



Figure 5 – Article 14-16-NA

7. Cover the exhaust system and auxiliary climate control drain to prevent the seam sealer from getting on these parts or clogging the drain during sealer application.
8. Apply a generous amount of Motorcraft Seam Sealer to rear horizontal sheet metal lap joints on left and right sides of the vehicle, and the rear sheet metal overlap flange across the rear of the vehicle. Make sure the sealant has sealed the openings and remove if any excessive sealant applied. (Figures 3-5 above)
9. Spray generous amount of 3M Rubberized Undercoating around auxiliary air conditioning lines and seam sealer areas. (Figure 6)



Figure 6 – Article 14-16-NA

10. Allow seam sealer to dry. (May take up to 20 minutes)
11. Perform a pressure test and confirm there is no leak in the rear side of the vehicle.