


From: Hewlett, Matt (M.S.)
Sent: Friday, August 6, 2021 11:36 AM
To: Klass, Jack (J.) (jklass@ford.com); Clement, Chris (C.M.); Schroeder, Christopher (C.E.) (cschroe5@ford.com); Moore, Roger (R.D.) (rmoore36@ford.com)
Cc: Kibat, Nicole (N.R.) (nkibat@ford.com); Pearson, Gavin (G J R.)
Subject: FW: C14249175 - Nano valve material upgrade

Later this month I will need help building sample engines for IP/PV

Thanks,
Matt Hewlett
LEP Resident Engineer
Desk: 419-226-7349
Cell: 313-805-1069

From: Pearson, Gavin (G J R.) <gpearso3@ford.com>
Sent: Friday, August 06, 2021 11:05 AM
To: Kibat, Nicole (N.R.) <nkibat@ford.com>; Hewlett, Matt (M.S.) <mhewlet1@ford.com>
Cc: Simon, David (D.) <dsimon1@ford.com>; Liimatta, Gary (G.D.) <gliimatt@ford.com>; Bautz, Jeffrey (J.E.) <jbautz@ford.com>; Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>; Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Adam, Paul (P.J.) <padam6@ford.com>; Katinas, Dana (D.J.) <dkatinas@ford.com>; Strand, Tim (T.A.) <tstrand2@ford.com>
Subject: RE: C14249175 - Nano valve material upgrade

Thanks Nicole.

Matt – please try to get this signed off by the end of lunch. Thanks.

Regards,
Gavin J.R. Pearson
IPTSE Ongoing Product Development Supervisor
Duratec I4 NA & Hybrid / Nano / Cyclone / Voodoo / Predator / Boss programs
(313) 805-6498

From: Kibat, Nicole (N.R.) <nkibat@ford.com>
Sent: Friday, August 6, 2021 11:02 AM
To: Pearson, Gavin (G J R.) <gpearso3@ford.com>
Cc: Simon, David (D.) <dsimon1@ford.com>; Liimatta, Gary (G.D.) <gliimatt@ford.com>; Bautz, Jeffrey (J.E.) <jbautz@ford.com>; Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>; Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Adam, Paul (P.J.) <padam6@ford.com>; Hewlett, Matt (M.S.) <mhewlet1@ford.com>; Katinas, Dana (D.J.) <dkatinas@ford.com>; Strand, Tim (T.A.) <tstrand2@ford.com>
Subject: RE: C14249175 - Nano valve material upgrade

I still need to get finance approval on this (which shouldn't be difficult), and we need Manufacturing engineering to bless this as well.

Best Regards,

*Nicole Kibat
GEE - WERS Coordinator
2.7/3.0/5.0/5.2 Engine Systems*

Global Engine Engineering – Building #1, 13F045
20000 Rotunda Drive,
Dearborn, MI 48124
(cell) 313-399-0076

If submitting a concern, please remember: complete the front screen, B screen(s), 1 screen(s), D screen, and attach Design Change Checklist (if applicable) to assist in rapid, efficient routing of your concern issue.

From: Pearson, Gavin (G J R.) <gpearso3@ford.com>
Sent: Friday, August 6, 2021 10:59 AM
To: Kibat, Nicole (N.R.) <nkibat@ford.com>
Cc: Simon, David (D.) <dsimon1@ford.com>; Liimatta, Gary (G.D.) <gliimatt@ford.com>; Bautz, Jeffrey (J.E.) <jbautz@ford.com>; Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>; Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Adam, Paul (P.J.) <padam6@ford.com>; Hewlett, Matt (M.S.) <mhewlet1@ford.com>; Katinas, Dana (D.J.) <dkatinas@ford.com>; Strand, Tim (T.A.) <tstrand2@ford.com>
Subject: C14249175 - Nano valve material upgrade
Importance: High

Nicole – as Dave Simon has approved this (see red below) please can you approve & take to Notice. Thank you.



C

From: Liimatta, Gary (G.D.)
Sent: Monday, August 9, 2021 6:59 AM
To: Rhude, Benjamin (B.); Kolodziejczyk, Jeffrey (J.A.)
Subject: FW: C14249175 - Nano valve material upgrade

Hey Guys, I am back from Mackinaw. Did you get the impact loading data that you were looking for?

Gary D. Liimatta

Gary D. Liimatta (Lee-meh-tuh)
MBB Global Engine Eng.
Bldg. #1 13E102
C (313) 805 8984

From: Kibat, Nicole (N.R.) <nkibat@ford.com>
Sent: Sunday, August 8, 2021 5:38 PM
To: Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>; Pearson, Gavin (G J R.) <gpearso3@ford.com>
Cc: Simon, David (D.) <dsimon1@ford.com>; Liimatta, Gary (G.D.) <gliimatt@ford.com>; Bautz, Jeffrey (J.E.) <jbautz@ford.com>; Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Adam, Paul (P.J.) <padam6@ford.com>; Hewlett, Matt (M.S.) <mhewlet1@ford.com>; Katinas, Dana (D.J.) <dkatinas@ford.com>; Strand, Tim (T.A.) <tstrand2@ford.com>
Subject: RE: C14249175 - Nano valve material upgrade

The concern was sent to notice on Friday, August 6th. Pending the ECC to move it to C.

Best Regards,

*Nicole Kibat
GEE - WERS Coordinator
2.7/3.0/5.0/5.2 Engine Systems*

Global Engine Engineering – Building #1, 13F045
20000 Rotunda Drive,
Dearborn, MI 48124
(cell) 313-399-0076

If submitting a concern, please remember: complete the front screen, B screen(s), 1 screen(s), D screen, and attach Design Change Checklist (if applicable) to assist in rapid, efficient routing of your concern issue.

From: Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>
Sent: Friday, August 6, 2021 2:59 PM
To: Kibat, Nicole (N.R.) <nkibat@ford.com>; Pearson, Gavin (G J R.) <gpearso3@ford.com>
Cc: Simon, David (D.) <dsimon1@ford.com>; Liimatta, Gary (G.D.) <gliimatt@ford.com>; Bautz, Jeffrey (J.E.) <jbautz@ford.com>; Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Adam, Paul (P.J.) <padam6@ford.com>; Hewlett,

Matt (M.S.) <mhewlet1@ford.com>; Katinas, Dana (D.J.) <dkatinas@ford.com>; Strand, Tim (T.A.) <tstrand2@ford.com>

Subject: RE: C14249175 - Nano valve material upgrade

All approvals are complete. Please roll to C.

Thanks.

Jeff Kolodziejczyk

Valvetrain Supervisor Ford Motor Co.

(313) 805-9213 Bldg #1 13D074, jkolodz1@ford.com

From: Kibat, Nicole (N.R.) <nkibat@ford.com>

Sent: Friday, August 06, 2021 11:02 AM

To: Pearson, Gavin (G J R.) <gpearso3@ford.com>

Cc: Simon, David (D.) <dsimon1@ford.com>; Liimatta, Gary (G.D.) <gliimatt@ford.com>; Bautz, Jeffrey (J.E.) <jbautz@ford.com>; Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>; Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Adam, Paul (P.J.) <padam6@ford.com>; Hewlett, Matt (M.S.) <mhewlet1@ford.com>; Katinas, Dana (D.J.) <dkatinas@ford.com>; Strand, Tim (T.A.) <tstrand2@ford.com>

Subject: RE: C14249175 - Nano valve material upgrade

I still need to get finance approval on this (which shouldn't be difficult), and we need Manufacturing engineering to bless this as well.

Best Regards,

Nicole Kibat

GEE - WERS Coordinator

2.7/3.0/5.0/5.2 Engine Systems

Global Engine Engineering – Building #1, 13F045

20000 Rotunda Drive,

Dearborn, MI 48124

(cell) 313-399-0076

If submitting a concern, please remember: complete the front screen, B screen(s), 1 screen(s), D screen, and attach Design Change Checklist (if applicable) to assist in rapid, efficient routing of your concern issue.

From: Pearson, Gavin (G J R.) <gpearso3@ford.com>

Sent: Friday, August 6, 2021 10:59 AM

To: Kibat, Nicole (N.R.) <nkibat@ford.com>

Cc: Simon, David (D.) <dsimon1@ford.com>; Liimatta, Gary (G.D.) <gliimatt@ford.com>; Bautz, Jeffrey (J.E.) <jbautz@ford.com>; Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>; Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Adam, Paul (P.J.) <padam6@ford.com>; Hewlett, Matt (M.S.) <mhewlet1@ford.com>; Katinas, Dana (D.J.) <dkatinas@ford.com>; Strand, Tim (T.A.) <tstrand2@ford.com>

Subject: C14249175 - Nano valve material upgrade

Importance: High

Regards,
Gavin J.R. Pearson
IPTSE Ongoing Product Development Supervisor
Duratec I4 NA & Hybrid / Nano / Cyclone / Voodoo / Predator / Boss programs
(313) 805-6498

From: Kibat, Nicole (N.R.)
Sent: Monday, August 9, 2021 7:27 AM
To: Liimatta, Gary (G.D.); Kolodziejczyk, Jeffrey (J.A.); Pearson, Gavin (G J R.); Ramya, Amarnath (A.)
Cc: Rhude, Benjamin (B.)
Subject: RE: C14249175 - Nano valve material upgrade

Thank you!!

Best Regards,

*Nicole Kibat
GEE - WERS Coordinator
2-7/3-0/5-0/5.2 Engine Systems*

Global Engine Engineering – Building #1, 13F045
2000 Rotunda Drive,
Dearborn, MI 48124
(cell) 313-399-0076

If submitting a concern, please remember: complete the front screen, B screen(s), 1 screen(s), D screen, and attach Design Change Checklist (if applicable) to assist in rapid, efficient routing of your concern issue.

From: Liimatta, Gary (G.D.) <gliimatt@ford.com>
Sent: Monday, August 9, 2021 7:22 AM
To: Kibat, Nicole (N.R.) <nkibat@ford.com>; Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>; Pearson, Gavin (G J R.) <gppearso3@ford.com>; Ramya, Amarnath (A.) <aramya10@ford.com>
Cc: Rhude, Benjamin (B.) <BRHUDE2@ford.com>
Subject: RE: C14249175 - Nano valve material upgrade

[REDACTED]

Nicole Kibat
GEE - WERS Coordinator
2.7/3.0/5.0/5.2 Engine Systems

Global Engine Engineering – Building #1, 13F045
20000 Rotunda Drive,
Dearborn, MI 48124
(cell) 313-399-0076

If submitting a concern, please remember: complete the front screen, B screen(s), 1 screen(s), D screen, and attach Design Change Checklist (if applicable) to assist in rapid, efficient routing of your concern issue.

From: Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>

Sent: Friday, August 6, 2021 2:59 PM

To: Kibat, Nicole (N.R.) <nkibat@ford.com>; Pearson, Gavin (G J R.) <ggearso3@ford.com>

Cc: Simon, David (D.) <dsimon1@ford.com>; Liimatta, Gary (G.D.) <gliimatt@ford.com>; Bautz, Jeffrey (J.E.) <jbautz@ford.com>; Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Adam, Paul (P.J.) <padam6@ford.com>; Hewlett, Matt (M.S.) <mhewlet1@ford.com>; Katinas, Dana (D.J.) <dkatinas@ford.com>; Strand, Tim (T.A.) <tstrand2@ford.com>

Subject: RE: C14249175 - Nano valve material upgrade

All approvals are complete. Please roll to C.

Thanks.

Jeff Kolodziejczyk
Valvetrain Supervisor Ford Motor Co.
(313) 805-9213 Bldg #1 13D074, jkolodz1@ford.com

From: Kibat, Nicole (N.R.) <nkibat@ford.com>

Sent: Friday, August 06, 2021 11:02 AM

To: Pearson, Gavin (G J R.) <ggearso3@ford.com>

Cc: Simon, David (D.) <dsimon1@ford.com>; Liimatta, Gary (G.D.) <gliimatt@ford.com>; Bautz, Jeffrey (J.E.) <jbautz@ford.com>; Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>; Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Adam, Paul (P.J.) <padam6@ford.com>; Hewlett, Matt (M.S.) <mhewlet1@ford.com>; Katinas, Dana (D.J.) <dkatinas@ford.com>; Strand, Tim (T.A.) <tstrand2@ford.com>

Subject: RE: C14249175 - Nano valve material upgrade

I still need to get finance approval on this (which shouldn't be difficult), and we need Manufacturing engineering to bless this as well.

Best Regards,

*Nicole Kibat
GFE - WERS Coordinator
2.7/3.0/5.0/5.2 Engine Systems*

Global Engine Engineering – Building #1, 13F045
20000 Rotunda Drive,
Dearborn, MI 48124
(cell) 313-399-0076

If submitting a concern, please remember: complete the front screen, B screen(s), 1 screen(s), D screen, and attach Design Change Checklist (if applicable) to assist in rapid, efficient routing of your concern issue.

From: Pearson, Gavin (G J R.) <gpearso3@ford.com>

Sent: Friday, August 6, 2021 10:59 AM

To: Kibat, Nicole (N.R.) <nkibat@ford.com>

Cc: Simon, David (D.) <dsimon1@ford.com>; Limmatta, Gary (G.D.) <gliimatt@ford.com>; Bautz, Jeffrey (J.E.) <jbautz@ford.com>; Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>; Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Adam, Paul (P.J.) <padam6@ford.com>; Hewlett, Matt (M.S.) <mhewlet1@ford.com>; Katinas, Dana (D.J.) <dkatinas@ford.com>; Strand, Tim (T.A.) <tstrand2@ford.com>

Subject: C14249175 - Nano valve material upgrade

Importance: High

Nicole – as Dave Simon has approved this (see red below) please can you approve & take to Notice. Thank you.



Scroll (Entry, Top, Bottom) : SCREEN Display (Name) : USER ID

SENT: THURSDAY, AUGUST 5, 2021 5:30 PM

WE WILL APPROVE THE CONCERN
KIBAT, NICOLE (1-313-3990076 N ENGENGR NKIBAT NE01 21/08/06

Regards,
Gavin J.R. Pearson
IPTSE Ongoing Product Development Supervisor
Duratec I4 NA & Hybrid / Nano / Cyclone / Voodoo / Predator / Boss programs
(313) 805-6498

Jeff Kolodziejczyk
Valvetrain Supervisor Ford Motor Co.
(313) 805-9213 Bldg #1 13D074, jkolodz1@ford.com

From: Kibat, Nicole (N.R.) <nkibat@ford.com>
Sent: Friday, August 06, 2021 11:02 AM
To: Pearson, Gavin (G J R.) <gpearso3@ford.com>
Cc: Simon, David (D.) <dsimon1@ford.com>; Liimatta, Gary (G.D.) <gliimatt@ford.com>; Bautz, Jeffrey (J.E.) <jbautz@ford.com>; Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>; Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Adam, Paul (P.J.) <padam6@ford.com>; Hewlett, Matt (M.S.) <mhewlet1@ford.com>; Katinas, Dana (D.J.) <dkatinas@ford.com>; Strand, Tim (T.A.) <tstrand2@ford.com>
Subject: RE: C14249175 - Nano valve material upgrade

I still need to get finance approval on this (which shouldn't be difficult), and we need Manufacturing engineering to bless this as well.

Best Regards,

*Nicole Kibat
GEE - WERS Coordinator
2.7/3.0/5.0/5.2 Engine Systems*

Global Engine Engineering – Building #1, 13F045
20000 Rotunda Drive,
Dearborn, MI 48124
(cell) 313-399-0076

If submitting a concern, please remember: complete the front screen, B screen(s), 1 screen(s), D screen, and attach Design Change Checklist (if applicable) to assist in rapid, efficient routing of your concern issue.

From: Pearson, Gavin (G J R.) <gpearso3@ford.com>
Sent: Friday, August 6, 2021 10:59 AM
To: Kibat, Nicole (N.R.) <nkibat@ford.com>
Cc: Simon, David (D.) <dsimon1@ford.com>; Liimatta, Gary (G.D.) <gliimatt@ford.com>; Bautz, Jeffrey (J.E.) <jbautz@ford.com>; Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>; Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Adam, Paul (P.J.) <padam6@ford.com>; Hewlett, Matt (M.S.) <mhewlet1@ford.com>; Katinas, Dana (D.J.) <dkatinas@ford.com>; Strand, Tim (T.A.) <tstrand2@ford.com>
Subject: C14249175 - Nano valve material upgrade
Importance: High

Nicole – as Dave Simon has approved this (see red below) please can you approve & take to Notice. Thank you.

WWRSC01A CONFIDENTIAL Concern Base Information 21/08/06 10:54:34

Regards,
Gavin J.R. Pearson
IPTSE Ongoing Product Development Supervisor
Duratec I4 NA & Hybrid / Nano / Cyclone / Voodoo / Predator / Boss programs
(313) 805-6498

From: Colarusso, Cindy (C.A.)
Sent: Tuesday, August 31, 2021 11:15 AM
To: Baginski, Todd (T.A.); Kolodziejczyk, Jeffrey (J.A.); Rhude, Benjamin (B.); Barretto, Leigh (L.); Rathe, Jennifer (J.L.)
Subject: RE: CAD Review w/ Eaton

Adding Jennifer Rathe,

Team Jennifer is following this release. Please keep her on these emails as I will be on vacation. Thank you.

Regards,
Cindy Colarusso
Ford Motor Company | Global Engine Engineering
I4 Gas & I4 HEV CAD Program Senior (No Diesel) | ccolarus@ford.com | Cell: 810-986-5277

From: Baginski, Todd (T.A.) <tbaginsk@ford.com>
Sent: Tuesday, August 31, 2021 8:23 AM
To: Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>; Colarusso, Cindy (C.A.) <ccolarus@ford.com>; Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Barretto, Leigh (L.) <lbarre13@ford.com>
Subject: RE: CAD Review w/ Eaton

All,

This is out for change with all the KITS.

Todd

From: Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>
Sent: Monday, August 30, 2021 4:12 PM
To: Colarusso, Cindy (C.A.) <ccolarus@ford.com>; Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Barretto, Leigh (L.) <lbarre13@ford.com>; Baginski, Todd (T.A.) <tbaginsk@ford.com>
Subject: RE: CAD Review w/ Eaton

Leigh,

Concern and part number for Nano intake valve release. Please let us know status. Thanks.

Jeff Kolodziejczyk
Valvetrain Supervisor Ford Motor Co.
(313) 805-9213 Bldg #1 13D074, jkolodz1@ford.com

From: Colaruso, Cindy (C.A.) <ccolarus@ford.com>
Sent: Thursday, August 26, 2021 8:02 AM
To: Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>; Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Barretto, Leigh (L.) <lbarre13@ford.com>; Baginski, Todd (T.A.) <tbaginsk@ford.com>
Subject: RE: CAD Review w/ Eaton

Hello Jeff,
According to the engineers on-line they were able to find a workaround and will entertain a complete fix for the future.

Todd,
Please IMI Jennifer Rathe the moment check is complete. I'm sure this one is high on her watch list. Thanks.

Regards,
Cindy Colaruso
Ford Motor Company | Global Engine Engineering
I4 Gas & I4 HEV CAD Program Senior (No Diesel) | ccolarus@ford.com | Cell: 810-986-5277

From: Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>
Sent: Thursday, August 26, 2021 7:58 AM
To: Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Barretto, Leigh (L.) <lbarre13@ford.com>; Baginski, Todd (T.A.) <tbaginsk@ford.com>
Cc: Stancavage, Jeffrey (J.) <stanca2@ford.com>; Irwin, Darrell (D.R.) <dirwin2@ford.com>; Colaruso, Cindy (C.A.) <ccolarus@ford.com>
Subject: RE: CAD Review w/ Eaton
Importance: High

Hi Leigh, Todd,



Join from a video system or application

Dial 1 798133546@ford.webex.com

You can also dial 173.243.2.68 and enter your meeting number.

If you are a host, [click here](#) to view host information.

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Can't join the meeting? [Contact support](#).

T32MC04

From: Rhude, Benjamin (B.)
Sent: Friday, August 20, 2021 3:36 PM
To: Hewlett, Matt (M.S.)
Subject: RE: Email Approval Required: Bronco Dropped Valves

Categories: Green Category

That's the plan, is PPAP will close out both alerts.

Regards,
Benjamin Rhude
Nano Valvetrain Component Engineering
Ford Motor Company
313-949-7899

From: Hewlett, Matt (M.S.) <mhewlet1@ford.com>
Sent: Friday, August 20, 2021 3:35 PM
To: Rhude, Benjamin (B.) <BRHUDE2@ford.com>
Subject: RE: Email Approval Required: Bronco Dropped Valves

Just a comment in the D screen.

Thinking a bit more, would both alerts be closed at roughly the same time with PPAP? If not then separate alerts is better.

Matt Hewlett
LEP Resident Engineer
Desk: 419-226-7349
Cell: 313-805-1069

From: Rhude, Benjamin (B.) <BRHUDE2@ford.com>
Sent: Friday, August 20, 2021 2:55 PM
To: Hewlett, Matt (M.S.) <mhewlet1@ford.com>
Subject: RE: Email Approval Required: Bronco Dropped Valves

I think that makes sense to do, is there anything I need to do to make that happen?

Regards,
Benjamin Rhude
Nano Valvetrain Component Engineering
Ford Motor Company
313-949-7899

From: Hewlett, Matt (M.S.) <mhewlet1@ford.com>
Sent: Friday, August 20, 2021 2:48 PM
To: Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>
Subject: RE: Email Approval Required: Bronco Dropped Valves

Authorized.

From: Abkenar, Frank (F.K.) <fabkenar@ford.com>
Sent: Friday, August 20, 2021 1:11 PM
To: Bautz, Jeffrey (J.E.) <jbautz@ford.com>
Cc: Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Sorab, Jagadish (J.) <jsorab@ford.com>; Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>; Brewer, Todd (T.J.) <tbrewer1@ford.com>
Subject: RE: Email Approval Required: Bronco Dropped Valves

Hi jeff,

I approve, thanks.

Regards,

Frank Abkenar
Global Director
ICE Propulsion and Thermal Systems Engineering
Ford Motor Company
Office: 313-390-1463
Mobile: 313-316-6294

From: Bautz, Jeffrey (J.E.) <jbautz@ford.com>
Sent: Friday, August 20, 2021 11:33 AM
To: Abkenar, Frank (F.K.) <fabkenar@ford.com>
Cc: Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Sorab, Jagadish (J.) <jsorab@ford.com>; Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>; Brewer, Todd (T.J.) <tbrewer1@ford.com>
Subject: Email Approval Required: Bronco Dropped Valves

Hi Frank,



Thanks,

Jeff Bautz
Engine Interfacing Systems Manager
ASQ Certified Black Belt
Ford Global Engine Engineering
Dearborn, MI
Mobile: 313 820 0886

From: Kolodziejczyk, Jeffrey (J.A.)
Sent: Monday, August 23, 2021 7:26 AM
To: Hewlett, Matt (M.S.); Rhude, Benjamin (B.)
Subject: RE: Email Approval Required: Bronco Dropped Valves

Matt,



Regards,
Jeff Kolodziejczyk
Valvetrain Supervisor Ford Motor Co.
(313) 805-9213 Bldg #1 13D074, jkolodz1@ford.com

From: Hewlett, Matt (M.S.) <mhewlet1@ford.com>
Sent: Friday, August 20, 2021 2:48 PM
To: Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>
Subject: RE: Email Approval Required: Bronco Dropped Valves

Authorized.

Placarding instructions on D screen. Can A14251099 be rolled into this alert on 9-21?

Cc: Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Sorab, Jagadish (J.) <jsorab@ford.com>; Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>; Brewer, Todd (T.J.) <tbrewer1@ford.com>

Subject: RE: Email Approval Required: Bronco Dropped Valves

Hi jeff,

I approve, thanks.

Regards,

Frank Abkenar
Global Director
ICE Propulsion and Thermal Systems Engineering
Ford Motor Company
Office: 313-390-1463
Mobile: 313-316-6294

From: Bautz, Jeffrey (J.E.) <jbautz@ford.com>

Sent: Friday, August 20, 2021 11:33 AM

To: Abkenar, Frank (F.K.) <fabkenar@ford.com>

Cc: Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Sorab, Jagadish (J.) <jsorab@ford.com>; Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>; Brewer, Todd (T.J.) <tbrewer1@ford.com>

Subject: Email Approval Required: Bronco Dropped Valves

Hi Frank,



Thanks,

Jeff Bautz
Engine Interfacing Systems Manager
ASQ Certified Black Belt
Ford Global Engine Engineering
Dearborn, MI
Mobile: 313 820 0886

From: Smith, Cressel (C.)
Sent: Tuesday, August 31, 2021 9:11 AM
To: Kolodziejczyk, Jeffrey (J.A.); Rhude, Benjamin (B.)
Cc: Strand, Tim (T.A.)
Subject: RE: HOT Priority -C14249175 - Release of JT4E-6507-BA

I will be working on this today.

From: Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>
Sent: Tuesday, August 31, 2021 9:07 AM
To: Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Smith, Cressel (C.) <csmit840@ford.com>
Cc: Strand, Tim (T.A.) <tstrand2@ford.com>
Subject: RE: HOT Priority -C14249175 - Release of JT4E-6507-BA

Hopefully very minor change. Cressel can you have a look and let us know if any help needed?

Regards,
Jeff Kolodziejczyk
Valvetrain Supervisor Ford Motor Co.
(313) 805-9213 Bldg #1 13D074, jkolodz1@ford.com

From: Rhude, Benjamin (B.) <BRHUDE2@ford.com>
Sent: Tuesday, August 31, 2021 8:59 AM
To: Smith, Cressel (C.) <csmit840@ford.com>
Cc: Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>
Subject: FW: HOT Priority -C14249175 - Release of JT4E-6507-BA

Hey Cressel,

Is it you who makes the edits on these?

Regards,
Benjamin Rhude
Nano Valvetrain Component Engineering
Ford Motor Company
313-949-7899

From: Stancavage, Jeffrey (J.) <jstanca2@ford.com>
Sent: Tuesday, August 31, 2021 8:58 AM
To: Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>; Barretto, Leigh (L.) <lbarre13@ford.com>; Irwin, Darrell (D.R.) <dirwin2@ford.com>
Cc: Rathe, Jennifer (J.L.) <jrathe@ford.com>; Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Robbins, John (J.R.) <jrobbin2@ford.com>
Subject: RE: HOT Priority -C14249175 - Release of JT4E-6507-BA

Team;

Please keep in mind along with JT4E-6507-BA There are also 17 kit drawings that also needs updating on this NDO before it goes to release. Once they are all updated then I can send it into workflow.

	Action	Prefix	Base	Suffix ¹	Part Name	Marked Print	Leader	Checker
	RP	JT4E	6507	BA	VLV INTK	Y		
	RV	FL3E	6F093	BE	HD ASY CYL W CMPNT	Y		
	RV	FT4E	6F093	BA	HD ASY CYL W CMPNT	Y		
	RV	GB8E	6F093	GF	HD ASY CYL W CMPNT	Y		
	RV	HT4E	6F093	AB	HD ASY CYL W CMPNT	Y		
	RV	JT4E	6F093	BL	HD ASY CYL W CMPNT	Y		
	RV	KT4E	6F093	AH	HD ASY CYL W CMPNT	Y		
	RV	L1ME	6F093	AJ	HD ASY CYL W CMPNT	Y		
	RV	ML3E	6F093	DE	HD ASY CYL W CMPNT	Y		
	RV	N2DE	6F093	AB	HD ASY CYL W CMPNT	Y		
	RV	FL3E	6M099	BE	HD ASY CYL W CMPNT LH	Y		
	RV	FT4E	6M099	BA	HD ASY CYL W CMPNT LH	Y		
	RV	GB8E	6M099	GF	HD ASY CYL W CMPNT LH	Y		
	RV	HT4E	6M099	AB	HD ASY CYL W CMPNT LH	Y		
	RV	JT4E	6M099	BL	HD ASY CYL W CMPNT LH	Y		
	RV	KT4E	6M099	AH	HD ASY CYL W CMPNT LH	Y		
	RV	L1ME	6M099	AJ	HD ASY CYL W CMPNT LH	Y		
	RV	N2DE	6M099	AB	HD ASY CYL W CMPNT LH	Y		

Thanks
Jeff Stancavage

From: Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>
Sent: Tuesday, August 31, 2021 8:38 AM
To: Barretto, Leigh (L.) <lbarre13@ford.com>; Stancavage, Jeffrey (J.) <jstanca2@ford.com>; Irwin, Darrell (D.R.) <dirwin2@ford.com>
Cc: Rathe, Jennifer (J.L.) <jrathe@ford.com>; Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Robbins, John (J.R.) <jrobbin2@ford.com>
Subject: RE: HOT Priority -C14249175 - Release of JT4E-6507-BA

Thanks Leigh. I am following up with Eaton team to confirm they will have checker changes updated today.

Regards,
Jeff Kolodziejczyk
Valvetrain Supervisor Ford Motor Co.
(313) 805-9213 Bldg #1 13D074, jkolodz1@ford.com

From: Barretto, Leigh (L.) <lbarre13@ford.com>
Sent: Tuesday, August 31, 2021 8:35 AM
To: Stancavage, Jeffrey (J.) <jstanca2@ford.com>; Irwin, Darrell (D.R.) <dirwin2@ford.com>
Cc: Rathe, Jennifer (J.L.) <jrathe@ford.com>; Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>; Robbins, John (J.R.) <jrobbin2@ford.com>
Subject: HOT Priority -C14249175 - Release of JT4E-6507-BA
Importance: High

Jeff/ Darrell –

Jeff Kolodziejczyk called me yesterday afternoon asking for a status update for this notice and the release of the JT4E-6507-BA. This is very urgent for the Nano team and they are needing the print released by this Friday (9/3).


The DO system was down yesterday, but looks like you are already working this. Just wanted to make sure you were aware of the timing/ priority.

Todd B. has completed mark-ups already in TCE.

Please make sure to keep Jeff Kolodziejczyk and Benjamin updated on status or any help needed to meet the release timing requested.

Thanks.

Leigh Barretto
Ford Motor Company
Global Powertrain Engineering Design Supervisor
LBARRE13@ford.com
313-236-8802 (Mobile)



From: Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>
Sent: Monday, August 30, 2021 4:28 PM
To: Flies, Angela R <AngelaRFlies@Eaton.com>; Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Parks, Tracy <SheltonSParks@Eaton.com>; Grundemann, Wesley <WesleyJGrundemann@eaton.com>; Strand, Tyson <TysonStrand@Eaton.com>; Adam, Paul (P.J.) <padam6@ford.com>; Barretto, Leigh (L.) <lbarre13@ford.com>; Russell, Don (D.R.) <drusse25@ford.com>; McCarthy, Sharon (S.L.) <smccart2@ford.com>
Cc: Zarek, Paul <paulzarek@eaton.com>; Nebbe, Jonn B <JonnBNebbe@eaton.com>; Palu, Ryan W <RyanWPalu@Eaton.com>; Engel, Ronald A <RonaldAEngel@Eaton.com>; Bautz, Jeffrey (J.E.) <jbautz@ford.com>
Subject: RE: [EXTERNAL] Nano - Intake Valve Material Change

Added Leigh Barretto for comment on print release status.

Based on inventory levels at LEP that should not be an issue but added Don Russell for further comment if shipping Friday 9/3 will be acceptable.

Regards,

Jeff Kolodziejczyk
Valvetrain Supervisor Ford Motor Co.
(313) 805-9213 Bldg #1 13D074, jkolodz1@ford.com

From: Flies, Angela R <AngelaRFlies@Eaton.com>
Sent: Monday, August 30, 2021 4:22 PM
To: Rhude, Benjamin (B.) <BRHUDE2@ford.com>; Parks, Tracy <SheltonSParks@Eaton.com>; Grundemann, Wesley <WesleyJGrundemann@eaton.com>; Strand, Tyson <TysonStrand@Eaton.com>; Kolodziejczyk, Jeffrey (J.A.) <jkolodz1@ford.com>; Adam, Paul (P.J.) <padam6@ford.com>
Cc: Zarek, Paul <paulzarek@eaton.com>; Nebbe, Jonn B <JonnBNebbe@eaton.com>; Palu, Ryan W

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