EA11003EN-00215[0]

From: Non-responsive content removed

To:

CC:

Date: 10/29/2010, 3:12:00 PM

Subject: Re: Removal of ok Diesel high-pressure fuel pumps CP4 to ZP8

Attachments: Prozessablauf CP4 bis Fahrzeugwerk V4.ppt

2010-10-20 18-04-22.pdf

15 pumps from are ready to ship.

Best regards

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AUDI AG

85045 Ingolstadt

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Domicile/Sitz: Ingolstadt

Court of Registry/Registergericht: Amtsgericht Ingolstadt

Commercial Register No./HRB Nr.: 1

Chairman of the Supervisory Board/Vorsitzender des Aufsichtsrats: Martin Winterkorn

Vorstand/Board of Management: Rupert Stadler (Vorsitzender/Chairman), Ulf Berkenhagen, Michael

Dick, Frank Dreves, Peter Schwarzenbauer, Thomas Sigi, Axel Strotbek

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----Original message-----

From: Non-responsive content removed

Sent: Friday, October 29, 2010, 2:22 PM

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Subject: Re: Removal of ok Diesel high-pressure fuel pumps CP4 to ZP8

Importance: High

Hi all,

The HPP swap-out was completed this afternoon.

EA11003EN-00215[1]

The pumps will be sent to Bosch by the residents on 11/02/10.

Thank you for your cooperation.

With best wishes

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AUDI AG

85045 Ingolstadt

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----Original message-----

From Non-responsive content removed

Sent: Monday, October 25, 2010, 9:10 AM

To Non-responsive content removed

Cc

Subject: Re: Removal of ok Diesel high-pressure fuel pumps CP4 to ZP8

Importance: High

Hello Non-responsive content removed

Let's meet at 10:00 a.m. at the engine analysis office to coordinate this action! if you can't make it at short notice, we can discuss it with you separately.

With best wishes

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AUDI AG

EA11003EN-00215[2]

85045 Ingolstadt
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----Original message-----

From: Non-responsive content removed

Sent: Monday, October 25, 2010, 8:18 AM

To:Non-responsive content removed

Subject: Re: Removal of ok Diesel high-pressure fuel pumps CP4 to ZP8

Importance: High

Hello Non-responsive content remov

Since since is not here: Please organize the removal. The subject seems to be important.

Regards

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AUDI AG

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http://www.audi.com/

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Vorstand/Board of Management: Rupert Stadler (Vorsitzender/Chairman), Ulf Berkenhagen, Michael

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EA11003EN-00215[3]

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----Original message----

From: Non-responsive content removed

Sent: Monday, October 25, 2010, 7:54 AM

To Non-responsive content removed

Subject: Re: Removal of ok Diesel high-pressure fuel pumps CP4 to ZP8

Importance: High

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Since Non-responsive content removed: is out of the office today and tomorrow, I wish to ask you to advance this subject.

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Chairman of the Supervisory Board/Vorsitzender des Aufsichtsrats: Martin Winterkorn

Vorstand/Board of Management: Rupert Stadler (Vorsitzender/Chairman), Ulf Berkenhagen, Michael

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----Original message----

From: Non-responsive content removed

Sent: Sunday, October 24, 2010, 5:19 PM

To: Non-responsive content removed

Cc:

Subject: Re: Removal of ok Diesel high-pressure fuel pumps CP4 to ZP8

Importance: High

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Would you please have this taken care of. Please provide feedback...

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Court of Registry/Registergericht: Amtsgericht Ingolstadt

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EA11003EN-00215[4]

Vorstand/Board of Management: Rupert Stadler (Vorsitzender/Chairman), Ulf Berkenhagen, Michael Dick, Frank Dreves, Peter Schwarzenbauer, Thomas Sigi, Axel Strotbek

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----Original message-----

From: Non-responsive content removed

Sent: Thursday, October 21, 2010, 9:53 AM

To: Non-responsive content removed

Subject: Removal of ok Diesel high-pressure fuel pumps CP4 to ZP8

Hello Non-responsive content removed

Please find attached a message on the above topic.

Non-responsive content remov requests your support.

Thank you.

With best wishes

Non-responsive content remove d

AUDI AG

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85045 Ingolstadt

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Domicile/Sitz: Ingolstadt

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Message



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20 October, 2010

Date

Expansion of OK high-pressure diesel pumps CP4 after ZBP

AUDI AG

Dear Sirs,

85045 Ingolstadt

Due to the current results, it has been agreed within the Volkswagen Group to remove and analyze the latest generation of Bosch (CP4) high-pressure diesel pumps from vehicles after passing through our production processes. We therefore ask you to instigate the following points as quickly as possible:

Removal of 5 pieces OK high-pressure diesel pumps CP4 after ZPB per assembly line (with CP4 for 4-cyl. and 6-cyl. common rail engine)

- ⇒ 3 x without road journey
- ⇒ 2 x with road journey (if vehicle type 100% road journey, then 5 x after journey)
- ⇒ In the case of several vehicle types per assembly line, please take all types into account.

Affected part numbers are:

⇒ 059 130 755 var. indices for V6-TDI and 03L 133 755 var. indices for R4-CR

Please make sure that the removed HP pumps are sealed with the original protective caps of the newly installed pumps and that no foreign particles get into the pump when they are replaced.

For each process/vehicle, please create its own QTS no. (VW + Porsche: process number) and bill the material and rework costs using the test report (shop floor) with the complaint text "ZP8 analysis + assembly line... + veh. no.. ..." to Bosch.

Please send the pumps packed and protected against damage to the Bosch address listed below.

If there are any queries about the details, please contact Non-response

Non-responsive content removed

Delivery address:

Robert Bosch GmbH Non-responsive content removed

70469 Stuttgart-Feuerbach

With best wishes,

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Attachment: Process sequence and affected works

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EA11003EN-00219[0]

From: Non-responsive content removed

To: CC:

Date: 6/28/2011, 7:49:50 AM Subject: First filling specification

Attachments: Entlüftung, Erstbefüllung des ND-Systems Inline-EKP 2,0I CR.pdf

Hello

As agreed, here are the still applicable first filling specification for 4-cyl. engines with CP4.1 HPP. It dates from the year 2007.

Best regards

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