

FRONTWALL LEAKS

LOWER A-PILLAR LEAK

There is a chance that the frontwall was installed without adequate sealant at the upper corners. If this is the case, water can be seen running down the outboard edges of the inside of the frontwall when a garden hose is directed at this area of the cab. To observe this area of the frontwall, some interior panels will need to be removed.

With the side cowl removed, silicone or urethane sealant can be applied under the upper corner of the nosebeam and inside the A-pillar cover. Because there is no way to visually see if the void has been filled, recheck the area for leaks after the sealant has had some time to set-up. Apply additional sealant if required.





FRONTWALL LEAK

Repairs for frontwall leaks that could potentially affect the SAM modules are detailed in the FL545 Work Instructions. Beyond the FL545 repairs, there are two additional electrical pass-through holes, on the lower passenger-side frontwall, that should be checked and repaired if necessary. If it is necessary to seal an unused electrical pass-through, thoroughly clean the area around the hole, then apply a foil-backed waterproof tape, such as Polyken 360-35 by the Covalent Corporation, or similar product.



FL545 RECALL CAMPAIGN

If any of these repairs are completed in conjunction with the FL545 Recall, the required parts, and up to the below listed amount of T-time may be included on the claim, using SRT code 996-0000T. When submitting an FL545 claim, please reference the applicable Service Solution numbers and explain any leak repairs in the claim comments. Also, please enter a separate T-time amount for each leak repair completed, rather than lumping them into one amount.

Labor Allowance

Procedure	Time Allowed (hours)	SRT Code
Seal lower A-pillar	0.5 per A-pillar / 1.0 max	996-0000T
Install tape on frontwall	0.2	996-0000T

Material Allowance

Description	Quantity
Polyken 360-35 waterproof tape	3" per hole / up to 6"