



RH



LH

WRINKLE

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WRINKLE



From: Frommann, Mike (M.W.)
Sent: Monday, February 06, 2012 10:04 AM
To: Pancioli, Tim (T.N.)
Subject: FW: Freestar Wheel Well Update

Info.

From: Woodall, Robert (R.W.)
Sent: Friday, February 03, 2012 5:21 PM
To: Tuneff, Mark (M.S.); Frank, Randall (R.R.); Ott, David (D.J.); Zinn, Greg (G.B.); Frommann, Mike (M.W.); Patel, Bharat (B.J.)
Subject: RE: Freestar Wheel Well Update

So far locally at Fox Auto, I only got to see 2004s They had 3 on hand. One had a severely crashed side so I reviewed what I could on 5 quarter panels. I tried to check seat latch integrity and they all felt solid in spite of plenty of edge rust around the reinforcements. Some had perforations lower in the rear wheelhouse behind the tire. I noted that they seemed to have more sound deadener than the one we replaced, and it partially bridges over the reinforcement, but that's probably wishful thinking. They varied in "time out of service"/at Fox from 72 to 252 days.

From: Tuneff, Mark (M.S.)
Sent: Friday, February 03, 2012 3:38 PM
To: Frank, Randall (R.R.); Ott, David (D.J.); Woodall, Robert (R.W.); Zinn, Greg (G.B.); Frommann, Mike (M.W.); Patel, Bharat (B.J.)
Subject: RE: Freestar Wheel Well Update

Rescheduled to next Thursday as the first availability for the team. In the interim, I'm attaching a link to photos from two vehicles that we just received from the Canadian government. These vehicles are from an area where they typically change to snow tires in the winter and where the government expects owners to take care of their vehicles. One owner mentioned observing rust in the wheel wells during tire changes that got progressively worse. The other owner reportedly identified it as a seat latch issue soon after purchasing the vehicle used. As you can see in the photos the owners took some steps at patching including aluminum pieces, "tar" and canvass, and duct tape before reporting the issues. The reports seem to have been prompted by the NHTSA attention in the US. Both vehicles are 2004 MY and had approximately 88 and 95 MIS.

Our team visited or contacted 7 scrap yards last week and found no vehicles. Ford owns a 2004 test vehicle. I have inspected it and photos are available. The passenger side of it is pristine but the driver side shows the beginning of corrosion. The vehicle is currently being used for testing that is expected to be concluded in about two weeks. I'm trying to get the vehicle assigned to this group when it is available. Also learned that there is a cover over the square trim protrusion at the strikers that pops out so you can see the wheel well/stud/striker area.

Bob, did your contacts locate any vehicles?

Since our meeting is delayed a week and this issue continues to get high level attention, if anyone needs any information to continue the items we planned please let me know.

Photos are at: <https://mysite.sp.ford.com/personal/mtuneff/default.aspx> in the "Canada photos" folder.

From: Frank, Randall (R.R.)
Sent: Friday, February 03, 2012 2:23 PM
To: Tuneff, Mark (M.S.); Ott, David (D.J.); Woodall, Robert (R.W.); Zinn, Greg (G.B.); Frommann, Mike (M.W.); Patel, Bharat (B.J.)
Subject: RE: Freestar Wheel Well Update

I need to cancel our meeting today.

Can we reschedule for mid-next week?

Thanks,
Randy

From: Tuneff, Mark (M.S.)
Sent: Thursday, January 19, 2012 4:00 PM
To: Tuneff, Mark (M.S.); Ott, David (D.J.); Frank, Randall (R.R.); Woodall, Robert (R.W.); Zinn, Greg (G.B.); Frommann, Mike (M.W.); Patel, Bharat (B.J.)
Subject: Freestar Wheel Well Update
When: Friday, February 03, 2012 3:30 PM-4:00 PM (GMT-05:00) Eastern Time (US & Canada).
Where: Audio

Quick update on the Freestar information.

X13673
313-6213673

Meeting ID: 26312872

From: Shastry, Sushil (S.)
Sent: Saturday, October 27, 2012 1:35 PM
To: Tannous, Dan (D.)
Cc: Kolar, Ted (T.V.)
Subject: FW: Freestar

Dan,

Invite seat engineering group for service fix/vehicle evaluation.

Thanks

Sushil

From: Shastry, Sushil (S.)
Sent: Wednesday, July 18, 2012 10:35 AM
To: Walkinshaw, Alan (A.L.)
Subject: RE: Freestar

Alan,
FEA runs for 207/210 simulations have been completed and we reviewed the results with safety team. We have built one vehicle with prototype brackets that I would like to review with you and get your approvals.

Basically, it has been decided (by management team and safety team) to complete the bracket design activity and release it for service by early next week.

I will stop by at your desk this week (I will check your calendar) and provide additional updates.

Thanks

Sushil

From: Walkinshaw, Alan (A.L.)
Sent: Wednesday, June 27, 2012 1:55 PM
To: Shastry, Sushil (S.)
Subject: Freestar

Sushil,

Whats the latest status on the proposed service fix FEA, testing etc.

Alan Walkinshaw
Seat Engineering
PDC....Cube 1DI25
Phone:313-805-3579
email: awalkins@ford.com

Subject: Fw: FW: Freestar wheel well sealing
Location: Audio

Start: Thu 7/5/2012 11:30 AM
End: Thu 7/5/2012 12:00 PM
Show Time As: Tentative

Recurrence: (none)
Recurrence Pattern: every Thursday from 11:30 AM to 12:00 PM

Organizer: Tuneff, Mark (M.S.)

Please invite Charlie if there will be an installation fitment trial.

.... Tom B

This is the meeting notice to the meeting at Gerry's Body Service Lab. Sushil is checking on getting the vehicle for the meeting now.

-----Original Appointment-----

From: Tuneff, Mark (M.S.)
Sent: Friday, April 27, 2012 2:45 PM
To: Tuneff, Mark (M.S.); Chaster, Sushil (S.); Solar, Ted (T.V.); Healey, Basil (P.B.); Banana, Gerry (G.); Fronckowiak, Todd (T.M.); Ott, David (D.J.); Pancioli, Tim (T.N.); Frommann, Mike (M.W.)
Subject: Freestar wheel well sealing
When: Occurs every Thursday effective 5/10/2012 until 7/26/2012 from 11:30 AM to 12:00 PM (UTC-05:00) Eastern Time (US & Canada).
Where: Audio

The purpose of this meeting is to review the status and identify any resources needed to advance the rear wheel well sealing project. There will be meeting conflicts during the weeks this meeting is scheduled but this time seemed to work the best for the most people.

Audio:
X13673 or 313-621-3673
Meeting ID 26312872

From: Walkinshaw, Alan (A.L.)
Sent: Monday, March 19, 2012 8:39 AM
To: Shastry, Sushil (S.)
Subject: FW: FW: Freestar

[See part numbers below.](#)

Alan Walkinshaw
Seat Engineering
PDC....Cube 1DI25
Phone:313-805-3579
email: awalkins@ford.com

From: Ken.Coatsworth@magna.com [<mailto:Ken.Coatsworth@magna.com>]
Sent: Monday, March 19, 2012 8:26 AM
To: Walkinshaw, Alan (A.L.)
Subject: Re: FW: Freestar

Vehicle kit
5F23 1700034 **W

Seat complete
5F23 17600B01 **W

Latch
5F23-1767468/9-AA
C5FW-76110/1 CHOR-0075-AB 7527 C11643298 M1 Delete plating on latch hook and cover plate

Best Regards

Ken Coatsworth
Product Manager
Magna Seating
Desk 248-567-4185
Cell 248-379-9091

From: "Walkinshaw, Alan (A.L.)" <awalkins@ford.com>
To: "Ken.Coatsworth@magna.com" <Ken.Coatsworth@magna.com>
Date: 03/19/2012 07:42 AM
Subject: FW: Freestar

Ken,
[Can you answer below.](#)

Alan Walkinshaw
Seat Engineering
PDC...Cube 1DI25
Phone:313-805-3579
email: awalkins@ford.com

From: Shastry, Sushil (S.)
Sent: Friday, March 16, 2012 1:02 PM
To: Walkinshaw, Alan (A.L.)
Subject: FW: Striker plate front mount contact forces

Hi Alan,

What is the part # of 3rd row seat assembly and the latch assembly that is part of seat?

Thanks

Sushil

From: Strack, Fred (F.)
Sent: Monday, August 13, 2012 11:24 AM
To: Healey, Basil (P.B.)
Cc: Rooker, Heather (H.R.)
Subject: FW: GPIRS Order: RPS #1252829; 4F23-277A21-AAX

Basil

I have informed PD today and previously that I can not issue GPIRS orders. Please see the trailing note. They may be looking for a budget to assign this to, I do not know as the previous GPIRS orders on bracket prototypes were previously issued by PD.

Regards,

Fred Strack
Buyer - Ford Global Purchasing - FCSD
313-390-1592
Fax 313-621-2940

From: Strack, Fred (F.)
Sent: Monday, August 13, 2012 11:17 AM
To: Perlongo, Bruce (B.J.); Shastry, Sushil (S.)
Subject: RE: GPIRS Order: RPS #1252829; 4F23-277A21-AAX

I do not have access to GPIRS and can not issue GPIRS orders. This is not an FCSD purchasing function.

Regards,

Fred Strack
Buyer - Ford Global Purchasing - FCSD
313-390-1592
Fax 313-621-2940

From: Perlongo, Bruce (B.J.)
Sent: Monday, August 13, 2012 9:15 AM
To: Shastry, Sushil (S.)

Cc: Strack, Fred (F.)
Subject: RE: GPIRS Order: RPS #1252829; 4F23-277A21-AAX

I see that you've copied Fred. You should be in good hands now. He may need additional info from you, but I believe you should be all set in working with him.

From: Shastry, Sushil (S.)
Sent: Monday, August 13, 2012 9:12 AM
To: Perlono, Bruce (B.J.)
Cc: Strack, Fred (F.)
Subject: RE: GPIRS Order: RPS #1252829; 4F23-277A21-AAX

Hi Bruce,

This GPIRS order is for patch panels LH and RH prototype parts (for service repair) and the production buyer name is Fred Strack (FCSD - purchasing). The LH and RH patch panels are not assembly but single stamping parts.

The production source /supplier is Tower international. Tower is in process of making the prototype parts.

Thanks
Sushil

From: Perlono, Bruce (B.J.)
Sent: Sunday, August 12, 2012 3:25 PM
To: Shastry, Sushil (S.)
Cc: Koschuck, Kaz (K.J.)
Subject: RE: GPIRS Order: RPS #1252829; 4F23-277A21-AAX

Do you have additional information on this? How will this part or its function be provided if it goes into Production? Who would be the Production source of it or who would be if you ever incorporated the part or its intent? Is this a part of an assembly? If so, what is the assembly part number? Any other info you have may help us to get you into the right place.

In general, whomever will buy the production part or the assy that this goes into, would buy this prototype part.

Please provide additional detail and maybe we can help from that or ask more questions.

From: Koschuck, Kaz (K.J.)
Sent: Thursday, August 09, 2012 12:55 PM
To: Perlono, Bruce (B.J.)
Cc: Shastry, Sushil (S.)
Subject: FW: GPIRS Order: RPS #1252829

Bruce
Any idea ? Thanks.

From: Shastry, Sushil (S.)
Sent: Thursday, August 09, 2012 12:53 PM

To: Koschuck, Kaz (K.J.)
Subject: RE: GPIRS Order: RPS #1252829

Hi Kaz,
The Gpirs system pulled (autofill) your name for this order. Do you know who is the prototype buyer for this order? I would appreciate if you could forward this order to the appropriate person for approvals.
Thanks
Sushil

From: Koschuck, Kaz (K.J.)
Sent: Thursday, August 09, 2012 12:51 PM
To: Shastry, Sushil (S.)
Subject: RE: GPIRS Order: RPS #1252829

Sushil
I am in Raw Materials, steel buyer. I do not process GPIRS orders. sorry

From: Shastry, Sushil (S.)
Sent: Thursday, August 09, 2012 12:13 PM
To: Koschuck, Kaz (K.J.)
Subject: GPIRS Order: RPS #1252829

Hi Kaz,
Could you please issue PO for this GPIRS order. We need prototype parts and supplier is asking for PO?
Thanks
Sushil

From: Strack, Fred (F.)
Sent: Tuesday, August 28, 2012 3:57 PM
To: Tuneff, Mark (M.S.); Healey, Basil (P.B.)
Cc: Rooker, Heather (H.R.)
Subject: FW: Meeting Notes from CPS / Paint & Body Shop visit.
Attachments: 20120824_105659.jpg; 20120824_105716.jpg

Please see the trailing note. From the engineering review the Tower parts fit correctly if the undercoating is properly removed. SLA parts are the TDM prototypes.

Regards,

Fred Strack
Buyer - Ford Global Purchasing - FCSD
313-390-1592
Fax 313-621-2940

From: John Taylor [<mailto:taylor.john@towerinternational.com>]
Sent: Tuesday, August 28, 2012 3:54 PM
To: Strack, Fred (F.)
Subject: Fwd: Meeting Notes from CPS / Paint & Body Shop visit.

Note from the Tower program manager on Monday morning to the Ford team, summing up Friday's activities. We haven't received any response from this email either.

John Taylor

Tower International
Manager: Product Design
Manager: Prototype Engineering
Desk: 248.675.6130
Cell: 248.444.0065
Fax: 248.675.6631

----- Forwarded message -----

From: Mark Mariotti <mariotti.mark@towerinternational.com>
Date: Mon, Aug 27, 2012 at 10:29 AM
Subject: Meeting Notes from CPS / Paint & Body Shop visit.
To: dtannous@ford.com, sshastry@ford.com, shaffer.andrew@towerinternational.com
Cc: taylor.john@towerinternational.com, golembiewski.michael@towerinternational.com

Meeting Notes

On Friday, August 24th, a visit to CPS prototype and Ford Paint & Body to review the tool, SLA panels and parts was attended by Dan Tanous, Drew Shaffer, and myself.

The visit produced the following observations:

Tool Fit & Review

- Tools are constructed to cover the new embossed area and approximately 1" beyond around the periphery.
- Part fit well on tool with some "oil canning" noted on one hand.
- SLA panels fit on tool when pushed by hand, but appeared warped.
- Tool construction was agreed to be correct to CAD.

Part & SLA Fit to stamped wheelhouse panels

- Parts fit well to full wheelhouse panels made in Elkton from Ford die.
- SLA panels did not fit well and needed to be pushed by hand.

Part & SLA Fit to Field Vehicles

- Parts did not fit well enough for service use and appeared to be crashing on the stud plt reinf, and / or larger reinforcement.
- SLA panels fit better when only when pushed by hand.

Tower Recommendation - Scan field vehicles to determine as built, service condition. Once this is know panels can be adjusted to fit accordingly.

John Taylor and Mike Golembiewski will be available to arrange scanning this week.

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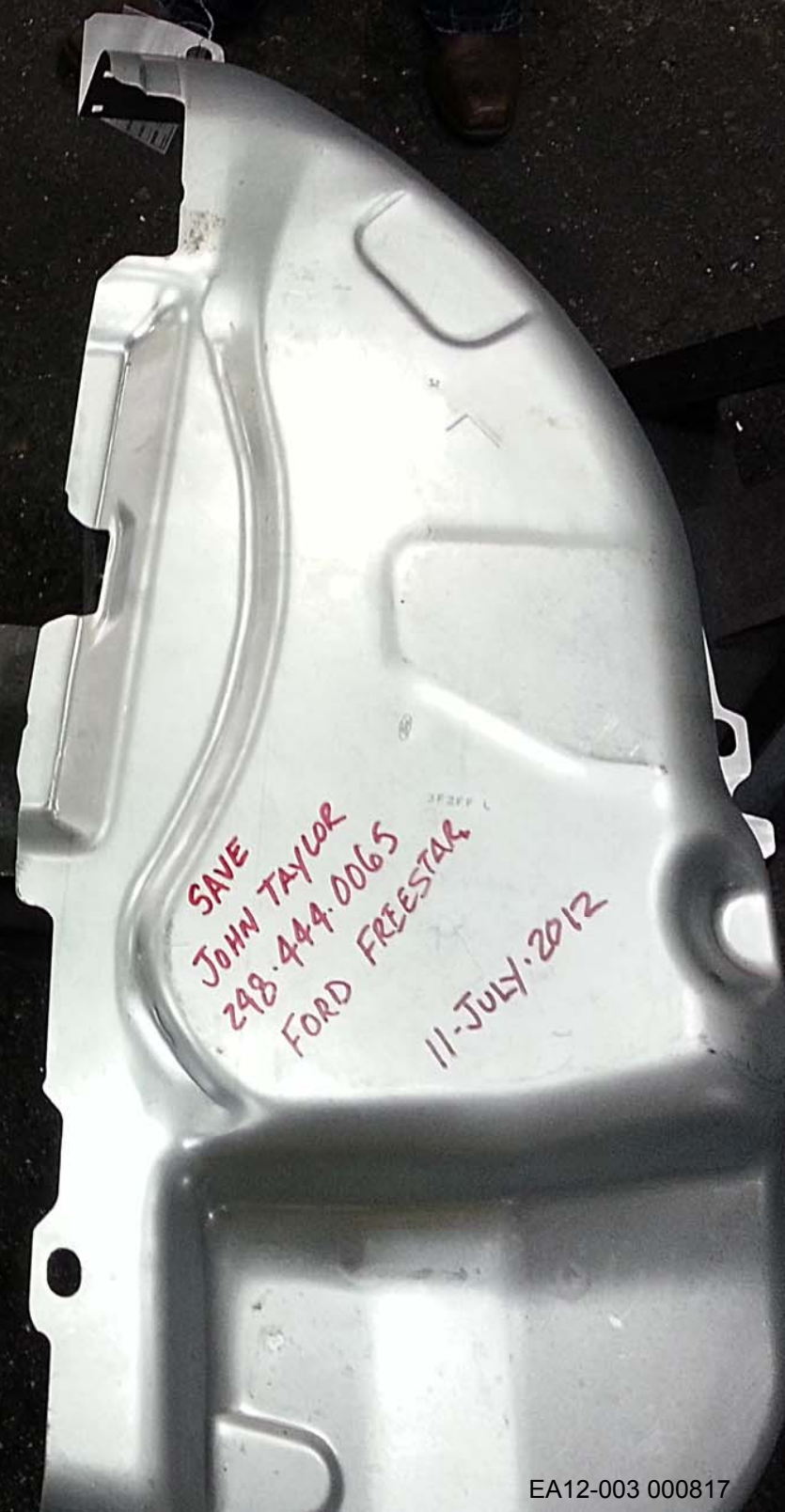
Mark Mariotti
Program Manager
Tower International

phone: (248) 675-6107

cell: (248) 982-3186

fax: (248) 675-6615

email: mariotti.mark@towerinternational.com



SAVE
JOHN TAYLOR
248-444-0065
FORD FREESTAR
11-JULY-2012



From: Shastry, Sushil (S.)
Sent: Thursday, July 26, 2012 9:14 AM
To: Tannous, Dan (D.)
Cc: Leach, Michael (MDL.)
Subject: FW: Michael Leach Contact Info

Hi Dan,

Here is the shipping address:

Michael Leach

Paint and Body Technician
FCSD Paint and Body Technology Center
2850 John Daly Street
Inkster, MI 48141
mleach24@ford.com
Phone: (313) 317-9000 Fax: (313) 248-2868
Cell: (734) 915-2278

Mike: ROUSH is planning to pick up the buck and ship it to you today morning on wodden pallet.

Thanks
Sushil

From: Leach, Michael (MDL.)
Sent: Thursday, July 19, 2012 12:53 PM
To: Shastry, Sushil (S.)
Cc: Tuneff, Mark (M.S.); Pancioli, Tim (T.N.)
Subject: Michael Leach Contact Info

Gentleman,

In lieu of Gerry being out next week, I would like to give you my contact information for next week's Freestar trial. Our hours here are 7 am to 3:30 pm and I will be here all week. My cell is located below and is the best way to get ahold of me.

Thanks

Michael Leach

Paint and Body Technician
FCSD Paint and Body Technology Center
2850 John Daly Street
Inkster, MI 48141
mleach24@ford.com
Phone: (313) 317-9000 Fax: (313) 248-2868
Cell: (734) 915-2278

From: Pancioli, Tim (T.N.)
Sent: Friday, January 20, 2012 1:04 PM
To: Rivera, Santos (S.)
Subject: FW: Need Your Guidance

Importance: High
Sensitivity: Confidential

From: Bonanni, Gerry (G.)
Sent: Friday, January 20, 2012 12:22 PM
To: Pancioli, Tim (T.N.)
Subject: FW: Need Your Guidance
Importance: High
Sensitivity: Confidential

Gerry Bonanni

Senior Engineer, Paint and Body Repair
Ford Paint and Body Technology Center
2850 John Daly St, Inkster, MI 48141
Ph: 313-317-9000 Cell: 734-645-3355
gbonanni@ford.com

From: Minnich, Kathy (K.P.)
Sent: Monday, August 08, 2011 1:39 PM
To: Bonanni, Gerry (G.); Ott, David (D.J.)
Cc: Starbowski, Rob (R.G.)
Subject: Need Your Guidance
Importance: High
Sensitivity: Confidential

Received this information from Randy Frank and Bill Draper. Vehicle belongs to Draper's neighbor. What do you suggest. Thanks



200041 Firecracker.pdf

From: Tuneff, Mark (M.S.)
Sent: Tuesday, July 10, 2012 1:32 PM
To: Shastry, Sushil (S.)
Subject: FW: NB00 E 12585059 000

Hi Sushil,

Welcome back! I hope you had a very pleasant (and relaxing) trip! Just FYI, we had Nino's assistance at Ted's request so that the bracket could be released and FCSD could begin the sourcing process to keep the long lead (as far as we know) item moving forward. NHTSA is crash testing two vehicles this week and we expect increased pressure in the near future to move forward, so the effort here was to keep the ball rolling. Sorry for any confusion. Also, in case your digging out emails and messages, the dies from Buffalo are at Tower's facility in Elkton, MI and they are hoping to stamp some samples panels today.

From: Biundo, Antonino (A.)
Sent: Tuesday, July 10, 2012 12:48 PM
To: Kuttan, KrishnaKumar (K.); Shastry, Sushil (S.)
Cc: Arul, Sheril (.); Camps, Christopher (C.); Tannous, Dan (D.); Tuneff, Mark (M.S.)
Subject: RE: NB00 E 12585059 000

Sushil,

I created this CR (C12585059) while you were on vacation and the Notice to release the part numbers for your Freestar project, per Ted's request. The design group now needs all of your CAD and prints to release in the system. Please let them know when you'll be ready to upload everything in TCE.

Thank you,

Nino Biundo
Ford Motor Company
PDC - Body Structures
734-771-9340
abiundo1@ford.com

From: Kuttan, KrishnaKumar (K.)
Sent: Tuesday, July 10, 2012 11:19 AM
To: Biundo, Antonino (A.)
Cc: Arul, Sheril (.); Camps, Christopher (C.)
Subject: NB00 E 12585059 000

Antonino,

For the subject notice, we need to release below mentioned parts. But these parts are not available in Tce, please let me know how to proceed on this notice.

Func: B Notice: NB00 E 12585059 000 Display Seq (Final/Part base/Sort): F

S	Srt	Ac	F	Part Number	M	Acty	CPSC	Seq	Replaced Part
—	—	AP	F*	7F23 1762410 AA	Y	NB00	010110	000	— — —
—	—	AP	F*	7F23 1762411 AA	Y	NB00	010110	000	— — —

Thanks .

Regards,
KrishnaKumar

From: Shastry, Sushil (S.)
Sent: Friday, April 20, 2012 12:16 PM
To: Senn, Gene (E.A.)
Subject: FW: MY 2004 Freestar

Hi Gene,

We are looking for 2004/2005 Freestar floor/wheel house and 3rd row seat FEA model.

Could you please verify the listed below model info. and advise if we can use it for engineering development activity.

Thanks

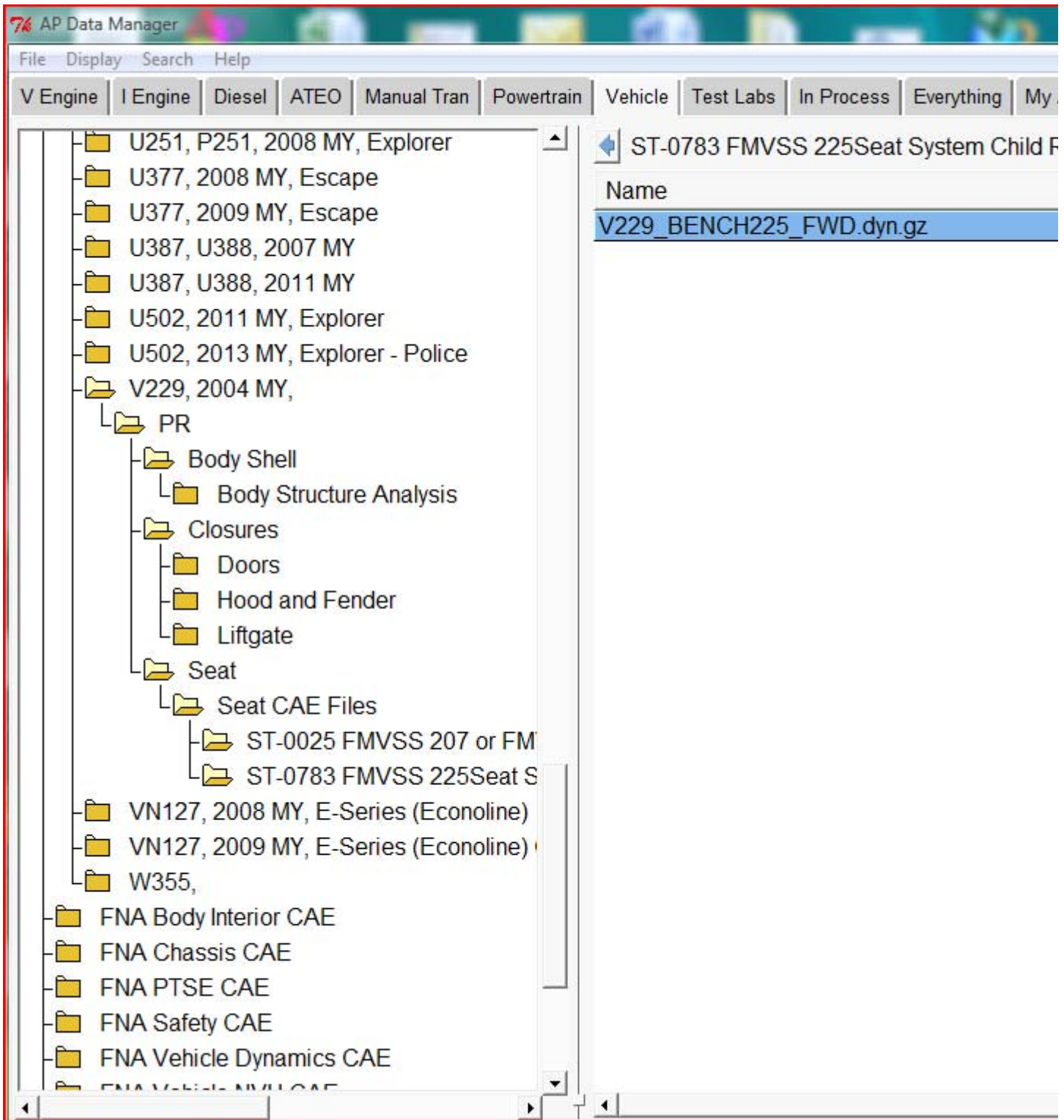
Sushil

From: Sohn, Kyu (K.)
Sent: Monday, March 19, 2012 10:35 AM
To: Sivashankar, Laxmi (L.); Truong, Hai (H.T.); Senn, Gene (E.A.)
Cc: Shastry, Sushil (S.); Kolar, Ted (T.V.)
Subject: RE: MY 2004 Freestar

2004 Freestar I assume would be V229.

Hai, would the seat CAE file shown in the figure below have the data they are looking for below?...or otherwise would you still have this data?

Sushil, there is also a trimbody model of 2004 V229 under the body structure analysis---which should have both the floorpan and 3rd row seat data but you should check with Gene Senn to confirm this would be a correct model / get access to the model.



From: Sivashankar, Laxmi (L.)
Sent: Sunday, March 18, 2012 4:10 AM
To: Shastry, Sushil (S.); Sohn, Kyu (K.); Bala, Sree (S.)
Cc: Kolar, Ted (T.V.)
Subject: RE: MY 2004 Freestar

I think we can get to the CAD / DBuck but CAE may be difficult. Was this the VN127 program? If not can you please give us program name.

From: Shastry, Sushil (S.)
Sent: Thursday, March 15, 2012 11:50 AM
To: Sivashankar, Laxmi (L.)
Cc: Kolar, Ted (T.V.)
Subject: MY 2004 Freestar

We are in process of evaluating an issue (wheel house corrosion) on MY 2004/2005 vehicles. We are looking for FEA models of 3rd row seat/floor pan to support engineering development activity. I checked with local FEA groups and they are not able to find any FEA models of this program. I believe this program was done in IDEAS, and CAD/FEA files are stored in Metaphase. I am wondering if your group can support/help us locate FEA models of this program.

I would appreciate your feedback.

Thanks
Sushil

From: Strack, Fred (F.)
Sent: Friday, June 08, 2012 4:07 PM
To: Shastry, Sushil (S.)
Subject: FW: PE11-039 Freestar Corrosion

Sushil

The plant contact at Buffalo is in the trailing note from Mark. The final assemblies had a component from SKD for which tooling is no longer available. Sourcing was moved on the acquisition by Martinrea in 2009 however they did not make these parts.

ENGINEERING PART: 4F23 1727834 AA

ENGINEERING PART: 4F23 1727835 AA

Regards,

Fred Strack
Buyer - Ford Global Purchasing - FCSD
313-390-1592
Fax 313-621-2940

From: Tuneff, Mark (M.S.)
Sent: Tuesday, June 05, 2012 3:37 PM
To: Strack, Fred (F.)
Subject: FW: PE11-039 Freestar Corrosion

Fred,
I'll call you about the attached chain of notes.

From: Marciano, Victor (V.J.)
Sent: Monday, May 21, 2012 11:47 AM
To: Healey, Basil (P.B.)
Cc: Tuneff, Mark (M.S.); Birt, Lorie (L.A.); McNichol, James (J.); Harris, Dan (D.E.)
Subject: RE: PE11-039 Freestar Corrosion

Basil,

There are 5 dies that run in a tandem press line (BSP Line-3).

Victor Marciano

Buffalo Stamping Plant
Manufacturing Engineer
716-821-4134
716-821-4075 fax

From: Healey, Basil (P.B.)
Sent: Monday, May 21, 2012 11:10 AM
To: Marciano, Victor (V.J.)
Cc: Tuneff, Mark (M.S.)
Subject: RE: PE11-039 Freestar Corrosion

We will work with that date in mind. There is an ongoing investigation by NHTSA looking at 3rd row seating inner fender corrosion. Potentially we might need to have some inner fenders stamped. Can you tell me how many dies there are as well as if they are for a tandem line or transfer press?

From: Marciano, Victor (V.J.)
Sent: Monday, May 21, 2012 10:59 AM
To: Birt, Lorie (L.A.); Littere, Elizabeth (E.M.); McNichol, James (J.)
Cc: Harris, Dan (D.E.); Healey, Basil (P.B.); Tuneff, Mark (M.S.)
Subject: RE: PE11-039 Freestar Corrosion

How long are we supposed to hold onto these dies? The scrapping project will be ending in late June. Can we get positive confirmation to hold onto these dies by that time?

Victor Marciano

Buffalo Stamping Plant
Manufacturing Engineer
716-821-4134
716-821-4075 fax

From: Birt, Lorie (L.A.)
Sent: Tuesday, May 15, 2012 1:17 PM
To: Littere, Elizabeth (E.M.); McNichol, James (J.)
Cc: Harris, Dan (D.E.); Healey, Basil (P.B.); Marciano, Victor (V.J.); Tuneff, Mark (M.S.)
Subject: RE: PE11-039 Freestar Corrosion

Liz,
Please mark the dies HOLD until further direction is received. Thank you for your quick response.

Regards,
Lorie Birt
MP&L
Ford Motor Co.
856-4279 (Ford Line)
716-821-4279 (Outside Line)
716-821-4069 (fax)

From: Littere, Elizabeth (E.M.)
Sent: Tuesday, May 15, 2012 12:56 PM
To: McNichol, James (J.)
Cc: Birt, Lorie (L.A.)
Subject: RE: PE11-039 Freestar Corrosion

These dies have yet to be scrapped. They are currently on the pad. I can mark them as HOLD if that is what needs to be done. I planned to mark the scrap dies on the pad later this week, for shipping that would begin next week. Let me know

Elizabeth Littere

Ford Buffalo Stamping Plant
Tool and Die Supervisor/KTP Plant Rep
716-821-4298
elittere@ford.com

From: McNichol, James (J.)
Sent: Tuesday, May 15, 2012 11:39 AM
To: Littere, Elizabeth (E.M.)
Cc: Birt, Lorie (L.A.)
Subject: FW: PE11-039 Freestar Corrosion

Can you check the list to see if the dies listed below are scrapped yet? Thanks.

From: Birt, Lorie (L.A.)
Sent: Tuesday, May 15, 2012 10:19 AM
To: McNichol, James (J.)
Cc: Tuneff, Mark (M.S.); Healey, Basil (P.B.); Marciano, Victor (V.J.); Harris, Dan (D.E.)
Subject: RE: PE11-039 Freestar Corrosion

Jim,
Do you have a list of which dies from the hill have already been scrapped? Below are notes requesting that we save a set of tools which was on the list as being OK to scrap. I just sent it to Vic but his away message says he is out of the office until next Monday.

Regards,
Lorie Birt
MP&L
Ford Motor Co.
856-4279 (Ford Line)
716-821-4279 (Outside Line)
716-821-4069 (fax)

From: Healey, Basil (P.B.)
Sent: Tuesday, May 15, 2012 10:05 AM
To: Birt, Lorie (L.A.); Harris, Dan (D.E.); Marciano, Victor (V.J.)
Cc: Tuneff, Mark (M.S.)
Subject: RE: PE11-039 Freestar Corrosion

Thanks Lorie, yes please advise the status of the dies as it might be important to retain them for a bit longer. Could you check if either Martinrea or Fabco assembled the wheelhouse? I think they are in Ridgetown Ont..

From: Birt, Lorie (L.A.)
Sent: Tuesday, May 15, 2012 10:01 AM
To: Harris, Dan (D.E.); Marciano, Victor (V.J.)
Cc: Healey, Basil (P.B.)
Subject: RE: PE11-039 Freestar Corrosion

Dan,

BSP used to make the KD parts for this assembly. I believe we shipped them outside for assembly prior to them being shipped to Oakville. Off hand, I don't recall the name of the company which did the assembly but I could look through my files if necessary. However, BSP recently received authorization to scrap these dies. Vic Marciano will have to let you know whether they have already been scrapped. He has been working with Chris Heil and Reed posh on dispositioning old dies from our hill.

Vic,

Have the dies for the Freestar Wheelhouses already been scrapped? (item # 273 - 276, listed on page 6 of 21 of the web file you gave me a while back)

Regards,
Lorie Birt
MP&L
Ford Motor Co.
856-4279 (Ford Line)
716-821-4279 (Outside Line)
716-821-4069 (fax)

From: Harris, Dan (D.E.)
Sent: Tuesday, May 15, 2012 9:43 AM
To: Birt, Lorie (L.A.)
Cc: Healey, Basil (P.B.)
Subject: FW: PE11-039 Freestar Corrosion

Lorie,

Can you help direct Basil to someone there at Buffalo that can answer his question.....

Dan Harris
SBU Bus. & Matl. Planning Mgr.
MP&L - Ford Motor Company
313-594-0007
dharris@ford.com

From: Healey, Basil (P.B.)
Sent: Monday, May 14, 2012 12:55 PM
To: Harris, Dan (D.E.)
Cc: Fowler, Jeff (J.S.)
Subject: FW: PE11-039 Freestar Corrosion

Dan, how would I find out how we dispositioned these tools when Buffalo balanced out the Freestar and Monterey rear inner wheel wells. There is a need to potentially have some more stamped as part of an NHTSA engineering evaluation that is ongoing.

From: Tuneff, Mark (M.S.)
Sent: Monday, May 14, 2012 12:25 PM
To: Healey, Basil (P.B.)
Subject: FW: PE11-039 Freestar Corrosion

Basil, I'll call regarding the attached note. The info is for reference.

From: Hartstang, Joe (J.K.)
Sent: Monday, January 16, 2012 12:10 PM

To: Tuneff, Mark (M.S.)
Subject: RE: PE11-039 Freestar Corrosion

Mark – here is what I found:

1. 3F2Z-1727886-AA (part is obsolete) – but previous sales are listed just below. There were no sales (that I could find) of the 3F2Z-1727886-BA level.

SERVICE PART: 3F2Z- 1727886-AA___ PANEL AND WHEELHOUSE - QTR - INNER
BACKCAST: Y DEMAND GROUP: ___

A

C	YEAR	Quantity	Replaced Part Number	Message
-	----	-----	-----	-----
	2012	0		
	2011	1		
	2010	1		
	2009	1		
	2008	3		
	2007	18		
	2006	30		
	2005	31		
	2004	12		
	2003	0	3F2Z- 1727886-BA	REPLACED
	2002	0		
	2001	0		
	2000	0		

2. 3F2Z- 1727887-AA (part is still active with 39 pcs on hand, selling 2 pcs every 3 or so months). There we no sales (that I could find) of the 3F2Z-1727887-BA level.

SERVICE PART: 3F2Z- 1727887-AA___ PANEL AND WHEELHOUSE - QTR - INNER
BACKCAST: Y DEMAND GROUP: ___

A

C	YEAR	Quantity	Replaced Part Number	Message
-	----	-----	-----	-----
	2012	2		
	2011	6		
	2010	2		
	2009	1		
	2008	4		
	2007	16		
	2006	11		
	2005	19		
	2004	5		
	2003	0	3F2Z- 1727887-BA	REPLACED

2002 0
2001 0
2000 0

Joe Hartstang

**Supply Chain Manager
Parts Supply & Logistics
Ford Customer Service Division
Phone (313) 390-7604**

From: Tuneff, Mark (M.S.)
Sent: Friday, January 13, 2012 1:30 PM
To: Hartstang, Joe (J.K.)
Subject: PE11-039 Freestar Corrosion

Joe,
After the kick-off meeting I have some new information related to service parts that I could use help with. It turns out that there is a service part released to repair the rear inner wheel well. It's basically the "inner" part that is used in production to mate to the outer wheel well. The service part numbers are:

3F2Z-1727886-AA (RH side)
3F2Z-1727887-AA (LH side)

In the Ford Catalog Advantage it's referenced as "<27886A" in the Freestar/Monterey parts.

Engineering parts look to be:

4F23-1727834-AA (RH side)
4F23-1727835-AA (LH side)

I will need to find out if these parts are actually available, and then if so, the typical part sales question of how many we have sold vs. time and the supplier information. Your team's assistance is most appreciated, as always!

Mark Tuneff
Ford Motor Company
Automotive Safety Office
Phone: 313-323-0394
Fax: 313-594-2268

From: Kaercher, Donald (D.)
Sent: Thursday, November 08, 2012 3:16 PM
To: Rooker, Heather (H.R.)
Cc: Blewett, Tiffany (D.)
Subject: FW: PRIME PRICING RECALL.xlsx RECALL 11/8/2012
Attachments: PRIME PRICING RECALL.xlsx

Importance: High

Follow Up Flag: Follow up
Flag Status: Flagged

Heather, you may want to review this with Tiffany just to see if she has any questions.

Sincerely,

Donald Kaercher

Hollingsworth Logistics
Director of Material Flow
Office: 313-768-1287 Cell: 734-751-6372
dkaercher@hlgllc.com

From: Jileen R. Kessler
Sent: Thursday, November 08, 2012 2:27 PM
To: tblewett@ford.com
Cc: Chris Remaley; Don Kaercher
Subject: PRIME PRICING RECALL.xlsx RECALL 11/8/2012
Importance: High

Hello Tiffany,

The standard components listed on the prime pricing are for a new recall kit of Heather's (Rooker). Only the service kit number has been released, 4F2Z1662418A, the print/skfa are in progress. The initial release is estimated to be for 150,000 kits. We have a BOM provided by Heather and the only parts priced so far are these listed on the spreadsheet.

Regards,
Jil Kessler
Hollingsworth Logistics
P 313-768-1280

RECALL 11/8/12

Date Submitted	Planner	Supplier Code	Component Number	Cross to Service	HLM Planner Comment	Where Used	Qty Per Kit	Supplier	Current Component Cost	Current Price with Mark Up	Requested Component Cost	New Markup	Impact Change SYKA	Min buy	Min Months	SYKA 2011	Actual Yearly Pieces	Qty over Year	GGIMA	Next Release Date	FCSO Buyer Comments	Yes/NO	Date Approved	Cost Avoidance
11/08/12	JK	CQYTA	W5208335437	SAME	NEW RECALL/HEATHER ROOKER. SERVICE PART NUMBER RELEASED BUT PRINT/SKFA STILL IN PROGRESS. STANDARD COMPONENT LIST PROVIDED BY H.ROOKER. FIRST TIME PURCHASE FOR HLM. NO PRICE ON PHPA. CQYTA MARKUP INCLUDED IN THIS PRICE. ESTIMATED INITIAL RELEASE FOR 150,000 KITS.	4F2216	4	HDS	\$ -	\$ -	\$ 0.10	\$ 0.11	\$ -	600,000	#DIV/0!	0	0	600,000	0		NO RELEASE YET			
11/08/12	JK	CQYTA	W7089515437	N/A	NEW RECALL/HEATHER ROOKER. SERVICE PART NUMBER RELEASED BUT PRINT/SKFA STILL IN PROGRESS. STANDARD COMPONENT LIST PROVIDED BY H.ROOKER. FIRST TIME PURCHASE FOR HLM. NO PRICE ON PHPA. CQYTA MARKUP INCLUDED IN THIS PRICE. ESTIMATED INITIAL RELEASE FOR 150,000 KITS.	4F2216	4	HDS	\$ -	\$ -	\$ 0.07	\$ 0.08	\$ -	600,000	#DIV/0!	0	0	600,000	0		NO RELEASE YET			
11/08/12	JK	CQYTA	W7135285440	SAME	NEW RECALL/HEATHER ROOKER. SERVICE PART NUMBER RELEASED BUT PRINT/SKFA STILL IN PROGRESS. STANDARD COMPONENT LIST PROVIDED BY H.ROOKER. FIRST TIME PURCHASE FOR HLM. SAME AS PHPA PRICE. ESTIMATED INITIAL RELEASE FOR 150,000 KITS.	4F2216	4	HDS	\$ -	\$ -	\$ 0.33	\$ 0.36	\$ -	600,000	#DIV/0!	0	0	600,000	0		NO RELEASE YET			

From: Tuneff, Mark (M.S.)
Sent: Wednesday, March 07, 2012 7:44 AM
To: Shastry, Sushil (S.)
Subject: FW: Program name V229

Sushil, here is the response that I received from our folks regarding the parts we spoke about. Let me know if this is enough for your folks to proceed or you would like this team to process.

These have been archived to the Ford Classic Archival System (FCAS), rolled out at the start of this year. Here is the website:

<http://fcas.ford.com/Drawing.mvc/ProductSearchLanding>.

The JT files are available in FCAS. If the CAD data is required, it needs to be reloaded from FCAS back to team Center.

We can download, depending on what they need (JT or CAD).

Let me know

Jim Kiselis
Global Automotive Safety Compliance
OGC/Safety Office Technical Support
JKiselis@ford.com
(313) 390-5258

From: Tuneff, Mark (M.S.)
Sent: Tuesday, March 06, 2012 10:37 AM
To: Kiselis, Jim (J.E.)
Subject: FW: Program name V229

This is related to the Freestar question from earlier. Engineering is having difficulty locating CAD for the parts below. One is the striker and the others I believe are floor pan and structural body components. Can you work your magic again? THANKS!!!

From: Shastry, Sushil (S.)
Sent: Tuesday, March 06, 2012 10:17 AM
To: Tuneff, Mark (M.S.)
Subject: Program name V229

Hi Mark,

Here are the parts numbers for which we are not able to find CAD files in Tce. I would appreciate if you could forward this list to your CAD contacts.

Striker bracket Part # 3F23-1762452 or 5f23-1762452

Other part numbers:

3F23-17108A70

5F23-17110A26/27

3F23-17111A23

3F23-1711250/51

6F23-17113C02

3F23-1727894/95

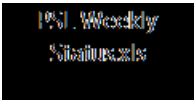
Thanks

Sushil

From: Bazil, Tom (Thomas E.)
Sent: Tuesday, July 24, 2012 1:18 PM
To: Kopeika, Charles (C.R.) (ckopeika@ford.com)
Subject: FW: PS&L Weekly Status 7-24

FYI

From: Rooker, Heather (H.R.)
Sent: Tuesday, July 24, 2012 9:56 AM
To: Case, Bob (R.G.); Welch, Sharon (S.L.); Frommann, Mike (M.W.); Bazil, Tom (Thomas E.); Goebel, Ken (K.M.)
Cc: Healey, Basil (P.B.); Pinkerton, Donna (D.K.)
Subject: PS&L Weekly Status 7-24



Thanks,

Heather Rooker
FSA Parts Specialist/Buyer
FSCD: Parts, Supply & Logistics
Regent Court Bldg, St 3N401
Dearborn, MI 48126-4204
(313)390-5933

PSL Weekly Status Report

DATE: July 24th 2012

Program #	Concern Description	Program Type	PS&L Spec	Extract Volume	PS&L Sign Off Date	Supplier Name	Launch Qty Req'd	% at Launch	FDI Reqt ?	Parts Priced y/n	Supplier Rate and Flow (w/ timing)	PS&L Comments
12S29	Wiper Motor	S	Donna	168,107	4/3/12	Bosch/ Lear/ Tyco	80,000	50% plug only	Y	Y		Plugs -33,944 pcs at or intransit to the HVC's. CV6Z-17508-A - 243 at HVC's, CV6Z-17508-B 858 at or intransit to the HVC's. BU2Z-14S411-JA - 804 pcs at HCC's. Parts K coded.
12S34	Pedal Package Dimensional Variation	S	Donna	TBD	TBD	IAC	10,994	100%	Y	Y	Supplier has shipped 9143 pcs., remaining 1857 pcs shipping this week	722 pcs of the AC level and 4846 pcs of the AD level are at or intransit to the HCC's. Renkin sending daily order summary for part avail. verification, prior to dropping.
12X23	EPAS Loss of Assist	TBD	Donna	935,610	TBD					N	plus 53,805 Mazda vehicles	14D kick off 6/14, Fix determined, engineering has to release the sensor. Team meetings ongoing.
12X24	Sirius Radio not Activated - Puerto Rico	TBD	Donna	247	TBD	FCS/ Harada	125	50%	N	Y		Harada parts can be available by end of July, FCS part has 90-120 day lead time, waiting for determination on level of FCS part needed. BT4Z-18812-C 28 pcs avail, BT4Z-18812-D 24 pcs avail, DT4Z- 8936-B 259 pcs avail.
12B41	Focus Grille Shutter	B	Donna	10,561	TBD	Roechling Automotive	5,280	50%	N	Y		Per Tom, not "approved" as of 7-23-12, waiting for direction. Supplier is stating that parts are available, request in for pre authorization to order
12B37	Escape Speed Control Cable	S	Donna	605,799	TBD	HI Lex	317,798	50%	N	N		Basil attending meetings this week. Provided a high level supplier summary. Waiting on part release. Please advise if supplier needs further k/o on Engineering level - I can circulate a b-order for signatures.
11S25	Torque Convertor	S	Heather	210K	TBD	Exedy	63K	30%	N	Y	1st phase mail 6-29-11 (11%) - 21,458 US & 5,137 Can. 2nd phase mail volume & timing to be made 7-25	Meeting with Ken & April 7-25 to discuss Phase 2 mailing. Exedy produced 3612 of 4500pcs promised last week - to date 45,715 OEM (plus the initial 2484 reman). Approx 200-300 cores back a week/remanned. Will have reman total by tomorrow's meeting. Seal 2F1Z7F401AA 14K intran/transfers & strong R&F following, upon receipt I will remove k-code today. Continue to work on all other 11S25 componentry; stock avail, b/o's filling, many transfers in place to multiple depot location to cover the upticks in demand.
12B36	Cooling Fan	B	Heather	257K	TBD	Bosch	Approx. 5K	TBD	N	Y	PS&L signed off wk of 6-11-12.	Will remove & cont. to monitor. Constraint is the motors - 1296 per week. BA8Z-8C607-C 1901pcs avail. after 296 b/os's fill w/ transfers/intransit material. increased prod to 1K wk 7-23 -Explorer. BA8Z-8C607-D 4861pcs avail/intransit - Explorer. Part number BA5Z- 8C607-C 1625pcs avail/intransit - MKS & Taurus.
12S33	F-650/750 Lack of Windshield Primer	S	Heather	779	TBD	Carlex	TBD	TBD	N	Y		No repairs to date. Super duty windshield BC3Z2503100A. Supplier has 150pcs "on hold" for us and we requested them to have 250pcs above normal sales available month of July. No part concerns.
09X09	Liftgate Wiring Harness	S	Heather	TBD	TBD			TBD	N	N		No change. Investigating repairs. Looking into Sterling.....
12X09	3rd Row Seat Latch/ Freestar Wheel Well Sealing	TBD	Heather	238,388	TBD	TBD	TBD	TBD	N	N		Supplier tooling k/o (12 wks starting wk 7-23). Engineering meetings continues to meet on panels...
12X22	Speed Control Cable	TBD	Heather	TBD	TBD	TBD	TBD	TBD	N	N		Wkly meetings. Still awaiting replies on quotes from purchasing for clip (wkly reminders). Minimal cables available, do not have population.
12B40	BLIS	S	Heather	161	TBD	Valeo	TBD	TBD	N	Y		Per Tom, 7-23 not approved yet. Part R&F inquiry out, supplier wants release, but believes she can support entire population (181pcs per VIN list) within 1 wk timeframe.
12S36	Windshield Wiper Arm	S	Heather	19,000	TBD	Trico	TBD	TBD	N	Y		Continue to meet w/ supplier on part numbers: Wiper Arms: BT1Z17527A 612pcs avail & BT1Z17526A 190pcs avail. & Blades: BT1Z17528F 1609 pcs avail /BT1Z17528G 779pc avail. Arms are on k-Code. We have a few constraints we are working through, plan is to put wiper arms on K-code till we have ample stk. Supplier is shipping approx. 5K arms on Friday 7-27, with constant R&F behind.
12S35	Escape Fule Line	S	Heather	12,000	TBD	TI	TBD	TBD	N	Y		Drops complete for Sac. & Memphis, Detroit scheduled for to today, to complete all US sold vehicles. Parts shipping today to E&G & Canada to complete their "sold" vehicles. Hert & Enterprise parts accounted for. K-Code up, will monitor dly approvals w/ Renkin dly.
12B39	Escape PCV Hose	TBD	Heather	TBD	TBD	PASS GMBH & CO KG	TBD	TBD	N	Y		BM5Z-6A664-E 10 pcs on D1 rest. till quality handles. Waiting for concern C12587350 to rls "BB" level.
TBD	Escape Flat Tow	TBD	Heather	TBD	TBD	Cooper Tooling Exotic CPARS HLM Kit	TBD	TBD	N	N		No updates. Still in TSB work queue & Rob is attending wkly meetings. CPARS approved. Tooling authorization for final kit component approved.

PSL Weekly Status Report
prepared for the weekly concern mtg

Program #	Concern Description	Program Type	PS&L Spec	Extract Volume	PS&L Sign-Off Date	Supplier Name	Launch Qty Req'd	% at Launch	FDI Reqt?
07B53	5.4L - 2V Piston Damange	B	April	49,558	n/a				
07M08	5.4L - 3V Fuel Injector	M	Erik	567,796					
07S57	7.3L Diesel Cam Position Sensor	S	Erik	#####		BD			Y
07T08	Defrost Performance	T	Erik	56,344	1/14	HLM	17500	50%	Y
07X44	3.8L Intake Manifold Bolts	N	Erik	#####	3/31	Multiple	3 Parts Involved	10%	
08S03	Interior Door Handles	S	April	139,500	1/31	Dortec	45000	100%	Y
07N10	Brake Pad Wear	N	April	469,734	7/2	Rassini Bosch	N/A		Y
08X07	TPMS - Exp/Nav Limo	TBD	April	158					
08C02	FMVSS	C	April	468,893					
08X05	Diesel Oil Stand Pipe	TBD	Erik	3,000	4.1.08	BD	1000	50%	
08X10	Fuel Rail Shield Limo/Hearse	TBD	April	287	4/11	Bing & General Fasteners	200	50%	N
08S02	Fuel Rail Crossover Hose	S	Erik	64,983	2/29	Multiple	25,000	39%	N
08X08	Coil on Plug	M	Erik	47,978	4/1	ACH Ypsi	NA	NA	No
08N01	PCV Hose	N	April	35,335	2/29	Miniature Precision	1844	10	Y
08C01	Seat Back Weld	C	April	~99,000	3/14	JCI	60,000 clamp kits, 200 seatback kits	53%	No
05S28-S14	Speed Cntrl System	S	Erik						Y
08S01	Speed Cntrl Re-repairs	S	Erik	225,000					Y
08S04	D/S Yoke Casting Porosity	S	April	3,834	4/11	ACH Monroe	1500	49%<	
08X20	Recalibration	TBD	April		N/A		N/A	N/A	N/A
08X13	Fuel Tank Blocker Bracket	C & B	Erik	95k	5.23.08	HLM	40K	50%	No
08C05	6.4L Engine Idle	E	April	216	5/14	Lear / GF	32	35%	No
08X23	Engine Mount	TBD	April	~1300	TBD	GF	TBD	TBD	No
08S05	Brake Booster	S	April	~660,000	6/23	Nyloncraft	~330,000	50%	No

PSL Weekly Status Report
prepared for the weekly concern mtg

Supplier Rate and Flow (w/ timing)
17k a week
No open issues. Sales are monitored daily.
PROGRAM CANCELLED
100% of program on-hand at launch
Open ordering as of 3/10/08
No Parts
?????
WENT TSB
5W1Z-9G609-C - 200 pcs shipment. W701725-S437 - 87 packs
Sales are monitored daily. 10%-15% by early Febr, 40% by mid-late Feb
Already launched program with sufficient stock on hand and intransi
350/wk
Supplier Direct Ship - 400 seatback kits ready, with capability to build more.
60,000 saddle clamp kits ready 3/14/08
850k at Depots. 650k at Dealers. Open Order 4.23.08
850k at Depots. 650k at Dealers. Open Order 4.23.08
Mix:4C244602HB / 4C2Z4602HA = vehicle population 1699 (400/wk)
5C244602BB / 5C2Z4602BB = vehicle population 1535 (300/wk)
5C244602DA / 5C2Z4602DA = vehicle population 600 (600/wk)
10k weekly
Rivets - enough on hand to launch. CDIM - have 45 on-hand, 60 i/t from supplier.
590 pcs immediately available from supplier, have ~700 on-hanc
Weeks 5/12, 5/19 & 5/26 = 40K/wk, 6/2 & on 75K/wk

PSL Weekly Status Report
prepared for the weekly concern mtg

PS&L Comments
Possible long block damage.
K-Code Removed
PROGRAM CANCELLED
MOQ of 20 applied. Tracking daily sales.
Sales being monitored daily - made it through day #1!
No Parts
W701725-S437 - sold in pack qty of 4, the fix requires 2 per.... Investigating changing the pack quantity? Part number will need to change.. 3/20 - Dropped as FSA issue
17% Complete
Supplier has added extra shifts to free up bottle neck. Currently have 1500+ in inventory
Supplier has sufficient inventory for both kits. As of 4/21/08, 119 seatback kits ordered and 26,567 clamp kits ordered. Seat back frame is open ordered as of 4/21.
FCSD good inventory position. As of 4/21 have sold the following: 5C2Z4602DA - 31. 4C2Z4602HA - 226 . 5C2Z4602BA - 109. N811880-S100 - 400 pcs. Low Volume Program.
Open order on 5.23.08
No issues to launch.
Possible TSB
Sold 57,462 pcs in the first week. Have 404,915 pcs in supply chain.

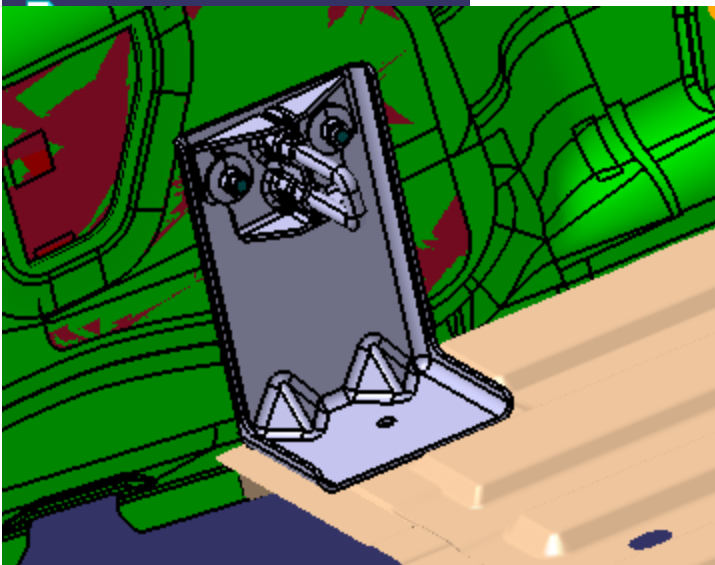
From: Tannous, Dan (D.)
Sent: Wednesday, March 07, 2012 11:16 AM
To: Shastry, Sushil (S.)
Cc: Hoover, Chad (C.); Kolar, Ted (T.V.); Hunt, Christopher (C.)
Subject: FW: Re: Support Brkt - Free Star Service

Importance: High

Follow Up Flag: Follow up
Flag Status: Flagged

Sushil, here is the updated design for the Free Star support brkt asy in TCE for your review!

FNA1143123 _1_ background asm



Best Regards,

Dan Tannous
D & R Engineer

CRFTVC
25111 Glendale
Redford, MI 48239
Phone:(313)-592-2149 Cell (313) - 790-4347
E-mail: dtannous@ford.com

From: Shastry, Sushil (S.)
Sent: Friday, September 14, 2012 3:23 PM
To: Tannous, Dan (D.)
Subject: FW: Red Border Created, RPS # 1244905

Dan,

Here is another GPIRS order that requires input to GPIRS system.

If Tower has shipped all parts (29 pcs) to you then you/your coordinator needs to complete the GPIRS to close this issue.

If Tower has not shipped (29pcs) then they need to ship parts, they may have used some wheel house assemblies for patch panel development. Please check with Tower and complete the GPIRS input.

Thanks

RPS #1244905

Requestor: SSHASTRY Reserved For User: SSHASTRY

Purpose: 2004 Freestar: Move Wheel house tooling from BSP to Tower and make LH and RH patch panels Charge Dept: 5100Y242 Product Vehicle Line: TA4 - FREESTAR/MONTEREY Model Year: 2012

Supervisor: RFRANK2 FinancialControlApprover: JRAMSEY

MaterialControlSenior: SSHASTRY

Issue Date: 6/14/2012 Total Estimated Cost: \$18,199.72

Customize View Line# Part# Part Description Status Req Qty Requested Date Supp Prom Qty Supplier Promise Date Parts Avail Date Part Price Tool Price Supplier Code Buyer Code Receiving Location

1 4F23-1727834-AAX Wheel house assembly RH Turned into Release / ICBA 29 7/21/2012 11:01:06 AM 29 Multiple - 10.34 8800 A085A GZ46 T488A

2 4F23-1727835-AAX Wheel house assembly (LH) Turned into Release / ICBA 29 7/21/2012 11:01:07 AM 29 Multiple - 10.34 8800 A085A GZ46 T488A

-----Original Message-----

From: "System Gpirs" [<mailto:gpirs@fcvas469.fmc2.ford.com>]

Sent: Friday, September 14, 2012 3:02 PM

To: Shastry, Sushil (S.)

Subject: Red Border Created

The following event has occurred for which you are currently subscribed:
Red Border Forwarded

Red Border number 921961 has been created and requires your attention.
This applies to part number 4F23-1727835-AAX on purchase order 2290471, line 1.

Red Border number 921963 has been created and requires your attention.
This applies to part number 4F23-1727834-AAX on purchase order 2290470, line 1.

Red Border number 921964 has been created and requires your attention.
This applies to part number 4F23-1727834-AAX on purchase order 2290470, line 1.

Please login to GPIRS or the Engineering Portal as appropriate to review the referenced data.

If you no longer wish to receive the "Red Border Created" email, contact the GPIRS help desk, or use native GPIRS to unsubscribe as follows:

- Go to GPIRS Screen 750 (G750)
- Highlight notification #27
- Press Shift-Delete
- Press [F12]

This is a system generated notice. Please DO NOT REPLY.

From: Shastry, Sushil (S.)
Sent: Wednesday, March 28, 2012 9:57 AM
To: Kolar, Ted (T.V.)
Subject: FW: Sealing document - Urgent request

Hi Ted,

FYI - Freestar patts are not available at Oakville plant.
Thanks

From: Janic, Alex (A.)
Sent: Tuesday, March 27, 2012 3:19 PM
To: Shastry, Sushil (S.)
Subject: RE: Sealing document - Urgent request

I don't think so we did demolition during Christmas holiday. But let me check.

Sincerely

Alex Janic,
U38X / D47X PVT
FORD Oakville Assembly Plant
Phone: 905 845 2511, ext 3702

From: Shastry, Sushil (S.)
Sent: Tuesday, March 27, 2012 2:54 PM
To: Janic, Alex (A.)
Subject: RE: Sealing document - Urgent request

Alex,
Do you guys have any rear floor/wheel house assembly that we can use it for testing?
Thanks
Sushil

From: Shastry, Sushil (S.)
Sent: Monday, March 26, 2012 9:46 AM
To: Janic, Alex (A.)
Subject: RE: Sealing document - Urgent request

Hi Alex,

We are in need of Freestart body/buck parts. Please let me know if there are any rear floor/wheel house assembly available for us to use it for engineering development activity.

Thanks
Sushil

From: Janic, Alex (A.)
Sent: Wednesday, March 07, 2012 2:59 PM
To: Shastry, Sushil (S.); Wichlacz, Matthew (M.W.); Fang, Andy (A.); Khatri, Azaz (A.V.)

Subject: RE: Sealing document - Urgent request

Azaz, Andy, can you help Sushil please.

Sincerely

Alex Janic,

U38X / D47X PVT

FORD Oakville Assembly Plant

Phone: 905 845 2511, ext 3702

From: Janic, Alex (A.)

Sent: Wednesday, March 07, 2012 2:33 PM

To: Shastry, Sushil (S.); Wichlacz, Matthew (M.W.)

Subject: RE: Sealing document - Urgent request

Matt please help Sushil with VOBC contact for V229 documentation

Sincerely

Alex Janic,

U38X / D47X PVT

FORD Oakville Assembly Plant

Phone: 905 845 2511, ext 3702

From: Janic, Alex (A.)

Sent: Wednesday, March 07, 2012 2:25 PM

To: Shastry, Sushil (S.)

Subject: FW: Sealing document - Urgent request

<https://www.edms.ford.com/webtop/component/drl?objectId=0b00cad98036dbe7&Reload=1251996234871>

Sincerely

Alex Janic,

U38X / D47X PVT

FORD Oakville Assembly Plant

Phone: 905 845 2511, ext 3702

From: Janic, Alex (A.)

Sent: Wednesday, March 07, 2012 2:13 PM

To: Shastry, Sushil (S.)

Subject: RE: Sealing document - Urgent request

Sorry Sushil I cannot find this documentation.

Sincerely

Alex Janic,

U38X / D47X PVT

FORD Oakville Assembly Plant

Phone: 905 845 2511, ext 3702

From: Shastry, Sushil (S.)

Sent: Wednesday, March 07, 2012 1:57 PM

To: Janic, Alex (A.)

Subject: FW: Sealing document - Urgent request

Hi Janic,

Please send me sealer manual.

Also, please send the illustration sheet for wheel housing processing. We would like to know how the wheel housing is processed in body shop and in paint shop.

Thanks

Sushil

From: Shastry, Sushil (S.)

Sent: Monday, March 05, 2012 2:49 PM

To: Janic, Alex (A.)

Subject: FW: Sealing document

From: Shastry, Sushil (S.)

Sent: Monday, March 05, 2012 2:43 PM

To: Syed, Imran (I.F.)

Subject: Sealing document

Hi Imran,

I am looking for sealer manual / illustration sheet of wheel housing and floor sealing of MY2004 Freestar program. Could you please let me know how to find this process document?

Thanks

Sushil

From: Shastry, Sushil (S.)
Sent: Monday, April 09, 2012 8:56 AM
To: Syed, Imran (I.F.)
Subject: FW: Sealing document - Urgent request

Imran,

Any luck in finding Freestar Buck/parts?
Thanks
Sushil

From: Shastry, Sushil (S.)
Sent: Tuesday, April 03, 2012 10:25 AM
To: Syed, Imran (I.F.)
Subject: FW: Sealing document - Urgent request

Imran,

We are in need of Freestart body/BIW buck parts. I was told by one of colleague that during his visit to plant couple of weeks ago he saw some Freestar Body/BIW at the plant. Could you please check the old line and let me know ASAP if you see any Freestar BIW/Body or Rear floor assemblies. We need these parts to run some testing.
Thanks in advance for your help!
Sushil

From: Shastry, Sushil (S.)
Sent: Tuesday, March 27, 2012 2:54 PM
To: Janic, Alex (A.)
Subject: RE: Sealing document - Urgent request

Alex,
Do you guys have any rear floor/wheel house assembly that we can use it for testing?
Thanks
Sushil

From: Shastry, Sushil (S.)
Sent: Monday, March 26, 2012 9:46 AM
To: Janic, Alex (A.)
Subject: RE: Sealing document - Urgent request

Hi Alex,

We are in need of Freestart body/buck parts. Please let me know if there are any rear floor/wheel house assembly available for us to use it for engineering development activity.

Thanks
Sushil

From: Janic, Alex (A.)
Sent: Wednesday, March 07, 2012 2:59 PM
To: Shastry, Sushil (S.); Wichlacz, Matthew (M.W.); Fang, Andy (A.); Khatri, Azaz (A.V.)
Subject: RE: Sealing document - Urgent request

Azaz, Andy, can you help Sushil please.

Sincerely

Alex Janic,
U38X / D47X PVT
FORD Oakville Assembly Plant
Phone: 905 845 2511, ext 3702

From: Janic, Alex (A.)
Sent: Wednesday, March 07, 2012 2:33 PM
To: Shastry, Sushil (S.); Wichlacz, Matthew (M.W.)
Subject: RE: Sealing document - Urgent request

Matt please help Sushil with VOBC contact for V229 documentation

Sincerely

Alex Janic,
U38X / D47X PVT
FORD Oakville Assembly Plant
Phone: 905 845 2511, ext 3702

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Sent: Wednesday, March 07, 2012 2:25 PM
To: Shastry, Sushil (S.)
Subject: FW: Sealing document - Urgent request

<https://www.edms.ford.com/webtop/component/drl?objectId=0b00cad98036dbe7&Reload=1251996234871>

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U38X / D47X PVT
FORD Oakville Assembly Plant
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Subject: FW: Sealing document

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Thanks
Sushil

From: Pancioli, Tim (T.N.)
Sent: Wednesday, February 29, 2012 9:51 AM
To: Shastry, Sushil (S.)
Subject: FW: Seat engineering

Sushil – Per your voice mail... Mark had the same question yesterday...

From: Pancioli, Tim (T.N.)
Sent: Tuesday, February 28, 2012 3:19 PM
To: Tuneff, Mark (M.S.)
Subject: RE: Seat engineering

Yes – Alan Walkinshaw. Awalkins. 805-3579.

From: Tuneff, Mark (M.S.)
Sent: Tuesday, February 28, 2012 3:12 PM
To: Pancioli, Tim (T.N.)
Subject: Seat engineering

Hi Tim,
Do you have the engineer's name from Seat Eng that joined us at FBP3 last week? I think his first name was Allen?
Thanks!

Mark Tuneff
Ford Motor Company
Automotive Safety Office
Phone: 313-323-0394
Fax: 313-594-2268

From: Walkinshaw, Alan (A.L.)
Sent: Thursday, March 01, 2012 10:44 AM
To: Shastry, Sushil (S.)
Cc: Ciarelli, Tom (T.J.)
Subject: FW: Striker plate front mount contact forces
Attachments: 207-210loadsAC-old-new-study.doc

Sushil,
Here's the striker load data for front and rear striker bolts seen during the 207/210 CAE. Use the "latest striker" data. Magna is still trying to pull in their CAE files from storage.

Alan Walkinshaw
Seat Engineering
PDC....Cube 1DI25
Phone:313-805-3579
email: awalkins@ford.com

From: Ken.Coatsworth@magna.com [<mailto:Ken.Coatsworth@magna.com>]
Sent: Thursday, March 01, 2012 9:52 AM
To: Walkinshaw, Alan (A.L.)
Cc: Ciarelli, Tom (T.J.)
Subject: Fw: Striker plate front mount contact forces

Alan, I'll let you know the progress of the CAE model retrieval. I'll start looking for the cross car location study information.

Best Regards

Ken Coatsworth
Product Manager
Magna Seating
Desk 248-567-4185
Cell 248-379-9091

I have extracted the front striker plate mount contact loads from 207/210 simulation from AC level old and latest strikers.

FMVSS207/210 @ 3450 lbs

	LH front striker plate mount	RH front striker plate mount
Contact Force in Y (old striker)	23121N	23626 N
Contact Force in Y (Latest striker)	25204 N	24645 N

Also I have the load comparison for rear bolts (Both LH and RH strikers) at old and new striker levels in the attached file.

Please let me know if you would like to review and discuss the results.

Regards
Prasad

FMVSS207/210 FEA Simulation
V229 3rd Row seat

AC level and Latest level striker load Comparison

Coordinate System (Vehicle Coordinate system):
 Positive X is from Front of vehicle to rear of the vehicle.
 Positive Y is from Driver side to Passenger side of the vehicle (Cross Car)
 Positive Z is from the Floor to Roof of the vehicle.

The loads given below are the peak loads at floor mounts , cushion striker and striker plate mount loads at the RH side (passenger side) corresponding to 3450 lbs applied at the body blocks.

AC level seat structure design used for both designs.

RH side Striker plate to body Rear bolt Loads

	Shear Force X Newton	Axial Force Y Newton	Shear Force Z Newton	Resultant Newton	% change
RH Rear bolt-AC	-16700	-19000	-1750	25356	0
RH Rear bolt-latest	-21700	-16800	-1840	27505	+8.5

LH side Striker plate to body Rear bolt Loads

	Shear Force X Newton	Axial Force Y Newton	Shear Force Z Newton	Resultant Newton	% change
RH Rear bolt-AC	-13900	-18900	-1410	23503	0
RH Rear bolt-latest	-19500	-17900	-1630	26520	+12.8

RH side Floor mount loads

	Axial (Z) Newton	Shear (X) Newton	Shear (Y) Newton	Resultant Newton	% change resultant
Left Mount RH-AC	11900	2610	4500	12987	0
Left Mount RH-Latest	10300	-2210	3530	11110	-14.0
Mid Mount RH-AC	1200	-18400	-601	18449	0
Mid Mount RH-Latest	807	-18200	396	18222	-1.0
Right Mount RH-AC	11200	3960	-5020	12897	0
Right Mount RH-Latest	10600	-4140	-4890	12386	-4.0

From: Walkinshaw, Alan (A.L.)
Sent: Friday, March 02, 2012 7:11 AM
To: Shastry, Sushil (S.)
Subject: FW: Striker plate front mount contact forces

Sushil,
Striker part number is noted below.

Alan Walkinshaw
Seat Engineering
PDC...Cube 1DI25
Phone:313-805-3579
email: awalkins@ford.com

From: Ken.Coatsworth@magna.com [<mailto:Ken.Coatsworth@magna.com>]
Sent: Thursday, March 01, 2012 4:17 PM
To: Walkinshaw, Alan (A.L.)
Subject: RE: Striker plate front mount contact forces

1.)Do you know the part number of the striker assy? We are trying to locate that.
last two part numbers. The 5F23 was a Va/Ve for finish only
5F23 1762452 AA (CR C11657250)
3F23 1762452 AF

2.)Did Magna manufacture the striker assy? Trying to find the source as we may need to procure some parts for testing purposes.
Anchor Tool & Die out of cleveland made the parts. I don't think they're around any more. I think MSS has the stock pile for service. How many would you need?

3.)If Magna did own the striker assy, was that IDEAS or CATIA data. What is the CAD file name/number.

Ideas. We'll looking for the location for metaphase (I don't think we have access any more).

Best Regards

Ken Coatsworth
Product Manager
Magna Seating
Desk 248-567-4185
Cell 248-379-9091

From: "Walkinshaw, Alan (A.L.)" <awalkins@ford.com>
To: "Ken.Coatsworth@magna.com" <Ken.Coatsworth@magna.com>
Date: 03/01/2012 02:31 PM
Subject: RE: Striker plate front mount contact forces

Ken,
A couple more questions...
1.)Do you know the part number of the striker assy? We are trying to locate that.
2.)Did Magna manufacture the striker assy? Trying to find the source as we may need to procure some parts for testing purposes.
3.)If Magna did own the striker assy, was that IDEAS or CATIA data. What is the CAD file name/number.

Alan Walkinshaw
Seat Engineering
PDC....Cube 1DI25
Phone:313-805-3579
email: awalkins@ford.com

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Sent: Thursday, March 01, 2012 9:52 AM
To: Walkinshaw, Alan (A.L.)
Cc: Ciarelli, Tom (T.J.)
Subject: Fw: Striker plate front mount contact forces

Alan, I'll let you know the progress of the CAE model retrieval. I'll start looking for the cross car location study information.

Best Regards

Ken Coatsworth
Product Manager
Magna Seating
Desk 248-567-4185
Cell 248-379-9091

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	LH front striker plate mount	RH front striker plate mount
Contact Force in Y (old striker)	23121N	23626 N
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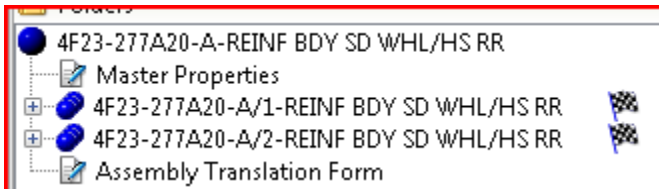
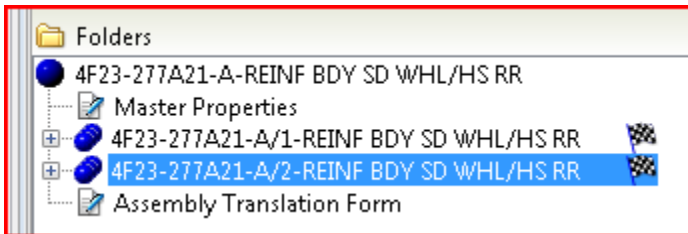
Also I have the load comparison for rear bolts (Both LH and RH strikers) at old and new striker levels in the attached file.

Please let me know if you would like to review and discuss the results.

Regards
Prasad

From: Tannous, Dan (D.)
Sent: Monday, July 23, 2012 12:42 PM
To: Shastry, Sushil (S.)
Subject: FW: UPDATED PATCH PANEL VERSION 2

Sushil, here are the upated patch panel design's version 2 per our meeting this morning.



Best Regards,

Dan Tannous
D & R Engineer

CRFTVC
25111 Glendale
Redford, MI 48239
Phone:(313)-592-2149 Cell (313) - 790-4347
E-mail: dtannous@ford.com

From: Shastry, Sushil (S.)
Sent: Tuesday, February 21, 2012 11:33 AM
To: Ciarelli, Tom (T.J.)
Cc: Dunn, Tim (T.); Pancioli, Tim (T.N.); Kolar, Ted (T.V.); Tuneff, Mark (M.S.)
Subject: FW: Vehicle

Hi Tom,

Service engineering is able to find one Freestar vehicle for parts review. I am planning to review this vehicle today at 2.30 PM at FORD service organization garage (Fairlane Business park).

We would like to get seat engineering participation/support to review this vehicle. I would appreciate if you or somebody from your group can support this meeting, listed below is meeting location/contact details.

Thanks
Sushil

From: Pancioli, Tim (T.N.)
Sent: Tuesday, February 21, 2012 10:28 AM
To: Shastry, Sushil (S.); Bonanni, Gerry (G.)
Cc: Ott, David (D.J.); Kolar, Ted (T.V.); Tuneff, Mark (M.S.); Frommann, Mike (M.W.)
Subject: RE: Vehicle

2:30 Today will be great.

The vehicle is at in the garage at the FBP3 (Fairlane Business Park 3) facility. The address is:

1555 Fairlane Drive, Allen Park 48101.

Copy and paste the above in Google Maps and you will get a good map.

Come to the far South end of the building and park in the black gated parking lot (gate will be open). Ring the bell next to the large garage door – this is next to the loading dock for deliveries. I will let you in. You can call my cell if you need more help (██████████).

Gerry – Please join us if you can.

Thanks,
Tim

From: Shastry, Sushil (S.)
Sent: Tuesday, February 21, 2012 9:24 AM
To: Pancioli, Tim (T.N.)
Cc: Ott, David (D.J.); Kolar, Ted (T.V.); Tuneff, Mark (M.S.)
Subject: RE: Vehicle

Hi Tim,

Can we review this vehicle today at 2.30 PM or tomorrow around 10 am?

Thanks

Sushil

From: Pancioli, Tim (T.N.)

Sent: Monday, February 20, 2012 2:42 PM

To: Shastry, Sushil (S.); Kolar, Ted (T.V.); Tuneff, Mark (M.S.)

Cc: Ott, David (D.J.)

Subject: Vehicle

We have a vehicle at our FBP3 facility for the next few days. Please let me know if you would like to schedule time for a look at it.

From: Matckars, Vic (V.A.)
Sent: Wednesday, August 01, 2012 8:34 AM
To: Starbowski, Rob (R.G.)
Subject: FW: 04 freestar wheel well corrosion
Attachments: holden 006.JPG; holden 008.JPG; holden 001.JPG; holden 003.JPG

F.Y.I. – must be really big mice? ;)

Cheers

From: Olsen, Dan (D.)
Sent: Wednesday, August 01, 2012 7:07 AM
To: Matckars, Vic (V.A.)
Subject: FW: 04 freestar wheel well corrosion

Vic

Dealer and customer wanted me to forward for review. I told him no coverage available.

Dan Olsen
"Accelerate Growth Through Customer Satisfaction and Loyalty"
Dealer Sales Manager, Ford of Canada.
Ph (905 845 2511, ext 3137
Fax (905) 845 5867
dolsen3@ford.com

From: jim dickey [<mailto:jimd@hannamotors.com>]
Sent: Tuesday, July 31, 2012 2:40 PM
To: Olsen, Dan (D.)
Subject: 04 freestar wheel well corrosion

Hi Dan

Looking for some advice on this one.

This 04 Freestar has a big chunk of the left rear wheel well that has rooted out and dislodged from the panel. This piece attaches the rear seat support from the inside.

Vehicle has aprox 160000km on it.

See attached pics.

Jim Dickey
Hanna Motor Sales Co LTD
705-445-4300
jimd@hannamotors.com

MFD. BY FORD MOTOR CO.

GVWR/PNBV: 2567KG/5660LB

DATE: 10/03

FRONT GAWR/PNBE AV: 1322KG/2915LB

REAR GAWR/PNBE AR: 1251KG/2760LB

VIN: 2FMZA55254

TYPE: MPV/VTUM

TIRE/PNEU: P225/60R16

kPa/PSI(COLD)/lb/ps² (A FROID):

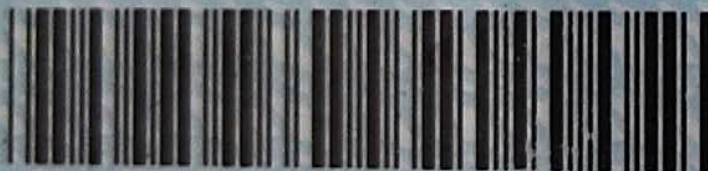
FR/AV: 240/35 RR/AR: 240/35

MAXIMUM LOAD/CHARGE MAXIMALE =

OCCUPANTS + LUGGAGE/BAGAGES = 544KG/1200LB

OCCUPANTS = 7 TOTAL/TOTALE;

2 FR/AV, 2 2ND/2E, 3 RR/AR



TRAILER TOWING - SEE OWNER GUIDE

2FMZA55254B

TRACTION D'UNE REMORQUE - VOIR LE GUIDE DU PROPRIETAIRE

COMPLIES: ICES-2

EXT PNT: JP

IRC: B1

DSO:

F0023

T0077

BRK	INT TR	TP/PS	R	AXLE	TR	SPR
D	C6		Z	24	N	AG

MADE IN CANADA

CBP

2U5A-5420472-AA







184W344
12/15/04

MONTEREY
60 CYCLE

FILE# 60W344069U



EA12-003 000866

184W344
12/15/04

MONTEREY
60 CYCLE

FILE# 60W344070U



EA12-003 000867

184W344
12/15/04

MONTEREY
60 CYCLE

FILE# 60W344071U



EA12-003 000868

184W344
12/15/04

MONTEREY
60 CYCLE

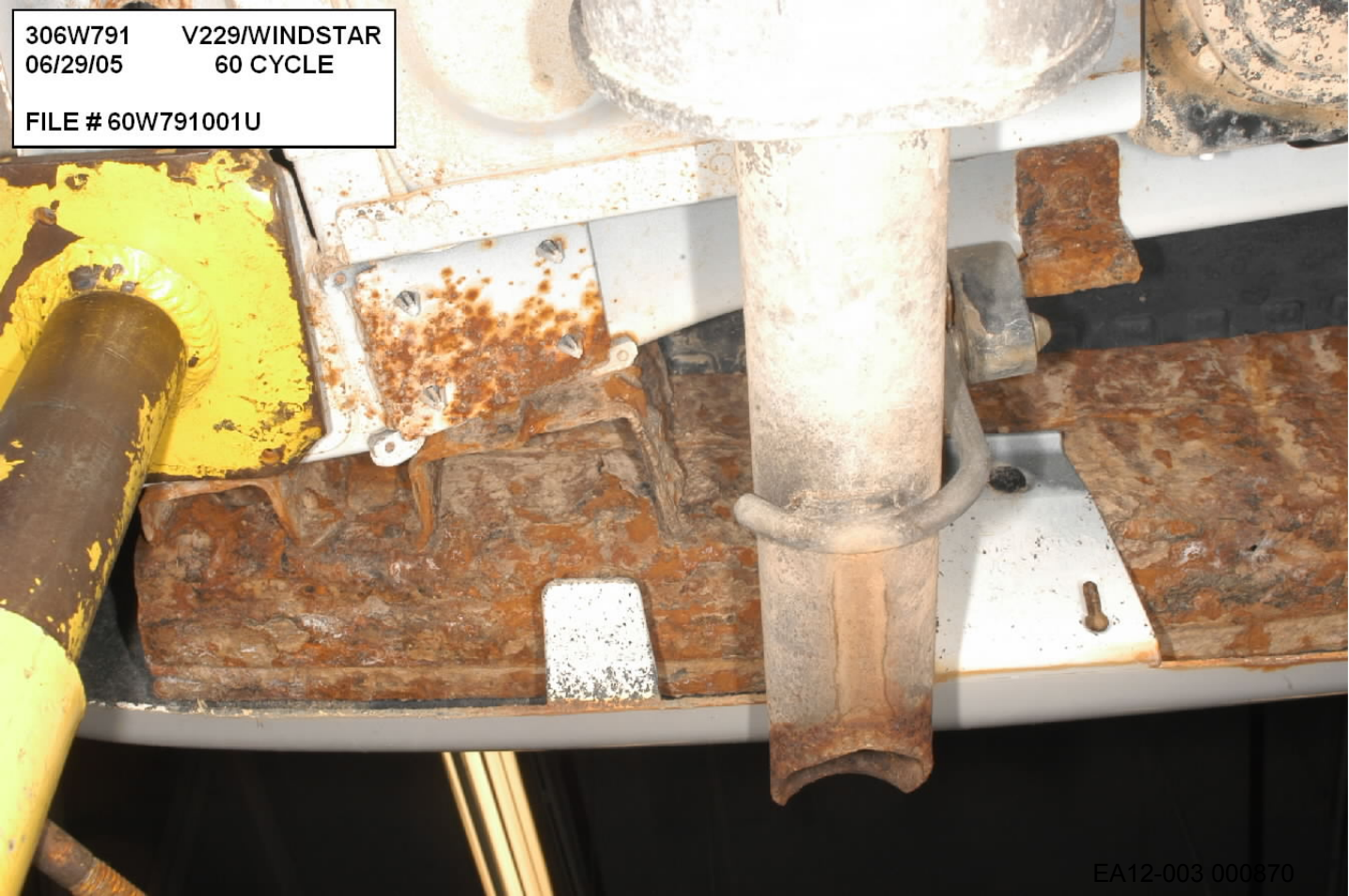
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EA12-003 000869

306W791 V229/WINDSTAR
06/29/05 60 CYCLE

FILE # 60W791001U



306W791
06/29/05

V229/WINDSTAR
60 CYCLE

FILE # 60W791002U



306W791
06/29/05

V229/WINDSTAR
60 CYCLE

FILE # 60W791021U



EA12-003 000872

308W803

V229/WINDSTAR

10/28/02

60 CYCLE

FILE # 60W803037U

CP



EA12-003 000873

308W803 V229/WINDSTAR
10/28/02 60 CYCLE

FILE # 60W803039U CP



EA12-003 000874

308W803 V229/WINDSTAR
10/28/02 60 CYCLE

FILE # 60W803077B CP



EA12-003 000875



018928 mi

P R N D 3 1

RESUME

SET +

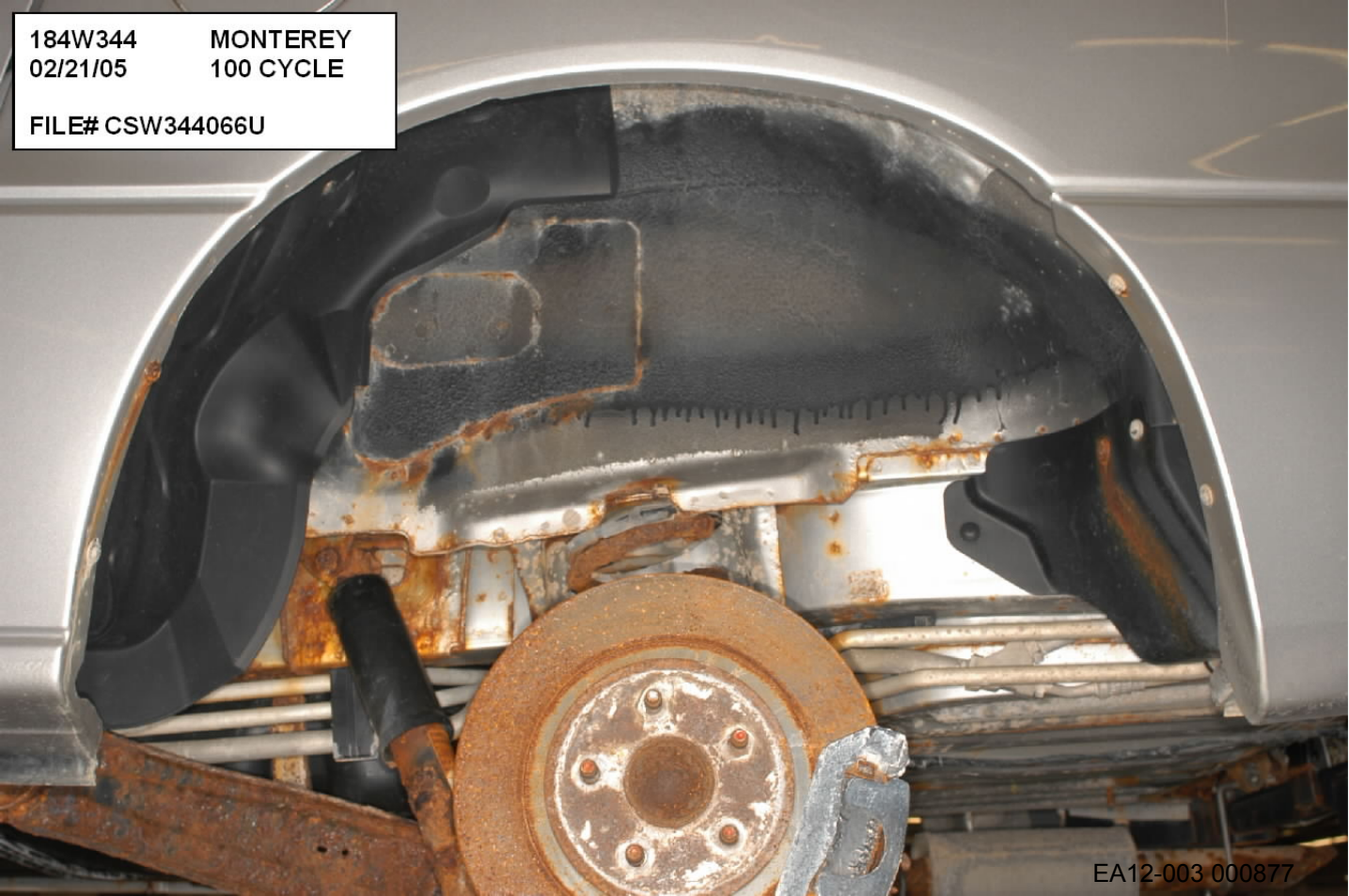
CST -



184W344
02/21/05

MONTEREY
100 CYCLE

FILE# CSW344066U



EA12-003 000877

184W344
02/21/05

MONTEREY
100 CYCLE

FILE# CSW344068U



EA12-003 000878



11/15

19476











14436
0521V



CAUTION
STAY CLEAR OF HOLES





198897













488 03470



19476











L6861