

- h. Turn off A/C
  - j. Turn off vehicle
  - j. Clean and dry all areas marked earlier
  - k. Seal using Motorcraft seam sealer
  - l. Allow sealant to dry and retest (May take up to 20 minutes)
  - m. Remove the masking tape used in step (a) of the pressure test
12. Spray Wurth Gravel Throw And Underbody Protection over the sealant applied areas for better appearance. (underbody only)
13. Install rear bumper cover. Refer to WSM, Section 501-19.
14. Install the left hand and right hand rear lip moldings. Refer to WSM, Section 501-08. Vehicles built prior to February 1, 2013 replace the wheel lip molding with revised part.
15. Using a suitable exhaust cutting tool, remove the existing tailpipe/tip 5mm (.19 inches) to the rear of the factory weld as shown. Be careful not to cut or damage the exhaust hanger bracket. (Figure 13-14)

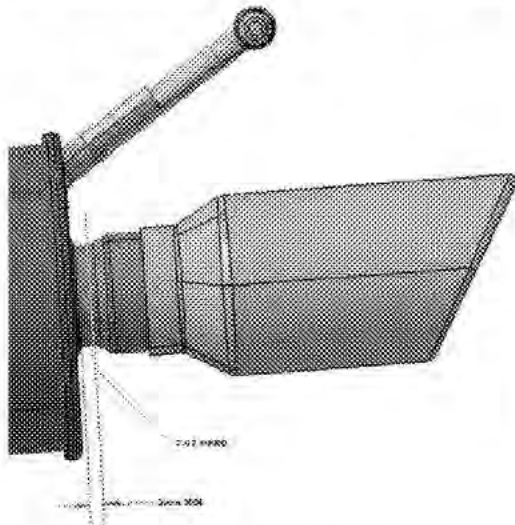


Figure 13 – Article 14-16-NA

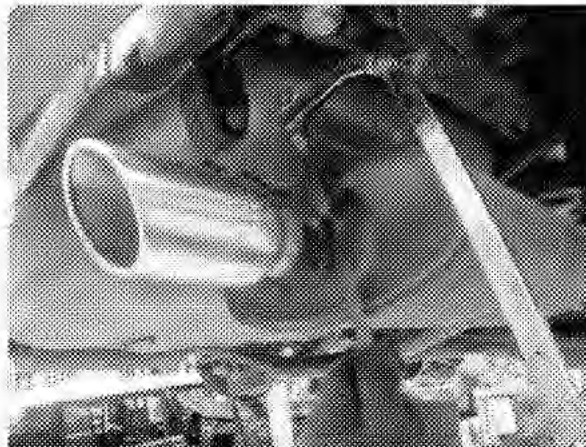


Figure 14 – Article 14-16-NA

16. Remove the existing exhaust tip. Grind down enough of the original weld to remove the rest of the exhaust tip that was left over in the muffler. Remove any remaining sharp edges and/or burrs produced during the cutting process. (Figure 15-16)