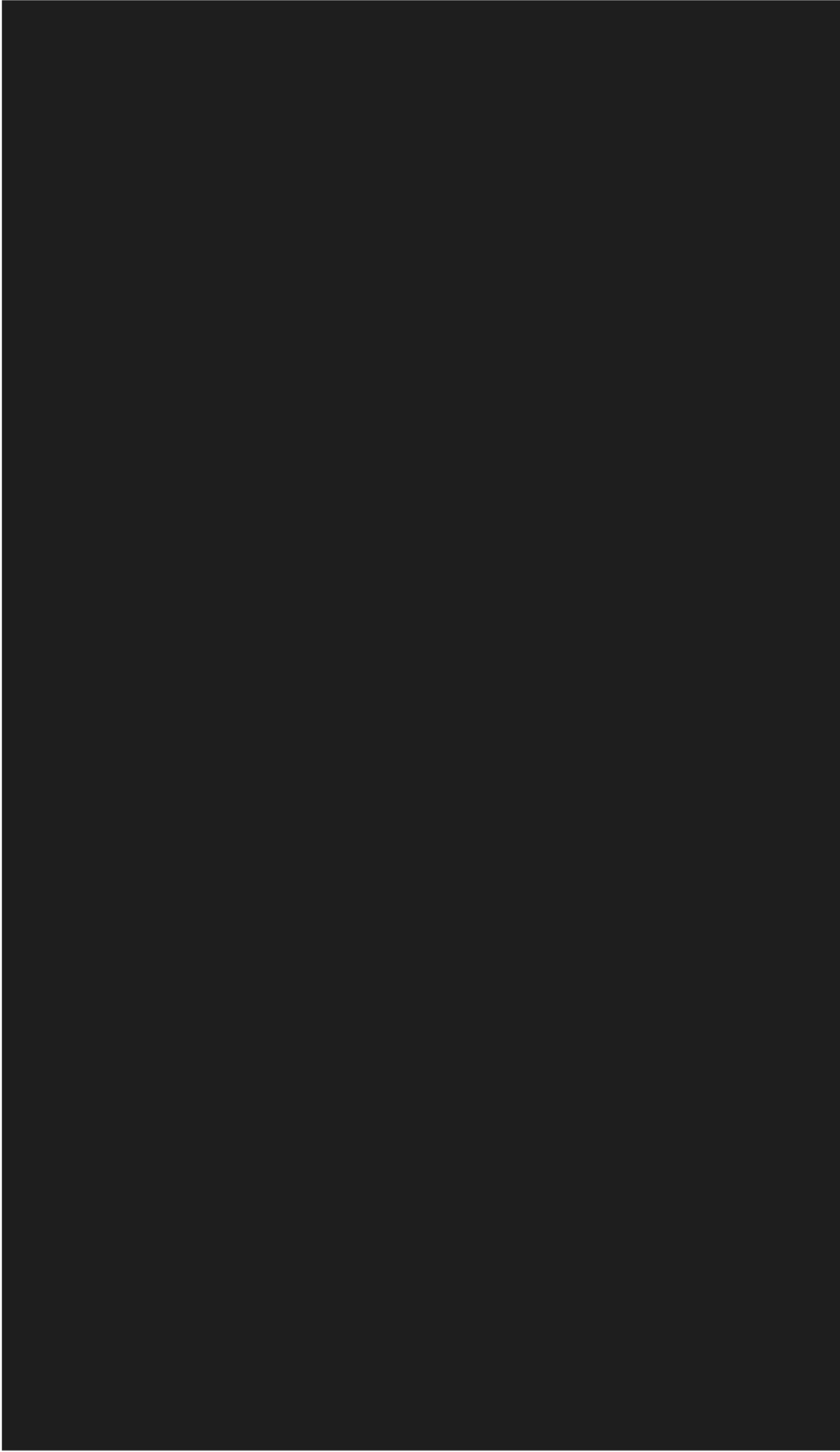
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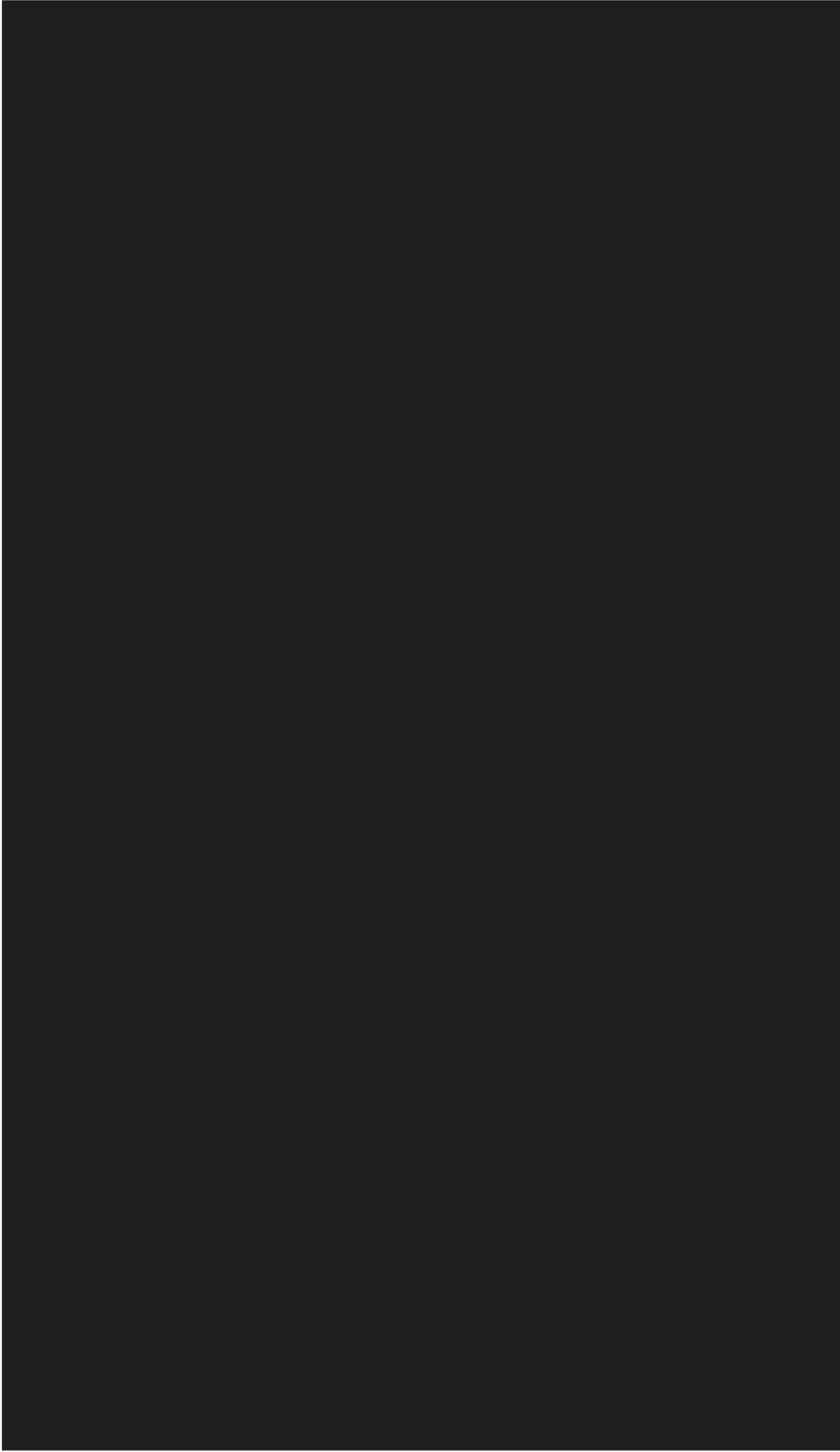


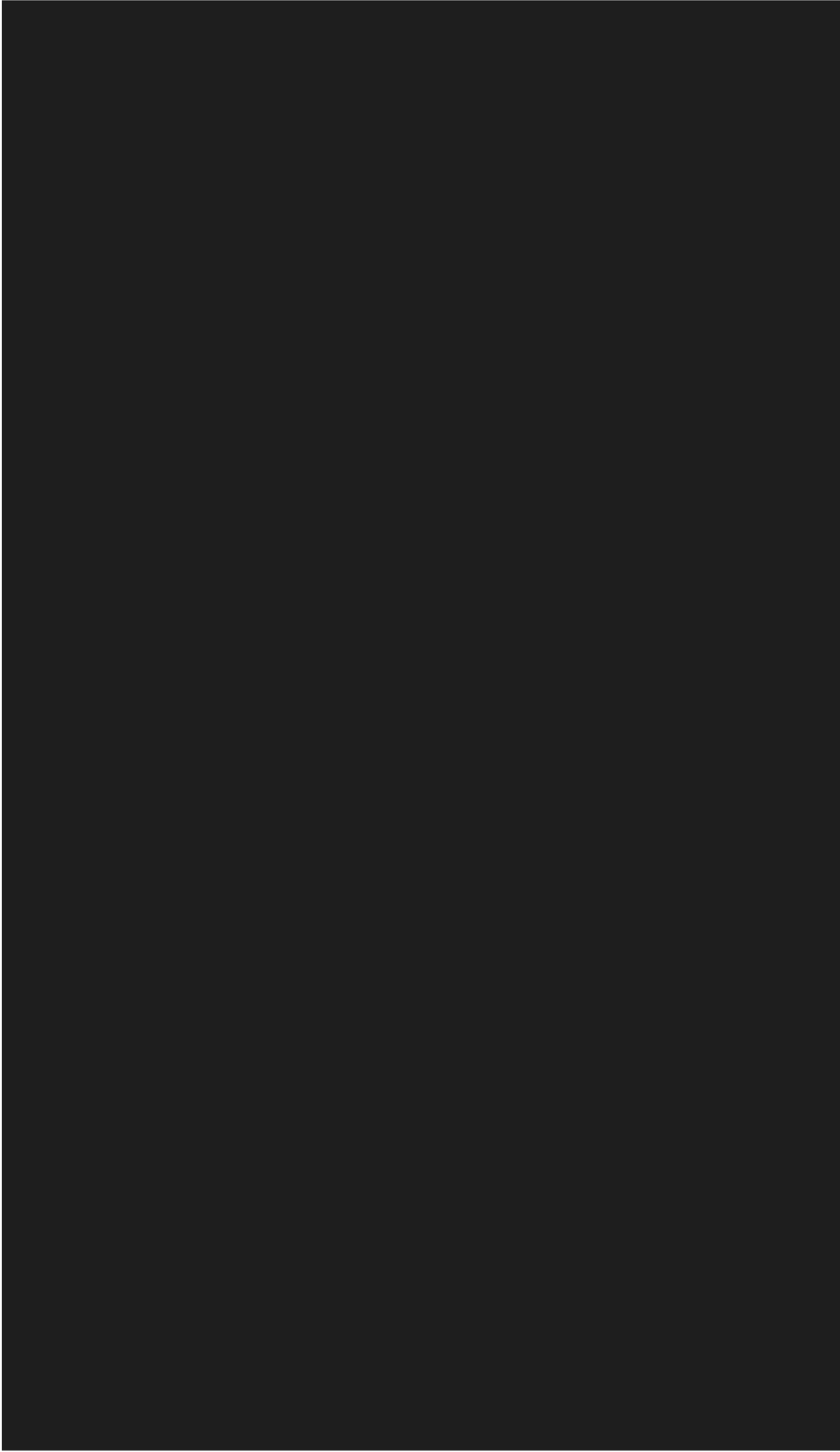


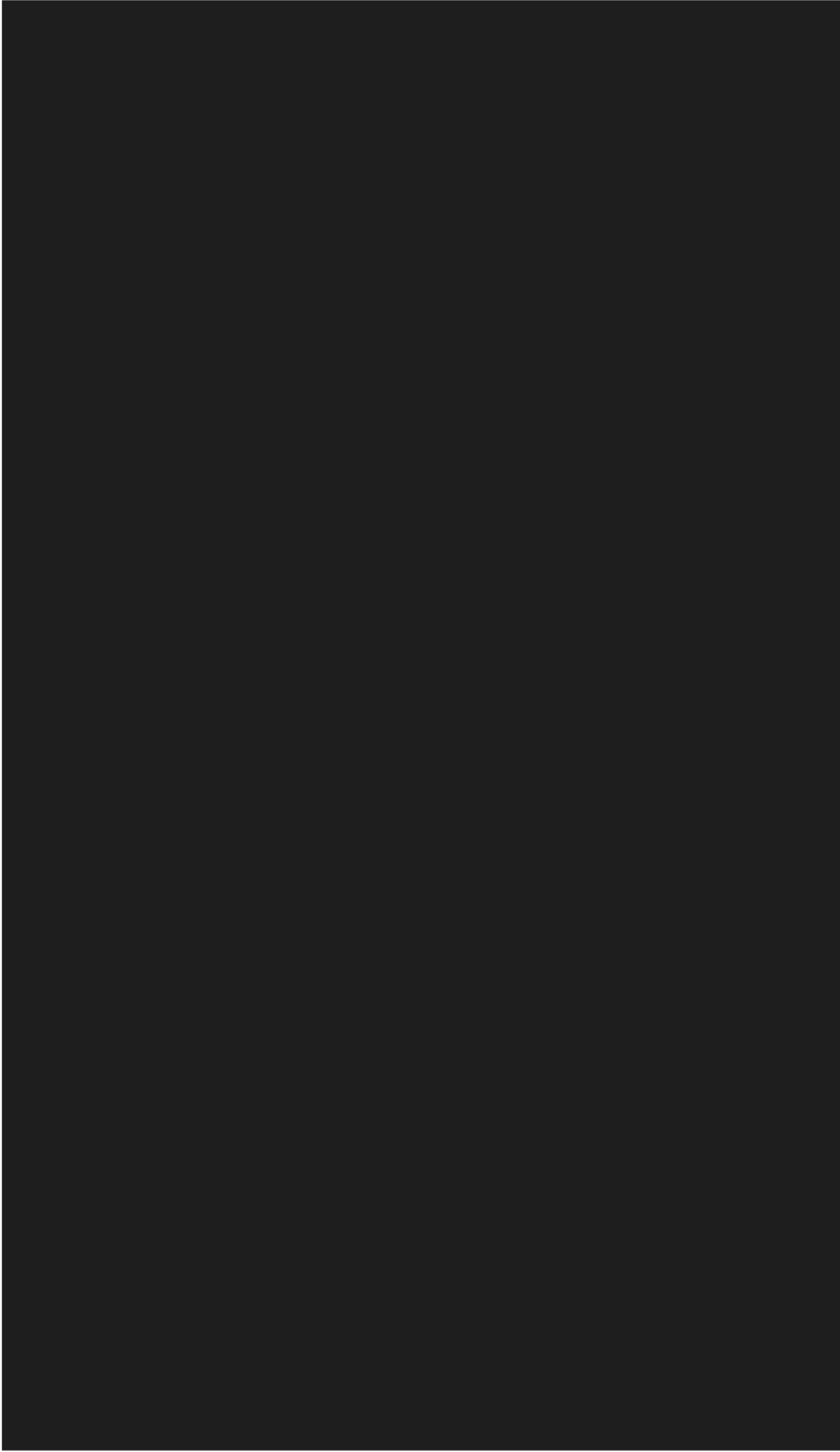


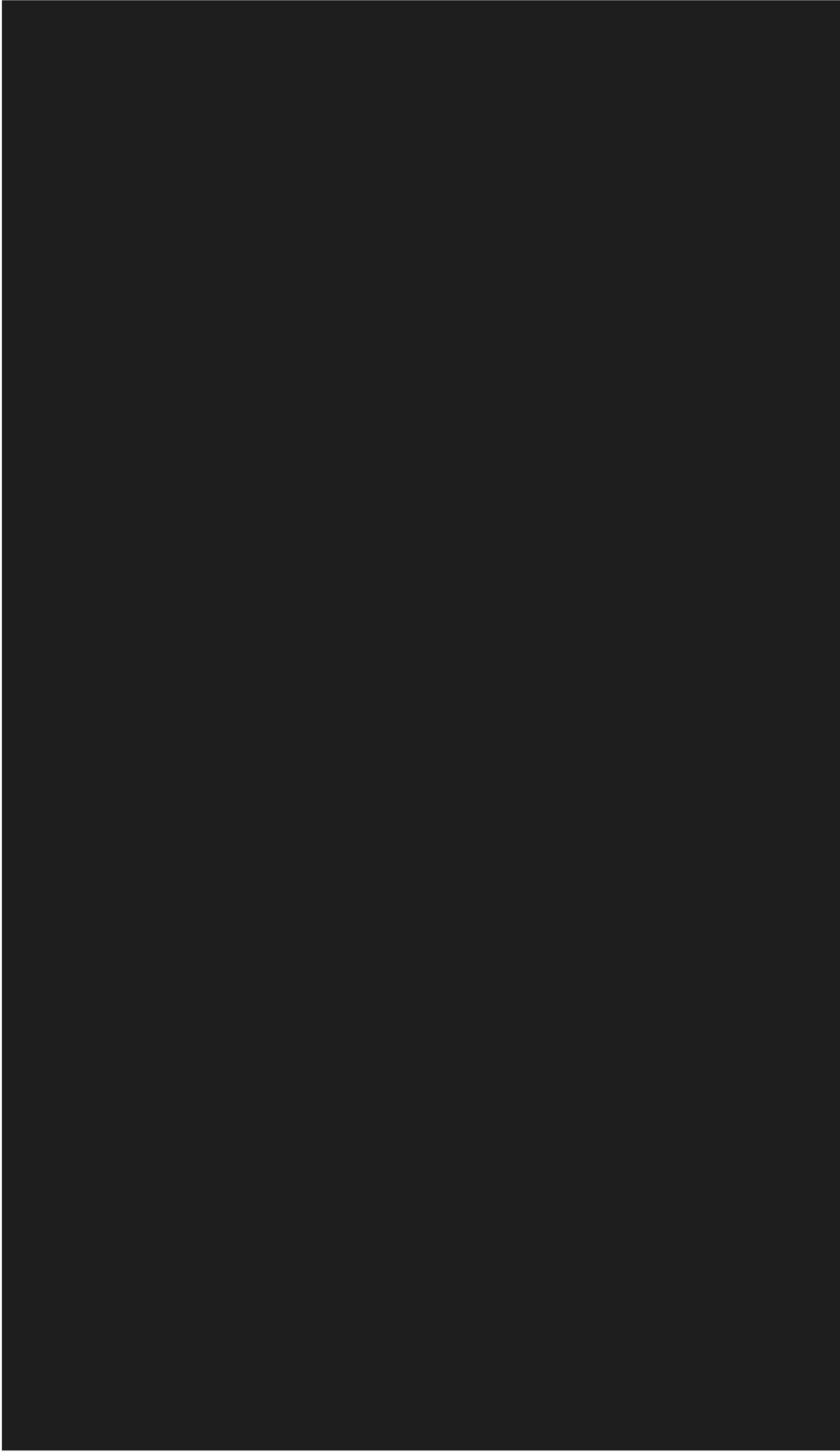




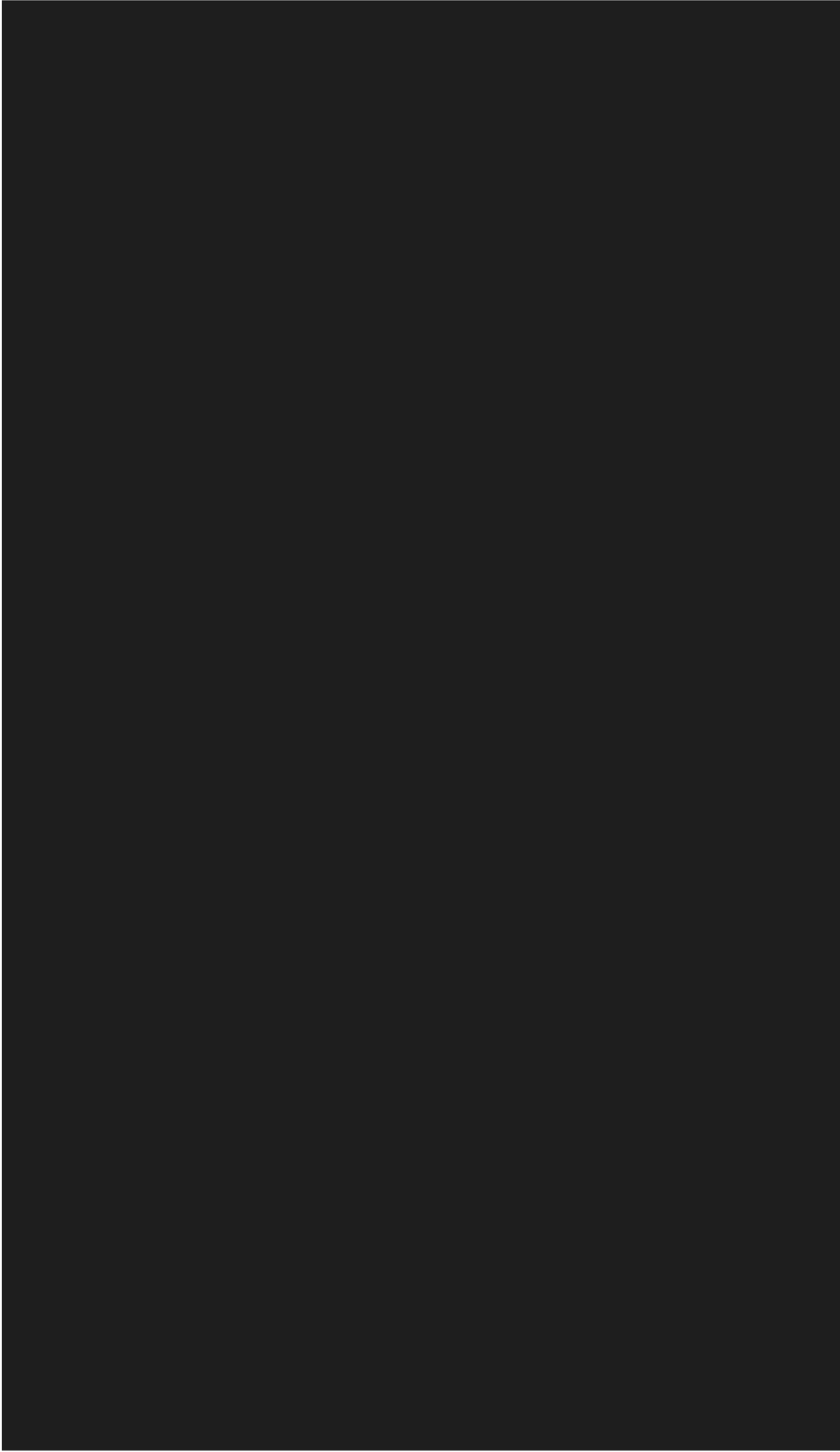


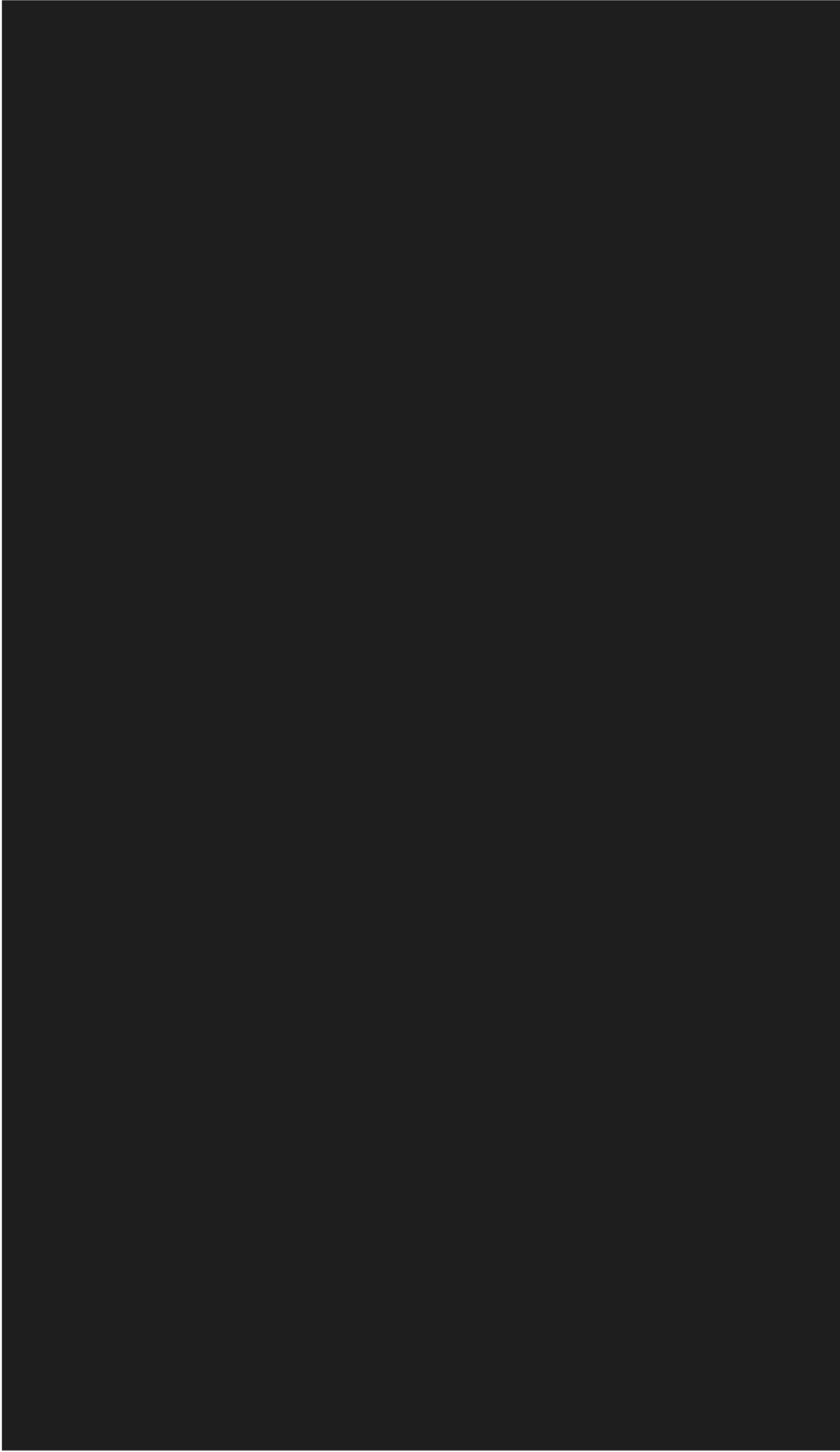












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