Bendix®

Service Data

SD-03-3611

Bendix® PP-1®, PP-2™, PP-5™, PP-8™, & RD-3™ Push-Pull Type Control Valves

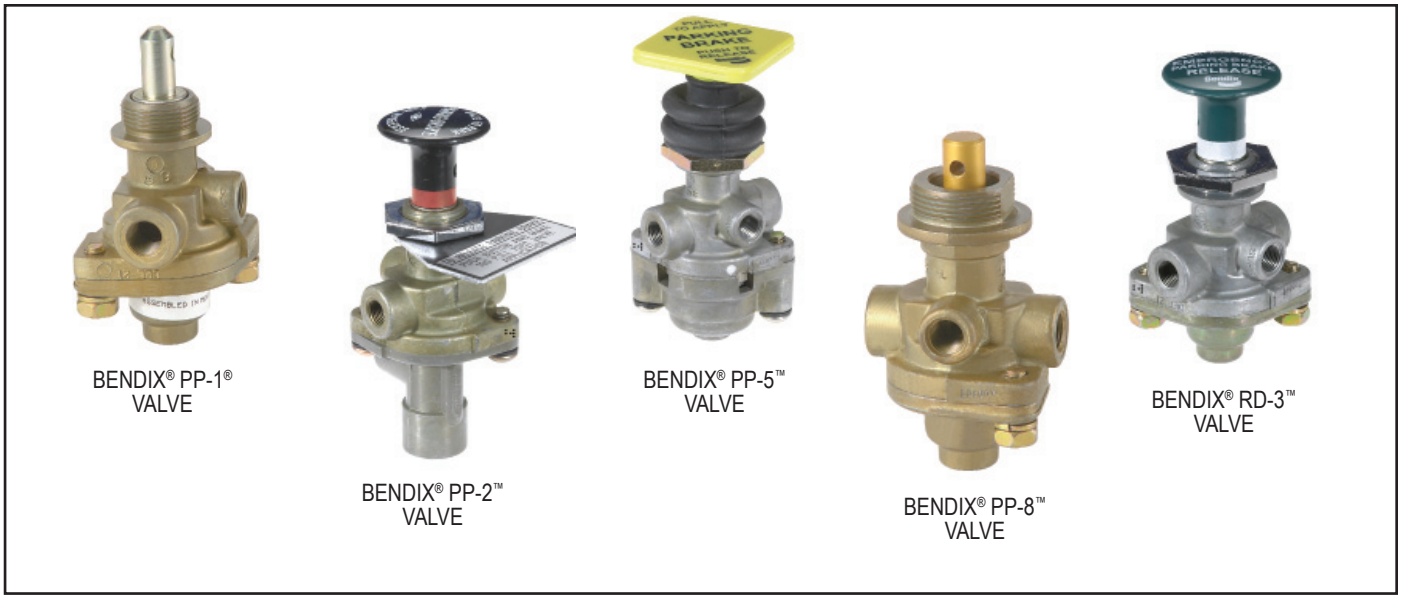


FIGURE 1 - ***PUSH-PULL TYPE CONTROL VALVES***

DESCRIPTION

The PP valves are push-pull manually operable on-off air control valves with an exhaust function. Most are pressure sensitive, so that they will automatically move from the applied to the exhaust position as supply pressure is reduced to a certain minimum, depending on the spring installed. The exception to this is the Bendix® PP-8™ valve and some Bendix® PP-1® valves which do not contain a spring. The PP-8™ valve also has a larger diameter shaft for button mounting so that when installed on the same panel with other PP valves the buttons cannot be inadvertently mixed. The PP-8™ valve is normally used to operate tractor spring brakes independently from the trailer.

The Bendix® PP-5™ valve is unique in having an auxiliary piston in the lower cover which, upon receiving a pneumatic signal of 18 psi or more, will cause the valve to move from the applied to the exhaust position from a 100 psi application.

The Bendix® RD-3™ valve differs slightly in that it normally remains in the exhaust position and requires a constant manual force to hold it in the applied position.

The PP-2™ valve has an auxiliary port which may be plumbed into a service brake line to release the spring brakes if a service application is made, preventing compounding of forces on the foundation brakes.

PREVENTIVE MAINTENANCE

Important: Review the Bendix Warranty Policy before performing any intrusive maintenance procedures. A warranty may be voided if intrusive maintenance is performed during the warranty period.

No two vehicles operate under identical conditions, as a result, maintenance intervals may vary. Experience is a valuable guide in determining the best maintenance interval for air brake system components. At a minimum, the PP valves should be inspected every 6 months or 1500 operating hours, whichever comes first, for proper operation. Should the PP valves not meet the elements of the operational tests noted in this document, further investigation and service of the valve may be required.

Bendix® Valve	Automatic Exhaust	Momentary Apply	Pilot Trip Feature	Non-Automatic
PP-1®	20, 30, 40 or 60 psi	-	-	-
PP-2™	40 psi	-	-	-
PP-5™	40 psi	-	18 psi	-
RD-3™	-	Must be held manually	-	-
PP-8™	-	-	-	Will remain in either position

REMOVAL

Block and/or hold the vehicle by a means other than air brakes and drain all reservoirs.

1. Drive the button roll-pin out with a punch and remove the button.
2. Mark each air supply line and its port for easy reinstallation, then disconnect them. Remove the valve from the panel by removing the panel mounting nut.

INSTALLATION

1. Install the valve in panel, securing with the panel mounting nut.
2. Reconnect the air lines using marks made during removal as a guide.
3. Install the operating button. Secure the operating button by installing the button roll pin.

DISASSEMBLY: BENDIX® PP-1®, PP-8™ AND RD-3™ VALVES

1. Remove the two cap screws (3) which retain the lower cover and remove the cover. Remove the sealing ring (4).
2. Insert a small punch through the roll pin hole in the stem and remove the locknut (5).
3. Remove the inlet-exhaust valve (6) and plunger (7) and spring (8), if any.
4. Remove o-ring (9) from plunger.

DISASSEMBLY: BENDIX® PP-5™ VALVE

1. Perform same operations as for PP-1® valve.
2. Remove the inlet seal (10), shown in Figure 4, from lower cover. Remove the ring diaphragm (4) from the inlet seat.
3. Remove piston (11) and o-ring (2).

DISASSEMBLY: BENDIX® PP-2™ VALVE

1. Insert a small punch through the roll pin hole in the plunger and remove the locknut (1) from the plunger.
2. Withdraw the plunger and remove the spring (9) and o-ring (8).

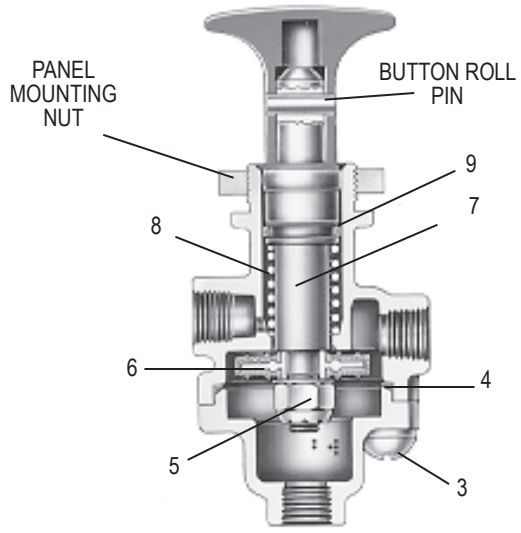


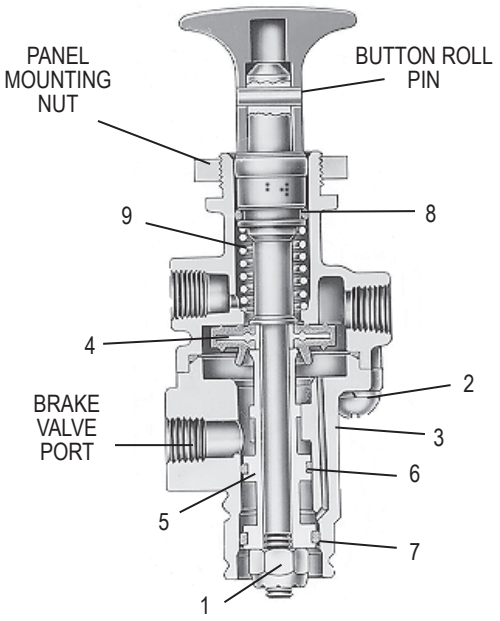
FIGURE 2 **BENDIX® PP-1® VALVE**

3. Remove the two machine screws (2) and remove the lower cover (3).
4. Remove the inlet-exhaust valve (4) and piston (5).
5. Remove o-rings (6 & 7) from piston.

OPERATING AND LEAKAGE TESTS

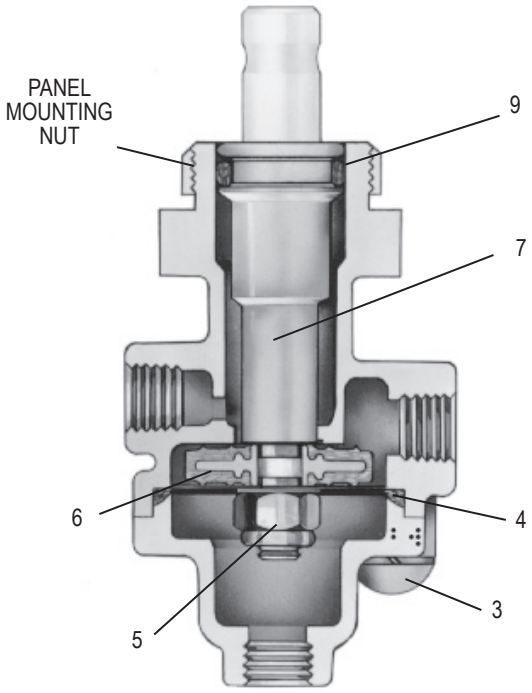
BENDIX® PP-1®, PP-8™ AND RD-3™ VALVES

1. An accurate test gauge should be tee'd into the supply line as a means of controlling the supply pressure provided. Apply a 120 psi air source to the supply port. A small volume reservoir (e.g. 90 cu. in.), with a gauge, should be connected to the delivery port.
2. With 120 psi supply pressure, and the button pulled out (exhaust position), leakage at the exhaust port should not exceed a 1" bubble in 5 seconds; at the plunger stem a 1" bubble in 5 seconds. There should be no leakage between the upper and lower body.
3. Push the button in (applied position). Leakage at the exhaust port should not exceed a 1" bubble in 3 seconds; at the plunger a 1" bubble in 3 seconds. (The RD-3™ valve will have to be manually held in this position.)
4. Reduce the supply pressure. At a pressure from 60 to 20 psi, depending on the spring installed, the button should pop out automatically, exhausting the delivery volume. (This does not apply to the RD-3™, PP-8™ or some PP-1® valves).



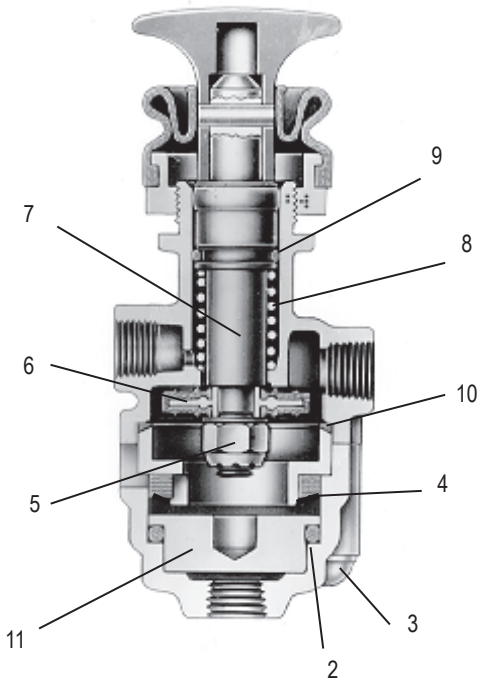
BENDIX® PP-2™ VALVE

FIGURE 3



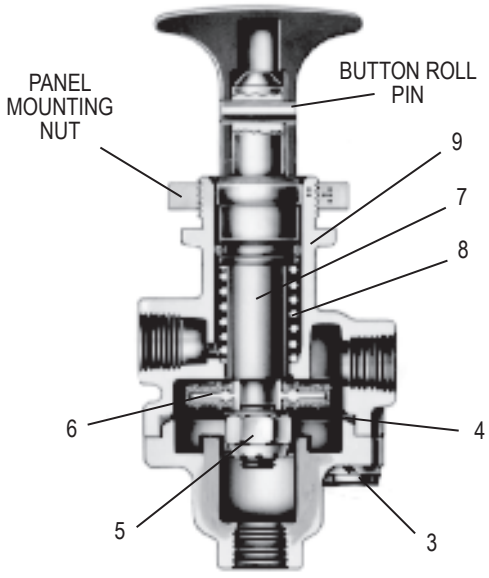
BENDIX® PP-8™ VALVE

FIGURE 5



BENDIX® PP-5™ VALVE

FIGURE 4



BENDIX® RD-3™ VALVE

FIGURE 6

BENDIX® PP-5™ VALVE

1. Proceed as for Bendix® PP-1® valve through Step 3.
2. Connect a modulated source of air pressure to the pilot air inlet. With the button pushed in (applied position) with 125 psi supply pressure and a gradually increasing pressure applied at the pilot air port the valve should move to the release position with a pilot pressure of not more than 18 psi. Leakage in this mode should not exceed a 1" bubble in 3 seconds at the exhaust port and a 1" bubble in 5 seconds at the plunger stem.

BENDIX® PP-2™ VALVE

1. Proceed as for PP-1® valve through Step 1.
2. With the button pulled out (exhaust position), leakage at the brake valve port or at the plunger stem should not exceed a 1" bubble in 5 seconds.
3. Push the button in. Supply pressure should be present in the delivery volume. Leakage at the exhaust port or around the plunger stem should not exceed a 1" bubble in 5 seconds.
4. Pull the button out and apply supply pressure at the brake valve port. Supply pressure should be present in the delivery volume and leakage at the exhaust port should not exceed a 1" bubble in 5 seconds.

Note: If any of the above push-pull valves do not function as described or if leakage is excessive, it is recommended they be returned to our nearest authorized distributor for a service new or remanufactured replacement.

GENERAL SAFETY GUIDELINES

WARNING! PLEASE READ AND FOLLOW THESE INSTRUCTIONS TO AVOID PERSONAL INJURY OR DEATH:

When working on or around a vehicle, the following general precautions should be observed at all times.

1. **Park the vehicle on a level surface, apply the parking brakes, and always block the wheels. Always wear safety glasses.**
2. **Stop the engine and remove ignition key when working under or around the vehicle. When working in the engine compartment, the engine should be shut off and the ignition key should be removed. Where circumstances require that the engine be in operation, EXTREME CAUTION should be used to prevent personal injury resulting from contact with moving, rotating, leaking, heated or electrically charged components.**
3. **Do not attempt to install, remove, disassemble or assemble a component until you have read and thoroughly understand the recommended procedures. Use only the proper tools and observe all precautions pertaining to use of those tools.**
4. **If the work is being performed on the vehicle's air brake system, or any auxiliary pressurized air systems, make certain to drain the air pressure from all reservoirs before beginning ANY work on the vehicle. If the vehicle is equipped with a Bendix® AD-IS® air dryer system or a dryer reservoir module, be sure to drain the purge reservoir.**
5. **Following the vehicle manufacturer's recommended procedures, deactivate the electrical system in a manner that safely removes all electrical power from the vehicle.**
6. **Never exceed manufacturer's recommended pressures.**
7. **Never connect or disconnect a hose or line containing pressure; it may whip. Never remove a component or plug unless you are certain all system pressure has been depleted.**
8. **Use only genuine Bendix® brand replacement parts, components and kits. Replacement hardware, tubing, hose, fittings, etc. must be of equivalent size, type and strength as original equipment and be designed specifically for such applications and systems.**
9. **Components with stripped threads or damaged parts should be replaced rather than repaired. Do not attempt repairs requiring machining or welding unless specifically stated and approved by the vehicle and component manufacturer.**
10. **Prior to returning the vehicle to service, make certain all components and systems are restored to their proper operating condition.**
11. **For vehicles with Automatic Traction Control (ATC), the ATC function must be disabled (ATC indicator lamp should be ON) prior to performing any vehicle maintenance where one or more wheels on a drive axle are lifted off the ground and moving.**

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