DP14-004
CHRYSLER
11/25/2014
ENCLOSURE 8
AND
ENCLOSURE 9

## DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 8 PUBLIC 68217404AA 2D PUBLIC



## DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 8 PUBLIC 68217405AA 2D PUBLIC



# DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 8 PUBLIC Documents Submitted with Confidentiality Request PUBLIC

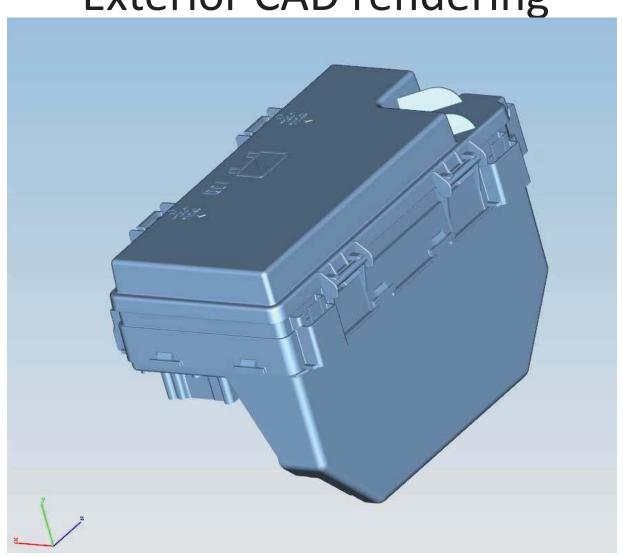
Eleven Reports, five Spreadsheets and one Presentation have been submitted to the National Highway Transportation Safety Administration Office of Chief Counsel with a Request for Confidential Treatment

# DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 8 PUBLIC Returned Part Analysis Summary PUBLIC

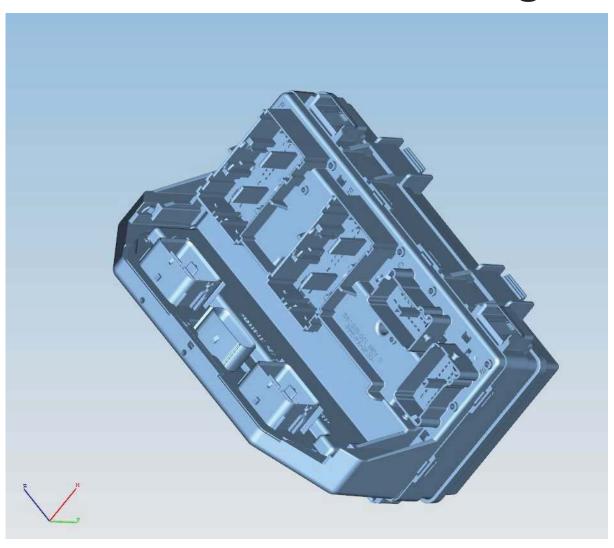
## DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 8 PUBLIC TIPM 7C - Fuel Pump Circuit schematic PUBLIC

## DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 8 PUBLIC TIPM7 - Exterior CAD PUBLIC

TIPM-7
Exterior CAD rendering



## TIPM-7 Exterior CAD rendering



# DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 8 PUBLIC TIPM7S\_Fuel\_Pump\_Relay\_M ission Profile revF PUBLIC

State Revision Text Date

Ivallie

i i oy, ivii

LIFIVI/ S

DP14-004 - CHRYSLER - 000006

State | Revision Lext | Date | Name | Lipux | Name | Lipux | DP14-004 - CHRYSLER - 000007 | 10 Pg

DP14-004 - CHRYSLER - 000008

State Revision Text Date

Ivallie

i i oy, ivii

LIFIVI/ S

# DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 9 PUBLIC 2011 TIPM7 Relay - Narrative Data Analysis - 4-3-2014 PUBLIC





### **2011 MY TIPM7**

WK, WD, RT, JK DS/DJ 4/3/2014

## DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 9 PUBLIC 2013 11 22 MC PUBLIC

From: Mark.Cornell@continental-corporation.com
Sent: Friday, November 22, 2013 3:26 PM

To: Christopher Pare

**Cc:** Dennis Gauthier; Simon Kissonergis; Carlos.Munoz-Valadez@continental-corporation.com;

Scott.Lucy@continental-corporation.com; Saji John; Satnam Bansal; Robert Samko Jr.

**Subject:** Re: Presentation

Attachments: Chrysler Fuel Pump Relay Overview 112213.pptx

Chris,

Sure, no problem.

## REDACTED

Thank you

Mark Cornell Sr. Project Manager Continental Automotive Systems 4685 Investment Drive Troy, MI 48098 USA Phone: 248 764 6876

Cell: 248 821 1753

Email: Mark.Cornell@continental-corporation.com

From: Christopher Pare < christopher.pare@chrysler.com >

To: "Mark.Cornell@continental-corporation.com" < Mark.Cornell@continental-corporation.com>,

Cc: Dennis Gauthier < drg15@chrysler.com >, Simon Kissonergis < sak1@chrysler.com >

Date: 11/22/2013 02:44 PM Subject: Presentation

### Mark, Can you please forward me the presentation from today?

Christopher A. Paré P.E. | The New Chrysler / QEC | 2021 Executive Hills Blvd.

Manager CST Body Electronics, Active and Passive Safety Systems

Tie-Line: 793-5592 | Outside: +1 (248) 451-5592 | Cell: +1 (810) 543 - 5401

E-mail: <a href="mailto:christopher.pare@chrysler.com">christopher.pare@chrysler.com</a>

[ Mailing: 800 Chrysler Drive CIMS: 400-00-03 Auburn Hills, MI 48326-2757 USA ]

# DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 9 PUBLIC 2014 02 13 CF PUBLIC

From: Chris Freeman

Sent: Thursday, February 13, 2014 10:28 AM

To: Nazmi Sabi; Michael O'Ship; michael.holbrook@asiusa.com; Robert Samko Jr.; Christopher

Pare; Dennis Gauthier; Satnam Bansal FW: 11WK/WD TIPM7 - Fuel Pump relay

Attachments: TIPM Fuel Pump Relay ABH DOE Results Batch 4 Final 12Feb14.xlsx; TIPM Fuel Pump

Relay ABH DOE Results Batch 3 Final\_Formatted 12Feb14.xlsx; TIPM Fuel Pump Relay ABH DOE Results Batch 2 Final Formatted 12Feb14.xlsx; TIPM Fuel Pump ABH DOE Batch 1

Results Final\_Formatted 12Feb14.xlsx

Team,

Subject:

Latest data from Conti DOE.

Thanks.

# Chris Freeman

Product Investigator - Body | Interior | Electrical Systems

Regulatory Affairs Ph: 248-512-4168 Cell: 248-736-5087

E-mail: mailto:cfreeman@chrysler.com

From: Scott.Lucy@continental-corporation.com [mailto:Scott.Lucy@continental-corporation.com]

Sent: Wednesday, February 12, 2014 4:05 PM

To: Chris Freeman

**Cc:** Carlos.Munoz-Valadez@continental-corporation.com; Mark.Cornell@continental-corporation.com

Subject: RE: 11WK/WD TIPM7 - Fuel Pump relay

Hi Chris.

# REDACTED

Please let me know if you have any questions/comments.

Regards, Scott

Best Regards,
Scott Lucy
Principal Staff Hardware Engineer
Interior Body & Security
Continental
4685 Investment Drive
Troy, Michigan 48098
Office Phone (248) 764-6742
Fax Phone (248) 764-7142
Scott.Lucy@continental-corporation.com
www.Continental-Corporation.com

From: Chris Freeman <cfreeman@chrysler.com>

To: "Mark.Cornell@continental-corporation.com" < Mark.Cornell@continental-corporation.com >,

Cc: "Scott.Lucy@continental-corporation.com" <Scott.Lucy@continental-corporation.com>, "Carlos.Munoz-Valadez@continental-corporation.com"

<<u>Carlos.Munoz-Valadez@continental-corporation.com</u>>

Date: 02/12/2014 10:19 AM

Subject: RE: 11WK/WD TIPM7 - Fuel Pump relay

# Thank you very much.

# Chris Freeman

Product Investigator - Body | Interior | Electrical Systems

Regulatory Affairs Ph: 248-512-4168 Cell: 248-736-5087

E-mail: mailto:cfreeman@chrysler.com

From: Mark.Cornell@continental-corporation.com [mailto:Mark.Cornell@continental-corporation.com]

Sent: Wednesday, February 12, 2014 10:17 AM

To: Chris Freeman

Cc: Scott.Lucy@continental-corporation.com; Carlos.Munoz-Valadez@continental-corporation.com

**Subject:** RE: 11WK/WD TIPM7 - Fuel Pump relay

Chris,

No problem. Scott is updating the Excel document, once he has it complete, he will provide it.

Thank you

Mark Cornell Sr. Project Manager Continental Automotive Systems 4685 Investment Drive Troy, MI 48098 USA

Phone: 248 764 6876 Cell: 248 821 1753

Email: Mark.Cornell@continental-corporation.com

From: Chris Freeman < cfreeman@chrysler.com >

To: "Mark.Cornell@continental-corporation.com" < Mark.Cornell@continental-corporation.com >,

Date: 02/12/2014 10:13 AM

Subject: RE: 11WK/WD TIPM7 - Fuel Pump relay

Thanks Mark.

# REDACTED

Chris Freeman

Product Investigator - Body | Interior | Electrical Systems

Regulatory Affairs Ph: 248-512-4168 Cell: 248-736-5087

E-mail: mailto:cfreeman@chrysler.com

From: Mark.Cornell@continental-corporation.com [mailto:Mark.Cornell@continental-corporation.com]

Sent: Tuesday, February 11, 2014 3:33 PM

To: Chris Freeman

**Cc:** 'Carlos.Munoz-Valadez@continental-corporation.com'; Christopher Pare; David Bustamante; 'doug@newedgecomponents.com'; Dennis Gauthier; Ed Baranski; Greg Niemiec; Kristin Kolodge; Michael Cuson; <a href="michael.clauw@element.com">michael.clauw@element.com</a>; Michael Holbrook; <a href="michael.oship@asiusa.com">michael.oship@asiusa.com</a>; Michael O'Ship; Nazmi Sabi; Robert Samko Jr.; Simon Kissonergis; Satnam Bansal; 'Scott.Lucy@continental-corporation.com'; Saji John; 'Steve.Karalis@continental-corporation.com'

Subject: Re: 11WK/WD TIPM7 - Fuel Pump relay

Chris,

# REDACTED

**Thanks** 

Mark Cornell Sr. Project Manager Continental Automotive Systems 4685 Investment Drive Troy, MI 48098 USA Phone: 248 764 6876

Cell: 248 821 1753

Email: Mark.Cornell@continental-corporation.com

From: Chris Freeman < cfreeman@chrysler.com >

 $\label{thm:corporation} To: \quad \text{Dennis Gauthier} < \frac{\text{d} \text{g} 15 @ \text{chrysler.com}}{\text{d} \text{g} 15 @ \text{chrysler.com}}, \\ \text{Satnam Bansal} < \frac{\text{s} \text{b} 710 @ \text{chrysler.com}}{\text{corporation.com}}, \\ \text{David Bustamante} < \frac{\text{d} \text{b} 29 @ \text{chrysler.com}}{\text{d} \text{s} 148 @ \text{chrysler.com}}, \\ \text{"Mark.Cornell@continental-corporation.com}}, \\ \text{"Scott.Lucy@continental-corporation.com}}, \\ \text{"Scott.Lucy@continental-corporation.com}}, \\ \text{"Carlos.Munoz-Valadez@continental-corporation.com}}, \\ \text{"Carlos.Munoz-Valadez@continental-corporation.com}}, \\ \text{"Steve.Karalis@continental-corporation.com}}, \\ \text{"doug@newedgecomponents.com}}, \\ \text{"doug@newedgecomponents.com}}, \\ \text{Sdoug@newedgecomponents.com}}, \\ \text{Sdoug@newedgecomponents.com}}, \\ \text{Sdoug@newedgecomponents.com}}, \\ \text{Sdoug@newedgecomponents.com}}, \\ \text{Satnam Sabi } \\ \text{-nam Sabi } \\ \text{-n$ 

Subject: 11WK/WD TIPM7 - Fuel Pump relay

Meeting minutes – do not forward 2/11/2014 12pm-1pm

# Attendees:

Conti: Mark Cornell, Saji John, Scott Lucy ASI: Mike Holbrook, Mike O'Ship,

CG: Rob Samko, Greg Niemiec, Nazmi Sabi, Satnam Bansal, Dennis Gauthier, Chris Pare, Chris Freeman, On the Phone: Steve Karalis (Conti), Ed Baranski (CG Fuel Pumps), Doug Fits (NEC), Mike Clauw (Element)



# Chris Freeman

Product Investigator – Body | Interior | Electrical Systems Regulatory Affairs

Ph: 248-512-4168 Cell: 248-736-5087

E-mail: mailto:cfreeman@chrysler.com

# DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 9 PUBLIC 2014 02 21 MC PUBLIC

From: Mark.Cornell@continental-corporation.com

Sent: Friday, February 21, 2014 1:58 PM

To: Chris Freeman

Cc: Carlos.Munoz-Valadez@continental-corporation.com; Christopher Pare; Dennis Gauthier; Ed

Baranski; Everardo Torres; 'michael.holbrook@asiusa.com'; michael.oship@asiusa.com; Michael O'Ship; Nazmi Sabi; Robert Samko Jr.; Satnam Bansal; 'Scott.Lucy@continental-

corporation.com' (Scott.Lucy@continental-corporation.com); Saji John

Subject: RE: TIPM7 - Fuel Pump Relay workshop

Attachments: Summary TIPM Relay Analysis.xlsx; Test plan\_DOE relay K24 022114.xlsx

Chris,

# REDACTED

# Thank you

Mark Cornell Sr. Project Manager Continental Automotive Systems 4685 Investment Drive Troy, MI 48098 USA

Phone: 248 764 6876 Cell: 248 821 1753

Email: Mark.Cornell@continental-corporation.com

From: Chris Freeman <cfreeman@chrysler.com>

To: Dennis Gauthier <drg15@chrysler.com>, Satnam Bansal <sb710@chrysler.com>, "Robert Samko Jr." <rks34@chrysler.com>, Ed Baranski <EAB36@chrysler.com>, "Mark.Cornell@continental-corporation.com" <Mark.Cornell@continental-corporation.com>, "Scott.Lucy@continental-corporation.com" (Scott.Lucy@continental-corporation.com)" <Scott.Lucy@continental-corporation.com>, "Carlos.Munoz-Valadez@continental-corporation.com>, "Carlos.Munoz-Valadez.@continental-corporation.com>, "Carlos.Munoz-Valadez.@continental-corporation.com>, "Carlos.Munoz-Valadez.@continental-corporation.com>, "Carlos.Munoz-Valadez.@continental-corporation.com>, "Carlos.Munoz-Valadez.@continental-corporation.com>, "Carlos.Munoz-Valadez.@continental-corporation.com>, "Carlos.Mun

Cc: Everardo Torres <EFR4@chrysler.com>, "Michael O'Ship" <MO461@chrysler.com>, "michael.holbrook@asiusa.com" <michael.holbrook@asiusa.com", Nazmi Sabi <nam5@chrysler.com>, Christopher Pare <christopher.pare@chrysler.com>, "michael.oship@asiusa.com" <michael.oship@asiusa.com", Saji John <sj148@chrysler.com>

Date: 02/21/2014 01:38 PM

Subject: RE: TIPM7 - Fuel Pump Relay workshop

Team,

Thank you.

## Chris Freeman

Product Investigator – Body | Interior | Electrical Systems Regulatory Affairs

Ph: 248-512-4168 Cell: 248-736-5087

E-mail: mailto:cfreeman@chrysler.com

\_\_\_\_\_

From: Chris Freeman

Sent: Wednesday, February 19, 2014 9:12 AM

**To:** Michael O'Ship; 'michael.holbrook@asiusa.com'; Nazmi Sabi; Dennis Gauthier; Satnam Bansal; Robert Samko Jr.;

Christopher Pare; michael.oship@asiusa.com; Ed Baranski; Mark.Cornell@continental-corporation.com;

'Scott.Lucy@continental-corporation.com' (Scott.Lucy@continental-corporation.com); Carlos.Munoz-Valadez@continental-

corporation.com; Saji John

**Cc:** Everardo Torres

Subject: RE: TIPM7 - Fuel Pump Relay workshop

Team,

# REDACTED

Please let me now if you have any questions. Thank you.

# Chris Freeman

Product Investigator – Body | Interior | Electrical Systems Regulatory Affairs

Ph: 248-512-4168 Cell: 248-736-5087

## E-mail: mailto:cfreeman@chrysler.com

-----Original Appointment-----

From: Chris Freeman

**Sent:** Friday, February 14, 2014 8:39 AM

To: Chris Freeman; Michael O'Ship; 'michael.holbrook@asiusa.com'; Nazmi Sabi; Dennis Gauthier; Satnam Bansal; Robert

Samko Jr.; Christopher Pare; <a href="michael.oship@asiusa.com">michael.oship@asiusa.com</a>; Ed Baranski; <a href="mark.Cornell@continental-corporation.com">Mark.Cornell@continental-corporation.com</a>;

 $\verb|'Scott.Lucy@continental-corporation.com'| (\underline{Scott.Lucy@continental-corporation.com}); \underline{Carlos.Munoz-Valadez@continental-corporation.com}|$ 

corporation.com; Saji John

**Cc:** Everardo Torres

Subject: TIPM7 - Fuel Pump Relay workshop

When: Tuesday, February 18, 2014 1:00 PM-4:00 PM (UTC-05:00) Eastern Time (US & Canada).

Where: EE Lab - QEC (2021 Executive Hills)

Join online meeting

# REDACTED

First online meeting?

[!OC([1033])!

Placeholder – need requested data from NEC to support the meeting.

# DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 9 PUBLIC 2014 04 09 MC PUBLIC

From: Mark.Cornell@continental-corporation.com
Sent: Wednesday, April 09, 2014 12:45 PM

**To:** Robert Samko Jr.; Satnam Bansal; Adam Brackmann; Dennis Gauthier; Christopher Pare;

Chris Freeman; Nazmi Sabi

Cc: Scott.Lucy@continental-corporation.com; Carlos.Munoz-Valadez@continental-

corporation.com; Saji John; Steve.Karalis@continental-corporation.com

**Subject:** Continental Tear down report for the first 5 relays

Attachments: 00243-14 version 1 .pdf

All,

# REDACTED

Thank you

Mark Cornell Sr. Project Manager Continental Automotive Systems 4685 Investment Drive Troy, MI 48098 USA

Phone: 248 764 6876 Cell: 248 821 1753

Email: Mark.Cornell@continental-corporation.com

# DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 9 PUBLIC 2014 04 10 MC PUBLIC

From: Mark.Cornell@continental-corporation.com

**Sent:** Thursday, April 10, 2014 10:04 AM

**To:** Dennis Gauthier; Christopher Pare; Adam Brackmann; Satnam Bansal; Robert Samko Jr.;

Nazmi Sabi; Carlos.Munoz-Valadez@continental-corporation.com; Scott.Lucy@continental-

corporation.com: Saii John; Steve.Karalis@continental-corporation.com

Subject: REDACTED

Attachments: 00271-14 version 1 .pdf

All,

# REDACTED

Thank you

Mark Cornell Sr. Project Manager Continental Automotive Systems 4685 Investment Drive Troy, MI 48098 USA

Phone: 248 764 6876 Cell: 248 821 1753

Email: Mark.Cornell@continental-corporation.com

# DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 9 PUBLIC 2014 05 29 MC PUBLIC

From: Mark.Cornell@continental-corporation.com

Sent: Thursday, May 29, 2014 5:02 PM

Robert Samko Jr.; Adam Brackmann; Dennis Gauthier To:

Scott.Lucy@continental-corporation.com Cc:

report 00388-14 Subject:

00388-14 version 1 .pdf Attachments:

# REDACTED

Mark Cornell Sr. Project Manager Continental Automotive Systems 4685 Investment Drive Troy, MI 48098 USA

Phone: 248 764 6876 Cell: 248 821 1753

Email: Mark.Cornell@continental-corporation.com ---- Forwarded by Mark Cornell/usr/cag on 05/29/2014 04:59 PM -----

From:

Carl Bloomer/dp/na/au/cag Carlos Munoz-Valadez/usr/cag@conti07, To:

Mark Cornell/usr/cag@conti07 05/20/2014 03:48 PM Date: report 00388-14 Subject:

six preconditioning parts

# DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 9 PUBLIC 2014 07 08 DG PUBLIC

From: Dennis Gauthier

Sent: Tuesday, July 08, 2014 3:01 PM
To: Dennis Craggs; Robert Samko Jr.

Subject: RE: TIPM Starter Contacts

Attachments: WK WD Fuel Pump Relay PA Worksheet 051214.xls

Dennis,

PA attached.

Regards,

# Dennis Gauthier

CST Body Electronics Master Blackbelt
Department 8173 - CIMS 400-00-03 - Email <u>drg15@chrysler.com</u>
O/L (248)451.5629 - T/L 793.5629 - Cell (248) 613.9756

From: Dennis Craggs

**Sent:** Tuesday, July 08, 2014 10:20 AM **To:** Robert Samko Jr.; Dennis Gauthier **Subject:** TIPM Starter Contacts

I need some background information:

# REDACTED

Dennis Craggs, BSMe, MSMe, MS Operations Research, PE, CQE, CRE Chrysler LLC, Corporate Quality, Duty Cycle Group 248-576-8653

# DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 9 PUBLIC 2014 09 03 MC PUBLIC

From: Mark.Cornell@continental-corporation.com
Sent: Wednesday, September 03, 2014 11:31 AM

To: Adam Brackmann; Robert Samko Jr.; Chris Freeman; Dennis Gauthier; David Bustamante

Cc: Carlos.Munoz-Valadez@continental-corporation.com; Scott.Lucy@continental-

corporation.com; michael.baibak@continental-corporation.com;

Thomas.Schaffer@continental-corporation.com; annette.pohlman@continental-

corporation.com; Tammy.Fanning@conti-na.com

Subject: report 00580-14 (resend)

**Attachments:** 00538-14 version 1 .pdf; 00580-14 version 1 .pdf

Adam,

I received a failure to delivery notice due to the size of this email. I am going to breakout the November report and send it in a separate email.

Thank you

Mark Cornell Sr. Project Manager Continental Automotive Systems 4685 Investment Drive Troy, MI 48098 USA Phone: 248 764 6876

Cell: 248 821 1753

Email: Mark.Cornell@continental-corporation.com
----- Forwarded by Mark Cornell/usr/cag on 09/03/2014 11:29 AM -----

From: Mark Cornell/usr/cag

To: "Adam Brackmann" < AB1272@chrysler.com, rks34@chrysler.com, cfreeman@chrysler.com, drg15@chrysler.com, db29@chrysler.com,

Cc: Carlos Munoz-Valadez/usr/cag@conti07, Scott Lucy/usr/cag@conti07, Michael Baibak/dp/na/au/cag@CONTI07, Thomas Schaffer/usr/cag@conti07,

Annette Pohlman/dp/na/au/cag@CONTI07, Tammy Fanning/ti3/ti/cag@conti03

Date: 09/03/2014 11:27 AM Subject: report 00580-14 (resend)

Adam,

Per Dave's request from the meeting this morning. Please review the attached files below. They are our tear down analysis reports of the test samples Chrysler provided from your relay testing from May 2014 - August 2014.

# REDACTED

I am available this afternoon except from 3:30PM - 5:00PM. If you wish to revist these reports, please let me know.

Thank you

Mark Cornell

Sr. Project Manager

Continental Automotive Systems 4685 Investment Drive Troy, MI 48098 USA Phone: 248 764 6876

Cell: 248 821 1753

Email: Mark.Cornell@continental-corporation.com

---- Forwarded by Mark Cornell/usr/cag on 09/03/2014 10:30 AM -----

From: Mark Cornell/usr/cag

To: drg15@chrysler.com, rks34@chrysler.com, "Adam Brackmann" < AB1272@chrysler.com, "Saji John" < sj148@chrysler.com, Carlos Munoz-

Valadez/usr/cag@conti07, Scott Lucy/usr/cag@conti07,

Date: 08/18/2014 03:33 PM Subject: report 00580-14

Dennis,

# REDACTED

## **Thanks**

Mark Cornell Sr. Project Manager Continental Automotive Systems 4685 Investment Drive Troy, MI 48098 USA

Phone: 248 764 6876 Cell: 248 821 1753

Email: Mark.Cornell@continental-corporation.com

# DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 9 PUBLIC 2014 10 27 SG PUBLIC

From:

Shulke Gerald (FCA) Monday, October 27, 2014 5:28 PM Sent:

Samko Jr. Robert (FCA) To:

Subject: **TIPM Report** Attachments: RO\_148452mr.pdf

Robert,

# REDACTED

Gerry Shulke Head of the Materials Characterization Labs Fiat Chrysler Automobiles (248) 512-4832 (248) 701-2829 cell

# DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 9 PUBLIC Chrysler Relay Test Status July 2014 PUBLIC





# TIPM7S Fuel Pump Relay Test Status Reliability Analysis

Dennis Craggs 7/22/2014



# DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 9 PUBLIC Conditions pareto PUBLIC

# DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 9 PUBLIC DATA SHEET



# **AUTOMOTIVE RELAYS EX2/EX1 SERIES**

## DESCRIPTION

The new NEC EX2/EX1 series is PC-board mount type and the most suitable for various motor and heater controls in the automobiles which require high quality and high performance.

The EX2 series is succeeding in about 60% of miniaturization in comparison with the ET2 series. The EX1 series is succeeding in about 50% of miniaturization in comparison with the ET1 series.

## **FEATURES**

- · PC-board mounting
- · Lead free solder is used
- Approx. 75% relay volume of ET2
   Approx. 65% relay volume of ET1
- Approx. 60% relay space of ET2
   Approx. 50% relay space of ET1
- Approx. 88% relay weight of ET2
   Approx. 78% relay weight of ET1

## **APPLICATIONS**

- Motor control
- Solenoid control



**EX2 SERIES** 



**EX1 SERIES** 

# For Proper Use of Miniature Relays

# DO NOT EXCEED MAXIMUM RATING

Do not use relay under excessive conditions such as over ambient temperature, over voltage and over current. Incorrect use could result in abnormal heating and damage to the relay or other parts.

## **READ CAUTIONS IN THE SELECTION GUIDE**

Read the cautions described in NEC's "Miniature Relays" (ER0046EJ\*) before dose designing your relay applications.

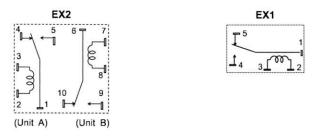
The information in this document is subject to change without notice.

© NEC/TOKIN Corporation 2006

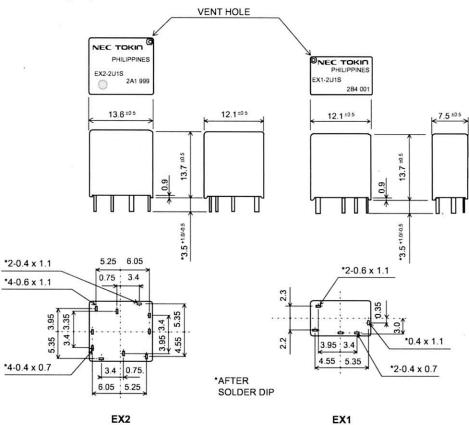


- All specifications in this catalog and production status of products are subject to change without notice. Prior to the purchase, please contact NEC Tokin for updated product data.
- Please request for a specification sheet for detailed product data prior to the purchase.
- Before using the product in this catalog, please read "Precautions" and other safety precautions listed in the printed version catalog.

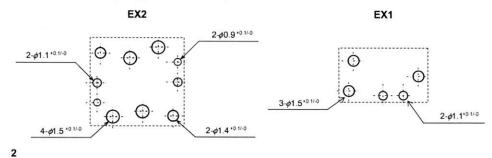
# SCHEMATIC (BOTTOM VIEW)



# DIMENSIONS [mm]



# PCB PAD LAYOUT [mm] (BOTTOM VIEW)



1

All specifications in this catalog and production status of products are subject to change without notice. Prior to the purchase, please contact NEC Tokin for updated product data.
 Please request for a specification sheet for detailed product data prior to the purchase.

Before using the product in this catalog, please read "Precautions" and other safety precautions listed in the printed version catalog.

## **SPECIFICATION**

(a		20	0	
la	L	20	. 3	u

Items		Specifications			
			EX2 EX1		
Contact Form		1c x 2 (Separate)	1c		
Contact Rating	М	lax. Switching Voltage	16Vdc		
	М	lax. Switching Current	30A (at16Vdc)		
	1.000	lin. Switching Current	1A (5Vdc)		
	g M	lax. Carrying Current	35A (2minutes max. 12Vdc at 25°C) 30A (2minutes max. 12Vdc at 85°C) 20A (2minutes max. 12Vdc at 125°C)		
	С	ontact Resistance	4mΩ typical (measured at 7A) initial		
Contact Material		Silver oxide complex alloy			
Operate Time (Excluding Bounce)		2.5ms typical (at nominal voltage)			
Release Time (Excluding Bounce)		3ms typical (at nominal voltage with diode)			
Nominal Operate Power		900mW			
Insulation Resistance		100MΩ at 500Vdc			
Withstand Voltage		Between Open Contact	500Vac min. (for 1minute)		
		Between Contact and Coil	500Vac min. (for 1minute)		
Shock Resistance Misoperation  Destructive Failure		Misoperation	98m/s²		
		Destructive Failure	980m/s <sup>2</sup>		
Vibration Resistance		Misoperation	10 to 300Hz, 43m/s <sup>2</sup>		
		Destructive Failure	10 to 500Hz 43m/s², 200hour		
Ambient Temperature		-40 to +125 °C			
Coil Tempera	Coil Temperature Rise		70°C / W (without con	70°C / W (without contact carrying current)	
Life Expectancy	Mechanical		1 x 10 <sup>5</sup> operations		
	Electrical	P/W motor lock (14Vdc, 25A)	100x10 <sup>3</sup> operations		
	Electrical	P/W motor free (14Vdc, 25A/7A)	100x10 <sup>3</sup> operations		
Weight			Approx. 6.4g	Approx. 3.5g	

# **COIL RATING**

(at 20 °C)

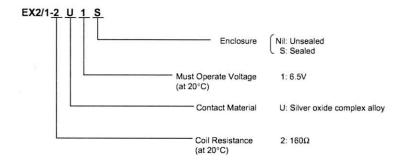
Part Numbers	Nominal Voltage (Vdc)	Coil Resistance (Ω)+/-10%	Must Operate Voltage (Vdc)	Must Release Voltage (Vdc)
EX2/1-2U1S (Sealed type)	12	160	6.5	0.9
EX2/1-2U1 (Unsealed type)	12	160	6.5	0.9

3



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 Please request for a specification sheet for detailed product data prior to the purchase.
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### NUMBERING SYSTEM

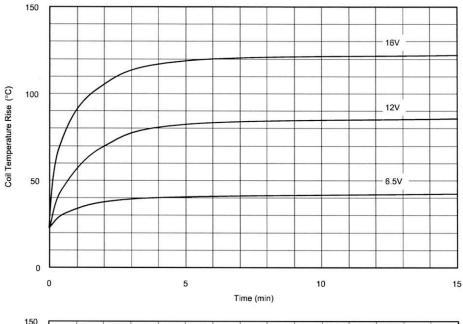


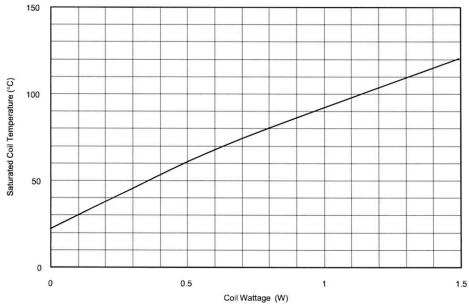


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### **TECHNICAL DATA**

### **Coil Temperature Rise**



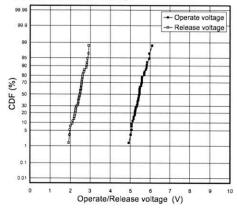




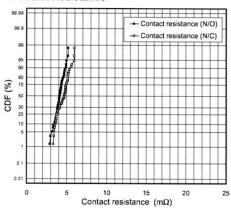
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### RELAY CHARACTERISTICS DISTRIBUTION (INITIAL, n = 25 pcs., at 20°C)

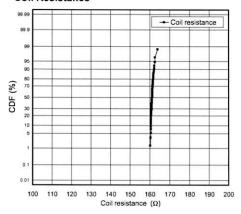
### Operate/Release Voltage



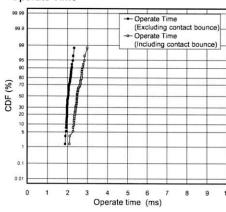
### **Contact Resistance**



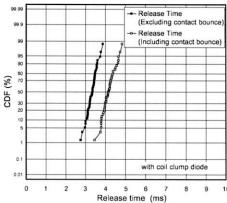
### Coil Resistance



### **Operate Time**



### Release Time





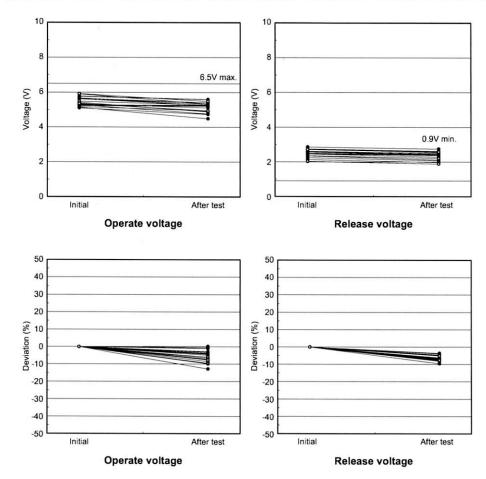
<sup>●</sup> All specifications in this catalog and production status of products are subject to change without notice. Prior to the purchase, please contact NEC Tokin for updated product data.

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<sup>●</sup> Before using the product in this catalog, please read "Precautions" and other safety precautions listed in the printed version catalog.

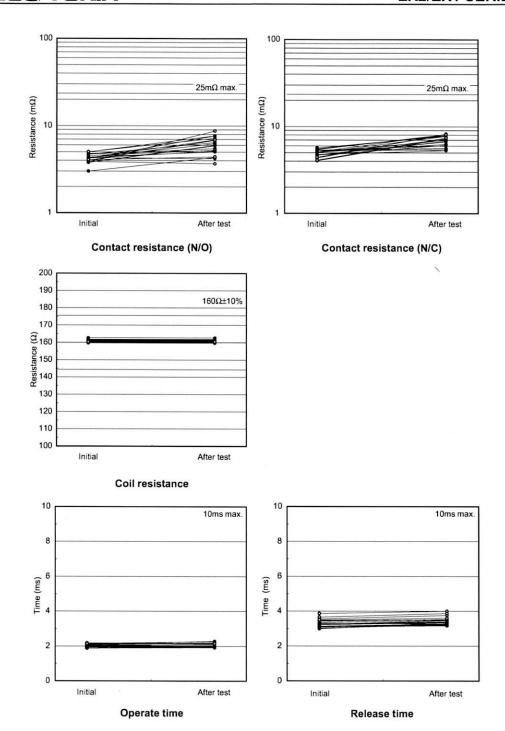
### ELECTRICAL LIFE TEST (14Vdc-25A, P/W motor, Lock)

Test items	Test conditions		Samples
Operate voltage     Release voltage     Contact resistance     Coil resistance     Operate time     Release time     (with coil clump diode)	Temperature Frequency Contact load Number of operations	:20°C :0.2s ON, 9.8s OFF, 0.1Hz :14Vdc-25A, P/W motor, Lock :100 x 10 <sup>3</sup>	EX2-2U1S 10 pcs





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# DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 9 PUBLIC Documents Submitted with Confidentiality Request PUBLIC

Eleven Reports, five Spreadsheets and one Presentation have been submitted to the National Highway Transportation Safety Administration Office of Chief Counsel with a Request for Confidential Treatment

## DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 9 PUBLIC Fuel pump durability - remote start PUBLIC

DP14-004 - CHRYSLER - 000052

## DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 9 PUBLIC Summary TIPM Relay Analysis PUBLIC

## DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 9 PUBLIC Test flow PUBLIC

# DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 9 PUBLIC Test plan\_DOE relay K24 022114 PUBLIC

# DP14-004 CHRYSLER 11/25/2014 ENCLOSURE 9 PUBLIC TIPM fuel pump relay CTC test setup PUBLIC