INFORMATION Redacted PURSUANT TO THE FREEDOM OF INFORMATION ACT (FOIA), 5 U.S.C. 552(B)(6)

From: Sent: To: Subject: Welch, Sharon (S.L.) Friday, February 11, 2011 3:47 PM Lang, Gary (G.C.) RE: 10x11 - Airbag Jumper Cost Estimate

FYI - population is now 2005&2006 only. Nov 1,2004 to June 30, 2005 no Mark LT

Sharon Welch

Program Manager Recall & Service Programs DSC II 803 Phone (313) 33-72791

Lang, Gary (G.C.)
Friday, February 11, 2011 12:31 PM
Oswalt, Greg (G.G.)
Welch, Sharon (S.L.)
10x11 - Airbag Jumper Cost Estimate

<< File: 10x11 - Cost Estimate.xls >>

Gary Lang

Ford Customer Service - Recall Phone (313) 24-84791 DSC II rm 795 1800 Fairlane Dr Allen Park, MI 48101

From:	Roberts, Michael (M.J.)
Sent:	Thursday, January 27, 2011 7:23 PM
To:	Welch, Sharon (S.L.); Lang, Gary (G.C.); Oswalt, Greg (G.G.)
Cc:	Roberts, Michael (M.J.)
Subject:	FW: 10X11_Air Bag Targeting Report UPDATE
Attachments:	10X11_AirBag_TargetingReport_v2.xls; 2004-06 MY F-150 Inadvertent Airbag Deployment Extract Request_100610_rev2.xls

Attached are the REFRESHED targeting report and extract request. Data totals have not changed by Model year. The country counts have changed slightly, but the totals are still the same.

I did not see any change in this most recent extract request Vs the original request I received on October 6, 2010.



From: Oswalt, Greg (G.G.)
Sent: Thursday, January 27, 2011 2:01 PM
To: Welch, Sharon (S.L.); Roberts, Michael (M.J.); Green, Jeffrey (J.T.)
Subject: Extract Request

Attached is the revised 2004-06 MY F-150 Inadvertant Airbag Deployment Extract Request per yesterday's 14D review for NAP only.



Let me know if you have any questions.

Greg Gswalt Critical Concern Manager Pick-up/Medium Truck & Large SUV PDC - GC-A59, MD 266

313-390-1160, Cell Ph. 734-812-9220 *goswalt@ford.com*

"If you have a weak stomach, you should not watch how sausages are made, or how a bill gets approved in congress"

THIS NEW VEHICLE EXTRACT/DATA REQUEST FORM PROVIDES:

Requestor Name:	Greg Oswalt	
Requestor CDSID:	goswalt	
Requestor Organization:	Pick-up/Medium Truck & Large SUV	
Request Date:	10/6/2010	
Concern Description:	2004-06 MY F-150 Inadvertent Airbag Deploy	yment
EPRC #, if applicable:		
Special Request:	e.g., VINs, owner or dealer information, etc. (from Recall Program Managers)	requires prior approval

1) Standardization of data request 2) Data accuracy

3) Quicker Turnaround

4) Consumption Management - Reduction of IT Cost

5) Less email transactions requesting clarification

FSA Coordi	nator Area
Form Creation Date:	9/28/2005
Form Revised Date:	blank
Request #	
Revision request(a,b,etc.):	
GCamp Global #:	
X-number:	
FSA Coordinator Name:	
Application Used to	o gather data (X):
Business Objects:	GCampVAQ:
GCamp Targeting:	GCamp1:

		_							
						Variants			
e.g., F-250/350/450/550 Taurus/Sable Escape		e.g., XL, XLT Police Livery, Limousine 3Dr, 4Dr, 5Dr SuperCab, CrewCab	"Job 1" returns Pre-Prod units	"Current MY Prod Counts are delayed one week"	All or specific	All or Specific	All, Auto, Man, or Specific	e.g., Emission Codes, Sold Dates, Speed Control, Tire Size, GVW, Wheelbase, Hydraulic or Air Brake, etc.	e.g., USA and Safety Act or North America, etc.
Vehicle(s)	Model Year(s)	BodyStyle	dd-mmm-yyyy Prod Date Begin	dd-mmm-yyyy Prod Date End	Plant(s)	Engine(s)	Transmission(s)	Other	Assigned Responsible Country(s) (if necessary)
F-150	2004-06	All	Job #1 (2004 MY)	1/24/2006	NAP	All	All		All

Insert Additional Rows if needed.

Vehicle Count By Country Global FSA: 00013808 - AIR BAG INADVERTENT DEPLOYMENT

Country	2004 MY	2005 MY	2006 MY	Total
CANADA	17510	12348	5221	35079
MEXICO	0	0	2	2
UNITED STATES	252027	189057	98253	539337
Europe	4	0	0	4
SouthAmerica	0	11	1	12
E & G Other	517	326	32	875
E & G Safety Act	574	711	311	1596
	270632	202453	103820	576905
Plant	Model Year	Earliest Production Date	Latest Production Date	Total
NORFOLK PLANT BUILD	2004	27-Jan-2003	20-Aug-2004	270632
NORFOLK PLANT BUILD	2005	19-Apr-2004	05-Aug-2005	202453
NORFOLK PLANT BUILD	2006	29-Mar-2005	24-Jan-2006	103820

576905

Criteria Grouping(s):	
LAST MODIFIED:	06-OCT-2010 02:41 PM BY MROBER18
MODEL YEAR(S):	2004, 2005,2006
VEHICLE LINE(S):	F150
BRAND:	= FORD
PRODUCTION DATE:	J1 and PreProd TO 2006-01-24

From: Sent: To: Cc: Subject: Roberts, Michael (M.J.) Thursday, January 20, 2011 3:12 PM Welch, Sharon (S.L.); Oswalt, Greg (G.G.) Lang, Gary (G.C.) RE: 10X11_Air Bag Targeting Report

This dates are earliest production dates...not sure why he provided that. Greg,

No reason to insert these dates in the Extract request...Job 1 is good enough for Start Date

From: Culkeen, Patrick (P.M.)
Sent: Thursday, January 20, 2011 3:02 PM
To: Welch, Sharon (S.L.); Oswalt, Greg (G.G.); Ott, David (D.J.)
Cc: Lang, Gary (G.C.); Roberts, Michael (M.J.); Hartstang, Joe (J.K.); Kreiger, Erik (E.); Fronckowiak, Todd (T.M.)
Subject: RE: 10X11_Air Bag Targeting Report

Team Members,

The start dates for the respective plants are as follows for P221 based F-150's:

- Dearborn Assembly 10/16/03
- Kansas City Assembly 2/24/03
- Norfolk Assembly 1/27/03

I am working on finalizing the incorporation dates for the Mylar tape, which came in on Alert #A11859535 on 1/23/06.

Patrick M. Culkeen

Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

From: Welch, Sharon (S.L.)

Sent:Thursday, January 20, 2011 11:26 AMTo:Oswalt, Greg (G.G.); Ott, David (D.J.); Culkeen, Patrick (P.M.)Cc:Lang, Gary (G.C.); Roberts, Michael (M.J.); Welch, Sharon (S.L.); Hartstang, Joe (J.K.); Kreiger, Erik (E.); Fronckowiak, Todd (T.M.)Subject:FW: 10X11_Air Bag Targeting ReportImportance:High

Greg, Dave, and Pat,

If you review the attached VERN and Targeting Report, you will see that we never asked for an extract of vehicles built at the other plants (request assumed Norfolk only). We need a revised extract from Greg ASAP so we can define the population.

Dave and Pat,

Please make sure you concur with Greg on the end dates.

Thanks.

Sharon Welch

Program Manager Recall & Service Programs DSC II 803 Phone (313) 33-72791

From:Roberts, Michael (M.J.)Sent:Thursday, January 20, 2011 10:52 AMTo:Ott, David (D.J.); Fronckowiak, Todd (T.M.); Culkeen, Patrick (P.M.)Cc:Welch, Sharon (S.L.); Lang, Gary (G.C.)Subject:FW: 10X11_Air Bag Targeting Report

Dave, Todd, and Pat, Attached are the Extract Request from the CCM and the resulting Targeting Report.

Mike R

From: Roberts, Michael (M.J.)
Sent: Thursday, October 07, 2010 3:57 PM
To: Oswalt, Greg (G.G.)
Cc: Green, Jeffrey (J.T.); Lang, Gary (G.C.); Welch, Sharon (S.L.)
Subject: 10X11_Air Bag Targeting Report

<< File: 10X11_AirBag_TargetingReport.xls >>

From: Oswalt, Greg (G.G.)
Sent: Wednesday, October 06, 2010 8:43 AM
To: Green, Jeffrey (J.T.); Roberts, Michael (M.J.)
Cc: Frommann, Mike (M.W.); Lang, Gary (G.C.)
Subject: Extract Request

Attached is the extract request for 2004-06 MY F-150 Inadvertent Airbag Deployment. Let me know if you have any questions.

<< File: 2004-06 MY F-150 Inadvertent Airbag Deployment

Extract Request_100610.xls >>

Greg Gswalt Critical Concern Manager Pick-up/Medium Truck & Large SUV PDC - GC-A59, MD 266 **11** 313-390-1160, Cell Ph. 734-812-9220 Sogswalt@ford.com

"If you have a weak stomach, you should not watch how sausages are made, or how a bill gets approved in congress"

THIS NEW VEHICLE EXTRACT/DATA REQUEST FORM PROVIDES:

Requestor Name:	Greg Oswalt	
Requestor CDSID:	goswalt	
Requestor Organization:	Pick-up/Medium Truck & Large SUV	
Request Date:	10/6/2010	
Concern Description:	2004-06 MY F-150 Inadvertent Airbag Deploy	yment
EPRC #, if applicable:		
Special Request:	e.g., VINs, owner or dealer information, etc. (from Recall Program Managers)	requires prior approval

1) Standardization of data request 2) Data accuracy

3) Quicker Turnaround

4) Consumption Management - Reduction of IT Cost

5) Less email transactions requesting clarification

FSA Coordi	nator Area
Form Creation Date:	9/28/2005
Form Revised Date:	blank
Request #	
Revision request(a,b,etc.):	
GCamp Global #:	
X-number:	
FSA Coordinator Name:	
Application Used to	o gather data (X):
Business Objects:	GCampVAQ:
GCamp Targeting:	GCamp1:

						Variants			
e.g., F-250/350/450/550 Taurus/Sable Escape		e.g., XL, XLT Police Livery, Limousine 3Dr, 4Dr, 5Dr SuperCab, CrewCab	"Job 1" returns Pre-Prod units	"Current MY Prod Counts are delayed one week"	All or specific	All or Specific	All, Auto, Man, or Specific	e.g., Emission Codes, Sold Dates, Speed Control, Tire Size, GVW, Wheelbase, Hydraulic or Air Brake, etc.	e.g., USA and Safety Act or North America, etc.
Vehicle(s)	Model Year(s)	BodyStyle	dd-mmm-yyyy Prod Date Begin	dd-mmm-yyyy Prod Date End	Plant(s)	Engine(s)	Transmission(s)	Other	Assigned Responsible Country(s) (if necessary)
F-150	2004-06	All	Job #1 (2004 MY)	1/24/2006	NAP	All	All		All

Insert Additional Rows if needed.

Vehicle Count By Country Global FSA: 00013808 - AIR BAG INADVERTENT DEPLOYMENT

Country	2004 MY	2005 MY	2006 MY	Total
CANADA	17508	12350	5220	35078
MEXICO	0	0	2	2
UNITED STATES	252029	189054	98254	539337
Europe	4	0	0	4
SouthAmerica	0	11	1	12
E & G Other	517	326	32	875
E & G Safety Act	574	712	311	1597
	270632	202453	103820	576905
Plant	Model Year	Earliest Production Date	Latest Production Date	Total
NORFOLK PLANT BUILD	2004	27-Jan-2003	20-Aug-2004	270632
NORFOLK PLANT BUILD	2005	19-Apr-2004	05-Aug-2005	202453
NORFOLK PLANT BUILD	2006	29-Mar-2005	24-Jan-2006	103820

576905

Criteria Grouping(s):	
LAST MODIFIED:	06-OCT-2010 02:41 PM BY MROBER18
MODEL YEAR(S):	2004, 2005,2006
VEHICLE LINE(S):	F150
BRAND:	= FORD
PRODUCTION DATE:	J1 and PreProd TO 2006-01-24

From:	tim.crain@spx.com
Sent:	Wednesday, June 09, 2010 12:12 PM
То:	Welch, Sharon (S.L.); Lang, Gary (G.C.)
Cc:	Tim_Crain/ServiceSolutions/SPX@SPX.com; Lee_Wilson/VFTIS/SPX@SPX.com; john.sukiennik@spx.com; Christianson, Kevin (K.C.)
Subject:	10X11 Air Bag
	12.1

Importance: High

Sharon and Gary,

Per our meeting this morning, I have asked John Sukiennik to locate a 2004 F-150, a 2006 F-150 and a 2006 Mark LT for us to trial/prove out the air bag harness R & I. When John finds these vehicles, Depending on the person, this may require us to provide the owner with a tank of gas. I would like to try to do the trial all at one time, which would also include KC's 2005 F-150. I will advise you as soon as I know something, so that Gary will have time to invite the engineers. Let me know if there is anything else you would like me to do. Thanks timc



Tim Crain

Technical Author – FORD Recall Programs SPX Service Solutions 1555 Fairlane Drive | Allen Park, MI 48101 | USA Cube: 212E

Phone: 313 317 1629

Cell: 313 595 1348

tim.crain@spx.com www.SPX.com

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From: Roberts, Michael (M.J.) Thursday, February 10, 2011 5:00 PM Sent: To: Oswalt, Greg (G.G.); Welch, Sharon (S.L.); Prescott, Amanda (A.B.) Culkeen, Patrick (P.M.); Lang, Gary (G.C.); Roberts, Michael (M.J.) Cc: Subject: 10X11 Air Bag-Revised Targeting report - Norfolk produced Nov-04 thru Jun-05 Attachments: 10X11 AirBag TargetingReport v4.xls; 2004-06 MY F-150 Inadvertent Airbag Deployment

10X11_AirBag_Targ etingReport_v...

From: Oswalt, Greg (G.G.) Sent: Thursday, February 10, 2011 4:49 PM To: Welch, Sharon (S.L.); Roberts, Michael (M.J.); Prescott, Amanda (A.B.) Cc: Culkeen, Patrick (P.M.); Lang, Gary (G.C.) Subject: RE: Revised Targeting report - preliminary data

Extract Request_100610_rev3.xls

Here is the revised extract.



2004-06 MY F-150 Inadvertent A...

Greg Oswalt Critical Concern Manager Pick-up/Medium Truck & Large SUV PDC - GC-A59, MD 266 🖀 313-390-1160, Cell Ph. 734-812-9220

⊠goswalt@ford.com

"If you have a weak stomach, you should not watch how sausages are made, or how a bill gets approved in congress"

From: Welch, Sharon (S.L.) Sent:

Thursday, February 10, 2011 3:05 PM

Roberts, Michael (M.J.); Oswalt, Greg (G.G.); Prescott, Amanda (A.B.)

Culkeen, Patrick (P.M.); Lang, Gary (G.C.)

Subject: RE: Revised Targeting report - preliminary data

Mike,

To:

Cc:

Per Ray Nevi, our revised population is Nov 1 2004 through June 30 2005 for Norfolk only. Greg will send a revised extract request as soon as he can.

Sharon Welch

Program Manager **Recall & Service Programs DSC II 803**

From:Roberts, Michael (M.J.)Sent:Wednesday, February 09, 2011 3:38 PMTo:Oswalt, Greg (G.G.); Prescott, Amanda (A.B.); Welch, Sharon (S.L.)Cc:Culkeen, Patrick (P.M.); Lang, Gary (G.C.)Subject:Revised Targeting report - preliminary data

Attached are counts for F150 MY 2005-06, Nov-1-2004 thru Jun-30-2005 produced at Norfolk and Kansas City << File: 10X11_AirBag_TargetingReport_v3_preliminary.xls >>

From: Oswalt, Greg (G.G.)
Sent: Wednesday, February 09, 2011 12:56 PM
To: Prescott, Amanda (A.B.); Welch, Sharon (S.L.)
Cc: Culkeen, Patrick (P.M.); Roberts, Michael (M.J.)
Subject: RE: F-150 dates

For puposes of tomorrows tech review we are going with what we have currently in the 14D. We can change the population after the T.R. and adjust the FRC Fact Sheet accordingly.

Greg Gswalt Critical Concern Manager Pick-up/Medium Truck & Large SUV PDC - GC-A59, MD 266 **11** 313-390-1160, Cell Ph. 734-812-9220 goswalt@ford.com

"If you have a weak stomach, you should not watch how sausages are made, or how a bill gets approved in congress"

From:Prescott, Amanda (A.B.)Sent:Wednesday, February 09, 2011 12:45 PMTo:Welch, Sharon (S.L.); Oswalt, Greg (G.G.)Cc:Culkeen, Patrick (P.M.); Roberts, Michael (M.J.)Subject:RE: F-150 dates

All f-150 and mark It vehicles built from November 1, 2004 through June 30, 2005, at Norfolk and do the same for kansas city. However, I believe Mark LT was only built at Dearborn.

From:	Welch, Sharon (S.L.)
Sent:	Wednesday, February 09, 2011 12:15 PM
To:	Prescott, Amanda (A.B.); Oswalt, Greg (G.G.)
Cc:	Culkeen, Patrick (P.M.); Roberts, Michael (M.J.)
Subject:	RE: F-150 dates
Importance:	High

Amanda,

Please clarify dates and model years. For example, do you mean ALL vehicles build between Nov 1, 2004 and June 30, 2005? The majority of these would be 2005 MY, but some would be 2006MY as well.

Sharon Welch

Program Manager Recall & Service Programs DSC II 803 Phone (313) 33-72791 From:Prescott, Amanda (A.B.)Sent:Wednesday, February 09, 2011 10:43 AMTo:Oswalt, Greg (G.G.); Welch, Sharon (S.L.)Cc:Culkeen, Patrick (P.M.)Subject:F-150 dates

November 2004-June 2005 at Norfolk

And possibly same period for Kansas City.

Amanda Prescott Automotive Safety Office Senior Research Engineer 313-845-7295 Fairlane Plaza South-Suite 500

Production Dates By Plant Global FSA: 00013911 - AIR BAG- 2005-06 KC AND NORFOLK PLANTS

	Currently Assigned Counts	5			
ROI	Country	2005 MY	2006 MY	Total	
FORD - NORTH AMERICA	UNITED STATES	134439	129	134568	
E&G - US FED SAFETY ACT	AMERICAN SAMOA	3	0	3	
E&G - US FED SAFETY ACT	GUAM	27	0	27	
E&G - US FED SAFETY ACT	PUERTO RICO	397	0	397	
E&G - US FED SAFETY ACT	VIRGIN ISLANDS (US	9	0	9	13500
FORD - NORTH AMERICA	CANADA	8775	5	8780	
FORD SOUTH AMERICA	ECUADOR	11	0	11	
E&G Other	CHILE	18	0	18	
E&G Other	AFGHANISTAN	1	0	1	
E&G Other	ARUBA	1	0	1	
E&G Other	BAHAMAS	6	0	6	
E&G Other	CAYMAN ISLANDS	17	0	17	
E&G Other	PANAMA	3	0	3	
E&G Other	VIRGIN ISLANDS (BR	1	0	1	
E&G Other	JORDAN	10	0	10	
E&G Other	KUWAIT	120	0	120	
E&G Other	SAUDI ARABIA	21	0	21	
E&G Other	UNITED ARAB EMIRATES	52	2	54	25
	Grand total	143911	136	144047	

Plant	MY	Earliest Production Date	Latest Production Date	counts
NORFOLK PLANT BUILD	2005	01-Nov-2004	30-Jun-2005	143911
NORFOLK PLANT BUILD	2006	29-Mar-2005	30-Jun-2005	136
			grand total	144047

Required sections=

THIS NEW VEHICLE EXTRACT/DATA REQUEST FORM PROVIDES:

noquirou coonono=		4					<u></u>		
				1) Standardization of	of data request				
Requestor Name: Greg Oswalt 2			2) Data accuracy	2) Data accuracy			FSA Coordi	inator Area	
Requestor CDSID:	goswalt			3) Quicker Turnarou	und			Form Creation Date: 9/28/2005	
Requestor Organization:	Pick-up/Medium	Truck & Large SU		4) Consumption Ma	inagement - <u>Reduc</u>	tion of IT Co	<u>est</u>	Form Revised Date:	: blank
Request Date:	10/6/2010			5) Less email transa	actions requesting	J clarification	1	Request #	ŧ
Concern Description:	2005-06 MY F-150 I	nadvertent Airbag Deploy	yment					Revision request(a,b,etc.)	
EPRC #, if applicable:				_				GCamp Global #:	
								X-number: FSA Coordinator Name:	
	e.g., VINs, owner or from Recall Program	dealer information, etc. (Managers)	(requires prior approval					Application Used t	
op]				Business Objects:	GCampVAQ:
		I				Variants		GCamp Targeting:	_ GCamp1:
e.g., F-250/350/450/550		e.g., XL, XLT	"Job 1" returns	"Current MY Prod Counts	All or specific	All or Specific	All, Auto, Man,	e.g., Emission Codes, Sold Dates,	e.g.,
Taurus/Sable Escape		Police Livery, Limousine	Pre-Prod units	are delayed one week"			or Specific	Speed Control, Tire Size, GVW,	USA and Safety Act or
		3Dr, 4Dr, 5Dr SuperCab, CrewCab						Wheelbase, Hydraulic or Air Brake, etc.	North America, etc.
		Supercas, crewcas	dd-mmm-yyyy	dd-mmm-yyyy				Hydraulic of All Brake, etc.	Assigned Responsible
Vehicle(s)	Model Year(s)	BodyStyle	Prod Date Begin		Plant(s)	Engine(s)	Transmission(s)	Other	Country(s) (if necessary)
F-150	2005-06	All	11/1/2004	6/30/2005	NAP	All	All		All
		<u> </u>				Τ			
Insert Additional Rows if	needed		4	-	4				<u> </u>

Insert Additional Rows if needed.

Production Dates By Plant Global FSA: 00013911 - AIR BAG- 2005-06 KC AND NORFOLK PLANTS

Plant MY		Earliest Production Date	Latest Production Date	counts
KANSAS CITY PLANT BUILD	2005	01-Nov-2004	30-Jun-2005	158503
KANSAS CITY PLANT BUILD	2006	11-Apr-2005	02-Jun-2005	77
NORFOLK PLANT BUILD	2005	01-Nov-2004	30-Jun-2005	143911
NORFOLK PLANT BUILD	2006	29-Mar-2005	30-Jun-2005	136
			grand total	302627

Currently Assigned Counts					
ROI	Country	2005 MY	2006 MY	Total	
FORD - NORTH AMERICA	UNITED STATES	266918	206	267124	
E&G - US FED SAFETY ACT	AMERICAN SAMOA	9	0	9	
E&G - US FED SAFETY ACT	GUAM	42	0	42	
E&G - US FED SAFETY ACT	NORTHERN MARIANA ISLANDS	1	0	1	
E&G - US FED SAFETY ACT	PUERTO RICO	1096	0	1096	
E&G - US FED SAFETY ACT	VIRGIN ISLANDS (US	28	0	28	
FORD - NORTH AMERICA	CANADA	20182	5	20187	
FORD - NORTH AMERICA	MEXICO	12898	0	12898	
FORD ASIA PACIFIC & AFRICA	TAIWAN	3	0	3	
FORD SOUTH AMERICA	COLOMBIA	1	0	1	
FORD SOUTH AMERICA	ECUADOR	11	0	11	
FORD SOUTH AMERICA	VENEZUELA	678	0	678	
E&G Other	CHILE	185	0	185	
E&G Other	AFGHANISTAN	1	0	1	
E&G Other	CAMBODIA	4	0	4	
E&G Other	ARUBA	14	0	14	
E&G Other	BAHAMAS	21	0	21	
E&G Other	BARBADOS	2	0	2	
E&G Other	CAYMAN ISLANDS	46	0	46	
E&G Other	DOMINICAN REPUBLIC	10	0	10	
E&G Other	HONDURAS	12	0	12	
E&G Other	JAMAICA	2	0	2	
E&G Other	NETHERLANDS ANTILLIES	1	0	1	
E&G Other	PANAMA	9	0	9	
E&G Other	VIRGIN ISLANDS (BR	2	0	2	
E&G Other	JORDAN	10	0	10	
E&G Other	KUWAIT	132	0	132	
E&G Other	SAUDI ARABIA	35	0	35	
E&G Other	UNITED ARAB EMIRATES	61	2	63	
	Grand total	302414	213	302627	

From:	Lang, Gary (G.C.)
Sent:	Tuesday, October 12, 2010 11:09 AM
To:	Oswalt, Greg (G.G.)
Cc:	Welch, Sharon (S.L.); Lang, Gary (G.C.)
Subject:	FW: 10X11 F150 Air Bag Harness
Follow Up Flag:	Follow up

Flag Status:

Red

The labor time for the airbag jumper harness is 0.5 hr.

Gary Lang Ford Customer Service - Recall Phone (313) 24-84791

From:	Rivera, Santos (S.)
Sent:	Tuesday, October 12, 2010 11:01 AM
To:	Lang, Gary (G.C.)
Subject:	10X11 F150 Air Bag Harness

Gary,

Here is the labor time for fix the harness for 10X11

Operation B 0.5 hrs

Santos Rivera Service Labor Time Standards Ford Consumer Services Group Tel 313-84-55122 Fax 313-390-8727 srivera5@ford.com

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From:Lee.Wilson@vftis.spx.comSent:Friday, June 04, 2010 2:17 PMTo:Welch, Sharon (S.L.)Subject:10X11 F-150 Airbag Concern

Hi Sharon,

I discussed the hours billed to 10X11 F-150 airbag for week ending 5/30 with Tim Crain. The 3 hours billed were spent building the time study preparing for when the part arrived from engineering. Tim also provided the time study envelope to Bob Roscoe and discussed the procedure with him. This occurred on 5/24/10.

Please let me know if you have any questions.

Regards, Lee Wilson Project Manager SPX Service Solutions 1555 Fairlane Circle | Allen Park, MI 48101 | USA Cube 226J T: 313 317 1945 M: 313 350 3757 Lee.Wilson@spx.com www.spx.com



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From: Sent: To: Cc: Subject: Roberts, Michael (M.J.) Thursday, October 07, 2010 3:57 PM Oswalt, Greg (G.G.) Green, Jeffrey (J.T.); Lang, Gary (G.C.); Welch, Sharon (S.L.) 10X11_Air Bag Targeting Report

Attachments:

10X11_AirBag_TargetingReport.xls; 2004-06 MY F-150 Inadvertent Airbag Deployment Extract Request_100610.xls



etingReport.x...

From: Oswalt, Greg (G.G.)
Sent: Wednesday, October 06, 2010 8:43 AM
To: Green, Jeffrey (J.T.); Roberts, Michael (M.J.)
Cc: Frommann, Mike (M.W.); Lang, Gary (G.C.)
Subject: Extract Request

Attached is the extract request for 2004-06 MY F-150 Inadvertent Airbag Deployment. Let me know if you have any questions.



Greg Gswalt Critical Concern Manager Pick-up/Medium Truck & Large SUV PDC - GC-A59, MD 266 **21** 313-390-1160, Cell Ph. 734-812-9220

⊠goswalt@ford.com

"If you have a weak stomach, you should not watch how sausages are made, or how a bill gets approved in congress"

Vehicle Count By Country Global FSA: 00013808 - AIR BAG INADVERTENT DEPLOYMENT

Country	2004 MY	2005 MY	2006 MY	Total
CANADA	17508	12350	5220	35078
MEXICO	0	0	2	2
UNITED STATES	252029	189054	98254	539337
Europe	4	0	0	4
SouthAmerica	0	11	1	12
E & G Other	517	326	32	875
E & G Safety Act	574	712	311	1597
	270632	202453	103820	576905

Plant	Model Year	Earliest Production Date	Latest Production Date	Total
NORFOLK PLANT BUILD	2004	27-Jan-2003	20-Aug-2004	270632
NORFOLK PLANT BUILD	2005	19-Apr-2004	05-Aug-2005	202453
NORFOLK PLANT BUILD	2006	29-Mar-2005	24-Jan-2006	103820
				576905

Criteria Grouping(s):	
LAST MODIFIED:	06-OCT-2010 02:41 PM BY MROBER18
MODEL YEAR(S):	2004, 2005,2006
VEHICLE LINE(S):	F150/LINCOLN MARK LT
BRAND:	= FORD
PRODUCTION DATE:	J1 and PreProd TO 2006-01-24

Required sections=

THIS NEW VEHICLE EXTRACT/DATA REQUEST FORM PROVIDES:

Required Sections.	-					INEQUEUT I			
				1) Standardization of	of data request				
Requestor Name: Greg Oswalt			2) Data accuracy	2) Data accuracy			FSA Coordi	nator Area	
Requestor CDSID: goswalt		3) Quicker Turnaround			Form Creation Date:	9/28/2005			
Requestor Organization	: Pick-up/Medium	n Truck & Large SU	L.	4) Consumption Ma	nagement - <u>Reduc</u>	ction of IT Co	<u>st</u>	Form Revised Date:	blank
Request Date:	10/6/2010			5) Less email transa	actions requesting	g clarification	I	Request #	<u> </u>
Concern Description:	2004-06 MY F-150	Inadvertent Airbag Deplo	yment					Revision request(a,b,etc.):	
EPRC #, if applicable:								GCamp Global #:	
]				X-number:	
	e.g., VINs, owner or	dealer information, etc.	(requires prior approval					FSA Coordinator Name:	
Special Request:	from Recall Program	n Managers)						Application Used t Business Objects: GCamp Targeting:	
						Variants			
e.g., F-250/350/450/550 Taurus/Sable Escape		e.g., XL, XLT Police Livery, Limousine 3Dr, 4Dr, 5Dr SuperCab, CrewCab	"Job 1" returns Pre-Prod units	"Current MY Prod Counts are delayed one week"	All or specific	All or Specific	All, Auto, Man, or Specific	e.g., Emission Codes, Sold Dates, Speed Control, Tire Size, GVW, Wheelbase, Hydraulic or Air Brake, etc.	e.g., USA and Safety Act or North America, etc.
Vehicle(s)	Model Year(s)	BodyStyle	dd-mmm-yyyy Prod Date Begin	dd-mmm-yyyy Prod Date End	Plant(s)	Engine(s)	Transmission(s)	Other	Assigned Responsible Country(s) (if necessary)
F-150	2004-06	All	Job #1 (2004 MY)	1/24/2006	NAP	All	All		All
Insert Additional Rows in	f needed		I	1		1	I		J

Insert Additional Rows if needed.

 From:
 Kreiger, Erik (E.)

 Sent:
 Thursday, July 01, 2010 11:02 AM

 To:
 Kreiger, Erik (E.)

 Subject:
 10X15

Kit number 7l3t-14b095-aa

Erik M. Kreiger FSA Parts Specialist & Buyer 3/3-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year From: Sent: To: Cc: Subject: Roberts, Michael (M.J.) Tuesday, February 15, 2011 9:35 AM Welch, Sharon (S.L.) Lang, Gary (G.C.) RE: 11S18 mailing....March 4?

Yes...thanks for asking.

From: Welch, Sharon (S.L.)
Sent: Tuesday, February 15, 2011 9:34 AM
To: Roberts, Michael (M.J.)
Cc: Lang, Gary (G.C.)
Subject: RE: 11S18 mailing....March 4?

Yes. Is this feasible with everything else you have going on?

Sharon Welch

Program Manager Recall & Service Programs DSC II 803 Phone (313) 33-72791

From:	Roberts, Michael (M.J.)
Sent:	Tuesday, February 15, 2011 9:32 AM
To:	Welch, Sharon (S.L.)
Cc:	Lang, Gary (G.C.)
Subject:	11S18 mailingMarch 4?

Hi Sharon,

I think you are expecting to mail on March 4? That means I have to get the file to Renkim by Feb 28. Probably would be a good idea for me to get the vins over to Polk today or tomorrow...I will try for today.

Agree with this plan?

Take care, Mike Roberts (mrober18) Ford Motor Company

Recall & Service Programs Team Global Campaign (GCamp) Specialist and Lead Coordinator Certified 6 Sigma Black Belt DSC2_Cube789_AllenPark, MI (313) 337-6810 From:Dave Clair [dclair@renkim.com]Sent:Monday, February 14, 2011 3:26 PMTo:Kreiger, Erik (E.); Lang, Gary (G.C.)Subject:RE: 11S18Erik,

The DOR number for this program is: 50435

Thank you

Dave Clair

Project Administrator Renkim Corp. dclair@renkim.com (734) 374-8346

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Monday, February 14, 2011 3:18 PM
To: Dave Clair; Lang, Gary (G.C.)
Subject: 11S18

Dave.

Can you generate DOR/COR number for this program? Thank you

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Ford Explorer NAIAS Truck of the Year Have you driven a Ford lately?

From:	Lang, Gary (G.C.)
Sent:	Thursday, July 29, 2010 9:46 AM
To:	'Lee.Wilson@spx.com'
Cc:	Lang, Gary (G.C.)
Subject:	FW: 4L3T-14B095-BA Harness
Follow Up Flag:	Follow up
Due By:	Friday, July 30, 2010 12:00 AM
Flag Status:	Blue

Lee, it seems there is a need to continue with the airbag trial. We had a trial with a 2005 F150 and 2006 F150 so far.

We still have to see a 2004 F150 (NOT Heritage) and a 2006 Lincoln Mark LT.

Gary Lang Ford Customer Service - Recall Phone (313) 24-84791

From:Welch, Sharon (S.L.)Sent:Thursday, July 29, 2010 9:36 AMTo:Prescott, Amanda (A.B.); Lang, Gary (G.C.); Kreiger, Erik (E.); Sutherland, Roy (R.W.); Culkeen, Patrick (P.M.)Subject:RE: 4L3T-14B095-BA Harness

Gary, Go ahead and schedule the trial.

All,

I would still like to discuss the "difference" between the original part provided to us and the "prototype" part provided. I showed the part to my boss Tom and he agrees that the prototype part is not as "robust" as the original. We just need to understand the difference and why the prototype part is acceptable. We can have this discuss right before the trial or right after the trial if you want.

Sharon Welch

Program Manager Recall & Service Programs DSC II 803 Phone (313) 33-72791

 From:
 Prescott, Amanda (A.B.)

 Sent:
 Thursday, July 29, 2010 9:08 AM

 To:
 Lang, Gary (G.C.); Kreiger, Erik (E.); Sutherland, Roy (R.W.); Culkeen, Patrick (P.M.)

 Cc:
 Welch, Sharon (S.L.)

 Subject:
 RE: 4L3T-14B095-BA Harness

Gary,

I think we would like to setup something sooner, in case we want to make any adjustments to the spot tape location. Roy is working on the release and the current drawings/release has the spot tape in the current location. I had raised a question at the mtg with Erik and the proposed supplier about the location of the spot tape and if that location would cause any challenges with installation. The current location of the spot tape is the same as what was put in production.

Thanks, Amanda
 From:
 Lang, Gary (G.C.)

 Sent:
 Thursday, July 29, 2010 9:05 AM

 To:
 Kreiger, Erik (E.); Sutherland, Roy (R.W.); Culkeen, Patrick (P.M.); Prescott, Amanda (A.B.)

 Cc:
 Lang, Gary (G.C.); Welch, Sharon (S.L.)

 Subject:
 RE: 4L3T-14B095-BA Harness

I do have the air bag jumper sample part Erik is referring to. I welcome the chance to review this sample part with you all. I am holding off on scheduling a repair study due to the timing of this program. Let me know if you would like me to set something up sooner.

Gary Lang

Ford Customer Service - Recall Phone (313) 24-84791

From:	Kreiger, Erik (E.)
Sent:	Thursday, July 29, 2010 7:43 AM
To:	Sutherland, Roy (R.W.)
Cc:	Lang, Gary (G.C.)
Subject:	4L3T-14B095-BA Harness

Roy.

I gave Gary the sample on Monday and he will set up a time study with that sample. I would stay in contact with him in regards to fit /finish.

Thank you.

Erik M. Kreiger FSA Parts Specialist & Buyer 313-39D-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From:	Welch, Sharon (S.L.)
Sent:	Thursday, July 29, 2010 10:30 AM
То:	Sutherland, Roy (R.W.); Prescott, Amanda (A.B.); Lang, Gary (G.C.); Kreiger, Erik (E.); Culkeen, Patrick (P.M.)
Cc:	Klosek, Walter (W.)
Subject:	RE: 4L3T-14B095-BA Harness

Roy and I spoke, I am comfortable now.

Sharon Welch

Program Manager Recall & Service Programs DSC II 803 Phone (313) 33-72791

From:	Sutherland, Roy (R.W.)
Sent:	Thursday, July 29, 2010 10:03 AM
To:	Welch, Sharon (S.L.); Prescott, Amanda (A.B.); Lang, Gary (G.C.); Kreiger, Erik (E.); Culkeen, Patrick (P.M.)
Cc:	Klosek, Walter (W.)
Subject:	RE: 4L3T-14B095-BA Harness

To all,

Please clarify why you feel this is not as robust. Please be specific. The sleeve selected is released in the Ford system and has been recommend by the EDS specialist who are the experts. I have been told the sleeve meets the same requirements as what was done in production with the yellow sleeve. The yellow sleeve used in production does not have a Ford part number and the Ford system prevents me from using it for the service harness and therefore it cannot be used. If it is the direction from the team to use the yellow sleeve, please let me know now so I can stop the CR from moving forward and I will begin the process of getting the yellow sleeve released in Ford. I do not know how long it will take since I do not handle the release of sleeve material.

Regards, **Roy Sutherland Jr.**

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From:Welch, Sharon (S.L.)Sent:Thursday, July 29, 2010 9:36 AMTo:Prescott, Amanda (A.B.); Lang, Gary (G.C.); Kreiger, Erik (E.); Sutherland, Roy (R.W.); Culkeen, Patrick (P.M.)Subject:RE: 4L3T-14B095-BA Harness

Gary, Go ahead and schedule the trial.

All,

I would still like to discuss the "difference" between the original part provided to us and the "prototype" part provided. I showed the part to my boss Tom and he agrees that the prototype part is not as "robust" as the original. We just need to

understand the difference and why the prototype part is acceptable. We can have this discuss right before the trial or right after the trial if you want.

Sharon Welch

Program Manager Recall & Service Programs DSC II 803 Phone (313) 33-72791

From:	Prescott, Amanda (A.B.)
Sent:	Thursday, July 29, 2010 9:08 AM
То:	Lang, Gary (G.C.); Kreiger, Erik (E.); Sutherland, Roy (R.W.); Culkeen, Patrick (P.M.)
Cc:	Welch, Sharon (S.L.)
Subject:	RE: 4L3T-14B095-BA Harness

Gary,

I think we would like to setup something sooner, in case we want to make any adjustments to the spot tape location. Roy is working on the release and the current drawings/release has the spot tape in the current location. I had raised a question at the mtg with Erik and the proposed supplier about the location of the spot tape and if that location would cause any challenges with installation. The current location of the spot tape is the same as what was put in production.

Thanks, Amanda

From:	Lang, Gary (G.C.)
Sent:	Thursday, July 29, 2010 9:05 AM
To:	Kreiger, Erik (E.); Sutherland, Roy (R.W.); Culkeen, Patrick (P.M.); Prescott, Amanda (A.B.)
Cc:	Lang, Gary (G.C.); Welch, Sharon (S.L.)
Subject:	RE: 4L3T-14B095-BA Harness

I do have the air bag jumper sample part Erik is referring to. I welcome the chance to review this sample part with you all. I am holding off on scheduling a repair study due to the timing of this program. Let me know if you would like me to set something up sooner.

Gary Lang

Ford Customer Service - Recall Phone (313) 24-84791

From:	Kreiger, Erik (E.)
Sent:	Thursday, July 29, 2010 7:43 AM
To:	Sutherland, Roy (R.W.)
Cc:	Lang, Gary (G.C.)
Subject:	4L3T-14B095-BA Harness

Roy.

I gave Gary the sample on Monday and he will set up a time study with that sample. I would stay in contact with him in regards to fit /finish.

Thank you.

From: Jileen R. Kessler [jkessler@hlgllc.com]

Sent: Monday, December 13, 2010 2:17 PM

To: Kreiger, Erik (E.)

Cc: Kaercher, Donald (D.)

Subject: 4L3Z14B095A WIRE JUMPER HARNESS

Importance: High

Hello Erik,

Per the conversation on Friday....can HLM start the process to PPAP and package the wire jumper harness kit?

Regards, Jil Kessler Material Planner/Buyer Hollingsworth Logistics (Q9XYL) P) 313-768-1280 F) 734-468-0224 E) jkessler@hlgllc.com From: Sent: To: Cc: Subject: Prescott, Amanda (A.B.) Wednesday, July 28, 2010 1:50 PM Chascsa, Jim (JRCII.) Culkeen, Patrick (P.M.) Additional Nhtsa Questions

Jim,

Please provide responses to the following additional questions, we'll see you Monday. If you have questions, need clarification or need anything else, let me know.

1) Provide a chart or other data showing voltage versus time (wave form) at the airbag module leads (primary and secondary) that occurs during a single stage crash deployment of the primary airbag (only) and is subsequently followed by a 'duding' deployment command of the secondary airbag.

2) Provide a chart or other data showing voltage versus time (wave form) at the airbag module leads (primary and secondary) for a typical dual stage crash deployment of the primary airbag and the secondary airbag, and additionally describe the range of timing delays, if any, that can occur between the primary and secondary deployment signals due to the normal and expected variations that occur in crashes.

Thanks,

Amanda

Amanda Prescott Automotive Safety Office Senior Research Engineer 313-845-7295 Fairlane Plaza South-Suite 500

From: Sent:	Prescott, Amanda (A.B.) Wednesday, July 28, 2010 2:34 PM
То:	Philip, Abraham (A.G.)
Cc:	Tippy, David (D.J.); Culkeen, Patrick (P.M.)
Subject:	Additional questions from NHTSA

Abe and Dave,

We received today, two additional questions from nhtsa in relation to the investigation of 2004-2006 MY F-150 driver airbag inadvertent deployment. If you have any questions or need clarification please give me a call. I need answers by Monday as we have a meeting with the agency Tuesday/Wednesday. If Monday is untenable, let me know and I can put them off on these items for a few days.

Thanks!

1) Provide a chart or other data showing voltage versus time (wave form) at the airbag module leads (primary and secondary) that occurs during a single stage crash deployment of the primary airbag (only) and is subsequently followed by a 'duding' deployment command of the secondary airbag.

2) Provide a chart or other data showing voltage versus time (wave form) at the airbag module leads (primary and secondary) for a typical dual stage crash deployment of the primary airbag and the secondary airbag, and additionally describe the range of timing delays, if any, that can occur between the primary and secondary deployment signals due to the normal and expected variations that occur in crashes.

Amanda Prescott Automotive Safety Office Senior Research Engineer 313-845-7295 Fairlane Plaza South-Suite 500 RE: Air Bag Jumper Draft

From:	Lang, Gary (G.C.)	
Sent:	Thursday, January 13, 2011 10:35 AM	
То:	Humphries, Glenn (G.L.)	
Cc:	Culkeen, Patrick (P.M.); Welch, Sharon (S.L.)	
Subject:	RE: Air Bag Jumper Draft	
Signed By: glang4@ford.com		

I am a little concerned. PS&L is building a stock of Jumpers in preparation of this program. Are they releasing the part for service?

Gary Lang Ford Customer Service - Recall Phone (313) 24-84791

From: Humphries, Glenn (G.L.)Sent: Thursday, January 13, 2011 10:23 AMTo: Lang, Gary (G.C.)Subject: RE: Air Bag Jumper Draft

Gary - can you get me the file of the artwork used on the sketch?

Thanks. Sincerely, Glenn Humphries F-150 FCSD PVT Program Manager Dearborn Truck Plant ghumphri@ford.com 313-39-07715 313-732-7247

From: Lang, Gary (G.C.)
Sent: Thursday, January 13, 2011 10:18 AM
To: Humphries, Glenn (G.L.)
Cc: Culkeen, Patrick (P.M.)
Subject: Air Bag Jumper Draft

Here is a **DRAFT** for the air bag jumper replacement instructions. Santos provided me a labor time of 0.5 hrs.

<< File: F150 Air Bag Clock spring_DRAFT2.pdf >>

Gary Lang

Ford Customer Service - Recall Phone (313) 24-84791 DSC II rm 795 1800 Fairlane Dr Allen Park, MI 48101 From: Sent: To: Subject: Kreiger, Erik (E.) Monday, May 03, 2010 12:51 PM Culkeen, Patrick (P.M.) Airbag.doc

Attachments:

Airbag.doc



Airbag.doc

Vehicle lines include:

F-150 Expl/Mntr Aviator Mark LT Sport Trac

*Usage will not allow me to separate Sport Trac vs. Explorer. They use the same air bags.

2L3Z-15043B13-AAA(SERVICE) 2L3A 15043B13 AABJQ0(ENGINEERING)

SUPPLIER INFORMATION:

Supplier:R7YATRW SAFETY SYSTEMSContact:PAOLA CASTILLO______Phone:52-614-158-5252Street:3201 AVENIDA JUAN ESCUTIACity:CHIHUAHUAStateCHZip:31125Country:MX

SALES:

MONTH YEAR Quantity

YEAR Ouantity -----201010320093212008455 2007 661 2006 794 2005 961 -JU3 965 2002 57 ENG PART: 2L3A 15043B13 AABJQ0_____ ORIGIN: WERS REGION: N USG STAT: Eng Name: MOD ASY-DRVR A/BAG RESTNT PT: _ PTO: ____ VL: Svc Part: 2L3Z-15043B13-AAA Replaces: Y Is Replcd: N USG IND: In Out Yr Yr Feature Descriptions Feature Descriptions 02 EXPEDITION MED PARCHMENT 02 EXPEDITION LESS SPECIAL VALUE PACKAGES MED PARCHMENT 0202F-SERIES UNDER 8500 GVWAIR BAG RESTRAINT-DRIVER0202F-SERIES UNDER 8500 GVWXLT VERSIONLESS VERSION PACKAGESLARIAT VERSION PACK 97 03 F-SERIES UNDER 8500 GVW LARIAT VERSION PACKAGE LARIAT VERSION PACK MED PARCHMENT MED PARCHMENT LESS EXT APPEARANCE PACK KING RANCH VERSION PACKAGE AIR BAG RESTRAINT-DRIVER MED PARCHMENI 03 03 F-SERIES UNDER 8500 GVW XLT VERSION LESS VERSION PACKAGES LARIAT VERSION PACK KING RANCH VERSION PACKAGE LESS EXT APPEARANCE PACK AIR BAG RESTRAINT-DRIVER MED PARCHMENT XLT VERSION 03 04 F-SERIES UNDER 8500 GVW LESS VERSION PACKAGES LESS EXT APPEARANCE PACK XLT APPEARANCE PACKAGE AIR BAG RESTRAINT-DRIVER

In Out Yr Yr Feature Descriptions 	Feature Descriptions
MED PARCHMENT 10 F-SERIES OVER 8500 GVW 02 02 F-SERIES OVER 8500 GVW AIR BAG RESTRAINT-DRIVER 10 F-SERIES OVER 8500 GVW 10 F-SERIES OVER 8500 GVW XLT VERSION MED PARCHMENT	AIR BAG RESTRAINT-DRIVER LARIAT VERSION MED PARCHMENT XL VERSION XL VERSION AIR BAG RESTRAINT-DRIVER
02 05 EXCURSION MED PARCHMENT	AIR BAG RESTRAINT-DRIVER

XL3Z-15043B13-AAB(SERVICE) XL3A 15043B13 ACBJEZ(ENGINEERING)

SUPPLIER INFORMATION:

SAME AS ABOVE

SALES:

201017020095332008773200712342006156620051974200423802003281520022978	
In Out Yr Yr Feature Descriptions	Feature Descriptions
02 EXPEDITION 00 02 EXPEDITION MED PARCHMENT	MED PARCHMENT LESS SPECIAL VALUE PACKAGES
99 F-SERIES UNDER 8500 GVW 01 08 F-SERIES UNDER 8500 GVW MED PARCHMENT	AIR BAG RESTRAINT-DRIVER AIR BAG RESTRAINT-DRIVER
01 02 F-SERIES UNDER 8500 GVW	LARIAT VERSION PACK E AIR BAG RESTRAINT-DRIVER
02 F-SERIES UNDER 8500 GVW LARIAT VERSION PACK TOTAL PERFORMANCE PACKAGE MED PARCHMENT	LESS VERSION PACKAGES KING RANCH VERSION PACKAGE AIR BAG RESTRAINT-DRIVER
99 F-SERIES OVER 8500 GVW 00 10 F-SERIES OVER 8500 GVW AIR BAG RESTRAINT-DRIVER 02 F-SERIES OVER 8500 GVW AIR BAG RESTRAINT-DRIVER	AIR BAG RESTRAINT-DRIVER LARIAT VERSION LARIAT VERSION MED PARCHMENT

2L3Z-15043B13-AAC(SERVICE) 5C34 25043B13 BB32N4ENGINEERING)

SUPPLIER INFORMATION:

SUPPLIER INFORMATION:

SAME AS ABOVE

SALES:

YEAR		Replaced Part Number	Message	
2010				
2009	65			
	82			
2007 135				
	232			
	232			
	213			
	183			
2003	53			
2002	55			
In Out				
		escriptions	Feature Descriptions	
		OVER 8500 GVW	AIR BAG RESTRAINT-DRIVER	
			MED PARCHMENT	
02 EXPEDITION LESS SPECIAL VALUE PACKAGES				
	MED PARCH		AIR BAG RESTRAINT-DRIVER	
	L-SEVIES	UNDER 8500 GVW	INDIAT VERSION DACK	
	KING BANG	ION PACKAGES H VERSION PACKAGE	LARIAT VERSION PACK LESS EXT APPEARANCE PACK	
	ATR BAG R	ESTRAINT-DRIVER	MED PARCHMENT	
	LARIAT VE	RSION PACK	LESS VERSION PACKAGES KING RANCH VERSION PACKAGE	
	TOTAL PER	FORMANCE PACKAGE	AIR BAG RESTRAINT-DRIVER	
	MED PARCH	MENT		
10	F-SERIES	OVER 8500 GVW	AIR BAG RESTRAINT-DRIVER LARIAT VERSION MED DARCHMENT	
		OVER 8500 GVW	LARIAT VERSION	
	AIR BAG R	ESTRAINT-DRIVER	MED PARCHMENT	
10	F-SERIES	OVER 8500 GVW	XL VERSION	
	XLT VERSI	ON	AIR BAG RESTRAINT-DRIVER	
	MED PARCH			
			LARIAT VERSION	
		ESTRAINT-DRIVER		
	EXCURSION		AIR BAG RESTRAINT-DRIVER	
	EXCURSION		AIR BAG RESTRAINT-DRIVER	
	MED PARCH			
	EXCURSION		AIR BAG RESTRAINT-DRIVER	
	MEDIUM FL	INT INTERIOR		

2L3Z-15043B13-AAB(SERVICE) 2L3A 15043B13 AAJAGT(ENGINEERING)

YEAR	Quantity	
2010 2009 2008 2007 2006 2005 2004 2003 2002	504 1926 2984 4367 4715 2680 2768 2231 967	
In Ou Yr Yi		Feature Descriptions
02	2 EXPEDITION 2 EXPEDITION 2 EXPEDITION 2 EXPEDITION	SPECIAL SERVICES EQUIPMENT MED PARCHMENT LESS SPECIAL VALUE PACKAGES
02 02 03 03	2 F-SERIES UNDER 8500 GVW 3 F-SERIES UNDER 8500 GVW	
	2 F-SERIES UNDER 8500 GVW AIR BAG RESTRAINT-DRIVER	HARLEY DAVIDSON VERSION PACK
02 02	2 F-SERIES UNDER 8500 GVW	LARIAT VERSION PACK LESS EXT APPEARANCE PACK
02 02	2 F-SERIES UNDER 8500 GVW LESS EXT APPEARANCE PACK	XL VERSION AIR BAG RESTRAINT-DRIVER
02 03	 2 F-SERIES UNDER 8500 GVW LESS EXT APPEARANCE PACK 3 F-SERIES UNDER 8500 GVW EXTERIOR APPEARANCE - LEVEL 2 2 F-SERIES UNDER 8500 GVW 	EXTERIOR APPEARANCE - LEVEL 1 AIR BAG RESTRAINT-DRIVER
02 02	2 F-SERIES UNDER 8500 GVW LARIAT VERSION PACK TOTAL PERFORMANCE PACKAGE	KING RANCH VERSION PACKAGE
97 03	F-SERIES UNDER 8500 GVW HARLEY DAVIDSON VERSION PACK	LESS VERSION PACKAGES LARIAT VERSION PACK
03 04	KING RANCH VERSION PACKAGE F-SERIES UNDER 8500 GVW LESS EXT APPEARANCE PACK	AIR BAG RESTRAINT-DRIVER XL VERSION XLT APPEARANCE PACKAGE
	AIR BAG RESTRAINT-DRIVER) F-SERIES OVER 8500 GVW) F-SERIES OVER 8500 GVW AIR BAG RESTRAINT-DRIVER	AIR BAG RESTRAINT-DRIVER LARIAT VERSION
	2 F-SERIES OVER 8500 GVW XLT VERSION 2 F-SERIES OVER 8500 GVW	XL VERSION AIR BAG RESTRAINT-DRIVER
	AIR BAG RESTRAINT-DRIVER) F-SERIES OVER 8500 GVW XLT VERSION	LARIAT VERSION MED PARCHMENT XL VERSION AIR BAG RESTRAINT-DRIVER
02	MED PARCHMENT 2 F-SERIES OVER 8500 GVW XLT VERSION MED PARCHMENT	XL VERSION AIR BAG RESTRAINT-DRIVER MEDIUM FLINT INTERIOR

2L3Z-15043B13-AAE(SERVICE) 2L3A 15043B13 AAZUWB(ENGINEERING)

SUPPLIER INFORMATION:

YEAR	Quantity	
2010	161	
2009	458	
2009	647	
2007	884	
2006	1055	
2005	1468	
2004	1731	
	1518	
2002	815	
In Ou		
Yr Yr	Feature Descriptions	Feature Descriptions
	EXPEDITION	MED PARCHMENT
	EXPEDITION	DK GRAPHITE
02	MED GRAPHITE	
02 02	EXPEDITION	LESS SPECIAL VALUE PACKAGES
02 02	DK GRAPHITE	MED GRAPHITE
02	EXPEDITION	LESS SPECIAL VALUE PACKAGES
	MED PARCHMENT	
02 02	F-SERIES UNDER 8500 GVW	AIR BAG RESTRAINT-DRIVER
02	F-SERIES UNDER 8500 GVW F-SERIES UNDER 8500 GVW	AIR BAG RESTRAINT-DRIVER
	DK GRAPHITE	
02 02	F-SERIES UNDER 8500 GVW	XLT VERSION
	LESS VERSION PACKAGES	LARIAT VERSION PACK
	KING RANCH VERSION PACKAGE	
	AIR BAG RESTRAINT-DRIVER	
97 03	F-SERIES UNDER 8500 GVW	
	LESS VERSION PACKAGES	LARIAT VERSION PACK
	LESS EXT APPEARANCE PACK	LARIAT VERSION PACK AIR BAG RESTRAINT-DRIVER
	DK GRAPHITE	MED GRAPHITE
02 02	F-SERIES UNDER 8500 GVW	LESS VERSION PACKAGES
	LARIAT VERSION PACK	KING RANCH VERSION PACKAGE
	TOTAL PERFORMANCE PACKAGE	AIR BAG RESTRAINT-DRIVER
	MED PARCHMENT	
97 03	F-SERIES UNDER 8500 GVW	LESS VERSION PACKAGES
	LARIAT VERSION PACK	KING RANCH VERSION PACKAGE
	TOTAL PERFORMANCE PACKAGE	AIR BAG RESTRAINT-DRIVER
	MED GRAPHITE	
03 03	F-SERIES UNDER 8500 GVW	XLT VERSION
	LESS VERSION PACKAGES	LARIAT VERSION PACK
	LESS EXT APPEARANCE PACK	XLT APPEARANCE PACKAGE
	AIR BAG RESTRAINT-DRIVER	DK GRAPHITE
	MED GRAPHITE	
03 04	F-SERIES UNDER 8500 GVW	XLT VERSION
	LESS VERSION PACKAGES	LESS EXT APPEARANCE PACK

	XLT APPEARANCE PACKAGE	AIR BAG RESTRAINT-DRIVER
	DK GRAPHITE	MED GRAPHITE
10	F-SERIES OVER 8500 GVW	AIR BAG RESTRAINT-DRIVER
02 02	F-SERIES OVER 8500 GVW	LARIAT VERSION
	AIR BAG RESTRAINT-DRIVER	MED PARCHMENT
10	F-SERIES OVER 8500 GVW	XL VERSION
	XLT VERSION	AIR BAG RESTRAINT-DRIVER
	MED PARCHMENT	
02 05	EXCURSION	AIR BAG RESTRAINT-DRIVER
	MED PARCHMENT	

4L3Z-15043B13-CAC(SERVICE) 5L34 15043B13 CD3JA6(ENGINEERING)

SUPPLIER INFORMATION:

SAME AS ABOVE

YEAR	Quantity	
2010	0	
2009	0	
2008	0	
2007	0	
2006	109	
2005	194	
2004	212	
2003	0	

In Out Yr Yr Feature Descriptions	Feature Descriptions
04 05 F150/LINCOLN MARK LT EBONY	LARIAT/LUXURY VERSION-LT. TRK
04 06 F150/LINCOLN MARK LT	XL/WORKHORSE
STX/WANT IMAGE	FX 4/IMAGE AND POWER OFF ROAD
05 06 F150/LINCOLN MARK LT	150 SERIES
LARIAT/LUXURY VERSION-LT. TRK	EBONY

4L3Z-15043B13-CAA(SERVICE) 5L34 15043B13 CD32NC(ENGINEERING)

SUPPLIER INFORMATION:

YEAR	Quantity	
006	0	
005	201	
2004	25	
2003	0	
In Out Yr Yr F	eature Descriptions	Feature Descriptions
	 150/LINCOLN MARK LT EDIUM FLINT	XLT/FAMILY CARRIER

4L3Z-15043B13-CAB(SERVICE) 5L34 15043B13 CD33TC(ENGINEERING)

SUPPLIER INFORMATION:

SAME AS ABOVE

Qu -----74 395 367 14 YEAR Quantity 2007 2006 2005 2004 2003

Tn Out

Yr Yr Feature Descriptions	Feature Descriptions
04 05 F150/LINCOLN MARK LT XLT/FAMILY CARRIER	LARIAT/LUXURY VERSION-LT. TRK MEDIUM PEBBLE
05 06 F150/LINCOLN MARK LT LARIAT/LUXURY VERSION-LT. TRK MEDIUM PEBBLE	150 SERIES XLT/FAMILY CARRIER

2L2Z-78043B13-AAA(SERVICE) 4L24 78043B13 AA3BJ4(ENGINEERING)

SUPPLIER INFORMATION:

SAME AS ABOVE

YEAR	Quantity
2006	0
2005	7
2004	245
2003	292
2002	70

In Out

Yr Yr Feature Descriptions Feature Descriptions

FORD SERIES 03 04 EXPLORER/MOUNTAINEER EDDIE BAUER VERSION LIMITED VERSION MED DK PARCHMENT 02 02 EXPLORER/MOUNTAINEER FORD SERIES LIMITED VERSION EDDIE BAUER VERSION 2002 1/2 JOB #1 PROGRAM CONTRL MED DK PARCHMENT

2L2Z-78043B13-AAC(SERVICE) 4L24 78043B13 AA3JA6(ENGINEERING)

SUPPLIER INFORMATION:

YEAR	Quantity
2005	0
2004	1023
2003	1195

2002 329

	Out Yr	t Feature Descriptions	Feature Descriptions
-			
03	04	EXPLORER/MOUNTAINEER	FORD SERIES
		XLT VERSION	XLS VERSION
02	02	EXPLORER/MOUNTAINEER	FORD SERIES
		XLT VERSION	XLS VERSION
		2002 1/2 JOB #1 PROGRAM CONTRL	
02	02	EXPLORER/MOUNTAINEER	FORD SERIES
		EDDIE BAUER VERSION	LIMITED VERSION
		2002 1/2 JOB #1 PROGRAM CONTRL	MIDNIGHT BLACK
03	05	EXPLORER/MOUNTAINEER	FORD SERIES
		LIMITED VERSION	MIDNIGHT BLACK

4L2Z-78043B13-AAA(SERVICE) 5L24 78043B13 AB3BJ4(ENGINEERING)

SUPPLIER INFORMATION:

SAME AS ABOVE

YEAR	Quantity
2010	15
2009	83
2008	135
2007	181
2006	223
2005	298
2004	364
2003	292
2002	70

In Out Yr Yr Feature Descriptions	Feature Descriptions
04 05 EXPLORER/MOUNTAINEER	FORD SERIES

EDDIE BAUER VERSION MED DK PARCHMENT

LIMITED VERSION

4L2Z-78043B13-AAB(SERVICE) 5L24 78043B13 AB3JA6(ENGINEERING)

SUPPLIER INFORMATION:

YEAR	Quantity	
2010	65	
2009	272	
2008	513	
2007	907	
2006	1214	
2005	1606	
2004	1723	
2003	1195	
2002	329	

	Out Yr	; Feature Descriptions	Feature Descriptions
03	05	EXPLORER/MOUNTAINEER	FORD SERIES
		XLT VERSION	XLS VERSION
02	02	EXPLORER/MOUNTAINEER	FORD SERIES
		XLT VERSION	XLS VERSION
		2002 1/2 JOB #1 PROGRAM CONTRL	
02	02	EXPLORER/MOUNTAINEER	FORD SERIES
		EDDIE BAUER VERSION	LIMITED VERSION
		2002 1/2 JOB #1 PROGRAM CONTRL	MIDNIGHT BLACK
03	05	EXPLORER/MOUNTAINEER	FORD SERIES
		LIMITED VERSION	MIDNIGHT BLACK

4L2Z-78043B13-BAA(SERVICE) 5L24 78043B13 BB3BJ4(ENGINEERING)

SUPPLIER INFORMATION:

SAME AS ABOVE

YEAR	Quantity
2010	7
2009	41
2008	39
2007	73
2006	108
2005	152
2004	158
2003	110
2002	45

In Out

Yr	Feature Descriptions	Feature Descriptions
03	EXPLORER/MOUNTAINEER	LINCOLN/MERCURY SERIES
	MED DK PARCHMENT	
02	EXPLORER/MOUNTAINEER	LINCOLN/MERCURY SERIES
	2002 1/2 JOB #1 PROGRAM CONTRL	REDUNDANT CTL -STEER WH
	MED DK PARCHMENT	
05	EXPLORER/MOUNTAINEER	LINCOLN/MERCURY SERIES
	REDUNDANT CTL -STEER WHL	MED DK PARCHMENT
	 03 02	<pre>02 EXPLORER/MOUNTAINEER 2002 1/2 JOB #1 PROGRAM CONTRL MED DK PARCHMENT 05 EXPLORER/MOUNTAINEER</pre>

4L2Z-78043B13-BAB(SERVICE) 5L24 78043B13 BB3JA6(ENGINEERING)

SUPPLIER INFORMATION:

YEAR	Quantity
2010	12
2009	39
2008	79
2007	102
2006	162
2005	173
2004	225

2003	155
2002	52

In Out Yr Yr Feature Descriptions Feature Descriptions __ __ __ ___ 03 05 EXPLORER/MOUNTAINEER LINCOLN/MERCURY SERIES LESS REDUNDANT CTL -STEER WHL 04 05 EXPLORER/MOUNTAINEER LINCOLN/MERCURY SERIES REDUNDANT CTL -STEER WHL MIDNIGHT BLACK 03 EXPLORER/MOUNTAINEER LINCOLN/MERCURY SERIES DK GRAPHITE 03 04 EXPLORER/MOUNTAINEER LINCOLN/MERCURY SERIES REDUNDANT CTL -STEER WHL DK GRAPHITE 02 02 EXPLORER/MOUNTAINEER LINCOLN/MERCURY SERIES 2002 1/2 JOB #1 PROGRAM CONTRL LESS REDUNDANT CTL -STEER WHL 02 02 EXPLORER/MOUNTAINEER LINCOLN/MERCURY SERIES 2002 1/2 JOB #1 PROGRAM CONTRL REDUNDANT CTL -STEER WHL DK GRAPHITE

6L2Z-78043B13-AA(SERVICE) 6L24 78043B13 AK31T3(ENGINEERING)

SUPPLIER INFORMATION:

SAME AS ABOVE

YEAR	Quantity
2008	0
2007	4
2006	219
2005	24
2004	0

In Out Yr Yr Feature Descriptions Feature Descriptions 07 07 EXPLORER SPORT TRAC 06 06 EXPLORER/MOUNTAINEER MEDIUM LT STONE

6L2Z-78043B13-AB(SERVICE) 9L24 78043B13 AA34T1(ENGINEERING)

MEDIUM LT STONE

FORD SERIES

SUPPLIER INFORMATION:

YEAR	Quantity
2010	107
2009	394
2008	439
2007	513
2006	413
2005	29
2004	0

In Out Yr Yr Feature Descriptions Feature Descriptions EXPLORER SPORT TRAC 07 07 EXPLORER SPORT TRAC CAMEL EXPLORER/MOUNTAINEER FORD SERIES 06 06 EXPLORER/MOUNTAINEER FORD SERIES CAMEL 6L2Z-78043B13-AC(SERVICE) 6L24 78043B13 AK35B8(ENGINEERING) SUPPLIER INFORMATION: SAME AS ABOVE YEAR Quantity ____ _____ 2007 0 2006 42 7 2005 2004 0 In Out Yr Yr Feature Descriptions Feature Descriptions __ __ __ __ 07 07 EXPLORER SPORT TRAC CHARCOAL BLACK 06 06 EXPLORER/MOUNTAINEER FORD SERIES CHARCOAL BLACK 7L2Z-78043B13-AA(SERVICE) 9L24 78043B13 AA31T3(ENGINEERING)

SUPPLIER INFORMATION:

SAME AS ABOVE

YEAR	Quantity	
2008 2007 2006	553 557 305	
2005 In Out Yr Yr Fe	24 eature Descriptions	Feature Descriptions
07 07 E2 09 E2 06 07 E2	XPLORER SPORT TRAC XPLORER SPORT TRAC XPLORER/MOUNTAINEER XPLORER/MOUNTAINEER EDIUM LT STONE	MEDIUM LT STONE FORD SERIES FORD SERIES

7L2Z-78043B13-AB(SERVICE) 9L24 78043B13 AA34T3(ENGINEERING)

SUPPLIER INFORMATION:

YEAR	Quantity	
2008	508	
2007	290	
2006	93	
2005	0	
In Ou	t	
Yr Yr	Feature Descriptions	Feature Descriptions
09	EXPLORER SPORT TRAC	
07	EXPLORER SPORT TRAC	CAMEL
07	EXPLORER SPORT TRAC	XLT VERSION
	LIMITED VERSION	CAMEL
09	EXPLORER/MOUNTAINEER	FORD SERIES
06	EXPLORER/MOUNTAINEER	FORD SERIES
	CAMEL	

7L2Z-78043B13-AC(SERVICE) 9L24 78043B13 AA35B8(ENGINEERING)

SUPPLIER INFORMATION:

SAME AS ABOVE

YEAR	Quantity
2010	153
2009	458
2008	311
2007	141
2006	73
2005	7
2004	0

In Ou Yr Yi	ut r Feature Descriptions	Feature Descriptions
09 07 09 06	EXPLORER SPORT TRAC EXPLORER SPORT TRAC EXPLORER/MOUNTAINEER EXPLORER/MOUNTAINEER CHARCOAL BLACK	CHARCOAL BLACK FORD SERIES FORD SERIES

2L2Z-78043B13-BAA(SERVICE) 4L24 78043B13 BA3BJ4(ENGINEERING)

SUPPLIER INFORMATION:

YEAR	Quantity
2010	0
2009	0
2008	0
2007	0
2006	0
2005	27

2004	121	
2003	110	
2002	45	
2001	5	
In Out	t	
Yr Yr	Feature Descriptions	Feature Descriptions
03	EXPLORER/MOUNTAINEER	LINCOLN/MERCURY SERIES
	MED DK PARCHMENT	
02 02	EXPLORER/MOUNTAINEER	LINCOLN/MERCURY SERIES
	2002 1/2 JOB #1 PROGRAM CONTRL	REDUNDANT CTL -STEER WHL
	MED DK PARCHMENT	
03 04	EXPLORER/MOUNTAINEER	LINCOLN/MERCURY SERIES
	REDUNDANT CTL -STEER WHL	MED DK PARCHMENT

2L2Z-78043B13-BAC(SERVICE) 4L24 78043B13 BA3JA6(ENGINEERING)

SUPPLIER INFORMATION:

SAME AS ABOVE

YEAR	Quantity
2010	0
2009	0
2008	0
2007	0
2006	0
2005	41
2004	153
2003	155
2002	52

In O	ut	
Yr Y	r Feature Descriptions	Feature Descriptions
03 0	4 EXPLORER/MOUNTAINEER	LINCOLN/MERCURY SERIES
	LESS REDUNDANT CTL -STEER WHL	
04 0	4 EXPLORER/MOUNTAINEER	LINCOLN/MERCURY SERIES
	REDUNDANT CTL -STEER WHL	MIDNIGHT BLACK
0	3 EXPLORER/MOUNTAINEER	LINCOLN/MERCURY SERIES
	DK GRAPHITE	
03 0	4 EXPLORER/MOUNTAINEER	LINCOLN/MERCURY SERIES
	REDUNDANT CTL -STEER WHL	DK GRAPHITE
02 0	2 EXPLORER/MOUNTAINEER	LINCOLN/MERCURY SERIES
	2002 1/2 JOB #1 PROGRAM CONTRL	LESS REDUNDANT CTL -STEER WHL
02 0	2 EXPLORER/MOUNTAINEER	LINCOLN/MERCURY SERIES
	2002 1/2 JOB #1 PROGRAM CONTRL	REDUNDANT CTL -STEER WHL
	DK GRAPHITE	

4L2Z-78043B13-BAB(SERVICE) 5L24 78043B13 BB3JA6(ENGINEERING)

SUPPLIER INFORMATION:

YEAR	Quantity
2010	12
2009	39
2008	79
2007	102
2006	162
2005	173
2004	225
2003	155
2002	52

In Out

Vm		Feature Descriptions	Feature Descriptions
ΤĽ	ΤĽ	reacure Descriptions	feature Descriptions
0.2	 		
03	05	EXPLORER/MOUNTAINEER	LINCOLN/MERCURY SERIES
		LESS REDUNDANT CTL -STEER WHL	
04	05	EXPLORER/MOUNTAINEER	LINCOLN/MERCURY SERIES
		REDUNDANT CTL -STEER WHL	MIDNIGHT BLACK
	03	EXPLORER/MOUNTAINEER	LINCOLN/MERCURY SERIES
		DK GRAPHITE	
03	04	EXPLORER/MOUNTAINEER	LINCOLN/MERCURY SERIES
		REDUNDANT CTL -STEER WHL	DK GRAPHITE
02	02	EXPLORER/MOUNTAINEER	LINCOLN/MERCURY SERIES
		2002 1/2 JOB #1 PROGRAM CONTRL	LESS REDUNDANT CTL -STEER WH
02	02	EXPLORER/MOUNTAINEER	LINCOLN/MERCURY SERIES
		2002 1/2 JOB #1 PROGRAM CONTRL	REDUNDANT CTL -STEER WHL
		DK GRAPHITE	

6L9Z-78043B13-AA(SERVICE) 9L94 78043B13 AA34T1(ENGINEERING)

SUPPLIER INFORMATION:

SAME AS ABOVE

YEAR	Quantity
2010	20
2009	53
2008	60
2007	42
2006	31
2005	4

In Out

Yr Yr Feature Descriptions Feat	ure Descriptions
	OLN/MERCURY SERIES OLN/MERCURY SERIES

6L9Z-78043B13-AB(SERVICE) 6L94 78043B13 AK35B8(ENGINEERING)

SUPPLIER INFORMATION:

YEAR	Quantity	
2010	0	
2009	0	
2008	0	
2007	0	
2006	35	
2005	1	
In Out		
Yr Yr 1	Feature Descriptions	Feature Descriptions
	EXPLORER/MOUNTAINEER	LINCOLN/MERCURY SERIES
(CHARCOAL BLACK	

7L9Z-78043B13-AA(SERVICE) 9L94 78043B13 AA34T3(ENGINEERING)

SUPPLIER INFORMATION:

SAME AS ABOVE

YEAR	Quantity
2010	17
2009	87
2008	71
2007	83
2006	35
2005	0

In Out Yr Yr Feature Descriptions	Feature Descriptions
09 EXPLORER/MOUNTAINEER 06 EXPLORER/MOUNTAINEER CAMEL	LINCOLN/MERCURY SERIES LINCOLN/MERCURY SERIES

7L9Z-78043B13-AB(SERVICE) 9L94 78043B13 AA35B8(ENGINEERING)

SUPPLIER INFORMATION:

		Quantity		
129 89 74 56 1 Put r Feature Descriptions Feature Descriptions	-			
89 74 56 1 Put r Feature Descriptions Feature Descriptions	010	36		
74 56 1 ut r Feature Descriptions Feature Descriptions	09	129		
56 1 nut r Feature Descriptions Feature Descriptions	800	89		
1 Dut Tr Feature Descriptions Feature Descriptions	007	74		
r Feature Descriptions Feature Descriptions	2006	56		
r Feature Descriptions Feature Descriptions	2005	1		
r Feature Descriptions Feature Descriptions				
	ı Out			
EXPLORER/MOUNTAINEER LINCOLN/MERCURY SERIES	r Yr 1	Feature Descript	ions	Feature Descriptions
EXPLORER/MOUNTAINEER LINCOLN/MERCURY SERIES				
	9 :	EXPLORER/MOUNTAI	NEER	LINCOLN/MERCURY SERIES

2C5Z-78043B13-BAA(SERVICE) 2C5A 78043B13 BF0BJA(ENGINEERING)

SUPPLIER INFORMATION:

SAME AS ABOVE

YEAR	Quantity
2010	0
2009	0
2008	0
2007	0
2006	0
2005	0
2004	0
2003	3
2002	1

In Out	
Yr Yr Feature Descriptions	Feature Descriptions
05 LINCOLN AVIATOR	MULTI MEDIA CTLS -STEER WHL
LT PARCHMENT	
03 05 LINCOLN AVIATOR	MULTI MEDIA CTLS -STEER WHL
LT PARCHMENT	

2C5Z-78043B13-BAC(SERVICE) 2C5A 78043B13 BF03NC(ENGINEERING)

SUPPLIER INFORMATION:

YEAR	Quantity	
2010	0	
2009	0	
2008	0	
2007	0	
2006	0	
2005	0	
2004	0	
2003	3	
2002	0	
In Out	5	
Yr Yr	Feature Descriptions	Feature Descriptions
05	LINCOLN AVIATOR MEDIUM ASH	MULTI MEDIA CTLS -STEER WHL
03 05	LINCOLN AVIATOR MEDIUM ASH	MULTI MEDIA CTLS -STEER WHL

3C5Z-78043B13-AAA(SERVICE) 5C54 78043B13 AB3BJA(ENGINEERING)

SUPPLIER INFORMATION:

SAME AS ABOVE

YEAR	Quantity	
2010	1	
2009	11	
2008	4	
2007	29	
2006	38	
2005	53	
2004	71	
2003	77	
2002	1	
Tra Orah		
In Out		
Yr Yr I	Feature Descriptio	ns Feature Descriptions
	LINCOLN AVIATOR	MULTI MEDIA CTLS -STEER WHL
]	LT PARCHMENT	

3C5Z-78043B13-BAA(SERVICE) 5C54 78043B13 BB3BJA(ENGINEERING)

SUPPLIER INFORMATION:

SAME AS ABOVE

YEAR	Quantity
2010	11
2009	36
2008	48
2007	78
2006	88
2005	129
2004	137
2003	72
2002	11
T 0 1	
In Out	Pesture Descriptions
IT IT F	eature Descriptions
 05 т	JINCOLN AVIATOR
	JINCOLN AVIATOR
	T PARCHMENT
_	

4C5Z-78043B13-BAA(SERVICE) 5C54 78043B13 BB34N1(ENGINEERING)

SUPPLIER INFORMATION:

YEAR	Quantity	
2010	3	
2009	18	
2008	29	
2007	26	
2006	38	
2005	55	
2004	44	
2003	2	
2002	0	

In Out Yr Yr Feature Descriptions Feature Descriptions 04 05 LINCOLN AVIATOR REDUNDANT CTL -STEER WHL DOVE

4C5Z-78043B13-AAA(SERVICE) 5C54 78043B13 AB34N1(ENGINEERING)

SUPPLIER INFORMATION:

SAME AS ABOVE

YEAR	Quantity	
2010	4	
2009	14	
2008	13	
2007	20	
2006	29	
2005	33	
2004	27	
2003	1	
2002	0	

In Out

Yr Yr Feature Descriptions Feature Descriptions 04 05 LINCOLN AVIATOR MULTI MEDIA CTLS -STEER WHL DOVE

3C5Z-78043B13-BAB(SERVICE) 5C54 78043B13 BB33NC(ENGINEERING)

SUPPLIER INFORMATION:

YEAR	Quantity	
2010	0	
2009	2	
2008	13	
2007	26	
2006	24	
2005	40	
2004	55	
2003	39	
2002	10	

In Out	
Yr Yr Feature Descriptions	Feature Descriptions
03 03 LINCOLN AVIATOR MEDIUM ASH	REDUNDANT CTL -STEER WHL

2L7Z-78043B13-BAA(SERVICE) 5L74 78043B13 BF3BJA(ENGINEERING)

SUPPLIER INFORMATION:

SAME AS ABOVE

YEAR	Quantity	
2010	1	
2009	4	
2008	16	
2007	20	
2006	29	
2005	51	
2004	64	
2003	62	
2002	0	

In Out

Yr Yr	Feature Descriptions	Feature Descriptions
04	NAVIGATOR (U228)	AM/FM STR/CD/CLK/NAVIG SYSTEM
	LT PARCHMENT	
05	NAVIGATOR (U228)	AM/FM STR/6CD/NAVIG SYS
04 04	NAVIGATOR (U228)	AM/FM STR/6CD/NAVIG SYS
	LT PARCHMENT	
05	NAVIGATOR (U228)	2005 JOB #1 PROGRAM CONTROL
	AM/FM STR/6CD/NAVIG SYS	
05 05	NAVIGATOR (U228)	2005 JOB #2 PROGRAM CONTROL
	AM/FM STR/6CD/NAVIG SYS	

2L7Z-78043B13-BAA(SERVICE) 5L74 78043B13 BF3BJA(ENGINEERING)

SUPPLIER INFORMATION:

YEAR	Quantity	
2010	1	
2009	4	
2008	16	
2007	20	
2006	29	
2005	51	
2004	64	
2003	62	
2002	0	
In Out		

Yr	Yr	Feature	Descriptions	Feature Descriptions

From: Sent: To: Subject: Kreiger, Erik (E.) Monday, May 03, 2010 7:09 AM Culkeen, Patrick (P.M.) ClockSpring.doc

Attachments:

ClockSpring.doc



ClockSpring.doc

Pat.

Removed

6L2Z 14A664 A 1L5Z 14A664 AB & BB 5L5Z 14A664 A 6L2Z 14A664 A

1L2Z-14A664-AB(Service) 1L2T 14A664 AE(Engineering)

SUPPLIER:

M363C METHODE ELECTRONIC INC 111 W BUCHANAN RR 2/PO BOX 130 HANCOCK IL Zip: 62321

SALES:

YEAR	Quantity
2010	216
2009	644
2008	764
2007	825
2006	976
2005	1104
2004	1653
2003	1758
2002	2256

USAGE:

ENG PART: 1L2T 14A664 AE_____ ORIGIN: WERS REGION: N USG STAT: Eng Name: CONTACT ASSEMBLY-AIRBAG SLIDING PT: _ PTO: ____ VL: Svc Part: 1L2Z- 14A664-AB Replaces: Y Is Replcd: N USG IND: P In Out t Vl Yr Yr Feature Descriptions Feature Descriptions _ __ __ __ __ T U5 02 EXPLORER/MOUNTAINEER T U5 02 02 EXPLORER/MOUNTAINEER 2002 JOB #1 PROGRAM CONTROL

2L1Z-14A664-AA(Service) 1L2T 14A664 AE(Engineering)

SUPPLIER:

SAME AS ABOVE.

SALES:

YEAR	Quantity
2010	0
2009	0
2008	0

2007	0
2006	0
2005	1287
2004	1595
2003	978
2002	354

USAGE:

2L2Z-14A664-AB(Service) 5L2T 14A664 AA(Engineering)

SUPPLIER:

SAME AS ABOVE.

SALES:

YEAR	Quantity
2010	0
2009	0
2008	0
2007	246
2006	3367
2005	4164
2004	3067
2003	1493
2002	526

USAGE:

ENG PART: 5L2T 14A664 AA STA	ORIGIN: WERS REGION: N	USG
Eng Name: CONT ASY-AIR BAG SLD	PT: _ PTO:	_
V		
Svc Part: 2L2Z- 14A664-AB	Replaces: M Is Replcd: Y	
USG IN		
P In Out		
t Vl Yr Yr Feature Descriptions	Feature Descriptions	

T F6 04 08 F150/LINCOLN MARK LT KANSAS CITY PLANT BUILD NORFOLK PLANT BUILD T F6 04 08 F150/LINCOLN MARK LT DEARBORN PLANT BUILD T U5 03 05 EXPLORER/MOUNTAINEER LESS ANTI-SPIN TRACTION BRAKES T U5 04 04 EXPLORER/MOUNTAINEER IVD TRACTION BRAKES T U5 02 02 EXPLORER/MOUNTAINEER 2002 1/2 JOB #1 PROGRAM CONTRL LESS ANTI-SPIN TRACTION BRAKES T U5 05 05 EXPLORER/MOUNTAINEER ROLL STABILITY CNTRL (RSC) BRK T U8 03 04 LINCOLN AVIATOR LESS ANTI-SPIN TRACTION BRAKES

2C5Z-14A664-AB(Service) 2C5T 14A664 AE(Engineering)

SUPPLIER:

SAME AS ABOVE.

SALES:

YEAR	Quantity
2010	0
2009	0
2008	0
2007	0
2006	0
2005	259
2004	794
2003	243
2002	113

USAGE:

ENG PART: 2C5T 14A664 AE	ORIGIN: WERS REGION: N USG
STA	
Eng Name: CONTACT ASSY-AIRBAG	PT: _ PTO:
V	
Svc Part: 2C5Z- 14A664-AB	Replaces: Y Is Replcd: Y
USG IN	
P In Out	
t Vl Yr Yr Feature Descriptions	Feature Descriptions
T U5 03 04 EXPLORER/MOUNTAINEER	IVD TRACTION BRAKES
T U5 02 02 EXPLORER/MOUNTAINEER	2002 1/2 JOB #1 PROGRAM
CONTRL	
IVD TRACTION BRAKES	
T U8 04 04 LINCOLN AVIATOR	IVD TRACTION BRAKES

T U8 04 04 LINCOLN AVIATOR BRK

4C5Z-14A664-AA(Service) 5C5T 14A664 AA(Engineering)

SUPPLIER:

SAME AS ABOVE.

SALES:

YEAR	Quantity	Replace	d Part Number	Message
2010	125			
2009	453			
2008	577			
2007	804			
2006	994			
2005	1407			
2004	847	2C5Z-	14A664-AB	REPLACED
2003	243			
2002	113	2C5Z-	14A664-AA	REPLACED

USAGE:

ENG PART: 5C5T 14A664 AA______ ORIGIN: WERS REGION: N USG STA Eng Name: CONT ASY-AIR BAG SLD PT: _ PTO: ____ V Svc Part: 4C5Z- 14A664-AA Replaces: Y Is Replcd: N USG IN P In Out t Vl Yr Yr Feature Descriptions Feature Descriptions T U5 04 04 EXPLORER/MOUNTAINEER IVD TRACTION BRAKES T U5 05 05 EXPLORER/MOUNTAINEER ROLL STABILITY CNTRL (RSC) BRK T U8 05 05 LINCOLN AVIATOR T U8 04 04 LINCOLN AVIATOR LESS ANTI-SPIN TRACTION BRAKES T U8 04 04 LINCOLN AVIATOR ROLL STABILITY CNTRL (RSC) BRK

7L3Z-14A664-A(Service) 7L3T 14A664 AA(Engineering)

SUPPLIER:

SAME AS ABOVE.

SALES:

YEAR	Quantity	Replaced Part Number	Message
2010	0		
2009	1		
2008	442		
2007	5243	2L2Z- 14A664-AB	MULTIPLE
2006	3528		
2005	4164		
2004	3067		
2003	1493		
2002	526		

USAGE:

ENG PART: 7L3T 14A664 AA_____ ORIGIN: WERS REGION: N USG STA Eng Name: CONT ASY-AIR BAG SLD PT: _ PTO: ____ V Svc Part: 7L3Z- 14A664-A Replaces: Y Is Replcd: Y USG IN P In Out t Vl Yr Yr Feature Descriptions Feature Descriptions T F6 08 08 F150/LINCOLN MARK LT KANSAS CITY PLANT BUILD T F6 04 08 F150/LINCOLN MARK LT KANSAS CITY PLANT BUILD NORFOLK PLANT BUILD T F6 04 08 F150/LINCOLN MARK LT DEARBORN PLANT BUILD T U5 03 05 EXPLORER/MOUNTAINEER LESS ANTI-SPIN TRACTION BRAKES T U5 04 04 EXPLORER/MOUNTAINEER IVD TRACTION BRAKES T U5 02 02 EXPLORER/MOUNTAINEER 2002 1/2 JOB #1 PROGRAM CONTRL LESS ANTI-SPIN TRACTION BRAKES T U5 05 05 EXPLORER/MOUNTAINEER ROLL STABILITY CNTRL (RSC) BRK T U8 03 04 LINCOLN AVIATOR LESS ANTI-SPIN TRACTION BRAKES

From: Sent: To: Subject: Dean, Michael (M.J.) Tuesday, May 11, 2010 4:47 PM Culkeen, Patrick (P.M.) Clockspring history?

Hello Patrick,

Did you have a subject vehicle peer list file that contained the clockspring usage history?

For the two additional clocksprings you provided me, I want to insure that I match them to the correct SW/DAB.

Thanks!

Have a great day, "Teamwork Leads to Success!" Michael J. Dean Ford Restraints - SW/DAB D&R Eng C170/B299N/C346N PDC 1D-E27 Ford Cell Ph : (313) 805-7890 Email Addr : mdean6@ford.com

pls. visit www.thefordstory.com

From: Sent: To: Cc: Subject: Lang, Gary (G.C.) Friday, August 27, 2010 1:58 PM Fronckowiak, Todd (T.M.) Welch, Sharon (S.L.); Lang, Gary (G.C.) Clockspring replacement

Attachments: 501-20B-1.pdf

Todd, Sharon Welch requested that I contact you. The 2004 thru 2006 F150 workshop manuals say "When the driver airbag module has been deployed, a new clockspring must be installed". See attached, step 4.

Call me if you have questions.



Gary Lang Ford Customer Service - Recall Phone (313) 24-84791 DSC II rm 795 1800 Fairlane Dr

Allen Park, MI 48101

GENERAL PROCEDURES

Inspection and Repair After a Supplemental Restraint System (SRS) Deployment

WARNING: Remove restraint system diagnostic tools from the vehicle prior to road testing. If tools are not removed, the supplemental restraint system (SRS) device may not deploy in a crash. Failure to follow this instruction may result in serious personal injury or death in a crash and possibly violate vehicle safety standards.

NOTE: After diagnosing or repairing a Supplemental Restraint System (SRS), the restraint system diagnostic tools (if required) must be removed before operating the vehicle over the road.

NOTE: Deployable devices (such as air bag modules, pretensioners) may deploy alone or in various combinations depending on the impact event.

NOTE: Always refer to the appropriate workshop manual procedures prior to carrying out vehicle repairs affecting the SRS and safety belt system.

NOTE: The SRS must be fully operational and free of faults before releasing the vehicle to the customer.

All vehicles

1. **NOTE:** Refer to the correct removal and installation procedure for all SRS components being installed.

When any deployable device or combination of devices are deployed and/or the Restraints Control Module (RCM) has the DTC B1231 (Event Threshold Exceeded) in memory, the repair of the vehicle SRS is to include the removal of all deployed devices and the installation of new deployable devices, the removal and installation of new impact sensors, and the removal and installation of a new RCM. DTCs must be cleared from all required modules after repairs are carried out.

Vehicles with Occupant Classification Sensor (OCS) system

 NOTE: After installation of new Occupant Classification Sensor (OCS) system components, carry out the Occupant Classification Sensor (OCS) System Reset procedure as instructed in the workshop manual. Refer to the appropriate workshop manual for OCS system removal and installation procedure.

When a vehicle has been involved in a collision and the Occupant Classification System Module (OCSM) has DTC B1231/B1193:00 stored in memory, the repair of the OCS system is to include the following procedures for the specified system:

- For rail-type OCS system, inspect the passenger side floorpan for damage and repair as necessary. Install new OCS system rails. Do not install a new OCSM unless DTC B1231 cannot be cleared.
- For weight sensor bolt-type OCS system, inspect the passenger side floorpan for damage and repair as necessary. Install a new seat track with OCS system weight sensor bolts. DTC must be cleared from the OCSM before carrying out Occupant Classification Sensor (OCS) System Reset. Do not install a new OCSM unless DTC B1231/B1193:00 cannot be cleared.
- **NOTE:** Most bladder-type OCSM do not store a DTC B1231 in memory after deployment. The DTC B1231 is stored only by the RCM.

For bladder-type OCS system, inspect for damage and repair as necessary. If installation of an OCS system component is required, an OCS system service kit must be installed.

All vehicles

- 3. When any damage to the impact sensor mounting points or mounting hardware has occurred, repair or install new mounting points and mounting hardware as needed.
- 4. When the driver air bag module has deployed, a new clockspring must be installed.

GENERAL PROCEDURES (Continued)

- 5. New driver and/or front passenger safety belt systems (including retractors, buckles and height adjusters) must be installed if the vehicle is involved in a collision that results in deployment of the driver and/or front passenger safety belt pretensioners. For additional information, refer to Section 501-20A.
- 6. Inspect the entire vehicle for damage, including the following components:
 - Steering column (deployable column if equipped)
 - Instrument panel knee bolsters and mounting points
 - Instrument panel braces and brackets
 - Instrument panel and mounting points
 - Seats and seat mounting points
 - Safety belts, safety belt buckles and safety belt retractors. For additional information, refer to Section 501-20A
 - SRS wiring, wiring harnesses and connectors

7. After carrying out the review and inspection of the entire vehicle for damage, repair or install new components as needed.

From: Sent: To: Subject: Prescott, Amanda (A.B.) Friday, April 30, 2010 10:04 AM Prescott, Amanda (A.B.) CQIS report

1fmzu74w42ub03013

02 Explorer

2jbbb017 - unintended deploy - supplier analysis says possible asic chip

From:	Kiselis, Jim (J.E.)
Sent:	Friday, April 30, 2010 3:48 PM
То:	Culkeen, Patrick (P.M.)
Subject:	Driver Air Bag Part Change History with dates

Attachments: Truck DAB change log 100427.xls

Same as before. My markings in red. Call me if you see ?. Hope I didn't transpose my alphas and numeric's or miss a page!!

Jim Kiselis Global Automotive Safety Compliance OGC/Safety Office Technical Support JKiselis@ford.com (313) 390-5258

From:	Culkeen, Patrick (P.M.)
Sent:	Wednesday, April 28, 2010 9:17 AM
То:	Kiselis, Jim (J.E.)
Subject:	FW: Driver Air Bag Part Change History

Jim,

Here's another one for you for the DAB. Thanks for the help, but Navigator is very interesting. Here's my cell if you want to talk 313-590-0862.

Patríck M. Culkeen

Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

From:	Chascsa, Jim (JRCII.)
Sent:	Tuesday, April 27, 2010 1:44 PM
To:	Culkeen, Patrick (P.M.)
Cc:	Dean, Michael (M.J.); Bahr, Wayne (W.E.)
Subject:	FW: Driver Air Bag Part Change History

Patrick,

Good afternoon, how are you?

I think the attached is pretty much what you are looking for. I do not know how to fill in the "New Component Availability Date" column, I think this is the ordering question you asked on our last phone call? I will work on

the question of "interchangeability" for the Explorer/Mountaineer parts. Call if you would like to discuss.

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From:Lynch, Jim (J.)Sent:Tuesday, April 27, 2010 10:46 AMTo:Chascsa, Jim (JRCII.); Dean, Michael (M.J.); 'Steve Ahlquist'Cc:'Andrew Smydra'; Gregory, Zygmunt (Z.); Wilson, John (J.)Subject:RE: Driver Air Bag Part Change History

Jim,

Attached is the data, one tab per program.



Truck DAB change log 100427.xl...

Regards, Jim Lynch TRW Occupant Safety Systems Phone: 313-390-3288 Cell: 734-552-2833 e-mail: JLynch12@ford.com or Jim.Lynch@TRW.com

From:Chascsa, Jim (JRCII.)Sent:Monday, April 26, 2010 8:55 AMTo:Dean, Michael (M.J.); 'Steve Ahlquist'Cc:Lynch, Jim (J.); 'Andrew Smydra'Subject:FW: Driver Air Bag Part Change History

Team,

Good morning, how are you?

As you can see we have a little more work to do; Mike please lead the team to gather the information requested below (also, please provide Pat a timeframe when we can complete). Thanks!

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From:Culkeen, Patrick (P.M.)Sent:Saturday, April 24, 2010 12:06 PMTo:Chascsa, Jim (JRCII.)

Jim,

I would like to personally thank you and your group for supporting ASO's efforts to fulfill the agency's request regarding driver frontal air bag information. Your groups efforts allowed the agency to examine the driver air bag configurations and to identify those vehicles that contain a similar module architecture or similar clockspring for their Engineering Analysis investigation.

During a defect investigation, the agency traditionally requests a part change log to be completed on the component of interest. For the Preliminary Evaluation (PE), you were kind enough to complete a form for the 2004 - 2006 MY F-150 (P221) based vehicle. For the upgraded investigation, the agency has asked for the same information for all subject and peer vehicles. We had a phone conversation late this past week to discuss the elimination of this requirement due to amount of work involved considering the number of vehicles involved; however, they were unrelenting. As a result, we are required to complete these forms for the new subject and peer vehicles listed below:

Subject Vehicles

- F-1502004, 2005, 2006Mark LT2004, 2005, 2006Explorer2002, 2003, 2004, 2005Mountaineer2002, 2003, 2004, 2005Aviator2003, 2004
- Already Completed from the previous investigation and
- Only 2006 MY's were produced
- Beginning with the dual stage DAB for 2002.5 MY
- Beginning with the dual stage DAB for 2002.5 MY

Peer Vehicles

F-150	2007
Mark LT	2007
Navigator	2004, 2005, 2006

In the event you cannot determine effective dates for the parts, Design Analysis Engineer has offered their expertise to assist with this task. There is another request by the agency for similar information (Request #10). I believe that we can answer a, b, c, d, all from the change logs supplied from you and Roy Sutherland, but questions f and g may be a little more of a problem. I will call you next week to discuss.

Patríck M. Culkeen

Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

<< File: P221 DAB change log 102309a.xls >>

From:Oswalt, Greg (G.G.)Sent:Wednesday, January 26, 2011 1:18 PMTo:Welch, Sharon (S.L.); Roberts, Michael (M.J.); Green, Jeffrey (J.T.)Subject:Extract RequestAttachments:2004-06 MY F-150 Inadvertent Airbag Deployment Extract Request_100610_rev1.xls

Attached is the preliminary 2004-06 MY F-150 Inadvertant Airbag Deployment Extract Request.



Greg Oswalt Critical Concern Manager Pick-up/Medium Truck & Large SUV PDC - GC-A59, MD 266 313-390-1160, Cell Ph. 734-812-9220 goswalt@ford.com

"If you have a weak stomach, you should not watch how sausages are made, or how a bill gets approved in congress"

Required sections=

THIS NEW VEHICLE EXTRACT/DATA REQUEST FORM PROVIDES:

Required Sections=		4		THIS NEW VEHICLE	- LATRACI/DATA	IL QUEST I			
				1) Standardization of	of data request				
Requestor Name:	Greg Oswalt			2) Data accuracy				FSA Coordinator Area	
Requestor CDSID:	goswalt			3) Quicker Turnaround				Form Creation Date: 9/28/2005	
Requestor Organization: Pick-up/Medium Truck & Large SUV			4) Consumption Ma	4) Consumption Management - Reduction of IT Cost				Form Revised Date: blank	
Request Date:	Request Date: 10/6/2010			5) Less email transactions requesting clarification				Request #	
Concern Description: 2004-06 MY F-150 Inadvertent Airbag Deployment						Revision request(a,b,etc.):			
EPRC #, if applicable:				-					
							X-number: FSA Coordinator Name:		
Special Request:	e.g., VINs, owner or from Recall Program	r dealer information, etc. (n Managers)	(requires prior approval					Application Used to	
	<u> </u>			1				Business Objects:	GCampVAQ:
		I				Variants		GCamp Targeting: GCamp1:	
e.g., F-250/350/450/550 e.g., XL, XLT Taurus/Sable Police Escape Livery, Limousine 3Dr, 4Dr, 5Dr SuperCab, CrewCa		Police Livery, Limousine	"Job 1" returns Pre-Prod units	"Current MY Prod Counts are delayed one week"	All or specific	All or Specific	All, Auto, Man, or Specific	e.g., Emission Codes, Sold Dates, Speed Control, Tire Size, GVW, Wheelbase, Hydraulic or Air Brake, etc.	e.g., USA and Safety Act or North America, etc.
Vehicle(s)	Model Year(s)	BodyStyle	dd-mmm-yyyy Prod Date Begin	dd-mmm-yyyy Prod Date End	Plant(s)	Engine(s)	Transmission(s)		Assigned Responsible Country(s) (if necessary)
F-150	2004-06	All	Job #1 (1/27/03)	1/24/2006	NAP	All	All		All
F-150	2004-06	All	Job #1 (10/16/03)	1/24/2006	i DTP	All	All		All
F-150	2004-06	All	Job #1 (2/24/03)	1/24/2006	KCAP	All	All		All
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						Γ			
Insort Additional Down if	noodod	.	1	4		-1			цц

Insert Additional Rows if needed.

From:Oswalt, Greg (G.G.)Sent:Thursday, January 27, 2011 2:01 PMTo:Welch, Sharon (S.L.); Roberts, Michael (M.J.); Green, Jeffrey (J.T.)Subject:Extract RequestAttachments:2004-06 MY F-150 Inadvertent Airbag Deployment Extract Request_100610_rev2.xls

Attached is the revised 2004-06 MY F-150 Inadvertant Airbag Deployment Extract Request per yesterday's 14D review for NAP only.



Let me know if you have any questions.

Greg Gswalt Critical Concern Manager Pick-up/Medium Truck & Large SUV PDC - GC-A59, MD 266 **1** 313-390-1160, Cell Ph. 734-812-9220 goswalt@ford.com

"If you have a weak stomach, you should not watch how sausages are made, or how a bill gets approved in congress"

Required sections=

THIS NEW VEHICLE EXTRACT/DATA REQUEST FORM PROVIDES:

Required Sections=						NEQUEST I				
				1) Standardization of	of data request					
Requestor Name: Greg Oswalt				2) Data accuracy	2) Data accuracy				FSA Coordinator Area	
Requestor CDSID:	goswalt			3) Quicker Turnaround				Form Creation Date: 9/28/2005		
Requestor Organization: Pick-up/Medium Truck & Large SUV			4) Consumption Management - Reduction of IT Cost				Form Revised Date: blank			
Request Date:	Date: 10/6/2010			5) Less email transactions requesting clarification				Request #		
Concern Description: 2004-06 MY F-150 Inadvertent Airbag Deployment						Revision request(a,b,etc.):				
EPRC #, if applicable:	EPRC #, if applicable:							GCamp Global #:		
			·					X-number:		
e.g., VINs, owner or dealer information, etc. (requires prior approval Special Request: from Recall Program Managers)							FSA Coordinator Name: Application Used to gather data (X):			
	nom recail r rogram	- managors]				Business Objects: GCamp Targeting:	GCampVAQ: GCamp1:	
					Variants					
		"Job 1" returns Pre-Prod units	"Current MY Prod Counts are delayed one week"	All or specific	All or Specific	All, Auto, Man, or Specific	e.g., Emission Codes, Sold Dates, Speed Control, Tire Size, GVW, Wheelbase, Hydraulic or Air Brake, etc.	e.g., USA and Safety Act or North America, etc.		
Vehicle(s)	Model Year(s)	BodyStyle	dd-mmm-yyyy Prod Date Begin	dd-mmm-yyyy Prod Date End	Plant(s)	Engine(s)	Transmission(s)	Other	Assigned Responsible Country(s) (if necessary)	
F-150	2004-06	All	Job #1 (1/27/03)	1/24/2006	NAP	All	All		All	
Insert Additional Rows if	needed		1	I	1	1	I	1	ıl	

Insert Additional Rows if needed.

From: Lang, Gary (G.C.)

Sent: Wednesday, July 28, 2010 1:27 PM

To: 'tim.crain@spx.com'

Cc: Tim_Crain/ServiceSolutions/SPX@SPX.com; john.sukiennik@spx.com; 'Lee.Wilson@spx.com'

Subject: RE: F- 150 harness

In our Wednesday meeting this morning, we were informed that this program was on hold until further notice.

No, we do not require a trial at this time.

Gary Lang Ford Customer Service - Recall Phone (313) 24-84791

From: tim.crain@spx.com [mailto:tim.crain@spx.com]
Sent: Wednesday, July 28, 2010 1:05 PM
To: Lang, Gary (G.C.)
Cc: Tim_Crain/ServiceSolutions/SPX@SPX.com; john.sukiennik@spx.com
Subject: F- 150 harness

Gary, with the concern / question about the harness mesh, do you still want to trial the harness other ohter vehicles ? Please advise. thanks timc



Tim Crain Technical Author SPX Service Solutions 1555 Fairlane Drive | Allen Park, MI 48101 | USA

Cube: 212E

Phone: 313 317 1629

Cell: 313 595 1348

tim.crain@spx.com www.SPX.com

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From: Sent: To: Cc: Subject: Lang, Gary (G.C.) Tuesday, October 05, 2010 3:49 PM Chascsa, Jim (JRCII.) Lang, Gary (G.C.); Welch, Sharon (S.L.); Oswalt, Greg (G.G.) F150 Airbag Jumper 14D Dealer Repair Statement

Jim, here is my suggestion for the 14D Dealer Repair Statement:

"Dealer technicians will replace the wire harness between the clockspring and the driver side air bag."

Gary Lang Ford Customer Service - Recall Phone (313) 24-84791 DSC II rm 795 1800 Fairlane Dr Allen Park, MI 48101

From:	Nevi, Raymond (R.A.)
To:	<u>Cischke, Sue (Susan M.)</u>
Cc:	Prescott, Amanda (A.B.); Logel, Jay (J.D.); Falahee, Thomas (T.M.)
Subject:	F-150 Draft
Date:	Wednesday, February 09, 2011 3:36:09 PM
Attachments:	EA10-001 Response - Recall Request Letter.doc

Sue,

A copy of our draft response concerning the F-150 defect letter is attached for you review. It contains all the elements we have talked about. I think our argument is strong enough that we shouldn't include the paragraph concerning dealer capacity (just before the Ford Position). We will be doing a final proofreading for typos, grammar, punctuation, etc., so you need not bother yourself with those items. We will need to send this to the agency by the end of the day tomorrow.

<<....>>

Shall we schedule this into the February 14 FRC?

Ray

From: Carl Godell [Cgodell@SterlingTech.org]

Sent: Thursday, September 23, 2010 11:39 AM

To: Kreiger, Erik (E.)

Cc: Joel Rosenberg

Subject: FCI issue from STI info for the meeting today

Erik, good morning. In our various email communications with FCI, history of that information for your knowledge.

- 8/17/10 STI original PO to FCI sent
- 8/26/10 STI update final product definition to requote (gold, 22ga issue) sent to FCI
- 9/1/10 FCI sent requote to STI and STI confirmed quote from FCI
- 9/1/10 11:35 am, STI signed off, approved, and emailed to FCI with drawing.

FCI had direction to proceed on 9/1/10.

Note: I will forward the time line for airbag project in another email

Kind Regards Carl

Carl J Godell

Sterling Technologies, Inc Vehicular wire harness, controls, turnkey manufacturing ISO 9001/2008 Registered and TS16949 2035 Easy Street Commerce Twp, MI 48390 ph: (248) 210 7247 email: carl.qodell@sterlingtech.org web: www.sterlingtech.org

Sent: Monday To: Fisher, Monday To: Fisher, Monday To: Andreas Beaudoi (T.B.); E (M.); Ce (K.S.); C Nelson (Fromma (K.J.); G (R.G.); H David (E Rowland Kreiger, (J.D.); N Dean (D (G.G.); H Agnes (. (H.R.); S (M.W.); (N.K.); V (M.); Wo Subject: FSA 115 Field Service Action Assigned: Reference: FRC Date: /ehicles Affected: Concern Description:	Monday, Fe Fisher, Mar Andreassa, Beaudoin, ((T.B.); Brar (M.); Centa (K.S.); Chri Nelson (N.I Frommann (K.J.); Goe (R.G.); Har David (D.J. Rowland (F Kreiger, Er (J.D.); Mar Dean (D.C. (G.G.); Pat Agnes (.); F (H.R.); Sch (M.W.); Th (N.K.); Wel (M.); Wood	 Michael (M.J.) February 14, 2011 1:38 PM Bry (M.J.); Brown, Jerry (J.R.); Chascsa, Jim (JRCII.) Mauro (M.); Baker, Donna (D.J.); Barnaby, Terry (T.L.); Bazil, Tom (Thomas E.); Craig (C.A.); Berardi, Michael (M.A.); Boehk, Karen (K.S.); Brambilla, Thiago Indt, Debby (D.L.); Brooks, Stuart (S.L.); Case, Robert (R.C.); Catalano, Martino a, John (J.R.); Chen, Jun-Lon (J.L.); Chesterman, Tony (A.D.); Christensen, Kris ristianson, Kevin (K.C.); Cischke, Sue (Susan M.); Cooper, Andy (A.H.); Delgado, D.); Desmet, Susan (S.M.); Dounce, Carlos (C.); Falahee, Thomas (T.M.); Mike (M.W.); Fuher, Michael (M.J.); Garrett, David (D.M.); Gniewek, Kenneth bel, Ken (K.M.); Green, Gretchen (G.E.); Green, Jeffrey (J.T.); Hagemans, Robert nsen, Thayne (T.); Hartstang, Joe (J.K.); Janczak, Stephanie (S.L.); Johnson, J.); Johnson, Justin (J.R.); Khan, Mohammod (T.); King, Lamar (L.L.); King, R.S.); Kinnie, Yvonne (Y.C.); Kizyma, Dave (D.E.); Kopeika, Charles (C.R.); rik (E.); Lang, Gary (G.C.); Leese, Alvin (A.); Liberatore, Robin (R.L.); Logel, Jay rdell, Mitch (M.); Matsui, Steven (S.N.); McClenaghan, Dave (D.); McClenaghan, bharat (B.J.); Pereira, Gerardo (G.); Pereira, Joaquim Arruda (J.P.); Philliben, Prescott, Alan (A.D.); Price, Ray (R.D.); Roberts, Michael (M.J.); Sotwalt, Greg tel, Bharat (B.J.); Pereira, Gerardo (G.); Pereira, Joaquim Arruda (J.P.); Philliben, Prescott, Alan (A.D.); Setili, Frank (F.E.); Sherwood, Wesley (W.); Sturgill, Mark hosi, Estevao (E.J.); Vondale, James (J.P.); Ward, Ken (K.A.); Webb, Natalie blch, Sharon (S.L.); Weller, Helen (H.); Wickenheiser, Francis (F.J.); Wilson, Marie dring, Christopher (C.A.) 8 Assigned - 2005-2006 F-150 - Air Bag Warning Lamp 				
Field Service Action As	signed:	Safety Recall 11S18				
Reference:		10X11 (For Recall & Service Programs Dept. Use Only)				
FRC Date:		14-Feb-2011				
Vehicles Affected:		Certain 2005-2006 F-150				
Concern Description:		Air Bag Warning Lamp				
Supplier Responsible:		No				
14-D Author:		James Robert Chascsa II				

The 14D author will be responsible for reviewing Prevent Action closure per procedure FAP 03-171 with Marcy Fisher, Director - Body Interior Engineering no later than April 14, 2011.

This review will focus on implementation of Prevent Action (Step 13) requiring evidence of incorporation and overall quality of event including systemic root cause and appropriate prevent action selection to capture lessons learned.

Please contact Greg Oswalt for further information and direction. Provide Karen Boehk (KBOEHK) with actual Prevent Action Closure Date (required for campaign metrics) and an electronic copy of the Prevent Action closure review paper. We request that the GCE CPS include the Field Service Action number & root cause information in their Fresh Eyes check list as appropriate.

Mike Roberts (mrober18)

Ford Motor Company

Recall & Service Programs Team Global Campaign (GCamp) Specialist and Lead Coordinator Certified 6 Sigma Black Belt DSC2_Cube789_AllenPark, MI (313) 337-6810 From: Sent: To: Subject: Prescott, Amanda (A.B.) Wednesday, July 28, 2010 1:32 PM Sutherland, Roy (R.W.) FW: 10x11 - Airbag Jumper

 From:
 Lang, Gary (G.C.)

 Sent:
 Tuesday, July 27, 2010 12:39 PM

 To:
 tim.crain@spx.com

 Cc:
 'Lee.Wilson@spx.com'; Lang, Gary (G.C.); Welch, Sharon (S.L.); Culkeen, Patrick (P.M.); Prescott, Amanda (A.B.)

 Subject:
 10x11 - Airbag Jumper

I have a prototype Air Bag jumper harness ready for a trial. As I recall we still had some other vehicles to verify the procedure on. Please look for the vehicles and let me know of a good time for the trial. I will set up a meeting for us, including Pat Culkeen and Amanda Prescott.

Gary Lang

Ford Customer Service - Recall Phone (313) 24-84791 DSC II rm 795 1800 Fairlane Dr Allen Park, MI 48101 From: Carl Godell [Cgodell@SterlingTech.org]

Sent: Tuesday, October 19, 2010 1:20 PM

To: Sahinbas, Kenan (M.); Maholick, William (WM.)

Cc: Joel Rosenberg; Kreiger, Erik (E.)

Subject: FW: 4L3T-14B095-BA Final Proof

Importance: High

Attachments: 35126981-a.pdf

Ken, font on lot size corrected per your request, ref attached drawing from American Label. Please reply to ths email with Ok to proceed.

Thank you Carl Carl I God

Carl J Godell

Sterling Technologies, Inc Vehicular wire harness, controls, turnkey manufacturing ISO 9001/2008 Registered and TS16949 2035 Easy Street Commerce Twp, MI 48390 ph: (248) 210 7247 email: <u>carl.qodell@sterlingtech.org</u> web: <u>www.sterlingtech.org</u>

From: Jackie Roy [mailto:jroy@americanlabel.com] Sent: Tuesday, October 19, 2010 11:58 AM To: Carl Godell Subject: 4L3T-14B095-BA Final Proof Importance: High

Hi Carl,

Does this proof meet with your approval?

Please review carefully, sign your approval and return to me.

Thank you very kindly.

Best regards,

Jackie Roy American Label & Tag, Inc. Phone: 734-454-7600 Cell: 248-705-9314

<<35126981-a.pdf>>

From:Carl Godell [Cgodell@SterlingTech.org]Sent:Monday, October 18, 2010 1:06 PMTo:Kreiger, Erik (E.)Subject:FW: Airbag Jumper Harness Label Approval - Important

Attachments: 20101014133902092.pdf

Erik, these are the two samples for the label that we discussed this morning. Both on within one file, just page down. The first one is the one we are now ok'd to proceed with. We will have American Label reduce the font of the lot code (indicated here as a (1)).

Note: We sent this to you on the 15th FYFile.

Thanks Carl *Carl J Godell*

Sterling Technologies, Inc Vehicular wire harness, controls, turnkey manufacturing ISO 9001/2008 Registered and TS16949 2035 Easy Street Commerce Twp, MI 48390 ph: (248) 210 7247 email: <u>carl.godell@sterlingtech.org</u> web: <u>www.sterlingtech.org</u>

From: Joel Rosenberg
Sent: Friday, October 15, 2010 5:07 PM
To: Carl Godell
Subject: FW: Airbag Jumper Harness Label Approval - Important

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

From: Joel Rosenberg
Sent: Friday, October 15, 2010 11:27 AM
To: 'Kreiger, Erik (E.)'; 'pculkeen@ford.com'
Cc: Carl Godell; Brad Salter
Subject: Airbag Jumper Harness Label Approval - Important

Erik and Pat,

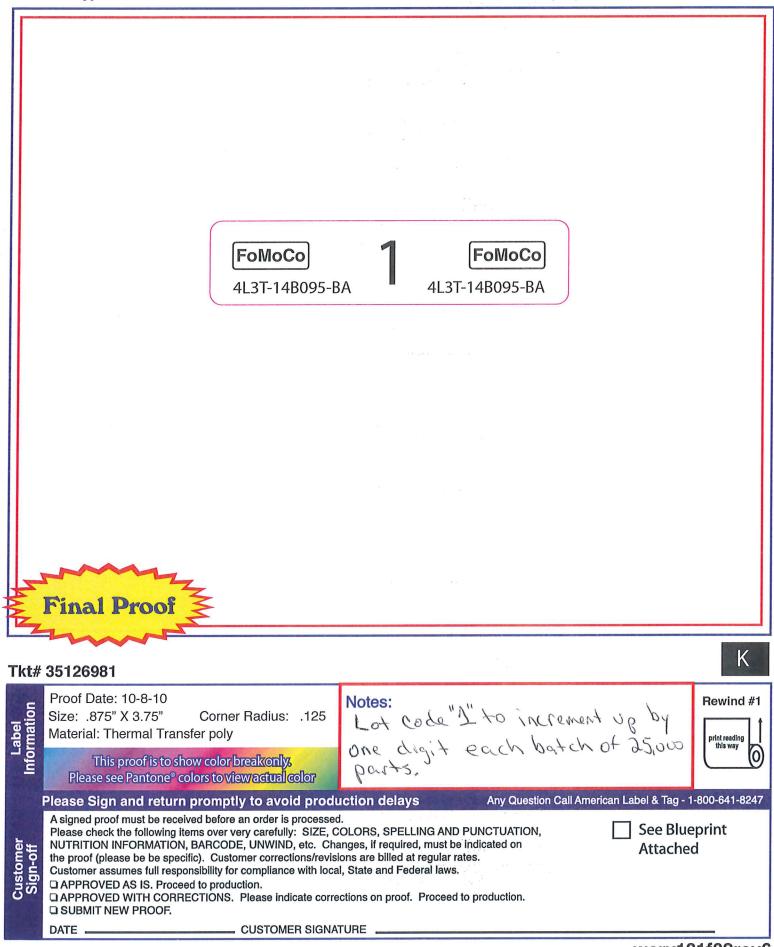
Attached are the final proofs for the P/N label. They both meet Ford Standards. Who is the appropriate representative of Ford to approve which label you would like? The first label appears far less cluttered to us for a flag label. We will order the labels just as soon as it is signed off. Thanks for your help.

Joel Rosenberg

3/3/2011

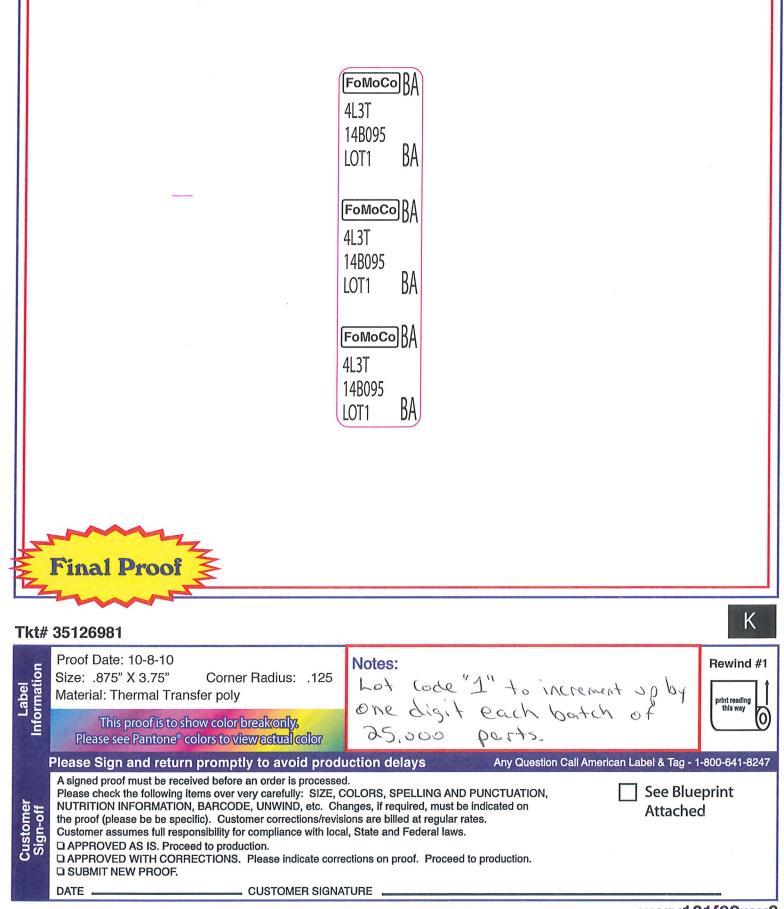
President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org 🐇 American Label & Tag, Inc.

41878 Koppernick • Canton, MI 48187 or PO Box 85488 • Westland, MI 48185 • Phone (734) 454-7600 • Fax (734) 454-7606



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wcrv101f0256864

From: Sent: To: Subject: Prescott, Amanda (A.B.) Wednesday, July 28, 2010 1:32 PM Sutherland, Roy (R.W.) FW: Airbag Jumper

From:	Lang, Gary (G.C.)
Sent:	Tuesday, July 27, 2010 12:44 PM
To:	Culkeen, Patrick (P.M.); Prescott, Amanda (A.B.)
Cc:	Lang, Gary (G.C.); Welch, Sharon (S.L.)
Subject:	Airbag Jumper

I was given a prototype jumper for a installation trial. Erik Kreiger told me there may be a concern with the tape in the middle not allowing the 90 degree rotation of the airbag connectors. I also notice that the wire shielding is black instead of yellow, is that a concern? We can discuss at the trial that will be scheduled soon.

Gary Lang

Ford Customer Service - Recall Phone (313) 24-84791 DSC II rm 795 1800 Fairlane Dr Allen Park, MI 48101 From: Mathews, Jacob (J.)

Sent: Wednesday, January 12, 2011 4:40 PM

To: Culkeen, Patrick (P.M.)

Subject: FW: Driver air bag changes between 2004 and 2006

Pat,

Here's the response from our supplier, but as I said in my voice mail, please send me a graphic so we can be sure that there is no miscommunication to your request. Thanks.

Jacob Mathews

2010.5/12/13/15 P415/U22X EPMT/ EE Supervisor PDC 2H-L12 / 313-805-4121

From: James Loucks [mailto:James.Loucks@us.yazaki.com]
Sent: Wednesday, January 12, 2011 4:37 PM
To: Mathews, Jacob (J.); Miller, Christopher (C.A.)
Cc: Bruce Beshears; Ken Krause
Subject: FW: Driver air bag changes between 2004 and 2006

Jacob, per your request here is the results of the study for the P221 Air Bag deployment issues.

Thanks for your work on this study Ken.

Let me know if you have any questions.

Jim Loucks Project Leader - 2010/2010. 5 P415 Yazaki North America 6801 Haggerty Rd, Canton, Mi 48187 Desk: 734-983-2788 Cell: 734-693-1412 Fax: 734-983-2789 Email: james.loucks@us.yazaki.com

From: Ken KrauseSent: Wednesday, January 12, 2011 2:54 PMTo: James LoucksSubject: Driver air bag changes between 2004 and 2006

Jim,

I have reviewed the 14401 changes that could have an affect on the driver air bag between 2004 and 2006 model years, and I will list them below.

- 1) 2004MY we combined the 14A320 multi function switch jumper harness into the 14401 under C11636908.
- 2) 2005MY Running change we changed the clock spring air bag connector, because Molex modified the shorting bar lifter to improve the mating forces, the terminals also changed from Molex to Yazaki under C11639269.
- 3) 2006MY The steering column bracket was revised to remove the fingers under C11708908

These are the major changes, if there is something more detailed that you are looking for, please let me know.

Regards Ken Krause Wire Harness Engineer Yazaki North America 734-983-3094 – Desk 734-983-3095 – Fax Ken.krause@us.yazaki.com

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Thank you.

From:	Chascsa, Jim (JRCII.)
Sent:	Tuesday, April 27, 2010 1:44 PM
To:	Culkeen, Patrick (P.M.)
Cc:	Dean, Michael (M.J.); Bahr, Wayne (W.E.)
Subject:	FW: Driver Air Bag Part Change History
Attachments:	Truck DAB change log 100427.xls

Patrick,

Good afternoon, how are you?

I think the attached is pretty much what you are looking for. I do not know how to fill in the "New Component Availability Date" column, I think this is the ordering question you asked on our last phone call? I will work on the question of "interchangeability" for the Explorer/Mountaineer parts. Call if you would like to discuss.

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From:	Lynch, Jim (J.)
Sent:	Tuesday, April 27, 2010 10:46 AM
To:	Chascsa, Jim (JRCII.); Dean, Michael (M.J.); 'Steve Ahlquist'
Cc:	'Andrew Smydra'; Gregory, Zygmunt (Z.); Wilson, John (J.)
Subject:	RE: Driver Air Bag Part Change History

Jim,

Attached is the data, one tab per program.



Truck DAB change log 100427.xl...

Regards, Jim Lynch TRW Occupant Safety Systems Phone: 313-390-3288 Cell: 734-552-2833 e-mail: JLynch12@ford.com or Jim.Lynch@TRW.com

From:Chascsa, Jim (JRCII.)Sent:Monday, April 26, 2010 8:55 AMTo:Dean, Michael (M.J.); 'Steve Ahlquist'Cc:Lynch, Jim (J.); 'Andrew Smydra'Subject:FW: Driver Air Bag Part Change History

Team,

Good morning, how are you?

As you can see we have a little more work to do; Mike please lead the team to gather the information requested below (also, please provide Pat a timeframe when we can complete). Thanks!

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From:	Culkeen, Patrick (P.M.)
Sent:	Saturday, April 24, 2010 12:06 PM
То:	Chascsa, Jim (JRCII.)
Cc:	Dean, Michael (M.J.); Bahr, Wayne (W.E.)
Subject:	Driver Air Bag Part Change History

Jim,

I would like to personally thank you and your group for supporting ASO's efforts to fulfill the agency's request regarding driver frontal air bag information. Your groups efforts allowed the agency to examine the driver air bag configurations and to identify those vehicles that contain a similar module architecture or similar clockspring for their Engineering Analysis investigation.

During a defect investigation, the agency traditionally requests a part change log to be completed on the component of interest. For the Preliminary Evaluation (PE), you were kind enough to complete a form for the 2004 - 2006 MY F-150 (P221) based vehicle. For the upgraded investigation, the agency has asked for the same information for all subject and peer vehicles. We had a phone conversation late this past week to discuss the elimination of this requirement due to amount of work involved considering the number of vehicles involved; however, they were unrelenting. As a result, we are required to complete these forms for the new subject and peer vehicles listed below:

Subject Vehicles

F-150	2004, 2005, 2006
Mark LT	2004, 2005, 2006
Explorer	2002, 2003, 2004, 2005
Mountaineer	2002, 2003, 2004, 2005
Aviator	2003, 2004

- Already Completed from the previous investigation and
- Only 2006 MY's were produced
- Beginning with the dual stage DAB for 2002.5 MY
- Beginning with the dual stage DAB for 2002.5 MY

Peer Vehicles

F-150	2007
Mark LT	2007
Navigator	2004, 2005, 2006

In the event you cannot determine effective dates for the parts, Design Analysis Engineer has offered their expertise to assist with this task. There is another request by the agency for similar information (Request #10). I believe that we can answer a, b, c, d, all from the change logs supplied from you and Roy Sutherland, but questions f and g may be a little more of a problem. I will call you next week to discuss.

Patríck M. Culkeen

Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268 << File: P221 DAB change log 102309a.xls >>

	Α	В	С	D	E		F		Н
	Incorporated Into Vehicle Production	Description of Change		Original	Modified	Disposition of Original Parts			
Part			Reasons for Change	Ford Engineering Part Number	Ford Engineering Part Number	Withdrawn from Ford Production Inventory (Scrap/ Consume/ Rework)	Effective Date	New Component Availability Date	New Component Interchangeabl e With Old (Y/N - Intended versus Possible)
		Initial release							
		Initial release							
		Add horn jumper to dab		4L34-15043B13-BAW	4L34-15043B13-BBW	Consume		06/02	Y
		Open locating holes on dab		4L34-15043B13-BBW	4L34-15043B13-BCW	Consume		02/03	Y
		Increase lower and upper flange thickness; revise shape of lower flange; reduce size of upper and lower flange slot; add ribs to 6 o'clock hoop		4L34-15043B13-BCW	4L34-15043B13-BDW	Consume		03/03	Y
		Add washer to shoulder bolts		4L34-15043B13-BDW	4L34-15043B13-BEW	Consume		05/03	Y
		Relocate horn connector attachment hole. Turn connector 180 degrees, relocate horn plate wire attachment, shorten reaction plate wire.		4L34-15043B13-BEW	4L34-15043B13-BFW	Consume		08/03	Y
		J2 tear seam adjustment		4L34-15043B13-BFW	4L34-15043B13-CAW			01/04	
		Relocate horn connector attachment hole. Turn connector 180 degrees, relocate horn plate wire attachment, shorten reaction plate wire.		4L34-15043B13-CAW	4L34-15043B13-CBW			02/04	
		Revise cover for cold deployment		4L34-15043B13-CBW	4L34-15043B13-CCW	Consume		03/04	Y
		Reinforce rib on emblem pocket		4L34-15043B13-CCW	4L34-15043B13-CDW	Consume		04/04	Y
		P397 Initial release Same as 5L34-15043B13-CAW							
		P397 Change Character lines		5L34-15043B13-BAW	5L34-15043B13-BBW	Consume		03/04	Y
Driver Front Air Bag		P397 Add ribs to bottom inside surface of cover to improve robustness during deployment. Add hine feature to 6:00 flange to improve flexibility.		5L34-15043B13-BBW	5L34-15043B13-BCW	Consume		10/04	Y
		P397 change to trw standard airbag design, inflator MCR		5L34-15043B13-BCW	5L34-15043B13-BDW	Consume		11/04	Y
		P397 Change to DYM 100.		5L34-15043B13-BDW	5L34-15043B13-BEW	Consume		11/04	Y
		Robustment improvements from 4L34-15043B13-CDW		4L34-15043B13-CDW	5L34-15043B13-CAW	Consume			Y
		Make robustness improvement to driver air bag.		5L34-15043B13-CAW	5L34-15043B13-CBW	Consume			Y
		Inflator MCR Change to TRW standard airbag design.		5L34-15043B13-CBW 5L34-15043B13-CCW	5L34-15043B13-CCW 5L34-15043B13-CDW	Consume			Y Y
		Add mylar tape, then replace mylar w/ flock	Alert #A11859535	5L34-15043B13-CCW	5L34-15043B13-CDW	Consume	1/23/06	4/24/06	Y
		Less Hexivalent Chrome, same as 5L34-15043B13-CAW		6L34-15043B13-AAW					
		Change to TRW standard airbag design, inflator MCR		6L34-15043B13-AAW	6L34-15043B13-ABW	Consume			Y
		P397 Less Hexivalent Chrome same as 5L34-15043B13-BBW		6L34-15043B13-BAW					
		P397 Change to trw standard airbag design, inflator MCR		6L34-15043B13-BAW	6L34-15043B13-BBW	Consume			Y

	Α	В	С	D	E		F	G	Н
				Original	Modified	Disposition of	Original Parts		New
Part	Incorporated Into Vehicle Production	Description of Change	Reasons for Change	Ford Engineering Part Number	Ford Engineering Part Number	Withdrawn from Ford Production Inventory (Scrap/ Consume/ Rework)	Effective Date	New Component Availability Date	Component Interchangeabl e With Old (Y/N - Intended versus Possible)
		P221 Ergo improvements to direct connect on module installation		6L34-15043B13-ABW	7L34-15043B13-CAW	Consume			Y
Driver Front Air Bag		P397 Ergo improvements to direct connect on module installation		6L34-15043B13-BBW	7L34-15043B13-DAW	Consume			Y
		P221 Create S-flange on DAB horn reaction plate to replace floch taping.		7L34-15043B13-CAW	7L34-15043B13-CBW	Consume			Y
		P397 Create S-flange on DAB horn reaction plate to replace floch taping.		7L34-15043B13-DAW	7L34-15043B13-DBW	Consume			Y

_		Α	В	С	D	E	F	G	Н
					Original	Modified	Disposition of Original Parts		New
	Part	Incorporated Into Vehicle Production	Description of Change	Reasons for Change	Ford Engineering Part Number	Ford Engineering Part Number	Withdrawn from Ford Production Inventory (Scrap/ Consume/ Rework)	Availability	Component Interchangeabl e With Old (Y/N - Intended versus Possible)

		Explorer							
	A	В	С	D	E		F	G	Н
				Original	Modified	Disposition o	f Original Parts		New
Part	Incorporated Into Vehicle Production	Description of Change	Reasons for Change	Ford Engineering Part Number	Ford Engineering Part Number	Withdrawn from Ford Production Inventory (Scrap/ Consume/ Rework)	Effective Date	New Component Availability Date	Component Interchangeabl e With Old (Y/N - Intended versus Possible)
		REVISE 2001 EXPLORER DAB TO A DUAL STAGE INFLATOR SYSTEM TO SUPPORT THE 2002 EXPLORER. THE DUAL STAGE INFLATOR WILL HAVE TWO INTEGRAL CONNECTORS WITHOUT A WIRE HARNESS.	C11085980		2L2A 78043B13 AAW		J1 2002		
Driver Front Air Bag		REVISE INFLATOR FILTER/HEAT SINK ON U152/U222 DUAL STAGE DRIVER AIR BAG MODULES TO PREVENT INTERACTION BETWEEN THE INFLATOR AND AIR BAG DURING DEPLOYMENT.	C11275671	2L2A 78043B13 AAW	2L2A 78043B13 ABW		J2 2002		
Driver Front Air Bag		REPLACE DRIVER AIR BAG INFLATOR FROM CURRENT ADI9.2 TO ADI9.2GUNI. FOR ALL EXPLORER/EXPIDITION MODULES.	C11410191	2L2A 78043B13 ABW	3L24 78043B13 AAW		J1 2004	New Component Availability Date	
		CONVERT TO PLASTIC RETAINER FOR U152 AND U222 DRIVER AIRBAG PROGRAMS.	C11504913	3L24 78043B13 AAW	4L24 78043B13 AAW		RC 2004		
		REMOVE GAP HIDERS FROM "B" SIDE OF COVER FOR ASSEMBLY IMPROVEMENT FOR U152.	C11575734	4L24 78043B13 AAW	4L24 78043B13 ABW		RC 2004		
		DELETE THRESHOLD CAP FOR U152 DAB	C11633272	4L24 78043B13 ABW	5L24 78043B13 AAW		J2 2005		
		U152 SIMPLE BAG DESIGN MCR CHANGE.	C11633268	5L24 78043B13 AAW	5L24 78043B13 ABW		J2 2005		

Mountaineer

	Α	В	С	D	E	F		G	н
	Incorporated Into Vehicle Production	Description of Change		Original	Modified	Disposition of Original Parts			New
Part			Reasons for Change	Ford Engineering Part Number	Ford Engineering Part Number	Withdrawn from Ford Production Inventory Eff (Scrap/ Consume/ Rework)	fective Date	Component In Availability	Component Interchangeabl e With Old (Y/N - Intended versus Possible)
Driver Front Air Bag		REVISE 2001 EXPLORER DAB TO A DUAL STAGE INFLATOR SYSTEM TO SUPPORT THE 2002 EXPLORER. THE DUAL STAGE INFLATOR WILL HAVE TWO INTEGRAL CONNECTORS WITHOUT A WIRE HARNESS.	C11085980		2L2A 78043B13 BAW		J1 2002		
		REVISE INFLATOR FILTER/HEAT SINK ON U152/U222 DUAL STAGE DRIVER AIR BAG MODULES TO PREVENT INTERACTION BETWEEN THE INFLATOR AND AIR BAG DURING DEPLOYMENT.	C11275671	2L2A 78043B13 BAW	2L2A 78043B13 BBW		J2 2002		
		REPLACE DRIVER AIR BAG INFLATOR FROM CURRENT ADI9.2 TO ADI9.2GUNI. FOR ALL EXPLORER/EXPIDITION MODULES.	C11410191	2L2A 78043B13 BBW	3L24 78043B13 BAW		J1 2004		
		CONVERT TO PLASTIC RETAINER FOR U152 AND U222 DRIVER AIRBAG PROGRAMS.	C11504913	3L24 78043B13 BAW	4L24 78043B13 BAW	F	RC 2004		
		REMOVE GAP HIDERS FROM "B" SIDE OF COVER FOR ASSEMBLY IMPROVEMENT FOR U152.	C11575734	4L24 78043B13 BAW	4L24 78043B13 BBW	F	RC 2004		
		DELETE THRESHOLD CAP FOR U152 DAB	C11633272	4L24 78043B13 BBW	5L24 78043B13 BAW		J2 2005		
		U152 SIMPLE BAG DESIGN MCR CHANGE.	C11633268	5L24 78043B13 BAW	5L24 78043B13 BBW		J2 2005		

	Α	В	С	D	E		F	G	Н
Part	Incorporated Into Vehicle Production	Description of Change	Reasons for Change	Original	Modified	Disposition of Original Parts			New
				Ford Engineering Part Number	Ford Engineering Part Number	Withdrawn from Ford Production Inventory (Scrap/ Consume/ Rework)	Effective Date	New Component	Component Interchangeabl e With Old (Y/N - Intended versus Possible)
		Revise cold deployment to -20C; switch gap to 2.25 +/- 0.5mm; switch mounting attachments; revise back cover to allow for movement of the r/c switch during horn actuation		2C5A-78043B13-BEW / 2C5A-78043B13-CEW	3C54-78043B13-AAW / 3C54-78043B13-BAW	Consume			Y
		Add top clear coat		3C54-78043B13-AAW / 3C54-78043B13-BAW	3C54-78043B13-ABW / 3C54-78043B13-BBW	Consume			Y
Driver Front Air Bag		Revise material of the insulator from PP1498 to Delrin 500BK602		3C54-78043B13-ABW / 3C54-78043B13-BBW	3C54-78043B13-ACW / 3C54-78043B13-BCW	Consume			Y
		Convert to guni propellant for U231 driver air bag program.		3C54-78043B13-ACW / 3C54-78043B13-BCW	4C54-78043B13-AAW / 4C54-78043B13-BAW	Consume			Y
		Replace horn wire harness groud screw with P221 horn wire harness ground screw. Eliminate guni propellant change.		4C54-78043B13-AAW / 4C54-78043B13-BAW	4C54-78043B13-ABW / 4C54-78043B13-BBW	Consume			Y

		Navigator							
	Α	В	C	D	E		F	G	Н
Part	Incorporated Into Vehicle Production	Description of Change	Reasons for Change	Original	Modified	Modified Disposition of Original Parts			New
				Ford Engineering Part Number	Ford Engineering Part Number	Withdrawn from Ford Production Inventory (Scrap/ Consume/ Rework)	from Ford Production Inventory Effective Date (Scrap/ Consume/	New Component Availability Date	Component Interchangeat e With Old (Y/N - Intende versus Possible)
		CHANGE TO GUNI PROPELLANT FOR U228 DRIVER AIRBAG PROGRAMS.	C11487640	2L7A-78043B13-CGW 2L7A-78043B13-BHW	4L7A-78043B13-AAW 4L7A-78043B13-BAW		PJ1 2004	JUL 2004	Y
		ILVS DRIVER AIR BAG FOR 2005 U228 PROGRAMS AT MTP.	C11575075	4L7A-78043B13-AAW 4L7A-78043B13-BAW	5L74-78043B13-AAW 5L74-78043B13-BAW		J1 2005		Y
Driver Front Air Bag		REPLACE HORN WIRE HARNESS GROUND SCREW WITH P221 HORN WIRE HARNESS GROUND SCREW.	C11613201	4L7A-78043B13-AAW 4L7A-78043B13-BAW 5L74-78043B13-AAW 5L74-78043B13-BAW	4L7A-78043B13-ABW 4L7A-78043B13-BBW 5L74-78043B13-ABW 5L74-78043B13-ABW 5L74-78043B13-BBW		RC 2004 J1 2005		Y
		REMOVE HEX CHROME FROM U228 DRIVER AIRBAG ASSEMBLY	C11627257	5L74-78043B13-ABW 5L74-78043B13-ABW 5L74-78043B13-BBW	6L74-78043B13-AAW 6L74-78043B13-BAW		J1 2006		
		U228 DELETE THRESHOLD CAP AS MCR CHANGE FOR U228 PROGRAM	C11633272	4L7A-78043B13-ABW 4L7A-78043B13-BBW 5L74-78043B13-ABW	4L7A-78043B13-ACW 4L7A-78043B13-BCW 5L74-78043B13-ACW		SERVICE		Y
			011000272	5L74-78043B13-BBW 6L74-78043B13-AAW 6L74-78043B13-BAW	5L74-78043B13-BCW 6L74-78043B13-ABW 6L74-78043B13-BBW		J1 2006		
			C11633268	4L7A-78043B13-ACW 4L7A-78043B13-BCW 5L74-78043B13-ACW	4L7A-78043B13-ADW 4L7A-78043B13-BDW 5L74-78043B13-ADW		SERVICE		Y
		U228 SIMPLE BAG DESIGN FOR MCR ACTION	011000200	5L74-78043B13-BCW 6L74-78043B13-ABW 6L74-78043B13-BBW	5L74-78043B13-BDW 6L74-78043B13-ACW 6L74-78043B13-BCW		J1 2006		
		INCREASE CUT OUT ON THE SWITCH WING IN REACTION PLATE	C11690281	5L74-78043B13-ADW 5L74-78043B13-BDW 6L74-78043B13-ACW 6L74-78043B13-BCW	5L74-78043B13-AEW 5L74-78043B13-BEW 6L74-78043B13-ADW 6L74-78043B13-ADW				Y
		FLEXGUARD WIRE HARNESS PROTECTION CHANGE FOR U228 PROGRAM.	C11712875	5L74-78043B13-AEW 5L74-78043B13-BEW 6L74-78043B13-ADW 6L74-78043B13-ADW 6L74-78043B13-BDW	5L74-78043B13-AFW 5L74-78043B13-BFW 6L74-78043B13-AEW 6L74-78043B13-AEW		PJ1		Y

From:Chascsa, Jim (JRCII.)Sent:Monday, April 12, 2010 9:56 AMTo:Culkeen, Patrick (P.M.)Subject:FW: Driver Airbag Part Numbers NeededAttachments:DAB part numbers 4-8-10.xls.zipPatrick,

Here's the Autoliv part numbers.

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From: Easton, Jessica (J.A.)
Sent: Thursday, April 08, 2010 4:14 PM
To: Chascsa, Jim (JRCII.)
Subject: FW: Driver Airbag Part Numbers Needed

Autoliv's DAB Part numbers!

Have a great day,

Jessica A. Easton

Ford Motor Company Restraints-SW/DAB D&R Mobile: (313)805-5117 E-mail: jeaston5@ford.com

-----Original Message-----From: Russ.Gans@autoliv.com [mailto:Russ.Gans@autoliv.com] Sent: Thursday, April 08, 2010 4:10 PM To: Easton, Jessica (J.A.) Cc: Easton, Jessica (J.A.); Joel.Wachowski@autoliv.com; Ted.Kehres@autoliv.com Subject: RE: Driver Airbag Part Numbers Needed

Jessica,

Here's what I can find for today on this. One quick note. The DAB on the U204 (2004-6 Escape and Mariner) was part of a WAB. Therefore there are multiple part numbers based on all the SW configurations possible. I have not provided every single part number. To do this will take more time if you need it.

Also, the V229 was shipped in MY05.5 and MY06 as an WAB assembly with a worm gear even though the module was a separate part.

Call with any questions.

Thanks(See attached file: DAB part numbers 4-8-10.xls.zip)

3/3/2011

Russ Gans Office 248-475-0441

> "Easton, Jessica (J.A.)" <jeaston5@ford.co To m> "Easton, Jessica (J.A.)" <jeaston5@ford.com>, 04/08/2010 02:10 <Ted.Kehres@autoliv.com>, PM <Russ.Gans@autoliv.com>, <Joel.Wachowski@autoliv.com> cc

> > Subject RE: Driver Airbag Part Numbers Needed

Team,

What is the status on this?

~Jessica~

From: Easton, Jessica (J.A.)
Sent: Wednesday, April 07, 2010 4:55 PM
To: 'Ted.Kehres@autoliv.com'; Russ.Gans@autoliv.com;
'Joel.Wachowski@autoliv.com'
Cc: Easton, Jessica (J.A.)
Subject: Driver Airbag Part Numbers Needed

Sorry about that - I hope this works

Make Model Model Years Ford E-150 2004 2005 2006 Ford E-250 2004 2005 2006 Ford E-350 2004 2005 2006 Ford Escape 2004 2005 2006 Ford Escape HEV 2004 2005 2006 Ford Freestar 2004 2005 2006 Ford Freestyle 2004 2005 2006 Mercury Mariner 2004 2005 2006 Mercury Mariner HEV 2004 2005 2006 Mercury Montego 2004 2005 2006 Mercury Monterey 2004 2005 2006

Jessica A. Easton Ford Motor Company Restraints-SW/DAB D&R Mobile: (313)805-5117 E-mail: jeaston5@ford.com

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terms herein

	2004	2005	2006
Ford E-150	4C25-15043B13-B		
Ford E-250	4C25-15043B13-B		
Ford E-350	4C25-15043B13-B		
Ford Escape - WAB		5L84-78043B13-KBW	
Ford Escape HEV - WAB		5M64-78043B13-BBW	6M64-78043B13-BCW
Ford Freestar - WAB		5F23-3F824-A	5F23-3F824-A
- DAB	3F23-17043B13-A	5F23-17043B13-A	5F23-17043B13-A
Ford Freestyle	5F93-74043B13-A	5F93-74043B13-A	6F93-74043B13-A
Mercury Mariner		5E64-78043B13-ABW	6E64-78043B13-AAW
Mercury Mariner HEV		5M64-78043B13-BBW	
Mercury Montego	5T53-74043B13-A	5T53-74043B13-A	6T53-74043B13-A
Mercury Monterey - WAB		5F23-3F824-C	5F23-3F824-C
- DAB	3F23-17043B13-C	5F23-17043B13-C	5F23-17043B13-C

From:	Prescott, Amanda (A.B.)
Sent:	Thursday, December 16, 2010 3:00 PM
То:	Culkeen, Patrick (P.M.)
Cc:	Fronckowiak, Todd (T.M.)
Subject:	FW: Follow-up questions on EA10-001

Attachments: Please provide information.pdf

Pat,

Spoke with Ray regarding these additional questions. I let Scott know that we would not have answers to the attached questions until after the new year. That being said, if you can make any headway getting the requested parts change logs before the holidays it will make it easier after the holidays.

One other item that we haven't talked much about is releasing the jumper for service. If you could follow up with the appropriate individuals to try and getting the process rolling on releasing the part for service by the beginning of january.

Have a good holiday.

Amanda

From: Nevi, Raymond (R.A.)
Sent: Thursday, December 16, 2010 2:39 PM
To: Prescott, Amanda (A.B.)
Subject: Fw: Follow-up questions on EA10-001

From: Scott.Yon@dot.gov [mailto:Scott.Yon@dot.gov]
Sent: Thursday, December 16, 2010 02:36 PM
To: Nevi, Raymond (R.A.)
Cc: Peter.Ong@dot.gov <Peter.Ong@dot.gov>; marie.choi@dot.gov <marie.choi@dot.gov>; Richard.Boyd@dot.gov <Richard.Boyd@dot.gov>
Subject: Follow-up questions on EA10-001

Ray,

We have a few questions we need Ford's response on (I can submit these via a formal letter if need be). Please review and let me know if you have questions or we need to discuss further. If not, can you provide an estimate of when Ford will be able to respond please?

Thank you, Scott

D. Scott Yon Chief, Vehicle Integrity Division (VID), NVS-212 U.S. Department of Transportation National Highway Traffic Safety Administration Office of Defects Investigation (ODI) Room W48-314 1200 New Jersey Ave, SE Washington, DC 20590 Direct: 202-366-0139 Toll Free: 1-877-5 DOT DOT (536-8368) ext 60139 Fax: 202-366-1767 The information contained in this e-mail message has been sent from a federal agency of the United States Government. It may be privileged, confidential, and/or protected from disclosure. If you are not the intended recipient, any further disclosure or use, dissemination, distribution, or copying this message or any attachment is prohibited. If you think that you have received this e-mail message in error, please delete it and notify the sender. Please provide information/clarification for the following items:

- 1. In the PE & EA responses, Ford identified the cause of the airbag inadvertent deployments was due to a wire chafe in the "jumper" wire of the clockspring assy. Changes to the airbag module, clockspring assy and the horn plate were made to the MY2007 vehicles:
 - a. Was the wiring harness leading from the clockspring assy to the RCM changed as it relates to the alleged defect? If so, please provide change history/part number chronology
 - b. Was the RCM changed as it relates the alleged defect? If so, please provide change history/part number chronology.
 - c. Was there any other changes along the DAB circuit that was changed as it relates to the alleged defect?
- 2. From the EA response, Ford provided documentations on taking out the "jumper" wire from the clockspring assy...What is status of the "jumper" part? Is it now available in system stock? What is the p/n? Is it interchangeable on MY2004-2008 F150 vehicles?

Re: FW: P221 Module Info

From:Chascsa, Jim (JRCII.)Sent:Wednesday, July 21, 2010 1:26 PMTo:Culkeen, Patrick (P.M.)Subject:FW: FW: P221 Module InfoAttachments:Reverse Fire Sequence.pptPatrick,

Per our discussion.

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From: Lynch, Jim (J.)
Sent: Wednesday, July 21, 2010 12:14 PM
To: Chascsa, Jim (JRCII.)
Subject: FW: FW: P221 Module Info

From: Steve Ahlquist [mailto:Steve.Ahlquist@TRW.COM]
Sent: Tue 7/20/2010 5:31 PM
To: Lynch, Jim (J.); Andrew Smydra
Cc: Gregory, Zygmunt (Z.); Greg Heyboer
Subject: Re: FW: P221 Module Info

Jim,
Answers below:
1. How many TRW plants produced the 2004 - 2006 model year F-150 driver airbag module?
Answer: 1
2. Are there multiple sub-suppliers that produce lower horn plate module and were there any substantive changes in the parts during the 2004 - 2006 model year production run?
Answer:

There was only one supplier producing the lower horn plate from 2004 - 2006 Model Year. There were no design changes to the horn plate during 2004-2006 Model Year. There was a process change to move the manufacturing location of the plate at the sub supplier Dickey Grabler from one plant to another (still in the Dickey Grabler company) on January, 2005.

Please advise if you need anything further. Best regards, Steve

>>> "Lynch, Jim (J.)" <jlynch12@ford.com> 7/19/2010 1:18 PM >>> Andy,

Please provide me info for items 1 & 2. I've contacted Mesa for items 3 & 4.

Re: FW: P221 Module Info

Regards, Jim Lynch TRW Occupant Safety Systems Phone: 313-390-3288 Cell: 734-552-2833 e-mail: JLynch12@ford.com or Jim.Lynch@TRW.com

-----Original Message-----From: Lynch, Jim (J.) Sent: Monday, July 19, 2010 1:08 PM To: Lynch, Jim (J.) Subject:

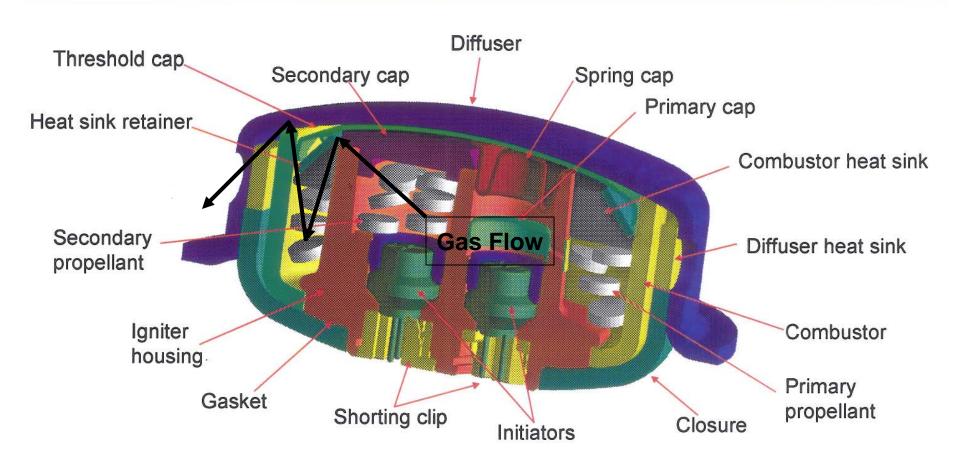
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Reverse Fire Sequence





From: Sent: To: Subject: Chascsa, Jim (JRCII.) Thursday, April 22, 2010 10:48 AM Culkeen, Patrick (P.M.) FW: FW: Wiring Diagram Summary Table

Attachments:

Part Number_ Vehicle List Rev 2_22Apr2010.xls



Vehicle List Rev ...

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

-----Original Message-----From: Andrew Smydra [mailto:Andrew.Smydra@TRW.COM] Sent: Thursday, April 22, 2010 10:16 AM To: Chascsa, Jim (JRCII.) Cc: Dean, Michael (M.J.); Steve Ahlquist Subject: Re: FW: Wiring Diagram Summary Table

Please see attached chart for Single Stage Inflator updates.

Explorer, Mountaineer, and Explorer Sport have been revised. Let me know.

>>> "Chascsa, Jim (JRCII.)" <jchascsa@ford.com> 4/22/2010 9:13 AM >>> Andy,

For your and Mike's info!

>

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From: Culkeen, Patrick (P.M.)Sent: Thursday, April 22, 2010 9:11 AM

> To: Chascsa, Jim (JRCII.); Bahr, Wayne (W.E.)

> Subject: Wiring Diagram Summary Table

>

> Jim & Wayne,

>

Per this morning's phone call, I have reviewed the wiring diagrams for
the 2002-2005 MY Explorer, Explorer Sport, Explorer Sport Trac,
Mountaineer, and Aviator vehicles. Could you please confirm the
number of stages for the vehicles listed in the table and reply no
later than 2:00 pm today?

> Patrick M. Culkeen

>

> Ford Motor Company

- > Automotive Safety Office
- > External Safety Investigations
- > Fairlane Plaza South, Suite 500
- > 330 Town Center Drive
- > Dearborn, MI 48126-2738 USA
- > W: (313) 594-4792
- > F: (313) 594-2268
- >
- >
- >
- < << Number of Squibs.xls>>
- >

Make	Model	Program	Model Years							
Ford	F-150	P221	2004	2005	2006	2007				
			4L34 15043B13	5L34 15043B13	6L34 - 15043B13	7L34 15043B13				
			BFW	CDW	CCW	CBW				
Part No.			DS,30355411	DS,30363977		DS,30373779				
Ford	F-150	PN96	2004	2005	2006					
			?	5L34 15034B13 ACW	6L34 15034B13 CCW					
Part No.				ACW	30374847					
Lincoln	Mark LT	P221	2004	2005	2000					
LINCOIN		P221	2004 NA	2005 5L34 15043B13 BEW						
Part No.				DS,30367187	DS,30374493					
Ford	Explorer	U152 / U251	2002/U152	2003/U152	2004/U152	2005/U251	2006/U251			
			2L2A 78043B13 ACW	3L24 78043B13 AAW		6L24-78043B13 AKW	7L24-78043B13 AAW			
Part No.			DS,30339920	DS,30357058	DS,30365508	DS,30362490	DS,30362490			
Ford	Sport Trac	P207	2002	2003	2004	2005	200			
			1L5A 10043B13 CBW	1L5A 10043B13 CBW	1L5A 10043B13 CBW	Not TRW	Not TRW			
Part No.			SS,30336795	SS,30336795	SS,30336795					
Mercury	Mountaineer		2002/U152	2003/U152	2004	2005/U251	2006/U251			
			2L2A 78043B13 BCW	3L24 78043B13 BAW		6L94-78043B13 AKW	7L94-78043B13 AAW			
Part No.			DS,30339933	DS,30357279	DS,30365509	DS,30366135	DS,30366135			
Lincoln	Aviator	U231	2002							
			NA			5C34 78043B13 AAW / BAW				
Part No.				DS,30356580/ 30356581	DS,30364227/ 30364230	DS,30364227/ 30364230				

		Pe	er Vehicles				
Make Model Program Model Years							
Ford	F-150	P221	2007				
			7L34 15043B13				
			CBW				
Lincoln	Mark LT	P221	2007				
			7L34 15043B13 DBW				
Ford	E-150		2004	2005	2006		
Ford					2006		
Ford	E-250		2004	2005	2006		
Ford	E-350		2004				
Ford	Escape		2004	2005			
Ford	Escape HEV		2004	2005			
Ford	Excursion		2004	2005	2006		
Ford	Expedition	U222	2004	2005	2006		
			4L14 78043B13	5L14 78043B13	6L14 78043B13		
			AAW	AAW	ABW		
Part No.			30371105	30364928	30374422		
Ford	F-250	PHN131	2004	2005	2006		
			4C34 25043B13	5C34 25043B13	6C34 25043B13		
			ACW	BBW	ADW		
Part No.			30357504	30379979	30374663		
	F-350						
D (N							
Part No.	F actoria		0004	0005	0000		
Ford	Freestar		2004				
Ford	Freestyle		2004				
Ford	Ranger	11000 0000	2004				
Lincoln	Navigator	U228 2003	2004				
		2L7A 78043B13 BAW / CAW	4L7A 78043B13 AAW / BAW	5L7A 78043B13 AEW / BEW	6L7A 78043B13 AEW / BEW		
		30350320/	30364229/	30370027/	30373826/		
Part No.		30350321	30364228	30370028	30373827		
Mercury	Mariner		2004	2005	2006		
Mercury	Mariner HEV		2004	2005	2006		
Mercury	Montego		2004				
Mercury	Monterey		2004	2005	2006		

Chascsa, Jim (JRCII.) Wednesday, April 14, 2010 8:26 AM Culkeen, Patrick (P.M.) Dean, Michael (M.J.) FW: Initial pics for DAB modules

Attachments:

DAB module pictures past production 4-13-10.pdf.zip



DAB module victures past produ..

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

-----Original Message-----From: Russ.Gans@autoliv.com [mailto:Russ.Gans@autoliv.com] Sent: Tuesday, April 13, 2010 8:03 PM To: Chascsa, Jim (JRCII.) Cc: Greg Hamman; Easton, Jessica (J.A.) Subject: Initial pics for DAB modules

Jim,

Here's initial pics of modules I could find here.

I am working on getting the others.

(See attached file: DAB module pictures past production 4-13-10.pdf.zip)

Russ Gans Office 248-475-0441

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Autoliv DAB Modules – MY 2004 - 2006



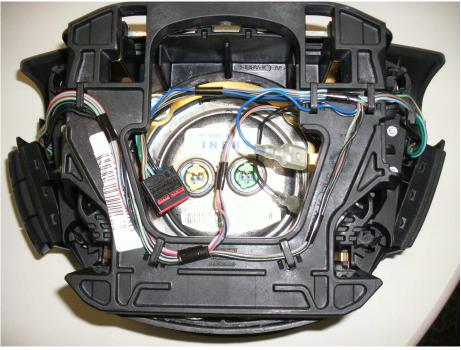




Ford VN127 DAB MY04-06 Econoline – E-150/250/350









Ford D219/258/333 DAB MY04-06 Ford Five Hundred / Ford Freestyle / Mercury Montego



Prescott, Amanda (A.B.) Thursday, August 12, 2010 2:25 PM Culkeen, Patrick (P.M.) FW: Jumper harness release

Sutherland, Roy (R.W.)
Thursday, August 12, 2010 1:39 PM
Prescott, Amanda (A.B.)
Kreiger, Erik (E.)
RE: Jumper harness release

Amanda,

The Wers is almost done. Drawings have been completed and submitted into TCE/FordDoc and the WACTS table is just waiting for the release analyst to move the notice from "A" to "C"-complete status. I believe this should happen either later today or tomorrow. Once that is done, then my part of the notice process is finished.

Regards, **Roy Sutherland Jr.**

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From:	Prescott, Amanda (A.B.)
Sent:	Thursday, August 12, 2010 1:21 PM
To:	Sutherland, Roy (R.W.)
Cc:	Kreiger, Erik (E.)
Subject:	Jumper harness release

Roy, What is the status of the WERS notice for the jumper harness?

Amanda Prescott Automotive Safety Office Senior Research Engineer 313-845-7295 Fairlane Plaza South-Suite 500 From:Chascsa, Jim (JRCII.)Sent:Tuesday, April 13, 2010 1:44 PMTo:Dean, Michael (M.J.)Subject:FW: New & More Improved WorksheetAttachments:Chascsa PN DAB file.xls

Attachments:

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From:	Culkeen, Patrick (P.M.)
Sent:	Tuesday, April 13, 2010 12:27 PM
To:	Chascsa, Jim (JRCII.)
Subject:	New & More Improved Worksheet

Jim,

Try this workbook for the correct vehicle lines, MY, PN's.

Patríck M. Culkeen

Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268



EA10-001: Driver Air Bag Design Type Number of Stages

	Subject Vehicles										
			Model Years								
		20	02	20	03	20	04	20	05	20	06
Make	Model	Design	Stages	Design	Stages	Design	Stages	Design	Stages	Design	Stages
Ford	F-150					Floating	2-Stg	Floating	2-Stg	Floating	2-Stg
Ford	F-150 Heritage					Fixed	1-Stg				
Lincoln	Mark LT									Floating	2-Stg
Ford	Explorer	Fixed	2-Stg	Fixed	2-Stg	Fixed	2-Stg	Fixed	2-Stg	Fixed	2-Stg
Ford	Sport Trac										
Mercury	Mountaineer										
Lincoln	Aviator										



Requested by the agency, but not in production for that MY Requested by the agency, but not sold in the U.S. Not requested by the agency

		Peer V	ehicles		
		20	2007		
Make	Model	Design	Stages		
Ford	F-150	Floating	2-Stg		
Lincoln	Mark LT	Floating	2-Stg		

		2004		2005		2006	
Make	Model	Design	Stages	Design	Stages	Design	Stages
Ford	E-150	Fixed	1-Stg	Fixed	1-Stg	Fixed	1-Stg
Ford	E-250	Fixed	1-Stg	Fixed	1-Stg	Fixed	1-Stg
Ford	E-350	Fixed	1-Stg	Fixed	1-Stg	Fixed	1-Stg
Ford	Escape						
Ford	Escape HEV						
Ford	Excursion	Fixed	1-Stg	Fixed	1-Stg		
Ford	Expedition	Fixed	2-Stg	Fixed	2-Stg	Fixed	2-Stg
Ford	F-250	Fixed	1-Stg	Fixed	1-Stg	Fixed	1-Stg
Ford	F-350	Fixed	1-Stg	Fixed	1-Stg	Fixed	1-Stg
Ford	Freestar						
Ford	Freestyle						
Ford	Ranger						
Lincoln	Navigator	Floating	2-Stg	Floating	2-Stg	Floating	2-Stg
Mercury	Mariner						
Mercury	Mariner HEV						
Mercury	Montego						
Mercury	Monterey						



Requested by the agency, but not in production for that MY Requested by the agency, but not sold in the U.S. Not requested by the agency Passenger car

Program Number by Vehicle MY

	Subject Vehicles								
Make	Model		Ν	Nodel Years	6				
		2002	2003	2004	2005	2006			
Ford	F-150			P221	P221	P221			
Ford	F-150			PN96					
Lincoln	Mark LT					P397			
Ford	Explorer	U152/U207	U152/U208	U152	U152	U251			
Ford	Sport Trac	P207	P207	P207	P207	P251			
Mercury	Mountaineer	U152	U152	U152	U152	U251			
Lincoln	Aviator		U231	U231	U231				

	Peer Vehicles								
		Model Years							
Make	Model	2004	2005	2006	2007				
Ford	F-150				P221				
Lincoln	Mark LT				P397				
Ford	E-150	VN127	VN127	VN127					
Ford	E-250	VN127	VN127	VN127					
Ford	E-350	VN127	VN127	VN127					
Ford	Escape	U204	U204	U204					
Ford	Escape HEV		U293	U293					
Ford	Excursion	?	U137	U137					
Ford	Expedition	U222	U222	U222					
Ford	F-250	P131	P131	P131					
Ford	F-350	P131	P131	P131					
Ford	Freestar	V229	V229	V229					
Ford	Freestyle		D219	D219					
Ford	Ranger	P150	P150	P150					
Lincoln	Navigator	U228	U228	U228					
Mercury	Mariner		U364	U364					
Mercury	Mariner HEV			?					
Mercury	Montego	D186	D333	D333					
Mercury	Monterey	V229	V229	V229					

NHTSA Information Request Vehicle Lines by MY

-		Model Years							
Make	Model	2002	2003	2004	2005	2006			
Ford	F-150			4L34 15043B13 CDW	5L34 1504B13 CDW	6L34 - A5043B13 CCW			
Ford	F-150			2004					
Lincoln	Mark LT					6L34 1504B13 BBW			
Ford	Explorer	2002	2003	2004	6L24-78043B13 AKW				
Ford	Sport Trac	1L5A 10043B13 CBW	1L5A 10043B13 CBW	1L5A 10043B13 CBW	2005				
Mercury	Mountaineer	2002	2003	2004	6L94-78043B13 AKW				
Lincoln	Aviator		2003	2004					

		Peer Vehicles						
		Model Years						
Make	Model	2004	2005	2006	2007			
Ford	F-150				7L34 15043B13 CBW			
Lincoln	Mark LT				7L34 15043B13 DBW			
Ford	E-150	4C25-15043B13-B	2005	2006				
Ford	E-250	4C25-15043B13-B	2005	2006				
Ford	E-350	4C25-15043B13-B	2005	2006				
Ford	Escape	2004	5L84-78043B13-KBW	2006				
Ford	Escape HEV	2004	5M64-78043B13-BBW	6M64-78043B13-BCW				
Ford	Excursion	2004	2005					
Ford	Expedition	2004	2005	2006				
Ford	F-250	2004	2005	2006				
Ford	F-350	2004	2005	2006				
Ford	Freestar		2005	2006				
Ford	Freestyle	5F93-74043B13-A	5F93-74043B13-A	6F93-74043B13-A				
Ford	Ranger	4L54-10043B13-A	2005	2006				
Lincoln	Navigator	2004	2005	2006				
Mercury	Mariner		5E64-78043B13-ABW	6E64-78043B13-AAW				
Mercury	Mariner HEV		5M64-78043B13-BBW	2006				
Mercury	Montego	2004	2005	2006				
Mercury	Monterey	2004	2005	2006				



Vehicles not requested by the agency Requested by the agency, but not in production for that MY for sale in US (from VIN Rpt)

From:Chascsa, Jim (JRCII.)Sent:Wednesday, April 14, 2010 2:31 PMTo:Culkeen, Patrick (P.M.)Subject:FW: P150 2005 and 2007 DAB

Attachments: P150_2005_DAB.jpg; P150_2007_DAB.jpg

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From:	Dubaisi, Adnan (A.N.)
Sent:	Wednesday, April 14, 2010 2:24 PM
To:	Chascsa, Jim (JRCII.)
Subject:	P150 2005 and 2007 DAB

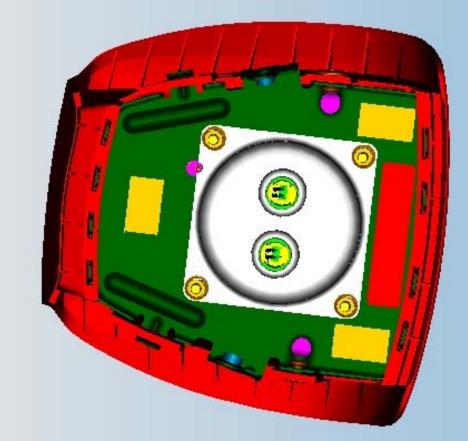
Jim:

Please see attached, Single ans Dual stage P150 DAB Inflator.

Regards,



Adnan Dubaisi NAE Body Interior / Restraints SUV/Truck/Small CAR SW/DAB D&R Tel: (313) 805-3408 Email: ADUBAISI@ford.com



Chascsa, Jim (JRCII.) Friday, April 16, 2010 8:03 AM Dean, Michael (M.J.) FW: P221 DAB Part Numbers

Attachments: Part Number_ Vehicle List Rev 1_14Apr2010.xls



Part Number_ Vehicle List Rev ... Mike,

Good morning, how are you?

Does this list agree with yours? If not, please update accordingly and get the corrected one to Pat. Thanks!

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

-----Original Message-----From: Andrew Smydra [mailto:Andrew.Smydra@TRW.COM] Sent: Thursday, April 15, 2010 4:52 PM To: Chascsa, Jim (JRCII.) Cc: Lynch, Jim (J.); Landis, Kenneth (K.M.); Andrew Smydra; Steve Ahlquist Subject: P221 DAB Part Numbers

Please see attached list of part numbers.

If you have any questions, please call my cell 248-705-3691.

Let me know.

			S	ubject Vehicles			
Make	Model	Program			Model Years		
Ford	F-150	P221	2004				
			4L34 15043B13	5L34 15043B13	6L34 - 15043B13	7L34 15043B13	
			BFW	CDW	CCW	CBW	
Part No.			30355411	30363977		30373779	
Ford	F-150	PN96	2004				
			?	5L34 15034B13	6L34 15034B13		
				ACW	CCW		
Part No.					30374847		
Lincoln	Mark LT	P221	2004				
			NA		6L34 15043B13		
				BEW	BBW		
Part No.				30367187			
Ford	Explorer	U152 / U251	2002/U152	2003/U152	2004/U152	2005/U251	2006/U251
			2L2A 78043B13		4L24/5L24	6L24-78043B13	7L24-78043B13
			ACW	AAW	78043B13 AAW	AKW	AAW
Part No.			30339920				
Ford	Sport Trac	P207	2002				
				1L5A 10043B13		Not TRW	Not TRW
			CBW	CBW	CBW		
Part No.			30336795	30336795	30336795	j	
Mercury	Mountaineer		2002/U152	2003/U152	2004	2005/U251	2006/U251
			2L2A 78043B13	3L24 78043B13	4L24/5L24	6L94-78043B13	7L94-78043B13
			BCW	BAW	78043B13 BAW	AKW	AAW
Part No.			30339933	30357279	30365509	30366135	30366135
Lincoln	Aviator	U231	2002	2003	2004	2005	
			NA	3C54 78043B13	4C54 78043B13	5C34 78043B13	
				ABW / BBW	AAW / BAW	AAW / BAW	
	·			30356580/	30364227/	30364227/	•
Part No.				30356581	30364230	30364230	

		Pe	er Vehicles		
Make	Model	Program		Model Years	
Ford	F-150	P221	2007		
			7L34 15043B13		
			CBW		
I to a she	Marshell T	Dood	0007		
Lincoln	Mark LT	P221	2007		
			7L34 15043B13 DBW		
	5 (50				
Ford	E-150		2004	2005	
Ford	E-250		2004	2005	
Ford	E-350		2004		
Ford	Escape		2004		
Ford	Escape HEV		2004		
Ford	Excursion		2004	2005	2006
Ford	Expedition	U222	2004	2005	2006
			4L14 78043B13	5L14 78043B13	6L14 78043B13
			AAW	AAW	ABW
Part No.			30371105	30364928	30374422
Ford	F-250	PHN131	2004	2005	2006
			4C34 25043B13	5C34 25043B13	6C34 25043B13
			ACW	BBW	ADW
Part No.			30357504	30379979	30374663
	F-350				
Part No.					
Ford	Freestar		2004	2005	2006
Ford	Freestyle		2004		
Ford	Ranger		2004		
Lincoln	Navigator	U228 2003	2004		
LINCOIN	Indvigator	2L7A 78043B13		5L7A 78043B13	
		BAW / CAW	AAW / BAW	AEW / BEW	AEW / BEW
		30350320/	30364229/	30370027/	30373826/
Part No.		30350321	30364228	30370028	30373827
Mercury	Mariner		2004		
Mercury	Mariner HEV		2004	2005	2006
Mercury	Montego		2004		
Mercury	Monterey		2004	2005	2006

Dean, Michael (M.J.) Friday, July 16, 2010 9:26 AM Chascsa, Jim (JRCII.) FW: P221 Inflator

FYI

>Have a great day,
>"Teamwork Leads to Success!"
>Michael J. Dean
>Ford Restraints - SW/DAB D&R Eng
>pls. visit www.thefordstory.com

-----Original Message-----From: Andrew Smydra [mailto:Andrew.Smydra@TRW.COM] Sent: Friday, July 16, 2010 9:25 AM To: Dean, Michael (M.J.) Cc: Steve Ahlquist Subject: P221 Inflator

The inflator was a ADI version 2 with a 80/20 output.

Let me know.

Chascsa, Jim (JRCII.) Monday, April 12, 2010 9:55 AM Culkeen, Patrick (P.M.) FW: Part Numbers

Attachments:

Subject_Peer Vehicle List.xls



Pat,

Good morning, how are you?

Here's a start on the driver airbag module part numbers (these are the TRW module part numbers).

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

-----Original Message-----From: Steve Ahlquist [mailto:Steve.Ahlquist@TRW.COM] Sent: Friday, April 09, 2010 5:19 PM To: Chascsa, Jim (JRCII.) Cc: Landis, Kenneth (K.M.); Andrew Smydra Subject: Part Numbers

Jim and Ken, This is what I've got so far. Please consider this preliminary for now. Will try to complete Monday next week. Regards, Steve

				Subject Vehicles	5		
Make	Model	Program			Model Years		
Ford	F-150	P221	2004 4L34 15043B13 CDW		2006 6L34 - A5043B13 CCW		
Ford	F-150	PN96	2004	2005 5L34 15034B13 ACW			
Lincoln	Mark LT	P221	2004				
Ford	Explorer	U152 / U251	2002			2005 6L24-78043B13 AKW	2006 7L24-78043B13 AAW
Ford	Sport Trac	P207		1L5A 10043B13	1L5A 10043B13		
Mercury	Mountaineer		CBW 2002	CBW 2003	CBW 2004	2005 6L94-78043B13	2006 7L94-78043B13
Lincoln	Aviator	U231	2002	2003		AKW	AAW

			Peer Vehicles		
Make	Model	Program		Model Years	
Ford	F-150	P221	2007		
			7L34 15043B13		
			CBW		
Lincoln	Mark LT	P221	2007		
			7L34 15043B13		
			DBW		
Ford	E-150		2004		2006
Ford	E-250		2004	2005	2006
Ford	E-350		2004	2005	2006
Ford	Escape		2004	2005	2006
Ford	Escape HEV		2004	2005	2006
Ford	Excursion		2004	2005	2006
Ford	Expedition	U222	2004	2005	2006
Ford	F-250	PHN131	2004	2005	2006
Ford	F-250	PHNI31	2004	2005	2006
Ford	F-350	PHN131	2004	2005	2006
TOIG	1-000		2004	2003	2000
Ford	Freestar		2004	2005	2006
Ford	Freestyle		2004		
Ford	Ranger		2004		2006
Lincoln	Navigator	U228	2004	2005	2006
Mercury	Mariner		2004	2005	2006
Mercury	Mariner HEV		2004		2006
Mercury	Montego		2004	2005	2006
Mercury	Monterey		2004	2005	2006

From:Baker, Donna (D.J.)Sent:Thursday, July 29, 2010 7:06 AMTo:Prescott, Amanda (A.B.)Subject:FW: Question for EA10001 F150 IABDYo, OK to file as .2?....

From: Nevi, Raymond (R.A.) Sent: Wednesday, July 28, 2010 4:11 PM To: Baker, Donna (D.J.) Subject: RE: Question for EA10001 F150 IABD

Or a .2 because Pat has some other questions we are answering. Talk to Amanda to see if they had thought about how to file.

From: Baker, Donna (D.J.) Sent: Wednesday, July 28, 2010 3:27 PM To: Nevi, Raymond (R.A.) Subject: RE: Question for EA10001 F150 IABD

so would this be a .1 (or whatever)?

From: Nevi, Raymond (R.A.)
Sent: Wednesday, July 28, 2010 1:36 PM
To: Prescott, Amanda (A.B.); Baker, Donna (D.J.)
Cc: Fronckowiak, Todd (T.M.)
Subject: FW: Question for EA10001 F150 IABD

Additional questions from NHTSA re: F-150 air bag investigation. I told Scott we would call him if we have any questions about the request.

Ray

From: Scott.Yon@dot.gov [mailto:Scott.Yon@dot.gov]
Sent: Wednesday, July 28, 2010 1:33 PM
To: Nevi, Raymond (R.A.)
Cc: Peter.Ong@dot.gov; Michael.Packard@dot.gov
Subject: Question for EA10001 F150 IABD

Ray,

Per our discussion,

- Provide a chart or other data showing voltage versus time (wave form) at the airbag module leads (primary and secondary) that occurs during a single stage crash deployment of the primary airbag (only) and is subsequently followed by a 'duding' deployment command of the secondary airbag.
- 2) Provide a chart or other data showing voltage versus time (wave form) at the airbag module leads (primary and secondary) for a typical dual stage crash deployment of the primary airbag and the secondary airbag, and additionally describe the range of timing delays, if any, that can occur between the primary and secondary deployment signals due to the normal and expected variations that occur in crashes.

Please let us know if you have questions.

Scott

D. Scott Yon Chief, Vehicle Integrity Division (VID), NVS-212 U.S. Department of Transportation National Highway Traffic Safety Administration Office of Defects Investigation (ODI) Room W48-314 1200 New Jersey Ave, SE Washington, DC 20590 Direct: 202-366-0139 Toll Free: 1-877-5 DOT DOT (536-8368) ext 60139 Fax: 202-366-1767

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2/28/2011

From:Kreiger, Erik (E.)Sent:Friday, October 01, 2010 9:23 AMTo:Sahinbas, Kenan (M.); Fraser, Michelle (M.)Subject:FW: Sample PPAPAttachments:ISO 9001-2008 certificate to 07-29-2011.pdf; TS16949 Letter of Compliance 2010.pdfFYI

Erik M. Kreiger FSA Parts Specialist & Buyer 313-39D-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Brad Salter [mailto:brad.salter@sterlingtech.org]
Sent: Friday, October 01, 2010 9:21 AM
To: Kreiger, Erik (E.); Joel Rosenberg
Subject: RE: Sample PPAP

Hi Erik,

Joel asked me to also send along our ISO and TS documents for your records. Attached.

Thanks Brad

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Friday, October 01, 2010 9:04 AM
To: Joel Rosenberg
Cc: Brad Salter
Subject: RE: Sample PPAP

Perfect. I will let STA review and advise me. Thanks Joel.

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year From:Joel Rosenberg [jmr@Sterlingtech.org]Sent:Friday, October 22, 2010 10:07 AMTo:Sutherland, Roy (R.W.)Cc:Carl Godell; Brad Salter; Frankie Elmore; Culkeen, Patrick (P.M.)Subject:FW: Service Harness DrawingRoy,Roy,The latest drawing release does not seem to match the FCI color scheme you signed off on 9/27/2010.RoyService Harness Drawing release does not seem to match the FCI color scheme you signed off on 9/27/2010.Roy,Service Harness Drawing release does not seem to match the FCI color scheme you signed off on 9/27/2010.Roy,Service Harness Drawing release does not seem to match the FCI color scheme you signed off on 9/27/2010.Roy,Service Harness Drawing release does not seem to match the FCI color scheme you signed off on 9/27/2010.Roy,Service Harness Drawing release does not seem to match the FCI color scheme you signed off on 9/27/2010.Roy,Service Harness Drawing. Please see the note below.

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

From: Frankie ElmoreSent: Thursday, October 21, 2010 5:09 PMTo: Joel Rosenberg; Brad Salter; Pat Jagielo; Carl GodellSubject: RE: Service Harness Drawing

Based on the signed off FCI drawings, this has the wrong wire colors. They should be as follows:

CR101 – GRAY/ORANGE RR101 – GRAY/WHITE CR102 – RED/BLACK RR102 – GREEN/ORANGE

I believe the colors listed on the print are based on the original deviation, not the recently signed drawings from FCI.

Frankie

From: Joel Rosenberg
Sent: Thursday, October 21, 2010 4:12 PM
To: Frankie Elmore; Brad Salter; Pat Jagielo; Carl Godell
Subject: FW: Service Harness Drawing

For your records. Please destroy all old versions.

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St.

3/3/2011

Service Harness Drawing

Commerce, Michigan 48390 www.Sterlingtech.Org

From: Sutherland, Roy (R.W.) [mailto:rsutherl@ford.com]
Sent: Wednesday, October 20, 2010 7:49 AM
To: Kreiger, Erik (E.); Joel Rosenberg; Carl Godell
Cc: Culkeen, Patrick (P.M.)
Subject: Service Harness Drawing

To All,

The service harness drawing has been released. Attached is a copy as is available in the FordDoc drawing system.

Regards,

Roy Sutherland Jr.

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

<<4L3T_14B095_BA_Service Jumper.pdf>>

From:	Humphries, Glenn (G.L.)
Sent:	Monday, February 07, 2011 3:16 PM
То:	Prescott, Amanda (A.B.); Culkeen, Patrick (P.M.)
Subject	EW: SSM Approved and Beleased: 060 2011 1052D1: 2004 2006 E 150 / 2006 Lipselp Mark LT Air Pag DTC

Subject: FW: SSM Approved and Released: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

Signed By: ghumphri@ford.com

FYI.....

From: Siplus, G (G.) Sent: Monday, February 07, 2011 3:14 PM

To: aghiurau@visteon.com; Lentini, Craig (C.A.); Joe.Busdieker@vftis.spx.com; Sroka, Joseph (J.);
Klump, Robert (R.F.); Hill, Teresa (T.L.); Humphries, Glenn (G.L.)
Subject: SSM Approved and Released: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air
Bag DTC B2293 with LFC 19 - New Service Kit Available

SSM Approved and Released

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This is a courtesy copy of the following article to advise you this article has been approved and released.

General Information

Last action taken (as of 2/7/2011 8:13:41 PM GMT): Comment:	Final/Complete
Author:	GHUMPHRI
Tracking Number:	069-2011-1053R1
Author Tracking Number:	
Title:	2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available
Article Type:	SSM

SSM Text:

Some 2004-2006 F-150 and 2006 Mark LT vehicles may exhibit chaffing on the wiring harness between the clockspring and driver airbag, resulting in an illuminated Air Bag warning lamp with DTC (Diagnostic Trouble Code) B2293 stored and LFC (Light Flashing Code) 19 displayed. A new service kit, part number 4L3Z-14B095-A is now available to service vehicles. Clockspring replacement is no longer required to remedy this condition. The service kit includes an instruction sheet and the wiring harness between the clockspring and driver airbag.

Category: Request Type: Activity Code: Vehicle Applications:			No	Parts - Service at a New Lower Part Level (1 y Non-QSF 069 F-Series LD/Mark LT			l year)		
				Assembly Plants	Body Styles	Engine	Trans Axles	Build From	Build To
	F-150	2004	2006						

If SPECS Case, Select all Other Affected Publications: Changes Needed in Other Pubs: TSBs to Supersede: SSMs to Supersede: ISMs to Supersede: Other application Articles: Select the reason for republication: Procedure verified by CDSID: Describe How The Procedure Was Verified:

pculkeen Direction provided by ASO to publish article.

Trustmarks affected: Additional Trustmarks To Notify: Article Distribution: DTC Codes and OASIS Service Codes: Causal Basic Part # or Finis Code:

, 100000, 104000, 200000, 206000

Ford, Lincoln

Calibrations List:

White Paper Numbers:

Parts Request Information

Are Parts Required? QSF Single Agenda Or Program FRC Date: Parts List:

*Type of *Is This Part *Existing *Engineering Est. *Part Name *Qty/veh. *Eng # Part a Kit? Stock# Qty. Needed 4L3T 14B095 Not Wiring New Yes 1 5000 Applicable Assembly Kit AA *Calculated Forecast *@WERS Notice # *@WERS Date Released @Supplier Company AE00 E 12368048 000 8/12/2010 HLM 4602 ols Calibration ° Replaced @1st Contact Replaced SVC @1st Source Code Service # Contact Phone # Eng. # Needed Don 4L3Z-313-768-1400 Q9XYL No Kaercher 14B095-A

Yes

Parts catalog flag needed?	No
Part number(s) that require flag:	
Is geographic location significant?	No
Special instructions/remarks:	
Article Number:	21732
BCM Number:	2890

(End automated email)

From: Joel Rosenberg [jmr@Sterlingtech.org]

Sent: Thursday, September 23, 2010 3:02 PM

To: Kreiger, Erik (E.)

Cc: Brad Salter; Carl Godell

Subject: FW: sterling drawings

Erik,

I just received this from Karen. I have an RFQ out to TYCO right now to confirm the price difference between the tin and gold plated terminals. Even though they may have made a mistake in the quote I don't want the increase authorized until we can be sure it is not out of line based upon actual cost differential. I intend to write her back now telling her I need the authorization from you before I can actually modify the PO but in the interim she absolutely <u>must</u> get the terminals on order and the paperwork will catch up. It is how I am proceeding and how I expect FCI should as well. I have put in writing several times that 25,000 per week is acceptable and will reiterate it. I will need an amended PO from you to cover their increased cost as well. Do you concur with this approach? Thanks,

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

From: Karen.Bird@fci.com [mailto:Karen.Bird@fci.com]
Sent: Thursday, September 23, 2010 2:47 PM
To: Joel Rosenberg
Cc: Brad Salter; Carl Godell; Pat Jagielo
Subject: RE: sterling drawings

Joel,

I also need an amended P.O. in order to get this going....one that has the breakdown of 25 k pieces per week beginning Oct 25 and the correct price.

From: Kreiger, Erik (E.)
Sent: Friday, April 09, 2010 6:35 AM
To: Culkeen, Patrick (P.M.)
Subject: FW: Systems Protection Account Rep
Pat.

Here is the contact info for the product you found. Contact Marc, he is the Ford rep.

Erik M. Kreiger

FSA Parts Specialist 3/3-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Schumaker, Marc [mailto:Marc.Schumaker@federalmogul.com]
Sent: Thursday, April 08, 2010 4:39 PM
To: Kreiger, Erik (E.)
Cc: Sevenski, Greg; Richards, Gregg
Subject: Systems Protection Account Rep

Hi Erik, I am the Account Representative at Federal-Mogul Systems Protection responsible for Ford Motor Company. I am very familiar with the wire harness community at Ford and would be more than happy to help you out with this application. Please feel free to contact me by any means below. I left you a voice message as well.

MARC SCHUMAKER FEDERAL-MOGUL SYSTEMS PROTECTION (248) 245-7568 MARC.SCHUMAKER@FEDERALMOGUL.COM



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From:Chascsa, Jim (JRCII.)Sent:Wednesday, April 28, 2010 11:16 AMTo:Culkeen, Patrick (P.M.)Subject:FW: Truck DAB change log 100428.xlsAttachments:Truck DAB change log 100428.xlsMore updates:

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From: Lynch, Jim (J.) Sent: Wednesday, April 28, 2010 10:51 AM To: Chascsa, Jim (JRCII.) Subject: Truck DAB change log 100428.xls

All are interchangeable except for single to dual stage (starting point).

	Α	В	С	D	E		F	G	Н
				Original	Modified	Disposition of	Original Parts		
Part	Incorporated Into Vehicle Production	Description of Change	Reasons for Change	Ford Engineering Part Number	Ford Engineering Part Number	Withdrawn from Ford Production Inventory (Scrap/ Consume/ Rework)	Effective Date	New Component Availability	New Component Interchangeabl e With Old (Y/N - Intended versus Possible)
		Initial release							
		Initial release							
		Add horn jumper to dab		4L34-15043B13-BAW	4L34-15043B13-BBW	Consume			Y
		Open locating holes on dab		4L34-15043B13-BBW	4L34-15043B13-BCW	Consume		02/03	Y
		Increase lower and upper flange thickness; revise shape of lower flange; reduce size of upper and lower flange slot; add ribs to 6 o'clock hoop		4L34-15043B13-BCW	4L34-15043B13-BDW	Consume		03/03	Y
		Add washer to shoulder bolts		4L34-15043B13-BDW	4L34-15043B13-BEW	Consume		05/03	Y
		Relocate horn connector attachment hole. Turn connector 180 degrees, relocate horn plate wire attachment, shorten reaction plate wire.		4L34-15043B13-BEW	4L34-15043B13-BFW	Consume		08/03	Y
		J2 tear seam adjustment		4L34-15043B13-BFW	4L34-15043B13-CAW			01/04	
		Relocate horn connector attachment hole. Turn connector 180 degrees, relocate horn plate wire attachment, shorten reaction plate wire.		4L34-15043B13-CAW	4L34-15043B13-CBW			02/04	
		Revise cover for cold deployment		4L34-15043B13-CBW	4L34-15043B13-CCW	Consume		03/04	Y
		Reinforce rib on emblem pocket		4L34-15043B13-CCW	4L34-15043B13-CDW	Consume		04/04	Y
		P397 Initial release Same as 5L34-15043B13-CAW							
		P397 Change Character lines		5L34-15043B13-BAW	5L34-15043B13-BBW	Consume		03/04	Y
Driver Front Air Bag		P397 Add ribs to bottom inside surface of cover to improve robustness during deployment. Add hine feature to 6:00 flange to improve flexibility.		5L34-15043B13-BBW	5L34-15043B13-BCW	Consume		10/04	Y
		P397 change to trw standard airbag design, inflator MCR		5L34-15043B13-BCW	5L34-15043B13-BDW	Consume		11/04	Y
		P397 Change to DYM 100.		5L34-15043B13-BDW	5L34-15043B13-BEW	Consume		11/04	Y
		Robustment improvements from 4L34-15043B13-CDW		4L34-15043B13-CDW	5L34-15043B13-CAW	Consume			Y
		Make robustness improvement to driver air bag.		5L34-15043B13-CAW	5L34-15043B13-CBW	Consume			Y
		Inflator MCR Change to TRW standard airbag design.		5L34-15043B13-CBW 5L34-15043B13-CCW	5L34-15043B13-CCW 5L34-15043B13-CDW	Consume			Y Y
		Add mylar tape, then replace mylar w/ flock	Alert #A11859535	5L34-15043B13-CCW	5L34-15043B13-CDW	Consume	1/23/06	4/24/06	Y
		Less Hexivalent Chrome, same as 5L34-15043B13-CAW		6L34-15043B13-AAW					
		Change to TRW standard airbag design, inflator MCR		6L34-15043B13-AAW	6L34-15043B13-ABW	Consume			Y
		P397 Less Hexivalent Chrome same as 5L34-15043B13-BBW		6L34-15043B13-BAW					
		P397 Change to trw standard airbag design, inflator MCR		6L34-15043B13-BAW	6L34-15043B13-BBW	Consume			Y

	Α	В	С	D	E		F	G	Н
				Original	Modified	Disposition of	Original Parts		New
Part	Incorporated Into Vehicle Production	Description of Change	Reasons for Change	Ford Engineering Part Number	Ford Engineering Part Number	Withdrawn from Ford Production Inventory (Scrap/ Consume/ Rework)	Effective Date	New Component Availability Date	Component Interchangeabl e With Old (Y/N - Intended versus Possible)
		P221 Ergo improvements to direct connect on module installation		6L34-15043B13-ABW	7L34-15043B13-CAW	Consume			Y
Driver Front Air Bag		P397 Ergo improvements to direct connect on module installation		6L34-15043B13-BBW	7L34-15043B13-DAW	Consume			Y
		P221 Create S-flange on DAB horn reaction plate to replace floch taping.		7L34-15043B13-CAW	7L34-15043B13-CBW	Consume			Y
		P397 Create S-flange on DAB horn reaction plate to replace floch taping.		7L34-15043B13-DAW	7L34-15043B13-DBW	Consume			Y

_		Α	В	С	D	E	F	G	Н
					Original	Modified	Disposition of Original Parts		New
	Part	Incorporated Into Vehicle Production	Description of Change	Reasons for Change	Ford Engineering Part Number	Ford Engineering Part Number	Withdrawn from Ford Production Inventory (Scrap/ Consume/ Rework)	Availability	Component Interchangeabl

		Explorer							
	A	В	С	D	E		F	G	Н
Part	Incorporated Into Vehicle Production	, Description of Change	Reasons for Change	Original	Modified	Disposition of Original Parts		Now	New Component Interchangeabl e With Old (Y/N - Intended versus Possible)
				Ford Engineering Part Number	Ford Engineering Part Number				
Driver Front Air Bag		REVISE 2001 EXPLORER DAB TO A DUAL STAGE INFLATOR SYSTEM TO SUPPORT THE 2002 EXPLORER. THE DUAL STAGE INFLATOR WILL HAVE TWO INTEGRAL CONNECTORS WITHOUT A WIRE HARNESS.	C11085980		2L2A 78043B13 AAW		J1 2002		no
		REVISE INFLATOR FILTER/HEAT SINK ON U152/U222 DUAL STAGE DRIVER AIR BAG MODULES TO PREVENT INTERACTION BETWEEN THE INFLATOR AND AIR BAG DURING DEPLOYMENT.	C11275671	2L2A 78043B13 AAW	2L2A 78043B13 ABW		J2 2002		у
		REPLACE DRIVER AIR BAG INFLATOR FROM CURRENT ADI9.2 TO ADI9.2GUNI. FOR ALL EXPLORER/EXPIDITION MODULES.	C11410191	2L2A 78043B13 ABW	3L24 78043B13 AAW		J1 2004		у
		CONVERT TO PLASTIC RETAINER FOR U152 AND U222 DRIVER AIRBAG PROGRAMS.	C11504913	3L24 78043B13 AAW	4L24 78043B13 AAW		RC 2004		у
		REMOVE GAP HIDERS FROM "B" SIDE OF COVER FOR ASSEMBLY IMPROVEMENT FOR U152.	C11575734	4L24 78043B13 AAW	4L24 78043B13 ABW		RC 2004		у
		DELETE THRESHOLD CAP FOR U152 DAB	C11633272	4L24 78043B13 ABW	5L24 78043B13 AAW		J2 2005		у
		U152 SIMPLE BAG DESIGN MCR CHANGE.	C11633268	5L24 78043B13 AAW	5L24 78043B13 ABW		J2 2005		У

Mountaineer

	Α	В	С	D	E	F		G	Н
				Original	Modified	Disposition of Origi	nal Parts		New
Part	Incorporated Into Vehicle Production	Description of Change	Reasons for Change	Ford Engineering Part Number	Ford Engineering Part Number	Withdrawn from Ford Production Inventory Effec (Scrap/ Consume/ Rework)	ctive Date	Availability	Component Interchangeab e With Old (Y/N - Intended versus Possible)
		REVISE 2001 EXPLORER DAB TO A DUAL STAGE INFLATOR SYSTEM TO SUPPORT THE 2002 EXPLORER. THE DUAL STAGE INFLATOR WILL HAVE TWO INTEGRAL CONNECTORS WITHOUT A WIRE HARNESS.	C11085980		2L2A 78043B13 BAW	J1	2002		no
		REVISE INFLATOR FILTER/HEAT SINK ON U152/U222 DUAL STAGE DRIVER AIR BAG MODULES TO PREVENT INTERACTION BETWEEN THE INFLATOR AND AIR BAG DURING DEPLOYMENT.	C11275671	2L2A 78043B13 BAW	2L2A 78043B13 BBW	J2	2002		у
Driver Front Air Bag		REPLACE DRIVER AIR BAG INFLATOR FROM CURRENT ADI9.2 TO ADI9.2GUNI. FOR ALL EXPLORER/EXPIDITION MODULES.	C11410191	2L2A 78043B13 BBW	3L24 78043B13 BAW	J1	2004		у
		CONVERT TO PLASTIC RETAINER FOR U152 AND U222 DRIVER AIRBAG PROGRAMS.	C11504913	3L24 78043B13 BAW	4L24 78043B13 BAW	RC	2004		у
		REMOVE GAP HIDERS FROM "B" SIDE OF COVER FOR ASSEMBLY IMPROVEMENT FOR U152.	C11575734	4L24 78043B13 BAW	4L24 78043B13 BBW	RC	2004		у
		DELETE THRESHOLD CAP FOR U152 DAB	C11633272	4L24 78043B13 BBW	5L24 78043B13 BAW	J2	2005		у
		U152 SIMPLE BAG DESIGN MCR CHANGE.	C11633268	5L24 78043B13 BAW	5L24 78043B13 BBW	J2	2005		у

	Α	В	С	D	E		F	G	Н
				Original	Modified	Disposition of	f Original Parts		New
Part	Incorporated Into Vehicle Production	Description of Change	Reasons for Change	Ford Engineering Part Number	Ford Engineering Part Number	Withdrawn from Ford Production Inventory (Scrap/ Consume/ Rework)	Effective Date	New Component Availability Date	Component Interchangeabl e With Old (Y/N - Intended versus Possible)
		Revise cold deployment to -20C; switch gap to 2.25 +/- 0.5mm; switch mounting attachments; revise back cover to allow for movement of the r/c switch during horn actuation		2C5A-78043B13-BEW / 2C5A-78043B13-CEW	3C54-78043B13-AAW / 3C54-78043B13-BAW	Consume			Y
		Add top clear coat		3C54-78043B13-AAW / 3C54-78043B13-BAW	3C54-78043B13-ABW / 3C54-78043B13-BBW	Consume			Y
Driver Front Air Bag		Revise material of the insulator from PP1498 to Delrin 500BK602		3C54-78043B13-ABW / 3C54-78043B13-BBW	3C54-78043B13-ACW / 3C54-78043B13-BCW	Consume			Y
		Convert to guni propellant for U231 driver air bag program.		3C54-78043B13-ACW / 3C54-78043B13-BCW	4C54-78043B13-AAW / 4C54-78043B13-BAW	Consume			Y
		Replace horn wire harness groud screw with P221 horn wire harness ground screw. Eliminate guni propellant change.		4C54-78043B13-AAW / 4C54-78043B13-BAW	4C54-78043B13-ABW / 4C54-78043B13-BBW	Consume			Y

		Navigator							
	Α	В	C	D	E		F	G	Н
				Original	Modified	Disposition of	f Original Parts		New
Part	Incorporated Into Vehicle Production	Description of Change	Reasons for Change	Ford Engineering Part Number	Ford Engineering Part Number	Withdrawn from Ford Production inventory (Scrap/ Consume/ Rework)	Effective Date	Availability	Component Interchangeab e With Old (Y/N - Intended versus Possible)
		CHANGE TO GUNI PROPELLANT FOR U228 DRIVER AIRBAG PROGRAMS.	C11487640	2L7A-78043B13-CGW 2L7A-78043B13-BHW	4L7A-78043B13-AAW 4L7A-78043B13-BAW		PJ1 2004	JUL 2004	Y
		ILVS DRIVER AIR BAG FOR 2005 U228 PROGRAMS AT MTP.	C11575075	4L7A-78043B13-AAW 4L7A-78043B13-BAW	5L74-78043B13-AAW 5L74-78043B13-BAW		J1 2005		Y
		REPLACE HORN WIRE HARNESS GROUND SCREW WITH P221 HORN WIRE HARNESS GROUND SCREW.	C11613201	4L7A-78043B13-AAW 4L7A-78043B13-BAW 5L74-78043B13-AAW 5L74-78043B13-BAW	4L7A-78043B13-ABW 4L7A-78043B13-BBW 5L74-78043B13-ABW 5L74-78043B13-ABW 5L74-78043B13-BBW		RC 2004 J1 2005		Y
		REMOVE HEX CHROME FROM U228 DRIVER AIRBAG ASSEMBLY	C11627257	5L74-78043B13-ABW 5L74-78043B13-BBW	6L74-78043B13-AAW 6L74-78043B13-BAW		J1 2006		у
Driver Front Air Bag		U228 DELETE THRESHOLD CAP AS MCR CHANGE FOR U228 PROGRAM	C11633272	4L7A-78043B13-ABW 4L7A-78043B13-BBW 5L74-78043B13-ABW 5L74-78043B13-BBW 6L74-78043B13-AAW 6L74-78043B13-BAW	4L7A-78043B13-ACW 4L7A-78043B13-BCW 5L74-78043B13-BCW 5L74-78043B13-BCW 6L74-78043B13-ABW 6L74-78043B13-ABW		SERVICE J2 2005 J1 2006		Y
			C11633268	4L7A-78043B13-ACW 4L7A-78043B13-BCW 5L74-78043B13-BCW 5L74-78043B13-ACW 5L74-78043B13-BCW 6L74-78043B13-ABW	4L7A-78043B13-ADW 4L7A-78043B13-BDW 5L74-78043B13-ADW 5L74-78043B13-ADW 5L74-78043B13-BDW 6L74-78043B13-ACW		SERVICE J2 2005 J1 2006		Y
		U228 SIMPLE BAG DESIGN FOR MCR ACTION	C11690281	6L74-78043B13-BBW 5L74-78043B13-ADW 5L74-78043B13-BDW 6L74-78043B13-ACW 6L74-78043B13-ACW	6L74-78043B13-BCW 5L74-78043B13-AEW 5L74-78043B13-BEW 6L74-78043B13-ADW 6L74-78043B13-ADW 6L74-78043B13-BDW		012000		Y
		FLEXGUARD WIRE HARNESS PROTECTION CHANGE FOR U228 PROGRAM.	C11712875	5L74-78043B13-AEW 5L74-78043B13-BEW 6L74-78043B13-ADW 6L74-78043B13-BDW	5L74-78043B13-AFW 5L74-78043B13-BFW 6L74-78043B13-AEW 6L74-78043B13-AEW 6L74-78043B13-BEW		PJ1		Y

From:	Hartstang, Joe (J.K.)
То:	Rooker, Heather (H.R.); Pinkerton, Donna (D.K.)
Cc:	Kreiger, Erik (E.)
Subject:	FW: NOTIFICATION OF CAMPAIGN PARTS ARRIVING PROGRAM 11S18
Date:	Thursday, February 17, 2011 8:37:06 AM

Here's a simple example of the heads-up that we provide to the building managers when we are getting ready to kick off a program...letting them know of the timing and volume.

Joe Hartstang

Supply Chain Manager Parts Supply & Logistics Ford Customer Service Division Phone (313) 390-7604

From: Kreiger, Erik (E.)
Sent: Thursday, February 17, 2011 8:27 AM
To: Kreiger, Erik (E.); Hartstang, Joe (J.K.); Talbott, Mark (M.L.); Lester, Charles (C.); Taylor, Michael (M.J.); Ries, Jason (J.S.); DeGiacomo, Tom (T.D.)
Subject: NOTIFICATION OF CAMPAIGN PARTS ARRIVING PROGRAM 11S18

Subject: Air Bag Jumper Harness

FIELD SERVICE ACTION - 11S18

PART NUMBERS: 4L3Z- 14B095-A

Vehicle Population: 135,000

-Population of program part have already shipped. Program may be expanded at a further date. Orders from dealers should start on or around 2.23.11.

Erik M. Kreiger

FSA Parts Specialist & Buyer 313-390-5972 Ford Explorer NAIAS Truck of the Year Have you driven a Ford lately? From: Joel Rosenberg [jmr@Sterlingtech.org]

Sent: Monday, August 02, 2010 2:24 PM

To: Kreiger, Erik (E.)

Cc: Brad Salter; Carl Godell

Subject: Harness Quote

Erik,

Please let me know if you have any more questions regarding our quotation. I am happy to come to your office and go through the details with you and Kirk if you would like. Also, have you had a chance to firm up a date for next week? Thanks and please let me know. Have a great day.

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

From:	Culkeen, Patrick (P.M.)
Sent:	Wednesday, July 14, 2010 11:25 AM
To:	Prescott, Amanda (A.B.)
Subject:	Head's Up - Call In Meeting on Friday @ 9:00 am w/Scott Yon

Amanda,

Scott Yon called Ray ~10:30 this morning w/questions.

- 1) Why is Norfolk over represented? Supplier, process differences what's the story? (Ray wants the rates to be analyzed again.)
- 2) What is the power split between 1st & 2nd stage?

(70/30)

3) Does Ford have any reports of an accident where the passenger frontal air bag deployed and the driver frontal air bag did not?

(Reviewing the database presently using key words)

4) Can Ford supply information regarding the survey of 25 vehicles that were inspected? (Previously supplied, need to identify the Bates numbers applicable.)

Patríck M. Culkeen

Ford Motor Company Automotive Safety Office External Safety Investigations

Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268 From: Sent: To: Cc: Subject: Chascsa, Jim (JRCII.) Tuesday, April 13, 2010 5:18 PM Culkeen, Patrick (P.M.) Dean, Michael (M.J.) Horn type summary

Attachments:

Chascsa PN DAB file041310.xls

Pat,

Ok, please review what I have attached. On the sheet where you see "Autoliv", I have a commitment from them to have the data (plus all part numbers and pictures) by tomorrow.



Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

	_					Subject Ver	lalaa				
	-					Model Ye					
		20	02	2003			a15	200	2005		06
Make	Model	Design	Stages	Desian	Stages	2004 Design	Stages	Design	Stages	Design	Stages
						Horn on Module/has secondary		Horn on Module/has secondary		Horn on Module/has secondary	
Ford	F-150					plate	2-Stg	plate	2-Stg	plate	2-Stg
Ford	F-150 Heritage					Mylar	1-Stg				
										Horn on Module/has secondary	
Lincoln	Mark LT									plate	2-Stg
Ford	Explorer	Mylar	2-Stg	Mylar	2-Stg	Mylar	2-Stg	Mylar	2-Stg	Horn switch in wheel	2-Stg
Ford	Sport Trac	Mylar	2-Stg	Mylar	2-Stg	Mylar	2-Stg	Mylar	2-Stg	Horn switch in wheel	2-Stg
Mercury	Mountaineer	Mylar	2-Stg	Mylar	2-Stg	Mylar	2-Stg	Mylar	2-Stg	Horn switch in wheel	2-Stg
Lincoln	Aviator			Mylar	2-Stg	Mylar	2-Stg				

Requested by the agency, but not in production for that MY Requested by the agency, but not sold in the U.S. Not requested by the agency

		Peer Vehicles				
		2007				
Make	Model	Design	Stages			
Ford	F-150	Floating	2-Stg			
Lincoln	Mark LT	Floating	2-Stg			

		Peer Vehicles								
		2004		200	5	200	6			
Make	Model	Design	Stages	Design	Stages	Design	Stages			
		Horn in module/no metal		Horn in module/no metal		Horn in module/no metal				
Ford	E-150	plates	1-Stg	plates	1-Stg	plates	1-Stg			
		Horn in module/no metal		Horn in module/no metal		Horn in module/no metal				
Ford	E-250	plates	1-Stg	plates	1-Stg	plates	1-Stg			
		Horn in module/no metal		Horn in module/no metal		Horn in module/no metal				
Ford	E-350	plates	1-Stg	plates	1-Stg	plates	1-Stg			
Ford	Escape	Mylar	1-Stg	Mylar	2-Stg	Mylar	2-Stg			
Ford	Escape HEV	Mylar	1-Stg	Mylar	2-Stg	Mylar	2-Stg			
Ford	Excursion	Mylar	1-Stg	Mylar	1-Stg					
Ford	Expedition	Mylar	2-Stg	Mylar	2-Stg	Mylar	2-Stg			
Ford	F-250	Mylar	1-Stg	Mylar	1-Stg	Mylar	1-Stg			
Ford	F-350	Mylar	1-Stg	Mylar	1-Stg	Mylar	1-Stg			
Ford	Freestar	Autoliv	Autoliv	Autoliv	Autoliv	Autoliv	Autoliv			
Ford	Freestyle			Autoliv	Autoliv	Autoliv	Autoliv			
Ford	Ranger	Horn switch in wheel	1-Stg	Horn switch in wheel	2-Stg	Horn switch in wheel	2-Stg			
Lincoln	Navigator	Floating	2-Stg	Floating	2-Stg	Floating	2-Stg			
Mercury	Mariner			Mylar	2-Stg	Mylar	2-Stg			
Mercury	Mariner HEV			Mylar	2-Stg	Mylar	2-Stg			
Mercury	Montego			Autoliv	Autoliv	Autoliv	Autoliv			
Mercury	Monterey	Autoliv	Autoliv	Autoliv	Autoliv	Autoliv	Autoliv			



Requested by the agency, but not in production for that MY Requested by the agency, but not sold in the U.S. Not requested by the agency Passenger car

Program Number by Vehicle MY

	Subject Vehicles								
Make	Model	Model Years							
		2002	2003	2004	2005	2006			
Ford	F-150			P221	P221	P221			
Ford	F-150			PN96					
Lincoln	Mark LT					P397			
Ford	Explorer	U152/U207	U152/U208	U152	U152	U251			
Ford	Sport Trac	P207	P207	P207	P207	P251			
Mercury	Mountaineer	U152	U152	U152	U152	U251			
Lincoln	Aviator		U231	U231	U231				

		Peer Vehic	les		
			Model	Years	
Make	Model	2004	2005	2006	2007
Ford	F-150				P221
Lincoln	Mark LT				P397
Ford	E-150	VN127	VN127	VN127	
Ford	E-250	VN127	VN127	VN127	
Ford	E-350	VN127	VN127	VN127	
Ford	Escape	U204	U204	U204	
Ford	Escape HEV		U293	U293	
Ford	Excursion	?	U137	U137	
Ford	Expedition	U222	U222	U222	
Ford	F-250	P131	P131	P131	
Ford	F-350	P131	P131	P131	
Ford	Freestar	V229	V229	V229	
Ford	Freestyle		D219	D219	
Ford	Ranger	P150	P150	P150	
Lincoln	Navigator	U228	U228	U228	
Mercury	Mariner		U364	U364	
Mercury	Mariner HEV			?	
Mercury	Montego	D186	D333	D333	
Mercury	Monterey	V229	V229	V229	

NHTSA Information Request Vehicle Lines by MY

		Subject Vehicles								
-			Model Years							
Make	Model	2002	2003	2004	2005	2006				
Ford	F-150			4L34 15043B13 CDW	5L34 1504B13 CDW	6L34 - A5043B13 CCW				
Ford	F-150			2004						
Lincoln	Mark LT					6L34 1504B13 BBW				
Ford	Explorer	2002	2003	2004	6L24-78043B13 AKW					
Ford	Sport Trac	1L5A 10043B13 CBW	1L5A 10043B13 CBW	1L5A 10043B13 CBW	2005					
Mercury	Mountaineer	2002	2003	2004	6L94-78043B13 AKW					
Lincoln	Aviator		2003	2004						

			Peer V	ehicles	
_			Model	Years	
Make	Model	2004	2005	2006	2007
Ford	F-150				7L34 15043B13 CBW
Lincoln	Mark LT				7L34 15043B13 DBW
Ford	E-150	4C25-15043B13-B	2005	2006	
Ford	E-250	4C25-15043B13-B	2005	2006	
Ford	E-350	4C25-15043B13-B	2005	2006	
Ford	Escape	2004	5L84-78043B13-KBW	2006	
Ford	Escape HEV	2004	5M64-78043B13-BBW	6M64-78043B13-BCW	
Ford	Excursion	2004	2005		
Ford	Expedition	2004	2005	2006	
Ford	F-250	2004	2005	2006	
Ford	F-350	2004	2005	2006	
Ford	Freestar		2005	2006	
Ford	Freestyle	5F93-74043B13-A	5F93-74043B13-A	6F93-74043B13-A	
Ford	Ranger	4L54-10043B13-A	2005	2006	
Lincoln	Navigator	2004	2005	2006	
Mercury	Mariner		5E64-78043B13-ABW	6E64-78043B13-AAW	
Mercury	Mariner HEV		5M64-78043B13-BBW	2006	
Mercury	Montego	2004	2005	2006	
Mercury	Monterey	2004	2005	2006	

Vehicles not requested by the agency Requested by the agency, but not in production for that MY for sale in US (from VIN Rpt)

-----Original Message-----From: Kemnitz, Erich (E.P.) Sent: Wednesday, June 09, 2010 10:21 AM To: Culkeen, Patrick (P.M.) Subject: FW: J140 05 F150 Etracker 9530782 Report

See attached.

Erich Kemnitz EESE Restraints Electronics Phone / Pager: 313-805-6051 Building #5, MD5029 Cube 3E050. EKEMNITZ@Ford.com

-----Original Message-----From: Steven.Binder@Autoliv.com [mailto:Steven.Binder@Autoliv.com] Sent: Wednesday, June 09, 2010 10:11 AM To: Kemnitz, Erich (E.P.) Subject: J140 05 F150 Etracker 9530782 Report

AUTOLIV ELECTRONICS AMERICA Hi Erich,

Please see the attached report for this event.

(See attached file: J140 05 F150 TRACKER 9530782 REPORT.pdf.zip)

Best Regards, Steven Binder **RESTRAINT CONTROL MODULE ANALYSIS**

RE	REPORT INFORMATION	RESTF	RESTRAINT CONTROL MODULE	HISTORICAL RESTRAINT CONTROL MODULE DIAGNOSTIC CODES
ID #	J140	ТҮРЕ	ARM481+	
Q	ETRACKER 9530782	PART #	5L34-14B321-AA	
REPORT DATI	REPORT DATE July 8, 2010	SERIAL #	24A702580234	2 Key-ons with the code present
CI	CUSTOMER CONTACT	BUILD DATE	October 28, 2004	33 Key-ons since the code was last detected
NAME	Erich Kemnitz		VEHICLE INFORMATION	DRIVER_FRONT_AIRBAG_STAGE_1_RESISTANCE_HIGH
COMPANY	Ford	L YR	05	1 Key-ons with the code present
POSITION	Engineer	NAME	F150	0 Key-ons since the code was last detected
PHONE	313-805-6051	CODE	P221	BATTERY_LOW
EMAIL	ekemnitz@ford.com	VIN	1FTRW12W35KC15400	1 Key-ons with the code present
		MILEAGE	Data not supplied	Code cleared
	RESTRAINT CONTRO	CONTROL MODULE AN		BATTERY_LOW
1. There were	There were no active faults present when the restraint control module was powered on.	estraint control m	odule was powered on.	1 Key-ons with the code present
	The restraint control module did not record a commanded restraint deployment.	mmanded restra	lint deployment.	Code cleared
3. The restrain	The restraint control module did not record any crash or acceleration data.	crash or acceler	ation data.	BATTERY_LOW
4. The diagnos	The diagnostic codes are listed in the next column.	mn.		2 Key-ons with the code present
				Code cleared
				DRIVER_FRONT_AIRBAG_STAGE_2_RESISTANCE_HIGH
				256 or greater key-ons with the code present
				0 Key-ons since the code was last detected
				BATTERY_LOW
				1 Key-ons with the code present
				Code cleared
				BATTERY_LOW
				1 Key-ons with the code present
				Code cleared
				BATTERY_LOW
				2 Key-ons with the code present
				Code cleared
				BATTERY_LOW
				1 Key-ons with the code present
				Code cleared
				HISTOPICAL DESTRAINT CONTROL MODIILE DIAGNOSTIC CORES
				UKIVER FRONT AIRBAG STAGE 2 I FAK I OW
				DCS COMMINICATION

From:	Sutherland, Roy (R.W.)
Sent:	Friday, November 05, 2010 11:18 AM
To:	Joel Rosenberg
Subject:	Jumper Harness
Follow Up Flag:	Follow up
Flag Status:	Red

Joel,

I have reviewed the part you had given me and it appears to match the drawing.

Regards, **Roy Sutherland Jr.**

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From:	Culkeen, Patrick (P.M.)
Sent:	Thursday, June 24, 2010 10:31 AM
To:	Sutherland, Roy (R.W.)
Subject:	Material Specification for Sofanou Nugaurd
Follow Up Flag:	Follow up
Flag Status:	Red

Attachments:

nu-guard-g.pdf

Roy,

I was poking around and found this that might help with specificaitons:



Patrick M. Culkeen

Ford Motor Company Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268



2221 Niagara Falls Blvd, Suite 12, Niagara Falls, NY 14304 Tel. 716-215-0300 Fax: 716-215-0304

GENERAL PURPOSE EXPANDABLE BRAIDED MONOFILAMENT SLEEVING

NU-GUARD G[™]

 NU-GUARD G rated for continuous use from -70℃ to 125℃ but can withstand

intermittent

operation up to 150℃.

- UL & CSA Recognized Component: UL File #E131769, CSA File #LR92464
- Applicable Specifications:
 - o Ford E8ZB-18K459-AA (Chart)
 - o Ford E77H-18K459-AA (Chart)
 - o Ford E9TB-18K459-CA (Chart)
 - o Chrysler 441414566 (Chart)
- RoHS and WEEE compliant.
- Low Temperature Flexibility: -70℃
- Available Sizes: 1/8" to 3"
- Packaging: Standard Spools, Bulk Spools, Cut to length.



• Colors: NU-GUARD G Standard color is Black. Other colors available are subject to factory quotation upon request.

DESCRIPTION

NU-GUARD G is a tough, lightweight expandable sleeving made of specially formulated Polyethylene Terephthalate (PET) .010" (10mil) monofilaments braided into a cylindrical sleeve. NU-GUARD G provides excellent abrasion and cut-through resistance protection, excellent chemical and fungus resistance and good mechanical properties. The flexible open weave construction allows each size to expand up to three times its original diameter for ease in pulling over irregular shapes. This open weave construction allowing for complete drainage. NU-GUARD G is also available in a heavy wall version NU-GUARD HD construction using .015" (15mil) diameter PET monofilaments for increased wear resistance.

USES

NU-GUARD G expandable monofilament braided sleevings provide a tough, durable protection over tubing, hoses, wire, wire bundles, wire harnesses, cable assemblies and flat ribbon cable without adding critical weight, bulk and extra cost. The resistance of the polyester monofilaments to most oils, salt water, fuels, cleaners, solvents and chemicals makes it ideal for applications in harsh environments and in electronics, marine, and industrial wire harness applications. NU-GUARD G exhibits excellent stretch and flexibility even at low temperatures making it ideal for applications in machine tools, robotics, automated equipment and wherever exposure to extreme weather conditions is a concern.

The information and illustrations in this document are believed to be reliable. Delfingen makes no warranties as to their accuracy or completeness and disclaims any liability in connection with their use. Delfingen's only obligations are those in the standard terms of sale for this product and Delfingen will not be liable for any consequential or other damages arising out of the use or misuse of this product. Users should conduct their own tests to determine the suitability of this product for specific applications.

NU-GUARD G EXPANDABL	E MONOFILAMENT BR	AIDED SLEEVINGS
CHARACTERISTICS OF GEN	ERAL PURPOSE EXPA	NDABLE SLEEVINGS
PROPERTY	TEST METHOD	NU-GUARD G PERFORMANCE
Tensile strength	ASTM D 876	100,000 psi
Elongation	ASTM D 876	25%
Specific Gravity	ASTM D 792	1.31
Moisture Absorption 24 hours	ASTM D 570	0.08%
Shrinkage @ 180℃		4%
Max. Operating temp.	UL 224	150°C
Melt Temperature	ASTM D 2117	250°C
Low Temp. Flexibility	MIL I 23053	-70°C
Flammability	UL 224	Does not burn
Thermal Aging	ASTM D 3045	175° for 3 hrs.
Flexural Modulus 10 ³ psi @ 73°	ASTM D 790	400
Fungus Resistance	MIL STD 810 (508)	No Growth
Copper Corrosiveness	MIL I 23053	No Effect

FLUID RESISTANCE

Testing verifies that there is virtually no effect on the tensile strength and maybe only a slight reduction (approximately 5%) in elongation of NU-GUARD G when exposed to the following fluids: cleaning fluid, de-icing fluid, fuel oil, gasoline, hydraulic fluid, lubricating oil, salt water and solvents.

GE	ENERAL PURPC	SE EXPANDABLE S	SLEEVING DIMEN	SIONS
Nominal I.D. (inches)	Nominal I.D. (mm)	Delfingen Part No.	Size Range (inches)	Approximate weight (Ibs / 1000 ft)
1/8	3.18	GP-321	3/32 – 9/32	1.8
1/4	6.35	GP-481	1/8 – 3/8	2.7
1/4	6.35	GP-243	1/8 – 3/8	3.9
3/8	9.53	GP-363	3/16 – 5/8	5.7
1/2	12.70	GP-483	1/4 – 3/4	7.4
3/4	19.05	GP-643	1/2 – 1 1/4	10.4
1 1/4	31.75	GP-963	3/4 – 1 3/4	15.9
1 3/4	44.45	GP-964	1 – 2 1/2	19.6
2	50.80	GP-1203	1 1/4 – 2 3/4	18.5
2 1/2	63.50	GP-1205	1 1/2 – 3 1/4	30.0
3	76.20	GP-1206	2-4	34.0

The information and illustrations in this document are believed to be reliable. Delfingen makes no warranties as to their accuracy or completeness and disclaims any liability in connection with their use. Delfingen's only obligations are those in the standard terms of sale for this product and Delfingen will not be liable for any consequential or other damages arising out of the use or misuse of this product. Users should conduct their own tests to determine the suitability of this product for specific applications.

From:	Parrish, Gina [gina.parrish@methode.com]								
Sent:	Monday, April 26, 2010 2:12 PM								
То:	Sutherland, Roy (R.W.)								
Subject:	Methode Production Date Request-roy sutherland(ford).xls								
Follow Up Flag: Follow up									
Flag Status:	Red								
Attachments:	Methode Production Date Request-roy sutherland(ford).xls								

Clockspring Production Dates

· · · ·			Clockspring Prod		
Ve Make	ehicle Description Model	MY	Clockspring P/N Prefix - Base - Suffix	Productic Start Date (MM/YY)	n Dates End Date (MM/YY)
wake	IVIODEI	IVI Y	Prefix - Base - Suffix		End Date (MM/YY)
Ford	F-150	2004	4L2T - 14A664 - AA	Jan-04	Apr-05
		2005	5L2T - 14A664 - AA	Apr-05	Jul-06
		2006	5L2T - 14A664 - AA	Apr-05	Jul-06
Ford	F-150 Heritage	2004	3L3T - 14A664 - AB	Nov-02	May-04
		2004	3L3T - 14A664 - AC	May-04	Jun-04
		2004	3L3T - 14A664 - BC	May-04	Jun-04
Lincoln	Mark LT	2005	5L2T - 14A664 - AA	Apr-05	Jun-06
		2006	5L2T - 14A664 - AA	Apr-05	Jun-06
Ford	Explorer	2002	1L2T - 14A664 - AE	Aug-01	Mar-02
		2002	2L1T - 14A664 - AE	Oct-01	Apr-04
		2002	2L2T - 14A664 - AC	Jan-03	Jan-04
		2002	2C5T - 14A664 - AE	Jan-02	Apr-04
		2003	2L2T - 14A664 - AC	Jan-03	Jan-04
		2003	2C5T - 14A664 - AE	Jan-02	Apr-04
		2004	4L2T - 14A664 - AA	Jan-04	Apr-05
		2004	4C5T - 14A664 - AA	Mar-04	Jul-05
		2005	5L2T - 14A664 - AA	Apr-05	Jul-06
		2005	5C5T - 14A664 - AA	I don't recognize this p/n	
Ford	Sport Trac	2002	1L5T - 14A664 - AB	Aug-00	Mar-05
		2002	1L5T 14A664 BB	Nov-00	Mar-05
		2003	1L5T - 14A664 - AB	Aug-00	Mar-05
		2003	1L5T 14A664 BB	Nov-00	Mar-05
		2004	1L5T - 14A664 - AB	Aug-00	Mar-05
		2004	1L5T 14A664 BB	Nov-00	Mar-05
		2005	5L5T - 14A664 - AB	Feb-05	Apr-06
		2005	5L5T 14A664 BB	Feb-05	Apr-06
Mercury	Mountaineer	2002	1L2T - 14A664 - AE	Aug-01	Mar-02
		2002	2L1T - 14A664 - AE	Oct-01	Apr-04
		2002	2L2T - 14A664 - AC	Jan-03	Jan-04
		2002	2C5T - 14A664 - AE	Jan-02	Apr-04
		2003	2L2T - 14A664 - AC	Jan-03	Jan-04
		2003	2C5T - 14A664 - AE	Jan-02	Apr-04

Clockspring Production Dates

Ve	biele Decoription		Clockspring P/N	1	on Datas
Make	ehicle Description Model	MY	Prefix - Base - Suffi	Production x Start Date (MM/YY)	End Date (MM/YY)
Marce	Widder				`´
		2004	4L2T - 14A664 - AA	Jan-04	Apr-05
		2004	4C5T - 14A664 - AA	Mar-04	Jul-05
		2005	5L2T - 14A664 - AA	Apr-05	Jul-06
		2005	5C5T - 14A664 - AA	I don't recognize this p/n	
Lincoln	Aviator	2003	2C5T - 14A664 - AE	Jan-02	Apr-04
Ford	F-150	2007	7L3T - 14A664 - AA	May-06	Oct-07
Lincoln	Mark LT	2007	7L3T - 14A664 - AA	May-06	Oct-07
Ford	Escape & HEV	2004	YL84 - 14A664 - A	Mar-03	Jan-04
Ford	Excursion	2004	2C3T - 14A664 - CG	Mar-04	Feb-05
		2004	2C7T - 14A664 - AD	Mar-02	Jun-04
		2005	5C3T - 14A664 - CB	Feb-06	Dec-06
		2005	5C7T - 14A664 - AA	Mar-05	Sep-05
Ford	Expedition	2004	4L1T - 14A664 - AA	Apr-04	Apr-05
		2005	5L1T - 14A664 - AA	Mar-05	Jun-06
		2006	5L1T - 14A664 - AA	Mar-05	Jun-06
Ford	F-250	2004	2C3T - 14A664 - AD	Service p/n only	
		2004	2C3T - 14A664 - BF	Jan-04	Mar-05
		2004	2C3T - 14A664 - CG	Mar-04	Feb-05
		2004	2C3T - 14A664 - DG	Mar-04	Apr-04
		2005	5C3T - 14A664 - BC	Mar-06	Dec-06
		2005	5C3T - 14A664 - CB	Feb-06	Dec-06
		2005	5C3T - 14A664 - DA	Apr-05	May-09
		2005	5C3T - 14A664 - EA	Mar-05	May-09
		2006	5C3T - 14A664 - AH	Feb-06	Nov-06
		2006	5C3T - 14A664 - BC	Feb-06	Mar-06
		2006	5C3T - 14A664 - CB	Feb-06	Dec-06
Ford	F-350	2004	2C3T - 14A664 - AD	I don't recognize this p/n	
		2004	2C3T - 14A664 - BF	Jan-04	Mar-05
		2004	2C3T - 14A664 - CG	Mar-04	Feb-05
		2004	2C3T - 14A664 - DG	Mar-04	Apr-04
		2005	5C3T - 14A664 - BC	Mar-06	Dec-06
		2005	5C3T - 14A664 - CB	Feb-06	Dec-06

Clockspring Production Dates

				•		Production Dates					
	ehicle Description			ockspring		Production Dates					
Make	Model	MY	Prefix -	Base	- Suffix	Start Date (MM/YY)	End Date (MM/YY)				
		2005	5C3T -	14A664	- DA	Apr-05	May-09				
		2005	5C3T -	14A664	- EA	Mar-05	May-09				
		2006	5C3T -	14A664	- AH	Feb-06	Nov-06				
		2006	5C3T -	14A664	- BC	Mar-06	Dec-06				
		2006	5C3T -	14A664	- CB	Feb-06	Dec-06				
						AA = Mar-03 or AB = Dec-	AA= Dec-03 or AB= May-				
Ford	Freestar	2004	4F2T -	14A664	- AG	03; no AG level	04; no AG level				
		2005	5F2T -	14A664	- AB	Jan-05	Oct-06				
		2006	5F2T -	14A664	- AB	Jan-05	Oct-06				
			-								
Ford	Freestyle	2005	5F9T -	14A664	- AG	I don't recognize this p/n					
		2006	5F9T -	14A664	- AG	I don't recognize this p/n					
		2000	01 01	1 1/ 100 1	/.0						
Ford	Ranger	2004	11.5T -	14A664	- AB	Aug-00	Mar-05				
	Runger	2001	1201	11/1001	7.8	, tug 00					
		2004	11.5T -	14A664	- BB	Nov-00	Mar-05				
		2001	1201	11/1001							
		2005	51 5T -	14A664	- AA	Feb-05	Apr-06				
		2003	JLJ1 -	14/004	- 77	1 65-03	Αρί-60				
		2005	5I 5T -	14A664	- BA	Feb-05	Apr-06				
		2003	JLJ1 -	147004	- DA	1 eb-03	Apr-06				
		2006	51 5T	14A664	- AA	Feb-05	Apr 06				
		2000	JLJ1 -	147004	- ^^	1 eb-03	Apr-06				
		2006	51 5T	14A664	- BA	Feb-05	Apr 06				
		2000	5L51 -	14A004	- DA	Feb-03	Apr-06				
Lincoln	Navigator	2004	4L 4 T	144664	- AA	Apr 04	Apr OF				
LINCOIN	Navigator	2004	4L11 -	14A664	- AA	Apr-04	Apr-05				
		2005	51 4 T	110001	۸ ۸	Mar OF	lun 06				
		2005	SLII -	14A664	- AA	Mar-05	Jun-06				
		2000	51 4 T	144664	A A	Mar OF	lun 00				
		2006	SLII -	14A664	- AA	Mar-05 AA = Mar-03 or AB = Dec-					
More	Montore	2004	4 F OT	144004							
Mercury	Monterey	2004	4F21 -	14A664	- AG	03; no AG level	04; no AG level				
		000-	FFOT	4 4 4 9 9 4							
		2005	5F21 -	14A664	- AB	Jan-05	Oct-06				
		2006	5F2T -	14A664	- AB	Jan-05	Oct-06				

From:	Hull, Michelle (M.K.)
Sent:	Saturday, April 17, 2010 12:50 PM
To:	Malaney, Linda (L.)
Cc:	Taylor, Alma (A.); Culkeen, Patrick (P.M.)
Subject:	FW: EA10-001 VOQs
Attachments:	4VOQ_20100413.pdf; Owner - Rogers

PRIVILEGED & CONFIDENTIAL

This e-mail may contain privileged communications. If you have received it in error, please delete it immediately and notify the sender.

Linda,

Since I'm out this week could you open this one to Alma.

Alma,

ASO/NHSTA would like to have the vehicle inspected and to obtain the parts for inspection and since I'll be out I leave it in your capable hands (you can blame Pat Culkeen for it :)

From: Culkeen, Patrick (P.M.) Sent: Thursday, April 15, 2010 12:12 PM To: Hull, Michelle (M.K.) Subject: FW: EA10-001 VOQs

Michelle,

Here's the contact information and the VOQ.

Patríck M. Culkeen

Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268 Sent: Wednesday, April 14, 2010 5:01 PM
To: Peter.Ong@dot.gov; Nevi, Raymond (R.A.); Culkeen, Patrick (P.M.)
Cc: Scott.Yon@dot.gov
Subject: RE: EA10-001 VOQs

Pat,

Forgot about the 4-VOQs. Mr. Rogers' VOQ is one of them. Sorry

Peter C. Ong

Safety Defects Engineer Office of Defects Investigation, NVS-212

From: Ong, Peter (NHTSA)
Sent: Wednesday, April 14, 2010 4:08 PM
To: 'Nevi, Raymond (R.A.)'; 'Culkeen, Patrick (P.M.)'
Cc: Yon, Scott (NHTSA)
Subject: EA10-001 VOQs

Here is another 4 ABID events with one injury. VOQ (10302982, Jeffrey Rogers) vehicle was leaving an intersection when the airbag deployed. Vehicle still has not been repaired. Dealer did not find any damage or AB fault code. Can you inspect the vehicle to see if same issue (and get the parts)? Dealership is Rancho Ford (George) located in Temecula, CA.

Peter C. Ong

Safety Defects Engineer Office of Defects Investigation, NVS-212 NHTSA, US DOT 1200 New Jersey Aveneu, SE Washington DC, 20590 W45-204

												Form Appr	oved: O	.M.B. No. 2127-0008
				DO	T Auto S	afetv H	lotline			FC	R AGE	NCY USE ONL	Y 1	00148
	Department			cle (Owner	's Qu	estion ety Defe			Date Re				ository
	ansportation		1		1-888-E			cus						
	nal Highw c Safety	/ay			(1-888	-327-42	236)			03	-MAR-2	.010		erence No.
	nistration		INT	ERNE	T:www.	nhtsa.d	ot.gov/ł	notline					103	316009
		OV	WNER INFOR	MATI	ON (Type	or Print	t)			Doutimo	Toloph	one Number	Ema	il Address
Name										Daytime	Telepi		E-IIIa	II Address
Address	5							_		Evenina	Teleph	one Number		
City	ROANOK	E			State	VA	Zip Code							
The info applicat notice.	ormation yo ble vehicle i See 49 FR	u prov manufa 53971	ide will be use acturer during (Sep. 3, 2004)	d to ide an inve).	entify pote estigation	ntial safe or recall i	ty-related n accordan	defects. W ice with the	e may : e routin	share you ne uses de	r inforn scribed	nation with th in the agency	ie V's Priv	racy Act
						VEHIO		RMATION						
17 digit V	/ehicle Identi	fication	Number Locate	d at bot	tom of wind			Make			Mode			Model Year
1FTRX1	2W15N							FORD			F-15)		2005
											<u> </u>			
Da	te Purchase	ed	Dealer's Nan	ne and	Telephone	e Number					Engi			Fuel Type:
Orio	ginal Owne	r	Dealer's City					State	Zin	Code		Cylinders		
										couc				
Transmis	sion Type	Type Antilock Brakes Powertrain Multiple Failur							Failure	:		Incident	Date(s)
	Cruise Control											26-FE	EB-201	.0
FAILED COMPONENT(S) / PART(S) INFORMATION														
Vehicle C	omponent (ode.	141000 AIR B/			D COM			<i>,</i> <u>,</u>					
Venicie e	omponent	couc.	111000 / 11(D/	100.11								Failure Mile	-	Failure Speed
												21200	0	10
			ADDITI	ONAL	ITEMS T	O BE CO	MPLETED	WHEN R	EPORT	TING A T	IRE FA	ILURE		
ADDITIONAL ITEMS TO BE COMPLETED WHEN REPORTING A TIRE FAILURE Tire Make Tire Model (Name or Number) Tire Size (Example P215/65R15)														
DOT No.	DOT No. (Example: DOTMAL9ABC036) Original Equipment Failure Location:													
Tire Com	ponent Coc	le				Repair					e Failu			
			ADDITION	1 TTE		COMPL			DTING			re Type:		
Make:			ADDITION		M3 10 BI		nufactured		KIINC	Model N				
Seat Typ	e:						on System			r louer re	on runn			
Child Sea	at Compone	ent Cod	le:	Fa	iled Part:									
				(Plea				T INFOR			urv(ies))		
Crash		Fire			ber of Per			mber of De			ted to I			
Ye			es X No		and Take						Ν			
Please d	escribe (1)	events	ncident(S), Cra s leading up to nced (and if old	the fa	ilure, (2) f	ailure and	d its conse	quences, ar	nd (3) v	what was	done to	o correct the f	failure;	;
														ICLES ARROUND
														HAS NOT FOUND SPONSIBILITY
			T MY INSURAN											
Include	, if <u>ava</u> ilable	e: <u>P</u> olic	ce/Fire Depart	<u>nen</u> t R	<u>eport,</u> Pho	tos, and	Repair Invo	oice.				ADDITIONA	L SHEF	TS IF NECESSARY
The Privac	y Act of 1974	-Public	Law 93-579 This obligation to re	inform	ation is requ	ested purs	uant to auth	ority vested		ational Hig	hway Tra	affic Safety Act	and sub	sequent
should take	e appropriate	action	to correct a safe if, may be used in	ty defec	t. If the NH	FSA procee	ds with adm							
or a statist	icai summary	ulereo	n, may be used if	1 Suppoi	t of the age	ncy s actio								

			DO	T Auto S	Safety F	lotline			F	DR AGE	NCY USE ONL	Y 1	00148
U.S. Department	:		cle (Dwner	's Qu	estion			Date Re	ceived		Repo	ository
of Transportation	I	т		ort Veh 1-888-E		ety Defe -DOT	cts						
National Highw Traffic Safety	-			(1-888	-327-42	236)			01	-MAR-2	2010		erence No. 815076
Administration						lot.gov/h	otiine						,13070
Name	OV	VNER INFOR		ON (Type	e or Print	t)			Daytime	e Telepł	one Number	E-ma	il Address
Address													
City ST. JAME	S			State	NY	Zip Code	² 1		Evening	Teleph	one Number		
The information you applicable vehicle r notice. See 49 FR	nanufa	acturer during	an inve	entify pote estigation	ential safe or recall i	ety-related in accordan	defects. We ce with the	e may routin	share you ne uses de	ır inforı escribed	nation with th I in the agency	ne v′s Priv	vacy Act
					VEHI		RMATION						
17 digit Vehicle Identi	fication	Number Locate	d at bot	tom of wind	lshield on a	driver's side	Make			Mode			Model Year
1FTPW14525k							FORD			F-15	0		2005
Date Purchase	ed	Dealer's Nan	ne and	Telephone	e Number	-				Engi	ne:		Fuel Type:
Original Owner		Doplor's City					Stata	Zin	Codo	No:	Cylinders		
	Original Owner Dealer's City State Zip Code												
Transmission Type								Incident		,			
	Cruise Control									28-FI	EB-201	.0	
	•			FAILE	D COMP	PONENT(S)/PART(S) INF	ORMATI	ON	•		
Vehicle Component (Code: :	141000 AIR B/	AGS: FF	RONTAL							Failure Mile	age	Failure Speed
99800 0													
		ADDITI	ONAL	ITEMS T	O BE CO	MPLETED	WHEN RE	POR	TING A 1	IRE F/	AILURE		
ADDITIONAL ITEMS TO BE COMPLETED WHEN REPORTING A TIRE FAILURE Tire Make Tire Model (Name or Number) Tire Size (Example P215/65R15)													
DOT No. (Example:	DOTM	AL9ABC036)		Origin Prior I	nal Equipn Repair	nent	Failure Lo	cation	:				
Tire Component Cod	e								Ti	re Failu	re Type:		
		ADDITION	AL ITE	MS TO BI	E COMPL	ETED WH	IEN REPOR	RTING	G A CHIL	D SEA	T FAILURE		
Make:						nufactured			Model N	o./Nam	e:		
Seat Type: Child Seat Compone	nt Cod	le:	Fai	iled Part:	Installati	ion System	:						
			(5)								,		
Crash	Fire			iber of Per) <i>, Failure(s),</i> Imber of De			rted to			
Yes X No Narrative Description		es X No	ach(ac)	and Inju	m(ioc)					Ν			
Please describe (1) i.e, parts repaired o	events	s leading up to	the fa	ilure, (2) f	ailure and	d its conse	quences, an	d (3)	what was	done t	o correct the f	failure;	;
TL*THE CONTACT			•		,	ARTED THI	E IGNITION	I. THE	DRIVER	SIDE A	IR BAG DEPLO	DYED I	NADVERTENTLY
AND UNEXPECTED THE CONTACT HAS													
IN PARK. DEALER													
Include, if available	e: Polic	ce/Fire Depart	ment R	eport, Pho	otos, and	Repair Invo	oice.					L SHFF	ETS IF NECESSARY
The Privacy Act of 1974 amendments. You are u	-Public	Law 93-579 This	informa	ation is requ	ested purs	uant to auth	ority vested i		lational Hig	hway Tr	affic Safety Act	and sub	sequent
should take appropriate or a statistical summary	action	to correct a safe	ty defec	t. If the NH	TSA procee	ds with adm							

			DO	T Auto S	afety H	lotline			FC	or agei	NCY USE ONL	Y 1	00148
U.S. Department of Transportation		Vehicle Owner's Questionnaire To Report Vehicle Safety Defects 1-888-DASH-2-DOT				Date Re	ceived		Repository				
National Highw Traffic Safety Administration	National Highway (1-888-327-4236) Traffic Safety			27-FEB-2010			Reference No. 10314813						
	٥V	VNER INFOR	MATIC	ON (Type	or Print	t)			Doutimo	Toloph	one Number	E mai	il Address
Name									- Daytime	Telepin		E-IIIa	Z
Address City REMERTO	ON			State	GA	Zip Code			Evening	Telepho	one Number		
The information you applicable vehicle n notice. See 49 FR :	nànufa	cturer during	an inve	entify poter estigation o	ntial safe or recall i	ty-related of a coordan	defects. We ce with the	e may routin	share you ne uses de	r inform scribed	ation with th in the agency	ne v's Priv	acy Act
					VFHT	CLE INFO	RMATION						
17 digit Vehicle Identi	fication	Number Located	l at bott	om of winds			Make			Mode	I		Model Year
1FTPW125X4k							FORD			F150			2004
Date Purchase	-	Dealer's Nam	ne and	Telephone	Number	ſ				Engir No: C	ne: Cylinders		Fuel Type:
Original Owner		Dealer's City					State	Zip	Code				
Transmission Type		ntilock Brakes ruise Control	Powe	ertrain			Multiple F	ailure	::		Incident 27-FE	Date(s) EB-201	-
				FATLE	D COM)/PART(S]		ODMATI				
Vehicle Component C	Code: 1	141000 AIR BA	AGS: FR	RONTAL							Failure Mile 11941	-	Failure Speed 0
		ADDITI					WHEN RE	POR					
Tire Make DOT No. (Example: I	DOTM/	AL9ABC036)	'		(Name o	r Number)	F =11,			re Size	(Example P2:	15/658	(15)
Tire Component Cod				Prior R	lepair		Failure Lo	cation		e Failur	e Type:		
		ADDITIONA		MS TO BE	COMPL	ETED WH	EN REPOR	TING	G A CHIL	D SEAT	FAILURE		
Make:					Date Ma	nufactured	:		Model No	o./Name	e:		
Seat Type:					Installati	ion System	:						
Child Seat Compone	nt Cod	e:	Fai	led Part:	TCADLE		IT INFORM	4 A TTC					
			(Pleas), Failure(s), (es), and inju				
Crash Yes X No				ber of Pers		ired Nu	mber of De	aths	Repor	ted to F N	Police		
Narrative Description Please describe (1) i.e, parts repaired o	events	leading up to	the fai	lure, (2) fa	ailure and	d its consec	quences, an	d (3) v	what was	done to	correct the f	failure;	
INADVERTENT AIR	BAG D	EPLOYED ON	2004 F	- 150									
Include, if available The Privacy Act of 1974 amendments. You are u	-Public nder no	Law 93-579 This obligation to res	informa pond th	ition is reque is questionn	ested purs aire. Your	uant to auth response ma	ority vested in ay be used to	assist t	lational Hig the NHTSA i	hway Tra n detern	ffic Safety Act a nining whether	and sub a Manu	facturer
should take appropriate or a statistical summary							inistrative en	forcem	ent or litiga	tion agai	nst a manufact	urer, yo	our response,

					28-JAN-2010 Daytime Telephone Number			Repo Refe	00148 sitory overence No. 02982	
City TEMECULA The information you prov applicable vehicle manuf	facturer during an i	identify potential nvestigation or re	Zip Code safety-related call in accordan	defects. We	e may routin	share your	inform	ation with th	e r's Priv	acy Act
notice. See 49 FR 53971	1 (Sep. 3, 2004).	_								-
			EHICLE INFO	1						M
17 digit Vehicle Identification 1FTRW12W35	n Number Located at	bottom of windshiel	d on driver's side	Make FORD			Model F-150			Model Year 2005
Date Purchased Original Owner	Dealer's Name a Dealer's City	nd Telephone Nu	mber	State	Zin	Code	Engin No: C	e: ylinders		Fuel Type:
Transmission Type	Antilock Brakes Po	owertrain		Multiple F			Code Incident Date(s) 30-AUG-2009			
	Cruise Control									
		FAILED C	OMPONENT(S	5)/PART(S)) INF	ORMATIO	N			
Vehicle Component Code:								Failure Mile 92000	-	Failure Speed 2
Tire Make	ADDITION	AL ITEMS TO BE Tire Model (Nai		WHEN RE	POR			LURE Example P21	5/65R	15)
DOT No. (Example: DOTM	1AL9ABC036)	Original Ec	quipment	Failure Lo	cation					
Tire Component Code		Prior Repa	lir			Tire	e Failure	е Туре:		
	ADDITIONAL I	ТЕМЅ ТО ВЕ СО	MPLETED WH	IEN REPOR	RTING	G A CHILD	SEAT	FAILURE		
Make:		Dat	e Manufactured	:		Model No	./Name	:		
Seat Type:	do.		allation System	:						
Child Seat Component Co	de:	Failed Part:	BLE INCIDE		ΔΤΙΟ	2N				
		Please describe in de	tail the incident(s), Failure(s), (Crash(e	es), and inju				
Crash Fire		umber of Persons 1	Injured Nu	umber of De	aths	Report	ed to P N	olice		
Narrative Description of J Please describe (1) event i.e, parts repaired or repl	Incident(S), Crash(ts leading up to the	es), and Injury(ie failure, (2) failur		quences, an	d (3) v			correct the f	ailure;	
TL*THE CONTACT OWNS A 2005 FORD F150. WHILE DRIVING 2 MPH, THE AIR BAGS DEPLOYED WHILE DRIVING THROUGH A TRAFFIC LIGHT. THE CONTACT WAS ABLE TO SAFELY DRIVE THE VEHICLE HOME. THE DEALER WAS UNABLE TO TELL THE CONTACT WHAT CAUSED THE AIR BAGS TO DEPLOY. A COMPLAINT WAS FILED WITH CONSUMER AFFAIRS. THE FAILURE MILEAGE WAS 92,000. PCO CONTACTED CONSUMER: UNK IF ABL WAS ILLUMINATED AT TIME. DRIVER RECEIVED MINOR BURISES ON ARM. DEALER COULD NOT FIND DAMAGE/FAULT CODERS. REPAIR NOT MADE TO DATE. 20100414.PCO Include, if available: Police/Fire Department Report, Photos, and Repair Invoice. ATTACH ADDITIONAL SHEETS IF NECESSARY The Privacy Act of 1974-Public Law 93-579 This information is requested pursuant to authority vested in the National Highway Traffic Safety Act and subsequent amendments. You are under no obligation to respond this questionnaire. Your response may be used to assist the NHTSA in determining whether a Manufacturer										
	o obligation to respon 1 to correct a safety de	d this questionnaire. efect. If the NHTSA p	Your response ma roceeds with adm	ay be used to	assist t	the NHTSA in	determ	ining whether	a Manuf	facturer

From: Peter.Ong@dot.gov

Sent: Thursday, April 15, 2010 11:50 AM

To: Culkeen, Patrick (P.M.)

Subject: Owner

FYI

Teter C. Ong

Safety Defects Engineer Office of Defects Investigation, NVS-212

From: Sent: Thursday, April 15, 2010 11:45 AM To: Ong, Peter (NHTSA) Subject: Re: Got Pics

Dealership: Rancho Ford

Service Manager: George Cox

Contact Number: 951-699-1302 ext. 104

Status: George left me a message stating the diagnostic only showed a deployment code and there appeared to be no recent damage to the front end. He also stated they had notified Ford for Direction on where to take this.

They provided me with no paperwork, but I did save both of my voicemail messages from George.

Peter, thank you for your help, I was very disturbed by Fords stance on this safety issue, especially given the fact that the DVM is investigating them for this very defect.

Fords initial position with me is the Airbags NEVER deploy for no reason, you did something. When they were unable to find the reason they said you're out of warranty take it up with your insurance company or pay for it yourself.

Again thank you and have a good day,

On Apr 14, 2010, at 12:47 PM, <<u>Peter.Ong@dot.gov</u>> <<u>Peter.Ong@dot.gov</u>> wrote:

"Action taken"?

Can you provide me w/ phone of dealer ("George")? Have they notify you of the status? Still no damage/code found? Unk reason for failure?

3/3/2011

Teter C. Ong

Safety Defects Engineer Office of Defects Investigation, NVS-212

From: Sent: Wednesday, April 14, 2010 3:42 PM To: Ong, Peter (NHTSA) Subject: Re: Got Pics

Thank you Peter for keeping me in the loop. Do you have an estimated time frame on the action taken?

]

Have a Great day,

Jeff Rogers 951-699-4272

On Apr 14, 2010, at 12:40 PM, <<u>Peter.Ong@dot.gov</u>> wrote:

Got 4 pics today, thanks

Teter C. Ong

Safety Defects Engineer Office of Defects Investigation, NVS-212 NHTSA, US DOT 1200 New Jersey Aveneu, SE Washington DC, 20590 W45-204
 From:
 Hull, Michelle (M.K.)

 Sent:
 Monday, August 30, 2010 3:40 PM

 To:
 Culkeen, Patrick (P.M.)

 Subject:
 RE: Job 1

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Sounds good. Also could we get the customer's address and I'll pull the file to confirm that we sent it to the

From: Culkeen, Patrick (P.M.) Sent: Monday, August 30, 2010 3:39 PM To: Hull, Michelle (M.K.) Subject: RE: Job 1

Michelle,

The agency was asking if Ford could acquire the parts from this vehicle and obtain a readout from the RCM. It would be interesting to inform the agency that the customer didn't respond back to Ford *last year*. I'll ask the powers that be and will get back with you.

Patríck M. Cuľkeen

Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

From: Hull, Michelle (M.K.) Sent: Monday, August 30, 2010 3:23 PM To: Culkeen, Patrick (P.M.) Subject: RE: Job 1

PRIVILEGED & CONFIDENTIAL

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Sorry I didn't respond sooner on this one. This file was closed in July 2009. The customer never sent any documents in after the letter was sent out in April of 2009. I need the c

From: Culkeen, Patrick (P.M.) Sent: Wednesday, July 07, 2010 12:05 PM To: Hull, Michelle (M.K.) Subject: FW: Job 1

Michelle,

Can we have the driver air bag, steering wheel, clockspring, and RCM module from this customer's vehicle? The agency has asked for an analysis for this vehicle. Any assistance you can provide is appreciated.

Patrick M. Culkeen

Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268 From: Peter.Ong@dot.gov [mailto:Peter.Ong@dot.gov] Sent: Wednesday, July 07, 2010 11:21 AM To: Culkeen, Patrick (P.M.) Subject: Job 1

Pat,

Was the first MY2004 Job1 for this generation of F-150 (w/ dual igniters and routed 90 degree apart?). What was the air bag configuration in MY2003?

PS – Got a message from Mr. Blake Simmons that he still had not heard from Ford as of last week. What is status? Attached are his pics

----Original Message-----From: blakesimmons@tx.rr.com [mailto:blakesimmons@tx.rr.com] Sent: Tuesday, June 01, 2010 1:01 PM To: Ong, Peter (NHTSA) Subject: Blake Simmons Airbag 2005 Ford F-150

Hi Peter,

Just keeping you updated. I still haven't heard from anyone at Ford concerning the repair of my airbag. I was just wondering if you have heard anything yet.

Blake Simmons 214-212-4457

Peter C. Ong Safety Defects Engineer Office of Defects Investigation, NVS-212

----Original Message-----From: Ong, Peter (NHTSA) Sent: Thursday, May 06, 2010 10:32 AM To: 'Culkeen, Patrick (P.M.)' Cc: Yon, Scott (NHTSA) Subject: FW: Blake Simmons 2005 F-150 airbag pictures

Pat,

Attached is Blake Simmons's info. He had the DAB deployed last year. The dealer didn't tell him of the cause (w/o charging him) and he was not aware of the ABL being illuminated. Can you see if you can inspect and determine the cause of the failure and take pics of the chafed wire if present? His vehicle was in drive/leaving a gas station and was leaning fwd when the air bag deployed on him. He received burises and contusion on this chest, but is now totally healed. He had dealt w/ Grapevine Ford in TX.

ID	Inquiry	Contact_Key		Issue	Case	Issue_Open	VIN1
1308	PE09-046	15448108490796	10445710	OGC	1544810849	03/25/09	1FTRW12W65



Peter C. Ong Safety Defects Engineer Office of Defects Investigation, NVS-212

----Original Message-----From: Sent: Tuesday, May 04, 2010 1:29 PM To: Ong, Peter (NHTSA) Subject: 2005 F-150 airbag pictures

Peter,

Attached are pictures of my truck you asked for. If you need me to retake any, just let me know.

Blake Simmons

Peter C. Ong

Safety Defects Engineer Office of Defects Investigation, NVS-212 NHTSA, US DOT 1200 New Jersey Aveneu, SE Washington DC, 20590 W45-204

From:	Sherwood, Wesley (W.)
To:	<u>Cischke, Sue (Susan M.); Nair, Raj (S.S.); Day, Ray (R.F.); Leitch, David (D.G.)</u>
Cc:	<u>Nevi, Raymond (R.A.); Falahee, Thomas (T.M.); Logel, Jay (J.D.); Kopeika, Charles (C.R.); Welch, Sharon</u>
	(S.L.); Hampton, Karen (K.D.); Krusel, Susan (S.M.); Moore, Jennifer (J.); Stoll, John (J.D.); Flake, Jennifer (J.);
	Harrison, Paul (P.D.); Deep, Said (.)
Subject:	Ford Recall News and Q&A
Date:	Monday, February 21, 2011 6:51:44 PM
Attachments:	2005-06F-150 AirbagWarningLamp QA.doc

We expect the National Highway Traffic Safety Administration (NHTSA) to publish as soon as this Thursday the 2005-06 F-150 recall for airbag lamps, possibly at the same time as the 2010 Ranger fuel line and 2011 Super Duty/Edge/MKX body control module recalls.

We expect the F-150 action to draw heightened media attention due to NHTSA's request that we recall more vehicles – 1.3 million total – than are involved. Attached is the Q&A, including the following possible NHTSA actions for the F-150 recall that would influence the amount and tone of media coverage:

1. Normal: NHTSA posts recall without request that we recall more vehicles

2. **Increased Risk:** NHTSA publicly posts recall and the letter sent to Ford on January 26, 2011, that requested a recall of 1.3 million vehicles and/or issues a consumer advisory for the larger group of vehicles

3. **Regulatory Enforcement Procedures:** Scenario 2, and NHTSA publicly states they'll pursue regulatory enforcement procedures to force a recall of all 1.3 million vehicles

Please let me know if you have questions. Thank you.

<<...>>

Regards,

Wes Sherwood

Safety Communications Mgr.

o: (313) 390-5660 c: (313) 467-5957

From:	Prescott, Amanda (A.B.)
Sent:	Monday, February 14, 2011 4:03 PM
To:	Frascaroli, Emily (E.E.)
Subject:	RE: F-150 air bag Fact Sheet revisions

I feel your pain

From:	Frascaroli, Emily (E.E.)
Sent:	Monday, February 14, 2011 4:00 PM
To:	Prescott, Amanda (A.B.)
Subject:	RE: F-150 air bag Fact Sheet revisions

Yep, that was on my list of things to look into that I haven't gotten to yet today!

From:Prescott, Amanda (A.B.)Sent:Monday, February 14, 2011 3:59 PMTo:Frascaroli, Emily (E.E.)Subject:RE: F-150 air bag Fact Sheet revisions

I got his out of office. Will do. I need to send you the kick-off meeting notice for the fusion then too.

From:	Frascaroli, Emily (E.E.)
Sent:	Monday, February 14, 2011 3:56 PM
То:	Prescott, Amanda (A.B.)
Cc:	Logel, Jay (J.D.)
Subject:	RE: F-150 air bag Fact Sheet revisions

You can just send it to me as Jay is out of the office.

Emily Frascaroli • Ford Motor Company • Office of the General Counsel • (313) 845-1376

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From:	Prescott, Amanda (A.B.)
Sent:	Monday, February 14, 2011 3:55 PM
To:	Chascsa, Jim (JRCII.); Frascaroli, Emily (E.E.); Logel, Jay (J.D.)
Cc:	Welch, Sharon (S.L.); Culkeen, Patrick (P.M.)
Subject:	F-150 air bag Fact Sheet revisions

Pat and I are taking a stab at adding the requested information to the fact sheet based on today's FRC. I want Ray/Todd to take a look at it before I send it out for further revision, this will occur tomorrow morning.

Thanks, Amanda

Amanda Prescott Automotive Safety Office Senior Research Engineer 313-845-7295 Fairlane Plaza South-Suite 500

From: Sent: To: Cc: Subject: Kreiger, Erik (E.) Friday, January 14, 2011 12:26 PM Windecker, Brian (B.J.) Kaercher, Donald (D.); Hartstang, Joe (J.K.) 4L3Z- 14B095-A

Brian.

Please set the forecast for JAN/FEB/MAR

AF2FA 4,000PCS AF1KA 3,000PCS AF1TA 1,500PCS

Thank you

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Ford Explorer NAIAS Truck of the Year Have you driven a Ford lately? From: Sent: To: Cc: Subject: Kreiger, Erik (E.) Tuesday, April 27, 2010 9:54 AM Culkeen, Patrick (P.M.) Hartstang, Joe (J.K.) ClockSpring.doc

Attachments:

ClockSpring.doc



Pat. File contains information on all parts that have a strikethrough on them. These represent just the F-150/Mark LT/Expl/Mntr/Sprt Trc.

Program/MY	2002	2003	2004	2005	
U152 U251 Explorer Mountaineer	U152 Explorer & Mountaineer 1L2T-14A664-AE 2L1T-14A664-AE 2L2T-14A664-AE 2C5T-14A664-AE	U152 Explorer -& Mountaineer 2L2T-14A664-AC 2C5T-14A664-AE	U152 Explorer & Mountaineer 4 L2T-14A664-AA 4 C5T-14A664-AA	U152 Explorer & Mountaineer 5L2T-14A664-AA 5C5T-14A664-AA	U251 & Mo 6L2T -
U222 Expedition U228 Navigator			U222 Expedition U228 Navigator 4L1T-14A664-AA	U222 Expedition U228 Navigator 5L1T-14A664-AA	U222 U228 5L1T-
P221/F150 P397/Mark LT			P221/F150 4L2T-14A664-AA	P221/F150 P397/Mark LT 5L2T-14A664-AA	P221/ P397/ 5L2T -
U231 / Aviator	NA	U231/Aviator 2C5T-14A664-AE			
P207 Sport Trac P251 Sport Trac	P207 Sport Trac 1L5T-14A664-AB 1L5T-14A664-BB	P207 Sport Trac 1L5T 14A664 AB 1L5T 14A664 BB	1L5T-14A664-AB	P207 Sport Trac 5L5T 14A664 AA 5L5T-14A664-BA	P251 6L2T -
U204/U364/U293 Escape Mariner			U204/Escape YL84-14A664-A	U204/U364/U293 Escape Mariner 5L8T-14A664-A	U204/ Escap Marin 5L8T-

1L2Z-14A664-AB(Service) 1L2T 14A664 AE(Engineering)

SUPPLIER:

M363C METHODE ELECTRONIC INC 111 W BUCHANAN RR 2/PO BOX 130 HANCOCK IL Zip: 62321

SALES:

YEAR	Quantity
2010	216
2009	644
2008	764
2007	825
2006	976
2005	1104
2004	1653
2003	1758
2002	2256

USAGE:

ENG PART: 1L2T 14A664 AE_____ ORIGIN: WERS REGION: N USG STAT: Eng Name: CONTACT ASSEMBLY-AIRBAG SLIDING PT: _ PTO: ____ VL: Svc Part: 1L2Z- 14A664-AB Replaces: Y Is Replcd: N USG IND: P In Out t Vl Yr Yr Feature Descriptions Feature Descriptions _ __ __ __ __ T U5 02 EXPLORER/MOUNTAINEER 2002 JOB #1 PROGRAM T U5 02 02 EXPLORER/MOUNTAINEER CONTROL

2L1Z-14A664-AA(Service) 1L2T 14A664 AE(Engineering)

SUPPLIER:

SAME AS ABOVE.

SALES:

YEAR	Quantity
2010	0
2009	0
2008	0

2007	0
2006	0
2005	1287
2004	1595
2003	978
2002	354

USAGE:

2L2Z-14A664-AB(Service) 5L2T 14A664 AA(Engineering)

SUPPLIER:

SAME AS ABOVE.

SALES:

YEAR	Quantity
2010	0
2009	0
2008	0
2007	246
2006	3367
2005	4164
2004	3067
2003	1493
2002	526

USAGE:

ENG PART: 5L2T 14A664 AA	ORIGIN: WERS REGION: N USG
STA	
Eng Name: CONT ASY-AIR BAG SLD	PT: _ PTO:
V	
Svc Part: 2L2Z- 14A664-AB	Replaces: M Is Replcd: Y
USG IN	
P In Out	
t Vl Yr Yr Feature Descriptions	Feature Descriptions

T F6 04 08 F150/LINCOLN MARK LT KANSAS CITY PLANT BUILD NORFOLK PLANT BUILD T F6 04 08 F150/LINCOLN MARK LT DEARBORN PLANT BUILD T U5 03 05 EXPLORER/MOUNTAINEER LESS ANTI-SPIN TRACTION BRAKES T U5 04 04 EXPLORER/MOUNTAINEER IVD TRACTION BRAKES T U5 02 02 EXPLORER/MOUNTAINEER 2002 1/2 JOB #1 PROGRAM CONTRL LESS ANTI-SPIN TRACTION BRAKES T U5 05 05 EXPLORER/MOUNTAINEER ROLL STABILITY CNTRL (RSC) BRK T U8 03 04 LINCOLN AVIATOR LESS ANTI-SPIN TRACTION BRAKES

2C5Z-14A664-AB(Service) 2C5T 14A664 AE(Engineering)

SUPPLIER:

SAME AS ABOVE.

SALES:

YEAR	Quantity		
2010	0		
2009	0		
2008	0		
2007	0		
2006	0		
2005	259		
2004	794		
2003	243		
2002	113		

USAGE:

ENG PART: 2C5T 14A664 AE STA	ORIGIN: WERS REGION: N USG
Eng Name: CONTACT ASSY-AIRBAG V	PT: _ PTO:
Svc Part: 2C5Z- 14A664-AB USG IN P In Out	Replaces: Y Is Replcd: Y
t Vl Yr Yr Feature Descriptions	Feature Descriptions
T U5 03 04 EXPLORER/MOUNTAINEER	IVD TRACTION BRAKES
T U5 02 02 EXPLORER/MOUNTAINEER	2002 1/2 JOB #1 PROGRAM
CONTRL	
IVD TRACTION BRAKES	
T U8 04 04 LINCOLN AVIATOR	IVD TRACTION BRAKES

T U8 04 04 LINCOLN AVIATOR BRK

4C5Z-14A664-AA(Service) 5C5T 14A664 AA(Engineering)

SUPPLIER:

SAME AS ABOVE.

SALES:

YEAR	Quantity	Replace	d Part Number	Message
2010	125			
2009	453			
2008	577			
2007	804			
2006	994			
2005	1407			
2004	847	2C5Z-	14A664-AB	REPLACED
2003	243			
2002	113	2C5Z-	14A664-AA	REPLACED

USAGE:

ENG PART: 5C5T 14A664 AA_____ ORIGIN: WERS REGION: N USG STA Eng Name: CONT ASY-AIR BAG SLD PT: _ PTO: ____ V Svc Part: 4C5Z- 14A664-AA Replaces: Y Is Replcd: N USG IN P In Out t Vl Yr Yr Feature Descriptions Feature Descriptions _ __ __ __ __ T U5 04 04 EXPLORER/MOUNTAINEER IVD TRACTION BRAKES T U5 05 05 EXPLORER/MOUNTAINEER ROLL STABILITY CNTRL (RSC) BRK T U8 05 05 LINCOLN AVIATOR T U8 04 04 LINCOLN AVIATOR LESS ANTI-SPIN TRACTION BRAKES T U8 04 04 LINCOLN AVIATOR ROLL STABILITY CNTRL (RSC) BRK

6L2Z-14A664-A(Service) 6L2T 14A664 BF(Engineering)

SUPPLIER:

SAME AS ABOVE.

SALES:

YEAR	Quantity		
2010	0		
2009	1		
2008	4		
2007	2049		
2006	1592		
2005	110		
2004	0		

USAGE:

ENG PART: 6L2T 14A664 BF_____ ORIGIN: WERS REGION: N USG STA Eng Name: CONT ASY-AIR BAG SLD PT: ___ PTO: ____ V Svc Part: 6L2Z- 14A664-A Replaces: N Is Replcd: Y USG IN P In Out t Vl Yr Yr Feature Descriptions Feature Descriptions -____ T UK 07 EXPLORER SPORT TRAC T U5 06 EXPLORER/MOUNTAINEER ROLL STABILITY CNTRL (RSC)

7L3Z-14A664-A(Service) 7L3T 14A664 AA(Engineering)

SUPPLIER:

SAME AS ABOVE.

SALES:

YEAR	Quantity	Replaced Part Number	Message
2010	0		
2009	1		
2008	442		
2007	5243	2L2Z- 14A664-AB	MULTIPLE
2006	3528		
2005	4164		
2004	3067		
2003	1493		
2002	526		

USAGE:

ENG PART:	7L3T	14A664	AA	ORIGIN:	WERS	REGION: N	Ν	USG
STA								

Eng Name: CONT ASY-AIR BAG SLD PT: _ PTO: ____ V Replaces: Y Is Replcd: Y Svc Part: 7L3Z- 14A664-A USG IN P In Out t Vl Yr Yr Feature Descriptions Feature Descriptions T F6 08 08 F150/LINCOLN MARK LT KANSAS CITY PLANT BUILD T F6 04 08 F150/LINCOLN MARK LT KANSAS CITY PLANT BUILD NORFOLK PLANT BUILD T F6 04 08 F150/LINCOLN MARK LT DEARBORN PLANT BUILD T U5 03 05 EXPLORER/MOUNTAINEER LESS ANTI-SPIN TRACTION BRAKES T U5 04 04 EXPLORER/MOUNTAINEER IVD TRACTION BRAKES T U5 02 02 EXPLORER/MOUNTAINEER 2002 1/2 JOB #1 PROGRAM CONTRL LESS ANTI-SPIN TRACTION BRAKES T U5 05 05 EXPLORER/MOUNTAINEER ROLL STABILITY CNTRL (RSC) BRK T U8 03 04 LINCOLN AVIATOR LESS ANTI-SPIN TRACTION BRAKES

1L5Z-14A664-AB(Service) 5L5T 14A664 AA(Engineering)

SUPPLIER:

SUPLR LOC:	U107R TRW AUTOMOTIVE ELECTRONICS
Contact:	CLAUDIA BARAJAS
Phone:	956-205-4100
Street:	9600 INTERNATIONAL BLVD
City:	PHARR
State:	TX Zip: 78577

SALES:

YEAR	Quantity	Replaced Part Number	Message
2010	405		
2009	1285		MULTIPLE
2008	1659		
2007	2161		
2006	2623		
2005	2975		
2004	2843		
2003	2009		
2002	1829		

USAGE:

ENG PART:	5L5T	14A664 AA		ORIGIN: W	WERS REG	GION: N	I USG
ST							
Eng Name:	CONT ASY	AIR BAG S	LD	PT: _	_	PTO:	

Svc Part: 1L5Z- 14A664-AB Replaces: M Is Replcd: N USG I P In Out t Vl Yr Yr Feature Descriptions Feature Descriptions _ __ __ __ __ ___ B R3 04 RANGER/MAZDA B2000 VULC 3.0L OHV EFI NA V6 G*12V LESS SPEED CONTROL USA B R3 04 RANGER/MAZDA B2000 COLOGNE 4.0L SOHC EFI NA V6 G LESS SPEED CONTROL USA B R3 04 RANGER/MAZDA B2000 FORD/MAZDA 2.3L 4V NA I4 GAS LESS SPEED CONTROL USA T R3 05 06 RANGER/MAZDA B2000 AIR BAG RESTRAINT-DRIVER SPEED CONTROL T R3 04 04 RANGER/MAZDA B2000 RANGER/MAZDA B2000 TWIN CITIES PLANT BUILD EDISON PLANT BUILD AIR BAG RESTRAINT-DRIVER SPEED CONTROL T S1 01 05 EXPLORER SPORT TRAC SPEED CONTROL T U7 03 EXPLORER SPORT SPEED CONTROL T U7 01 EXPLORER SPORT VALENCIA (VENEZUELA) PLT BLD 2001 J#1 PROG CTL ADDED STARTR SPEED CONTROL

1L5Z-14A664-BB(Service) 1L5T 14A664 BB(Engineering)

SUPPLIER:

M363C METHODE ELECTRONIC INC 111 W BUCHANAN RR 2/PO BOX 130 HANCOCK IL Zip: 62321

SALES:

YEAR	Quantity
2010	0
2009	0
2008	0
2007	0
2006	0
2005	493
2004	563
2003	172
2002	91

USAGE:

ENG PART: 1L5T 14A664 BB_____ ORIGIN: WERS REGION: N USG S Eng Name: CONTACT ASSY-AIRBAGPT: _PTO: _Svc Part: 1L5Z-14A664-BBReplaces: YIs Replcd: Y PTO: ____ USG Ρ In Out t Vl Yr Yr Feature Descriptions Feature Descriptions _ __ __ __ __ ___ T R3 05 05 RANGER/MAZDA B2000 AIR BAG RESTRAINT-DRIVER LESS SPEED CONTROL T R3 04 04 RANGER/MAZDA B2000 EDISON PLANT BUILD AIR BAG RESTRAINT-DRIVER TWIN CITIES PLANT BUILD LESS SPEED CONTROL AIR BAG RESTRAINT-DRIVER T R8 05 S. A. RANGER (PACHECO) T S1 01 05 EXPLORER SPORT TRAC LESS SPEED CONTROL T U7 03 EXPLORER SPORT LESS SPEED CONTROL T U7 01 EXPLORER SPORT VALENCIA (VENEZUELA) PLT BLD 2001 J#1 PROG CTL ADDED STARTR LESS SPEED CONTROL

5L5Z-14A664-A(Service) 5L5T 14A664 BA(Engineering)

SUPPLIER:

SUPLR LOC:	U107R TRW AUTOMOTIVE ELECTRONICS
Contact:	CLAUDIA BARAJAS
Phone:	956-205-4100
Street:	9600 INTERNATIONAL BLVD
City:	PHARR
State:	TX Zip: 78577

SALES:

YEAR	Quantity	Replaced Part Number	Message
2010	220		
2009	719		
2008	1021		
2007	1315		
2006	1257		
2005	872	1L5Z- 14A664-BB	REPLACED
2004	563		
2003	172		
2002	91		

USAGE:

ENG PART: 5L5T 14A664 BA_____ ORIGIN: WERS REGION: N USG S Eng Name: CONT ASY-AIR BAG SLDPT: _PTO: _Svc Part: 5L5Z- 14A664-AReplaces: YIs Replcd: N PT: _ PTO: ___ USG Ρ In Out t Vl Yr Yr Feature Descriptions Feature Descriptions _ __ __ __ __ ___ T R3 05 06 RANGER/MAZDA B2000 AIR BAG RESTRAINT-DRIVER LESS SPEED CONTROL T R3 04 04 RANGER/MAZDA B2000 EDISON PLANT BUILD TWIN CITIES PLANT BUILD AIR BAG RESTRAINT-DRIVER LESS SPEED CONTROL AIR BAG RESTRAINT-DRIVER T R8 05 S. A. RANGER (PACHECO) T S1 01 05 EXPLORER SPORT TRAC LESS SPEED CONTROL T U7 03 EXPLORER SPORT LESS SPEED CONTROL T U7 01 EXPLORER SPORT VALENCIA (VENEZUELA) PLT BLD 2001 J#1 PROG CTL ADDED STARTR LESS SPEED CONTROL

6L2Z-14A664-A(Service) 6L2T 14A664 BF(Engineering)

SUPPLIER:

M363C METHODE ELECTRONIC INC 111 W BUCHANAN RR 2/PO BOX 130 HANCOCK IL Zip: 62321

SALES:

YEAR	Quantity
2010	0
2009	1
2008	4
2007	2049
2006	1592
2005	110
2004	0

USAGE:

ENG PART: 6L2T 14A664 BF_____ ORIGIN: WERS REGION: N USG STA Eng Name: CONT ASY-AIR BAG SLD PT: _ PTO: ____ V Svc Part: 6L2Z- 14A664-A Replaces: N Is Replcd: Y USG IN

P In Ou t Vl Yr Yr 	t Feature Descriptions	Feature Descriptions
T UK 07	EXPLORER SPORT TRAC	
T U5 06	EXPLORER/MOUNTAINEER	ROLL STABILITY CNTRL (RSC)
BRK		

From:Kreiger, Erik (E.)Sent:Tuesday, September 28, 2010 1:54 PMTo:'Clint.Price@fci.com'; 'Edmond.deChazal@fci.com'Cc:Griffin, Golon (G.R.); Takada, Shinya (ST.); Hochstadt, Bob (R.F.); Hartstang, Joe (J.K.)Subject:FCI Pricing IssueClint / Edmond.

Can we set up a quick call for Wednesday to explain this price increase? We having a hard time figuring out why the uplift is so much. Thank you

Erik M. Kreiger FSA Parts Specialist & Buyer 3l3-39D-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Karen.Bird@fci.com [mailto:Karen.Bird@fci.com]
Sent: Tuesday, September 28, 2010 10:48 AM
To: Joel Rosenberg; Carl Godell
Cc: Brad Salter; Clint.Price@fci.com; Carl Godell; Edmond.deChazal@fci.com; Laura.Wakeford@fci.com
Subject: Quick Quote on Terminals

Joel,

The new price on the gold terminal, 1393365-1, from Tyco was entered into our quoting system in the place of the price of the tin terminal. A new assembly price comes back to me from our upper management. This price has been approved by my boss and the SRS director. Now it is your turn to have Ford approve the price.

Right now we have terminals on order and a crimp die on order.....but all will stop if I do not get a corrected p.o. from you.

Karen Bird Senior Inside Sales Coordinator FCI MVL Division - USA 248-592-2724 phone 248-592-2701 fax 08X01 Yoke Casting Porosity

Signed By: jries@ford.com

Tks for the information. Pls ensure the release of this part meets the cadence we have requested in previous emails:

Facing Customers ~ DDS routes

500-700 PIECES per day

<u>Referral Customers</u>

No more than 1800 PIECES per day

tks

Jason S. Ries Ford Motor Company Customer Service Division (FCSD) Detroit High Velocity Center Manager Office: 734.479.3801 Cell: 404.597.7584 Fax: 734.479.3835 IRIES@FORD.COM

From: Kreiger, Erik (E.)
Sent: Thursday, February 17, 2011 8:27 AM
To: Kreiger, Erik (E.); Hartstang, Joe (J.K.); Talbott, Mark (M.L.); Lester, Charles (C.); Taylor, Michael (M.J.); Ries, Jason (J.S.); DeGiacomo, Tom (T.D.)
Subject: NOTIFICATION OF CAMPAIGN PARTS ARRIVING PROGRAM 11S18

Subject: Air Bag Jumper Harness

FIELD SERVICE ACTION - 11S18

PART NUMBERS: 4L3Z- 14B095-A

Vehicle Population: 135,000

08X01 Yoke Casting Porosity

-Population of program part have already shipped. Program may be expanded at a further date. Orders from dealers should start on or around 2.23.11.

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Ford Explorer NAIAS Truck of the Year Have you driven a Ford lately? From:Kreiger, Erik (E.)Sent:Thursday, April 08, 2010 11:48 AMTo:Hartstang, Joe (J.K.)Subject:FW: PO # 129482 - Confirm (F150 Airbag)Importance: High

Erik M. Kreiger

FSA Parts Specialist 3l3-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Sevenski, Greg [mailto:Greg.Sevenski@federalmogul.com]
Sent: Thursday, April 08, 2010 11:46 AM
To: Kreiger, Erik (E.); Fisher, Sharon; Sroka, Tom
Cc: Kolka, Jason (J.B.); Don Kaercher; Richards, Gregg; Fain, Ed
Subject: RE: PO # 129482 - Confirm
Importance: High

Erik - We will take a closer look into this situation.

Sharon or Tom - Can you advise Erik on this issue and on our ability to improve on delivering the initial 3,500?

Regards,

Greg Sevenski Senior Account Manager, Powertrain Energy Federal-Mogul Corporation Ph: 248 354 8947 Fx: 248 354 4331 Mb: 248 877 0546

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Thursday, April 08, 2010 11:36 AM
To: Sevenski, Greg
Cc: Kolka, Jason (J.B.); Don Kaercher
Subject: PO # 129482 - Confirm

Greg.

We have a possible issue that we need FM to dig a little deeper. Service Part 9L8Z-7H360-A

3/2/2011

will be going into a recall kit that we need to launch by the end of the month. We were at green status until this note from your plant. I can not launch with 975pcs. We need at least 3,500pcs in order to fill initial demand. Total buy is 9,000pcs. This will get a lot of news attention with the current situation with NHTSA and our management is not happy with this late news from FM. Can you look in to this and get back with us ASAP?

Thank you

Erik M. Kreiger

FSA Parts Specialist 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Anna Kaczmar To: Elizabeth Dresbach Sent: Wed Apr 07 15:34:19 2010 Subject: FW: PO # 129482 - Confirm

Here is another one to update.

Thanks, Anna

From: Taylor, Peggy [mailto:Peggy.Taylor@federalmogul.com] Sent: Friday, March 26, 2010 4:17 PM To: Anna Kaczmar Cc: Taylor, Mark Subject: RE: PO # 129482 - Confirm

Anna - There has been a slight change in what I originally promised. We can ship you 975 pcs. on Monday, 3/29 - but am not sure of when we will be able to ship the balance. I just found out that we only have one mold set approved on this part at this time and we presently ship this part to Linamar and are past due to them. We allocated the 975 because we thought we could put this in a second press to satisfy Linamar plus your requirements, but since we don't have the second mold set approved yet, this won't work. What is your usage on this part? How far will 975 pcs. get you and what is the minimum quantity you will need to keep your production going? We are working on getting the second mold set approved, but at this time, we are not sure when that will take place. We are thinking it should be approximately one month out. We will keep you informed.

Thanks,

Peggy Taylor Customer Service Federal Mogul 2845 W State Rd 28 Frankfort, IN 46041 Phone: 765-659-7204 Fax: 765-659-7223

e-mail: peggy.taylor@federalmogul.com

From: Anna Kaczmar [mailto:akaczmar@hlgllc.com]
Sent: Friday, March 26, 2010 3:35 PM
To: Taylor, Peggy
Cc: Don Kaercher
Subject: RE: PO # 129482 - Confirm

Hello Peggy,

Thanks for the info, yes that would be great.

From: Taylor, Peggy [mailto:Peggy.Taylor@federalmogul.com] Sent: Friday, March 26, 2010 3:11 PM To: Anna Kaczmar Subject: RE: PO # 129482 - Confirm

Anna - we have 960 pcs. we could ship to you on Monday, 3/29 and then the balance we would not be able to ship until 4/12.

Is this acceptable?

Please let me know.

Thanks,

Peggy Taylor Customer Service Federal Mogul 2845 W State Rd 28 Frankfort, IN 46041 Phone: 765-659-7204 Fax: 765-659-7223

e-mail: peggy.taylor@federalmogul.com

From: Anna Kaczmar Sent: Monday, March 22, 2010 11:23 AM To: 'peggy.taylor@federalmogul.com' Subject: PO # 129482 - Confirm Importance: High

Hello,

Please confirm receipt of the attached purchase order and the required by date.....<u>Please note these are HOT HOT HOT</u> parts I need to know how soon can you ship.

Thanks,

Anna S. Kaczmar

Hollingsworth Logistics

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new quote.

From:Kreiger, Erik (E.)Sent:Thursday, September 23, 2010 2:27 PMTo:'Karen.Bird@fci.com'Cc:Sutherland, Roy (R.W.); Hochstadt, Bob (R.F.); Hartstang, Joe (J.K.); Griffin, Golon (G.R.)Subject:RE: Air Bag QuoteKaren.

We need a PO in to Tyco today for the gold terminals. This should have been done on 9.1.10. Please ensure this takes place. Thank you.

Erik M. Kreiger FSA Parts Specialist & Buyer 3/3-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year Air Bag

From:Kreiger, Erik (E.)Sent:Wednesday, December 08, 2010 11:00 AMTo:'Joel Rosenberg'Cc:Hartstang, Joe (J.K.)Subject:RE: Air BagThanks Joel.

Erik M. Kreiger FSA Parts Specialist & Buyer 3l3-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Joel Rosenberg [mailto:jmr@Sterlingtech.org] Sent: Wednesday, December 08, 2010 10:59 AM To: Kreiger, Erik (E.) Subject: RE: Air Bag

Erik,

Brad told me 92,000 through yesterday..

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com] Sent: Wednesday, December 08, 2010 10:20 AM To: Joel Rosenberg; Kaercher, Donald (D.) Cc: Hartstang, Joe (J.K.) Subject: Air Bag

Joel

Can you let us know how many jumper harnesses you have shipped to HLM? Thank you

Erik M. Kreiger FSA Parts Specialist & Buyer 3/3-390-5972 3/2/2011

Air Bag

Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year From: Kreiger, Erik (E.) Sent: Wednesday, May 12, 2010 8:49 AM To: Hochstadt, Bob (R.F.); Hartstang, Joe (J.K.); Kilar, Kurt (K.R.) Subject: RE: CLOCKSPRING JUMPER This is not in reference to the situation that STI is the supplier on. This is in reference to the Air Bag potential program. Redacted for

relevance

Erik M. Kreiger FSA Parts Specialist 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Hochstadt, Bob (R.F.)
Sent: Wednesday, May 12, 2010 8:47 AM
To: 'Beauchamp, Tina'; Kreiger, Erik (E.); Hartstang, Joe (J.K.); Kilar, Kurt (K.R.)
Subject: RE: CLOCKSPRING JUMPER

This part went out 9/22/2008.

SERVICE PART: 8L3Z- 14A664-A ENGINEERING PART: 8L3T 14A664 AA

08 09 F150/LINCOLN MARK LT KANSAS CITY PLANT BUILD **KANSAS CITY PLANT BUILD** 04 09 F150/LINCOLN MARK LT NORFOLK PLANT BUILD DEARBORN PLANT BUILD 04 09 F150/LINCOLN MARK LT 03 05 EXPLORER/MOUNTAINEER LESS ANTI-SPIN TRACTION BRAKES 04 04 EXPLORER/MOUNTAINEER IVD TRACTION BRAKES 02 02 EXPLORER/MOUNTAINEER 2002 1/2 JOB #1 PROGRAM CONTRL LESS ANTI-SPIN TRACTION BRAKES 05 05 EXPLORER/MOUNTAINEER ROLL STABILITY CNTRL (RSC) BRK LESS ANTI-SPIN TRACTION BRAKES 03 04 LINCOLN AVIATOR

Erik, I think Tina is referring to your

part requirement. Please give her a call.

-Redacted for relevance

From: Beauchamp, Tina [mailto:TBeauchamp@lear.com]
Sent: Wednesday, May 12, 2010 8:30 AM
To: Hochstadt, Bob (R.F.); Kreiger, Erik (E.); Hartstang, Joe (J.K.); Kilar, Kurt (K.R.)
Subject: RE: CLOCKSPRING JUMPER

Correction the base number is 14A664

Bob,

3/2/2011

I don't think a P/N for the jumper has been released but I believe the actual clockspring assembly P/N is 8L3T-14A464-AA.

Tina Sr. Account Manager 248-447-1964 phone 248-447-1920 fax

From: Hochstadt, Bob (R.F.) [mailto:rhochsta@ford.com]
Sent: Wednesday, May 12, 2010 8:26 AM
To: Kreiger, Erik (E.); Hartstang, Joe (J.K.); Kilar, Kurt (K.R.)
Cc: Beauchamp, Tina
Subject: RE: CLOCKSPRING JUMPER

Does anyone have a part number?

From: Kreiger, Erik (E.)
Sent: Wednesday, May 12, 2010 7:40 AM
To: Hartstang, Joe (J.K.); Hochstadt, Bob (R.F.); Kilar, Kurt (K.R.)
Subject: CLOCKSPRING JUMPER

I defer to purchasing to advise me on how to answer Tina's question about previous supplier. I will respond back once we get direction from your area. Thank you.

Erik M. Kreiger

FSA Parts Specialist 3|3-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Beauchamp, Tina [mailto:TBeauchamp@lear.com]
Sent: Tuesday, May 11, 2010 4:49 PM
To: Kreiger, Erik (E.)
Subject: CLOCKSPRING JUMPER

Hi Erik,

Can you let me know for the clockspring jumper you are asking Lear to develop and build, who is the original supplier for this part? It was for the 2004-2006 F-150 and Mark LT vehicles?

If you can let me know I would appreciate it. Thank you.

Tina

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Sent: Wednesday, May 12, 2010 9:01 AM To: Hochstadt, Bob (R.F.); Kreiger, Erik (E.); Hartstang, Joe (J.K.); Kilar, Kurt (K.R.) Subject: RE: CLOCKSPRING JUMPER It's the clockspring jumper that we are working on now. I just wanted to know who supplied the part below that went out in 2008. Tina Sr. Account Manager 248-447-1964 phone 248-447-1920 fax From: Hochstadt, Bob (R.F.) [mailto:rhochsta@ford.com] Sent: Wednesday, May 12, 2010 8:47 AM To: Beauchamp, Tina; Kreiger, Erik (E.); Hartstang, Joe (J.K.); Kilar, Kurt (K.R.) Subject: RE: CLOCKSPRING JUMPER This part went out 9/22/2008. SERVICE PART: 8L3Z- 14A664-A ENGINEERING PART: 8L3T 14A664 AA 08 09 F150/LINCOLN MARK LT KANSAS CITY PLANT BUILD **KANSAS CITY PLANT BUILD** 04 09 F150/LINCOLN MARK LT NORFOLK PLANT BUILD 04 09 F150/LINCOLN MARK LT DEARBORN PLANT BUILD 03 05 EXPLORER/MOUNTAINEER LESS ANTI-SPIN TRACTION BRAKES IVD TRACTION BRAKES 04 04 EXPLORER/MOUNTAINEER 02 02 EXPLORER/MOUNTAINEER 2002 1/2 JOB #1 PROGRAM CONTRL LESS ANTI-SPIN TRACTION BRAKES 05 05 EXPLORER/MOUNTAINEER ROLL STABILITY CNTRL (RSC) BRK 03 04 LINCOLN AVIATOR LESS ANTI-SPIN TRACTION BRAKES Erik, I think Tina is referring to your part requirement. Please give her a call. Redacted for relevance

From: Beauchamp, Tina [mailto:TBeauchamp@lear.com]
Sent: Wednesday, May 12, 2010 8:30 AM
To: Hochstadt, Bob (R.F.); Kreiger, Erik (E.); Hartstang, Joe (J.K.); Kilar, Kurt (K.R.)
Subject: RE: CLOCKSPRING JUMPER

Correction the base number is 14A664

Bob,

From:

Beauchamp, Tina [TBeauchamp@lear.com]

I don't think a P/N for the jumper has been released but I believe the actual clockspring assembly P/N is 8L3T-14A464-AA.

Tina Sr. Account Manager 248-447-1964 phone 248-447-1920 fax From: Hochstadt, Bob (R.F.) [mailto:rhochsta@ford.com]
Sent: Wednesday, May 12, 2010 8:26 AM
To: Kreiger, Erik (E.); Hartstang, Joe (J.K.); Kilar, Kurt (K.R.)
Cc: Beauchamp, Tina
Subject: RE: CLOCKSPRING JUMPER

Does anyone have a part number?

From: Kreiger, Erik (E.)
Sent: Wednesday, May 12, 2010 7:40 AM
To: Hartstang, Joe (J.K.); Hochstadt, Bob (R.F.); Kilar, Kurt (K.R.)
Subject: CLOCKSPRING JUMPER

I defer to purchasing to advise me on how to answer Tina's question about previous supplier. I will respond back once we get direction from your area. Thank you.

Erik M. Kreiger

FSA Parts Specialist 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Beauchamp, Tina [mailto:TBeauchamp@lear.com]
Sent: Tuesday, May 11, 2010 4:49 PM
To: Kreiger, Erik (E.)
Subject: CLOCKSPRING JUMPER

Hi Erik,

Can you let me know for the clockspring jumper you are asking Lear to develop and build, who is the original supplier for this part? It was for the 2004-2006 F-150 and Mark LT vehicles?

If you can let me know I would appreciate it. Thank you.

Tina Sr. Account Manager 248-447-1964 phone 248-447-1920 fax

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This E-mail message and any attachments may contain legally privileged, confidential or proprietary information. If you are not the intended recipient(s), or the employee or agent responsible for delivery of this message to the intended recipient(s), you are hereby notified that any dissemination, distribution or copying of this E-mail message is strictly prohibited. If you have received this message in error, please immediately notify the sender and delete this E-mail message from your computer. From: Sent: To: Subject: Culkeen, Patrick (P.M.) Monday, April 19, 2010 10:24 AM Kreiger, Erik (E.) RE: FM

Yup, but things have been busy around here. I hope to set up a quick meeting for some time this week. Any word from Lear or Sterling?

Patríck M. Culkeen

Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

From:	Kreiger, Erik (E.)
Sent:	Monday, April 19, 2010 9:52 AM
To:	Culkeen, Patrick (P.M.)
Subject:	FM

Pat,

Did you hear from Federal Mogul on the wire wrap product?

Erik M. Kreiger

FSA Parts Specialist 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year From: Sent: To: Cc: Subject: Middlemis, Gregory (G.A.) Tuesday, March 30, 2010 3:58 PM Kreiger, Erik (E.) Hochstadt, Bob (R.F.); Hartstang, Joe (J.K.) RE: Methode

Talal Kakish 248 354 6666 Talal.kakish@methode.com

Greg Middlemis

Retail Parts Purchasing Department North American Purchasing Ford Customer Service Division Regent Court Bldg 3S131 Phone: 313 390 1708

From:	Kreiger, Erik (E.)
Sent:	Tuesday, March 30, 2010 2:43 PM
To:	Hochstadt, Bob (R.F.); Middlemis, Gregory (G.A.)
Cc:	Hartstang, Joe (J.K.)
Subject:	Methode

Greg/Bob.

Do either of you have a purchasing contact at Methode / M363C? I need to send them a RFQ. Thank you

Erik M. Kreiger

FSA Parts Specialist 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year transportation costs.

From: Joel Rosenberg [jmr@Sterlingtech.org] Sent: Friday, October 22, 2010 11:15 AM To: Karen.Bird@fci.com; Kreiger, Erik (E.) Cc: Laura.Wakeford@fci.com; Kreiger, Erik (E.); Carl Godell; Brad Salter Subject: RE: transportation costs. Karen, Saturday pick-up and/or delivery is not necessary. Please ship on Monday through Friday only for delivery Monday through Friday only. Sterling's Shipping department is not open on Saturdays. Thank you, Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org From: Karen.Bird@fci.com [mailto:Karen.Bird@fci.com]

Sent: Friday, October 22, 2010 10:54 AM
To: ekreiger@ford.com
Cc: Joel Rosenberg; Laura.Wakeford@fci.com
Subject: transportation costs.
Importance: High

Hello Erik

I just left you a voice message regarding the transportation costs from Honduras to Walled Lake, MI. Even though Ford as agreed to reimburse us for the freight, our company's Comptroller will not allow it. We have already shipped product on our dime via Fed Ex. Now we need to ship again today and tomorrow and we need to use either Ford's account number or Sterling's account number to do so.

Also we will need a UPS number in order to ship out on Saturday as Fed Ex does not pick up on Sat.

We will need this information quickly so the plant can prepare the correct paper work.

Regards,

Karen Bird

Senior Inside Sales Coordinator

FCI MVL Division - USA

248-592-2724 phone

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We have not designed packaging yet...I can give you an estimate if you need it but the parts are not in house yet.

Chris Remaley Director of Inventory Control and Pricing Hollingsworth Logistics Group phone : 313-768-1404 e-mail cremaley@hlgllc.com

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com] Sent: Friday, November 05, 2010 8:43 AM To: Don Kaercher; Chris Remaley Subject: RFQ

Don/Chris.

Did you ever send over final quote for air bag program from STI? 4L3Z- 14B095-A

Erik M. Kreiger FSA Parts Specialist & Buyer 313-39D-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year From: Sent: To: Cc: Subject: Campbell, Ixchel (I.L.) Friday, October 15, 2010 10:49 AM Kreiger, Erik (E.) Bissi, Gerald (G.V.) RE: RFQ

Erik,

This was moved to a another Engineer in my group Jerry Bissi. Please remove me from the distribution list and add Jerry.

Thank you.

Regards, **Ixchel L. Campbell** Black Belt Candidate Consumer Driven 6-Sigma SEO/Ford Customer Service Division PH: (313) 84-54311 FAX : (313) 62-16526 e-mail: <<<u>mailto: icampbe3@ford.com</u>>>

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From:	Kreiger, Erik (E.)
Sent:	Friday, October 15, 2010 9:37 AM
To:	Brian Barrett; Campbell, Ixchel (I.L.); Jeff Hatt; Hartstang, Joe (J.K.)
Subject:	RFQ

Brian.

I got your voice mail and all points you brought up are valid. Here is what we request:

-Can you break out all line item charges on a Excel file? Please provide some detail on each line item so we can review.

-Please provide any timing associated with each line item. I.E. lead-time for tooling/fixtures.

Thank you

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year From:Joel Rosenberg [jmr@Sterlingtech.org]Sent:Wednesday, September 29, 2010 12:27 PMTo:Kreiger, Erik (E.)Cc:Carl GodellSubject:Sterling data from FCIErik,
FY1. So far we have not received either a revised quote nor a production launch timeline from FCI.
Talk to you soon.
Joel

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

From: Joel Rosenberg [jmr@Sterlingtech.org] Sent: Wednesday, August 04, 2010 10:53 AM To: Kreiger, Erik (E.) Cc: Carl Godell Subject: Sterling Quote Review Erik, Thanks for taking the time for the review this morning. Am I supposed to send you the revised quote, or are you sending me something to respond to? Please let me know. Thanks Joel Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St.

From: Chad Baker Sent: Wednesday, August 04, 2010 10:48 AM To: Joel.rosenberg@sterlingtech.org Subject: Freight

Do we know an estimated customs value per pallet?

Chad Baker 2035 Easy Street Commerce Twp, MI 48390 Phone 248-669-0334 Fax 248-669-0336

Commerce, Michigan 48390 www.Sterlingtech.Org From: Sent: To: Subject: Rooker, Heather (H.R.) Thursday, January 13, 2011 9:30 AM Kreiger, Erik (E.) T401565

Sterling Tool Ref. #

What is the part number & P&A Code?

Thanks and sorry for dealy will PDF to you this after

Heather Rooker FSA Parts Specialist/Buyer FSCD: Parts, Supply & Logistics Regent Court Bldg, St 3N401 Dearborn, Mi 48126-4204 (313)390-5933

From:	Culkeen, Patrick (P.M.)
Sent:	Wednesday, April 07, 2010 9:46 AM
To:	Kreiger, Erik (E.); Sutherland, Roy (R.W.); Chascsa, Jim (JRCII.)
Subject:	Other Bentley Harris Alternatives - Try this link
Follow Up Flag:	Follow up
Flag Status:	Red

http://www.federalmogul.com/Federal-Mogul/Templates/Template_D1.aspx? NRMODE=Published&NRNODEGUID={59B56821-2C8D-4390-BBFB-16F3213EF46F}&NRORIGINALURL=/en/OETechnology/VehicleSafety-Protection/SystemsProtection/Automotive/Abrasion-mechanical/&NRCACHEHINT=Guest&Tab=Products

Patríck M. Culkeen

Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

From:	Dean, Michael (M.J.)
Sent:	Tuesday, May 11, 2010 4:04 PM
To:	Culkeen, Patrick (P.M.)
Subject:	P221 (F150) Pictures - group 1
Attachments:	P221_SW-DAB_Clockspring_Pictures_p04.pdf; P221_SW- DAB_Clockspring_Pictures_p03.pdf; P221_SW-DAB_Clockspring_Pictures_p02.pdf; P221

_SW-DAB_Clockspring_Pictures_p01.pdf

Hello Patrick,

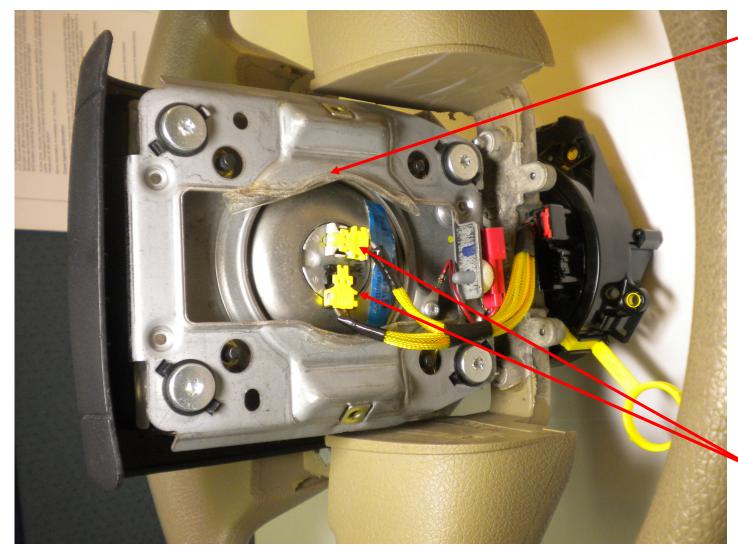
Well here comes the 1st four pictures:



P221_SW-DAB_ClocP221_SW-DAB_ClocP221_SW-DAB_Cloc kspring_Pictur... kspring_Pictur... kspring_Pictur...

Have a great day, "Teamwork Leads to Success!" Michael J. Dean Ford Restraints - SW/DAB D&R Eng C170/B299N/C346N PDC 1D-E27 Ford Cell Ph : (313) 805-7890 Email Addr : mdean6@ford.com

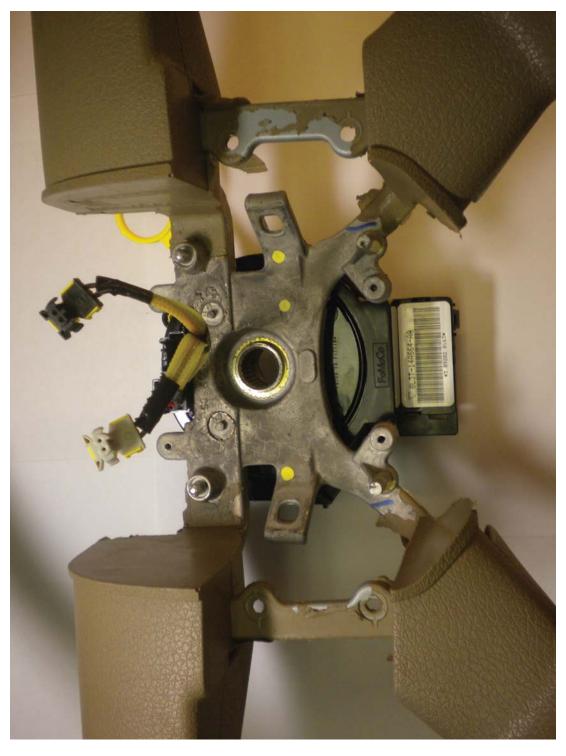
pls. visit www.thefordstory.com



Initial DAB level having clear Mylar tape on horn plate outline (has been replaced with Flock tape)

Initial DAB level having squib connectors orientated 90 degrees apart (squib connector orientation changed to be inline/parallel)

Angled view of P221 (F150) DAB with connectors from Clock spring engaged ** DAB orientation is for picture clarity and is not installed in Str WhI)



Front view of P221 (F150) Str Wheel and Clock Spring



Front view of P221 (F150) Clock Spring



Front view of P221 (F150) Steering Wheel (back cover & switches removed for visibility)

From:	Dean, Michael (M.J.)
Sent:	Tuesday, May 11, 2010 4:04 PM
To:	Culkeen, Patrick (P.M.)
Subject:	P221 (F150) Pictures - group 2
Attachments:	P221_SW-DAB_Clockspring_Pictures_p08.pdf; P221_SW-

DAB_Clockspring_Pictures_p08.pdf; P221_SW-DAB_Clockspring_Pictures_p07.pdf; P221_SW-DAB_Clockspring_Pictures_p06.pdf; P221_ _SW-DAB_Clockspring_Pictures_p05.pdf

Hello Patrick,

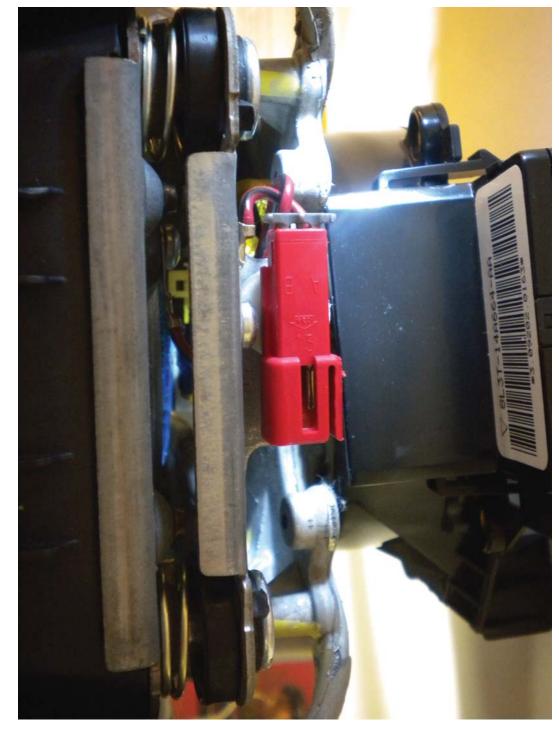
2nd group of pictures:



P221_SW-DAB_ClocP221_SW-DAB_ClocP221_SW-DAB_Cloc kspring_Pictur... kspring_Pictur... kspring_Pictur...

Have a great day, "Teamwork Leads to Success!" Michael J. Dean Ford Restraints - SW/DAB D&R Eng C170/B299N/C346N PDC 1D-E27 Ford Cell Ph : (313) 805-7890 Email Addr : mdean6@ford.com

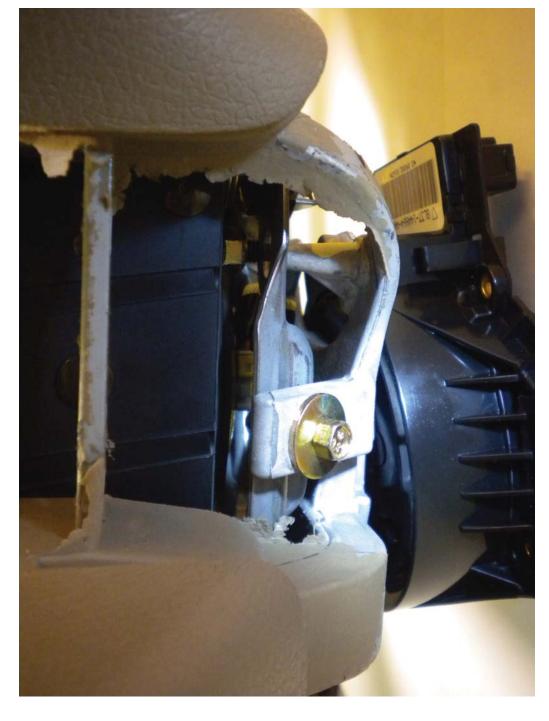
pls. visit www.thefordstory.com



Str WhI facing UP

Page 8 of 13

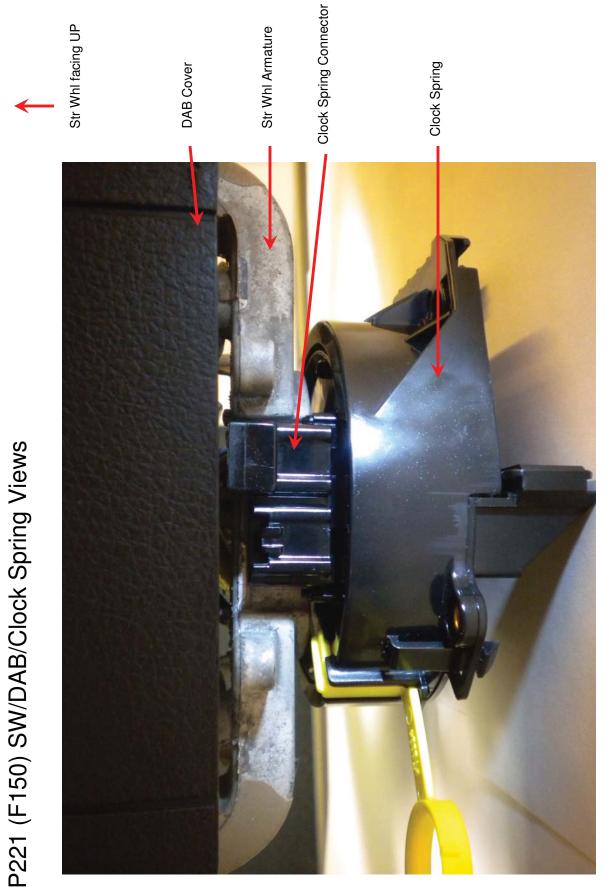
Bottom side view of clock spring, Str WhI, DAB



Str Whl facing UP

Date: 05/11/2010

Left side view of clock spring, Str Whl, DAB



Top side view of clock spring, Str Whl, DAB

Page 6 of 13



Angled view of P221 (F150) DAB installed into Str Whl

From:	Dean, Michael (M.J.)
Sent:	Tuesday, May 11, 2010 4:04 PM
To:	Culkeen, Patrick (P.M.)
Subject:	P221 (F150) Pictures - group 3
Attachments:	P221_SW-DAB_Clockspring_Pictures_p12.pdf; P221_SW-

 Attachments:
 P221_SW-DAB_Clockspring_Pictures_p12.pdf; P221_SW

 DAB_Clockspring_Pictures_p11.pdf; P221_SW-DAB_Clockspring_Pictures_p10.pdf; P221

 SW-DAB_Clockspring_Pictures_p09.pdf

Hello Patrick,

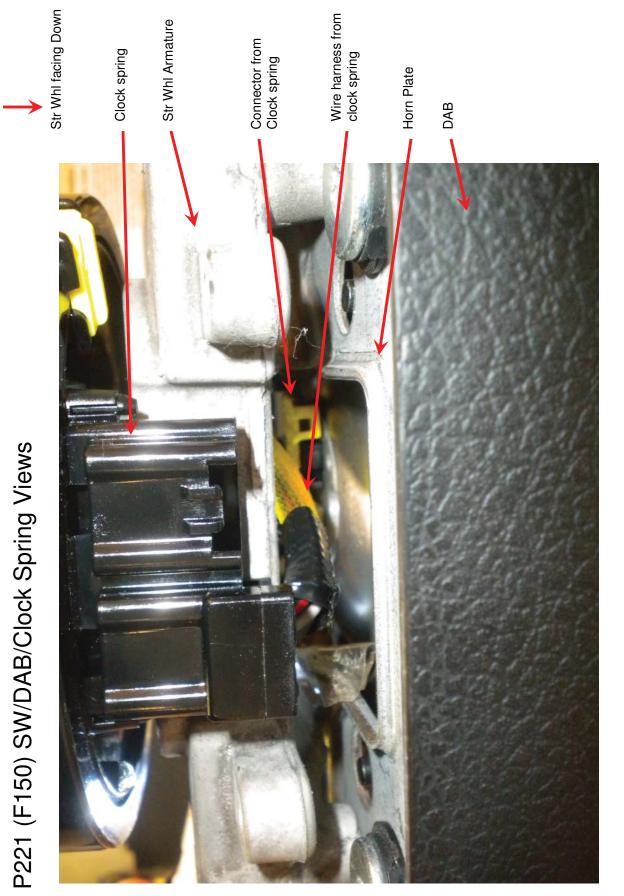
Here is the 3rd group:



P221_SW-DAB_ClocP221_SW-DAB_ClocP221_SW-DAB_Cloc kspring_Pictur... kspring_Pictur... kspring_Pictur...

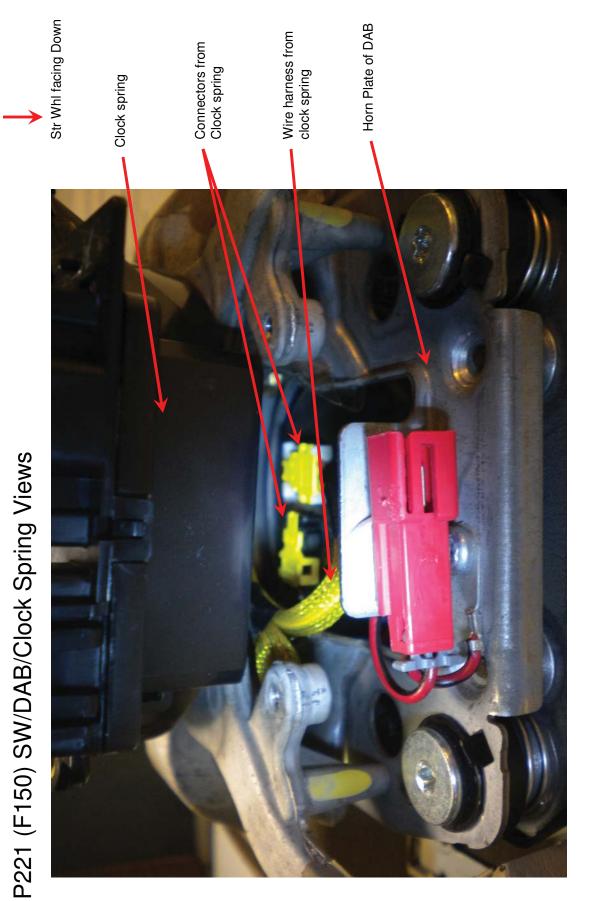
Have a great day, "Teamwork Leads to Success!" Michael J. Dean Ford Restraints - SW/DAB D&R Eng C170/B299N/C346N PDC 1D-E27 Ford Cell Ph : (313) 805-7890 Email Addr : mdean6@ford.com

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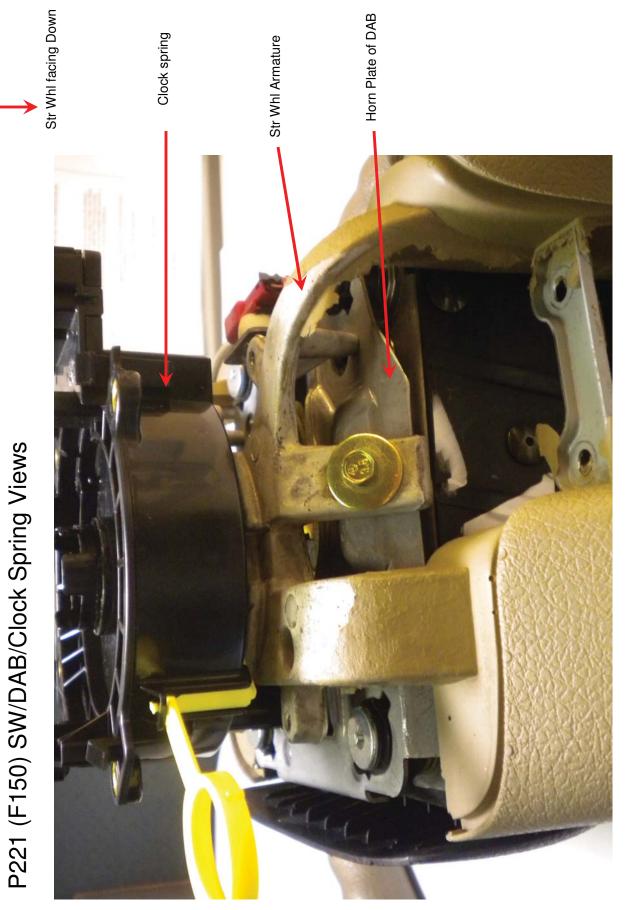


Top side view of clock spring, Str WhI, DAB (overall assembly turned over)

Page 12 of 13



bottom side view of clock spring, Str WhI, DAB (overall assembly turned over)



Right side view of clock spring, Str Whl, DAB (overall assembly turned over)

Page 10 of 13



Str WhI facing UP

Right side view of clock spring, Str Whl, DAB

From: Sent: To: Subject: Dean, Michael (M.J.) Tuesday, May 11, 2010 4:04 PM Culkeen, Patrick (P.M.) P221 (F150) Pictures - group 4

Attachments: P221_SW-DAB_Clockspring_Pictures_p13.pdf

Hello Patrick,

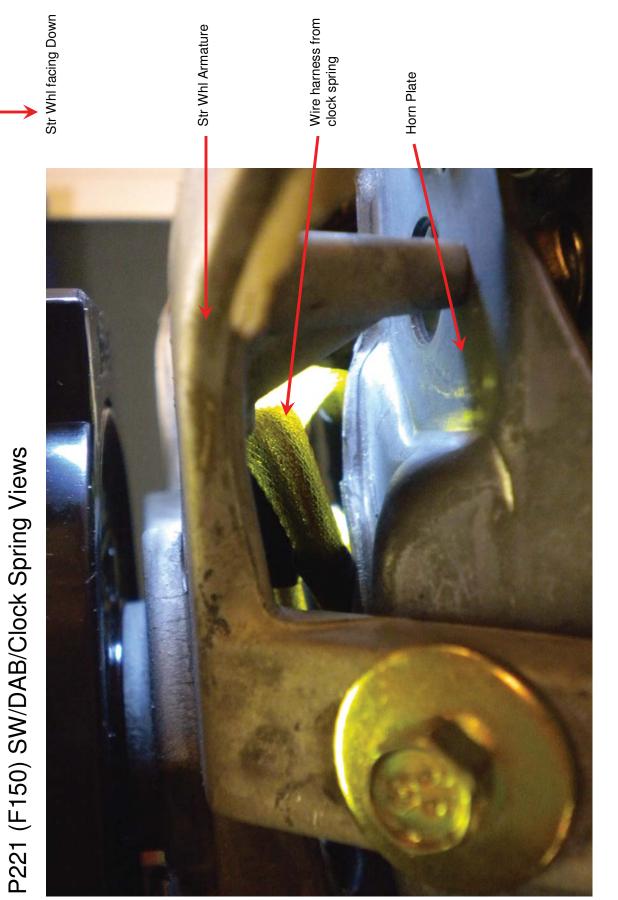
Here is the 4th group:



P221_SW-DAB_Cloc kspring_Pictur...

Have a great day, "Teamwork Leads to Success!" Michael J. Dean Ford Restraints - SW/DAB D&R Eng C170/B299N/C346N PDC 1D-E27 Ford Cell Ph : (313) 805-7890 Email Addr : mdean6@ford.com

pls. visit www.thefordstory.com



Right side view of clock spring, Str WhI, DAB (overall assembly turned over)

Page 13 of 13

From:	Beauregard, Danny (D.J.)
Sent:	Thursday, July 01, 2010 1:46 PM
To:	Sutherland, Roy (R.W.)
Subject:	P221 service jumper
Follow Up Flag:	Follow up
Flag Status:	Red
Attachments:	Picture (Enhanced Metafile)

Roy, Take a look it is W status (C12368048). I will raise it to A soon. Won't let me go to P.

Danny Beauregard (DBEAURE1)

CD3, EN/FN, P150 & P415 Switch Applications Engineer Bldg. #5, Cube 1G028 Dearborn, MI Tel: (313) 805-6773 dbeaure1@ford.com



From:Lang, Gary (G.C.)Sent:Wednesday, May 12, 2010 5:13 PMTo:'tim.crain@spx.com'Cc:Lang, Gary (G.C.)Subject:10x11 - F150 Air Bag

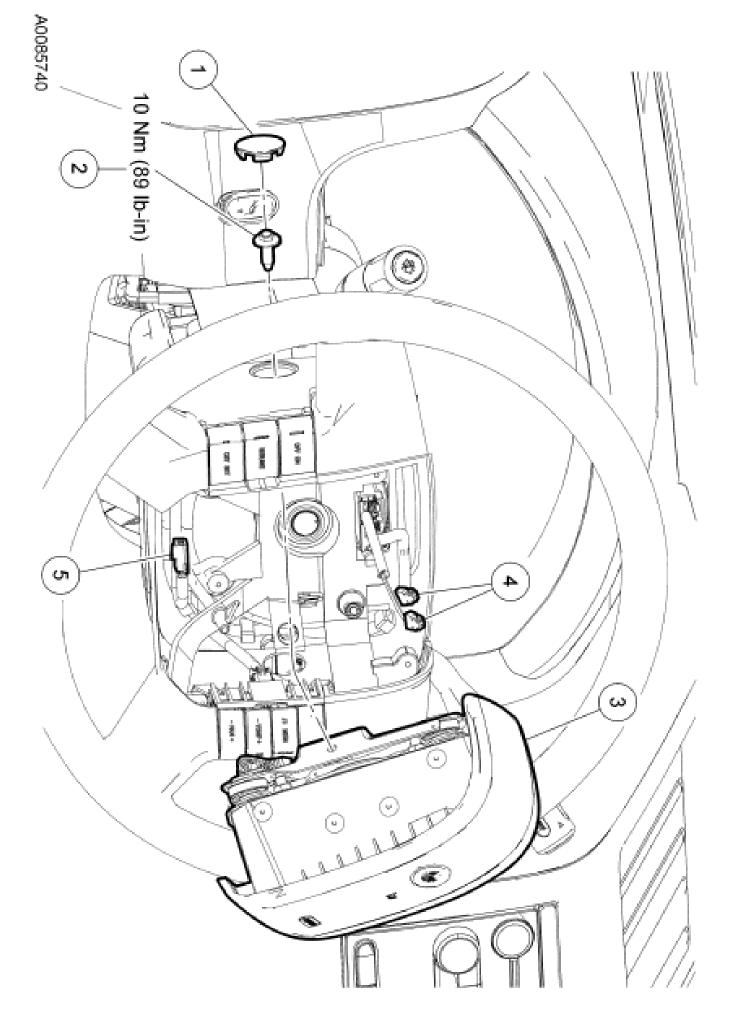
Attachments:

Air Bag.bmp

10X11 - F150 Air Bag involves replacing the jumper between the clockspring and the air bag to reduce the chance of chaffing (see item #4 in the attached picture). The tech will follow WSM procedures to R&I the drivers air bag and install a revised jumper. No inspection. This covers 2004 to 2006 F150 (new body style, not Heritage). Currently the WSM considers this jumper to be part of the clockspring but it is a separate part that is connected with a connector. This jumper is not released as a service part yet. We are still in the investigation stage and not in a hurry. We may want to find a vehicle for WSM procedure and Labor Time verification.



Gary Lang Ford Customer Service - Recall Phone (313) 24-84791 DSC II rm 795 1800 Fairlane Dr Allen Park, MI 48101



From:	Joel Rosenberg [jmr@Sterlingtech.org]
Sent:	Friday, October 15, 2010 11:27 AM
То:	Kreiger, Erik (E.); Culkeen, Patrick (P.M.)
Cc:	Carl Godell; Brad Salter
Subject:	Airbag Jumper Harness Label Approval - Important
	20101011122002002

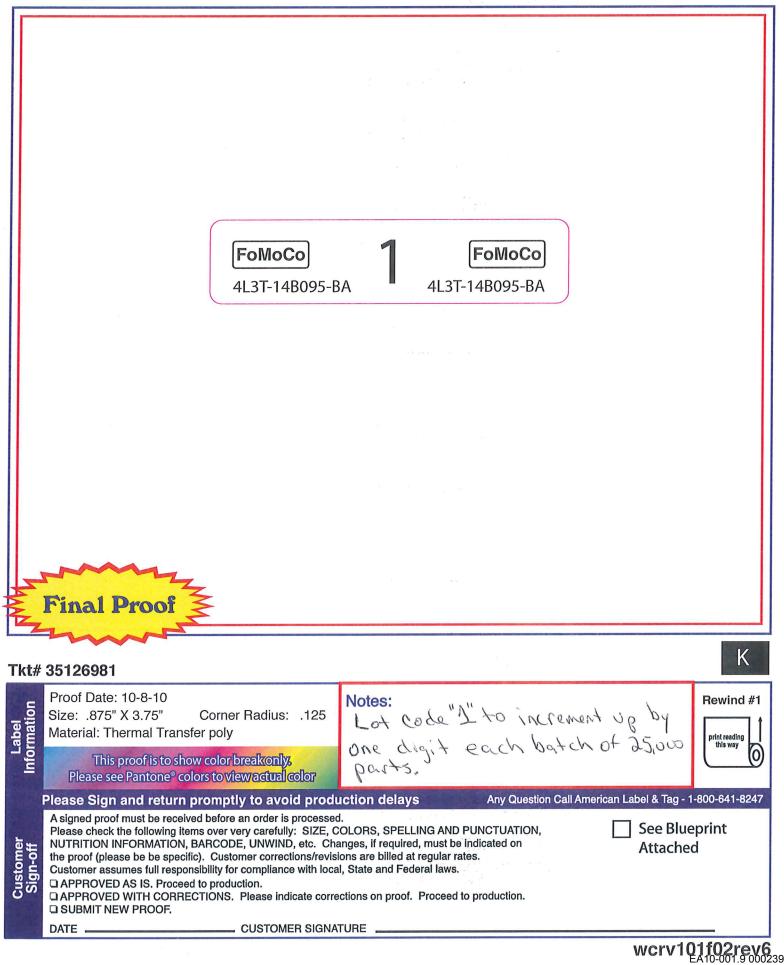
Attachments: 20101014133902092.pdf

Erik and Pat,

Attached are the final proofs for the P/N label. They both meet Ford Standards. Who is the appropriate representative of Ford to approve which label you would like? The first label appears far less cluttered to us for a flag label. We will order the labels just as soon as it is signed off. Thanks for your help.

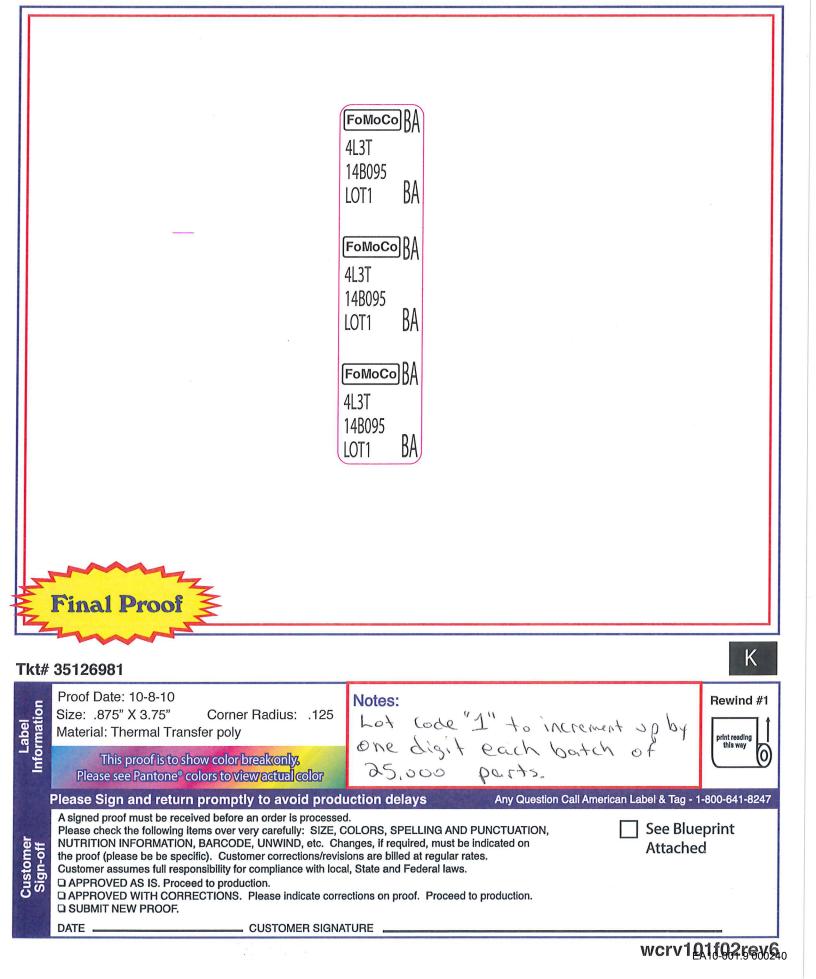
Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org 🐇 American Label & Tag, Inc.

41878 Koppernick • Canton, MI 48187 or PO Box 85488 • Westland, MI 48185 • Phone (734) 454-7600 • Fax (734) 454-7606



🦝 American Label & Tag, Inc.

41878 Koppernick • Canton, MI 48187 or PO Box 85488 • Westland, MI 48185 • Phone (734) 454-7600 • Fax (734) 454-7606



From: Joel Rosenberg [jmr@Sterlingtech.org]
Sent: Saturday, October 30, 2010 12:25 PM
To: Linda Berger; Chad Baker
Cc: Brad Salter; Carl Godell; Kreiger, Erik (E.)

Subject: FW: transportation costs.

Linda,

I found a "missed shipment" sticker on the door today (Saturday – October 31) from UPS. It was for a shipment from FCI which should have been here Wednesday. I have advised FCI in emails several times (see below) that shipping/receiving is closed Saturdays and only plan for Monday-Friday. Please be certain to identify any Saturday charge from UPS so we can charge it back to FCI. They are charging all freight directly to our account and neither Ford nor STI should be paying for any Saturday charge which arises from this. Thanks

Joel

From: Joel Rosenberg
Sent: Friday, October 22, 2010 12:29 PM
To: Karen.Bird@fci.com; Laura.Wakeford@fci.com
Cc: 'Kreiger, Erik (E.)'; Brad Salter; Carl Godell; Chad Baker
Subject: RE: transportation costs.

Karen,

STI's UPS account number is 75W855. Please ship against our account so the product continues to flow. Again, only ship on Monday through Friday, and schedule for delivery Monday through Friday. We don't want Ford to incur extra costs for Saturday pick-up or deliveries. Thanks,

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Friday, October 22, 2010 12:25 PM
To: Karen.Bird@fci.com
Cc: Joel Rosenberg; Laura.Wakeford@fci.com
Subject: RE: transportation costs.

Karen.

STI will provide you shipping account numbers and we will handle it from there.

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972

3/3/2011

From: Karen.Bird@fci.com [mailto:Karen.Bird@fci.com]
Sent: Friday, October 22, 2010 11:34 AM
To: Kreiger, Erik (E.)
Cc: jmr@Sterlingtech.org; Laura.Wakeford@fci.com
Subject: RE: transportation costs.

This is the direction from upper management. I am afraid that our hands are tied. Karen B.

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Friday, October 22, 2010 11:12 AM
To: Bird, Karen
Cc: jmr@Sterlingtech.org; Wakeford, Laura
Subject: RE: transportation costs.

Karen.

I am offsite. Why can not you submit invoices to us and we pay you via payables?

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Karen.Bird@fci.com [mailto:Karen.Bird@fci.com]
Sent: Friday, October 22, 2010 10:54 AM
To: Kreiger, Erik (E.)
Cc: jmr@Sterlingtech.org; Laura.Wakeford@fci.com
Subject: transportation costs.
Importance: High

Hello Erik

I just left you a voice message regarding the transportation costs from Honduras to Walled Lake, MI. Even though Ford as agreed to reimburse us for the freight, our company's Comptroller will not allow it. We have already shipped product on our dime via Fed Ex. Now we need to ship again today and tomorrow and we need to use either Ford's account number or Sterling's account number to do so.

Also we will need a UPS number in order to ship out on Saturday as Fed Ex does not pick up on Sat.

We will need this information quickly so the plant can prepare the correct paper work.

Regards,

Karen Bird

Senior Inside Sales Coordinator

FCI MVL Division - USA

248-592-2724 phone

248-592-2701 fax

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Sent: Monday, November 01, 2010 8:38 AM

To: Joel Rosenberg; Karen.Bird@fci.com; Laura.Wakeford@fci.com

Cc: Brad Salter; Carl Godell; Kreiger, Erik (E.)

Subject: RE: transportation costs - premium costs to be credited

Karen,

Just for clarification, we will certainly reimburse the cost for overnight freight on the last shipment. It is the Saturday shipment/delivery premium cost we want to be certain to avoid. Please be certain you have procedures in place to assure the policies are followed. Thanks for your support.

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

From: Joel Rosenberg
Sent: Saturday, October 30, 2010 12:58 PM
To: 'Karen.Bird@fci.com'; Laura.Wakeford@fci.com
Cc: Brad Salter; Carl Godell; 'Kreiger, Erik (E.)'
Subject: FW: transportation costs - premium costs to be credited

Karen,

I just came in on Saturday afternoon and see a note from UPS that we missed a delivery attempt of 12 boxes from Honduras. I have advised several times in writing that Sterling's Shipping /Receiving Department is closed on Saturdays and only to schedule deliveries Monday through Friday. I have attached 2 of the emails below. Since you are charging direct to our account, I will credit the Saturday delivery against our payables to FCI. I called UPS and they confirmed the delivery was specified "Saturday delivery". While I am grateful to receive product, there is no one in the factory Saturdays. Please make certain the directions of **Monday through Friday deliveries only** are passed on to your shipping department in Honduras. I want to be certain that while we are proceeding with overnight deliveries that this does not occur again.

Also, I did receive an email yesterday afternoon from your Quality Manager stating that they will begin packaging the product per our agreed upon specification. I will contact her Monday with a recommended plan for verifying product already here.

Lastly, I still have no production schedule from you. If I do not receive product by Friday I am in a shutdown mode already. Why is it so difficult to receive a Planned Shipment Schedule? Please advise me as soon as possible. Thank you,

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc.

2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

From: Joel Rosenberg Sent: Saturday, October 30, 2010 12:25 PM To: Linda Berger; Chad Baker Cc: Brad Salter; Carl Godell; 'Kreiger, Erik (E.)' Subject: FW: transportation costs.

Linda,

I found a "missed shipment" sticker on the door today (Saturday – October 31) from UPS. It was for a shipment from FCI which should have been here Wednesday. I have advised FCI in emails several times (see below) that shipping/receiving is closed Saturdays and only plan for Monday-Friday. Please be certain to identify any Saturday charge from UPS so we can charge it back to FCI. They are charging all freight directly to our account and neither Ford nor STI should be paying for any Saturday charge which arises from this. Thanks

Joel

From: Joel Rosenberg
Sent: Friday, October 22, 2010 11:15 AM
To: 'Karen.Bird@fci.com'; ekreiger@ford.com
Cc: Laura.Wakeford@fci.com; 'Kreiger, Erik (E.)'; Carl Godell; Brad Salter
Subject: RE: transportation costs.

Karen,

Saturday pick-up and/or delivery is not necessary. Please ship on Monday through Friday only for delivery Monday through Friday only. Sterling's Shipping department is not open on Saturdays. Thank you,

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

From: Joel Rosenberg
Sent: Friday, October 22, 2010 12:29 PM
To: Karen.Bird@fci.com; Laura.Wakeford@fci.com
Cc: 'Kreiger, Erik (E.)'; Brad Salter; Carl Godell; Chad Baker
Subject: RE: transportation costs.

Karen,

STI's UPS account number is 75W855. Please ship against our account so the product continues to flow. Again, only ship on Monday through Friday, and schedule for delivery Monday through Friday. We don't want Ford to incur extra costs for Saturday pick-up or deliveries. Thanks,

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334

Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Friday, October 22, 2010 12:25 PM
To: Karen.Bird@fci.com
Cc: Joel Rosenberg; Laura.Wakeford@fci.com
Subject: RE: transportation costs.

Karen.

STI will provide you shipping account numbers and we will handle it from there.

Erik M. Kreiger FSA Parts Specialist & Buyer 313-39D-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Karen.Bird@fci.com [mailto:Karen.Bird@fci.com]
Sent: Friday, October 22, 2010 11:34 AM
To: Kreiger, Erik (E.)
Cc: jmr@Sterlingtech.org; Laura.Wakeford@fci.com
Subject: RE: transportation costs.

This is the direction from upper management. I am afraid that our hands are tied. Karen B.

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Friday, October 22, 2010 11:12 AM
To: Bird, Karen
Cc: jmr@Sterlingtech.org; Wakeford, Laura
Subject: RE: transportation costs.

Karen.

I am offsite. Why can not you submit invoices to us and we pay you via payables?

Erik M. Kreiger FSA Parts Specialist & Buyer 3l3-39D-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year From: Karen.Bird@fci.com [mailto:Karen.Bird@fci.com]
Sent: Friday, October 22, 2010 10:54 AM
To: Kreiger, Erik (E.)
Cc: jmr@Sterlingtech.org; Laura.Wakeford@fci.com
Subject: transportation costs.
Importance: High

Hello Erik

I just left you a voice message regarding the transportation costs from Honduras to Walled Lake, MI. Even though Ford as agreed to reimburse us for the freight, our company's Comptroller will not allow it. We have already shipped product on our dime via Fed Ex. Now we need to ship again today and tomorrow and we need to use either Ford's account number or Sterling's account number to do so.

Also we will need a UPS number in order to ship out on Saturday as Fed Ex does not pick up on Sat.

We will need this information quickly so the plant can prepare the correct paper work.

Regards,

Karen Bird

Senior Inside Sales Coordinator

FCI MVL Division - USA

248-592-2724 phone

248-592-2701 fax

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Follow Up Flag: Follow up

Flag Status: Red

HI Erik,

I was out of the office yesterday so let me follow-up with my plant. I know they were waiting on a quote back from FCI and I'm not sure if they were the only supplier that was the hold up. I'll let you know.

Tina Sr. Account Manager 248-447-1964 phone 248-447-1920 fax

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Monday, April 26, 2010 2:35 PM
To: Beauchamp, Tina; Culkeen, Patrick (P.M.); Sutherland, Roy (R.W.)
Subject: RE: CLOCKSPRING JUMPER

Tina.

Has there been any progress to this quote review? Thank you

Erik M. Kreiger

FSA Parts Specialist 3l3-39D-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

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From: Joel Rosenberg [jmr@Sterlingtech.org] Sent: Tuesday, November 09, 2010 12:16 PM To: Laura.Wakeford@fci.com; Kreiger, Erik (E.); Fatima.Lopez@fci.com; Gabriela.Reyes@fci.com Cc: Brad Salter; Carl Godell Subject: RE: transportation costs - premium costs to be credited Laura. Thanks. We'll watch the bills as they come in to make certain they don't charge for it. Can you please send me copies of your shipping documents so I can show UPS is was not requested to be early AM. I will watch for the response on Quality. Thanks Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org From: Laura.Wakeford@fci.com [mailto:Laura.Wakeford@fci.com]

From: Laura.Wakeford@fci.com [mailto:Laura.Wakeford@fci.com]
Sent: Tuesday, November 09, 2010 11:49 AM
To: Joel Rosenberg; ekreiger@ford.com; Fatima.Lopez@fci.com; Gabriela.Reyes@fci.com
Cc: Brad Salter; Carl Godell
Subject: RE: transportation costs - premium costs to be credited

Joel,

I have checked with the plant, they have not requested an early AM delivery, they are using the only next day air service available out of Honduras.

They are going to check with UPS to see if it could be delivered later in the day, but they are not requesting special service currently.

Regarding the 8D, the quality engineer assigned to this 8D is Gabriela Reyes. Please include her in future emails.

I have asked for a response to be sent today for this 8D.

Kind regards, Laura

Laura D. Wakeford CELL: 734-634-3967 laura.wakeford@fci.com

From: Joel Rosenberg [mailto:jmr@Sterlingtech.org]
Sent: Tuesday, November 09, 2010 10:28 AM
To: Kreiger, Erik (E.); Wakeford, Laura; Lopez, Fatima
Cc: Brad Salter; Kreiger, Erik (E.); Carl Godell
Subject: FW: transportation costs - premium costs to be credited

Karen, Laura and Fatima,

Friday and yesterday we received shipments "Early AM delivery. We DO NOT want early AM delivery. . Nov 2nd it was clearly stated below NOT to use early AM. Ford will only reimburse overnight charges. Any unnecessary additional

costs incurred to our shipping account will be credited against our payables. Nov 2nd it was clearly stated below NOT to use early AM. All relevant emails are attached below.

Please make certain your procedures are in place to assure this is corrected.

Also I have not yet received a response to the 8D you were sent. Please provide a response today including a material disposition.

Thank you,

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

From: Joel Rosenberg
Sent: Tuesday, November 02, 2010 11:49 AM
To: 'Laura.Wakeford@fci.com'
Cc: Brad Salter; 'Karen.Bird@fci.com'; Carl Godell
Subject: RE: Sterling shipments and schedule AM-100077 F599800A and F99800A

Laura, Also, if there are options for overnight or early AM, all we want is overnight/next day. Thanks

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

From: Joel Rosenberg Sent: Saturday, October 30, 2010 12:58 PM To: 'Karen.Bird@fci.com'; Laura.Wakeford@fci.com

Cc: Brad Salter; Carl Godell; 'Kreiger, Erik (E.)' **Subject:** FW: transportation costs - premium costs to be credited

Karen,

I just came in on Saturday afternoon and see a note from UPS that we missed a delivery attempt of 12 boxes from Honduras. I have advised several times in writing that Sterling's Shipping /Receiving Department is closed on Saturdays and only to schedule deliveries Monday through Friday. I have attached 2 of the emails below. Since you are charging direct to our account, I will credit the Saturday delivery against our payables to FCI. I called UPS and they confirmed the delivery was specified "Saturday delivery". While I am grateful to receive product, there is no one in the factory Saturdays. Please make certain the directions of **Monday through Friday deliveries only** are passed on to your shipping department in Honduras. I want to be certain that while we are proceeding with overnight deliveries that this does not occur again.

Also, I did receive an email yesterday afternoon from your Quality Manager stating that they will begin packaging the product per our agreed upon specification. I will contact her Monday with a recommended plan for verifying product already here.

Lastly, I still have no production schedule from you. If I do not receive product by Friday I am in a shutdown mode already. Why is it so difficult to receive a Planned Shipment Schedule? Please advise me as soon as possible. Thank you,

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

From: Joel Rosenberg
Sent: Saturday, October 30, 2010 12:25 PM
To: Linda Berger; Chad Baker
Cc: Brad Salter; Carl Godell; 'Kreiger, Erik (E.)'
Subject: FW: transportation costs.

Linda,

I found a "missed shipment" sticker on the door today (Saturday – October 31) from UPS. It was for a shipment from FCI which should have been here Wednesday. I have advised FCI in emails several times (see below) that shipping/receiving is closed Saturdays and only plan for Monday-Friday. Please be certain to identify any Saturday charge from UPS so we can charge it back to FCI. They are charging all freight directly to our account and neither Ford nor STI should be paying for any Saturday charge which arises from this. Thanks

Joel

From: Joel Rosenberg
Sent: Friday, October 22, 2010 11:15 AM
To: 'Karen.Bird@fci.com'; ekreiger@ford.com
Cc: Laura.Wakeford@fci.com; 'Kreiger, Erik (E.)'; Carl Godell; Brad Salter
Subject: RE: transportation costs.

Karen,

Saturday pick-up and/or delivery is not necessary. Please ship on Monday through Friday only for delivery Monday through Friday only. Sterling's Shipping department is not open on Saturdays. Thank you,

Joel Rosenberg President

Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

From: Joel Rosenberg
Sent: Friday, October 22, 2010 12:29 PM
To: Karen.Bird@fci.com; Laura.Wakeford@fci.com
Cc: 'Kreiger, Erik (E.)'; Brad Salter; Carl Godell; Chad Baker
Subject: RE: transportation costs.

Karen,

STI's UPS account number is 75W855. Please ship against our account so the product continues to flow. Again, only ship on Monday through Friday, and schedule for delivery Monday through Friday. We don't want Ford to incur extra costs for Saturday pick-up or deliveries. Thanks,

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Friday, October 22, 2010 12:25 PM
To: Karen.Bird@fci.com
Cc: Joel Rosenberg; Laura.Wakeford@fci.com
Subject: RE: transportation costs.

Karen.

STI will provide you shipping account numbers and we will handle it from there.

Erik M. Kreiger FSA Parts Specialist & Buyer 3l3-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Karen.Bird@fci.com [mailto:Karen.Bird@fci.com] Sent: Friday, October 22, 2010 11:34 AM To: Kreiger, Erik (E.)

This is the direction from upper management. I am afraid that our hands are tied. Karen B.

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Friday, October 22, 2010 11:12 AM
To: Bird, Karen
Cc: jmr@Sterlingtech.org; Wakeford, Laura
Subject: RE: transportation costs.

Karen.

I am offsite. Why can not you submit invoices to us and we pay you via payables?

Erik M. Kreiger FSA Parts Specialist & Buyer 3l3-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Karen.Bird@fci.com [mailto:Karen.Bird@fci.com]
Sent: Friday, October 22, 2010 10:54 AM
To: Kreiger, Erik (E.)
Cc: jmr@Sterlingtech.org; Laura.Wakeford@fci.com
Subject: transportation costs.
Importance: High

Hello Erik

I just left you a voice message regarding the transportation costs from Honduras to Walled Lake, MI. Even though Ford as agreed to reimburse us for the freight, our company's Comptroller will not allow it. We have already shipped product on our dime via Fed Ex. Now we need to ship again today and tomorrow and we need to use either Ford's account number or Sterling's account number to do so.

Also we will need a UPS number in order to ship out on Saturday as Fed Ex does not pick up on Sat.

We will need this information quickly so the plant can prepare the correct paper work.

Regards,

Karen Bird

Senior Inside Sales Coordinator

FCI MVL Division - USA

248-592-2724 phone

3/2/2011

***** Confidentiality Statement/Disclaimer ***** This message and any attachments is intended for the sole use of the intended recipient. It may contain confidential information. Any unauthorized use, dissemination or modification is strictly prohibited. If you are not the intended recipient, please notify the sender immediately then delete it from all your systems, and do not copy, use or print. Internet communications are not secure and it is the responsibility of the recipient to make sure that it is virus exempt. The company/sender cannot be responsible for any unauthorized alterations or modifications made to the contents. If you require any form of confirmation of the contents, please contact the company/sender. The company/sender is not liable for any errors or omissions in the content of this message

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From:Joel Rosenberg [jmr@Sterlingtech.org]Sent:Friday, October 22, 2010 12:22 PMTo:Kreiger, Erik (E.)Cc:Brad Salter; Carl Godell

Subject: RE: transportation costs.

Erik,

Sure. We can help however you like. It would have been lower cost to have it direct from them, but we can provide them an account number. We get invoiced weekly on International freight or UPS. Can we provide invoices to HLM every couple weeks so we don't have to wait until the program is over to get paid? I can FCI the account number right now if it helps. Let me know.

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Friday, October 22, 2010 12:02 PM
To: Joel Rosenberg
Subject: transportation costs.

Joel.

Does Sterling have a shipping account? Ford can reimburse via HLM on a B-Order.

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Karen.Bird@fci.com [mailto:Karen.Bird@fci.com]
Sent: Friday, October 22, 2010 11:34 AM
To: Kreiger, Erik (E.)
Cc: jmr@Sterlingtech.org; Laura.Wakeford@fci.com
Subject: RE: transportation costs.

This is the direction from upper management. I am afraid that our hands are tied. Karen B.

3/3/2011

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Friday, October 22, 2010 11:12 AM
To: Bird, Karen
Cc: jmr@Sterlingtech.org; Wakeford, Laura
Subject: RE: transportation costs.

Karen.

I am offsite. Why can not you submit invoices to us and we pay you via payables?

Erik M. Kreiger FSA Parts Specialist & Buyer 3/3-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Karen.Bird@fci.com [mailto:Karen.Bird@fci.com]
Sent: Friday, October 22, 2010 10:54 AM
To: Kreiger, Erik (E.)
Cc: jmr@Sterlingtech.org; Laura.Wakeford@fci.com
Subject: transportation costs.
Importance: High

Hello Erik

I just left you a voice message regarding the transportation costs from Honduras to Walled Lake, MI. Even though Ford as agreed to reimburse us for the freight, our company's Comptroller will not allow it. We have already shipped product on our dime via Fed Ex. Now we need to ship again today and tomorrow and we need to use either Ford's account number or Sterling's account number to do so.

Also we will need a UPS number in order to ship out on Saturday as Fed Ex does not pick up on Sat.

We will need this information quickly so the plant can prepare the correct paper work.

Regards,

Karen Bird

Senior Inside Sales Coordinator

FCI MVL Division - USA

248-592-2724 phone

248-592-2701 fax

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Attachments:

Part Number_ Vehicle List Rev 2_22Apr2010.xls



Part Number_

Vehicle List Rev ... Please see attached.

Subject Vehicles, DS=Dual Stage Inflator, SS=Single Stage Inflator Make Model Program Model Years							
Ford	F-150	P221	2004	2005			
FUIU	F-150	P221			6L34 - 15043B13		
			BFW	CDW	CCW	CBW	
Part No.			DS,30355411	DS,30363977		DS,30373779	
Ford	F-150	PN96	2004				
			4L34-15034B13	5L34 15034B13	6L34 15034B13		
			CDW	ACW	CCW		
Part No.					SS,30374847		
Lincoln	Mark LT	P221	2004				
			NA	5L34 15043B13			
				BEW	BBW		
Part No.				DS,30367187	DS,30374493		
Ford	Explorer	U152 / U251	2002/U152	2003/U152	2004/U152	2005/U251	2006/U251
			2L2A 78043B13	3L24 78043B13	4L24/5L24	6L24-78043B13	7L24-78043B13
			ACW	AAW	78043B13 AAW	AKW	AAW
Part No.			DS,30339920	DS,30357058	DS,30365508	DS,30362490	DS,30362490
Ford	Sport Trac	P207	2002	2003	2004	2005	200
			1L5A 10043B13	1L5A 10043B13	1L5A 10043B13	Not TRW	Not TRW
			CBW	CBW	CBW		
Part No.			SS,30336795	SS,30336795	SS,30336795		
				20,00000.00	20,00000.00		
Mercury	Mountaineer		2002/U152	2003/U152	2004	2005/U251	2006/U251
				3L24 78043B13	4L24/5L24	6L94-78043B13	7L94-78043B13
			BCW	BAW	78043B13 BAW	AKW	AAW
			2011				
Part No.			DS,30339933	DS,30357279	DS,30365509	DS,30366135	DS,30366135
		1	_ 2,00000000	,00000	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
Lincoln	Aviator	U231	2002	2003	2004	2005	
			NA			5C34 78043B13	
						AAW / BAW	
Devet NL				DS,30356580/	DS,30364227/	DS,30364227/	
Part No.				30356581	30364230	30364230	

		Pe	er Vehicles		
Make	Model	Program		Model Years	
Ford	F-150	P221	2007		
			7L34 15043B13		
			CBW		
Lincoln	Mark LT	P221	2007		
			7L34 15043B13		
			DBW		
Ford	E-150		2004	2005	2006
Ford	E-250		2004		
Ford	E-250 E-350		2004		2006
Ford			2004		
	Escape				2006
Ford	Escape HEV		2004		2006
Ford	Excursion		2004	2005	2006
Ford	Expedition	U222	2004	2005	2006
	·		4L14 78043B13	5L14 78043B13	6L14 78043B13
			AAW	AAW	ABW
Part No.			30371105	30364928	30374422
Ford	F-250	PHN131	2004	2005	2006
			4C34 25043B13	5C34 25043B13	6C34 25043B13
			ACW	BBW	ADW
Part No.			30357504	30379979	30374663
	F 050				
	F-350				
Part No.					
Ford	Freestar		2004	2005	2006
Ford	Freestyle		2004		
Ford	Ranger		2004		
Lincoln	Navigator	U228 2003	2004		
LINCOIN	avigator	2L7A 78043B13			6L7A 78043B13
		BAW / CAW	AAW / BAW	AEW / BEW	AEW / BEW
		30350320/	30364229/	30370027/	30373826/
Part No.		30350320/	30364228	30370028	30373827
		0000021	00004220	00070020	00010021
Mercury	1			0005	0000
	Mariner		2004	/11/15	//////
	Mariner Mariner HEV		2004		2006
Mercury Mercury	Mariner Mariner HEV Montego		2004 2004 2004	2005	

From: Sent: To: Subject: Culkeen, Patrick (P.M.) Tuesday, February 08, 2011 8:26 AM Prescott, Amanda (A.B.) Plot

Attachments:

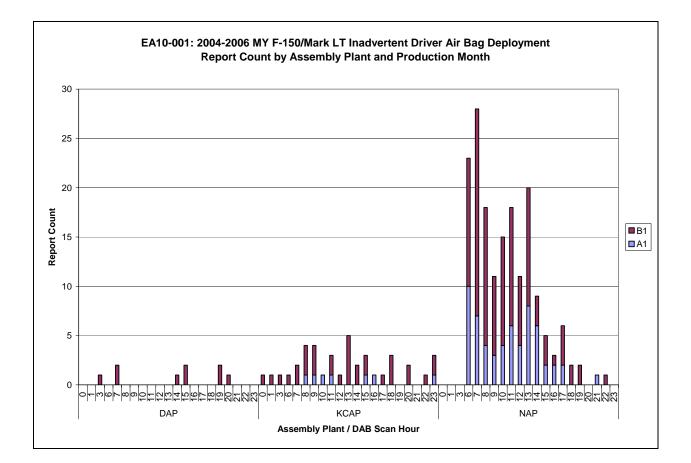
Plot by Plt Scan Hour.doc



Patríck M. Culkeen

Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268



From: Sent: To: Subject: Culkeen, Patrick (P.M.) Friday, February 04, 2011 11:14 AM Prescott, Amanda (A.B.) Plots

Attachments:

Plots for Paper.doc

Here ya' go

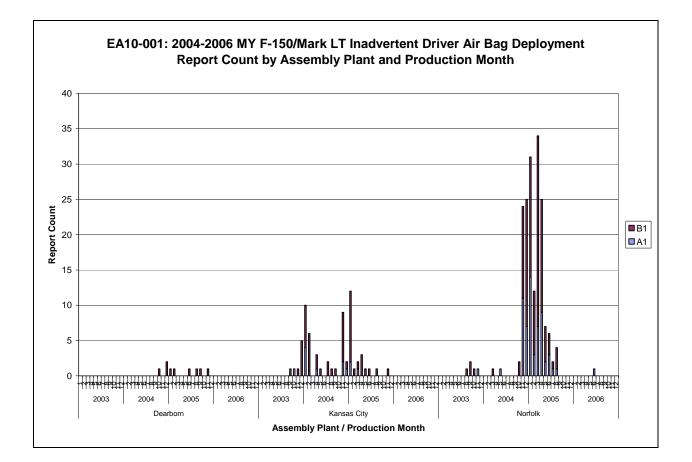


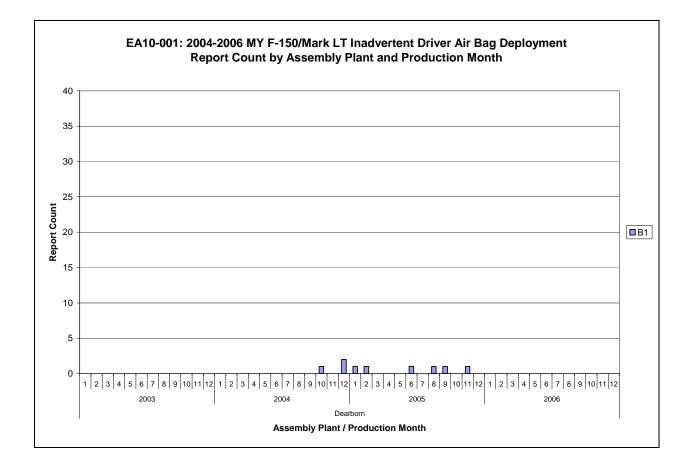
Plots for Paper.doc

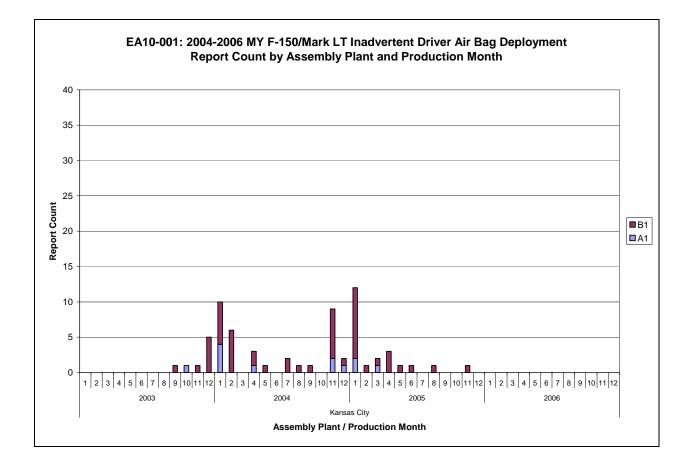
Patríck M. Culkeen

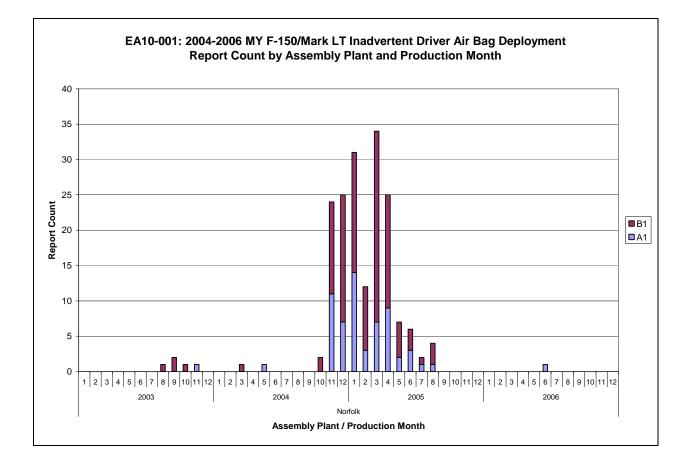
Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268









From:Kreiger, Erik (E.)Sent:Tuesday, October 05, 2010 3:50 PMTo:Sutherland, Roy (R.W.); Sahinbas, Kenan (M.); Dan, Thomas (G.)Subject:PPAPFollow Up Flag:Follow up

Follow Up Flag: Flag Status:

Roy.

You will want to contact Tom Dan's group in regards to PPAP requirements on 4L3T-14B095-BA(Sterling Tech). They will be PPAP'ng in a matter of weeks.

Thank you.

Erik M. Kreiger FSA Parts Specialist & Buyer 3/3-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

Red

From:Patrick Culkeen [pculkeen@twmi.rr.com]Sent:Wednesday, February 02, 2011 11:00 AMTo:Prescott, Amanda (A.B.)Subject:Preliminary Analysis for January UpdateAttachments:January_Analysis_Office_2003.xlsAmanda.

As you have most likely heard, I called Tuneff to see what he was up to and found out you were in the office. I have generated some plots with the latest data, just counts since I didn't have the space to download the entire NAVIS run to slice and dice for rates. You had a chance to see the counts by Plant – no surprise there. Please review and let me know if there are any other plots that you need.

I should be in tomorrow, by hook or by crook. I just love the suburban life – free from the hustle & bustle of the city and all of its snow plows.

Pat

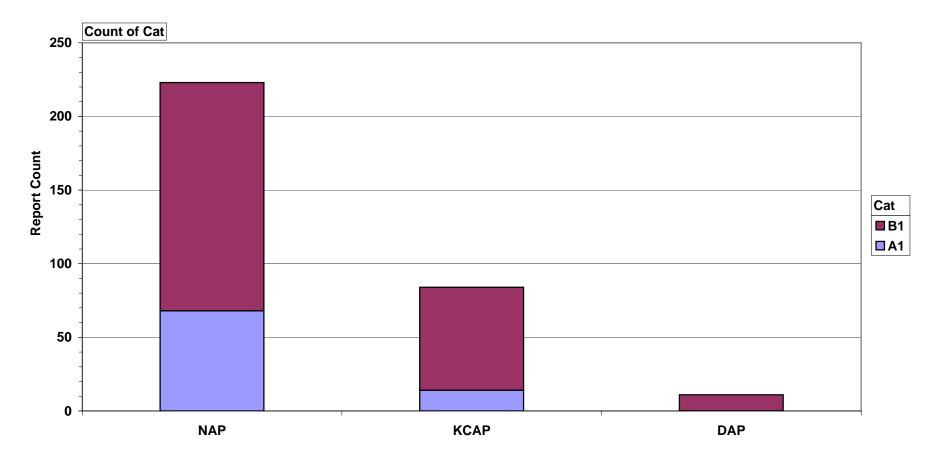
_____ Information from ESET NOD32 Antivirus, version of virus signature database 5840 (20110202) _____

The message was checked by ESET NOD32 Antivirus.

http://www.eset.com

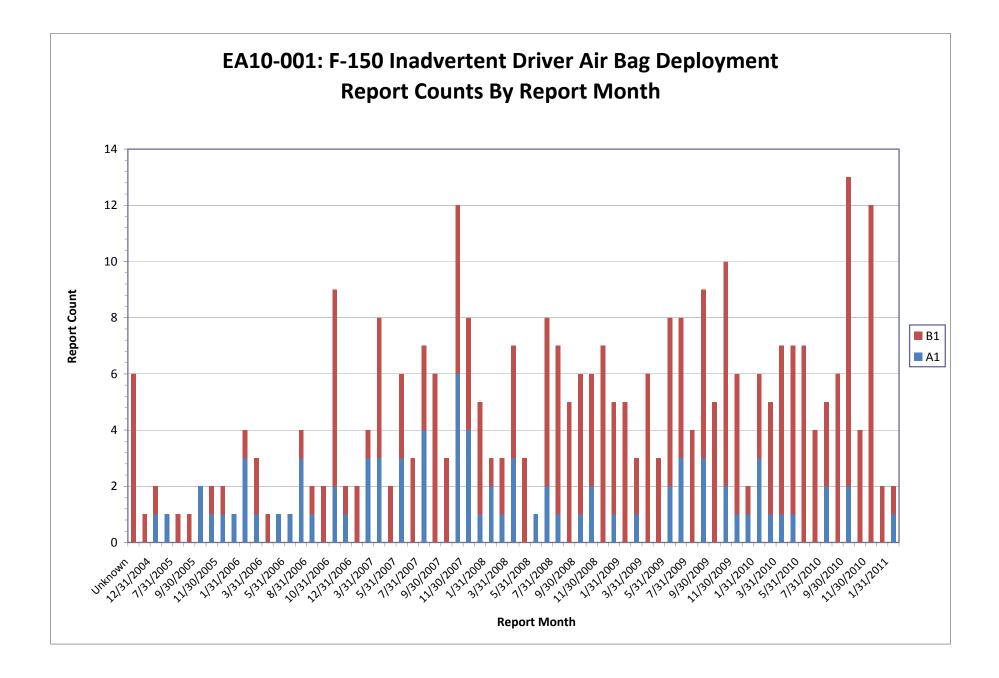
Count of Cat	Cat											
Source	A1		A2		B1	B2		B3	F1	F	2	Grand Total
AWS		7		88	10	1	60	378		3	1	647
CQIS		30		16	60		77	72		2		257
MORS III		35			111		82	2		1		231
NHTSA VOQ					11							11
OGC		10			50					1		61
Grand Total		82		104	242	3	19	452		7	1	1207

EA10-001: F-150 Inadvertent Driver Air Bag Deployment Report Counts By Assembly Plant



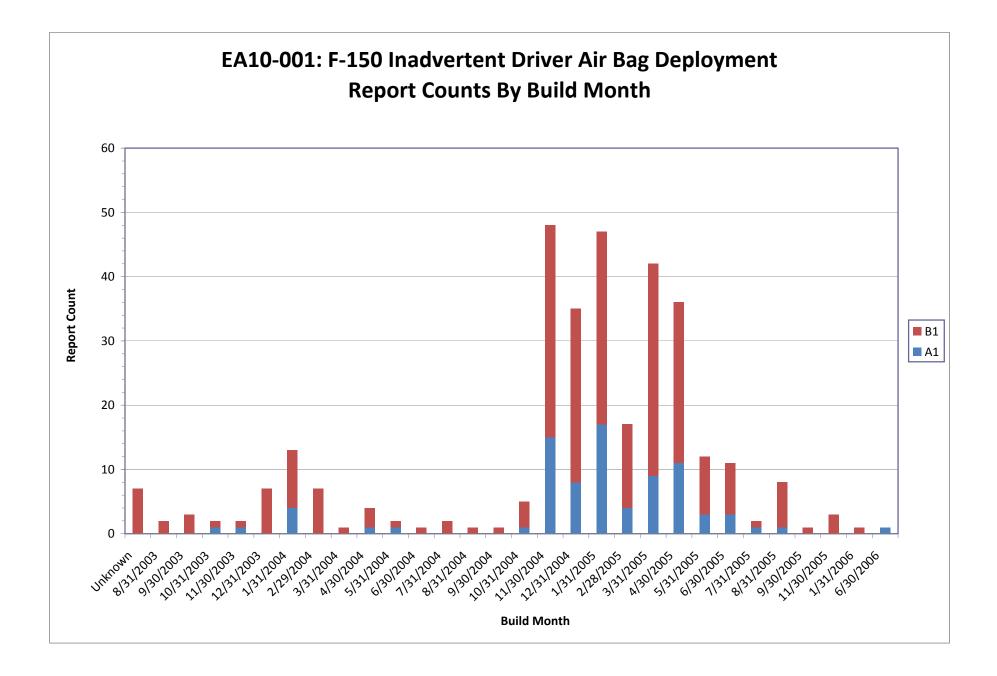
Plant mbly Plant

Count of Cat	Cat			
Plant	A1		B1	Grand Total
NAP		68	155	223
KCAP		14	70	84
DAP			11	11
Grand Total		82	236	318

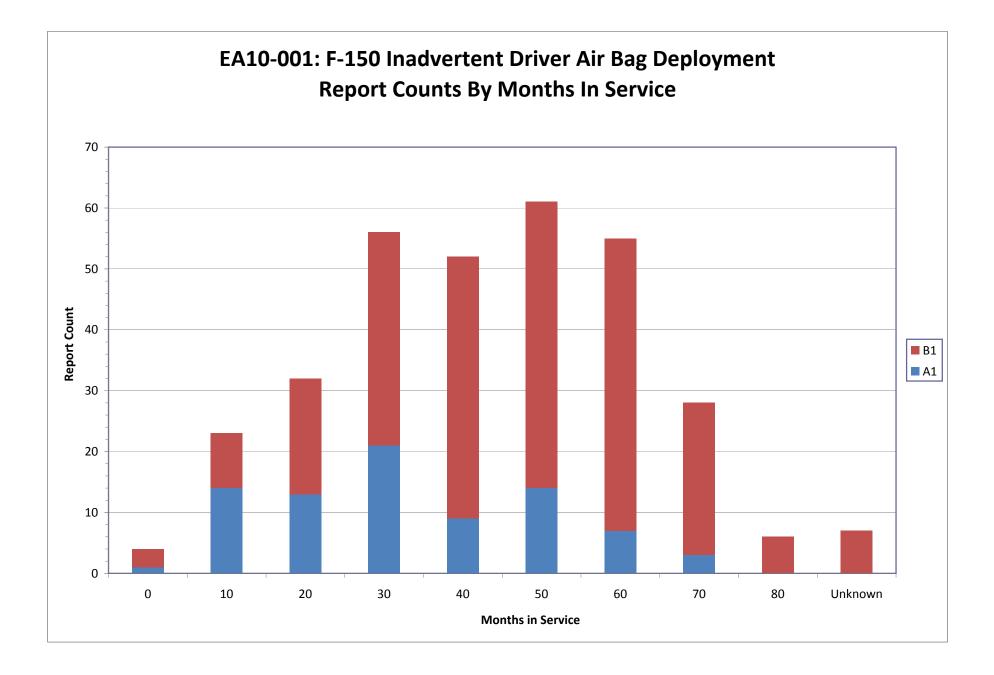


Count of Cat	Cat		
Rpt Mo	A1	B1	Grand Total
Unknown		6	6
Jun-04		1	
Dec-04	1	1	2
May-05	1		1
Jul-05		1	1
Aug-05		1	1
Sep-05	2		2
Oct-05	2 1	1	2
Nov-05			2
Dec-05	1 1		1
Jan-06	3	5 1	4
Feb-06	1	2	3
Mar-06		1	1
Apr-06	1		1
May-06	1		1
Jul-06	3		4
Aug-06	1		2
Sep-06			2
Oct-06	2	2 : 7	9
Nov-06	1	1	2
Dec-06		2	2
Feb-07	3	5 1	4
Mar-07	3	5	8
Apr-07		2	2
May-07	3	3	6
Jun-07		1 2 1 5 2 3 3 3 3 6	1 2 1 1 2 2 2 1 4 3 1 1 4 2 2 9 2 2 4 8 2 6 3 7 6
Jul-07	4	. 3	7
Aug-07		6	6
Sep-07		3	3
Oct-07	6		3 12
Nov-07	4	- 4	8 5 3 3
Dec-07	4 1 2	4	5
Jan-08	2	: 1	3
Feb-08	1	2	3
Mar-08	3		7
Apr-08		3	3
May-08	1		1
Jun-08	1 2 1	6	8
Jul-08	1	6	7
Aug-08		5	5
Sep-08	1	5	6
Oct-08	2	4	6
Nov-08		7	7
Dec-08	1	4	5
Jan-09		5	5
Feb-09	1	2	3
Mar-09		6	6
Apr-09		3	3
May-09	2	6	8
Jun-09	3	6 5 4 7 4 5 2 6 3 6 5 4	7 3 1 8 7 5 6 6 7 5 5 3 6 3 8 8 8 4
Jul-09		4	4

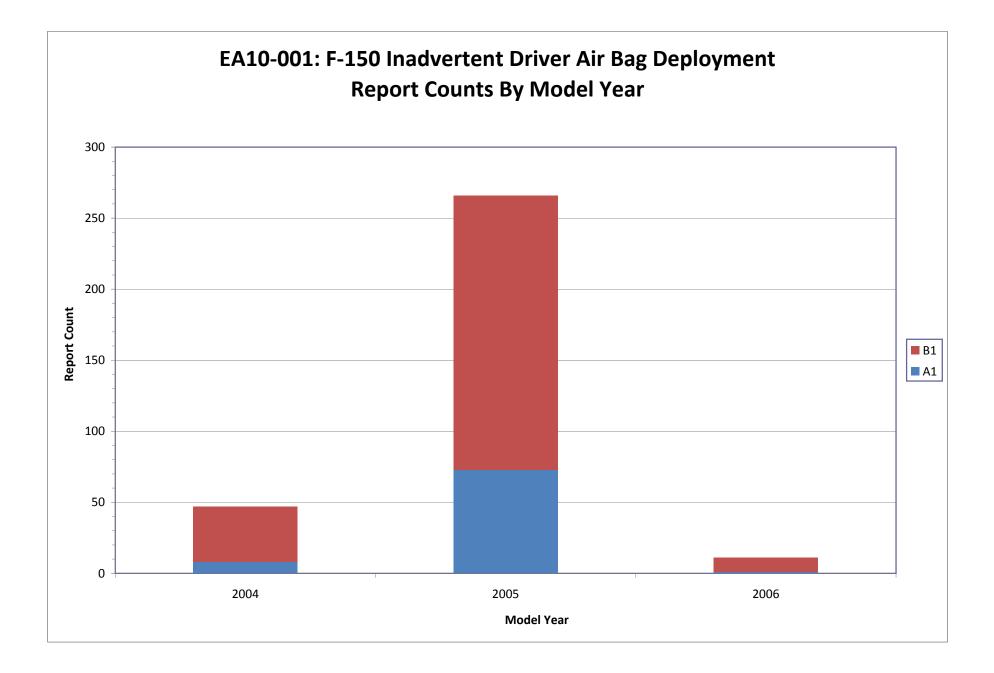
Aug-09	3	6	9
Sep-09		5	5
Oct-09	2	5 8	10
Nov-09	1	5	6
Dec-09	1	1	2
Jan-10	3	3	6 5
Feb-10	1	4	5
Mar-10	1	6	7
Apr-10	1	6	7
May-10		7	7
Jun-10		4	4
Jul-10	2	3	5
Aug-10		6	6
Sep-10	2	11	13
Oct-10		4	4
Nov-10		12	12
Dec-10		2	2
Jan-11	1	1	2
Grand Total	82	242	324



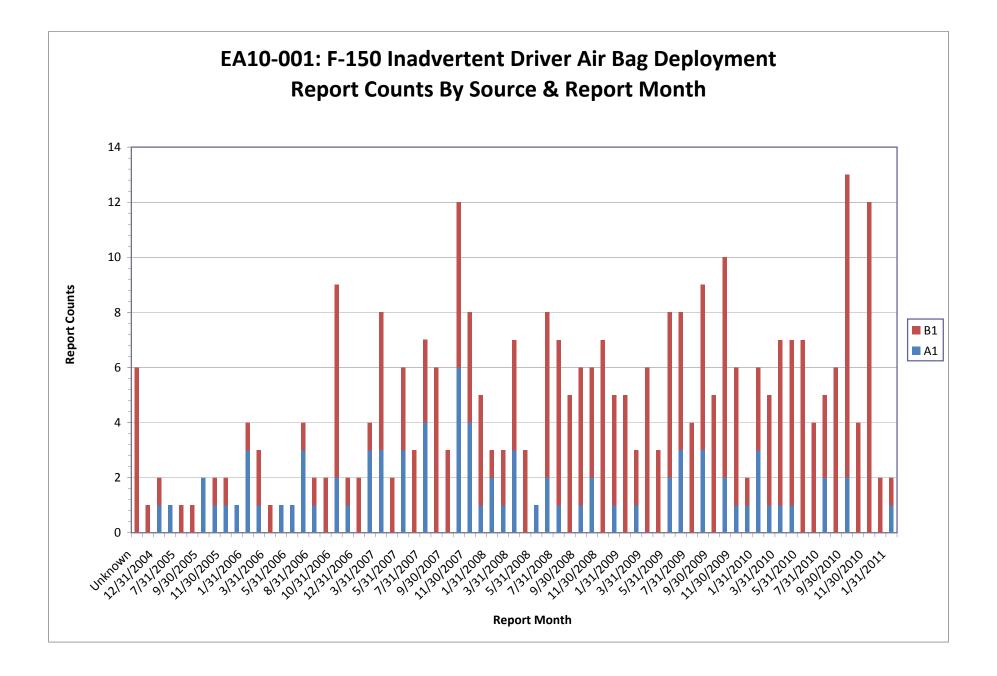
Count of Cat	Cat			
Bld Mo	A1		B1	Grand Total
Unknown			7	7
8/31/2003			7 2 3 1	2
9/30/2003			3	3
10/31/2003		1		2 3 2 7 13
11/30/2003		1	1	2
12/31/2003			7	7
1/31/2004		4	9	13
2/29/2004			7	7
3/31/2004			1	1
4/30/2004		1	3 1	4
5/31/2004		1		4 2 1 2
6/30/2004			1	1
7/31/2004			2	2
8/31/2004			1	1
9/30/2004			1	1
10/31/2004		1	4	5
11/30/2004		15	33	48
12/31/2004		8	27	35
1/31/2005		17	30	47
2/28/2005		4	13	17
3/31/2005		9	33	42
4/30/2005		11	25	36
5/31/2005		3	9	12
6/30/2005		3 1	8	11
7/31/2005			1	2
8/31/2005		1	7	8
9/30/2005			1	1
11/30/2005			3	3
1/31/2006			1	1
6/30/2006		1		1
Grand Total		82	242	324



Count of Cat	Cat			
MIS Category	A1		B1	Grand Total
0		1	3	4
10	1	4	9	23
20	1	13	19	32
30	2	21	35	56
40		9	43	52
50	1	4	47	61
60		7	48	55
70		3	25	28
80			6	6
Unknown			7	7
Grand Total	8	32	242	324



Count of Cat	Cat		
MY	A1	B1	Grand Total
2004	8	39	47
2005	73	193	266
2006	1	10	11
Grand Total	82	242	324

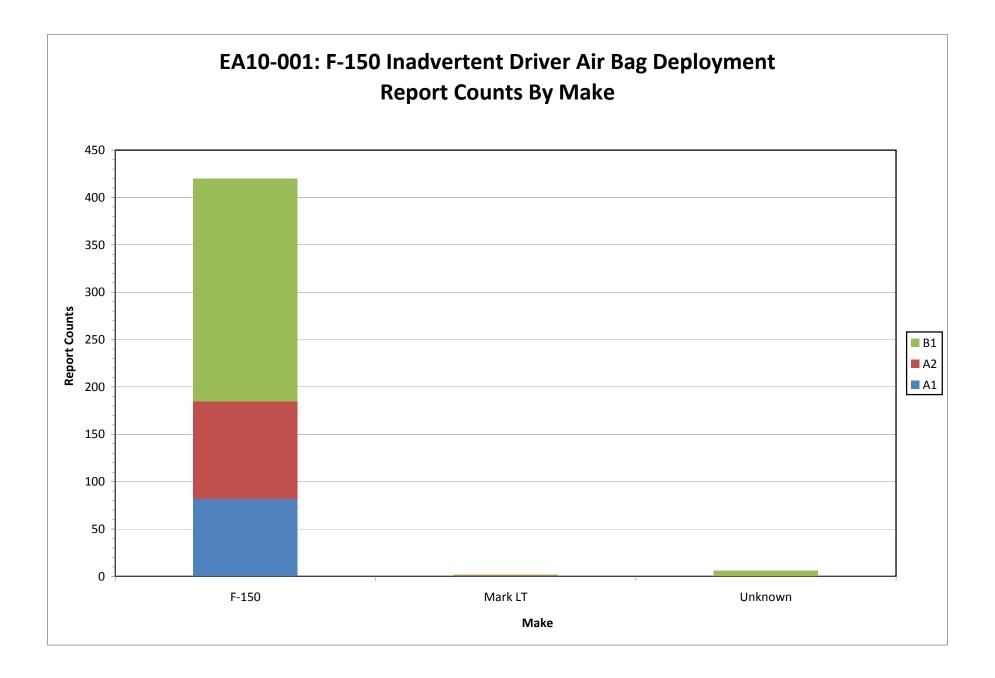


Source	(All)
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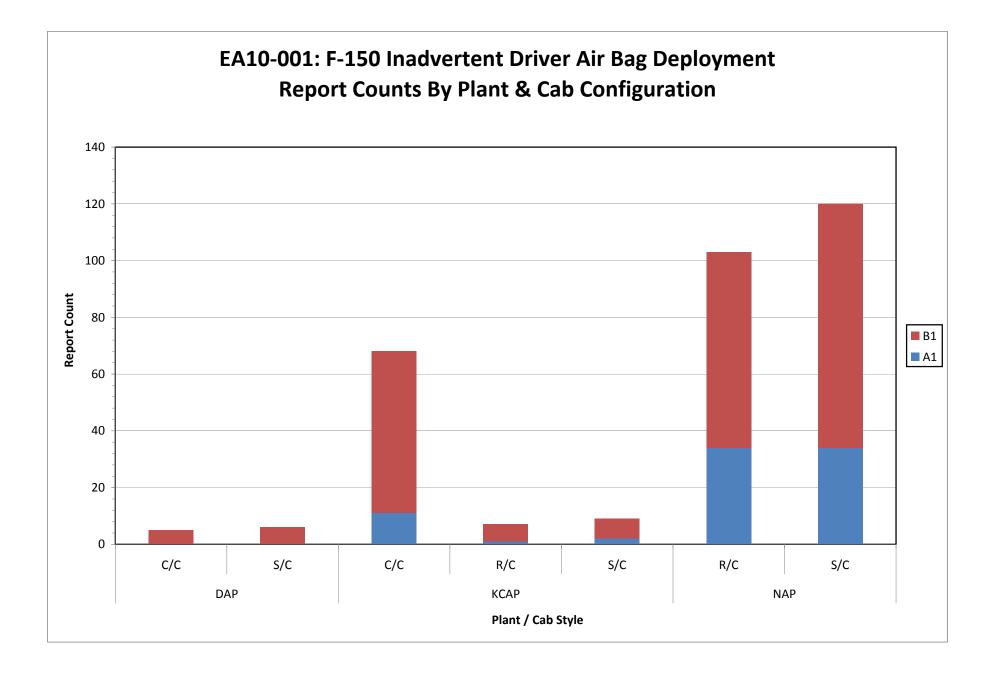
ll)

Count of Cat	Cat	-
Rpt Mo	A1 B1	Grand Total
Unknown	6	6
6/30/2004	1	1
12/31/2004	1 1	
5/31/2005	1	1
7/31/2005	1	
8/31/2005	1	1
9/30/2005	2	2
10/31/2005	1 1	1 1 2 2 2 2 1 4
11/30/2005	1 1	2
12/31/2005	1	2
1/31/2006	3 1 1 2	
2/28/2006	1 2	3
3/31/2006	-	: 3 1 1 1
4/30/2006	1	1
5/31/2006	1	1
7/31/2006	3 1	4
8/31/2006	1 1	2
9/30/2006	2 2 7	2
10/31/2006		9
11/30/2006	1 1	2
12/31/2006	2	2
2/28/2007	3 1	4
3/31/2007	3 5	8
4/30/2007	2	2
5/31/2007	3 3	6
6/30/2007	3 1 3 5 2 3 3 3 4 3	2 9 2 2 4 8 2 4 8 2 6 3 7 6
7/31/2007	4 3	7
8/31/2007	6	6
9/30/2007	3	
10/31/2007	6 6	12
11/30/2007	4 4	
12/31/2007	1 4	
1/31/2007		
2/29/2008	2 1 1 2	3
3/31/2008	3 4	
4/30/2008	3	3
5/31/2008	1	1
6/30/2008	26	8
7/31/2008	1 6	7
8/31/2008	5	5
9/30/2008	1 5	6
10/31/2008	2 4	6
11/30/2008	7	7
12/31/2008	1 4	. 5
1/31/2009		
2/28/2009	5 1 2 6	3
3/31/2009	6	6
4/30/2009	3	3
5/31/2009	2 6	8
6/30/2009	3 5	
7/31/2009		4

8/31/2009	3	6	9
9/30/2009		5	5
10/31/2009	2	8	10
11/30/2009	1	5	6
12/31/2009	1	1	2
1/31/2010	3	3	6
2/28/2010	1	4	5
3/31/2010	1	6	7
4/30/2010	1	6	7
5/31/2010		7	7
6/30/2010		4	4
7/31/2010	2	3	5
8/31/2010		6	6
9/30/2010	2	11	13
10/31/2010		4	4
11/30/2010		12	12
12/31/2010		2	2
1/31/2011	1	1	2
Grand Total	82	242	324



Count of Cat	Cat				
MODEL	A1		A2	B1	Grand Total
F-150		82	103	235	420
Mark LT			1	1	2
Unknown				6	6
Grand Total		82	104	242	428



Count of Cat		Cat	Cat			
Plant	Body	A1	E	31	Grand Total	
DAP	C/C			5	5	
	S/C			6	6	
DAP Total				11	11	
KCAP	C/C		11	57	68	
	R/C		1	6	7	
	S/C		2	7	9	
KCAP Total			14	70	84	
NAP	R/C		34	69	103	
	S/C		34	86	120	
NAP Total			68	155	223	
Grand Total			82	236	318	

From: Humphries, Glenn (G.L.) Thursday, January 13, 2011 10:38 AM Sent: To: Lang, Gary (G.C.) Subject: FW: Quick Question Signed By: ghumphri@ford.com

Gary - appears part is released for service.

From: Culkeen, Patrick (P.M.) Sent: Thursday, January 13, 2011 10:02 AM To: Humphries, Glenn (G.L.) Subject: FW: Quick Question

Glenn,

FYI

Patrick M. Culkeen

Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

From: Gumz, Melani Sent: Monday, Janua To: Culkeen, Patrick Subject: RE: Qui	ary 10, 2011 9:49 AM < (P.M.)
SMMPSVEA 09:47:43 ==>	Service Part Display 01/10/11
SERVICE PART:	: 4L3Z- 14B095-A WIRING ASY
Motorcraft:	Prior State Part:
ENGINEERING E	PART: 4L3T 14B095 AA ORIGIN: WERS
	Sap Stage Code: MAS Replaced by Detail: N
Lexicon: 2/25/2011	11130 Max. Order Qty: 0 Accpt. Ord. Dte:

FW: Quick Question

03/01/11 Direct Ship: _ Ret Cat: 2.0 EXCP: N Traffic Cd: 79_	Pallet Qty:	1944	Obs. Pending Date: Obs. Notice Date: Obs. Effective Date:	
Abn. Cat:	AIMS Inventory:	0	Pkg. Spec Eff. Date:	11/17/10
PIPP SOD Cd: Can. Proc. Cd: 3			Pkg. Spec Iss. Date: Svc. Disposition:	11/17/10
-	Mkt. Prod. Line:			
Rotate Ind: N				
Sell Pack: _			MR Ind:	
Sell Pack Qty: 0				N
			DSTRBN Mult CD:	
Replaced: N				
To GCAT: Y	Family Buy Cd:		Establish Date:	08/18/10
SMMPARFA ==>	Display Usage	Translatic	ons 01/10/11	09:47:55
ENG PART: 4L3T 14	.B095 AA	ORIGIN:	WERS REGION: _ USG	STAT: _
Eng Name: WIR ASY DRV	AIR BAG(KIT)	PT:		VL:
t Vl Yr Yr Feature De	escriptions	Featu	re Descriptions	

B F6 04 06 P221/P397/P415

Melanie Gumz Maintenance and Light Repair Supervisor Service Engineering Operations - Service Product Development Ford Customer Service Division Phone: (313) 84-54286 Fax: (313) 62-16526 In the office Mon/Tues/Thurs Telecommute Fri Job-Share Partner: Amy Lamb (alamb)

From: Culkeen, Patrick (P.M.)
Sent: Monday, January 10, 2011 9:40 AM
To: Gumz, Melanie (M.)
Subject: FW: Quick Question

Melanie,

FYI

Patríck M. Culkeen

Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268 FW: Quick Question

From:Kreiger, Erik (E.)Sent:Tuesday, January 04, 2011 8:03 AMTo:Culkeen, Patrick (P.M.)Subject:RE: Quick Question

Here ya go:

SERVICE PART: 4L3Z-				
	Pr.			
ENGINEERING PART: 41	J3T 14B095 AA		ORIGIN: WERS	
	Sap Stage Code:	MAS	Replaced by Detail:	Ν
Lexicon: 11130	Max. Order Qty:	0	Accpt. Ord. Dte:	03/01/11
Direct Ship: _	Overpack Qty:	12	Obs. Pending Date:	
Ret Cat: 2.0 EXCP: N	Pallet Qty:	1944	Obs. Notice Date:	
Traffic Cd: 79_	Abn. Cat. Date:		Obs. Effective Date:	
Abn. Cat:	AIMS Inventory:	0	Pkg. Spec Eff. Date:	11/17/10
PIPP SOD Cd:	Can. Volume Grp:	С	Pkg. Spec Iss. Date:	11/17/10
Can. Proc. Cd: 3	Prc. Prod. Line:	26ED	Svc. Disposition:	
Volume Group: C	Mkt. Prod. Line:	013	Std. Part Locator:	
Rotate Ind: N	Warranty Ind:	Ν	Warehouse Class:	1
Sell Pack: _	Unit of Issue:	1	MR Ind:	Ν
Sell Pack Qty: 0	Pkg. Weight:	0.08	Reman:	Ν
Handling Cd: _	Pkg. Weight UOM:	LB	DSTRBN Mult CD:	0
Replaced: N	Serial Number:	2549215	DSTRBN Mult Qty:	12
To GCAT: Y	Family Buy Cd:		Establish Date:	08/18/10
Tech Out Dte: 07/17/0	6 Harmonize Cd:		Hvy. Trk. Cd:	_

Erik M. Kreiger

FSA Parts Specialist & Buyer 313-39D-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Culkeen, Patrick (P.M.)
Sent: Tuesday, January 04, 2011 7:58 AM
To: Kreiger, Erik (E.)
Subject: Quick Question
Importance: High

Erik,

Do you have the final engineering and service part number for the F-150 clockspring jumper wire? We're working on having the part released for service.

2/25/2011

Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268 From: Sent: To: Subject: Chascsa, Jim (JRCII.) Wednesday, April 14, 2010 2:09 PM Culkeen, Patrick (P.M.) Ranger Modification

Attachments: Chascsa PN DAB file041410.xls

Patrick,

I have changed the matrix to correct a typo for the Ranger program; 2004-2006 should all be single stage.



Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

	_					Subject Ver	lalaa				
	-					Model Ye					
		20	02	20	03	2004	a15	200	15	200	16
Make	Model	Design	Stages	Desian	Stages	Design	Stages	Design	Stages	Design	Stages
						Horn on Module/has secondary		Horn on Module/has secondary		Horn on Module/has secondary	
Ford	F-150					plate	2-Stg	plate	2-Stg	plate	2-Stg
Ford	F-150 Heritage					Mylar	1-Stg				
										Horn on Module/has secondary	
Lincoln	Mark LT									plate	2-Stg
Ford	Explorer	Mylar	2-Stg	Mylar	2-Stg	Mylar	2-Stg	Mylar	2-Stg	Horn switch in wheel	2-Stg
Ford	Sport Trac	Mylar	2-Stg	Mylar	2-Stg	Mylar	2-Stg	Mylar	2-Stg	Horn switch in wheel	2-Stg
Mercury	Mountaineer	Mylar	2-Stg	Mylar	2-Stg	Mylar	2-Stg	Mylar	2-Stg	Horn switch in wheel	2-Stg
Lincoln	Aviator			Mylar	2-Stg	Mylar	2-Stg				

Requested by the agency, but not in production for that MY Requested by the agency, but not sold in the U.S. Not requested by the agency

		Peer Vehicles				
		2007				
Make	Model	Design	Stages			
Ford	F-150	Floating	2-Stg			
Lincoln	Mark LT	Floating	2-Stg			

		Peer Vehicles						
		2004		200	5	200	2006	
Make	Model	Design	Stages	Design	Stages	Design	Stages	
		Horn in module/no metal		Horn in module/no metal		Horn in module/no metal		
Ford	E-150	plates	1-Stg	plates	1-Stg	plates	1-Stg	
		Horn in module/no metal		Horn in module/no metal		Horn in module/no metal		
Ford	E-250	plates	1-Stg	plates	1-Stg	plates	1-Stg	
		Horn in module/no metal		Horn in module/no metal		Horn in module/no metal		
Ford	E-350	plates	1-Stg	plates	1-Stg	plates	1-Stg	
Ford	Escape	Mylar	1-Stg	Mylar	2-Stg	Mylar	2-Stg	
Ford	Escape HEV	Mylar	1-Stg	Mylar	2-Stg	Mylar	2-Stg	
Ford	Excursion	Mylar	1-Stg	Mylar	1-Stg			
Ford	Expedition	Mylar	2-Stg	Mylar	2-Stg	Mylar	2-Stg	
Ford	F-250	Mylar	1-Stg	Mylar	1-Stg	Mylar	1-Stg	
Ford	F-350	Mylar	1-Stg	Mylar	1-Stg	Mylar	1-Stg	
Ford	Freestar	Autoliv	Autoliv	Autoliv	Autoliv	Autoliv	Autoliv	
Ford	Freestyle			Autoliv	Autoliv	Autoliv	Autoliv	
Ford	Ranger	Horn switch in wheel	1-Stg	Horn switch in wheel	1-Stg	Horn switch in wheel	1-Stg	
Lincoln	Navigator	Floating	2-Stg	Floating	2-Stg	Floating	2-Stg	
Mercury	Mariner			Mylar	2-Stg	Mylar	2-Stg	
Mercury	Mariner HEV			Mylar	2-Stg	Mylar	2-Stg	
Mercury	Montego			Autoliv	Autoliv	Autoliv	Autoliv	
Mercury	Monterey	Autoliv	Autoliv	Autoliv	Autoliv	Autoliv	Autoliv	



Requested by the agency, but not in production for that MY Requested by the agency, but not sold in the U.S. Not requested by the agency Passenger car

Program Number by Vehicle MY

	Subject Vehicles						
Make	Model		Ν	Nodel Years	6		
		2002	2003	2004	2005	2006	
Ford	F-150			P221	P221	P221	
Ford	F-150			PN96			
Lincoln	Mark LT					P397	
Ford	Explorer	U152/U207	U152/U208	U152	U152	U251	
Ford	Sport Trac	P207	P207	P207	P207	P251	
Mercury	Mountaineer	U152	U152	U152	U152	U251	
Lincoln	Aviator		U231	U231	U231		

Peer Vehicles						
		Model Years				
Make	Model	2004	2005	2006	2007	
Ford	F-150				P221	
Lincoln	Mark LT				P397	
Ford	E-150	VN127	VN127	VN127		
Ford	E-250	VN127	VN127	VN127		
Ford	E-350	VN127	VN127	VN127		
Ford	Escape	U204	U204	U204		
Ford	Escape HEV		U293	U293		
Ford	Excursion	?	U137	U137		
Ford	Expedition	U222	U222	U222		
Ford	F-250	P131	P131	P131		
Ford	F-350	P131	P131	P131		
Ford	Freestar	V229	V229	V229		
Ford	Freestyle		D219	D219		
Ford	Ranger	P150	P150	P150		
Lincoln	Navigator	U228	U228	U228		
Mercury	Mariner		U364	U364		
Mercury	Mariner HEV			?		
Mercury	Montego	D186	D333	D333		
Mercury	Monterey	V229	V229	V229		

NHTSA Information Request Vehicle Lines by MY

		Subject Vehicles						
-		Model Years						
Make	Model	2002	2003	2004	2005	2006		
Ford	F-150			4L34 15043B13 CDW	5L34 1504B13 CDW	6L34 - A5043B13 CCW		
Ford	F-150			2004				
Lincoln	Mark LT					6L34 1504B13 BBW		
Ford	Explorer	2002	2003	2004	6L24-78043B13 AKW			
Ford	Sport Trac	1L5A 10043B13 CBW	1L5A 10043B13 CBW	1L5A 10043B13 CBW	2005			
Mercury	Mountaineer	2002	2003	2004	6L94-78043B13 AKW			
Lincoln	Aviator		2003	2004				

		Peer Vehicles					
	Model Years						
Make	Model	2004	2005	2006	2007		
Ford	F-150				7L34 15043B13 CBW		
Lincoln	Mark LT				7L34 15043B13 DBW		
Ford	E-150	4C25-15043B13-B	2005	2006			
Ford	E-250	4C25-15043B13-B	2005	2006			
Ford	E-350	4C25-15043B13-B	2005	2006			
Ford	Escape	2004	5L84-78043B13-KBW	2006			
Ford	Escape HEV	2004	5M64-78043B13-BBW	6M64-78043B13-BCW			
Ford	Excursion	2004	2005				
Ford	Expedition	2004	2005	2006			
Ford	F-250	2004	2005	2006			
Ford	F-350	2004	2005	2006			
Ford	Freestar		2005	2006			
Ford	Freestyle	5F93-74043B13-A	5F93-74043B13-A	6F93-74043B13-A			
Ford	Ranger	4L54-10043B13-A	2005	2006			
Lincoln	Navigator	2004	2005	2006			
Mercury	Mariner		5E64-78043B13-ABW	6E64-78043B13-AAW			
Mercury	Mariner HEV		5M64-78043B13-BBW	2006			
Mercury	Montego	2004	2005	2006			
Mercury	Monterey	2004	2005	2006			

Vehicles not requested by the agency Requested by the agency, but not in production for that MY for sale in US (from VIN Rpt)

From: Sent: To: Subject: Culkeen, Patrick (P.M.) Wednesday, May 19, 2010 7:38 AM Kreiger, Erik (E.) RE: 10X11

Erik,

That's what I heard.

Patríck M. Culkeen

Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

 From:
 Kreiger, Erik (E.)

 Sent:
 Tuesday, May 18, 2010 8:51 AM

 To:
 Culkeen, Patrick (P.M.)

 Subject:
 10X11

It sounds like the wrap solution for this program is not a popular idea. Correct?

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year From: Marculewicz, JoAnn [JoAnn_Marculewicz@polk.com]

Sent: Tuesday, February 15, 2011 12:34 PM

To: Roberts, Michael (M.J.); Teachout, Karen; Graham, Michele

Cc: Welch, Sharon (S.L.); Brandt, Debby (D.L.); Catalano, Martino (M.); Green, Jeffrey (J.T.); Philliben, Agnes (.)

Subject: RE: 11S18 - Name & Address Update Request

Hi Mike,

I am confirming receipt of your request and will submit for Recall processing.

Regards,

JoAnn Marculewicz Data & Technical Support Analyst OEM Recall R. L. Polk & Co. Phone: 248-728-7841 Email: joann_marculewicz@polk.com

From: Roberts, Michael (M.J.) [mailto:mrober18@ford.com]
Sent: Tuesday, February 15, 2011 11:58 AM
To: Roberts, Michael (M.J.); Teachout, Karen; Marculewicz, JoAnn; Graham, Michele
Cc: Welch, Sharon (S.L.); Brandt, Debby (D.L.); Catalano, Martino (M.); Green, Jeffrey (J.T.); Philliben, Agnes (.)
Subject: 11S18 - Name & Address Update Request

Polk Team,

Please apply Name and Address Updates for the following FTP File and attachment. Please merge all records prior to returning updated data to Ford.

FSA#:Safety Recall 11S18FTP File:USA & Safety Act - 130,621Attached file:CAN - 8,780Yr/Model:Certain 2005-2006 F150FSA Description:Air Bag Jumper Wire

CSGC.PROD.CS0191EA.BE10.POLK.RQST.G2403V00

<<11S18_CAN.txt>>

Take care,Mike Roberts (mrober18)Ford Motor CompanyRecall & Service Programs TeamGlobal Campaign (GCamp) Specialist and Lead Coordinator

Certified 6 Sigma Black Belt DSC2_Cube789_AllenPark, MI (313) 337-6810

11S18 - Name & Address Update Request

This message has originated from R. L. Polk & Co., 26533 Evergreen Road Suite 900, Southfield, MI 48076. R. L. Polk & Co. sends various types of email communications. If this email message concerns the potential licensing of a Polk product or service, and you do not wish to receive further emails regarding Polk products, forward this email to Do_Not_Send@polk.com with the word "remove" in the subject line.

The email and any files transmitted with it are confidential and intended solely for the individual or entity to whom they are addressed.

From:	Sutherland, Roy (R.W.)
Sent:	Monday, August 02, 2010 8:35 AM
To:	Beauregard, Danny (D.J.); Ivey, Will (W.); Fleury, Geoff (G.J.)
Cc:	Klosek, Walter (W.); Schonfield, Randy (R.E.)
Subject:	RE: 14D Review: 2004-06 MY F-150 Inadvertent Airbag Deployment - WL #4
Follow Up Flag:	Follow up
Flag Status:	Red

Who can help with getting the proper wacts filled in for this concern (C12368048)/notice (AE00-E-12368048-000)? Need to get this moving since we need to get the parts released ASAP into service.

Regards,

Roy Sutherland Jr.

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From:	Beauregard, Danny (D.J.)
Sent:	Thursday, July 29, 2010 10:20 AM
То:	Ivey, Will (W.); Fleury, Geoff (G.J.)
Cc:	Sutherland, Roy (R.W.)
Subject:	RE: 14D Review: 2004-06 MY F-150 Inadvertent Airbag Deployment - WL #4

Will & Geoff,

We have a concern (C12368048) for service only for P415. The drawings will be done in house. How do we do the Wacts screen and complete the notice as there is no supplier? Where do we go fro here?

Danny Beauregard (DBEAURE1)

CD3, EN/FN, P150 & P415 Switch Applications Engineer Bldg. #5, Cube 1G028 Dearborn, MI Tel: (313) 805-6773 dbeaure1@ford.com

From:	Hughes, Paul (P.W.)
Sent:	Wednesday, July 28, 2010 1:48 PM
To:	Beauregard, Danny (D.J.)
Cc:	Sutherland, Roy (R.W.)
Subject:	RE: 14D Review: 2004-06 MY F-150 Inadvertent Airbag Deployment - WL #4

Please ask Will Ivey to explain new WACTS proceedure.

Regards Paul W. Hughes

Spec/Release Analyst

TF6-P415-F150& 4.61/5.41/6.81 Engines

RCB Cube 35321 313-248-1634 313-248-7110 fax

From:Beauregard, Danny (D.J.)Sent:Wednesday, July 28, 2010 1:47 PMTo:Hughes, Paul (P.W.)Cc:Sutherland, Roy (R.W.)Subject:FW: 14D Review: 2004-06 MY F-150 Inadvertent Airbag Deployment - WL #4

Paul,

We have a concern (C12368048) for service only for P415. The drawings will be done in house. How do we do the Wacts screen and complete the notice as there is no supplier?

Danny Beauregard (DBEAURE1)

CD3, EN/FN, P150 & P415 Switch Applications Engineer Bldg. #5, Cube 1G028 Dearborn, MI Tel: (313) 805-6773 deaure1@ford.com

From:	Sutherland, Roy (R.W.)
Sent:	Wednesday, July 28, 2010 1:11 PM
To:	Beauregard, Danny (D.J.)
Subject:	FW: 14D Review: 2004-06 MY F-150 Inadvertent Airbag Deployment - WL #4

Danny,

Now that the CR has been approved, do you know what is needed for the notice & wacts screen?

Thanks,

Roy Sutherland Jr.

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From: Marshall, Michael (M.E.)

Sent: Tuesday, July 27, 2010 9:49 AM

To: Beauregard, Danny (D.J.); Sutherland, Roy (R.W.)

Cc: Oswalt, Greg (G.G.); Young, Susan (S.M.)

Subject: RE: 14D Review: 2004-06 MY F-150 Inadvertent Airbag Deployment - WL #4

All,

I have talked with the release analyst at KCAP, and he has given the approval direction to our change management

coordinator. Hopefully, WERS will reflect that today.

Thanks for your patience and let me know if you have any questions.

Regards,

Mike Marshall DTP Electrical PVT

From:	Beauregard, Danny (D.J.)
Sent:	Tuesday, July 27, 2010 9:09 AM
To:	Marshall, Michael (M.E.); Sutherland, Roy (R.W.)
Cc:	Oswalt, Greg (G.G.); Young, Susan (S.M.)
Subject:	RE: 14D Review: 2004-06 MY F-150 Inadvertent Airbag Deployment - WL #4

Mike,

Any progress on this? It still shows nothing in the D screen.

Danny Beauregard (DBEAURE1)

CD3, EN/FN, P150 & P415 Switch Applications Engineer Bldg. #5, Cube 1G028 Dearborn, MI Tel: (313) 805-6773 dbeaure1@ford.com

From:Marshall, Michael (M.E.)Sent:Friday, July 23, 2010 12:09 PMTo:Sutherland, Roy (R.W.); Beauregard, Danny (D.J.)Cc:Oswalt, Greg (G.G.); Young, Susan (S.M.)Subject:RE: 14D Review: 2004-06 MY F-150 Inadvertent Airbag Deployment - WL #4

Roy,

I am following up with the release analyst at KCAP. I don't what is holding it up.

Stay tuned.

Mike

From:	Sutherland, Roy (R.W.)
Sent:	Friday, July 23, 2010 9:14 AM
To:	Marshall, Michael (M.E.); Beauregard, Danny (D.J.)
Cc:	Oswalt, Greg (G.G.); Young, Susan (S.M.)
Subject:	RE: 14D Review: 2004-06 MY F-150 Inadvertent Airbag Deployment - WL #4

Danny/Mike,

The CR is still not approved and it is critical we get this moving ASAP. Who do I need to contact to get the concern (C12368048) approved to allow the notices top be pulled and part numbers released?

Regards, **Roy Sutherland Jr.**

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From:	Marshall, Michael (M.E.)
Sent:	Wednesday, July 21, 2010 11:06 AM
То:	Sutherland, Roy (R.W.); Beauregard, Danny (D.J.)
Subject:	RE: 14D Review: 2004-06 MY F-150 Inadvertent Airbag Deployment - WL #4

There was verbal approval at Monday's CC meeting. The release analyst was not online. I will follow up with him.

Mike

From:	Sutherland, Roy (R.W.)
Sent:	Wednesday, July 21, 2010 9:23 AM
To:	Marshall, Michael (M.E.); Beauregard, Danny (D.J.)
Subject:	RE: 14D Review: 2004-06 MY F-150 Inadvertent Airbag Deployment - WL #4

Any update on when this concern (C12368048) will be moved to approved?

Regards, **Roy Sutherland Jr.**

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From:	Marshall, Michael (M.E.)
Sent:	Monday, July 19, 2010 6:36 AM
To:	Beauregard, Danny (D.J.); Sutherland, Roy (R.W.)
Subject:	RE: 14D Review: 2004-06 MY F-150 Inadvertent Airbag Deployment - WL #4

Dan,

It usually takes 24 - 48 hrs before the release analyst puts their comments in and changes the status.

I will follow up today.

Mike

From:	Beauregard, Danny (D.J.)
Sent:	Friday, July 16, 2010 1:07 PM
To:	Sutherland, Roy (R.W.); Marshall, Michael (M.E.)
Subject:	RE: 14D Review: 2004-06 MY F-150 Inadvertent Airbag Deployment - WL #4

Mike,

The program approved yesterday but I don't see a comment in the d screen.

Danny Beauregard (DBEAURE1)

CD3, EN/FN, P150 & P415 Switch Applications Engineer Bldg. #5, Cube 1G028 Dearborn, MI Tel: (313) 805-6773 dbeaure1@ford.com Subject: RE: 14D Review: 2004-06 MY F-150 Inadvertent Airbag Deployment - WL #4

Danny,

I noticed that C12368048 is still not approved, what is holding up the approval?

Regards,

Roy Sutherland Jr.

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From:Klosek, Walter (W.)Sent:Wednesday, July 14, 2010 10:59 AMTo:Sutherland, Roy (R.W.); Beauregard, Danny (D.J.)Subject:FW: 14D Review: 2004-06 MY F-150 Inadvertent Airbag Deployment - WL #4

Danny, Roy,

If there is an issue getting the concern approved at Change Control when I'm gone it may be a good idea to ask Greg to provide some help with the program to get the approval.

Walt Klosek Supervisor-- Core Switches WKLOSEK@FORD.COM Tel. No. 313-805-6839

 From:
 Oswalt, Greg (G.G.)

 Sent:
 Wednesday, July 14, 2010 10:54 AM

 To:
 Klosek, Walter (W.)

 Subject:
 RE: 14D Review: 2004-06 MY F-150 Inadvertent Airbag Deployment - WL #4

Ok, Agreed.....

Greg Oswalt Critical Concern Manager Pick-up/Medium Truck & Large SUV PDC - GC-A59, MD 266

🆀 313-390-1160, Cell Ph. 734-812-9220

⊠goswalt@ford.com

"Democracy; The state of affairs in which you consent to having your pocket picked, and elect the best man to do it"

From:Klosek, Walter (W.)Sent:Wednesday, July 14, 2010 10:50 AMTo:Oswalt, Greg (G.G.)Subject:RE: 14D Review: 2004-06 MY F-150 Inadvertent Airbag Deployment - WL #4

Should be all set just had a meeting with ASO looks like the only thing hanging out is getting a 3D CAD model done for the part Roy is trying to find somebody to do it. For the life of me I don't see why they need it but somebody is insisting that we need one to get the WERS notice approved. If you need an update when I'm gone you can contact Roy Sutherland-- He's the one actually trying to get the drawings done. At yesterday's meeting everyone was fine with the status. Danny Beauregard should be taking the concern to the P415 change control meeting this week if he gets grief we may need some help in getting the system greased to approve this without a lot of the usual debate.

Walt Klosek Supervisor-- Core Switches WKLOSEK@FORD.COM Tel. No. 313-805-6839

Oswalt, Greg (G.G.) From: Wednesday, July 14, 2010 10:34 AM Sent: Klosek, Walter (W.) To: Subject: RE: 14D Review: 2004-06 MY F-150 Inadvertent Airbag Deployment - WL #4

Walt,

Ok, where do we stand on jumer wire, drawing and releases?

Greg Oswalt

Critical Concern Manager Pick-up/Medium Truck & Large SUV PDC - GC-A59, MD 266 The second secon

⊠goswalt@ford.com

"Democracy; The state of affairs in which you consent to having your pocket picked, and elect the best man to do it"

From: Klosek, Walter (W.) Sent: Wednesday, July 14, 2010 10:33 AM Oswalt, Greg (G.G.) To: Declined: 14D Review: 2004-06 MY F-150 Inadvertent Airbag Deployment - WL #4 Subject: When: Wednesday, July 21, 2010 2:00 PM-3:00 PM (GMT-05:00) Eastern Time (US & Canada). Where: PDC GC-A59 (Greg's Office) or Conf. Call 313-621-3673, P.C. 75554922#

I'm on vacation

From:	Windecker, Brian (B.J.)
Sent:	Monday, January 24, 2011 10:22
To:	Kreiger, Erik (E.)
Subject:	RE:

Eric, the forecast has been changed per your request. Please note: I think this one is all ready on the exclude list. However, please place it on the exclude list, just in case. Also, this large increase in the forecast may cause changes to the SDI.

AM

Brian J. Windecker Forecast Analyst FCSD -- Parts Supply & Logistics 3N423 -- RCB (313) 39-04767

From:	Kreiger, Erik (E.)	
Sent:	Monday, January 24, 2011 10:18 AM	
To:	Windecker, Brian (B.J.)	
Subject:		

Brian.

Please set the forecast to the following for JAN/FEB/MARCH

AF2FA	60000
AF1TA	15000
AF1KA	50000

From:	Gomez, Jose (JGG.)
Sent:	Thursday, July 01, 2010 3:43 PM
To:	Sutherland, Roy (R.W.)
Subject:	RE: 4L37-14B095-BA
Follow Up Flag:	Follow up
Flag Status:	Red

You're welcome if anything else is needed please let me know!

Regards!

From:	Sutherland, Roy (R.W.)
Sent:	jueves, 01 de julio de 2010 02:34 p.m.
To:	Gomez, Jose (JGG.)
Subject:	RE: 4L37-14B095-BA

Jose,

No problem I will talk to some one here in North America on how to get the 3D CAD developed and loaded. As for the Wers, I saw your name in the list so I put you on for informational purpose only. You do not need to do any work in wers. We have a CR, should have the notice number in about a week. Thanks again for all your help.

Regards,

Roy Sutherland Jr.

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From:	Gomez, Jose (JGG.)
Sent:	Thursday, July 01, 2010 3:31 PM
To:	Sutherland, Roy (R.W.)
Subject:	RE: 4L37-14B095-BA

Roy:

I only Draw 2D Prints and I'm in CD4 program. 3D CAD for CD4 is responsability of Northamerica Team. I've never participated in release process in WERS. Sould I do something for the E-Mail that I received from Wers help desk? Regards

 From:
 Sutherland, Roy (R.W.)

 Sent:
 jueves, 01 de julio de 2010 02:12 p.m.

 To:
 Gomez, Jose (JGG.)

 Subject:
 RE: 4L37-14B095-BA

Jose,

Thank you for the drawing. When we have the notice number pulled I will let you know so that we can populate the information on the drawing.

I do have another question. Besides the 2D ECAD drawings, do you or some one in your group handle the 3D MCAD drawings for TCE?

Regards,

Roy Sutherland Jr.

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From:	Gomez, Jose (JGG.)
Sent:	Thursday, July 01, 2010 2:19 PM
To:	Sutherland, Roy (R.W.)
Subject:	4L37-14B095-BA

Roy:

I send you the Clean print. Any comment or change please let me know!! << File: 4L3T-14B095-BA.pdf >> Regards.

From:Sahinbas, Kenan (M.)Sent:Tuesday, October 05, 2010 9:08 AMTo:Kreiger, Erik (E.); Sutherland, Roy (R.W.); Campbell, Ixchel (I.L.); 'Joel Rosenberg'Cc:Kaercher, Donald (D.); Culkeen, Patrick (P.M.); Klosek, Walter (W.)Subject:RE: 4L3T 14B095 BA

Supplier can obtain a deviation at:

https://www.fordbrandprotection.ford.com/e108/home.page

Thank You!

M. Ken Sahinbas

STA Engineer - Packaging Ford Motor Company North America Quality Office Customer Service Division Phone: (313) 390-3264

From:Kreiger, Erik (E.)Sent:Tuesday, October 05, 2010 7:56 AMTo:Sutherland, Roy (R.W.); Campbell, Ixchel (I.L.); Sahinbas, Kenan (M.); 'Joel Rosenberg'Cc:Kaercher, Donald (D.); Culkeen, Patrick (P.M.); Klosek, Walter (W.)Subject:RE: 4L3T 14B095 BA

We will have to write a deviation for supplier code but the other 2 items can go on label?

Ken/Ixchel. Can you advise? Thanks

Erik M. Kreiger

FSA Parts Specialist & Buyer 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From:Sutherland, Roy (R.W.)Sent:Tuesday, October 05, 2010 7:54 AMTo:Kreiger, Erik (E.); Campbell, Ixchel (I.L.); Sahinbas, Kenan (M.); 'Joel Rosenberg'Cc:Kaercher, Donald (D.); Culkeen, Patrick (P.M.); Klosek, Walter (W.)Subject:RE: 4L3T 14B095 BA

Erik,

The drawing will have the label indicated, but the details of what is placed on the label are not listed. If someone can send me what STI will be placing on the label, i.e. FoMoCo, supplier code, etc..., I put that onto

the print.

Regards, **Roy Sutherland Jr.**

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From:Kreiger, Erik (E.)Sent:Monday, October 04, 2010 12:51 PMTo:Campbell, Ixchel (I.L.); Sutherland, Roy (R.W.); Sahinbas, Kenan (M.); 'Joel Rosenberg'Cc:Kaercher, Donald (D.); Culkeen, Patrick (P.M.)Subject:4L3T 14B095 BA

Roy.

In today's meeting the Branding items came up and it is was mentioned that the requirements for Label, FoMoCo, and supplier code be called out on print. Can you confirm this and confirm that they are called out? This will be a critical item next week as the labels have a 3 week lead time. Thank you.

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year Blank

From:	Sutherland, Roy (R.W.)
Sent:	Wednesday, September 01, 2010 11:27 AM
То:	Haddrill I, Sherrill (S.); Beauregard, Danny (D.J.)
Subject:	RE: 4l3t14b095aa
Follow Up Flag:	Follow up
Flag Status:	Red

Sherrill,

FCSD has chosen to source Sterling Technologies, Inc.

Regards, **Roy Sutherland Jr.**

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From: Haddrill I, Sherrill (S.) Sent: Wednesday, September 01, 2010 10:26 AM To: Beauregard, Danny (D.J.); Sutherland, Roy (R.W.) Subject: RE: 4l3t14b095aa Importance: High

Any info available on this part yet?

From: Beauregard, Danny (D.J.) Sent: Tuesday, August 24, 2010 10:13 AM To: Haddrill I, Sherrill (S.); Sutherland, Roy (R.W.) Subject: RE: 4l3t14b095aa

Roy, Who will be the supplier for this service part?

Danny Beauregard (DBEAURE1)

CD3, EN/FN, P150 & P415 Switch Applications Engineer Bldg. #5, Cube 1G028 Dearborn, MI Tel: (313) 805-6773 deaure1@ford.com

From: Haddrill I, Sherrill (S.) Sent: Monday, August 23, 2010 10:37 AM To: Beauregard, Danny (D.J.) Cc: Haddrill I, Sherrill (S.) Subject: 4l3t14b095aa

Hi Danny,

Please take a look at the info enclosed and advise who is the supplier that will ship this part to Ford service....

2/25/2011

Regards!

Sherríll Haddríll

Sourcing Analyst 1/313 390 3757 shaddri1@ford.com

"Whenever God Closes One Door He Always Opens Another, Even Though Sometimes It's Hell in the Hallway ..."

"Life can only be understood backwards; but it must be lived forwards." Goethe, Johann Von



From:	Windecker, Brian (B.J.)
Sent:	Tuesday, January 18, 2011 10:47 AM
To:	Kreiger, Erik (E.)
Cc:	Kaercher, Donald (D.); Hartstang, Joe (J.K.)
Subject:	RE: 4L3Z- 14B095-A

Eric, the forecast has been changed per your request. Once again, not sure how this will affect SDI's and please put this one on the exclude list. Thanks!

Brian J. Windecker Forecast Analyst FCSD -- Parts Supply & Logistics 3N423 -- RCB (313) 39-04767

From:	Kreiger, Erik (E.)
Sent:	Friday, January 14, 2011 12:26 PM
To:	Windecker, Brian (B.J.)
Cc:	Kaercher, Donald (D.); Hartstang, Joe (J.K.)
Subject:	4L3Z- 14B095-A

Brian.

Please set the forecast for JAN/FEB/MAR

AF2FA4,000PCSAF1KA3,000PCSAF1TA1,500PCS

Thank you

 From:
 Windecker, Brian (B.J.)

 Sent:
 Tuesday, January 25, 2011 9:45 AM

 To:
 Kreiger, Erik (E.)

 Subject:
 RE: 4L3Z- 14B095-A_

Eric, the forecast has been changed per your request.

Brian J. Windecker Forecast Analyst FCSD -- Parts Supply & Logistics 3N423 -- RCB (313) 39-04767

From:	Kreiger, Erik (E.)			
Sent:	Tuesday, January 25, 2011 9:03 AM			
To:	Windecker, Brian (B.J.)			
Subject:	4L3Z- 14B095-A_			

Brian.

Please set the forecast at AF1WA & AF1ZA to the following for months(FEB/MAR/APR)

AF1WA 50000 AF1ZA 30000

From:Joel Rosenberg [jmr@Sterlingtech.org]Sent:Friday, January 28, 2011 7:19 AMTo:Kreiger, Erik (E.)Cc:carl.godell@sterlingtech.org; Brad SalterSubject:RE: Additional POErik,Bill V at Tyco says FCI is not his customer but that he will still see what he can do to help.
I will keep you posted.Thanks and have a good day.

President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Friday, January 28, 2011 7:01 AM
To: Karen.Bird@fci.com; Joel Rosenberg; Laura.Wakeford@fci.com
Cc: Carl Godell; Patrick.Raghubeer@fci.com; Rolando.Dominguez@fci.com; Rob.Rauchman@fci.com; Griffin, Golon (G.R.); Hartstang, Joe (J.K.)
Subject: Additional PO

Karen/Laura.

As you know STI has placed another large order with you. Please update team as to when the start of flow of material will happen and at what quantities. This is now an official program at Ford and we need to compress lead times. If you have any questions please call.

From:Karen.Bird@fci.comSent:Thursday, September 23, 2010 2:03 PMTo:Kreiger, Erik (E.)Cc:Sutherland, Roy (R.W.); Hochstadt, Bob (R.F.)Subject:RE: Air Bag Quote01393364-1 / 1L2T-14474-DA - .35MM 2 GOLD TERMINAL

Karen B.

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Tuesday, September 21, 2010 2:20 PM
To: Bird, Karen
Cc: Sutherland, Roy (R.W.); Hochstadt, Bob (R.F.); Gutierrez, Debbie; Armenta, Elida
Subject: RE: Air Bag Quote

Thanks Karen.

Erik M. Kreiger FSA Parts Specialist & Buyer 3/3-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Karen.Bird@fci.com [mailto:Karen.Bird@fci.com]
Sent: Tuesday, September 21, 2010 2:13 PM
To: Kreiger, Erik (E.)
Cc: Sutherland, Roy (R.W.); Hochstadt, Bob (R.F.); Debbie.Gutierrez@fci.com; Elida.Armenta@fci.com
Subject: RE: Air Bag Quote

Our Ford Supplier code is 1785 Quote and timing came from Susan Ludlow 717-986-7733 Quote # 02570428Q Karen Bird

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Tuesday, September 21, 2010 12:46 PM
To: Kreiger, Erik (E.); Bird, Karen
Cc: Sutherland, Roy (R.W.); Hochstadt, Bob (R.F.); Gutierrez, Debbie; Armenta, Elida
Subject: Air Bag Quote

Karen.

Do you have a Ford supplier code and if so what is it? Also, who at Tyco are you working with? Thank you.

3/3/2011

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

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From: Hochstadt, Bob (R.F.)
Sent: Wednesday, September 22, 2010 8:31 AM
To: Kreiger, Erik (E.)
Subject: RE: Air Bag Quote

MMP

Screen SUPA for I785

From: Kreiger, Erik (E.)Sent: Tuesday, September 21, 2010 3:20 PMTo: Hochstadt, Bob (R.F.)Subject: RE: Air Bag Quote

I went to SIM, where did you go?

Erik M. Kreiger FSA Parts Specialist & Buyer 3/3-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Hochstadt, Bob (R.F.)
Sent: Tuesday, September 21, 2010 3:17 PM
To: Kreiger, Erik (E.); 'Karen.Bird@fci.com'
Cc: Sutherland, Roy (R.W.); 'Debbie.Gutierrez@fci.com'; 'Elida.Armenta@fci.com'
Subject: RE: Air Bag Quote

I show the following

SUPLR Loc	Prir RFQ		Purch	Remit	Rlse
I785B			I785B		
1785E			1785E		
1785H	Y	1785H		1785F	1
1785K	Y	1785K		1785K	
1785L	Y	1785L		I785J	
1785M		178	35M		
1785N	Y	1785N		1785	١

From: Kreiger, Erik (E.)
Sent: Tuesday, September 21, 2010 3:06 PM
To: 'Karen.Bird@fci.com'
Cc: Sutherland, Roy (R.W.); Hochstadt, Bob (R.F.); Debbie.Gutierrez@fci.com; Elida.Armenta@fci.com
Subject: RE: Air Bag Quote

Karen.

I show 2 GSDB codes for you. Which code will produce for STI; I785N or Q?

Thank you

Erik M. Kreiger FSA Parts Specialist & Buyer 3l3-39D-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Karen.Bird@fci.com [mailto:Karen.Bird@fci.com]
Sent: Tuesday, September 21, 2010 2:13 PM
To: Kreiger, Erik (E.)
Cc: Sutherland, Roy (R.W.); Hochstadt, Bob (R.F.); Debbie.Gutierrez@fci.com; Elida.Armenta@fci.com
Subject: RE: Air Bag Quote

Our Ford Supplier code is 1785 Quote and timing came from Susan Ludlow 717-986-7733 Quote # 02570428Q Karen Bird

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Tuesday, September 21, 2010 12:46 PM
To: Kreiger, Erik (E.); Bird, Karen
Cc: Sutherland, Roy (R.W.); Hochstadt, Bob (R.F.); Gutierrez, Debbie; Armenta, Elida
Subject: Air Bag Quote

Karen.

Do you have a Ford supplier code and if so what is it? Also, who at Tyco are you working with? Thank you.

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Have you driven a Ford lately?

3/3/2011

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From:Karen.Bird@fci.comSent:Thursday, September 23, 2010 2:35 PMTo:Hochstadt, Bob (R.F.); Kreiger, Erik (E.)Cc:Sutherland, Roy (R.W.)Subject:RE: Air Bag Quote1785PParts will be made in Honduras and shipped from El Paso, TX to Sterling Tech.Karen Bird

From: Hochstadt, Bob (R.F.) [mailto:rhochsta@ford.com]
Sent: Tuesday, September 21, 2010 3:17 PM
To: Kreiger, Erik (E.); Bird, Karen
Cc: Sutherland, Roy (R.W.); Gutierrez, Debbie; Armenta, Elida
Subject: RE: Air Bag Quote

I show the following

SUPLR	Prir	nt			
Loc	RFQ	Manuf	Purch	Remit	Rlse
I785B			I785B		
1785E			1785E		
1785H	Y	1785H		I785H	
1785K	Y	1785K		1785K	
1785L	Y	1785L		I785J	
1785M		178	5M		
1785N	Y	1785N		1785N	

From: Kreiger, Erik (E.)
Sent: Tuesday, September 21, 2010 3:06 PM
To: 'Karen.Bird@fci.com'
Cc: Sutherland, Roy (R.W.); Hochstadt, Bob (R.F.); Debbie.Gutierrez@fci.com; Elida.Armenta@fci.com
Subject: RE: Air Bag Quote

Karen.

I show 2 GSDB codes for you. Which code will produce for STI; I785N or Q?

Thank you

Erik M. Kreiger FSA Parts Specialist & Buyer

3/3/2011

313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Karen.Bird@fci.com [mailto:Karen.Bird@fci.com] Sent: Tuesday, September 21, 2010 2:13 PM **To:** Kreiger, Erik (E.) Cc: Sutherland, Roy (R.W.); Hochstadt, Bob (R.F.); Debbie.Gutierrez@fci.com; Elida.Armenta@fci.com Subject: RE: Air Bag Quote

Our Ford Supplier code is 1785 Quote and timing came from Susan Ludlow 717-986-7733 Quote # 02570428Q Karen Bird

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com] Sent: Tuesday, September 21, 2010 12:46 PM To: Kreiger, Erik (E.); Bird, Karen Cc: Sutherland, Roy (R.W.); Hochstadt, Bob (R.F.); Gutierrez, Debbie; Armenta, Elida Subject: Air Bag Quote

Karen.

Do you have a Ford supplier code and if so what is it? Also, who at Tyco are you working with? Thank you.

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

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3/3/2011

Page 3 of 3

From:Takada, Shinya (ST.)Sent:Wednesday, September 22, 2010 5:13 PMTo:Kreiger, Erik (E.); Sutherland, Roy (R.W.); Culkeen, Patrick (P.M.)Cc:Hartstang, Joe (J.K.); Hochstadt, Bob (R.F.); Griffin, Golon (G.R.)Subject:RE: Air Bag QuoteThe buyer for FCI connectors is Golon Griffin.

Shinya Takada

Purchasing Manager - Core EDS Ford Motor Company (313) 248-7709

From: Kreiger, Erik (E.)
Sent: Wednesday, September 22, 2010 9:11 AM
To: Sutherland, Roy (R.W.); Culkeen, Patrick (P.M.)
Cc: Hartstang, Joe (J.K.); Hochstadt, Bob (R.F.); Takada, Shinya (ST.)
Subject: Air Bag Quote

Shinya.

Can you assist with our questions about supplier FCI? If you have any questions please call. Thank you.

Erik M. Kreiger FSA Parts Specialist & Buyer 3/3-39D-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Sutherland, Roy (R.W.)
Sent: Wednesday, September 22, 2010 8:20 AM
To: Kreiger, Erik (E.); Bradford Skinner, Nancy (N.); Culkeen, Patrick (P.M.)
Cc: Patel-Rinke, Prima (P.); Hartstang, Joe (J.K.); Hochstadt, Bob (R.F.)
Subject: RE: Air Bag Quote

Erik, These are

These are connectors.

Regards, Roy Sutherland Jr.

3/3/2011

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From: Kreiger, Erik (E.)
Sent: Tuesday, September 21, 2010 4:30 PM
To: Bradford Skinner, Nancy (N.); Sutherland, Roy (R.W.); Culkeen, Patrick (P.M.)
Cc: Patel-Rinke, Prima (P.); Hartstang, Joe (J.K.); Hochstadt, Bob (R.F.)
Subject: RE: Air Bag Quote

Roy, correct me if I am wrong, but these are connectors.

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Bradford Skinner, Nancy (N.)
Sent: Tuesday, September 21, 2010 4:28 PM
To: Kreiger, Erik (E.); Sutherland, Roy (R.W.); Culkeen, Patrick (P.M.)
Cc: Patel-Rinke, Prima (P.); Hartstang, Joe (J.K.); Hochstadt, Bob (R.F.)
Subject: RE: Air Bag Quote

Erik - we buy switches, not connectors. Those belong to Shinya Takada. Are these switches or connectors?

Nancy

From: Kreiger, Erik (E.)
Sent: Tuesday, September 21, 2010 3:47 PM
To: Sutherland, Roy (R.W.); Culkeen, Patrick (P.M.)
Cc: Bradford Skinner, Nancy (N.); Patel-Rinke, Prima (P.); Hartstang, Joe (J.K.); Hochstadt, Bob (R.F.)
Subject: Air Bag Quote

Nancy/Prima.

Need your assistance in a Recall matter. I do not want to get in to all the details here since I am working off site. I am hoping you can provide the contact information for the buyer that deals with FCI(supplier code I785). I apologize if I am being too vague. If more is needed I can call one of you to explain. Thank you for your time.

new quote.

Erik M. Kreiger FSA Parts Specialist & Buyer 3/3-39D-5972 Have you driven a Ford lately?

2010 Fusion-Motor Trends Car Of The Year

From: Sutherland, Roy (R.W.) Sent: Tuesday, September 21, 2010 3:25 PM

To: Kreiger, Erik (E.); Culkeen, Patrick (P.M.) **Subject:** RE: Air Bag Quote

Erik,

The PD buyer supervisors for connectors are Nancy Bradford-Skinner (nbradfo2) and Prima Patel-Rinke (PPATELRI).

Regards, **Roy Sutherland Jr.**

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From: Kreiger, Erik (E.)
Sent: Tuesday, September 21, 2010 3:17 PM
To: Culkeen, Patrick (P.M.); Sutherland, Roy (R.W.)
Subject: FW: Air Bag Quote

Roy,

Can you get me the PD buyer for FCI? Since this was a directed source I have no leverage but we are now in trouble on this program.

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year new quote.

From: Kreiger, Erik (E.)
Sent: Tuesday, September 21, 2010 3:16 PM
To: 'Karen.Bird@fci.com'
Cc: Sutherland, Roy (R.W.); Hochstadt, Bob (R.F.); Debbie.Gutierrez@fci.com; Elida.Armenta@fci.com
Subject: RE: Air Bag Quote

I spoke to Megan at Tyco. She is looking in to this and will get back to me but one thing she does notice is that there is no PO for FCI on this part. We need a PO into Tyco ASAP. Karen, can you make this happen? Thank you

Erik M. Kreiger FSA Parts Specialist & Buyer 3/3-390-5972 Have you driven a Ford lately?

2010 Fusion-Motor Trends Car Of The Year

From: Karen.Bird@fci.com [mailto:Karen.Bird@fci.com]
Sent: Tuesday, September 21, 2010 2:13 PM
To: Kreiger, Erik (E.)
Cc: Sutherland, Roy (R.W.); Hochstadt, Bob (R.F.); Debbie.Gutierrez@fci.com; Elida.Armenta@fci.com
Subject: RE: Air Bag Quote

Our Ford Supplier code is 1785 Quote and timing came from Susan Ludlow 717-986-7733 Quote # 02570428Q Karen Bird

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Tuesday, September 21, 2010 12:46 PM
To: Kreiger, Erik (E.); Bird, Karen
Cc: Sutherland, Roy (R.W.); Hochstadt, Bob (R.F.); Gutierrez, Debbie; Armenta, Elida
Subject: Air Bag Quote

Karen.

Do you have a Ford supplier code and if so what is it? Also, who at Tyco are you working with? Thank you.

Erik M. Kreiger FSA Parts Specialist & Buyer 3l3-39D-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

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new quote.

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From: Joel Rosenberg [jmr@Sterlingtech.org] Sent: Tuesday, August 10, 2010 12:00 PM To: Kreiger, Erik (E.) Subject: RE: Airbag Harness PO Thanks Erik. We are ready to go. Any chance we can get together the week of Aug 16-20 with Don? Let me know. Thanks and have a good afternoon. Joel Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Tuesday, August 10, 2010 11:58 AM
To: Joel Rosenberg; Kaercher, Donald (D.)
Cc: Brad Salter; Carl Godell
Subject: RE: Airbag Harness PO

Joel.

We are still waiting for a few signatures within Ford to kick Don off to issue PO's. Hopefully by COB Wednesday.

Erik M. Kreiger FSA Parts Specialist & Buyer 3l3-39D-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Joel Rosenberg [mailto:jmr@Sterlingtech.org]
Sent: Tuesday, August 10, 2010 11:56 AM
To: Kreiger, Erik (E.); Kaercher, Donald (D.)
Cc: Brad Salter; Carl Godell
Subject: Airbag Harness PO

Don, We have our vendors lined up for the kick-off. Any idea when we'll receive the PO?

3/3/2011

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

- From: Carl Godell [Cgodell@SterlingTech.org]
- Sent: Monday, October 18, 2010 11:51 AM
- To: Sahinbas, Kenan (M.); Maholick, William (WM.)
- Cc: Joel Rosenberg; Jackie Roy; Kreiger, Erik (E.)

Subject: RE: Airbag Jumper Harness Label Approval - Important

Ken, According to the rep for American Label, Jackie Roy, that is a more typical label from them that they do for Ford. She is giving an option, to our first proposed design. We are happy with the first, the less cluttered, with the lot code on the wrap. If you guys think it is ok, then I think you will agree, the second submission really doesn't warrant any other conversation and we can move on. However, if you prefer the 2nd but only with two not three, then let us know.

Thanks Kind Regards, Carl

Carl J Godell

Sterling Technologies, Inc Vehicular wire harness, controls, turnkey manufacturing ISO 9001/2008 Registered and TS16949 2035 Easy Street Commerce Twp, MI 48390 ph: (248) 210 7247 email: carl.godell@sterlingtech.org web: www.sterlingtech.org

From: Sahinbas, Kenan (M.) [mailto:msahinba@ford.com]
Sent: Monday, October 18, 2010 8:47 AM
To: Carl Godell; Maholick, William (WM.)
Subject: RE: Airbag Jumper Harness Label Approval - Important

Is the second set of labels on the print like that? Very unusual to see part number separated in 3 deferent lines?

Thank You!

M. Ken Sahinbas STA Engineer - Packaging Ford Motor Company North America Quality Office Customer Service Division Phone: (313) 390-3264

From: Carl Godell [mailto:Cgodell@SterlingTech.org]
Sent: Friday, October 15, 2010 5:12 PM
To: Maholick, William (WM.); Sahinbas, Kenan (M.)
Subject: FW: Airbag Jumper Harness Label Approval - Important

I believe this is what you were looking for.

Carl

Carl J Godell

Sterling Technologies, Inc Vehicular wire harness, controls, turnkey manufacturing ISO 9001/2008 Registered and TS16949 2035 Easy Street Commerce Twp, MI 48390 ph: (248) 210 7247 email: <u>carl.godell@sterlingtech.org</u> web: <u>www.sterlingtech.org</u>

From: Joel Rosenberg Sent: Friday, October 15, 2010 5:07 PM To: Carl Godell Subject: FW: Airbag Jumper Harness Label Approval - Important

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

From: Joel Rosenberg
Sent: Friday, October 15, 2010 11:27 AM
To: 'Kreiger, Erik (E.)'; 'pculkeen@ford.com'
Cc: Carl Godell; Brad Salter
Subject: Airbag Jumper Harness Label Approval - Important

Erik and Pat,

Attached are the final proofs for the P/N label. They both meet Ford Standards. Who is the appropriate representative of Ford to approve which label you would like? The first label appears far less cluttered to us for a flag label. We will order the labels just as soon as it is signed off. Thanks for your help.

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org

From:	Kreiger, Erik (E.)
Sent:	Monday, May 03, 2010 2:22 PM
To:	Culkeen, Patrick (P.M.)
Subject:	RE: Airbag.doc

2007 F-150 MARK LT 2004-2006 NAVIGATOR:

SUPLR LOC:	R7YAF	TRW	SAFETY	SYSTEMS	
Supplier:	R7YA	TRW	SAFETY	SYSTEMS	
Contact:	PAOLA	CAST	ILLO		
Phone:			-525 <mark>2 I</mark>		
Street:	3201 A	AVENII	DA JUAN	ESCUTIA	
City:	CHIHUA	AHUA			
County:					
State:	CH	Zip:	31125	Country:	MX

From:	Culkeen, Patrick (P.M.)
Sent:	Monday, May 03, 2010 2:07 PM
To:	Kreiger, Erik (E.)
Subject:	RE: Airbag.doc

Erik,

I think the only thing we need now are the contact information on the Peer Vehicles (2007 my F-150 and Mark LT, and 2004 - 2006 MY Navigator)

Patríck M. Culkeen

Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268 From: Sent: To: Subject: Windecker, Brian (B.J.) Wednesday, April 21, 2010 8:27 AM Kreiger, Erik (E.) RE: AL5Z-2A637-B

Eric, the forecast has been changed.

Brian J. Windecker Forecast Analyst FCSD -- Parts Supply & Logistics 3N423 -- RCB (313) 39-04767

From:	Kreiger, Erik (E.)
Sent:	Wednesday, April 21, 2010 7:59 AM
To:	Windecker, Brian (B.J.)
Subject:	AL5Z-2A637-B

Brian.

Can you set the forecast for April/May/June:

AF1KA300AF2FA1200AF1TA150

Thank you

Erik M. Kreiger

FSA Parts Specialist 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year From:Sutherland, Roy (R.W.)Sent:Wednesday, April 07, 2010 9:42 AMTo:Culkeen, Patrick (P.M.); Chascsa, Jim (JRCII.)Cc:Klosek, Walter (W.)Subject:RE: Check this outAttachments:Picture (Metafile)

Pat,

Is the is the material you were looking at? If so, I think this could work. The jumpers could have this wrapped around it and then either full wrap or candy striped tape. The harness may be a little stiff, but the dealers would have more time to place the wire in the correct location when the clockspring/airbag is reassembled.



Information

TwistTube®

Operating temperature up to 150° C Self-wrapping design Excellent abrasion resistance Highly flexible Noise suppression capabilities Ideal for reworking components and breakouts EMI version also available

http://www.federalmogul.com/Federal-Mogul/Templates/Template_D1.aspx? NRMODE=Published&NRNODEGUID={59B56821-2C8D-4390-BBFB-16F3213EF46F}&NRORIGINALURL=/en/OETechnology/VehicleSafety-Protection/SystemsProtection/Automotive/Abrasion-mechanical/&NRCACHEHINT=Gu&Tab=Products

Regards, **Roy Sutherland Jr.**

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From:	Sutherland, Roy (R.W.)
Sent:	Wednesday, April 07, 2010 9:26 AM
To:	Culkeen, Patrick (P.M.); Chascsa, Jim (JRCII.)
Subject:	RE: Check this out

Pat,

I am unable to view the website.

Regards,

Roy Sutherland Jr.

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From:	Culkeen, Patrick (P.M.)
Sent:	Wednesday, April 07, 2010 9:24 AM
To:	Chascsa, Jim (JRCII.); Sutherland, Roy (R.W.)
Subject:	Check this out

http://www.federalmogul.com/Federal-Mogul/Templates/Template_D1.aspx? NRMODE=Published&NRNODEGUID={59B56821-2C8D-4390-BBFB-16F3213EF46F}&NRORIGINALURL=/en/OETechnology/VehicleSafety-Protection/SystemsProtection/Automotive/Abrasion-mechanical/ &NRCACHEHINT=Guest&Tab=Products

The twist tube may work without generating a new pigtail. Your thoughts...

Patríck M. Culkeen

Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268 From:Hochstadt, Bob (R.F.)Sent:Wednesday, May 12, 2010 11:00 AMTo:'Beauchamp, Tina'Cc:Hartstang, Joe (J.K.); Kreiger, Erik (E.); Kilar, Kurt (K.R.)Subject:RE: CLOCKSPRING JUMPERM363CMETHODE ELECTRONIC INC supplies 8L3Z-14A664-A

From: Beauchamp, Tina [mailto:TBeauchamp@lear.com]
Sent: Wednesday, May 12, 2010 9:01 AM
To: Hochstadt, Bob (R.F.); Kreiger, Erik (E.); Hartstang, Joe (J.K.); Kilar, Kurt (K.R.)
Subject: RE: CLOCKSPRING JUMPER

It's the clockspring jumper that we are working on now. I just wanted to know who supplied the part below that went out in 2008.

Tina Sr. Account Manager 248-447-1964 phone 248-447-1920 fax

From: Hochstadt, Bob (R.F.) [mailto:rhochsta@ford.com]
Sent: Wednesday, May 12, 2010 8:47 AM
To: Beauchamp, Tina; Kreiger, Erik (E.); Hartstang, Joe (J.K.); Kilar, Kurt (K.R.)
Subject: RE: CLOCKSPRING JUMPER

This part went out 9/22/2008.

SERVICE PART: 8L3Z- 14A664-A ENGINEERING PART: 8L3T 14A664 AA

KANSAS CITY PLANT BUILD 08 09 F150/LINCOLN MARK LT 04 09 F150/LINCOLN MARK LT KANSAS CITY PLANT BUILD NORFOLK PLANT BUILD 04 09 F150/LINCOLN MARK LT DEARBORN PLANT BUILD 03 05 EXPLORER/MOUNTAINEER LESS ANTI-SPIN TRACTION BRAKES 04 04 EXPLORER/MOUNTAINEER IVD TRACTION BRAKES 02 02 EXPLORER/MOUNTAINEER 2002 1/2 JOB #1 PROGRAM CONTRL LESS ANTI-SPIN TRACTION BRAKES 05 05 EXPLORER/MOUNTAINEER ROLL STABILITY CNTRL (RSC) BRK 03 04 LINCOLN AVIATOR LESS ANTI-SPIN TRACTION BRAKES

Erik, I think Tina is referring to your

part requirement. Please give her a call.

Redacted for relevance

From: Beauchamp, Tina [mailto:TBeauchamp@lear.com]
Sent: Wednesday, May 12, 2010 8:30 AM
To: Hochstadt, Bob (R.F.); Kreiger, Erik (E.); Hartstang, Joe (J.K.); Kilar, Kurt (K.R.)
Subject: RE: CLOCKSPRING JUMPER

Correction the base number is 14A664

Bob,

I don't think a P/N for the jumper has been released but I believe the actual clockspring assembly P/N is 8L3T-14A464-AA.

Tina Sr. Account Manager 248-447-1964 phone 248-447-1920 fax

From: Hochstadt, Bob (R.F.) [mailto:rhochsta@ford.com]
Sent: Wednesday, May 12, 2010 8:26 AM
To: Kreiger, Erik (E.); Hartstang, Joe (J.K.); Kilar, Kurt (K.R.)
Cc: Beauchamp, Tina
Subject: RE: CLOCKSPRING JUMPER

Does anyone have a part number?

From: Kreiger, Erik (E.)
Sent: Wednesday, May 12, 2010 7:40 AM
To: Hartstang, Joe (J.K.); Hochstadt, Bob (R.F.); Kilar, Kurt (K.R.)
Subject: CLOCKSPRING JUMPER

I defer to purchasing to advise me on how to answer Tina's question about previous supplier. I will respond back once we get direction from your area. Thank you.

Erik M. Kreiger

FSA Parts Specialist 313-39D-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Beauchamp, Tina [mailto:TBeauchamp@lear.com]
Sent: Tuesday, May 11, 2010 4:49 PM
To: Kreiger, Erik (E.)
Subject: CLOCKSPRING JUMPER

Hi Erik,

Can you let me know for the clockspring jumper you are asking Lear to develop and build, who is the original supplier for this part? It was for the 2004-2006 F-150 and Mark LT vehicles?

If you can let me know I would appreciate it. Thank you.

Tina Sr. Account Manager

3/2/2011

248-447-1964 phone 248-447-1920 fax

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Kreiger, Erik (E.) From: Monday, May 10, 2010 9:35 AM Sent: To: Culkeen, Patrick (P.M.) RE: ClockSpring.doc Subject: SUPLR LOC: M363C METHODE ELECTRONIC INC Parent Code: M363 Supplier: M363 METHODE ELECTRONIC INC DDL Ind: L Contact: GINA PARRISH X 22167 DDL Eff Date: 09/01/97 217-357-3941 Ext: Fax Phone: (217) 357-6280 Phone: SDS Ind: Ν SDS Eff Date: Street: 111 W BUCHANAN RR 2/PO BOX 130 SAAM Ind: Υ City: CARTHAGE LQO Capable: N County: HANCOCK State: IL Zip: 62321 Country: US Whse loc: Manufacture Loc: M363C Rlse Loc: M363C Purch Loc: erformance Rmk: GINA.PARRISH@METHODE.COM BACK-UP: NIKKI FINK X 22237, E-MAIL: NIKKI.FINK@METHODE.COM ANEWMAN@METHODE-AECD.COM - CUSTOMER SERVICE SUPV. X 22522

DAVOR LEDER (PRODUCTION MANAGER) - PHONE# 248 354 6666 X 44155

Erik M. Kreiger FSA Parts Specialist 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

 From:
 Culkeen, Patrick (P.M.)

 Sent:
 Monday, May 10, 2010 9:25 AM

 To:
 Kreiger, Erik (E.)

 Subject:
 RE: ClockSpring.doc

Erik,

Thank for providing the service part sales for the clockspring. Can you please add the following information: Supplier's name, address, and appropriate point of contact (name, title, and telephone number) for the clockspring. This is what you had for the peer population driver air bags:

SUPLR LOC: R7YAF TRW SAFETY SYSTEMS Supplier: R7YA TRW SAFETY SYSTEMS Contact: PAOLA CASTILLO_____ Phone: 52-614-158-5252_Ext: Street: 3201 AVENIDA JUAN ESCUTIA City: CHIHUAHUA County: State: CH Zip: 31125 Country: MX

Wasn't it supplied by Methode and then TRW?

Patríck M. Culkeen

Ford Motor Company Automotive Safety Office

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

From:	Kreiger, Erik (E.)
Sent:	Monday, May 03, 2010 7:09 AM
To:	Culkeen, Patrick (P.M.)
Subject:	ClockSpring.doc

<< File: ClockSpring.doc >>

Pat.

Removed

6L2Z 14A664 A 1L5Z 14A664 AB & BB 5L5Z 14A664 A 6L2Z 14A664 A Driver Air Bag p/n's

From:Chascsa, Jim (JRCII.)Sent:Tuesday, April 13, 2010 4:48 PMTo:Culkeen, Patrick (P.M.)Subject:RE: Driver Air Bag p/n'sYup!

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From: Culkeen, Patrick (P.M.) Sent: Tuesday, April 13, 2010 4:45 PM To: Chascsa, Jim (JRCII.) Subject: RE: Driver Air Bag p/n's

Yup, it only has 2004 P150 on it. Does that mean that '05 & '06 are carryover?

Patríck M. Culkeen

Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

From: Chascsa, Jim (JRCII.)
Sent: Tuesday, April 13, 2010 4:18 PM
To: Culkeen, Patrick (P.M.)
Subject: FW: Driver Air Bag p/n's

Did you get this one?

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896 From: Dubaisi, Adnan (A.N.)
Sent: Wednesday, April 07, 2010 3:09 PM
To: Chascsa, Jim (JRCII.)
Subject: FW: Driver Air Bag p/n's

Hi Jim:

Below is all DAB module p/n's That Takata supplies.

Regards,

Adnan Dubaisi NAE Body Interior / Restraints SUV/Truck/Small CAR SW/DAB D&R Tel: (313) 805-3408 Email: ADUBAISI@ford.com

From: Roberson, Sara [mailto:Sara.Roberson@Takata.com]
Sent: Wednesday, April 07, 2010 11:09 AM
To: Dubaisi, Adnan (A.N.); Ullrey, Tim
Subject: RE: Driver Air Bag p/n's

Adnan – See below.

Sara Roberson Product Engineer Takata Holdings Inc. (248) 475-6828

From: Dubaisi, Adnan (A.N.) [mailto:adubaisi@ford.com] Sent: Wednesday, April 07, 2010 9:47 AM To: Roberson, Sara; Ullrey, Tim Subject: Driver Air Bag p/n's Importance: High

Sara/Tim,

Could you please fill out DAB part numbers for 2004 - 2010MY?

P150: 2004 – 4L54-10043B13-A, 2007 – 7L54-10043B13 -A Fusion: 2006 – 6E53-54043B13-A, 2008 – 8E53-54043B13-A, 2010 9E53-54043B13-A Milan: 2006 – 6N73-54043B12-A, 2008 – 8N73-54043B13-A, 2010 9N73-54043B13-A MKZ: 2006 – 6H63-54043B13-A, 2008 – 8H63-54043B13-A, 2009 9H61-54043B13-A, 2010 9H63-54043B13-A Edge: 2007 – 7T43-78043B13-C, 2008 8T43-78043B13-C, 2009 – 9T43-78043B13-A MKX: 2007 – 7A13-78043B13-A, 2008 8A13-78043B13-A, 2009 – 9A13-78043B13-A S197:

- BASE 2004 -4R33-63043B13-A, 2008 8433-63043B13-A (NOT SURE IF THERE WERE MODEL YEAR CHANGES BETWEEN 2004-2008)
- BULLITT- 2008 8R33-63043B13-B (NOT SURE OF ANY OTHER MY CHANGES)

Driver Air Bag p/n's

- SHELBY- 2007 7R3V-63043B13-A, 2010 A43V-63043B13-A
- FORD GT- 2006 6G7V-63043B130 A (NOT SURE IF THERE ARE ANY OTHER MY CHANGES)

Added MAZDA – 2004- 4L54-1004B13-B (NOT SURE IF ANY OTHER MY CHANGES)

Thank you,

Adnan Dubaisi NAE Body Interior / Restraints SUV/Truck/Small CAR SW/DAB D&R Tel: (313) 805-3408 Email: ADUBAISI@ford.com From:Chascsa, Jim (JRCII.)Sent:Wednesday, April 14, 2010 8:23 AMTo:Culkeen, Patrick (P.M.)Subject:RE: Driver Airbag Part Numbers NeededPat,Good morning, again.

DAB = driver airbag WAB = wheel airbag (where the module is inseparable from the steering wheel).

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From: Culkeen, Patrick (P.M.)
Sent: Tuesday, April 13, 2010 7:06 PM
To: Chascsa, Jim (JRCII.)
Subject: RE: Driver Airbag Part Numbers Needed

Jim,

In this file, I am assuming that DAB = Driver Air Bag, but what does WAB = ?

Patríck M. Culkeen

Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

From: Chascsa, Jim (JRCII.)
Sent: Monday, April 12, 2010 9:56 AM
To: Culkeen, Patrick (P.M.)
Subject: FW: Driver Airbag Part Numbers Needed

Patrick,

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From: Easton, Jessica (J.A.)
Sent: Thursday, April 08, 2010 4:14 PM
To: Chascsa, Jim (JRCII.)
Subject: FW: Driver Airbag Part Numbers Needed

Autoliv's DAB Part numbers!

Have a great day,

Jessica A. Easton

Ford Motor Company Restraints-SW/DAB D&R Mobile: (313)805-5117 E-mail: jeaston5@ford.com

-----Original Message-----From: Russ.Gans@autoliv.com [<u>mailto:Russ.Gans@autoliv.com</u>] Sent: Thursday, April 08, 2010 4:10 PM To: Easton, Jessica (J.A.) Cc: Easton, Jessica (J.A.); Joel.Wachowski@autoliv.com; Ted.Kehres@autoliv.com Subject: RE: Driver Airbag Part Numbers Needed

Jessica,

Here's what I can find for today on this. One quick note. The DAB on the U204 (2004-6 Escape and Mariner) was part of a WAB. Therefore there are multiple part numbers based on all the SW configurations possible. I have not provided every single part number. To do this will take more time if you need it.

Also, the V229 was shipped in MY05.5 and MY06 as an WAB assembly with a worm gear even though the module was a separate part.

Call with any questions.

Thanks(See attached file: DAB part numbers 4-8-10.xls.zip)

Russ Gans Office 248-475-0441

> "Easton, Jessica (J.A.)" <jeaston5@ford.co To m> "Easton, Jessica (J.A.)" <jeaston5@ford.com>, 04/08/2010 02:10 <Ted.Kehres@autoliv.com>,

<Russ.Gans@autoliv.com>, <Joel.Wachowski@autoliv.com> cc

Subject RE: Driver Airbag Part Numbers Needed

Team,

What is the status on this?

~Jessica~

From: Easton, Jessica (J.A.)
Sent: Wednesday, April 07, 2010 4:55 PM
To: 'Ted.Kehres@autoliv.com'; Russ.Gans@autoliv.com;
'Joel.Wachowski@autoliv.com'
Cc: Easton, Jessica (J.A.)
Subject: Driver Airbag Part Numbers Needed

Sorry about that - I hope this works

Make Model Model Years Ford E-150 2004 2005 2006 Ford E-250 2004 2005 2006 Ford E-350 2004 2005 2006 Ford Escape 2004 2005 2006 Ford Escape HEV 2004 2005 2006 Ford Freestar 2004 2005 2006 Ford Freestyle 2004 2005 2006 Mercury Mariner 2004 2005 2006 Mercury Mariner HEV 2004 2005 2006 Mercury Montego 2004 2005 2006 Mercury Monterey 2004 2005 2006

Jessica A. Easton Ford Motor Company Restraints-SW/DAB D&R Mobile: (313)805-5117 E-mail: jeaston5@ford.com

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From: Sent: To: Subject: Prescott, Amanda (A.B.) Tuesday, October 05, 2010 8:22 AM Oswalt, Greg (G.G.); Culkeen, Patrick (P.M.) RE: F-150 Airbag 14D

I'm excited

 From:
 Oswalt, Greg (G.G.)

 Sent:
 Tuesday, October 05, 2010 8:20 AM

 To:
 Culkeen, Patrick (P.M.); Prescott, Amanda (A.B.)

 Subject:
 FW: F-150 Airbag 14D

Looks like we will be on for today.

Greg Gswalt Critical Concern Manager Pick-up/Medium Truck & Large SUV PDC - GC-A59, MD 266 **11** 313-390-1160, Cell Ph. 734-812-9220 Sogswalt@ford.com

"If you have a weak stomach, you should not watch how sausages are made, or how a bill gets approved in congress"

From:	Chascsa, Jim (JRCII.)
Sent:	Tuesday, October 05, 2010 8:15 AM
To:	Oswalt, Greg (G.G.)
Subject:	RE: F-150 Airbag 14D

Greg,

Good morning, how are you?

I will have the updates completed by 2:00 today.

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

 From:
 Oswalt, Greg (G.G.)

 Sent:
 Monday, October 04, 2010 4:17 PM

 To:
 Chascsa, Jim (JRCII.)

 Subject:
 F-150 Airbag 14D

Jim,

I've noticed that the F-150 Inadvertant Airbag deployment 14D has not been updated per the discussion we had on 9/20. We have a meeting on Tuesday (10/5) to go over the revisions. What is your plan to support Tuesday's meeting?

Greg Cswalt

Critical Concern Manager Pick-up/Medium Truck & Large SUV "If you have a weak stomach, you should not watch how sausages are made, or how a bill gets approved in congress"

From:
Sent:
To:
Cc:
Subject:

Oswalt, Greg (G.G.) Wednesday, February 09, 2011 12:56 PM Prescott, Amanda (A.B.); Welch, Sharon (S.L.) Culkeen, Patrick (P.M.); Roberts, Michael (M.J.) RE: F-150 dates

For puposes of tomorrows tech review we are going with what we have currently in the 14D. We can change the population after the T.R. and adjust the FRC Fact Sheet accordingly.

Greg Oswalt

Critical Concern Manager Pick-up/Medium Truck & Large SUV PDC - GC-A59, MD 266 313-390-1160, Cell Ph. 734-812-9220

⊠goswalt@ford.com

"If you have a weak stomach, you should not watch how sausages are made, or how a bill gets approved in congress"

From:	Prescott, Amanda (A.B.)
Sent:	Wednesday, February 09, 2011 12:45 PM
To:	Welch, Sharon (S.L.); Oswalt, Greg (G.G.)
Cc:	Culkeen, Patrick (P.M.); Roberts, Michael (M.J.)
Subject:	RE: F-150 dates

All f-150 and mark It vehicles built from November 1, 2004 through June 30, 2005, at Norfolk and do the same for kansas city. However, I believe Mark LT was only built at Dearborn.

	· · · · · · · · · · · · · · · · · · ·
From:	Welch, Sharon (S.L.)
Sent:	Wednesday, February 09, 2011 12:15 PM
To:	Prescott, Amanda (A.B.); Oswalt, Greg (G.G.)
Cc:	Culkeen, Patrick (P.M.); Roberts, Michael (M.J.)
Subject:	RE: F-150 dates
Importance:	High

Amanda,

Please clarify dates and model years. For example, do you mean ALL vehicles build between Nov 1, 2004 and June 30, 2005? The majority of these would be 2005 MY, but some would be 2006MY as well.

Sharon Welch

Program Manager Recall & Service Programs DSC II 803 Phone (313) 33-72791

From:Prescott, Amanda (A.B.)Sent:Wednesday, February 09, 2011 10:43 AMTo:Oswalt, Greg (G.G.); Welch, Sharon (S.L.)Cc:Culkeen, Patrick (P.M.)Subject:F-150 dates

November 2004-June 2005 at Norfolk

And possibly same period for Kansas City.

Amanda Prescott Automotive Safety Office Senior Research Engineer 313-845-7295 Fairlane Plaza South-Suite 500 From: Sent: To: Cc: Subject: Chascsa, Jim (JRCII.) Wednesday, February 16, 2011 1:12 PM Prescott, Amanda (A.B.); Welch, Sharon (S.L.) Frascaroli, Emily (E.E.); Culkeen, Patrick (P.M.) RE: F-150 Fact sheet

Team,

Good afternoon, how are you?

I'm fine with the re-wording.

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From:	Prescott, Amanda (A.B.)
Sent:	Wednesday, February 16, 2011 10:06 AM
To:	Welch, Sharon (S.L.); Chascsa, Jim (JRCII.)
Cc:	Frascaroli, Emily (E.E.); Culkeen, Patrick (P.M.)
Subject:	F-150 Fact sheet

Sharon,

Emily and I have completed our changes to the fact sheet for F-150. Please see the attached fact sheet which incorporates OGC and ASO comments.

Jim,

Please advise if you have comments or changes.

Thanks, Amanda

<< File: 10X11 2005-06 F-150 Air Bag_Factsheet -rev2.doc >>

Amanda Prescott Automotive Safety Office Senior Research Engineer 313-845-7295 Fairlane Plaza South-Suite 500

From:	Brown, Jerry (J.R.)
Sent:	Wednesday, February 09, 2011 11:52 AM
То:	Chascsa, Jim (JRCII.); Bahr, Wayne (W.E.)
Subject:	RE: F-150 Inadvertent Airbag Deployment

Please break the news to them that Jerry will be there but that Jim Chascsa will be presenting. Thanks.

Jerry Brown

Chief Engineer, Global Seats and Restraints Engineering PDC-1BA45 Mail drop 131 313-805-3525

From:	Chascsa, Jim (JRCII.)
Sent:	Wednesday, February 09, 2011 11:50 AM
To:	Bahr, Wayne (W.E.); Brown, Jerry (J.R.)
Subject:	FW: F-150 Inadvertent Airbag Deployment
Importance:	High

Team,

Good morning, how are you?

I'm in the midst of refining the words of the document attached but I thought you would want to know about the FRC on Monday, Feb. 24th, mostly that CCRG expects Jerry will be presenting. I will be presenting the 14D in the Technology Review tomorrow afternoon at 3:00 (Thursday the 10th). Stop by if you would like to discuss.

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From:	Oswalt, Greg (G.G.)
Sent:	Monday, February 07, 2011 12:08 PM
To:	Chascsa, Jim (JRCII.)
Subject:	F-150 Inadvertent Airbag Deployment

Jim,

Attached is the preliminary 2004-06 F-150 Inadvertent Airbag Deployment FRC Fact Sheet. Please make any changes, and I need you to put in the prevent actions. Also please review with your management. Jerry Brown will need to present at the FRC on Monday (2/14).

Let me know if you have any questions. Thx,

<< File: 10X11 2004-06 F-150 Airbag_Factsheet_020711.doc >>

Greg Gswalt Critical Concern Manager Pick-up/Medium Truck & Large SUV PDC - GC-A59, MD 266

2 313-390-1160, Cell Ph. 734-812-9220

⊠goswalt@ford.com

"If you have a weak stomach, you should not watch how sausages are made, or how a bill gets approved in congress"

From: Sent: To: Subject: Prescott, Amanda (A.B.) Thursday, July 01, 2010 2:05 PM Fronckowiak, Todd (T.M.); Culkeen, Patrick (P.M.) RE: F150 prior model airbag

Already got it, thanks

-----Original Message-----From: Fronckowiak, Todd (T.M.) Sent: Thursday, July 01, 2010 2:05 PM To: Culkeen, Patrick (P.M.); Prescott, Amanda (A.B.) Subject: FW: F150 prior model airbag

In case you haven't seen this already...

Best Regards, Todd Fronckowiak Manager, Government Investigations & Design Analysis Engineering Dept. Automotive Safety Office Ford Motor Company Phone: (313) 337-6777 | Cell:

-----Original Message-----From: Nevi, Raymond (R.A.) Sent: Thursday, July 01, 2010 1:45 PM To: Young, Susan (S.M.) Cc: Buczkowski, Jim (J.A.); Skinner, Sandra (S.A.) Subject: RE: F150 prior model airbag

Susan,

Thanks much for your help. Exactly what we needed.

Ray

-----Original Message-----From: Young, Susan (S.M.) Sent: Thursday, July 01, 2010 10:26 AM To: Buczkowski, Jim (J.A.); Skinner, Sandra (S.A.); Nevi, Raymond (R.A.) Subject: RE: F150 prior model airbag

Ray,

My team is releasing the service part, and it is currently in CAD. The CAD team is working on a part number for the Bentley-Harris wrap since this diameter has not been used before.

Shouldn't be a delay, and I advised the team to contact me if there are any roadblocks they run in to.

Don't hesitate to call me if things do not seem to be progressing.

Thanks.

Susan Young EESE - Cockpit Electronics Manager 2A005, Building #5 (313) 24.82413

-----Original Message-----From: Buczkowski, Jim (J.A.) Sent: Thursday, July 01, 2010 9:21 AM To: Young, Susan (S.M.); Skinner, Sandra (S.A.) Subject: F150 prior model airbag

Susan,

Ray Nevi called asking for some help. Are you familiar with what they need and what can we do to help? Jim Buczkowski Ford Electronics Sent from Blackberry From: Sent: To: Subject: Oswalt, Greg (G.G.) Thursday, February 10, 2011 11:08 AM Chascsa, Jim (JRCII.) RE: Facts sheet

Jim,

Your management has reviewed and agrees with the Fact Sheet?

Greg Oswalt

"If you have a weak stomach, you should not watch how sausages are made, or how a bill gets approved in congress"

From:Chascsa, Jim (JRCII.)Sent:Thursday, February 10, 2011 10:49 AMTo:Oswalt, Greg (G.G.); Brown, Jerry (J.R.); Bahr, Wayne (W.E.)Subject:Facts sheet

Team,

Good morning, how are you?

Please find attached the updated Fact Sheel for Monday's discussion.

<< File: 10X11 2004-06 F-150 Airbag Factsheet JRCII.doc >>

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From:	Sutherland, Roy (R.W.)
Sent:	Tuesday, August 03, 2010 12:21 PM
To:	Kreiger, Erik (E.)
Cc:	Hartstang, Joe (J.K.)
Subject:	RE: FCI Buyer
Follow Up Flag:	Follow up
Flag Status:	Red

Erik,

I don't know the actual buyer, but the supervisors are Nancy Bradford-Skinner and Prima Patel-Rinke.

Regards,

Roy Sutherland Jr.

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From:	Kreiger, Erik (E.)
Sent:	Tuesday, August 03, 2010 12:18 PM
To:	Sutherland, Roy (R.W.)
Cc:	Hartstang, Joe (J.K.)
Subject:	FCI Buyer

Roy,

Do you know who the production buyer is that deals with FCI? Thank you

Erik M. Kreiger

FSA Parts Specialist & Buyer 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year From: Sent: To: Subject: Oswalt, Greg (G.G.) Friday, February 11, 2011 8:48 AM Chascsa, Jim (JRCII.) RE: Field Review Committee - February

Jim, Yes I will forward the request. Thx,

Greg Cswalt

"If you have a weak stomach, you should not watch how sausages are made, or how a bill gets approved in congress"

From:Chascsa, Jim (JRCII.)Sent:Friday, February 11, 2011 8:47 AMTo:Oswalt, Greg (G.G.)Subject:RE: Field Review Committee - February

Should we invite someone from EESE, like Todd Clark? If they start asking detailed question about the RCM I'm not going to be able to answer.

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From:	Oswalt, Greg (G.G.)
Sent:	Friday, February 11, 2011 8:39 AM
To:	Chascsa, Jim (JRCII.); Brown, Jerry (J.R.)
Subject:	Field Review Committee - February

The, **2005-06 MY F-150 Airbag Warning Lamp**, is scheduled for review in the next Field Review Committee (FRC) meeting on February 14, 2011.

Seat Systems & Core Engineering, Restraints has been identified as the responsible activity for this concern and as such, will be the presenting activity at the FRC.

The FRC will be held on Monday February, 14 - 10:45a - Noon, WHQ, Thunderbird C/R (11th Floor)

Presentation Protocol:

Presenter:	James Chascsa
Responsible Activity:	Jerry Brown

The presenter should cover the key content of the Fact Sheet (paraphrase). Support personnel attending with the Presenter and Responsible Activity Director should be limited to not more than one subject matter expert.

<< File: Updated Field Review Committee (FRC) Meeting.ics >>

Greg Gswalt Critical Concern Manager Pick-up/Medium Truck & Large SUV PDC - GC-A59, MD 266 313-390-1160, Cell Ph. 734-812-9220

⊠goswalt@ford.com

"If you have a weak stomach, you should not watch how sausages are made, or how a bill gets approved in congress"

From:	Sutherland, Roy (R.W.)
Sent:	Friday, April 23, 2010 1:52 PM
To:	Culkeen, Patrick (P.M.)
Cc:	Klosek, Walter (W.)
Subject:	RE: File Review
Attachments:	Subject Vehicle Clockspring Change Log 4-22-10.xls

Pat,

Per my phone message, I have updated the file with squib connector orientation. As for any additional information such as the exact production start or end dates or photographs/diagrams of the wiring location, I am unable to gather that detail.

Regards,

Roy Sutherland Jr.

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009



Subject Vehicle Clockspring Ch...

From:	Culkeen, Patrick (P.M.)
Sent:	Friday, April 23, 2010 1:04 PM
To:	Sutherland, Roy (R.W.)
Subject:	RE: File Review

Roy,

You guys have done a bang up job on this. You may want to go through your response to Request 10 to make sure it's consistent, otherwise the NHTSA engineer will take exception to it.

Thanks for the help.

Pat

 From:
 Sutherland, Roy (R.W.)

 Sent:
 Friday, April 23, 2010 11:17 AM

 To:
 Culkeen, Patrick (P.M.)

 Subject:
 RE: File Review

Pat,

I have reviewed and made a couple of minor updates.

Regards,

Roy Sutherland Jr.

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

<< File: Subject Vehicle Clockspring Change Log 4-22-10.xls >>

From: Culkeen, Patrick (P.M.)						
Sent:	Friday, April 23, 2010 8:10 AM					
To:	Sutherland, Roy (R.W.)					
Subject:	File Review					

Roy,

I attempted to generate the basic information for the Subject Vehicle (F-150, Mark LT, Explorer, Mountaineer, Aviator) Clockspring Change History Chart. Could you please review and make corrections as necessary. I would not include the rows where design changes that did not make production are noted. I will do the same thing for the Peer Vehicles too.

Patríck M. Culkeen

Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792

<< File: Subject Vehicle Clockspring Change Log 4-22-10.xls >>

EA10-001: Clockspring Part Change Log for F-150

	A	В	С	D	E		F	G	Н
				Original	Modified	Disposition o	ion of Original Parts		New
Part	Incorporated Into Vehicle Production	Description of Change	Reasons for Change	Ford Engineering Part Number	Ford Engineering Part Number	Withdrawn from Ford Production Inventory (Scrap/ Consume/ Rework)	Effective Date	New Component Availability Date	Component Interchangeabl e With Old (Y/N - Intended versus Possible)
Clockspring	2004MY Running Change	Add grease to hub of clockspring.	To help reduce rotational noise.	2L2T-14A664-AC	4L2T-14A664-AA	Exhaust		7/14/2003	Y
Clockspring	2005MY Running Change	Changed airbag circuits from copper wire with soldered terminal crimps to tinned wire which does not require soldered terminal crimps.	Quality improvement and cost reduction.	4L2T-14A664-AA	5L2T-14A664-AA	Exhaust		11/20/2004	Y
Clockspring	2007MY Job #1	Change wire harness sleeve from PVC Vinyl to two individual Bentley Harris weave sleeves along with 4 spot tapes.	Sleeve material change to improve wire cirecuit protection.	5L2T-14A664-AA	7L3T-14A664-AA	None		6/26/2006	Y
Clockspring	2008MY Post Job #1 change		Reduce cost and weight by eliminating a part that is not required for production.	7L3T-14A664-AA	8L3T-14A664-AA	Exhaust		8/20/2007	Y

EA10-001: Clockspring Part Change Log for F-150

	A	В	С	D	E	F		G	Н
				Original	Modified	Disposition of Original Parts			New
Part	Incorporated Into Vehicle Production	Description of Change	Reasons for Change	Ford Engineering Part Number	Ford Engineering Part Number	Withdrawn from Ford Production Inventory (Scrap/ Consume/ Rework)	Effective Date	Component Availability	Component Interchangeabl e With Old (Y/N - Intended versus Possible)
Clockspring	2005 MY	Changed airbag circuits from copper wire with soldered terminal crimps to tinned wire which does not require soldered terminal crimps.	Quality improvement and cost reduction.	4L2T-14A664-AA	5L2T-14A664-AA	Exhaust		11/20/2004	Y
Clockspring		Carryover design from 2005 MY		5L2T-14A664-AA		None		6/26/2006	Y

	Α	В	C	D	E	F	G	Н
				Original	Modified	Disposition of Original Parts		New
Part	Incorporated Into Vehicle Production	Description of Change	Reasons for Change	Ford Engineering Part Number	Ford Engineering Part Number	Withdrawn from Ford Production Inventory (Scrap/ Consume/ Rework)	New Component Availability Date	Component Interchangeabl e With Old (Y/N - Intended versus Possible)
	2002 MY	Increased robustness of shipping lock	To improve the strength of the shipping lock.	2L1T-14A664-AB	2L1T-14A664-AC			Y
	2002 MY	Increased robustness of shipping lock	To improve the strength of the shipping lock.	2L2T-14A664-AB	2L2T-14A664-AC			Y
	2002 MY	Initial release of new design level			2C5T-14A664-AA			
	2002 MY	Add additional mylar tape length.	Improve process capability at the assembly plant	2C5T-14A664-AA	2C5T-14A664-AB			Y

EA10-001: Clockspring Part Change Log for Mountaineer

	Α	В	С	D	E	F	G	Н
				Original	Modified	Disposition of Original	Parts	New
Part	Incorporated Into Vehicle Production	Description of Change	Reasons for Change	Ford Engineering Part Number	Ford Engineering Part Number	Withdrawn from Ford Production Inventory (Scrap/ Consume/ Rework)	New Compo Availab Date Date	ility
	2002 MY	shipping lock	To improve the strength of the shipping lock.	2L1T-14A664-AB	2L1T-14A664-AC			Y
	2002 MY		To improve the strength of the shipping lock.	2L2T-14A664-AB	2L2T-14A664-AC			Y
		Initial release of new design level			2C5T-14A664-AA			

EA10-001: Clockspring Part Change Log for Aviator

_		Α	В	С	D	E	F	G	Н
					Original	Modified	Disposition of Original Parts		New
	Part	Incorporated Into Vehicle Production	Description of Change	Reasons for Change	Ford Engineering Part Number	Ford Engineering Part Number	Withdrawn from Ford Production Inventory (Scrap/ Consume/ Rework)	New Component Availability Date	Component Interchangeabl e With Old (Y/N - Intended versus Possible)

Steve Ahlguist [Steve.Ahlguist@TRW.COM] From: Sent: Thursday, April 15, 2010 5:27 PM To: Chascsa, Jim (JRCII.); Landis, Kenneth (K.M.); Andrew Smydra Lynch, Jim (J.) Cc: Subject: Re: FW: NHTSA Investigation: EA10-001 F-150 Driver Air BagInadvertent Deployment

Attachments:

Subject Peer Vehicle List 14AP10.xls



Subject Peer

Vehicle List 14AP... Ken and Jim,

Please see attached compiled by Jim and Andy with the part # info requested. Let us know if you need anything further. Best regards,

Steve

>>> "Landis, Kenneth (K.M.)" <klandis1@ford.com> 4/8/2010 3:12 PM >>> Steve and Andy,

Please see urgent request below. I need to have the latest part numbers for all TRW DABs listed in the file. I don't need color codes, just prefix, base, and suffix level.

Thanks in advance. <<Subject Peer Vehicle List.xls>>

Ken Landis Senior Engineer Steering Wheel and Driver Airbag The Ford Motor Company

>

> From: Chascsa, Jim (JRCII.)

> Sent: Wednesday, April 07, 2010 8:16 AM

> To: Dean, Michael (M.J.); Dubaisi, Adnan (A.N.); Easton, Jessica

> (J.A.); Gjonaj, Gjelina (G.); Landis, Kenneth (K.M.)

> Subject: FW: NHTSA Investigation: EA10-001 F-150 Driver Air Bag

> Inadvertent Deployment

> Importance: High

>

> Team,

>

> Good morning, how are you?

>

> I need some help on this ASO assignment; please review the attached

> list of driver airbags and assist me by providing part numbers for

> each module. To simplify; Ken please work with TRW on their modules, > Jess please work with Autoliv on their modules, Adnan please work with > Takata on their modules and Gielina please work to get the KSS part > numbers (which I don't think there are any on the list). To > reiterate, this is a hot issue, so please have me the part numbers by > Friday, the 9th of April. Thanks for your help. >> Jim Chascsa > Design and Release Supervisor > Global Technical Specialist > Steering Wheel, Driver Airbag and Inflator Design > 313-805-5896 >> > Culkeen, Patrick (P.M.) > From: Tuesday, April 06, 2010 4:52 PM > Sent: > To: Chascsa, Jim (JRCII.) > Subject: FW: NHTSA Investigation: EA10-001 F-150 Driver Air Bag > Inadvertent Deployment >> Jim, > > Could you please get with your people to confirm Base P/N for the > driver air bag for the model & MY's listed in the excel file below. I > have run warranty on Customer Concern Code, but would like to confirm > base P/N's just in case. > > Patrick M. Culkeen >>Ford Motor Company Automotive Safety Office >**External Safety Investigations** > Fairlane Plaza South, Suite 500 >330 Town Center Drive >>Dearborn, MI 48126-2738 USA W: (313) 594-4792 >F: (313) 594-2268 > >> > >> >> > From: Culkeen, Patrick (P.M.) Tuesday, March 30, 2010 3:03 PM > Sent: > To: Chascsa, Jim (JRCII.); Sutherland, Roy (R.W.); Klosek, Walter

> (W.)

> Subject: NHTSA Investigation: EA10-001 F-150 Driver Air Bag

> Inadvertent Deployment

>

> Gentlemen,

>

> I have enclosed an excel file that summarizes the subject and peer > vehicles NHTSA is requesting information for. Please review the file > and contact me as soon as possible to discuss.

>

> Patrick M. Culkeen

>

- > Ford Motor Company
- Automotive Safety Office >
- External Safety Investigations >
- Fairlane Plaza South, Suite 500 >
- 330 Town Center Drive >
- Dearborn, MI 48126-2738 USA >
- > W: (313) 594-4792
- F: >

>

>

>

	Subject Vehicles										
Make	Model	Program		-	Model Years						
Ford	F-150	P221	2004	2005	2006	2007					
						7L34 15043B13					
			BFW	CDW	CCW	CBW					
TRW Part No.			30355411	30363977		30373779					
Ford	F-150	PN96	2004	2005	2006						
				5L34 15034B13	6L34 15034B13						
				ACW	CCW						
TRW Part No.					30374847						
Lincoln	Mark LT	P221	2004								
			NA	5L34 15043B13							
				BEW	BBW						
TRW Part No.				30367187							
Ford	Explorer	U152 / U251	2002/U152	2003/U152	2004/U152	2005/U251	2006/U251				
			2L2A 78043B13		4L24/5L24	6L24-78043B13	7L24-78043B13				
			ACW	AAW	78043B13 AAW	AKW	AAW				
TRW Part No.			30339920	30357058	30365508	30362490	30362490				
Ford	Sport Trac	P207	2002	2003	2004	2005	2006				
			1L5A 10043B13	1L5A 10043B13	1L5A 10043B13	Not TRW	Not TRW				
			CBW	CBW	CBW						
TRW Part No.			30336795	30336795	30336795						
Mercury	Mountaineer		2002/U152	2003/U152	2004	2005/U251	2006/U251				
			2L2A 78043B13	3L24 78043B13	4L24/5L24	6L94-78043B13	7L94-78043B13				
			BCW	BAW	78043B13 BAW	AKW	AAW				
TRW Part No.			30339933	30357279	30365509	30366135	30366135				
Lincoln	Aviator	U231	2002								
			NA	3C54 78043B13		5C34 78043B13					
				ABW / BBW	AAW / BAW	AAW / BAW					
				30356580/	30364227/	30364227/					
TRW Part No.				30356581	30364230	30364230					

		Peer	Vehicles		
Make	Model	Program		Model Years	
Ford	F-150	P221	2007		
			7L34 15043B13		
			CBW		
Lincoln	Mark LT	P221	2007		
			7L34 15043B13		
			DBW		
Ford	E-150		2004	2005	2006
Ford	E-250		2004		2006
Ford	E-350		2004		2006
Ford	Escape		2004		2006
Ford	Escape HEV		2004		2006
Ford	Excursion		2004		2006
			1001	1000	
Ford	Expedition	U222	2004	2005	2006
			4L14 78043B13	5L14 78043B13	6L14 78043B13
			AAW	AAW	ABW
TRW Part No.			30371105	30364928	30374422
Ford	F-250	PHN131	2004	2005	2006
				5C34 25043B13	
			ACW	BBW	ADW
Part No. TRW			30357504	30379979	30374663
	F-350				
Ford	Freestar		2004	2005	2006
Ford	Freestyle		2004		
Ford	Ranger		2004		
Lincoln	Navigator	U228 2003	2004		
	. a rigator	2L7A 78043B13		5L7A 78043B13	6L7A 78043B13
		BAW / CAW	AAW / BAW	AEW / BEW	AEW / BEW
		30350320/	30364229/	30370027/	30373826/
TRW Part No.		30350320/	30364228	30370028	30373827
Mercury	Mariner		2004		
Mercury	Mariner HEV		2004		
Mercury	Montego		2004		
Mercury	Monterey		2004		

From: Sent: To: Cc: Subject: Andrew Smydra [Andrew.Smydra@TRW.COM] Thursday, April 22, 2010 10:16 AM Chascsa, Jim (JRCII.) Dean, Michael (M.J.); Steve Ahlquist Re: FW: Wiring Diagram Summary Table

Attachments:

Part Number_ Vehicle List Rev 2_22Apr2010.xls



Part Number_ Vehicle List Rev ...

Please see attached chart for Single Stage Inflator updates.

Explorer, Mountaineer, and Explorer Sport have been revised. Let me know.

>>> "Chascsa, Jim (JRCII.)" <jchascsa@ford.com> 4/22/2010 9:13 AM >>> Andy,

For your and Mike's info!

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

> _

> From: Culkeen, Patrick (P.M.)

> Sent: Thursday, April 22, 2010 9:11 AM

> To: Chascsa, Jim (JRCII.); Bahr, Wayne (W.E.)

> Subject: Wiring Diagram Summary Table

>

> Jim & Wayne,

>

> Per this morning's phone call, I have reviewed the wiring diagrams for
 > the 2002-2005 MY Explorer, Explorer Sport, Explorer Sport Trac,
 > Mountaineer, and Aviator vehicles. Could you please confirm the

> number of stages for the vehicles listed in the table and reply no

> later than 2:00 pm today?

>

> Patrick M. Culkeen

>

- > Ford Motor Company
- > Automotive Safety Office
- > External Safety Investigations
- > Fairlane Plaza South, Suite 500

- > 330 Town Center Drive
- > Dearborn, MI 48126-2738 USA
- > W: <u>(313) 594-4792</u>
- > F:
- >
- >
- > > <<Number of Squibs.xls>>
- >

Mo	odel	Program	Vehicles, DS=Dual		Model Years		
-	-150	P221	2004	2005			
F-1	-150	P221					
					6L34 - 15043B13		
			BFW	CDW	CCW	CBW	
).			DS,30355411	DS,30363977		DS,30373779	
F-1	-150	PN96	2004	2005	2006		
			?	5L34 15034B13	6L34 15034B13		
				ACW	CCW		
).					30374847		
					00011011		
Ma	ark LT	P221	2004	2005	2006		
IVIC			NA	5L34 15043B13			
				BEW	BBW		
).				DS.30367187	DS.30374493		
).				D3,30307107	D3,30374493		
-			0000/11450	0000/11450	0004/1450	0005/11054	0000/11054
Exp	xplorer	U152 / U251	2002/U152	2003/U152	2004/U152	2005/U251	2006/U251
				3L24 78043B13		6L24-78043B13	7L24-78043B13
			ACW	AAW	78043B13 AAW	AKW	AAW
).			DS,30339920	DS,30357058	DS,30365508	DS,30362490	DS,30362490
Spo	port Trac	P207	2002			2005	200
			1L5A 10043B13	1L5A 10043B13	1L5A 10043B13	Not TRW	Not TRW
			CBW	CBW	CBW		
).			SS,30336795	SS,30336795	SS,30336795		
			00,00000100	00,00000100	00,00000100		
y Mo	ountaineer		2002/U152	2003/U152	2004	2005/U251	2006/U251
	ountaineer			3L24 78043B13	4L24/5L24	6L94-78043B13	7L94-78043B13
			BCW	BAW	78043B13 BAW	AKW	AAW
			DCVV	DAVV	10043D13 DAW	ARVV	AAVV
			DE 20220022	DC 20257270	DC 20265500	DC 20266125	DC 20266125
).			DS,30339933	DS,30357279	DS,30365509	DS,30366135	DS,30366135
<u>.</u>		11004					
AVI	viator	0231					
			NA				
				ABW / BBW	AAW / BAW	AAW / BAW	
			· ·	DS,30356580/	DS,30364227/	DS,30364227/	-
).				30356581	30364230	30364230	
	viator	U231	2002 NA	3C54 78043B13 ABW / BBW DS,30356580/	4C54 78043B13 AAW / BAW DS,30364227/	5C34 78043B13 AAW / BAW DS,30364227/	

		Pe	er Vehicles		
Make	Model	Program		Model Years	
Ford	F-150	P221	2007	incuci i care	
			7L34 15043B13		
			CBW		
Lincoln	Mark LT	P221	2007		
LINCOIN			7L34 15043B13		
			DBW		
Ford	E-150		2004	2005	2006
Ford	E-250		2004		2006
Ford	E-350		2004		2006
Ford	Escape		2004		2006
Ford	Escape HEV		2004		
Ford	Excursion		2004		2006
1 Old	Excursion		2004	2005	2000
Ford	Expedition	U222	2004	2005	2006
1 010	Expodition	0222	4L14 78043B13	5L14 78043B13	6L14 78043B13
			AAW	AAW	ABW
			,	,	
Part No.			30371105	30364928	30374422
Ford	F-250	PHN131	2004		
			4C34 25043B13	5C34 25043B13	6C34 25043B13
			ACW	BBW	ADW
Part No.			30357504	30379979	30374663
	F-350				
Part No.					
Ford	Freestar		2004	2005	2006
Ford	Freestyle		2004	2005	2006
Ford	Ranger		2004	2005	2006
Lincoln	Navigator	U228 2003	2004	2005	2006
		2L7A 78043B13	4L7A 78043B13	5L7A 78043B13	6L7A 78043B13
		BAW / CAW	AAW / BAW	AEW / BEW	AEW / BEW
		30350320/	30364229/	30370027/	30373826/
Part No.		30350321	30364228	30370028	30373827
Mercury	Mariner		2004		
Mercury	Mariner HEV		2004		
Mercury	Montego		2004		2006
Mercury	Monterey		2004		2006

From: Sent: To: Cc: Subject: Griffin, Golon (G.R.) Friday, September 24, 2010 3:37 PM Kreiger, Erik (E.); Sutherland, Roy (R.W.) Spadoni, Stefano (S.) RE: Harness Drawing

Erik or Roy,

Can you answer the question below for my Connector Engineer?

Thanks,

G. Griffin

From:	Spadoni, Stefano (S.)
Sent:	Friday, September 24, 2010 2:21 PM
To:	Griffin, Golon (G.R.); Leece, Gregory (G.D.)
Cc:	Stroven, Jeffrey (J.J.); Takada, Shinya (ST.)
Subject:	RE: Harness Drawing

Golon,

Which connector are we talking about the FCI squib or the inline Tyco to replace?

S. Spadoni

From:	Griffin, Golon (G.R.)
Sent:	Friday, September 24, 2010 10:44 AM
To:	Spadoni, Stefano (S.); Leece, Gregory (G.D.)
Cc:	Stroven, Jeffrey (J.J.); Takada, Shinya (ST.)
Subject:	FW: Harness Drawing

Hello Guys,

I was invited to a meeting yesterday at noon regarding a FCI Air Bag Connector that is Failing on the F-Series. The Air bags are deploying unexpectidly and causing Warranty issues. The Program team will mostlikely need to issue a Re-Call on our Trucks and the problem will escalated by the News and Media.

The Team is looking for a quick Solution and is having FCI look for Alternative parts to use in their library, but at the same time I would like our team to look for a Alternative part out of our SCT list to replace this failing part. Please look at the Print attached below, and let me know what alternative part we can use from the SCT list. It doesn't necessarily need to be an FCI part?

Your urgent attention would be greatly appreciated for this matter...

Thanks,

Golon Griffin

Ford Motor Company Connector Buyer, Bldg. #5 Electrical Purchasing Ph# (313) 594-3648 - Fax# (313) 322-7521 Email: ggriff41@ford.com

From:

Sutherland, Roy (R.W.)

Sent:Thursday, September 23, 2010 1:57 PMTo:Griffin, Golon (G.R.)Subject:Harness Drawing

Golon,

Here is the drawing that Methode used a couple years back.

Regards,

Roy Sutherland Jr.

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

<< File: 18046XA DCL A SIZE C.PDF >>

From:	Sutherland, Roy (R.W.)
Sent:	Friday, October 15, 2010 2:10 PM
То:	Beauregard, Danny (D.J.)
Subject:	RE: I.S. SK4L3T14B095AA URGENT
Importance:	High
Follow Up Flag	: Follow up
Flag Status:	Red
Attachments:	SK4L3T_14B095_AA.pdf
_	

Danny,

Here is a copy of the instruction sheet that was released back in July. This document is also available in FordDoc.

Regards, Pov Sutherland

Roy Sutherland Jr.

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From: Beauregard, Danny (D.J.) Sent: Friday, October 15, 2010 2:00 PM To: Sutherland, Roy (R.W.) Subject: FW: I.S. SK4L3T14B095AA URGENT Importance: High

Roy,

Is there a instruction sheet created for the clock spring for service that I pulled a couple weeks back?

Danny Beauregard (DBEAURE1)

CD3, EN/FN, P150, P415 & P55X Switch Applications Engineer Bldg. #5, Cube 1G028 Dearborn, MI Tel: (313) 805-6773 dbeaure1@ford.com

From: Instruction Sheets [mailto:isdept@creativedatainc.com]
Sent: Friday, October 15, 2010 12:47 PM
To: Beauregard, Danny (D.J.)
Cc: Jileen R. Kessler; Donovan, Pat (P.)
Subject: FW: I.S. SK4L3T14B095AA URGENT
Importance: High

Hello Danny, How are you? Instruction sheet SK4L3T14B095AA needs to be created. I have attached the information needed to create an instruction sheet. Let me know if you have any questions. This is rather urgent since the Packager HLM can't ship the parts until the

FW: I.S. SK4L3T14B095AA URGENT

sheet is completed and approved.

Best Regards

Louise McEvoy Creative Data, Inc. (FCSD Packaging Engineering) 45570 Maben Rd. Canton, MI 48187 Ph. 734.453.3132 Fax. 734.453.3236 is@creativedatainc.com

------ Forwarded Message From: Milt Zavsza <<u>mzavsza@ford.com</u>> Date: Fri, 15 Oct 2010 09:26:58 -0400 To: Instruction Sheets <<u>isdept@creativedatainc.com</u>> Subject: RE: I.S. SK4L3T14B095AA URGENT

Hi Louise

The engineer contact would be BEAUREGARD, DANNY J. Phone: 313-805-6773 DBEAURE1@ford.com

Regards

Milt Zavsza Product Analyst Body Interior,Exterior trim and Electrical Team Car Interior Consoles and Truck Electrical FCSD-Regent Court Bldg. 16800 EXECUTIVE PL DR. Dearborn, MI 48126 Cube # 3N262 <u>mzavsza@ford.com</u> 1-313-390-7156 Fax# 1-313-337-3167

From: Instruction Sheets [mailto:isdept@creativedatainc.com]
Sent: Friday, October 15, 2010 8:23 AM
To: Zavsza, Milton (M.)
Cc: Jileen R. Kessler
Subject: Re: I.S. SK4L3T14B095AA URGENT
Importance: High

Hello Milt, How are you? Can you please send me the email of the person responsible for SK4L3T14B095AA instruction sheet. I have attached the screen shot of the BOM.

HLM needs to package the instruction sheet asap. Thank you

Best Regards

Louise McEvoy

2/25/2011

On 10/14/10 4:00 PM, "Jileen R. Kessler" <<u>jkessler@hlgllc.com</u>> wrote:

The kit is 4L3Z14B095A

Regards, Jil Kessler Material Planner/Buyer Hollingsworth Logistics (Q9XYL) P) 313-768-1280 F) 734-468-0224 E) jkessler@hlgllc.com

From: Instruction Sheets [mailto:isdept@creativedatainc.com] Sent: Thursday, October 14, 2010 2:07 PM To: Jileen R. Kessler Subject: Re: I.S. SK4L3T14B095AA Importance: High

Thank you, no that is an engineering drawing. Please send me the service part number so I can contact the engineer.

On 10/14/10 1:46 PM, "Jileen R. Kessler" <<u>jkessler@hlgllc.com</u>> wrote: Here is what I got off docman

Regards, Jil Kessler Material Planner/Buyer Hollingsworth Logistics (Q9XYL) P) 313-768-1280 F) 734-468-0224 E) jkessler@hlgllc.com

From: Instruction Sheets [mailto:isdept@creativedatainc.com] Sent: Thursday, October 14, 2010 1:42 PM To: Jileen R. Kessler Subject: Re: I.S. SK4L3T14B095AA Importance: High

Hi Jil, It has never been created. Can you please send me what you downloaded.

Best Regards

Louise McEvoy Creative Data, Inc. (FCSD Packaging Engineering) 45570 Maben Rd. Canton, MI 48187 Ph. 734.453.3132 Fax. 734.453.3236 is@creativedatainc.com

On 10/14/10 12:59 PM, "Jileen R. Kessler" <<u>ikessler@hlgllc.com</u>> wrote: Hello Louise, I'm not seeing this one on the website....do you have it yet? SK4L3T14B095AA

Regards, Jil Kessler Material Planner/Buyer Hollingsworth Logistics (Q9XYL) P) 313-768-1280 F) 734-468-0224 E) jkessler@hlgllc.com <mailto:jkessler@hlgllc.com>

----- End of Forwarded Message

								LTR	6		REVISIONS	
	QTY PART NO.		PART	NAME				ORIG	INATOR	CHECKER	ENG APP	MATL APP
1	SK4L3T-14B095	i-AA	WIR A	SY DRV AIR BAG(SKET	CH-Instruction Sheet)	J		RELEA				
									1236804 THERL	8 000 RSUTHERL	2010080 RSUTHERL	03
								N30	INENL	NOUTHERL	RSUTHERL	
INS	STRUCTION SHEET											
CE	RTAIN 2004 THROUGH 20	06 MODEL YEAR F	-150 AND MARK LT (NO	N-HERITAGE) - DRIVER	S CLOCKSPRING-TO-AIR BAGE H	ARNESS REPLACEMENT						
						ENTLY CASUE THE AIR BAG TO DEPL	27					
					EVISED JUMPER HARNESS.	ENTLY CASUE THE AIR BAG TO DEPLY	J¥.					
SE	RVICE PROCEDURE											
1) I	REMOVE THE DRIVERS A	IRBAG. FOR ADDIT	TIONAL INFORMATION, F	EFER TO THE APPROF	PRIATE WSM, SECTION 501-20B.							
2) [ESS FROM THE CLOCKSPRING.							
2)1			IANNESS LOOK AND DI		STROM THE GEOGRAFTING.							
3) I	NSTALL THE NEW CLOCK	KSPRING-TO-AIR B	AG JUMPER HARNESS	JSING THE FOLLOWIN	G SEQUENCE:							
	1. CONNECT TH	HE HARNESS TO TH	HE CLOCKSPRING.									
	2. MAKE SURE	THAT THE LOCK AT	T THE CLOCKSPRING IS	SEATED.								
				-								
	3. CONNECT TH	HE HARNESS TO TH	HE AIR BAG.									
4.1	NSTALL THE DRIVERS AI	R BAG. FOR ADDIT	IONAL INFORMATION, F	EFERIO THE APPROP	RIATE WSB, SECTION 501-20B.							
~~~												
	RROSION PROTECTION I CKAGING AND SHIPPING			FORD COSTOMER SE	RVICE DIVISION (FCSD)							
= 0												
FO	R CURRENT RELEASE ST	ATUS SEE THE WE	ERS ENGINEERING NO	ICE.								
					ED FOR PRODUCTION REQUIRE							
PR	IOR APPROVAL FROM FC	ORD MOTOR COMP	PANY PRODUCT ENGINE	ERING. REFER TO ISO	TS 16949.		REFERENCE					
											MANAGEMANT STA ND THE ENVIRONN	
							DRAFTED IN	ACCORDANCE W	ITH FORD N	MOTOR	$\Delta / $	3RD ANGLE PROJ
								ENGINEERING CAD S VERSION <u>21</u>	AND DRAF	TING (		DIMENSIONS ARE
							CAD TYPE	CAD LOC.	CAD FILE		) <u> </u>	DTMC
							X-OTHER	TCe		14B095-A-DWG	-01	IS MASTER
							OPER NO.	UNIT	DRAWING			
							DESIGN	DETAIL	TITLE	SK4L3T-14	AN-CEOC	SHT
							RSUTHERL	RSUTHERL		VIR ASY DE	V AIR BAG	OF
							CHECKED RSUTHERL	SAFETY	] '	(SKE1		
							SCALE	DATE	DIVISION	`		<b>_</b>
								20100726	PLANT			
								Ford	) F	ORD MOTO	R COMPAN	Y
							1	$\sim$				

From:Prescott, Amanda (A.B.)Sent:Thursday, August 12, 2010 2:25 PMTo:Sutherland, Roy (R.W.)Cc:Kreiger, Erik (E.)Subject:RE: Jumper harness release

#### Thanks for the update.

From:	Sutherland, Roy (R.W.)
Sent:	Thursday, August 12, 2010 1:39 PM
To:	Prescott, Amanda (A.B.)
Cc:	Kreiger, Erik (E.)
Subject:	RE: Jumper harness release

Amanda,

The Wers is almost done. Drawings have been completed and submitted into TCE/FordDoc and the WACTS table is just waiting for the release analyst to move the notice from "A" to "C"-complete status. I believe this should happen either later today or tomorrow. Once that is done, then my part of the notice process is finished.

# Regards,

## Roy Sutherland Jr.

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From:	Prescott, Amanda (A.B.)
Sent:	Thursday, August 12, 2010 1:21 PM
To:	Sutherland, Roy (R.W.)
Cc:	Kreiger, Erik (E.)
Subject:	Jumper harness release

Roy, What is the status of the WERS notice for the jumper harness?

Amanda Prescott Automotive Safety Office Senior Research Engineer 313-845-7295 Fairlane Plaza South-Suite 500 From: Sent: To: Subject: Rivera, Santos (S.) Monday, June 28, 2010 1:46 PM Welch, Sharon (S.L.) RE: Labor Time for 10X11 Airbag

Sharon,

#### The actual time came to be 0.5 hrs for a saving of 0.1 hrs

Santos Rivera Service Labor Time Standards Ford Consumer Services Group Tel 313-84-55122 Fax 313-390-8727 srivera5@ford.com

*** Confidentiality Statement ***

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From:Welch, Sharon (S.L.)Sent:Monday, June 28, 2010 11:33 AMTo:'tim.crain@spx.com'; Rivera, Santos (S.); Lee.Wilson@vftis.spx.comCc:Lang, Gary (G.C.); Bazil, Tom (Thomas E.); Welch, Sharon (S.L.)Subject:Labor Time for 10X11 AirbagImportance:High

Based on our labor time process review the other day, I believe you have everything you need to actually create the labor time. The labor time for this program was discussed in the FRC today during the portion where we talk about open NHTSA investigations. Currently we are carrying a labor time of .6 as an estimate. There was a discussion around needing to lower the cost and the time to replace the jumper harness. Can you please "work up" what the official time will be and get back to me as soon as you can? This question is coming from Mike Berardi.

# Sharon Welch

Program Manager Recall & Service Programs DSC II 803 Phone (313) 33-72791

From:	Sutherland, Roy (R.W.)
Sent:	Friday, June 25, 2010 10:34 AM
To:	Culkeen, Patrick (P.M.)
Subject:	RE: Material Specification for Sofanou Nugaurd
Follow Up Flag:	Follow up
Flag Status:	Red

Pat,

Thank you for the information, but this is not to correct material. I would need the Sofanou Nugaurd NGDP-S. I have not contacted them, but I guess I will have to since Federal Mogul is not giving the support I expected.

# Regards,

# Roy Sutherland Jr.

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From:	Culkeen, Patrick (P.M.)
Sent:	Thursday, June 24, 2010 10:31 AM
To:	Sutherland, Roy (R.W.)
Subject:	Material Specification for Sofanou Nugaurd

Roy,

I was poking around and found this that might help with specificaitons:

<< File: nu-guard-g.pdf >>

#### Patríck M. Culkeen

#### Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

From:	Sutherland, Roy (R.W.)
Sent:	Thursday, July 22, 2010 7:46 AM
To:	Shammami, Blend (.)
Cc:	Matevossyan, Natalie (N.)
Subject:	RE: Migration
Follow Up Flag:	Follow up
Flag Status:	Red
Attachments:	Clock-Spring-SW.jpg

Blend,

Yes, please. From the yellow connector at the base to the two green & yellow squib/airbag connectors. If you are able to get it separated, can you also manipulate it to change the wire position? Please let me know and I can come to your desk to show how it would look in vehicle.

### Thank you, Roy Sutherland Jr.

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009



Clock-Spring-SW.jp g (194 KB)

From:	Shammami, Blend (.)
Sent:	Wednesday, July 21, 2010 5:40 PM
To:	Matevossyan, Natalie (N.); Sutherland, Roy (R.W.)
Subject:	RE: Migration

Let me understand this one correctly.

Do you want me to separate the harness (Selected parts) into a separate assembly? Please see the attached picture. Let me know again. Thanks. << File: Clock-Spring-SW.jpg >> Best Regards,

# Blend Shammami

C3P/C3PNG Specialist Harness Design Desk: (313) 322-6822 Mobile: (248) 225-2161 bshammam@ford.com

From:Matevossyan, Natalie (N.)Sent:Wednesday, July 21, 2010 5:21 PMTo:Shammami, Blend (.); Sutherland, Roy (R.W.)Subject:RE: Migration

From:Shammami, Blend (.)Sent:Wednesday, July 21, 2010 12:28 PMTo:Sutherland, Roy (R.W.); Matevossyan, Natalie (N.)Subject:FW: Migration

I will take a look at 4L2T-14A664-AA in teamcenter and find a way to deal with it. If this does not have a harness within then little can be done from the 3D side.

Best Regards, Blend Shammami

C3P/C3PNG Specialist Harness Design Desk: (313) 322-6822 Mobile: (248) 225-2161 bshammam@ford.com

From:	Hakim, Aliasgar (A.)
Sent:	Wednesday, July 21, 2010 10:36 AM
To:	Shammami, Blend (.)
Subject:	RE: Migration

Hi Blend

4L2T-14A664-AA - Moved to Tce

4L3T-14B095-BA - Could not find in Metaphase.

Regards

Ali

From:Shammami, Blend (.)Sent:Friday, July 16, 2010 2:59 PMTo:Hakim, Aliasgar (A.)Subject:Migration

Ali,

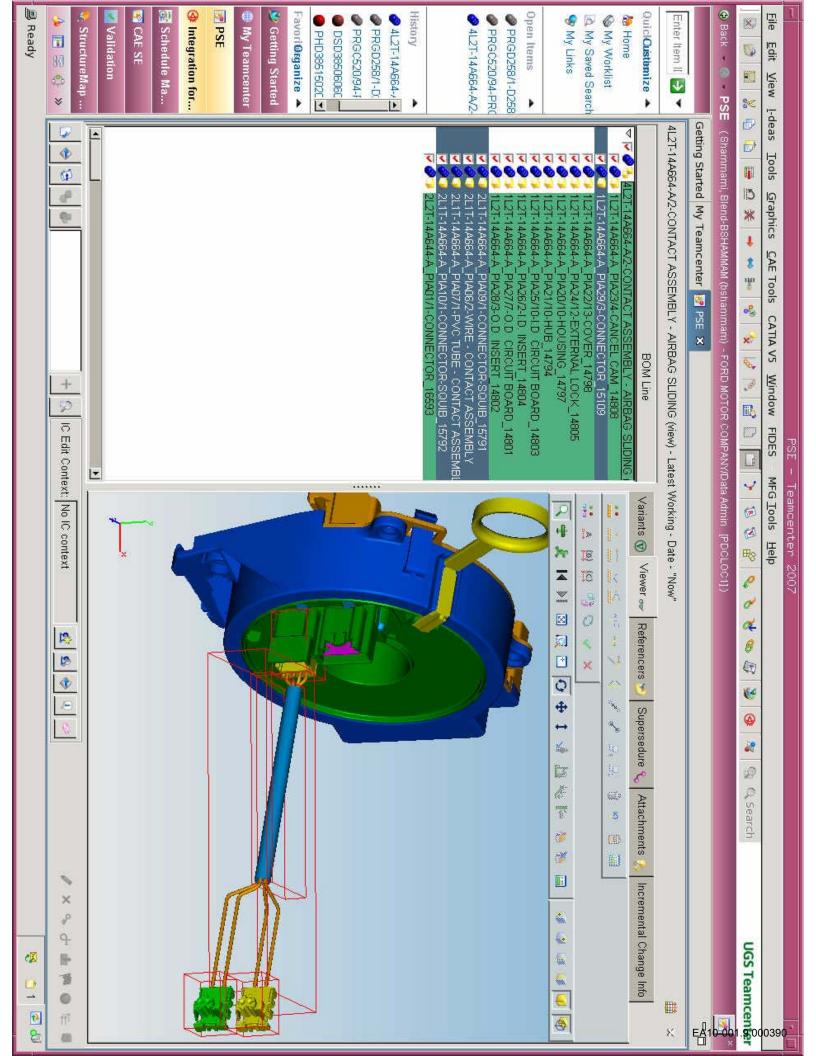
Could you please migrate the following to Teamcenter from Metaphase. Thanks.

4L2T-14A664-AA 4L3T-14B095-BA

Best Regards,



C3P/C3PNG Specialist Harness Design Desk: (313) 322-6822 Mobile: (248) 225-2161 <u>bshammam@ford.com</u>



From: Culkeen, Patrick (P.M.) Monday, December 20, 2010 12:23 PM Sent: Prescott, Amanda (A.B.) Subject: RE: misc

Amanda,

To:

For the latest round of questions:

- Wiring harness from the RCM to Clockspring (14401) I'm working on identifying a PD contact who can assist with • generating a change log. You can imagine the 14401 is the largest wiring harness in the vehicle, so going through changes to identify any revisions on the pigtail that goes up the steering column will take some time, but we'll get the ball rolling.
- As for the RCM, I talked w/Bill Pappas this morning and you are correct no substantive revisions in the RCM that • pertains to the alleged defect. That required a hardware change in the ASIC (application specific integrated circuit).

That's it for now, I'll keep ya' posted on developments as they occur. Have fun getting "plastered".

### Patrick M. Culkeen

#### **Ford Motor Company**

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

From:	Prescott, Amanda (A.B.)
Sent:	Thursday, December 16, 2010 3:10 PM
To:	Culkeen, Patrick (P.M.)
Subject:	misc

Pat.

If you need anything next week just call me on my cell or at home 734-369-4356. I took a look at the new questions and my first instinct is to respond "no" to all the items in the 1st question. However, it's probably the best course to go ahead and get the change logs.

I hope you had a good weekend with the in-laws and I hope you have a quiet week before christmas. Please don't hesitate to call if you want to talk anything over, I'll just be spackling and painting :).

Amanda Prescott Automotive Safety Office Senior Research Engineer 313-845-7295 Fairlane Plaza South-Suite 500

From:	Himes, Bill (B.L.)
Sent:	Tuesday, July 13, 2010 2:37 PM
То:	Marshall, Michael (M.E.)
Cc:	Sutherland, Roy (R.W.); Beauregard, Danny (D.J.); Mathews, Jacob (J.)
Subject:	RE: P221 service jumper
Signed By:	There are problems with the signature. Click the signature button for details.
Follow Up Flag: Follow up	
Flag Status:	Red
Mike: Please handle.	

From:Beauregard, Danny (D.J.)Sent:Tuesday, July 13, 2010 2:07 PMTo:Beauregard, Danny (D.J.); Himes, Bill (B.L.); Mathews, Jacob (J.)Cc:Sutherland, Roy (R.W.)Subject:RE: P221 service jumper

Bill & Jacob, How do we get this concern approved?

# Danny Beauregard (DBEAURE1)

CD3, EN/FN, P150 & P415 Switch Applications Engineer Bldg. #5, Cube 1G028 Dearborn, MI Tel: (313) 805-6773 dbeaure1@ford.com

From:Beauregard, Danny (D.J.)Sent:Thursday, July 01, 2010 3:02 PMTo:Himes, Bill (B.L.); Mathews, Jacob (J.)Cc:Sutherland, Roy (R.W.)Subject:P221 service jumper

Bill & Jacob, I have a concern for service(C12368048). How does this get approved?

# Danny Beauregard (DBEAURE1)

CD3, EN/FN, P150 & P415 Switch Applications Engineer Bldg. #5, Cube 1G028 Dearborn, MI Tel: (313) 805-6773 dbeaure1@ford.com << OLE Object: Picture (Enhanced Metafile) >> From: Sent: To: Subject: Fronckowiak, Todd (T.M.) Tuesday, May 11, 2010 6:01 PM Prescott, Amanda (A.B.) RE: paper

Thanks Amanda!

I'll be at FPS in the morning and would like to get a Transit Connect update as well. Take care.

Best Regards, Todd Fronchowiak

Manager, Government Investigations & Design Analysis Engineering Dept. Automotive Safety Office Ford Motor Company Phone: (313) 337-6777 / Cell: (734) 837-9409

From:Prescott, Amanda (A.B.)Sent:Tuesday, May 11, 2010 4:07 PMTo:Fronckowiak, Todd (T.M.)Subject:paper

Todd,

I think good progress has been made on Pat's paper. There is one section at the beginning of Q13 that seems a bit rough still. I know you'll take a look and adjust as necessary, just wanted to give you a heads up.

Amanda

Amanda Prescott Automotive Safety Office Senior Research Engineer 313-845-7295 Fairlane Plaza South-Suite 500 From: Sent: To: Subject: Chascsa, Jim (JRCII.) Wednesday, June 02, 2010 1:18 PM Sutherland, Roy (R.W.) RE: Phone Call

Follow Up Flag:Follow upFlag Status:Red

Thanks!

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From:	Sutherland, Roy (R.W.)
Sent:	Wednesday, June 02, 2010 1:07 PM
To:	Chascsa, Jim (JRCII.)
Subject:	Phone Call

Jim,

Concern C11879049/AE00-E-11879049-000 was used to change the standard PVC tubing to Bentley Harris sleeve to protect AB wires from the horn bracket.

If you need any additional information, please let me know.

### Regards,

### **Roy Sutherland Jr.**

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009 From: Sent: To: Cc: Subject: Greg.Hamman@Autoliv.com Wednesday, April 14, 2010 3:46 PM Culkeen, Patrick (P.M.) Dean, Michael (M.J.); Chascsa, Jim (JRCII.); Russ.Gans@autoliv.com Re: Photo's and part numbers

Attachments:

Autoliv Ford DAB.xls



(See attached file: Autoliv Ford DAB.xls)

Best regards...Greg

Greg Hamman Development Engineer Autoliv North America Auburn Hills, MI USA Phone +1 (248) 705-4872

> "Chascsa, Jim (JRCII.)" <jchascsa@ford.co To m> <Russ.Gans@autoliv.com>, "Greg Hamman" <Greg.Hamman@Autoliv.com> 04/14/2010 02:10 cc PM "Culkeen, Patrick (P.M.)" <pculkeen@ford.com>, "Dean, Michael (M.J.)" <mdean6@ford.com> Subject Photo's and part numbers

Team,

Good afternoon, how are you?

Thank you for your assistance in gathering the part numbers and photos for the driver airbag modules. When you get all the data, will you please forward directly to Patrick Culkeen, he's our ASO team rep. His email is pculkeen@ford.com.

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

#### *****

#### MY05 U204/J14 ISWAB MY05.5 U364 Platform (MY06 U293/U364 HEV

Base Part Number	Platform (Marth 029	
4C24-15043B13-AFW	2004 VN127 (Lorain)	
4C24-15043B13-BGW	2004 VN127 (Lorain)	

#### MY05 U204/J14 ISWAB MY05.5 U364 Platform (Plant) MY06 U293/U364 HEV

	riationin (Fiant)
5L84-78043B13-GBW 00 FORD BASE	2005 U204 (KCAP/OHAP)
5L84-78043B13-HBW 01 FORD S/C	2005 U204 (KCAP/OHAP)
5M64-78043B13-ABW 00 FORD S/C, HEV	2005 U293 HEV (KCAP)
5L84-78043B13-KBW 01 FORD L/W, S/C	2005 U204 (KCAP/OHAP)
5M64-78043B13-BBW 00 FORD L/W, S/C, HEV	2005 U293 HEV (KCAP)
6L84-78043B13-MAW 00 FORD BASE W/DAMPER	2005 U204 (KCAP/OHAP)
6L84-78043B13-NAW 00 FORD S/C, W/DAMPER	2005 U204 (KCAP/OHAP)
6L84-78043B13-PAW 00 FORD L/W, S/C, W/DAMPER	2005 U204 (KCAP/OHAP)
6E64-780483B13-ABW 00 2005 MERCURY U364 STEERING WHEEL W/DAMPER	2005.5 U364 (OHAP)
5E64-780483B13-BBW 01 2005 MERCURY U364 STEER WHEEL	2005.5 U364 (OHAP)
6M64-78043B13-BCW 02 HEV L/W S/C	2006 U293 HEV (KCAP)
6M64-78043B13-ACW 02 HEV, S/C	2006 U293 HEV (KCAP)
6M64-780483B13-CAW 00 MY06 U364 HEV S/C L/W	2006 U364 HEV (KCAP)

**Base Part Number** 

#### MY05 U204/J14 ISWAB MY05.5 U364 Platform (Plant) MY06 U293/U364 HEV

Bacorarrambol	
4F23-3F824-BKW	2004 V229 (OAP)
4F23-3F824-CPW	2004 V229 (OAP)
4F23-3F824-DPW	2004 V229 (OAP)
4F23-3F824-EHW	2004 V229 (OAP)
5F23-3F824-AGW	2005 V229 (OAP)
5F23-3F824-BGW	2005 V229 (OAP)
5F23-3F824-CDW	2005 V229 (OAP)
5F23-3F824-DGW	2005 V229 (OAP)
5F23-3F824-EGW	2005 V229 (OAP)
5F23-3F824-FGW	2005 V229 (OAP)
5F23-3F824-GGW	2005 V229 (OAP)
6F23-3F824-FCW	2006 V229 (OAP)

**Base Part Number** 

#### MY05 U204/J14 ISWAB MY05.5 U364 Platform (PMY06 U293/U364 HEV

5F93-74043B13-ARW	2005 D219/D258(CAP)
5F93-74043B13-BRW	2005 D219/D258(CAP)
5T53-74043B13-ARW	2005 D333 (CAP)
6F93-74043B13-AEW	2006 D219/D258 (CAP)
6F93-74043B13-BEW	2006 D219/D258 (CAP)
6T53-74043B13-AFW	2006 D333 (CAP)

From: Sent: To: Cc: Subject: Greg.Hamman@Autoliv.com Thursday, April 15, 2010 1:37 PM Culkeen, Patrick (P.M.) Dean, Michael (M.J.); Chascsa, Jim (JRCII.); Russ.Gans@autoliv.com Re: Photo's and part numbers

Attachments:

U204.jpg; V229.jpg





Attached please find improved photographs of the U204 and V229 WAB inflator (WAB disassembled).

(See attached file: U204.jpg) (See attached file: V229.jpg)

Best regards...Greg

Greg Hamman Development Engineer Autoliv North America Auburn Hills, MI USA Phone +1 (248) 705-4872

> "Chascsa, Jim (JRCII.)" <jchascsa@ford.co To m> <Russ.Gans@autoliv.com>, "Greg Hamman" <Greg.Hamman@Autoliv.com> 04/14/2010 02:10 cc PM "Culkeen, Patrick (P.M.)" <pculkeen@ford.com>, "Dean, Michael (M.J.)" <mdean6@ford.com> Subject Photo's and part numbers

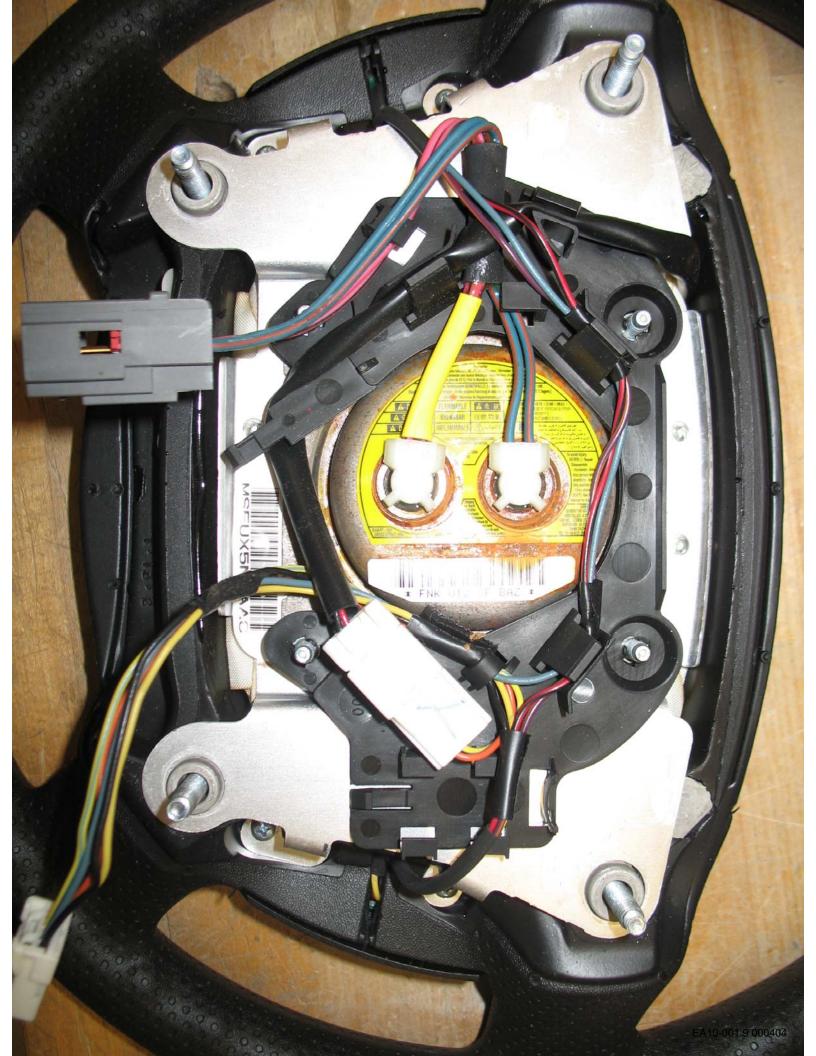
Good afternoon, how are you?

Thank you for your assistance in gathering the part numbers and photos for the driver airbag modules. When you get all the data, will you please forward directly to Patrick Culkeen, he's our ASO team rep. His email is pculkeen@ford.com.

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

*****





From:	Russ.Gans@autoliv.com
Sent:	Wednesday, April 14, 2010 8:37 PM
To:	Culkeen, Patrick (P.M.)
Cc:	Chascsa, Jim (JRCII.); Dean, Michael (M.J.); Greg.Hamman@Autoliv.com
Subject:	Re: Photo's and part numbers
Follow Up Flag:	Follow up
Flag Status:	Red
Attachments:	DAB module pictures past production 4-14-10.pdf.zip

تي ا

DAB module

^{victures past produ...}Here's the pictures I could get you quickly. The U204 is actually of a Mazda Tribute, but the back of the module is essentially the same. V229 and U204 went through Heat Age testing. If you want something fresh I can get from Utah

(See attached file: DAB module pictures past production 4-14-10.pdf.zip)

Russ Gans Office 248-475-0441

> Greg Hamman/ATC/ASP To 04/14/2010 03:45 "Culkeen, Patrick (P.M.)" PM <pculkeen@ford.com> cc "Dean, Michael (M.J.)" <mdean6@ford.com>, "Chascsa, Jim (JRCII.)" <jchascsa@ford.com>, Russ Gans/ATC/ASP@Autoliv Subject Re: Photo's and part numbers (Document link: Russ Gans)

Best regards...Greg

Greg Hamman Development Engineer Autoliv North America Auburn Hills, MI USA Phone +1 (248) 705-4872

> "Chascsa, Jim (JRCII.)" <jchascsa@ford.co To m> <Russ.Gans@autoliv.com>, "Greg Hamman" <Greg.Hamman@Autoliv.com> 04/14/2010 02:10 cc PM "Culkeen, Patrick (P.M.)" <pculkeen@ford.com>, "Dean, Michael (M.J.)" <mdean6@ford.com> Subject Photo's and part numbers

Team,

Good afternoon, how are you?

Thank you for your assistance in gathering the part numbers and photos for the driver airbag modules. When you get all the data, will you please forward directly to Patrick Culkeen, he's our ASO team rep. His email is pculkeen@ford.com.

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design *************

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# Autoliv DAB Modules – MY 2004 - 2006



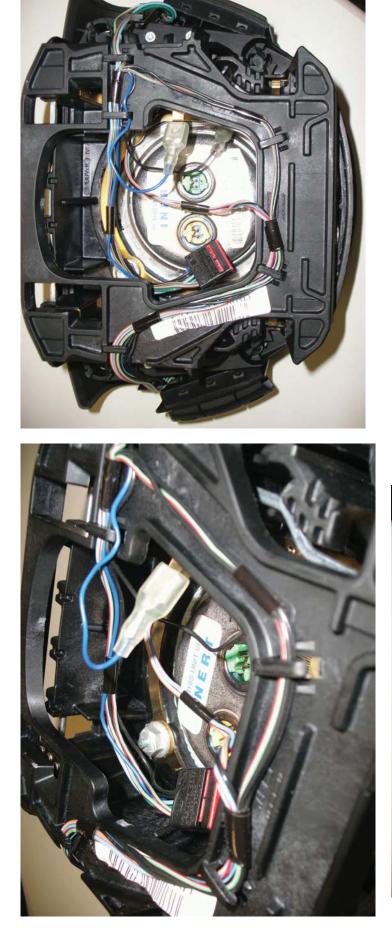


# Ford VN127 DAB MY04-06 Econoline – E-150/250/350











Ford D219/258/333 DAB MY04-06 Ford Five Hundred / Ford Freestyle / Mercury Montego







Ford V229 DAB MY04-06 Ford Freestar / Mercury Monterey







Ford U204 DAB MY04-06 Ford Escape / Mercury Mariner / Mazda Tribute



From:	Clement, Charles (C.A.)
Sent:	Thursday, April 22, 2010 1:48 PM
To:	Dean, Michael (M.J.); Chascsa, Jim (JRCII.)
Subject:	RE: Program lineage

#### Please Confirm but this is what I remember:

95 ¼ TRW Driver/Passenger Bags - IZUMI Steering Wheels Floating Air Bag UPN105/6 Ranger (PN105) / Mazda B-Series (PN106) Explorer UN105/ Mazda Navaho (UN106)

TRW Driver / Passenger Air Bags - TRW Buys IZUMI

#### 96 UN150 (V8 Explorer Introduced)

**97 UN150 Limited / Eddie Bauer -** Two Spoke Steering Wheel w/redundant controls Mylar Horn - Two Spoke

**98 UPN150 / 207** Ranger (PN150) Explorer (UN150) Sport Track (P207)

**2002 U152 Explorer** Mylar Horn

2002 U152 J2 Explorer

**2002 PN150 Ranger** Air Bags System Switches to Takata Bags (confirm this)

Charles A. Clement Safety Restraints Core Technical Lead Contact Info: cclement@ford.com Phone: 313-805-3402 Txt e-mail: 3138053402@messaging.sprintpcs.com

From: Dean, Michael (M.J.) Sent: Thursday, April 22, 2010 12:06 PM To: Clement, Charles (C.A.) Subject: Program lineage

Hello Charles,

Hope that your day is going well.

I was told that you may be able to assist in understanding the program lineage on the Ranger / Explorer / Explorer Sport /

Explorer Sport Trac / Mountaineer?

I was told that it starts with:

1. UPN105 - which was the Explorer / Ranger sharing the same platform (not sure on MY's)

Then goes to

2. UPN150 - ???? Explorer / Ranger at MY ??

3. Which splits into U/P207 (????), U152 (Explorer), and P150 (Ranger) which I was told occurred at MY 2002?

Anyway, I have a assignment from Jim Chascsa to decode this.

Please review and advise.

Thanks!

Have a great day, "Teamwork Leads to Success!" Michael J. Dean Ford Restraints - SW/DAB D&R Eng C170/B299N/C346N PDC 1D-E27 Ford Cell Ph : (313) 805-7890 Email Addr : mdean6@ford.com

pls. visit www.thefordstory.com

From: Sent: To: Subject: Culkeen, Patrick (P.M.) Thursday, January 13, 2011 9:14 AM Kreiger, Erik (E.) RE: Quick Question

When you're off you call, pls call me.

#### Patríck M. Culkeen

#### Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

From:	Kreiger, Erik (E.)
Sent:	Thursday, January 13, 2011 9:11 AM
To:	Culkeen, Patrick (P.M.)
Subject:	RE: Quick Question

We could have them within 10 business days for sale to dealers

#### Erik M. Kreiger

FSA Parts Specialist & Buyer 313-390-5972 Ford Explorer NAIAS Truck of the Year Have you driven a Ford lately?

From:Culkeen, Patrick (P.M.)Sent:Thursday, January 13, 2011 9:10 AMTo:Kreiger, Erik (E.)Subject:RE: Quick Question

I know you were on a call. I have a letter going to NHTSA tomorrow and Ray wants a date on when parts will be available for normal service. I have a meeting set up for tomorrow to discuss this but the urgency has increase within the past 24 hours.

#### Patríck M. Culkeen

#### **Ford Motor Company**

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 From:Kreiger, Erik (E.)Sent:Thursday, January 13, 2011 9:08 AMTo:Culkeen, Patrick (P.M.)Subject:RE: Quick Question

On a call, what is her issue with accept order date? I can flip that to any date

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Ford Explorer NAIAS Truck of the Year Have you driven a Ford lately?

From:	Culkeen, Patrick (P.M.)
Sent:	Thursday, January 13, 2011 9:06 AM
To:	Kreiger, Erik (E.)
Subject:	FW: Quick Question

Gumz, Melanie (M.)

FYI, for talking purposes

#### Patrick M. Culkeen

#### Ford Motor Company

From:

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

Sent: To: Subject:	Culkeen, Patricl	Aonday, January 10, 2011 9:49 AM Culkeen, Patrick (P.M.) RE: Quick Question			
SMMPSVEA ==>		Service Part	Display	01/10/11	09:47:43
SERVICE PAR	T: 4L3Z-	14B095-A	WIRING	ASY	
Motorcraft:		Pr	ior State	Part:	
ENGINEERING	PART: 4	L3T 14B095 AA		ORIGIN: WERS	
		Sap Stage Code:	MAS	Replaced by Detail:	Ν
Lexicon:	11130	Max. Order Qty:	0	Accpt. Ord. Dte:	03/01/11
Direct Ship	: _	Overpack Qty:	12	Obs. Pending Date:	
Ret Cat: 2.	0 EXCP: N	Pallet Qty:	1944	Obs. Notice Date:	

Traffic Cd:	79_	Abn. Cat. Date:		Obs. Effective Date:	
Abn. Cat:		AIMS Inventory:	0	Pkg. Spec Eff. Date:	11/17/10
PIPP SOD Cd:		Can. Volume Grp:	С	Pkg. Spec Iss. Date:	11/17/10
Can. Proc. Cd:	3	Prc. Prod. Line:	26ED	Svc. Disposition:	
Volume Group:	С	Mkt. Prod. Line:	013	Std. Part Locator:	
Rotate Ind:	N	Warranty Ind:	Ν	Warehouse Class:	1
Sell Pack:	_	Unit of Issue:	1	MR Ind:	Ν
Sell Pack Qty:	0	Pkg. Weight:	0.08	Reman:	Ν
Handling Cd:	_	Pkg. Weight UOM:	LB	DSTRBN Mult CD:	0
Replaced:	Ν	Serial Number:	2549215	DSTRBN Mult Qty:	12
To GCAT:	Y	Family Buy Cd:		Establish Date:	08/18/10
SMMPARFA ==>		Display Usage	Translatic	ons 01/10/11	09:47:55

ENG PART:4L3T14B095 AA______ORIGIN:WERSREGION:USG STAT:_____Eng Name:WIR ASY DRV AIR BAG(KIT)PT:PTO:_____VL:_____Svc Part:4L3Z-14B095-AReplaces:N Is Replcd:N USG IND:_____PIn OutTTFeature Descriptions______t Vl Yr Yr Feature DescriptionsFeature Descriptions_______B F6 04 06 P221/P397/P415Feature Descriptions_______

Melanie Gumz Maintenance and Light Repair Supervisor Service Engineering Operations - Service Product Development Ford Customer Service Division Phone: (313) 84-54286 Fax: (313) 62-16526 In the office Mon/Tues/Thurs Telecommute Fri Job-Share Partner: Amy Lamb (alamb)

From:	Culkeen, Patrick (P.M.)
Sent:	Monday, January 10, 2011 9:40 AM
To:	Gumz, Melanie (M.)
Subject:	FW: Quick Question

#### Melanie,

#### FYI

Patríck M. Culkeen

#### **Ford Motor Company**

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

From: Sent: To: Subject: Kreiger, Erik (E.) Tuesday, January 04, 2011 8:03 AM Culkeen, Patrick (P.M.) RE: Quick Question Here ya go:

SERVICE PART: 4L	3Z- 14		WIRING		
Motorcraft:			rior State	Part:	
ENGINEERING PART:	4L31	Г 14B095 АА		ORIGIN: WERS	
	Sa	ap Stage Code:	MAS	Replaced by Detail: N	
		ax. Order Qty:			
03/01/11					
Direct Ship: _		verpack Qty:		2	
Ret Cat: 2.0 $EX\overline{CP}$				Obs. Notice Date:	
Traffic Cd:	79 Ak	on. Cat. Date:		Obs. Effective Date:	
Abn. Cat: 11/17/10		IMS Inventory:		Pkg. Spec Eff. Date:	
PIPP SOD Cd: 11/17/10	Ca	an. Volume Grp	: C	Pkg. Spec Iss. Date:	
Can. Proc. Cd: 3	Pi	rc. Prod. Line	: 26ED	Svc. Disposition:	
Volume Group: C		ct. Prod. Line		Std. Part Locator:	
Rotate Ind: N	Wa	arranty Ind:	N	Warehouse Class: 1	
Sell Pack:	Ur	nit of Issue:	1	MR Ind: N	
Sell Pack Qty:		kg. Weight:		Reman: N	
Handling Cd.	ום	kg. Weight UOM		DSTRBN Mult CD: 0	
Replaced: N	Se	erial Number:			
12					
To GCAT: Y	Fa	amily Buy Cd:		Establish Date:	
08/18/10					
Tech Out Dte: 07/	17/06	Harmonize Cd:		Hvy. Trk. Cd: _	

#### Erik M. Kreiger

FSA Parts Specialist & Buyer 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From:Culkeen, Patrick (P.M.)Sent:Tuesday, January 04, 2011 7:58 AMTo:Kreiger, Erik (E.)Subject:Quick QuestionImportance:High

Erik,

Do you have the final engineering and service part number for the F-150 clockspring jumper wire? We're working on having the part released for service.

#### Patríck M. Culkeen

#### Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268 From: Sent: To: Subject: Kreiger, Erik (E.) Thursday, January 13, 2011 9:37 AM Hartstang, Joe (J.K.) RE: Quick Question

Yes, they are doing a SSM. Program will probably go in Feb

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Ford Explorer NAIAS Truck of the Year Have you driven a Ford lately?

From:Hartstang, Joe (J.K.)Sent:Thursday, January 13, 2011 9:34 AMTo:Kreiger, Erik (E.)Subject:RE: Quick Question

Does "normal service" mean if there was no program?

#### Joe Hartstang

Supply Chain Manager Parts Supply & Logistics Ford Customer Service Division Phone (313) 390-7604

From:	Kreiger, Erik (E.)
Sent:	Thursday, January 13, 2011 9:11 AM
To:	Hartstang, Joe (J.K.)
Subject:	FW: Quick Question

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Ford Explorer NAIAS Truck of the Year Have you driven a Ford lately? 
 From:
 Culkeen, Patrick (P.M.)

 Sent:
 Thursday, January 13, 2011 9:10 AM

 To:
 Kreiger, Erik (E.)

 Subject:
 RE: Quick Question

I know you were on a call. I have a letter going to NHTSA tomorrow and Ray wants a date on when parts will be available for normal service. I have a meeting set up for tomorrow to discuss this but the urgency has increase within the past 24 hours.

#### Patríck M. Culkeen

#### Ford Motor Company

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From:	Kreiger, Erik (E.)
Sent:	Thursday, January 13, 2011 9:08 AM
To:	Culkeen, Patrick (P.M.)
Subject:	RE: Quick Question

On a call, what is her issue with accept order date? I can flip that to any date

#### Erik M. Kreiger

FSA Parts Specialist & Buyer 313-390-5972 Ford Explorer NAIAS Truck of the Year Have you driven a Ford lately?

From:	Culkeen, Patrick (P.M.)
Sent:	Thursday, January 13, 2011 9:06 AM
To:	Kreiger, Erik (E.)
Subject:	FW: Quick Question

FYI, for talking purposes

#### Patríck M. Culkeen

#### **Ford Motor Company**

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

From:	Gumz, Melanie (M.)
Sent:	Monday, January 10, 2011 9:49 AM
То:	Culkeen, Patrick (P.M.)
Subject:	RE: Quick Question

SMMPSVEA	Service Part	Display	01/10/11	09:47:43		
SERVICE PART: 41.37-	14B095-A	WIRING A	ASY			
Motorcraft:	Pr	ior State F	Part:			
Motorcraft: ENGINEERING PART: 4	L3T 14B095 AA <u></u>		ORIGIN: WERS			
	Sap Stage Code:	MAS	Replaced by Detail: Accpt. Ord. Dte: Obs. Pending Date:	Ν		
Lexicon: 11130	Max. Order Qty:	0	Accpt. Ord. Dte:	03/01/11		
Direct Ship: _	Overpack Qty:	12	Obs. Pending Date:			
Ret Cat. 2.0 BACE. N	FAILEL ULV.	1944	UDS. NULILE Dale.			
Traffic Cd: 79_	Abn. Cat. Date:		Obs. Effective Date:			
Abn. Cat:	AIMS Inventory:	0	Pkg. Spec Eff. Date:	11/17/10		
PIPP SOD Cd:	Can. Volume Grp:	С	Obs. Effective Date: Pkg. Spec Eff. Date: Pkg. Spec Iss. Date: Svc. Disposition:	11/17/10		
Can. Proc. Cd: 3	Prc. Prod. Line:	26ED	Svc. Disposition:			
Volume Group: C	Mkt. Prod. Line:	013	Std. Part Locator:			
Rotate Ind: N	Warranty Ind:	Ν	Warehouse Class: MR Ind:	1		
Sell Pack: _	Unit of Issue:	1	MR Ind:	Ν		
Sell Pack Qty: 0	Pkg. Weight:	0.08	Reman:	N		
Handling Cd: _	Pkg. Weight UOM:	LB	DSTRBN Mult CD:	0		
Replaced: N	Serial Number:	2549215	DSTRBN Mult Qty:	12		
To GCAT: Y	Family Buy Cd:		DSTRBN Mult CD: DSTRBN Mult Qty: Establish Date:	08/18/10		
SMMPARFA ==>	Display Usage	Translatic	ons 01/10/11	09:47:55		
ENG PART: 4L3T 14B095 AA ORIGIN: WERS REGION: _ USG STAT: _						
Eng Name: WIR ASY DRV AIR BAG(KIT)PT:PTO:VL:Svc Part:4L3Z-14B095-AReplaces: N Is Replcd: N USG IND:						
Svc Part: 4L3Z- 14H	3095-A	Replaces:	N Is Replcd: N US	G IND:		
P In Out		-1				
t Vl Yr Yr Feature De	escriptions	Featu	are Descriptions			
B F6 04 06 P221/P397/	'P415			B F6 04 06 P221/P397/P415		

Melanie Gumz Maintenance and Light Repair Supervisor Service Engineering Operations - Service Product Development Ford Customer Service Division Phone: (313) 84-54286 Fax: (313) 62-16526 In the office Mon/Tues/Thurs Telecommute Fri Job-Share Partner: Amy Lamb (alamb)

From:Culkeen, Patrick (P.M.)Sent:Monday, January 10, 2011 9:40 AMTo:Gumz, Melanie (M.)Subject:FW: Quick Question

Melanie,

FYI

Patrick M. Culkeen

#### **Ford Motor Company**

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

From:	Kreiger, Erik (E.)
Sent:	Tuesday, January 04, 2011 8:03 AM
To:	Culkeen, Patrick (P.M.)
Subject:	RE: Quick Question

#### Here ya go:

4L3Z-14B095-A WIRING ASY SERVICE PART: Motorcraft: Prior State Part: 14B095 AA ENGINEERING PART: 4L3T ORIGIN: WERS Sap Stage Code: MAS Replaced by Detail: Ν Lexicon: 11130 Max. Order Qty: 0 Accpt. Ord. Dte: 03/01/11 Direct Ship: 12 Obs. Pending Date: Overpack Qty: Ret Cat: 2.0 EXCP: N Pallet Qty: 1944 Obs. Notice Date: 79_ Traffic Cd: Abn. Cat. Date: Obs. Effective Date: Abn. Cat: AIMS Inventory: 0 Pkg. Spec Eff. Date: 11/17/10 PIPP SOD Cd: Can. Volume Grp: C Pkg. Spec Iss. Date: 11/17/10 Can. Proc. Cd: 3 Prc. Prod. Line: 26ED Svc. Disposition: Volume Group: С Mkt. Prod. Line: 013 Std. Part Locator: Rotate Ind: Ν Warranty Ind: Ν Warehouse Class: 1 Unit of Issue: Sell Pack: 1 MR Ind: Ν Pkg. Weight: Sell Pack Qty: 0 0.08 Reman: Ν Handling Cd: Pkg. Weight UOM: LB DSTRBN Mult CD: 0 Ν 2549215 Replaced: Serial Number: DSTRBN Mult Qty: 12 To GCAT: Υ Family Buy Cd: Establish Date: 08/18/10 Tech Out Dte: 07/17/06 Harmonize Cd: Hvy. Trk. Cd: _

#### Erik M. Kreiger

FSA Parts Specialist & Buyer 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year To:Kreiger, Erik (E.)Subject:Quick QuestionImportance:High

Erik,

Do you have the final engineering and service part number for the F-150 clockspring jumper wire? We're working on having the part released for service.

#### Patrick M. Culkeen

#### Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268 From: Sent: To: Subject: Nevi, Raymond (R.A.) Friday, February 11, 2011 4:28 PM Prescott, Amanda (A.B.); Culkeen, Patrick (P.M.) RE: RE: Fact Sheet for F-150

#### Very nice!!

From:	Prescott, Amanda (A.B.)
Sent:	Friday, February 11, 2011 4:25 PM
To:	Welch, Sharon (S.L.)
Cc:	Logel, Jay (J.D.); Culkeen, Patrick (P.M.); Nevi, Raymond (R.A.); Fronckowiak, Todd (T.M.)
Subject:	RE: Fact Sheet for F-150

Sharon,

Pat and I have reviewed the fact sheet and made some modifications. The modifications are in line with the position that we have taken with NHTSA. I called and talked with Jay about the changes as well.

<< File: 10X11 2005-06 F-150 Airbag_Factsheet approved.doc >> Thanks, Amanda From: Schumaker, Marc [Marc.Schumaker@federalmogul.com]

Sent: Monday, April 12, 2010 7:39 PM

To: Culkeen, Patrick (P.M.)

Subject: Re: Request for Information

Hello Patrick, thanks for getting back to me. I am back in the office Tuesday and am open during the afternoon. If you are available to meet or talk, let me know. I can stop by or send more information.

Marc 248 245-7568

-- Sent from my Palm Pre

# On Apr 9, 2010 8:25 AM, Culkeen, Patrick (P.M.) <pculkeen@ford.com> wrote:

Marc,

Thank you for getting back w/Erik. I would like to discuss how your wire protection products can be applied to various wire harness applications. Could you please email or call me so we can set up a meeting.

#### Patríck M. Culkeen

#### Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

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Request

From: Sevenski, Greg [Greg.Sevenski@federalmogul.com]

Sent: Thursday, April 08, 2010 4:28 PM

To: Kreiger, Erik (E.); Kolka, Jason (J.B.); Schumaker, Marc

Cc: Culkeen, Patrick (P.M.); Richards, Gregg; Foy, Chris

Subject: RE: Request

Erik,

Marc Schumaker within our Systems Protection Group can help answer any questions that you have on these products and suitability for your application.

Regards,

Greg Sevenski Senior Account Manager, Powertrain Energy Federal-Mogul Corporation Ph: 248 354 8947 Fx: 248 354 4331 Mb: 248 877 0546

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Thursday, April 08, 2010 12:10 PM
To: Sevenski, Greg; Kolka, Jason (J.B.)
Cc: Culkeen, Patrick (P.M.)
Subject: Request

#### Greg.

Per our conversation we would like to know who to contact within FM about the product listed below. It may work very well on a potential program. Thank you.

Erik M. Kreiger

FSA Parts Specialist 3l3-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

http://www.federalmogul.com/Federal-Mogul/Templates/Template_D1.aspx? NRMODE=Published&NRNODEGUID={59B56821-2C8D-4390-BBFB-16F3213EF46F} &NRORIGINALURL=/en/OETechnology/VehicleSafety-Protection/SystemsProtection/Automotive/Abrasion-mechanical/&NRCACHEHINT=Guest&Tab=Products

This email is intended only for the person or entity to which it is addressed and may contain confidential, proprietary and/or privileged material. Any review, distribution, reliance on, or other use of this information by persons or entities other than the intended recipient is prohibited. If you receive this message in error, please immediately notify the sender and delete it and all copies of it from your system. Thank You.

From:	Kreiger, Erik (E.)
Sent:	Monday, July 26, 2010 7:12 AM
To:	Lang, Gary (G.C.); Sutherland, Roy (R.W.)
Subject:	RE: Service Instructions - P415/P221 Airbag Harness Repair Instruction Sheet
Follow Up Flag:	Follow up
Flag Status:	Red

I am not sure what that requirement is.

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From:Lang, Gary (G.C.)Sent:Friday, July 23, 2010 1:31 PMTo:Sutherland, Roy (R.W.); Kreiger, Erik (E.)Cc:Lang, Gary (G.C.)Subject:RE: Service Instructions - P415/P221 Airbag Harness Repair Instruction Sheet

I do not know what 2D and 4D is. Erik, can you assist? Roy is trying to release a part for 10x11 - Airbag.

Gary Lang Ford Customer Service - Recall Phone (313) 24-84791

From:Sutherland, Roy (R.W.)Sent:Friday, July 23, 2010 12:40 PMTo:Lang, Gary (G.C.)Subject:RE: Service Instructions - P415/P221 Airbag Harness Repair Instruction Sheet

Gary,

Thanks for the instruction sheet. This is my first time getting one of these released. Can you tell me if you release this into the Ford 2D (FordDoc) and 3D (TCE) or does that fall to myself to get that accomplished?

### Regards, **Roy Sutherland Jr.**

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

<< File: F150 Air Bag Clock spring_DRAFT2.pdf >>

Here is the current draft version of the repair instructions.

#### << File: F150 Air Bag Clock spring_DRAFT2.pdf >>

#### Gary Lang

Ford Customer Service - Recall Phone (313) 24-84791

From:Sutherland, Roy (R.W.)Sent:Friday, July 23, 2010 9:21 AMTo:Lang, Gary (G.C.)Subject:Service Instructions - P415/P221 Airbag Harness Repair Instruction Sheet

Gary,

Hello, I don't know if I have the correct person. Are you working on an instruction sheet for a airbag/clockspring harness repair procedure? If so, can you send me a copy to review? I am working on getting the concern approved and need to get the 2D and 3D drawings lined up so that the notices can get released.

#### Regards,

#### **Roy Sutherland Jr.**

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From:	Schonfield, Randy (R.E.)
Sent:	Tuesday, June 22, 2010 12:55 PM
To:	Sutherland, Roy (R.W.)
Subject:	RE: Service Part Number Determination
Follow Up Flag:	Follow up
Flag Status:	Red

Flag Status:

Service Kit Release Guide.pdf Attachments:

Use base p/n 14B095 for the kit, wire harness, and sketch. Put "SK" in front of the four digit prefix for the sketch. Attached are service kit release guidelines.



#### Randall Schonfield

WERS Specialist/Product Analyst Regent Court Bldg. (cube 3N365) 313-390-5930

From:	Sutherland, Roy (R.W.)
Sent:	Tuesday, June 22, 2010 12:38 PM
To:	Schonfield, Randy (R.E.)
Subject:	RE: Service Part Number Determination

Randy,

This will be a complete harness and probably an instruction sheet.

#### Regards, **Roy Sutherland Jr.**

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

<< File: Preliminary Harness Print.xls >>

From:	Schonfield, Randy (R.E.)
Sent:	Tuesday, June 22, 2010 12:29 PM
To:	Sutherland, Roy (R.W.)
Subject:	RE: Service Part Number Determination

What parts will be included in the kit?

Randall Schonfield

WERS Specialist/Product Analyst Regent Court Bldg. (cube 3N365)

From:Sutherland, Roy (R.W.)Sent:Tuesday, June 22, 2010 12:26 PMTo:Schonfield, Randy (R.E.)Subject:RE: Service Part Number Determination

#### Randy,

I hope you can help me out. I am trying to determine what part number should be used for a wire harness service kit. The wire harness will be used on for 2007 and 2008 P221 program. The harness will be a jumper between the clockspring and the drivers airbag module. Please let me know if you require any additional information to determine the appropriate part number that should be used.

Thank you,

#### **Roy Sutherland Jr.**

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From:	Culkeen, Patrick (P.M.)
Sent:	Tuesday, June 22, 2010 9:26 AM
To:	Sutherland, Roy (R.W.)
Cc:	Schonfield, Randy (R.E.)
Subject:	Service Part Number Determination
Importance:	High

Roy,

The proper person to contact regarding assigning a service part number for past models is Randy Schonfield in FCSD. He can guide you through the process.

#### Patríck M. Culkeen

#### Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268



#### **Engineering Kit for Service - Release Guide**

#### <u>WERS</u>

# The engineering kit for service, part number is released as a final assembly record in WERS.

- Select a base part number whose part name begins with "KIT" (if a particular base P/N has consistently been used for a kit, it should continue to be used)
- Select a prefix designating first model-year and vehicle use (pre-prefix not required)
- Part type = "P"
- Part class = "S"
- SAR = "Y"
- Effective in point = first model year application
- Effective-out point = year that it's no longer applicable

# Each part inside the kit shall have a unique Engineering Part Number and be released as a component record in WERS pointing to the Kit final asy.

- Part type = "P"
- Part class = "S" (unless part is already released as a production component)
- SAR = "N" ("Y" if part is also available individually)

# The instruction sketch/sheet (if applicable) must be released as a component record in WERS pointing to the Kit final asy.

- Use the same base part number as the kit with "SK" in front of the prefix, and "(SKETCH)" entered in the MPNR addendum field
- Part type = "P"
- Part class = "S"
- SAR = "N"

# If the kit contains packaged chemicals (e.g. adhesives, oil, grease, cleaners) or dry friction materials (brake pads, clutch disc), contact FCSD's AERO group https://dept.sp.ford.com/sites/AERO/engineering/defalut.aspx.

- AERO will provide the engineering part number for the chemical, which must be released as a component part within the kit. Toxicology numbers are referenced on the NPSD Materials (L) TOX/IRB (F4) screen.
- Dry friction, post-production toxicology numbers must be referenced on the NPSD Materials (L) TOX/IRB (F4) screen for the service kit.
  - Note: The production toxicology number must be referenced on the production release.
- AERO will provide post-production toxicology numbers (a.k.a. Ford Internal Reference/FIR No.), MSDS postings, and dry friction consumer labeling.
- These items must comply with packaging spec. L1794, and procedures <u>FAP 03-132</u>, 03-143, 03-145.
- Failure to comply may result in government fines or lawsuits against Ford Motor Company.

Date Issued: 4/14/2009

#### **CAD/Drawing Requirements**

#### Non-Body - Engineering Kits for Service:

- Non-Body releases are Drawing the Master with CAD (DtMC). The Ford D&R Engineer is responsible to ensure the creation of an associative, released 3D & 2D kit asy in Teamcenter that reflects the BOM in WERS. Upon completion of the 2D drawing, it shall also be loaded into the 2D document repository (i.e. FordDoc) following the PPM Audit process. A 2D "typewriter" drawing can be used provided the detailed/dimensioned product drawings for the parts within the kit already exist. Engineering may create a typewriter drawing using an Excel worksheet found in the Ford Engineering CAD & Drafting Standards – FECDS <u>http://www.fecds.ford.com</u>. These Typewriter drawings shall be attached to an Item Revision in TCe using "Named References". Kits for Service and the use of typewriter drawings shall be in accordance with the FECDS.
  - The CAD methods to create kits are located in <u>http://myigetit.ford.com/indexl.asp</u>
  - Excel-based, typewriter drawing templates can be downloaded via FECDS <u>http://www.fecds.ford.com</u>, Standard B-1, Para. 2.1.18.

#### **Body - Engineering Kits for Service:**

- Body releases are CAD the Master (CtM). At the direction of the Ford D&R Engineer, the responsible CAD activity shall "build" and release a kit asy within Teamcenter that reflects the BOM in WERS. The kit asy shall be promoted to "Released" status in Teamcenter.
  - CAD methods to create Items, Item Revisions, kits data releases and manage the Instruction Sheets are located in <u>http://myigetit.ford.com/indexl.asp</u>.

#### Instruction Sketch/Sheet

- When an "SK" Instruction Sheet is required, the Ford Engineer shall initiate and manage the creation of the Instruction Sheet. Upon completion, the .pdf file shall be attached to the item revision using 'Named References" within Teamcenter. The Instruction Sheet shall also be loaded into the 2D document repository (i.e. FordDoc) following the PPM Audit process.
  - Ford Engineering currently uses the supplier, Creative Data (<u>isdept@creativedatainc.com</u>) as the source to create the Instruction Sheets.
  - CAD methods to manage the Instruction Sheets are located in the Enterprise, website called, "I Get It" located at <u>http://myigetit.ford.com/indexl.asp</u>.
  - PPM Audit Process for uploading drawings into 2D document repositories is <u>http://www.ppmaudit.ford.com/help/index.html</u>

From:	Schonfield, Randy (R.E.)
Sent:	Tuesday, June 22, 2010 2:00 PM
To:	Sutherland, Roy (R.W.)
Subject:	RE: Service Part Number Determination
Follow Up Flag:	Follow up
Flag Status:	Red

That looks fine. The suffix on the sketch can be "AA" since the prefix is different than the other two.

# Randall Schonfield

WERS Specialist/Product Analyst Regent Court Bldg. (cube 3N365) 313-390-5930

From:	Sutherland, Roy (R.W.)
Sent:	Tuesday, June 22, 2010 1:53 PM
To:	Schonfield, Randy (R.E.)
Subject:	RE: Service Part Number Determination

Randy,

Thank you. Based on my interpretation of the release guide I believe I will have the part numbers listed below. I am assuming that the prefix will be based off of the first year of production which was the 07MY P221 (7L3T).

7L3T-14B095-AA Service Kit 7L3T-14B095-BA Wire Harness SK7L3T-14B095-CA Instruction Sheet/Sketch

Thanks again fro your help.

Regards,

### **Roy Sutherland Jr.**

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From: Schonfield, Randy (R.E.) Sent: Tuesday, June 22, 2010 12:55 PM To: Sutherland, Roy (R.W.) Subject: **RE: Service Part Number Determination** 

Use base p/n 14B095 for the kit, wire harness, and sketch. Put "SK" in front of the four digit prefix for the sketch. Attached are service kit release guidelines.

<< File: Service Kit Release Guide.pdf >>

## Randall Schonfield

WERS Specialist/Product Analyst Regent Court Bldg. (cube 3N365) 313-390-5930

From:	Sutherland, Roy (R.W.)
Sent:	Tuesday, June 22, 2010 12:38 PM
То:	Schonfield, Randy (R.E.)
Subject:	RE: Service Part Number Determination

Randy,

This will be a complete harness and probably an instruction sheet.

# Regards, **Roy Sutherland Jr.**

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

<< File: Preliminary Harness Print.xls >>

From:	Schonfield, Randy (R.E.)
Sent:	Tuesday, June 22, 2010 12:29 PM
To:	Sutherland, Roy (R.W.)
Subject:	<b>RE:</b> Service Part Number Determination

What parts will be included in the kit?

Randall Schonfield

WERS Specialist/Product Analyst Regent Court Bldg. (cube 3N365) 313-390-5930

From:	Sutherland, Roy (R.W.)
Sent:	Tuesday, June 22, 2010 12:26 PM
To:	Schonfield, Randy (R.E.)
Subject:	RE: Service Part Number Determination

Randy,

I hope you can help me out. I am trying to determine what part number should be used for a wire harness service kit. The wire harness will be used on for 2007 and 2008 P221 program. The harness will be a jumper between the clockspring and the drivers airbag module. Please let me know if you require any additional information to determine the appropriate part number that should be used.

### Thank you,

### Roy Sutherland Jr.

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com

Phone: 313-805-6905 Bldg#5, Cube 1D009

From:	Culkeen, Patrick (P.M.)
Sent:	Tuesday, June 22, 2010 9:26 AM
To:	Sutherland, Roy (R.W.)
Cc:	Schonfield, Randy (R.E.)
Subject:	Service Part Number Determination
Importance:	High

Roy,

The proper person to contact regarding assigning a service part number for past models is Randy Schonfield in FCSD. He can guide you through the process.

### Patríck M. Culkeen

Ford Motor Company Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

From:Terri Beadle [terri.beadle@sterlingtech.org]Sent:Thursday, August 12, 2010 9:37 AMTo:Kreiger, Erik (E.)Subject:RE: Special Pricing Request for TycoGood morning Erik,

Bill is my Tyco contact. Please let me know if you need anything more.

### Terri

Lende Vander Lende, Bill [bvanderlende@tycoelectronics.com]

Account Executive Tyco Electronics 616.340.0636 1-800-522-6752 U.S. Product Information Center

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Wednesday, August 11, 2010 11:15 AM
To: Joel Rosenberg
Cc: Brad Salter; Terri Beadle
Subject: RE: Special Pricing Request for Tyco

### Thanks Joel, do you have the contact info at Tyco?

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Joel Rosenberg [mailto:jmr@Sterlingtech.org]
Sent: Wednesday, August 11, 2010 11:03 AM
To: Kreiger, Erik (E.)
Cc: Brad Salter; Terri Beadle
Subject: FW: Special Pricing Request for Tyco

Erik,

Here are the 5 parts we'll be buying from Tyco. We appreciate your sending the Letter of Authorization.

mini<u>A</u>SMDC075F/24-2 173631-1 174923-1

3/2/2011

175783-1 Connector 6-1419169-8

Thanks Joel

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Wednesday, August 11, 2010 6:48 AM
To: Joel Rosenberg
Cc: Brad Salter
Subject: RE: Special Pricing Request for Tyco

Can you provide the component number you are ordering and I will provide letter. Thank you.

Erik M. Kreiger FSA Parts Specialist & Buyer 3l3-39D-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Joel Rosenberg [mailto:jmr@Sterlingtech.org]
Sent: Tuesday, August 10, 2010 4:33 PM
To: Kreiger, Erik (E.)
Cc: Brad Salter
Subject: Special Pricing Request for Tyco

Erik,

We received pricing from Tyco on some of your components. At the same time, we were advised that better pricing was available if we receive a Letter of Authorization from you authorizing us to piggyback on Ford pricing to provide the benefit to you. Can you provide that for us? I appreciate it.

Joel Rosenberg President Direct: 248-563-1471 Main: 248-669-0334 Fax: 248-669-0336 Sterling Technologies, Inc. 2035 Easy St. Commerce, Michigan 48390 www.Sterlingtech.Org From: Chascsa, Jim (JRCII.)

Sent: Tuesday, February 01, 2011 1:32 PM

To: Prescott, Amanda (A.B.)

Subject: RE: Static Deployment

Were you guys planning on sending me anything before the 2pm or are you just going to "wing it"?

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From: Prescott, Amanda (A.B.)
Sent: Tuesday, February 01, 2011 1:20 PM
To: Chascsa, Jim (JRCII.)
Subject: RE: Static Deployment

thanks

From: Chascsa, Jim (JRCII.)
Sent: Tuesday, February 01, 2011 1:10 PM
To: Prescott, Amanda (A.B.)
Subject: FW: Static Deployment

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From: Steve Ahlquist [mailto:Steve.Ahlquist@TRW.COM]
Sent: Tuesday, February 01, 2011 11:36 AM
To: Chascsa, Jim (JRCII.)
Subject: RE: Static Deployment

Jim, Dual stage with 10msec delay.

Get your shovel out...

S

>>> "Chascsa, Jim (JRCII.)" <jchascsa@ford.com> 2/1/2011 10:23 AM >>> Steve,

### Good morning, how are you?

### Thanks for the info. Do you know if that was a dual stage deployment or first only?

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From: Steve Ahlquist [mailto:Steve.Ahlquist@TRW.COM]
Sent: Tuesday, February 01, 2011 8:40 AM
To: Chascsa, Jim (JRCII.)
Subject: Static Deployment

Jim,

Per your request, I pulled up a static deployment from the P221 DAB. Attached is a short presentation with snap shots of the bag at 0, 30, 100 and 176msec. Unfortunately, we don't record the video any longer then this (usually only about 100msec). In discussing static deployments with some of my engineers, anecdotally the bag typically remains in appearance similar to what you see in the last frame until someone physically pushes the gas out of the bag. I'm not sure where that leaves our wager, probably should call it a "draw"?

Have a great day. And let me know if you need anything further. Steve

From: Chascsa, Jim (JRCII.)

Sent: Tuesday, February 01, 2011 10:20 AM

To: Prescott, Amanda (A.B.)

Subject: RE: Static Deployment

Not via video, but I might be able to locate a dab and have it put into a wheel to show the bag hanging down?

Jim Chasesa

Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From: Prescott, Amanda (A.B.) Sent: Tuesday, February 01, 2011 10:03 AM To: Chascsa, Jim (JRCII.) Subject: RE: Static Deployment

Jim, Thanks for sending this over. Are there any screen shots from a little later, say 250ms?

From: Chascsa, Jim (JRCII.)
Sent: Tuesday, February 01, 2011 9:41 AM
To: Prescott, Amanda (A.B.)
Subject: FW: Static Deployment

Amanda,

Please reference video per our conversation. Estimated full down 250-300ms.?

Jim Chascsa Design and Release Supervisor Global Technical Specialist Steering Wheel, Driver Airbag and Inflator Design 313-805-5896

From: Steve Ahlquist [mailto:Steve.Ahlquist@TRW.COM] Sent: Tuesday, February 01, 2011 8:40 AM To: Chascsa, Jim (JRCII.) Subject: Static Deployment

Jim,

Per your request, I pulled up a static deployment from the P221 DAB. Attached is a short presentation with snap shots of the bag at 0, 30, 100 and 176msec. Unfortunately, we don't record the video any longer then this (usually only about 100msec). In discussing static deployments with some of my engineers, anecdotally the bag typically remains in appearance similar to what you see in the last frame until someone physically pushes the gas out of the bag. I'm not sure where that leaves our wager, probably should call it a "draw"?

Have a great day. And let me know if you need anything further. Steve

From:Maholick, William (WM.)Sent:Monday, October 11, 2010 2:09 PMTo:Kreiger, Erik (E.)Cc:Maholick, William (WM.)Subject:RE: STI VisitThank you.

Regards,

### William Maholick

FCSD STA - Ford Customer Service Division 16800 Executive Plaza Drive Cube 3N120 Dearborn, MI 48126

Desk: 313-248-7366

From: Kreiger, Erik (E.) Sent: Monday, October 11, 2010 2:08 PM To: Maholick, William (WM.) Subject: FW: STI Visit

### FYI

Erik M. Kreiger FSA Parts Specialist & Buyer 3l3-39D-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Don Kaercher [mailto:dkaercher@hlgllc.com] Sent: Monday, October 11, 2010 1:57 PM To: Kreiger, Erik (E.) Cc: Jileen R. Kessler Subject: RE: STI Visit

Bill Maholick (Ford STA) has authorization to visit STI without HLM representation. Let me know if you need anything else.

Sincerely,

Donald Kaercher Hollingsworth Logistics STI Visit

Director of Material Flow Office: 313-768-1287 Cell: 734-751-6372 dkaercher@hlgllc.com

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com] Sent: Monday, October 11, 2010 1:55 PM To: Don Kaercher Subject: RE: STI Visit

Don.

STA is looking for authorization to visit supplier STI without the need for HLM representation. Part is sourced already to HLM so there is no concern for pre authorization. Releases are up in system and PPAP run is set for late October. Bill just needs to sit with STI and starting reviewing PPAP documents.

Erik M. Kreiger FSA Parts Specialist & Buyer 3/3-39D-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Don Kaercher [mailto:dkaercher@hlgllc.com] Sent: Monday, October 11, 2010 1:45 PM To: Kreiger, Erik (E.) Subject: RE: STI Visit

Call me. They haven't done the lobotomy yet!!!

Sincerely,

### Donald Kaercher

Hollingsworth Logistics Director of Material Flow Office: 313-768-1287 Cell: 734-751-6372 <u>dkaercher@hlgllc.com</u>

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Monday, October 11, 2010 12:56 PM
To: Pat Donovan; Don Kaercher
Cc: Maholick, William (WM.)
Subject: STI Visit
Importance: High

Pat/Don.

Don, I believe you are out due to medical and if you can please confirm. Pat, Bill needs to go and visit STI to review capabilities on PPAP. Kit part number is 4L3Z-14B095-A. STI will provide 4L3T 14B095 BA. Can you contact Bill at 313.248.7366. This is a critical recall that will potentially launch in November.

STI Visit

Thank you

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year From: Sent: To: Subject: Sutherland, Roy (R.W.) Monday, January 24, 2011 12:56 PM Culkeen, Patrick (P.M.) RE: Switch Information

### Pat,

Yes, they should have the same pinouts or keying for any Dual Stage airbag systems.

# Regards, **Roy Sutherland Jr.**

Ford Switch Engineering Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From:	Culkeen, Patrick (P.M.)
Sent:	Monday, January 24, 2011 12:44 PM
To:	Sutherland, Roy (R.W.)
Subject:	RE: Switch Information

### Roy,

Thanks for the research. Does this mean that the keyed connectors are the same for 1st & 2nd stage DAB connectors for all three vehicles?

### Patríck M. Culkeen

#### **Ford Motor Company**

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

From:Sutherland, Roy (R.W.)Sent:Friday, January 21, 2011 4:27 PMTo:Culkeen, Patrick (P.M.)Subject:Switch Information

### Pat,

I have done a quick look at the 02-06MY Navigator & Aviator and have listed my findings below.

Navigator: 02/03MY: Used clockspring 2L1T-14A664-Axx 04MY: Used clockspring 4L1T-14A664-Axx 05/06MY: Used clockspring 5L1T-14A664-Axx Aviator: 02MY: Not in production 03MY: Used clockspring 2C5T-14A664-Axx 04MY: Used clockspring 4C5T-14A664-Axx 05MY: Used clockspring 5C5T-14A664-Axx 06MY: Not in production

Both of these parts could use the same jumper that was release for the F150 service kit.

# Regards, **Roy Sutherland Jr.**

Ford Switch Engineering Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009 From: Kreiger, Erik (E.)

Sent: Thursday, September 30, 2010 10:16 AM

To: 'Clint.Price@fci.com'

Cc: Rob.Rauchman@fci.com; Karen.Bird@fci.com; Laura.Wakeford@fci.com; Culkeen, Patrick (P.M.); Hartstang, Joe (J.K.); Griffin, Golon (G.R.)

Subject: RE: Tentative: Updated: Air Bag Status Update

Clint,

Appreciate the effort and attention to this matter from FCI over the last few days. Thanks again.

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

From: Clint.Price@fci.com [mailto:Clint.Price@fci.com]
Sent: Thursday, September 30, 2010 10:15 AM
To: Kreiger, Erik (E.)
Cc: Rob.Rauchman@fci.com; Karen.Bird@fci.com; Laura.Wakeford@fci.com
Subject: RE: Tentative: Updated: Air Bag Status Update

Good Morning Eric

Yes I have updated our side to use the FORD pricing for Tyco Terminal. Our purchasing is pursuing this with Tyco to understand why we were quoted such a high price. Our sales is updating the quote to Sterling and I anticipate this being resolved from our side today.

Regards Clint

From: Kreiger, Erik (E.) [mailto:ekreiger@ford.com]
Sent: Thursday, September 30, 2010 8:04 AM
To: Price, Clint
Subject: RE: Tentative: Updated: Air Bag Status Update

Were able to get updates on this situation? Thanks Clint.

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Cc: Karen.Bird@fci.com; Rob.Rauchman@fci.com

Subject: Tentative: Updated: Air Bag Status Update

When: Occurs every weekday effective 8/12/2010 from 12:30 PM to 1:00 PM GMT -0500 (Standard) / GMT -0400 (Daylight).

Where: Conf Call

I have conflicting commitments for this time.

If there is updated information from Tyco pricing, we need a copy of the new quote. I had specified FORD application when requesting the original pricing and provided Sterling a copy of the quote response from Tyco

I have requested an updated pigtail price form our corporate SRS group (newly formed in June) and asked to respect previous FORD pricing for ABX3. From the original quote in April, with 5 terminal changes and premium timing, this was probably not in their calculation. I should have an update by Thursday.

Regards

Clint

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From:	Culkeen, Patrick (P.M.)
Sent:	Friday, July 16, 2010 12:41 PM
To:	Sutherland, Roy (R.W.)
Subject:	RE: Update
Follow Up Flag:	Follow up
Flag Status:	Red

#### Roy,

You were on my list of people to call today, so you beat me to the punch. It's understandable that the process is unfamiliar for folks, it is not a common occurrence. Just keep me in the look on CR approval status and the progression of the 3D drawings. I'm working on another aspect of this project right now, so I haven't had a chance to touch-base. Thanks for the update!

### Patríck M. Culkeen

#### **Ford Motor Company**

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268

From:	Sutherland, Roy (R.W.)
Sent:	Friday, July 16, 2010 12:24 PM
To:	Culkeen, Patrick (P.M.)
Subject:	Update

Pat,

I wanted to give you an update on the service kit release. We are still trying to get the CR approved and released. Hoping today, but if not, we will be raising the issue to get management support to move it along. The 2D drawings are done and I am working on getting the 3D drawings started and completed in a timely mater. This process is new to the switch group since we don't release service harnesses, only service switches which would have all the drawings completed by out internal supply base. I will send an update next week.

If you have any questions, please let me know.

# Regards, **Roy Sutherland Jr.**

```
Ford Core Clockspring, Steering Wheel Switch,
Global Door Lock/Memory Set & Headlamp Switch D&R Engineer
Email: rsutherl@ford.com
Phone: 313-805-6905
Bldg#5, Cube 1D009
```

From:	Sutherland, Roy (R.W.)
Sent:	Wednesday, September 29, 2010 5:31 PM
To:	Kreiger, Erik (E.)
Cc:	Culkeen, Patrick (P.M.); Klosek, Walter (W.)
Subject:	RE: Updated: Air Bag Status Update
Follow Up Flag:	Follow up
Flag Status:	Red

Erik,

No, I have not even started the process. I will try to start it tomorrow, but the release process will take at least week or more to get a record change drawing generated, notices pulled and the drawing reviewed and uploaded into the system.

# Regards, **Roy Sutherland Jr.**

Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From:	Kreiger, Erik (E.)
Sent:	Wednesday, September 29, 2010 10:02 AM
To:	Sutherland, Roy (R.W.)
Cc:	Culkeen, Patrick (P.M.)
Subject:	RE: Updated: Air Bag Status Update

Thanks Roy. Have we released the final print for service number? Thank you

### Erik M. Kreiger

FSA Parts Specialist & Buyer 313-390-5972 Have you driven a Ford lately? 2010 Fusion-Motor Trends Car Of The Year

 From:
 Sutherland, Roy (R.W.)

 Sent:
 Wednesday, September 29, 2010 9:57 AM

 To:
 Kreiger, Erik (E.)

 Subject:
 Declined: Updated: Air Bag Status Update

 When:
 Occurs every weekday effective 8/12/2010 from 12:30 PM to 1:00 PM (GMT-05:00) Eastern Time (US & Canada).

 Where:
 Conf Call

Erik,

I will not be able to call in today. I was out sick yesterday and I now have a Major issue with a part on the U502 program that I have to resolve ASAP. If there something you need from me, please send me an e-mail I

will try to it sometime today.

Regards, **Roy Sutherland Jr.** Ford Core Clockspring, Steering Wheel Switch, Global Door Lock/Memory Set & Headlamp Switch D&R Engineer Email: rsutherl@ford.com Phone: 313-805-6905 Bldg#5, Cube 1D009

From:	Humphries, Glenn (G.L.)
To:	Hartstang, Joe (J.K.)
Cc:	Kreiger, Erik (E.); Neely, Tina (T.M.); Culkeen, Patrick (P.M.); Klump, Robert (R.F.); Prescott, Amanda (A.B.)
Subject:	RE: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with
	LFC 19 - New Service Kit Available
Date:	Monday, January 24, 2011 7:23:37 AM

Joe - Tina rejected this parts request. Looking for help from your shop to get this through. Please contact ASO with any questions.

Thanks

Sincerely, Glenn Humphries F-150 FCSD PVT Program Manager Dearborn Truck Plant ghumphri@ford.com 313-39-07715 313-732-7247

From: Hartstang, Joe (J.K.)
Sent: Sunday, January 23, 2011 12:36 PM
To: Klump, Robert (R.F.)
Cc: Kreiger, Erik (E.); Humphries, Glenn (G.L.); Neely, Tina (T.M.)
Subject: RE: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

Bob, thoughts?

Joe Hartstang

Supply Chain Manager Parts Supply & Logistics Ford Customer Service Division Phone (313) 390-7604

From: Kreiger, Erik (E.)
Sent: Friday, January 21, 2011 7:13 AM
To: Humphries, Glenn (G.L.)
Cc: Hartstang, Joe (J.K.)
Subject: RE: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

### Erik M. Kreiger

FSA Parts Specialist & Buyer 313-390-5972 Ford Explorer NAIAS Truck of the Year Have you driven a Ford lately?

From: Humphries, Glenn (G.L.)
Sent: Friday, January 21, 2011 7:03 AM
To: Kreiger, Erik (E.)
Subject: FW: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

Hello Erik:

Could you help with some direction on the best method to get this SSM Parts Request for the P221 airbag harness pushed through?

Thanks.

Sincerely, Glenn Humphries F-150 FCSD PVT Program Manager Dearborn Truck Plant ghumphri@ford.com 313-39-07715 313-732-7247

From: Siplus, G (G.)
Sent: Thursday, January 20, 2011 4:00 PM
To: Humphries, Glenn (G.L.)
Subject: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

Work Notification *** NOTE: The system generated the email. Do not reply to this email ***

You have some work to complete in the Technical Web Authoring System. Please review this information and complete the required work in your TWAS workbox as soon as possible.

Title:	2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available
Last act and comments by:	TGILMOREas of 1/20/2011 9:00:22 PM GMT

### Last action:

### Comment:

Reject and return to author This part is on a recall program and it goes to someone else

Select this URL to access this instance of work: http://www.gsi.ford.com/modules/TWASBCMWeb/EditTSBSSM/Default.aspx? idltem=dd373bb1-d11e-4f5f-8e8f-8a34aa7c99b3&idWorkboxEntry=54e4b9be-8d7a-4c34-b664-be3d866ddda3

Select this URL to access your Workbox: <a href="http://www.gsi.ford.com/modules/TWASBCMWeb/Admin/ViewWorkbox.aspx">http://www.gsi.ford.com/modules/TWASBCMWeb/Admin/ViewWorkbox.aspx</a>

(End automated email)

From:	Hartstang, Joe (J.K.)
To:	Humphries, Glenn (G.L.)
Cc:	Kreiger, Erik (E.); Neely, Tina (T.M.); Culkeen, Patrick (P.M.); Klump, Robert (R.F.); Prescott, Amanda (A.B.); Kreiger, Erik (E.)
Subject:	RE: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available
Date:	Monday, January 24, 2011 10:09:04 AM

PS&L was advised to reject it.

The service part (4L3Z-14B095-A) will be used for an upcoming potential field action.

### Joe Hartstang

Supply Chain Manager Parts Supply & Logistics Ford Customer Service Division Phone (313) 390-7604

From: Humphries, Glenn (G.L.)
Sent: Monday, January 24, 2011 7:24 AM
To: Hartstang, Joe (J.K.)
Cc: Kreiger, Erik (E.); Neely, Tina (T.M.); Culkeen, Patrick (P.M.); Klump, Robert (R.F.); Prescott, Amanda (A.B.)
Subject: RE: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

Joe - Tina rejected this parts request. Looking for help from your shop to get this through. Please contact ASO with any questions.

Thanks

Sincerely, Glenn Humphries F-150 FCSD PVT Program Manager Dearborn Truck Plant ghumphri@ford.com 313-39-07715 313-732-7247 Bob, thoughts?

Joe Hartstang

Supply Chain Manager Parts Supply & Logistics Ford Customer Service Division Phone (313) 390-7604

From: Kreiger, Erik (E.)
Sent: Friday, January 21, 2011 7:13 AM
To: Humphries, Glenn (G.L.)
Cc: Hartstang, Joe (J.K.)
Subject: RE: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

### Erik M. Kreiger

FSA Parts Specialist & Buyer 313-390-5972 Ford Explorer NAIAS Truck of the Year Have you driven a Ford lately?

From: Humphries, Glenn (G.L.)
Sent: Friday, January 21, 2011 7:03 AM
To: Kreiger, Erik (E.)
Subject: FW: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

Hello Erik:

Could you help with some direction on the best method to get this SSM Parts Request for the P221 airbag harness pushed through?

Thanks.

Sincerely, Glenn Humphries F-150 FCSD PVT Program Manager Dearborn Truck Plant ghumphri@ford.com 313-39-07715 313-732-7247

From: Siplus, G (G.)
Sent: Thursday, January 20, 2011 4:00 PM
To: Humphries, Glenn (G.L.)
Subject: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

### Work Notification

*** NOTE: The system generated the email. Do not reply to this email ***

You have some work to complete in the Technical Web Authoring System. Please review this information and complete the required work in your TWAS workbox as soon as possible.

Title:	2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available
Last act and comments by:	TGILMOREas of 1/20/2011 9:00:22 PM GMT
Last action:	Reject and return to author
Comment:	This part is on a recall program and it goes to someone else

Select this URL to access this instance of work: http://www.gsi.ford.com/modules/TWASBCMWeb/EditTSBSSM/Default.aspx? idltem=dd373bb1-d11e-4f5f-8e8f-8a34aa7c99b3&idWorkboxEntry=54e4b9be-8d7a-4c34-b664-be3d866ddda3

Select this URL to access your Workbox: <a href="http://www.gsi.ford.com/modules/TWASBCMWeb/Admin/ViewWorkbox.aspx">http://www.gsi.ford.com/modules/TWASBCMWeb/Admin/ViewWorkbox.aspx</a>

(End automated email)

From:	Hartstang, Joe (J.K.)
To:	Humphries, Glenn (G.L.)
Cc:	Kreiger, Erik (E.); Neely, Tina (T.M.); Culkeen, Patrick (P.M.); Klump, Robert (R.F.); Prescott, Amanda (A.B.); Kreiger, Erik (E.)
Subject:	RE: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available
Date:	Monday, January 24, 2011 10:09:02 AM

PS&L was advised to reject it.

The service part (4L3Z-14B095-A) will be used for an upcoming potential field action.

### Joe Hartstang

Supply Chain Manager Parts Supply & Logistics Ford Customer Service Division Phone (313) 390-7604

From: Humphries, Glenn (G.L.)
Sent: Monday, January 24, 2011 7:24 AM
To: Hartstang, Joe (J.K.)
Cc: Kreiger, Erik (E.); Neely, Tina (T.M.); Culkeen, Patrick (P.M.); Klump, Robert (R.F.); Prescott, Amanda (A.B.)
Subject: RE: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

Joe - Tina rejected this parts request. Looking for help from your shop to get this through. Please contact ASO with any questions.

Thanks

Sincerely, Glenn Humphries F-150 FCSD PVT Program Manager Dearborn Truck Plant ghumphri@ford.com 313-39-07715 313-732-7247 Bob, thoughts?

Joe Hartstang

Supply Chain Manager Parts Supply & Logistics Ford Customer Service Division Phone (313) 390-7604

From: Kreiger, Erik (E.)
Sent: Friday, January 21, 2011 7:13 AM
To: Humphries, Glenn (G.L.)
Cc: Hartstang, Joe (J.K.)
Subject: RE: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

### Erik M. Kreiger

FSA Parts Specialist & Buyer 313-390-5972 Ford Explorer NAIAS Truck of the Year Have you driven a Ford lately?

From: Humphries, Glenn (G.L.)
Sent: Friday, January 21, 2011 7:03 AM
To: Kreiger, Erik (E.)
Subject: FW: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

Hello Erik:

Could you help with some direction on the best method to get this SSM Parts Request for the P221 airbag harness pushed through?

Thanks.

Sincerely, Glenn Humphries F-150 FCSD PVT Program Manager Dearborn Truck Plant ghumphri@ford.com 313-39-07715 313-732-7247

From: Siplus, G (G.)
Sent: Thursday, January 20, 2011 4:00 PM
To: Humphries, Glenn (G.L.)
Subject: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

### Work Notification

*** NOTE: The system generated the email. Do not reply to this email ***

You have some work to complete in the Technical Web Authoring System. Please review this information and complete the required work in your TWAS workbox as soon as possible.

	2004-2006 F-150 / 2006 Lincoln Mark
Title:	LT - Air Bag DTC B2293 with LFC 19 -
	New Service Kit Available
Last and commonts by	TGILMOREas of 1/20/2011 9:00:22
Last act and comments by:	PM GMT
Last action:	Reject and return to author
Comment:	This part is on a recall program and it
comment.	goes to someone else

Select this URL to access this instance of work: http://www.gsi.ford.com/modules/TWASBCMWeb/EditTSBSSM/Default.aspx? idltem=dd373bb1-d11e-4f5f-8e8f-8a34aa7c99b3&idWorkboxEntry=54e4b9be-8d7a-4c34-b664-be3d866ddda3

Select this URL to access your Workbox: <a href="http://www.gsi.ford.com/modules/TWASBCMWeb/Admin/ViewWorkbox.aspx">http://www.gsi.ford.com/modules/TWASBCMWeb/Admin/ViewWorkbox.aspx</a>

(End automated email)

From:	Neely, Tina (T.M.)
To:	Hartstang, Joe (J.K.)
Subject:	RE: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available
Date:	Monday, January 24, 2011 10:02:19 AM

I will look it up...its a part that is currently on a recall program. I was advised by Bob Klump to reject it

Tina M. Neely QSF/Critical Parts Specialist Ford Marketing Sales & Service Division Ph. 313-390-4729 Fax 313-845-4338 email: tgilmore@ford.com

# Note: I am no longer in the SDA position. Please send those concerns to Heather Ratcliff - <u>hratclif@ford.com</u>

From: Hartstang, Joe (J.K.)
Sent: Monday, January 24, 2011 10:01 AM
To: Neely, Tina (T.M.)
Subject: FW: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

what's the service part number in question?

Joe Hartstang

Supply Chain Manager Parts Supply & Logistics Ford Customer Service Division Phone (313) 390-7604

From: Humphries, Glenn (G.L.)
Sent: Monday, January 24, 2011 7:24 AM
To: Hartstang, Joe (J.K.)
Cc: Kreiger, Erik (E.); Neely, Tina (T.M.); Culkeen, Patrick (P.M.); Klump, Robert (R.F.); Prescott, Amanda (A.B.)
Subject: RE: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

Joe - Tina rejected this parts request. Looking for help from your shop to get this through. Please contact ASO with any questions.

Thanks

Sincerely, Glenn Humphries F-150 FCSD PVT Program Manager Dearborn Truck Plant ghumphri@ford.com 313-39-07715 313-732-7247

From: Hartstang, Joe (J.K.)
Sent: Sunday, January 23, 2011 12:36 PM
To: Klump, Robert (R.F.)
Cc: Kreiger, Erik (E.); Humphries, Glenn (G.L.); Neely, Tina (T.M.)
Subject: RE: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

Bob, thoughts?

Joe Hartstang

Supply Chain Manager Parts Supply & Logistics Ford Customer Service Division Phone (313) 390-7604

From: Kreiger, Erik (E.)
Sent: Friday, January 21, 2011 7:13 AM
To: Humphries, Glenn (G.L.)
Cc: Hartstang, Joe (J.K.)
Subject: RE: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

### **Erik M. Kreiger**

FSA Parts Specialist & Buyer 313-390-5972 Ford Explorer NAIAS Truck of the Year Have you driven a Ford lately? **From:** Humphries, Glenn (G.L.) Sent: Friday, January 21, 2011 7:03 AM To: Kreiger, Erik (E.) Subject: FW: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

Hello Erik:

Could you help with some direction on the best method to get this SSM Parts Request for the P221 airbag harness pushed through?

Thanks.

Sincerely, **Glenn Humphries** F-150 FCSD PVT Program Manager Dearborn Truck Plant ghumphri@ford.com 313-39-07715 313-732-7247

From: Siplus, G (G.) Sent: Thursday, January 20, 2011 4:00 PM To: Humphries, Glenn (G.L.) Subject: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

### Work Notification

*** NOTE: The system generated the email. Do not reply to this email ***

You have some work to complete in the Technical Web Authoring System. Please review this information and complete the required work in your TWAS workbox as soon as possible.

Title:	2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available
Last act and comments by:	TGILMOREas of 1/20/2011 9:00:22 PM GMT
Last action:	Reject and return to author
Comment:	This part is on a recall program and it goes to someone else

Select this URL to access this instance of work: http://www.gsi.ford.com/modules/TWASBCMWeb/EditTSBSSM/Default.aspx? idItem=dd373bb1-d11e-4f5f-8e8f-8a34aa7c99b3&idWorkboxEntry=54e4b9be-8d7a-4c34-b664-be3d866ddda3

Select this URL to access your Workbox: http://www.gsi.ford.com/modules/TWASBCMWeb/Admin/ViewWorkbox.aspx

(End automated email)

From:	Hartstang, Joe (J.K.)
То:	Humphries, Glenn (G.L.)
Cc:	Kreiger, Erik (E.); Neely, Tina (T.M.); Culkeen, Patrick (P.M.); Klump, Robert (R.F.); Prescott, Amanda (A.B.);
	Hartstang, Joe (J.K.)
Subject:	RE: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with
	LFC 19 - New Service Kit Available
Date:	Monday, January 24, 2011 10:22:42 AM

Glenn,

Just spoke with Amanda and I'm up to speed now. We now have 5000 shipping from our packager and parts should be arriving in our buildings by Friday.

Please resubmit the part request to Tina and we can get it signed-off. The SSM should not be posted until parts are available for dealer orders though (1/28).

Joe Hartstang

Supply Chain Manager Parts Supply & Logistics Ford Customer Service Division Phone (313) 390-7604

From: Humphries, Glenn (G.L.)
Sent: Monday, January 24, 2011 7:24 AM
To: Hartstang, Joe (J.K.)
Cc: Kreiger, Erik (E.); Neely, Tina (T.M.); Culkeen, Patrick (P.M.); Klump, Robert (R.F.); Prescott, Amanda (A.B.)
Subject: RE: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

Joe - Tina rejected this parts request. Looking for help from your shop to get this through. Please contact ASO with any questions.

Thanks

Sincerely, Glenn Humphries F-150 FCSD PVT Program Manager Dearborn Truck Plant ghumphri@ford.com 313-39-07715 313-732-7247 Sent: Sunday, January 23, 2011 12:36 PM
To: Klump, Robert (R.F.)
Cc: Kreiger, Erik (E.); Humphries, Glenn (G.L.); Neely, Tina (T.M.)
Subject: RE: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

Bob, thoughts?

Joe Hartstang

Supply Chain Manager Parts Supply & Logistics Ford Customer Service Division Phone (313) 390-7604

From: Kreiger, Erik (E.)
Sent: Friday, January 21, 2011 7:13 AM
To: Humphries, Glenn (G.L.)
Cc: Hartstang, Joe (J.K.)
Subject: RE: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

### Erik M. Kreiger

FSA Parts Specialist & Buyer 313-390-5972 Ford Explorer NAIAS Truck of the Year Have you driven a Ford lately?

From: Humphries, Glenn (G.L.)
Sent: Friday, January 21, 2011 7:03 AM
To: Kreiger, Erik (E.)
Subject: FW: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

Hello Erik:

Could you help with some direction on the best method to get this SSM Parts Request for the P221 airbag harness pushed through?

Thanks.

Sincerely,

Glenn Humphries F-150 FCSD PVT Program Manager Dearborn Truck Plant ghumphri@ford.com 313-39-07715 313-732-7247

From: Siplus, G (G.)
Sent: Thursday, January 20, 2011 4:00 PM
To: Humphries, Glenn (G.L.)
Subject: Work Notification: 069-2011-1053R1: 2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available

### Work Notification *** NOTE: The system generated the email. Do not reply to this email ***

You have some work to complete in the Technical Web Authoring System. Please review this information and complete the required work in your TWAS workbox as soon as possible.

Title:	2004-2006 F-150 / 2006 Lincoln Mark LT - Air Bag DTC B2293 with LFC 19 - New Service Kit Available
Last act and comments by:	TGILMOREas of 1/20/2011 9:00:22 PM GMT
Last action:	Reject and return to author
Comment:	This part is on a recall program and it goes to someone else

. . .

Select this URL to access this instance of work: http://www.gsi.ford.com/modules/TWASBCMWeb/EditTSBSSM/Default.aspx? idltem=dd373bb1-d11e-4f5f-8e8f-8a34aa7c99b3&idWorkboxEntry=54e4b9be-8d7a-4c34-b664-be3d866ddda3

Select this URL to access your Workbox: <a href="http://www.gsi.ford.com/modules/TWASBCMWeb/Admin/ViewWorkbox.aspx">http://www.gsi.ford.com/modules/TWASBCMWeb/Admin/ViewWorkbox.aspx</a>

(End automated email)

Jim,

Per yesterday's meeting, I have summarized the report data using the following criteria: Norfolk Assembly Plant vehicles produced from November 1, 2004, through June 30, 2005.

A1 - Reports of Inadvertent Driver Air Bag Deployment Due to Chafe

B1 - Reports of Inadvertent Driver Air Bag Deployment Ambiguous to Cause

Source	A1	Bí		Grand Total
AWS		5	10	15
CQIS		25	43	68
MORS III		31	67	98
NHTSA VOQ			2	2
OGC		7	33	40
Grand Total		68	155	223

OGC refers to Lawsuit & Claim reports.

### Patríck M. Culkeen

### **Ford Motor Company**

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268 From:Culkeen, Patrick (P.M.)Sent:Wednesday, February 09, 2011 2:48 PMTo:Chascsa, Jim (JRCII.)Cc:Prescott, Amanda (A.B.)Subject:Report Counts for 14DAttachments:14D Counts.xls

Jim,

I have enclosed a summary table of the latest report counts as of January 28, 2011. Enjoy...

### Patríck M. Culkeen

### Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268



## F-150 Vehicles Produced at NAP From 2004 Job #1 Through 1/24/06

Non-Duplicative Reports	A1	B1
Warranty Claims	5	10
Field Reports	25	43
Consumer Complaints	30	67
Vehicle Owner Questionairs	0	2
Lawsuits & Claims	7	33

Allegations of Injury25Attributable to the condition

Culkeen, Patrick (P.M.) Wednesday, February 09, 2011 1:49 PM Prescott, Amanda (A.B.) Revise File

Attachments:

Amanda,

The last table needed adjustment. Please use this one.

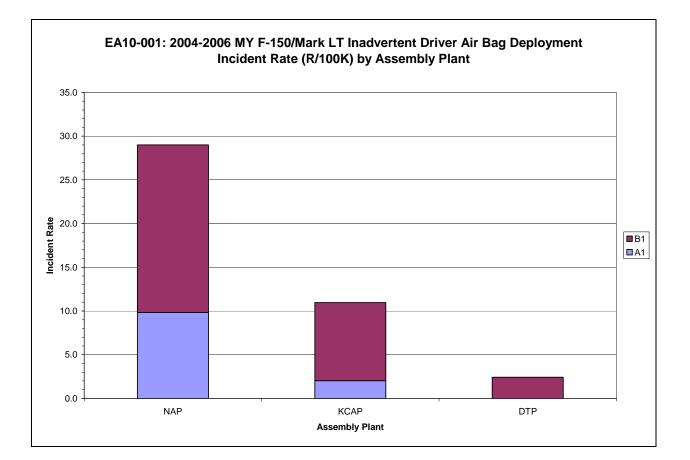
Job.doc

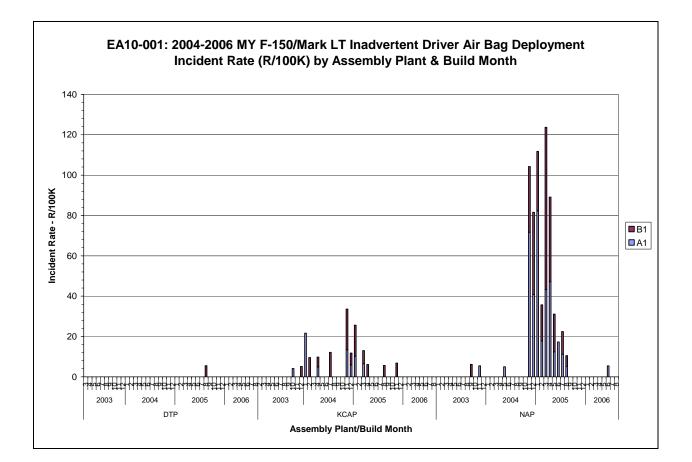


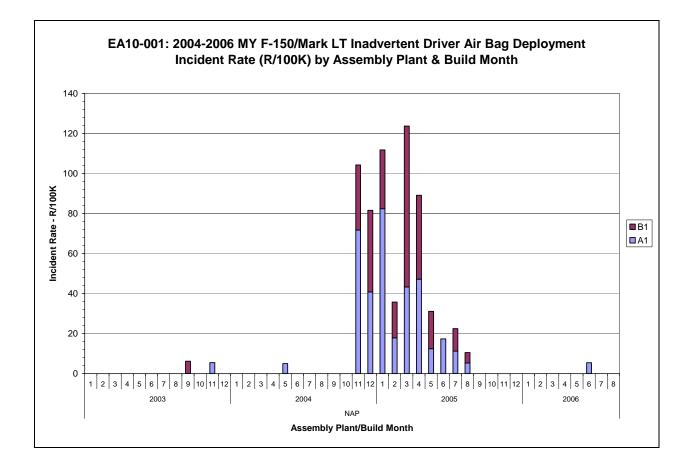
Patríck M. Culkeen

## Ford Motor Company

Automotive Safety Office External Safety Investigations Fairlane Plaza South, Suite 500 330 Town Center Drive Dearborn, MI 48126-2738 USA W: (313) 594-4792 F: (313) 594-2268







	Job #1	2004 Through	1/24/2006	1/11/2	1/11/2004 Through 5/30/2005			
Plant	A1+B1	Volume by Plant	A1+B1 R/100K	A1+B1	Volume by Plant	A1+B1 R/100K		
DTP	9	284,822	3.2	5	118,511	4.2		
KCAP	65	508,624	12.8	31	132,993	23.3		
NAP	180	543,104	33.1	164	134,625	121.8		
Total	253	1,336,550	18.9	200	386,129	51.8		

From:Zilinskas, Steve (S.E.)Sent:Tuesday, September 21, 2010 3:38 PMTo:Culkeen, Patrick (P.M.)Subject:Status Byte/Failure Type Information on Self Test DTCsAttachments:CMDTC Status Byte tech tips 12-7-2007.doc

Pat,

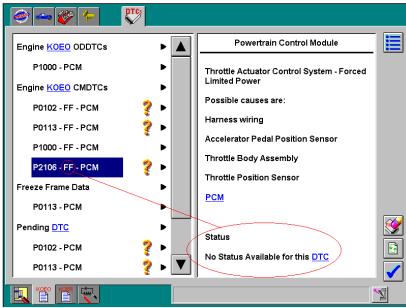
In follow up to our conversation, I have attached an explanation of the status byte information that can be associated with a DTC for CAN Protocol modules.



## **IDS Selftest CAN Status Byte**

## **CMDTC Status Byte (CAN)**

CMDTC's for the CAN protocol have added an extra byte of information call the "Status Byte". This only applies to CMDTC's on the CAN protocol. KOEO, KOER Freeze Frame, pending DTC's will not have this status byte. Most modules will set this byte to "FF", which means "No status available for this DTC" (as seen below). This information is located after the descriptions and possible causes on the right hand screen. You may have to scroll down to see it.



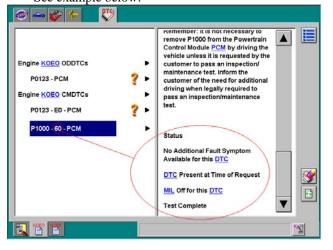
Some modules will display something other than FF. This status byte can add information to the DTC. Basically it can give you four pieces of information:

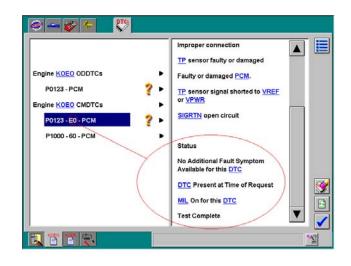
DTC Fault Symptom

No additional fault symptom, above maximum, below minimum, no signal, invalid signal, other manufacture specific symptoms.

- DTC Storage State DTC present, DTC not present at time of request.
- DTC Warning Lamp Calibration Status MIL on, MIL off for the DTC.
- DTC Readiness Flag Test complete

See example below:





From:	Dean, Michael (M.J.)
Sent:	Wednesday, April 14, 2010 4:20 PM
To:	Culkeen, Patrick (P.M.)
Cc:	Chascsa, Jim (JRCII.)
Subject:	Subject Peer Vehicle List 4-14-10
Attachments:	Subject_Peer Vehicle List_04-14-2010.xls

Hello Patrick,

Per Jim's request I have updated the list today for the following vehicles per my investigation in WERS:

E-150/250/350 (VN127) F250HD/350/450 (P131) Excursion (U137) F350/350/550 (P356) Ranger (P150/151) Escape (U204/U377) Mariner (U364)



I will be be reviewing this information with Jim Chascsa in the morning.

Many thanks for your support.

Have a great day, "Teamwork Leads to Success!" Michael J. Dean Ford Restraints - SW/DAB D&R Eng C170/B299N/C346N PDC 1D-E27 Ford Cell Ph : (313) 805-7890 Email Addr : mdean6@ford.com

			Subject Vehicles
Make	Model	Program	Model Years

Ford	F-150	P221	2002	2003	2004	2005	2006	2007	2008
			2L3A-15043B13-AAW	2L3A-15043B13-AAW	4L34-15043B13-CDW	5L34-1504B13-CDW	6L34-A5043B13-CCW	7L34-15043B13-CBW	7L34-15043B13-CBW
Ford	F-150	PN96	2002	2003	2004	2005	2006	2007	2008
			2L3A-15043B13-AAW	2L3A-15043B13-AAW	4L34-15043B13-CDW	5L34-15034B13-ACW	6L34-15034B13-CCW		
Lincoln	Mark LT	P225/P397	2002	2003	2004	2005	2006	2007	2008
						5L34-1504B13-BEW	6L34-1504B13-BBW		
Ford	Explorer	U152/U207/U251	2002	2003	2004	2005	2006	2007	2008
			2L2A-78043B13-ABW	3L24-78043B13-ABW	4L24-78043B13-ABW	5L24-78043B13-ABW 5L24-78043B13-BBW	6L24-78043B13-AKW	7L24-78043B13-AAW	8L24-78043B13-AAW
Ford	Sport Trac	P251	2002	2003	2004	2005	2006	2007	2008
		1201	2L2A-78043B13-ABW	3L24-78043B13-ABW	4L24-78043B13-ABW	5L24-78043B13-ABW 5L24-78043B13-BBW	6L24-78043B13-AKW	7L24-78043B13-AAW	8L24-78043B13-AAW
Mercury	Mountaineer	???	2002	2003	2004	2005	2006	2007	2008
			2L2A-78043B13-BBW	3L24-78043B13-BBW	4L24-78043B13-BBW	5L24-78043B13-BBW	6L94-78043B13-AKW	7L94-78043B13-AAW	8L94-78043B13-AAW
	A	11004		0000	0004	0005	0000	0007	0000
Lincoln	Aviator	U231	2002	2003	2004	2005	2006	2007	2008
			2C5A-78043B13-AFW 2C5A-78043B13-BFW 2C5A-78043B13-CFW	3C54-78043B13-ACW 3C54-78043B13-BCW	4C54-78043B13-ABW 4C54-78043B13-BBW	5C54-78043B13-ACW 5C54-78043B13-BCW	N/A	N/A	N/A
				0000	0004				
Ford	Expedition	U222	2002	2003	2004	2005	2006	2007	2008
			2L2A-78043B13-ABW	3L24-78043B13-ABW	4L14-78043B13-ABW	5L14-78043B13-ADW	6L14-78043B13-ACW	7L14-78043B13-ALW	8L14-78043B13-ACW
Lincoln	Navigator	U228	2002	2003	2004	2005	2006	2007	2008
Lincom		0220		2003	2004	2000	2000	2001	2000
			2L7A-78043B13-ANW 2L7A-78043B13-BHW 2L7A-78043B13-CGW	2L7A-78043B13-BHW 2L7A-78043B13-CGW	4L74-78043B13-ADW 4L74-78043B13-BDW	5L74-78043B13-AGW 5L74-78043B13-BGW	6L74-78043B13-AEW 6L74-78043B13-BEW	7L7A-78043B13-AKW	8L74-78043B13-AKW
Ford	E-150/250/35	SO V/N127	2002	2003	2004	2005	2006	2007	2008
	L-130/230/30		2002 2C2A-15043B13-ABW	2003 2C2A-15043B13-ABW	4C24-15043B13-AFW 4C24-15043B13-BGW	4C24-15043B13-AFW 4C24-15043B13-BGW	6C24-15043B13-AAW	6C24-15043B13-AAW	6C24-15043B13-AAW
Ford	F250/350/450	D P131	2002	2003	2004	2005	2006	2007	2008
			2L3A-15043B13-AAW	2L3A-15043B13-AAW	4C34-25043B13-ACW	5C34-25043B13-BBW	6C34-25043B13-ADW	7C34-25043B13-AGW	N/A
Ford	Excursion	U137	2002	2003	2004	2005	2006	2007	2008
			2L3A-15043B13-AAW	2L3A-15043B13-AAW	4C34-25043B13-ACW	4C34-25043B13-ACW	6C34-25043B13-ADW		
Ford	F350/450/50	5 P356	2002	2003	2004	2005	2006	2007	2008

			Subject Vehicles
Make	Model	Program	Model Years

			N/A	N/A	N/A	N/A	N/A	7C34-25043B13-AGW	8C34-25043B13-ACW
Ford	Ranger	P150/151	2002	2003	2004	2005	2006	2007	200
			1L5A-10043B13-ACW 1L5A-10043B13-BCW 1L5A-10043B13-CAW 1L5A-10043B13-DAW	1L5A-10043B13-ACW 1L5A-10043B13-BCW 1L5A-10043B13-CAW 1L5A-10043B13-DAW	4L54-10043B13-AMW 4L54-10043B13-BNW	4L54-10043B13-AMW 4L54-10043B13-BNW	6L54-10043B13-AAW	7L54-10043B13-ACW 7L54-10043B13-BCW	
ord	Escape	U377	2002	2003	2004	2005	2006	2007	2008
			YL84-78043B13-AGW YL84-78043B13-BJW YL84-78043B13-DJW YL84-78043B13-DJW YL84-78043B13-DJW YL84-78043B13-ELW YL84-78043B13-GHW YL84-78043B13-HKW YL84-78043B13-LEW YL84-78043B13-NFW YL84-78043B13-NFW YL84-78043B13-FFW YL84-78043B13-SEW YL84-78043B13-TFW 2L84-78043B13-KAW 2L84-78043B13-UAW	YL84-78043B13-AGW YL84-78043B13-BJW YL84-78043B13-DJW YL84-78043B13-GHW YL84-78043B13-LEW YL84-78043B13-MFW YL84-78043B13-SEW 3L84-78043B13-SEW 3L84-78043B13-EBW 3L84-78043B13-HAW 3L84-78043B13-HAW 3L84-78043B13-NAW 3L84-78043B13-PAW 3L84-78043B13-RBW 3L84-78043B13-TAW 3L84-78043B13-UBW	YL84-78043B13-AGW YL84-78043B13-BJW YL84-78043B13-DJW YL84-78043B13-GHW YL84-78043B13-GHW YL84-78043B13-LEW YL84-78043B13-MFW YL84-78043B13-SEW 3L84-78043B13-CAW 3L84-78043B13-EBW 3L84-78043B13-HAW 3L84-78043B13-HAW 3L84-78043B13-PAW 3L84-78043B13-RBW 3L84-78043B13-TAW 3L84-78043B13-UBW	5L84-78043B13-AAW 5L84-78043B13-GBW 5L84-78043B13-HCW 5L84-78043B13-KCW 5L84-78043B13-LAW 5L84-78043B13-MEW 5L84-78043B13-NFW 5L84-78043B13-PFW	6L84-78043B13-MAW 6L84-78043B13-NAW 6L84-78043B13-PAW	7L84-78043B13-GAW 7L84-78043B13-HAW 7L84-78043B13-KAW 7L84-78043B13-MAW 7L84-78043B13-NAW 7L84-78043B13-PAW 7L84-78043B13-UAW	8L84-78043B13-ANW
Mercury	Mariner	U364	2002	2003	2004	2005	2006	2007	2008
						5E64-78043B13-ABW 5E64-78043B13-BBW	6E64-78043B13-AAW	7E64-78043B13-AAW 7E64-78043B13-BAW	8E64-78043B13-AMW

5E64-78043B13-BBW

7E64-78043B13-BAW

From:Dean, Michael (M.J.)Sent:Thursday, April 15, 2010 4:16 PMTo:Culkeen, Patrick (P.M.)Cc:Chascsa, Jim (JRCII.)Subject:Subject Peer Vehicle List 4-15-2010Attachments:Subject_Peer Vehicle List_04-15-2010.xls

Hello Patrick,

Here is the update on the list for the following vehicles per my investigation in WERS:

Winstar (WIN126/V229) Freestar/Monterey (V229) Freestyle/Taurus X (D219) Taurus/Sable (D186) Five Hundred/Taurus (D258) Montego/Sable (D333)



Subject_Peer Vehicle List_04-1...

I will be reviewing this information with Jim Chascsa.

Many thanks for your support.

Have a great day, "Teamwork Leads to Success!" Michael J. Dean Ford Restraints - SW/DAB D&R Eng C170/B299N/C346N PDC 1D-E27 Ford Cell Ph : (313) 805-7890 Email Addr : mdean6@ford.com

			Subject Vehicles
Make	Model	Program	Model Years

Ford	F-150	P221	2002	2003	2004	2005	2006	2007	2008
			2L3A-15043B13-AAW	2L3A-15043B13-AAW	4L34-15043B13-CDW	5L34-1504B13-CDW	6L34-A5043B13-CCW	7L34-15043B13-CBW	7L34-15043B13-CBW
Ford	F-150	PN96	2002	2003	2004	2005	2006	2007	2008
			2L3A-15043B13-AAW	2L3A-15043B13-AAW	4L34-15043B13-CDW	5L34-15034B13-ACW	6L34-15034B13-CCW		
Lincoln	Mark LT	P225/P397	2002	2003	2004	2005	2006	2007	2008
						5L34-1504B13-BEW	6L34-1504B13-BBW		
Ford	Explorer	U152/U207/U251	2002	2003	2004	2005	2006	2007	2008
			2L2A-78043B13-ABW	3L24-78043B13-ABW	4L24-78043B13-ABW	5L24-78043B13-ABW 5L24-78043B13-BBW	6L24-78043B13-AKW	7L24-78043B13-AAW	8L24-78043B13-AAW
		_							
Ford	Sport Trac	P251	2002	2003	2004	2005	2006	2007	2008
			2L2A-78043B13-ABW	3L24-78043B13-ABW	4L24-78043B13-ABW	5L24-78043B13-ABW 5L24-78043B13-BBW	6L24-78043B13-AKW	7L24-78043B13-AAW	8L24-78043B13-AAW
Moreury	Mountaineer	???	2002	2003	2004	2005	2006	2007	2008
Mercury	Wountaineer			2003				2007	
			2L2A-78043B13-BBW	3L24-78043B13-BBW	4L24-78043B13-BBW	5L24-78043B13-BBW	6L94-78043B13-AKW	7L94-78043B13-AAW	8L94-78043B13-AAW
Lincoln	Aviator	U231	2002	2003	2004	2005	2006	2007	2008
			2C5A-78043B13-AFW 2C5A-78043B13-BFW 2C5A-78043B13-CFW	3C54-78043B13-ACW 3C54-78043B13-BCW	4C54-78043B13-ABW 4C54-78043B13-BBW	5C54-78043B13-ACW 5C54-78043B13-BCW	N/A	N/A	N/A
Ford	Expedition	U222	2002	2003	2004	2005	2006	2007	2008
			2L2A-78043B13-ABW	3L24-78043B13-ABW	4L14-78043B13-ABW	5L14-78043B13-ADW	6L14-78043B13-ACW	7L14-78043B13-ALW	8L14-78043B13-ACW
Lincoln	Navigator	U228	2002	2003	2004	2005	2006	2007	2008
Lincon		0220	2L7A-78043B13-ANW 2L7A-78043B13-BHW 2L7A-78043B13-CGW	2003 2L7A-78043B13-BHW 2L7A-78043B13-CGW	4L74-78043B13-ADW 4L74-78043B13-BDW	5L74-78043B13-AGW 5L74-78043B13-BGW	6L74-78043B13-AEW 6L74-78043B13-BEW	7L7A-78043B13-AKW	8L74-78043B13-AKW
Ford	L 150/250/25		2000	2002	2004	2005	2000	0007	2000
Ford	E-150/250/35		2002	2003	2004	2005	2006	2007	2008
			2C2A-15043B13-ABW	2C2A-15043B13-ABW	4C24-15043B13-AFW 4C24-15043B13-BGW	4C24-15043B13-AFW 4C24-15043B13-BGW	6C24-15043B13-AAW	6C24-15043B13-AAW	6C24-15043B13-AAW
						0005			
Ford	F250/350/450	P131	2002	2003	2004	2005	2006	2007	2008
			2L3A-15043B13-AAW	2L3A-15043B13-AAW	4C34-25043B13-ACW	5C34-25043B13-BBW	6C34-25043B13-ADW	7C34-25043B13-AGW	N/A

			Subject Vehicles
Make	Model	Program	Model Years

Ford	Excursion	U137	2002	2003	2004	2005	2006	2007	2008
			2L3A-15043B13-AAW	2L3A-15043B13-AAW	4C34-25043B13-ACW	4C34-25043B13-ACW	6C34-25043B13-ADW		
<b>F</b> and		Doco	0000	0000	0004	0005	0000	0007	0000
Ford	F350/450/505	P356	2002	2003	2004	2005	2006	2007	2008
			N/A	N/A	N/A	N/A	N/A	7C34-25043B13-AGW	8C34-25043B13-ACW
Ford	Pangar	P150/151	2002	2002	2004	2005	2006	2007	2008
FOID	Ranger	P150/151	2002	2003	2004	2005	2006	2007	2008
			1L5A-10043B13-ACW 1L5A-10043B13-BCW 1L5A-10043B13-CAW 1L5A-10043B13-DAW	1L5A-10043B13-ACW 1L5A-10043B13-BCW 1L5A-10043B13-CAW 1L5A-10043B13-DAW	4L54-10043B13-AMW 4L54-10043B13-BNW	4L54-10043B13-AMW 4L54-10043B13-BNW	6L54-10043B13-AAW	7L54-10043B13-ACW 7L54-10043B13-BCW	

ord Escape	U377	2002	2003	2004	2005	2006	2007	2008
		YL84-78043B13-AGW YL84-78043B13-BJW YL84-78043B13-CLW YL84-78043B13-CLW YL84-78043B13-DJW YL84-78043B13-ELW YL84-78043B13-GHW YL84-78043B13-HKW YL84-78043B13-LEW YL84-78043B13-NFW YL84-78043B13-NFW YL84-78043B13-FFW YL84-78043B13-SEW YL84-78043B13-TFW 2L84-78043B13-KAW 2L84-78043B13-UAW	YL84-78043B13-AGW YL84-78043B13-BJW YL84-78043B13-DJW YL84-78043B13-DJW YL84-78043B13-GHW YL84-78043B13-LEW YL84-78043B13-MFW YL84-78043B13-SEW 3L84-78043B13-SEW 3L84-78043B13-HAW 3L84-78043B13-HAW 3L84-78043B13-NAW 3L84-78043B13-PAW 3L84-78043B13-TAW 3L84-78043B13-TAW	YL84-78043B13-AGW YL84-78043B13-BJW YL84-78043B13-DJW YL84-78043B13-DJW YL84-78043B13-GHW YL84-78043B13-LEW YL84-78043B13-MFW YL84-78043B13-SEW 3L84-78043B13-SEW 3L84-78043B13-HAW 3L84-78043B13-HAW 3L84-78043B13-NAW 3L84-78043B13-PAW 3L84-78043B13-TAW 3L84-78043B13-TAW	5L84-78043B13-AAW 5L84-78043B13-GBW 5L84-78043B13-HCW 5L84-78043B13-KCW 5L84-78043B13-LAW 5L84-78043B13-MEW 5L84-78043B13-NFW 5L84-78043B13-PFW	6L84-78043B13-MAW 6L84-78043B13-NAW 6L84-78043B13-PAW	7L84-78043B13-GAW 7L84-78043B13-HAW 7L84-78043B13-KAW 7L84-78043B13-MAW 7L84-78043B13-NAW 7L84-78043B13-PAW 7L84-78043B13-UAW	8L84-78043B13-ANW

Mercury	Mariner	U364	2002	2003	2004	2005	2006	2007	2008
						5E64-78043B13-ABW 5E64-78043B13-BBW	6E64-78043B13-AAW	7E64-78043B13-AAW 7E64-78043B13-BAW	8E64-78043B13-AMW

			Subject Vehicles
Make	Model	Program	Model Years

Ford	Windstar	WIN126/V229	2002	2003	2004	2005	2006	2007	2008
			2F22-3F824-AAW 2F22-3F824-BAW 2F22-3F824-CAW 2F22-3F824-DAW 2F22-3F824-GAW 2F22-3F824-HAW YF2A-54043B13-A	3F23-3F824-CAW 3F23-3F824-DAW 3F23-3F824-GAW 3F23-3F824-HAW 3F23-17043B13-A 3F23-17043B13-B	4F23-3F824-ANW 4F23-3F824-BPW 4F23-3F824-CNW 4F23-3F824-DNW 4F23-3F824-EPW 4F23-17043B13-ACW 4F23-17043B13-BCW	N/A	N/A	N/A	N/A

Ford	Freestar	V229	2002	2003	2004	2005	2006	2007	2008
			N/A	N/A	N/A	5F23-3F824-AGW 5F23-3F824-BGW 5F23-3F824-CEW 5F23-3F824-DGW 5F23-3F824-EGW 5F23-3F824-FGW 5F23-3F824-FGW 5F23-3F824-GGW 5F23-17043B13-ABW 5F23-17043B13-BBW	5F23-17043B13-ABW 5F23-17043B13-BBW	5F23-17043B13-ABW 5F23-17043B13-BBW	5F23-17043B13-ABW 5F23-17043B13-BBW

Mercury	Monterey	V229	2002	2003	2004	2005	2006	2007	2008
			N/A	3F23-17043B13-C	4F23-17043B13-CCW	5F23-17043B13-CBW	5F23-17043B13-CBW	5F23-17043B13-CBW	5F23-17043B13-CBW

Ford	Freestyle	D219	2002	2003	2004	2005	2006	2007	2008
			N/A	N/A	N/A	5F93-74043B13-ARW 5F93-74043B13-BRW	6F93-74043B13-AEW 6F93-74043B13-BEW	6F93-74043B13-AEW 6F93-74043B13-BEW	N/A

Ford	Taurus X	D219	2002	2003	2004	2005	2006	2007	2008
			N/A	N/A	N/A	N/A	N/A	N/A	8G13-74043B13-AUW

Ford	Taurus	D186	2002	2003	2004	2005	2006	2007	2008
			2F1A-3F824-ACW 2F1A-3F824-BCW 2F1A-3F824-FBW 2F1A-3F824-GAW 2F1A-3F824-HAW 2F1A-3F824-HAW 2F1A-3F824-JAW 2F1A-3F824-KAW 2F1A-3F824-LAW XF1A-54043B13-ABW	XF1A-54043B13-ABW	4F13-54043B13-AKW	5F13-54043B13-AAW	6F13-54043B13-ABW	NA	N/A

			Subject Vehicles
Make	Model	Program	Model Years

Ford	Sable	D186	2002	2003	2004	2005	2006	2007	2008
					4F43-54043B13-AKW	5F43-54043B13-AAW	6F43-54043B13-AAW	NA	N/A
Ford	Five Hundred	D258	2002	2003	2004	2005	2006	2007	2008
			N/A	N/A	N/A	5F93-74043B13-ARW 5F93-74043B13-BRW	6F93-74043B13-AEW 6F93-74043B13-BEW	6F93-74043B13-AEW 6F93-74043B13-BEW	N/A
Ford	Taurus	D258	2002	2003	2004	2005	2006	2007	2008
			N/A	N/A	N/A	N/A	N/A	N/A	8G13-74043B13-AUW
Mercury	Montego	D333	2002	2003	2004	2005	2006	2007	2008
			N/A	N/A	N/A	5T53-78043B13-ARW	6T53-78043B13-AFW	6T53-78043B13-AFW	N/A
Mercury	Sable	D333	2002	2003	2004	2005	2006	2007	2008
Morodry			N/A	N/A	N/A	N/A	N/A	N/A	8T53-74043B13-ASW

Dean, Michael (M.J.) Tuesday, April 13, 2010 5:56 PM Culkeen, Patrick (P.M.) Chascsa, Jim (JRCII.) Subject Peer Vehicle List

Attachments: Subject_Peer Vehicle List_04-13-2010.xls

Hello Patrick,

Hope that your day is going well.

Here is an updated subject peer vehicle list with corresponding part numbers for 2002 - 2008 (Explorer, Sport Trac, Mountaineer, Aviator, Expedition, Navigator)



Subject_Peer Vehicle List_04-1...

I will be reviewing this information with Jim Chascsa in the morning.

Many thanks for your support.

Have a great day, "Teamwork Leads to Success!" Michael J. Dean Ford Restraints - SW/DAB D&R Eng C170/B299N/C346N PDC 1D-E27 Ford Cell Ph : (313) 805-7890 Email Addr : mdean6@ford.com

					Subject Vehicles							
Make	Model F-150	Program		Model Years								
Ford		P221	2002	2003	2004		2005		j 2007	7 200		
					4L34-15043B13-CDW	5L34-1504B13-CDW		6L34-A5043B13-CCW	7L34-15043B13-CBW			
Ford	F-150	PN96	2002	2003	2004		2005	2006	2007	200		
						5L34-15034B13-ACW		6L34-15034B13-CCW				
incoln	Mark LT	P221	2002	2003	2004		2005	2006	2007	200		
						5L34-1504B13-BEW		6L34-1504B13-BBW				
Ford	Explorer	U152/U207/U251	2002		2004		2005	2006				
			2L2A-78043B13-ABW	3L24-78043B13-ABW	4L24-78043B13-ABW	5L24-78043B13-ABW 5L24-78043B13-BBW		6L24-78043B13-AKW	7L24-78043B13-AAW	8L24-78043B13-AAW		
Ford	Sport Trac	P207/P251	2002	2003	2004		2005	2006	2007	200		
			2L2A-78043B13-ABW	3L24-78043B13-ABW	4L24-78043B13-ABW	5L24-78043B13-ABW 5L24-78043B13-BBW		6L24-78043B13-AKW	7L24-78043B13-AAW	8L24-78043B13-AAW		
Mercury	Mountaineer	???	2002	2003	2004		2005	2006	2007	200		
			2L2A-78043B13-BBW	3L24-78043B13-BBW	4L24-78043B13-BBW	5L24-78043B13-BBW		6L94-78043B13-AKW	7L94-78043B13-AAW	8L94-78043B13-AAW		
_incoln	Aviator	U231	2002	2003	2004		2005	2006	3 2007	200		
						5C54-78043B13-ACW 5C54-78043B13-BCW		N/A	N/A	N/A		
ord	Expedition	U222	2002	2003	2004		2005	2006	i 2007	200		

Ford	Expedition	U222	2002	2003	2004	2005	2006	2007	2008
			2L2A-78043B13-ABW	3L24-78043B13-ABW	4L14-78043B13-ABW	5L14-78043B13-ADW	6L14-78043B13-ACW	7L14-78043B13-ALW	8L14-78043B13-ACW

Lincoln	Navigator	U228	2002	2003	2004	2005	2006	2007	2008
			2L7A-78043B13-ANW	2L7A-78043B13-BHW	4L74-78043B13-ADW	5L74-78043B13-AGW	6L74-78043B13-AEW	7L7A-78043B13-AKW	8L74-78043B13-AKW
			2L7A-78043B13-BHW	2L7A-78043B13-CGW	4L74-78043B13-BDW	5L74-78043B13-BGW	6L74-78043B13-BEW		
			2L7A-78043B13-CGW						

Dean, Michael (M.J.) Thursday, May 13, 2010 6:12 PM Culkeen, Patrick (P.M.) U152 SW/DAB pics - group 1

Attachments:

U152_SW-DAB_Clockspring_Pictures_P04.pdf; U152_SW-DAB_Clockspring_Pictures_P01.pdf; U152_SW-DAB_Clockspring_Pictures_P02.pdf; U152 _SW-DAB_Clockspring_Pictures_P03.pdf

Hello Patrick,





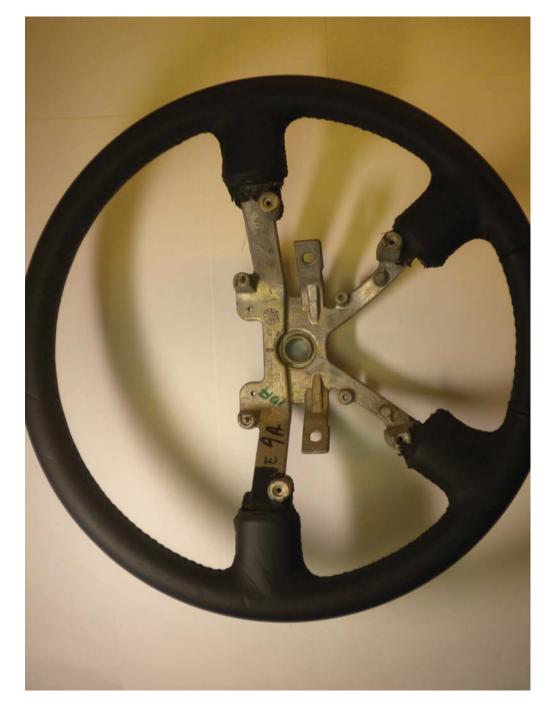


U152_SW-DAB_Clo U152_SW-DAB_Clo U152_SW-DAB_Clo U152_SW-DAB_Clo ckspring_Pictur... ckspring_Pictur... ckspring_Pictur...

Have a great day, "Teamwork Leads to Success!" Michael J. Dean Ford Restraints - SW/DAB D&R Eng C170/B299N/C346N PDC 1D-E27 Ford Cell Ph : (313) 805-7890 Email Addr : mdean6@ford.com

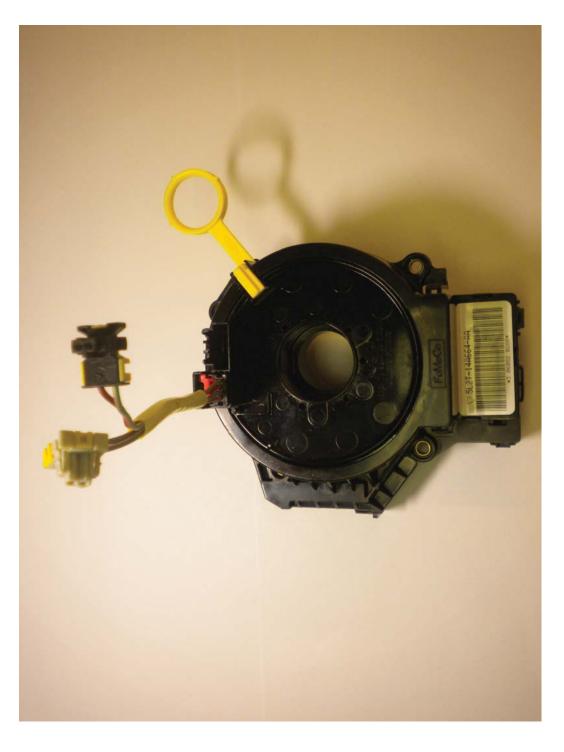


Rear view of U152 (Explorer) Driver Airbag



Front view of U152 (Explorer) Steering Wheel

(back cover & switches removed for visibility)





Front view of U152 (Explorer) Driver Airbag

Dean, Michael (M.J.) Thursday, May 13, 2010 6:12 PM Culkeen, Patrick (P.M.) U152 SW/DAB pics - group 2

Attachments:

U152_SW-DAB_Clockspring_Pictures_P08.pdf; U152_SW-DAB_Clockspring_Pictures_P05.pdf; U152_SW-DAB_Clockspring_Pictures_P06.pdf; U152 _SW-DAB_Clockspring_Pictures_P07.pdf

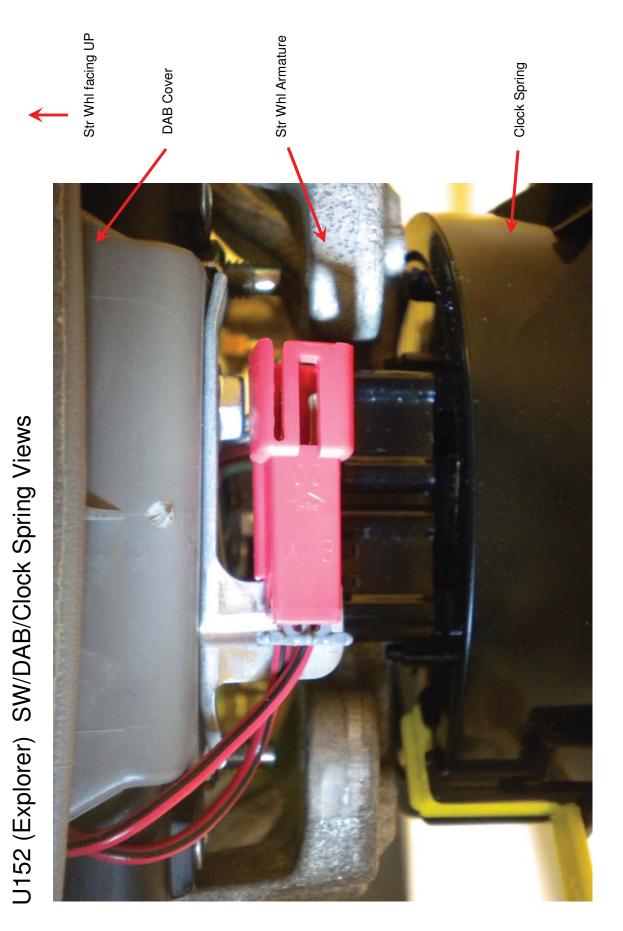






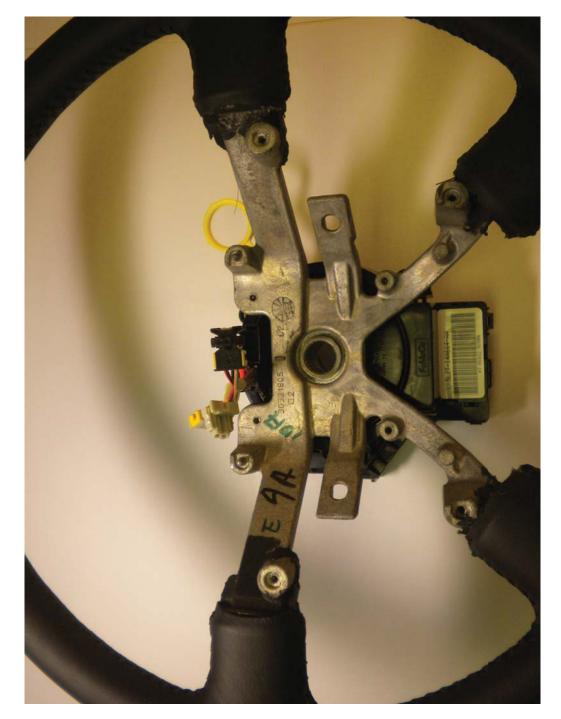
U152_SW-DAB_Clo U152_SW-DAB_Clo U152_SW-DAB_Clo U152_SW-DAB_Clo ckspring_Pictur... ckspring_Pictur... ckspring_Pictur...

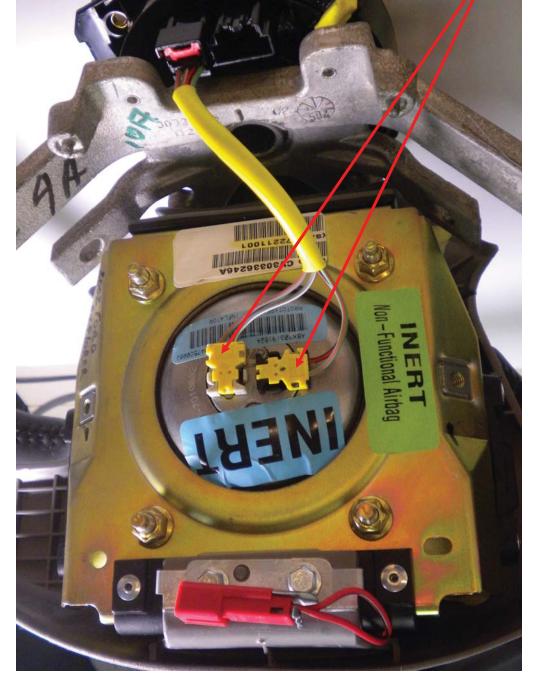
Have a great day, "Teamwork Leads to Success!" Michael J. Dean Ford Restraints - SW/DAB D&R Eng C170/B299N/C346N PDC 1D-E27 Ford Cell Ph : (313) 805-7890 Email Addr : mdean6@ford.com



Top side view of clock spring, Str Whl, DAB

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Initial DAB level having squib connectors orientated 90 degrees apart (squib connector orientation changed to be inline/parallel)

Page 6 of 15

Angled view of U152 (Explorer) DAB with connectors from Clock spring engaged ** DAB orientation is for picture clarity and is not installed in Str WhI)



Front view of U152 (Explorer) DAB installed into Str WhI

Dean, Michael (M.J.) Thursday, May 13, 2010 6:12 PM Culkeen, Patrick (P.M.) U152 SW/DAB pics - group 3

Attachments:

U152_SW-DAB_Clockspring_Pictures_P12.pdf; U152_SW-DAB_Clockspring_Pictures_P09.pdf; U152_SW-DAB_Clockspring_Pictures_P10.pdf; U152 _SW-DAB_Clockspring_Pictures_P11.pdf

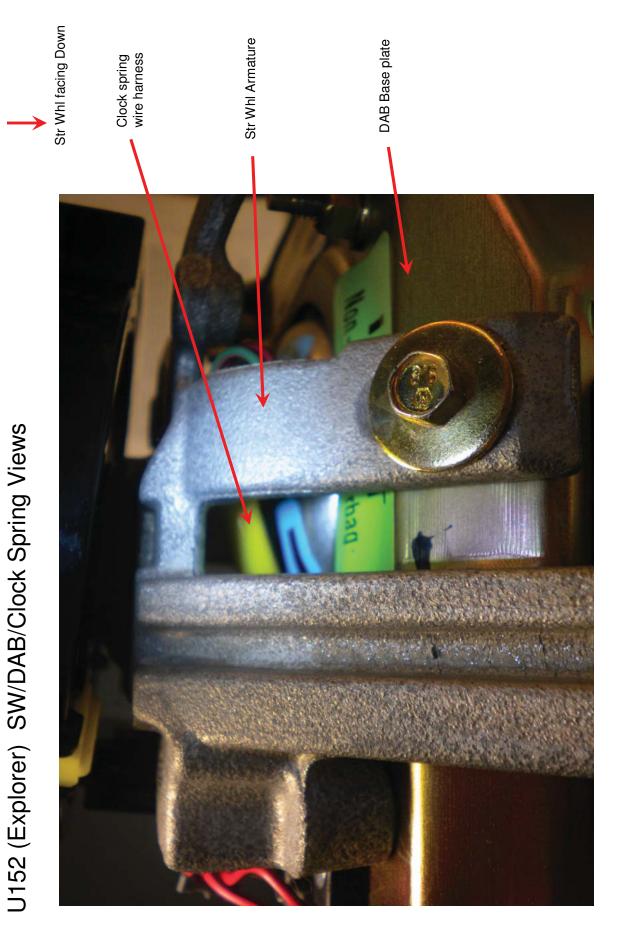






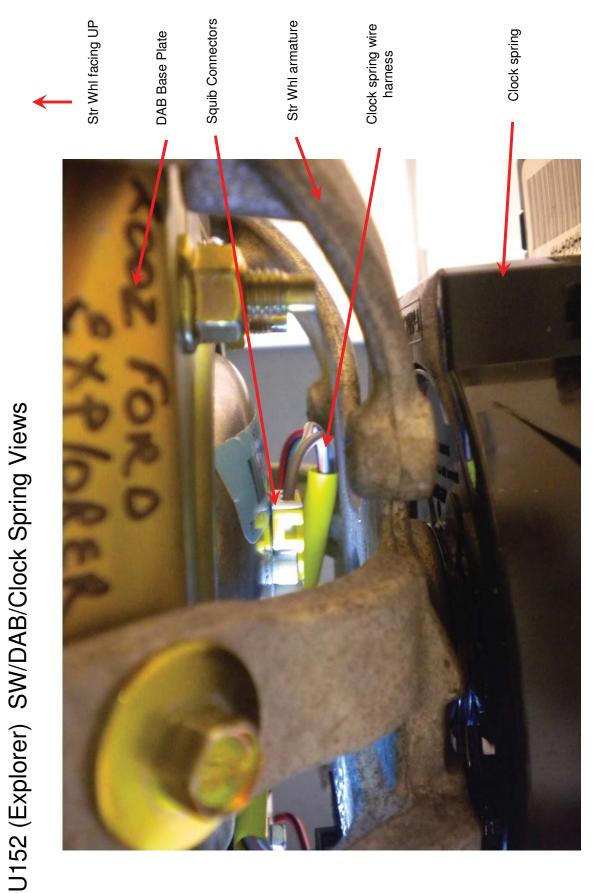
U152_SW-DAB_Clo U152_SW-DAB_Clo U152_SW-DAB_Clo U152_SW-DAB_Clo ckspring_Pictur... ckspring_Pictur... ckspring_Pictur...

Have a great day, "Teamwork Leads to Success!" Michael J. Dean Ford Restraints - SW/DAB D&R Eng C170/B299N/C346N PDC 1D-E27 Ford Cell Ph : (313) 805-7890 Email Addr : mdean6@ford.com

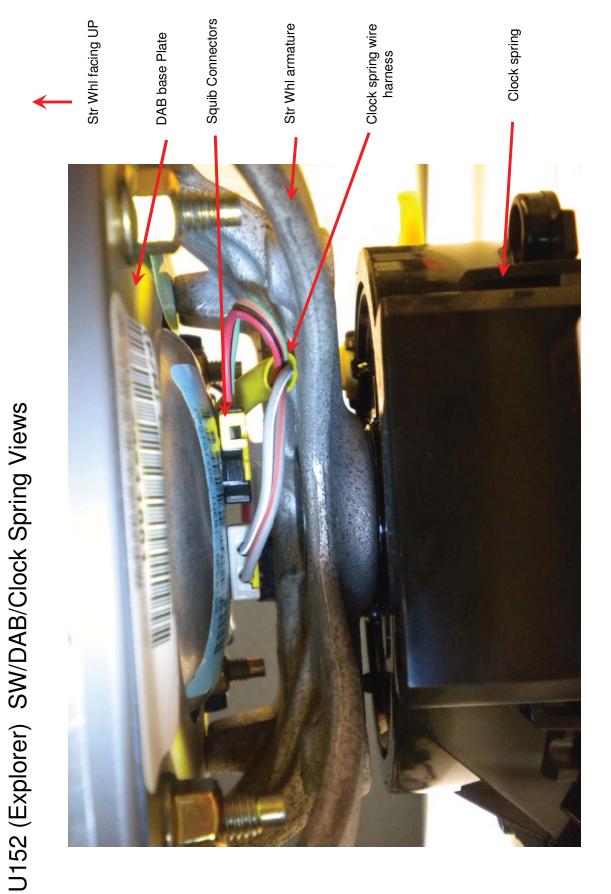


Right side view of clock spring, Str Whl, DAB (overall assembly turned over)

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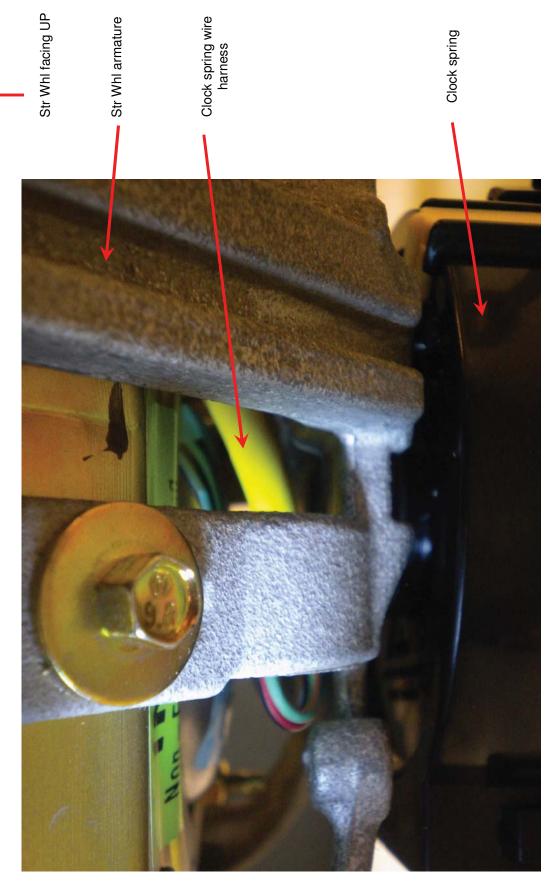
Left side view of clock spring, Str Whl, DAB



Bottom side view of clock spring, Str Whl, DAB

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Right side view of clock spring, Str Whl, DAB

Dean, Michael (M.J.) Thursday, May 13, 2010 6:12 PM Culkeen, Patrick (P.M.) U152 SW/DAB pics - group 4

Attachments:

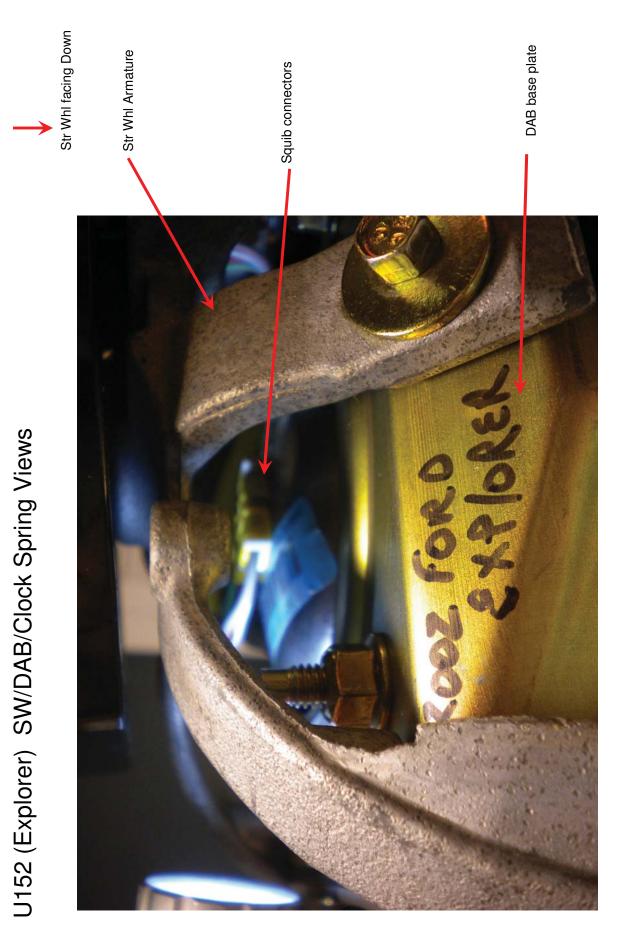
U152_SW-DAB_Clockspring_Pictures_P15.pdf; U152_SW-DAB_Clockspring_Pictures_P13.pdf; U152_SW-DAB_Clockspring_Pictures_P14.pdf





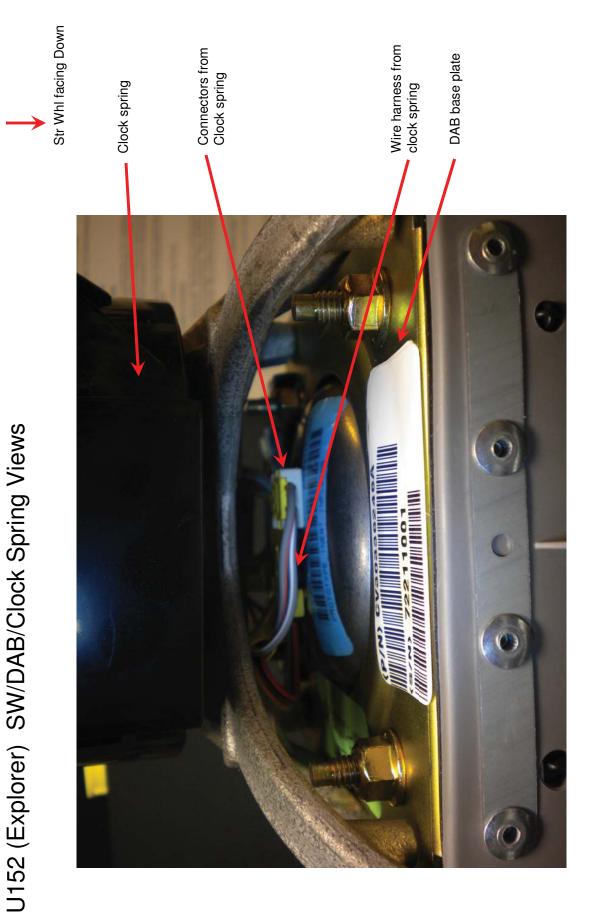
U152_SW-DAB_Clo U152_SW-DAB_Clo U152_SW-DAB_Clo ckspring_Pictur... ckspring_Pictur... ckspring_Pictur...

Have a great day, "Teamwork Leads to Success!" Michael J. Dean Ford Restraints - SW/DAB D&R Eng C170/B299N/C346N PDC 1D-E27 Ford Cell Ph : (313) 805-7890 Email Addr : mdean6@ford.com



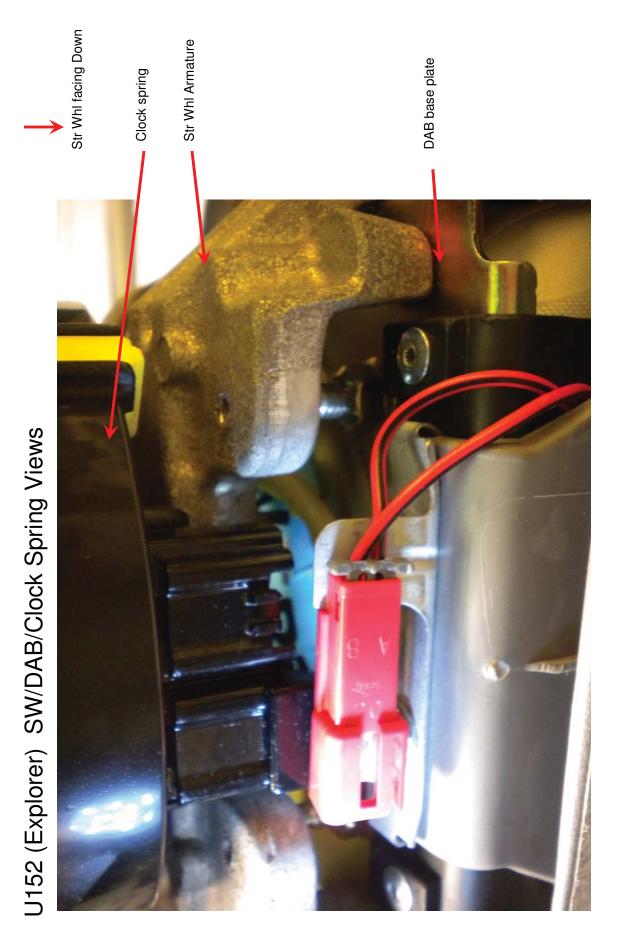
Left side view of clock spring, Str WhI, DAB (overall assembly turned over)

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bottom side view of clock spring, Str WhI, DAB (overall assembly turned over)

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Top side view of clock spring, Str WhI, DAB (overall assembly turned over)

Page 14 of 15

From: Sent: To: Subject: Dean, Michael (M.J.) Thursday, May 13, 2010 4:45 PM Culkeen, Patrick (P.M.) U231/U228 pics - group 1

Attachments:

U231-U228_SW-DAB_Clockspring_Pictures_P04.pdf; U231-U228_SW-DAB_Clockspring_Pictures_P01.pdf; U231-U228_SW-DAB_Clockspring_Pictures_P02.pdf; U231-U228_SW-DAB_Clockspring_Pictures_P03.pdf

Hello Pat:

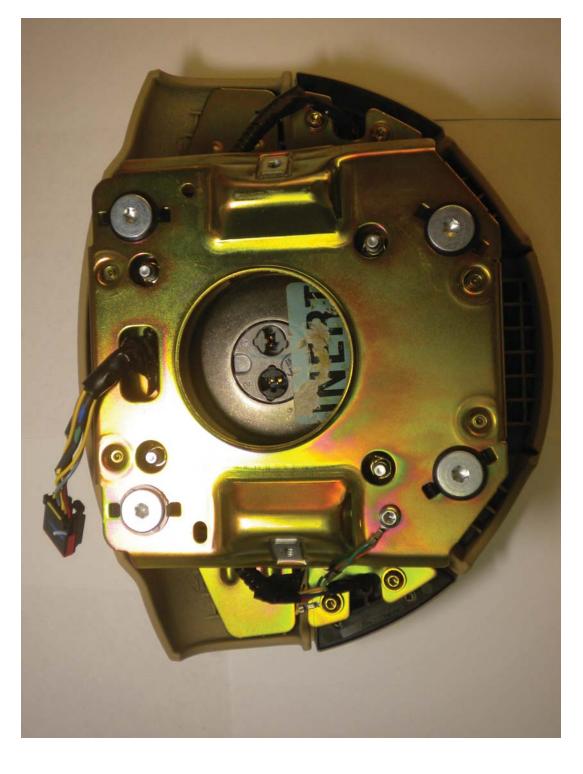




U231-U228_SW-DAU231-U228_SW-DAU231-U228_SW-DAU231-U228_SW-DA B_Clockspring_P... B_Clockspring_P... B_Clockspring_P...

Have a great day, "Teamwork Leads to Success!" Michael J. Dean Ford Restraints - SW/DAB D&R Eng C170/B299N/C346N PDC 1D-E27 Ford Cell Ph : (313) 805-7890 Email Addr : mdean6@ford.com

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Rear view of U231/U228 (Aviator/Navigator) Driver Airbag

Front view of U231/U228 (Aviator/Navigator) Steering Wheel

(back cover removed for visibility)

U231/U228 (Aviator/Navigator) SW/DAB/Clock Spring Views





Front view of U231/U228 (Aviator/Navigator) Clock Spring



From: Sent: To: Subject: Dean, Michael (M.J.) Thursday, May 13, 2010 4:45 PM Culkeen, Patrick (P.M.) U231/U228 pics - group 2

Attachments:

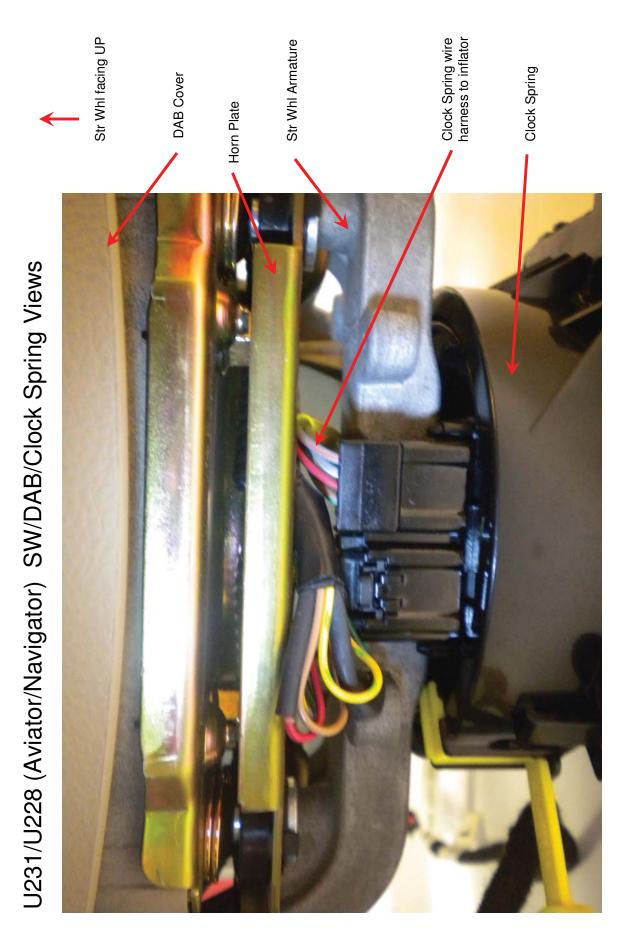
U231-U228_SW-DAB_Clockspring_Pictures_P08.pdf; U231-U228_SW-DAB_Clockspring_Pictures_P05.pdf; U231-U228_SW-DAB_Clockspring_Pictures_P06.pdf; U231-U228_SW-DAB_Clockspring_Pictures_P07.pdf



U231-U228_SW-DAU231-U228_SW-DAU231-U228_SW-DAU231-U228_SW-DA B_Clockspring_P... B_Clockspring_P... B_Clockspring_P... B_Clockspring_P...

Have a great day, "Teamwork Leads to Success!" Michael J. Dean Ford Restraints - SW/DAB D&R Eng C170/B299N/C346N PDC 1D-E27 Ford Cell Ph : (313) 805-7890 Email Addr : mdean6@ford.com

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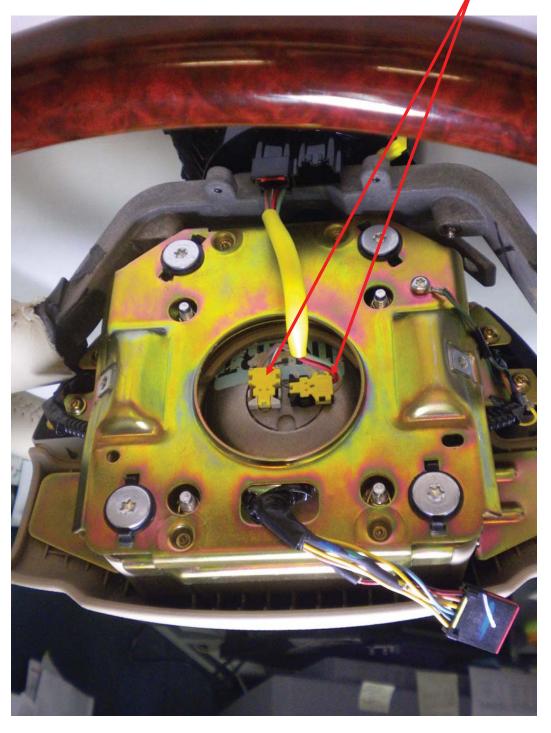


Top side view of clock spring, Str Whl, DAB

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Front view of U231/U228 (Aviator/Navigator) Str WhI & Clock spring



Initial DAB level having squib connectors orientated 90 degrees apart (squib connector orientation changed to be inline/parallel)

** DAB orientation is for picture clarity and is not installed in Str WhI)

Angled view of U231/U228 (Aviator/Navigator) DAB with connectors from Clock spring engaged



From: Sent: To: Subject: Dean, Michael (M.J.) Thursday, May 13, 2010 4:45 PM Culkeen, Patrick (P.M.) U231/U228 pics - group 3

Attachments:

U231-U228_SW-DAB_Clockspring_Pictures_P12.pdf; U231-U228_SW-DAB_Clockspring_Pictures_P09.pdf; U231-U228_SW-DAB_Clockspring_Pictures_P10.pdf; U231-U228_SW-DAB_Clockspring_Pictures_P11.pdf

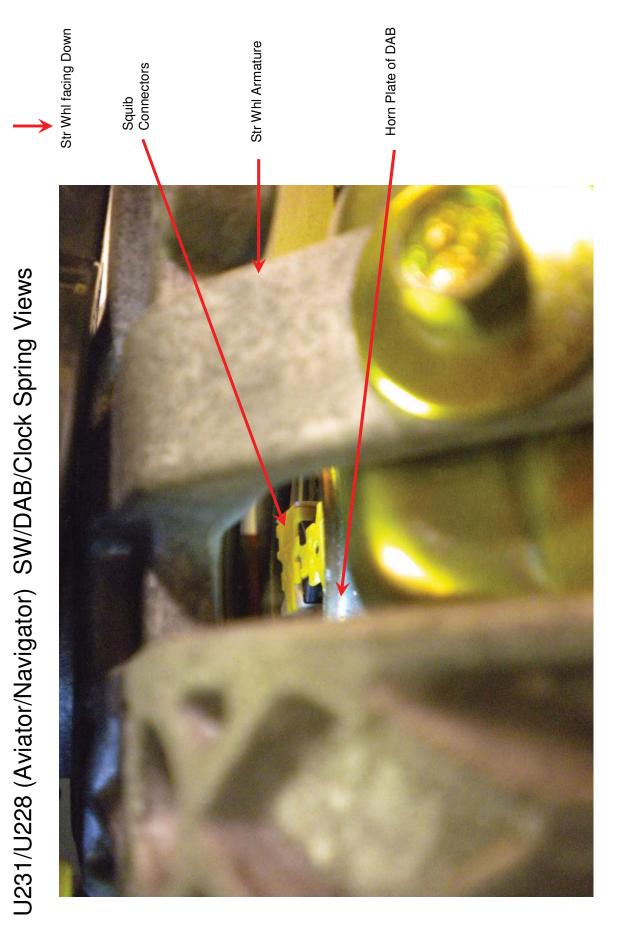


PDF

U231-U228_SW-DAU231-U228_SW-DAU231-U228_SW-DAU231-U228_SW-DA B_Clockspring_P... B_Clockspring_P... B_Clockspring_P...

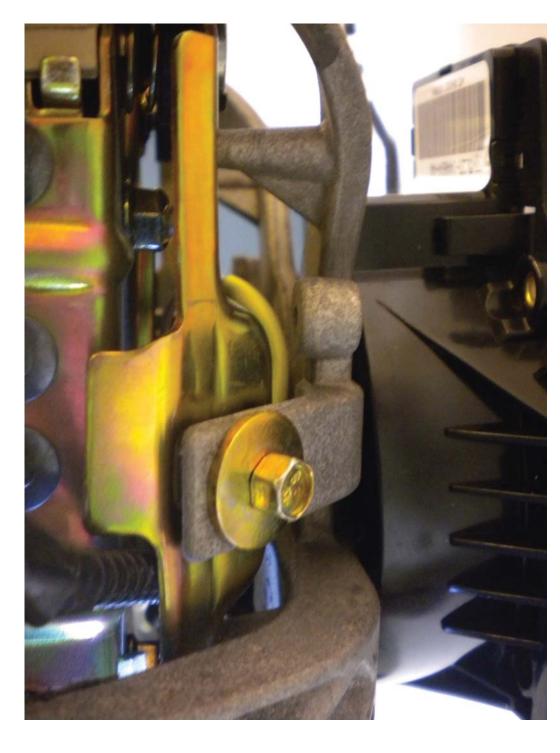
Have a great day, "Teamwork Leads to Success!" Michael J. Dean Ford Restraints - SW/DAB D&R Eng C170/B299N/C346N PDC 1D-E27 Ford Cell Ph : (313) 805-7890 Email Addr : mdean6@ford.com

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Right side view of clock spring, Str Whl, DAB (overall assembly turned over)

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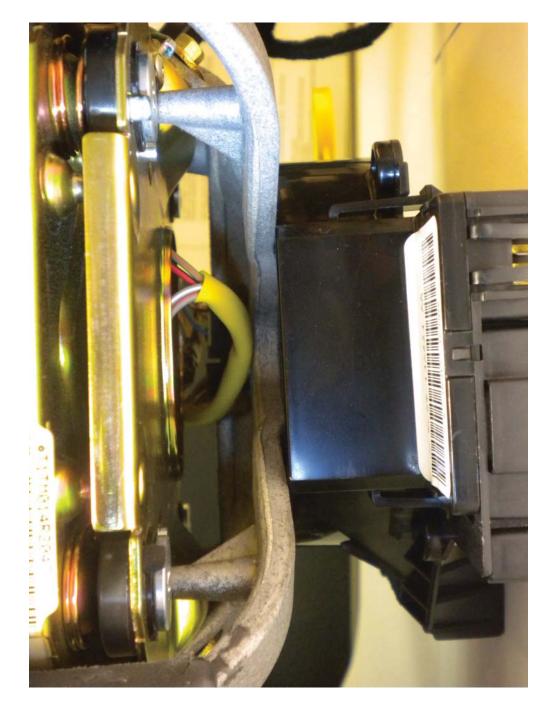
Str Whl facing UP

Left side view of clock spring, Str Whl, DAB

EA10-001.9 000518

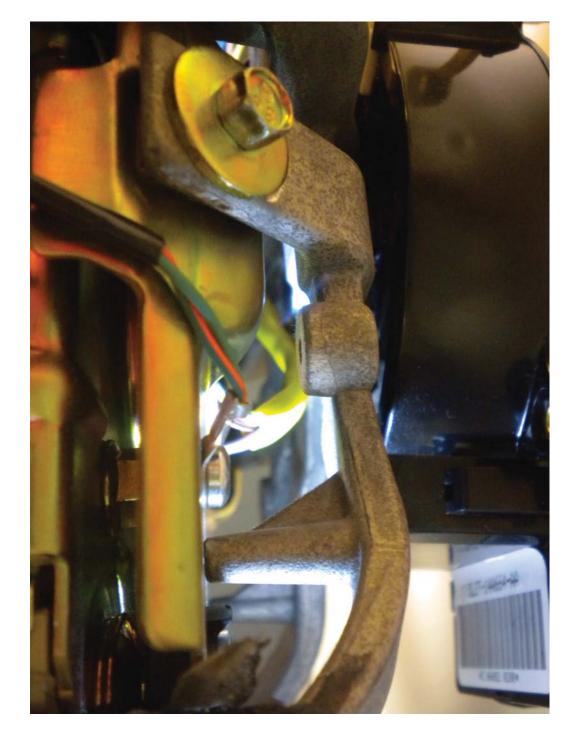
Page 9 of 15

Str Whl facing UP



Bottom side view of clock spring, Str Whl, DAB





Right side view of clock spring, Str Whl, DAB

From: Sent: To: Subject: Dean, Michael (M.J.) Thursday, May 13, 2010 4:45 PM Culkeen, Patrick (P.M.) U231/U228 pics - group 4

Attachments:

U231-U228_SW-DAB_Clockspring_Pictures_P15.pdf; U231-U228_SW-DAB_Clockspring_Pictures_P13.pdf; U231-U228_SW-DAB_Clockspring_Pictures_P14.pdf

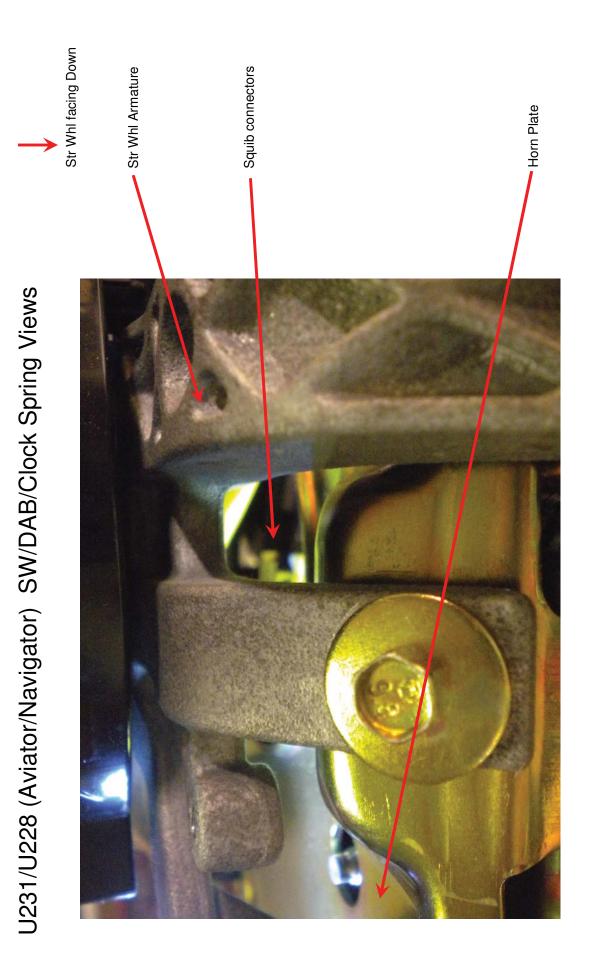




U231-U228_SW-DAU231-U228_SW-DAU231-U228_SW-DA B_Clockspring_P... B_Clockspring_P... B_Clockspring_P...

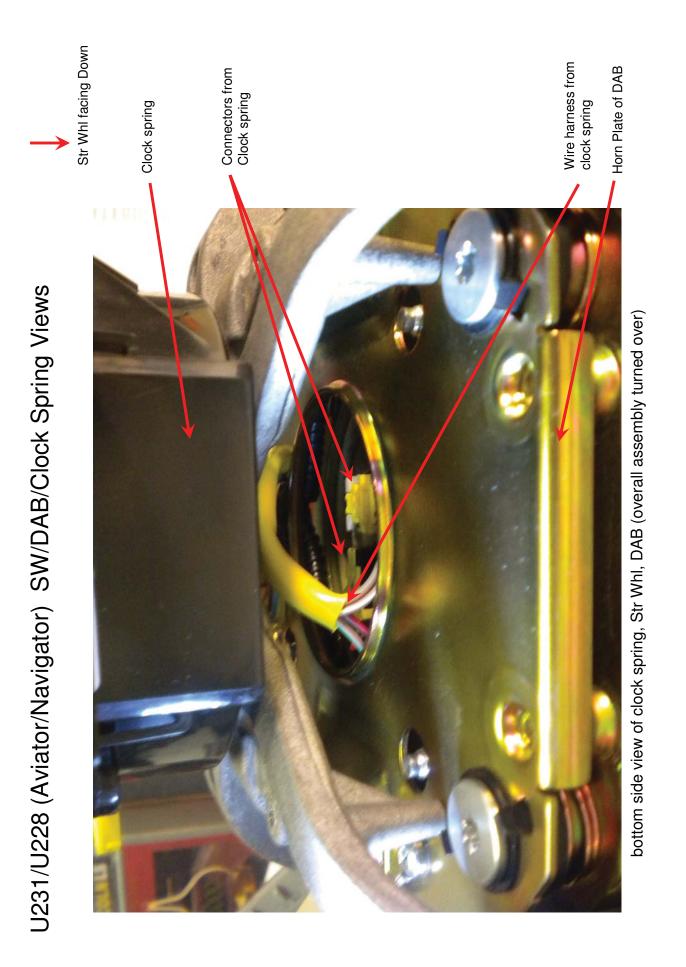
Have a great day, "Teamwork Leads to Success!" Michael J. Dean Ford Restraints - SW/DAB D&R Eng C170/B299N/C346N PDC 1D-E27 Ford Cell Ph : (313) 805-7890 Email Addr : mdean6@ford.com

pls. visit www.thefordstory.com

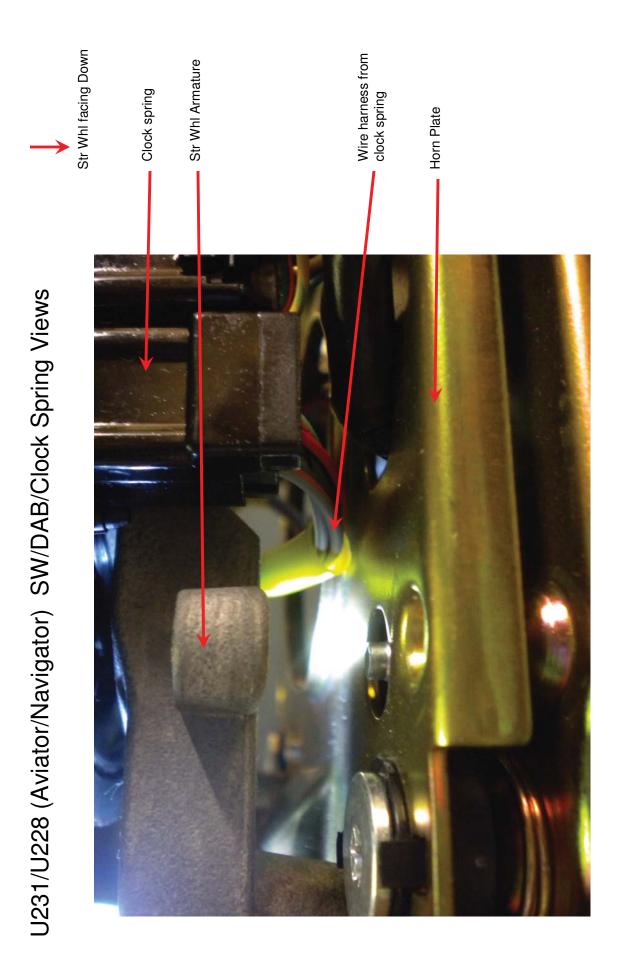


Left side view of clock spring, Str WhI, DAB (overall assembly turned over)

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Top side view of clock spring, Str WhI, DAB (overall assembly turned over)

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From: Sent: To: Subject: Kreiger, Erik (E.) Wednesday, January 19, 2011 3:24 PM Welch, Sharon (S.L.); Hartstang, Joe (J.K.) UOI

Sharon.

We are going on Air Bag(10X11) per ASO. FRC will be 2.21.11.

I need UOI of this program ASAP so we can figure out a launch plan.

Erik M. Kreiger FSA Parts Specialist & Buyer 313-390-5972 Ford Explorer NAIAS Truck of the Year Have you driven a Ford lately? From: Sent: To: Subject: Prescott, Amanda (A.B.) Friday, February 18, 2011 2:21 PM Nevi, Raymond (R.A.) Wes's response

Jay has returned his comments on p573, haven't reviewed them, pat is incorporating. I would like to discuss wes' points prior to calling him to discuss.

Amanda Prescott Automotive Safety Office Senior Research Engineer 313-845-7295 Fairlane Plaza South-Suite 500

From:	Verdugo, Marco A [marco.verdugo@tycoelectronics.com]
Sent:	Monday, October 25, 2010 1:50 PM
То:	'jmr@Sterlingtech.org'; Escobar, Leonardo; Vander Lende, Bill
Cc:	Kreiger, Erik (E.)
Subject:	PPAP Level 3 PN 6-1419169-8 Staerling Tech
Attachments:	PPAP Level 3 PN 6-1419169-8 SterlingTech.pdf

Hello Joel,

Attached you will find PPAP Level 3 for the part number 6-1419169-8 to Sterling Technologies, in order to send the product we need you check the PPAP information, and if everything is ok we'll wait for the PSW approval, then Leonardo will be able to send the material, if we need to change or add something please advise if you have comments or need anything else please let me know, have a nice day and best regards.

#### Marco A. Verdugo Acosta

Quality Engineer Connectors (622)-225-1000 ext 1238 marco.verdugo@tycoelectronics.com Tyco Electronics Automotive



#### Electronics

#### **Table of Contents**

#### **PPAP** Package for:

Tyco Empalme (Tyco P/N 6-1419169-8) Rev E1 Dated Feb 09, 2010

- Section A <u>Nondisclosure</u> Agreement
- Section # 1 Design Records
- Section # 2 Engineering Change Documents
- Section # 3 Customer Engineering Approval
- Section # 4 Design FMEA
- Section # 5 Process Flow Diagrams
- Section # 6 Process FMEA
- Section # 7 Control Plan
- Section # 8 Measurement Systems Analysis Studies
- Section # 9 Dimensional Results
- Section # 10 Material, Performance Test Results
- Section # 11 Initial Process Study
- Section # 12 Qualified Laboratory Documentation
- Section # 13 Appearance Approval Report
- Section # 14 Sample Product
- Section # 15 Master Sample
- Section # 16 Checking Aids
- Section # 17 Records Of Compliance With Customer-Specific Requirements
- Section # 18 Part Submission Warrant
- Section # 18a Bulk Material Requirements



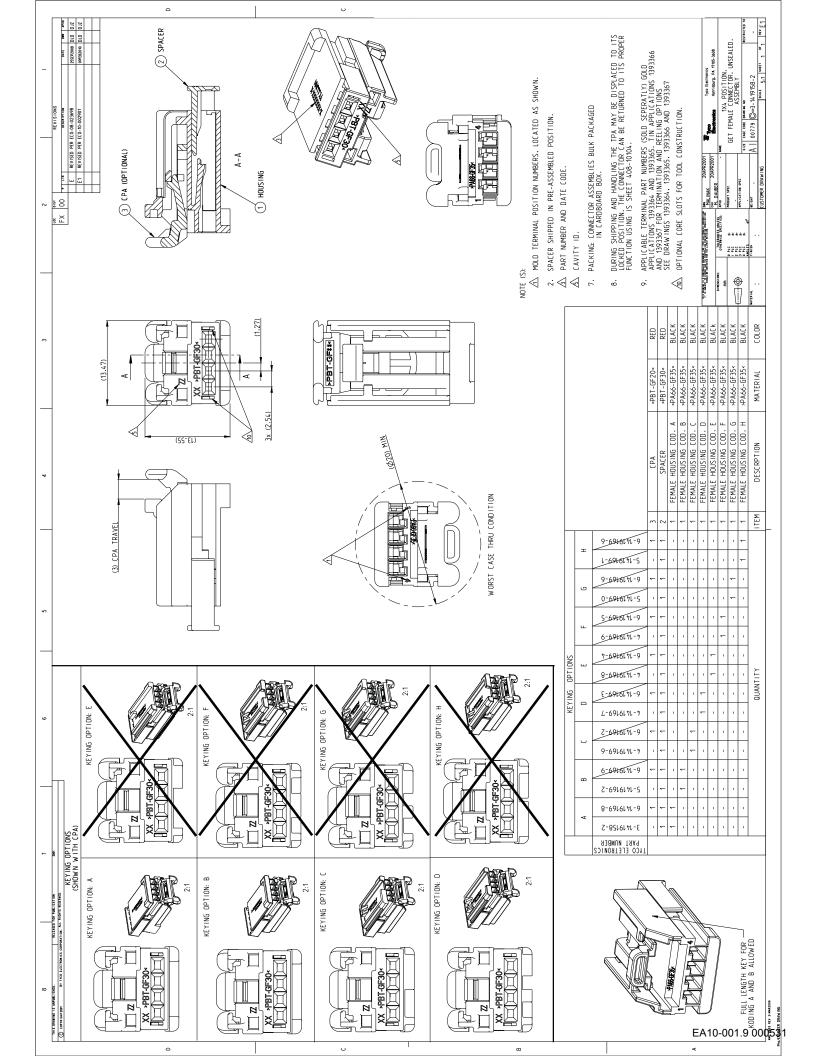
#### **Nondisclosure Agreement**

If a nondisclosure agreement has been reached with your company, it will be included on the following page(s). Please review the terms of this agreement to ensure that further actions associated with information contained within this PPAP package do not violate these terms.

If a nondisclosure agreement HAS NOT been reached, certain documents deemed confidential by Tyco Electronics will not be included in this PPAP package. These documents include but are not limited to the Design FMEA, the Process Flow Diagram, the Process FMEA and the Control Plan. These documents can be reviewed by you company but cannot be retained.



# **Design Records**





# **Engineering Change Documents**

tyco

Electronics

# Not Applicable



# **Customer Engineering Approval**

tyco

Electronics

# Not Applicable



## **Design FMEA**

See Section A for nondisclosure conditions. The Design FMEA, if included, is a Class II confidential document belonging to Tyco Electronics. A class II document may not be further distributed and is subject to the conditions of the nondisclosure agreement.



## **Process Flow**

See Section A for nondisclosure conditions. The Process Flow Diagram, if included, is a Class II confidential document belonging to Tyco Electronics. A class II document may not be further distributed and is subject to the conditions of the nondisclosure agreement.



## **Process FMEA**

See Section A for nondisclosure conditions. The Process FMEA, if included, is a Class II confidential document belonging to Tyco Electronics. A class II document may not be further distributed and is subject to the conditions of the nondisclosure agreement.



## **Control Plan**

See Section A for nondisclosure conditions. The Control Plan, if included, is a Class II confidential document belonging to Tyco Electronics. A class II document may not be further distributed and is subject to the conditions of the nondisclosure agreement.



# **Measurement System Analysis**

#### Gage R&R Study - ANOVA Method

Gage R&R for MEASURE Gage name: HEIGHT INDICATOR Date of study: AUGUST - 12 - 2010 Reported by: GABRIELA SOTO Tolerance: 7.3 - 7.5 Misc: R&R VARIABLES ACCEPTED

#### **Two-Way ANOVA Table With Interaction**

Source . DF SS MS F Ρ 0.0828889 0.0092099 102.473 0.000 9 SAMPLE . 2 0.0001156 . 0.0000578 0.643 0.537 OPERATOR SAMPLE * OPERATOR 18 0.0016178 0.0000899 0.861 0.625 60 0.0062667 0.0001044 Repeatability 89 0.0908889 Total Alpha to remove interaction term = 0.25

#### **Two-Way ANOVA Table Without Interaction**

Source	DF	SS	MS	F	P
SAMPLE	9.	0.0828889	0.0092099	91.1124	0.000
OPERATOR	2	0.0001156	0.0000578	0.5716	0.567
Repeatability	78	0.0078844	0.0001011		
Total	89	0.0908889			

#### Gage R&R

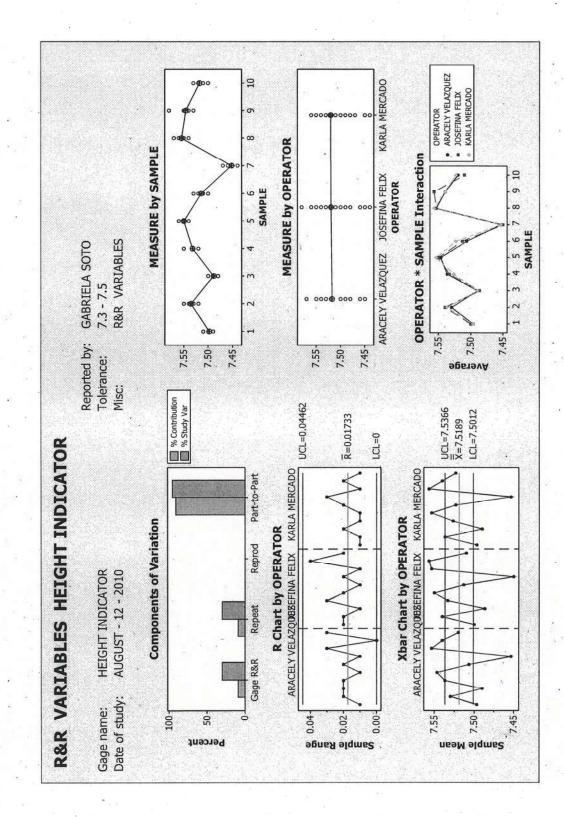
345 ⁻¹		*Contribution	
Source	VarComp	(of VarComp)	
Total Gage R&R	0.0001011	9.08	
Repeatability	0.0001011	9.08	
Reproducibility	0.0000000	0.00	
OPERATOR	0.0000000	0.00	
Part-To-Part	0.0010121	90.92	
Total Variation	0.0011132	100.00	
		about the trees a about the t	17-

2		Study var	Scudy var
Source	StdDev (SD)	(6 * SD)	(%SV)
Total Gage R&R	0.0100540	0.060324	30.13
Repeatability	0.0100540	0.060324	30.13
Reproducibility	0.000000	0.000000	.00
OPERATOR	0.0000000	0.000000	0.00
Part-To-Part	0.0318133	0.190880	95.35
Total Variation	0.0333642	0.200185	100.00

Number of Distinct Categories = 4

ACCEPTED

Gage R&R for MEASURE





# **Dimensional Results**



#### Production Part Approval

#### DIMENSIONAL TEST RESULTS



Tyco Electronics-Empalme is accredited by ACLASS for ISO/IEC 17025 under a defined Calibration and/or testing scope

ACT-1173

Organization: Tyco Electronics			Part Number: 6-1419169-8										
Supplier/Vendor Code: SEVERAL				Part Name:		1 X 4 PC ASSEMB		, GET FEI	MALE CON	NECT	FOR , l	JNSEALED ,	
INSPECTION FACILITY:				Design Red	ord Change	e Level:	Dwg:	C-3-1419 ⁻	158-2 Re	ev: E1			
Тусо Е	lectronics Emp	alme Me	etrology l	ab	Engineering	g Change Do	ocuments:	N/A	F	age1	of	1	
Item	Dim./Spec.	· ·	/ Limits	Units	Sample 1	-	ation Measu		, ,	Sample 6	Ok	Not Ok	
4	3	tol +	tol - REF								~		# ID LMMC-006
1	13.47			mm.	3.298	3.369	3.341	3.463	3.355	3.253	↓ ↓		
2	13.47	REF REF	REF REF	mm.	13.421 13.536	13.427 13.518	13.419 13.617	13.432 13.490	13.423 13.546	13.411 13.570	~		LMMC-006
4	2.54	REF	REF	mm.	2.537	2.535	2.535	2.535	2.539	2.536	~		LMMC-006
4	2.54	REF	REF	mm.	2.537	2.535	2.535	2.535	2.539	2.536	~		LMMC-006
	2.54	REF	REF	mm.	2.535	2.532	2.536	2.536	2.537	2.536	~		
	1.27	REF	REF	mm.							• •		LMMC-006
5	1.27	REF		mm.	1.344	1.145	1.281	1.302	1.330	1.214	~		LMMC-006
6	MOLD TERM	IINAL POS		mm. Visual	1.213 OK	1.327 OK	1.197 OK	1.247 OK	1.255 OK	1.304 OK	~		LMMC-006
7	SPACER SH ASSEMBLI	IPPED IN	PRE-	Visual	ОК	ОК	ОК	ОК	ОК	ОК	~		
8	PART NUMBER			Visual	ОК	ок	ок	ОК	ОК	ОК	~		
9	CAVITY ID.			Visual	ОК	ок	ок	ОК	ОК	ОК	~		
10	ASSEMBLIES BU	: CONNECTOR BULK PACKAGED IN BOARD BOX.			ок	ок	ок	ок	ок	ок	~		
11	DURING SI HANDLING TI DISPLACED T POSITION, TT CAB BE RET PROPER FUN SHEET	HE TPA M FO ITS LO HE CONNE URNED T	MAY BE OCKED ECTOR O ITS SING IS		NOTED PER APQP TEAM					~			
12	APPLICABLE T NUMBERS ( SC GOLD APPLICAT 1393365 . TIN 1393366 ANI TERMINATION OPTIONS S 1393364 , 13933 139	DLD SEPE FION 1393 APPLICA D 1393367 N AND RE EE DRAW	RATLY) 3364 AND TIONS FOR ELING INGS		NOTED PER APQP TEAM						~		
13	OPTIONAL CORE SLOTS FOR TOOL CONSTRUCTION.			ОК	ОК	ОК	ОК	ОК	ОК	~			
	006 CFG-10 04J-EG Rev: [					ATURE 1 Aquino			Metrolo	TITLE		2	DATE 22-Oct-10



### Material, Performance Test Results

					t Approval T RESULTS			
Organization:	TYCO ELECTRONIC			ILJ	Part Number: 6-1419169-8	}		
Supplier/Vendor Code:	N/A				Part Name: 1X4 FEMALE	ASSY W/CPA KEY A		
Material Supplier:	SEE MATERIAL CER	RT			Design Record Change Level:	D		
*Customer Specified Su		N/A			Engineering Change Documents:	– N/A		
* If source approval is req'o	d, include the Supplier (Source) &		d code.			ATTACHMENT		
Material Specification Specification Limits Test		Test Date	Qty. Tested	Test Re		Ok	Not Ok	
5-1419169-9 1	X4 UNSLD FEMALE HAR		ГТАСНМЕ		SEE ATTACHMENT		ОК	
6-1419169-1 1	X4 UNSEALED FEMALE	SEE A	ГТАСНМЕ	NT	SEE ATTACHMENT		ОК	
8-1419168-4 C	PA UNSEAL MARKED C	SEE A	ГТАСНМЕ	NT	SEE ATTACHMENT		ОК	
							-	
							-	
ļ								
March 2006	CFG-1004				Blanket statements of confe	ormance are unacceptable for a	ny test r	esults
	-		l				ATE	
					R. CANO	SQE 10/2	2/2010	0

Part Name SLV ASY WIR CONN FEM	Cust. Part Number 3L2T-14A484-GA
Shown on Drawing No. Ford 3L2T-14A464-GA	Org. Part Number 8-1419168-4
Engineering: Change Level AELE E 11783966 403	Dated 14-Oct-2008
Additional Engineering Changes N/A	Dated N/A
Safety and/or Government Regulation Ves 🕑 No Purchase Orde	r No. Not Available Weight (kg) 0.0003
Checking Aid Number N/A Checking Aid Engineering Charge Level	N/A Dated N/A
ORGANIZATION MANUFACTURING INFORMATION	CUSTOMER SUBMITTAL INFORMATION
Tyco Electronics Belgium Supplier Name & Supplier/Vendor Code	Tyco Electronics Empaire Customer Name/Division
Siemenslaan 14	
Street Address	Buyer/Buyer Code
Outboard D 8020 Bulation	Made is 1
Costkamp B-8020 Belgium City Region Postal Code Country	Various Application
MATERIALS REPORTING	
Reporting of all materials, not just Substances of Concern, may be required by certain OEN Ras customer required Substances of Concern Information been reported?	Yes No
Submitted by (MDS or other customer format:	MDS Record 3659696 / 15 (Node ID 75767328)
	NGA
Are polymeric parts identified with appropriate ISO marking codes?	Ves No N/A
REASON FOR SUBMISSION	
Initial submission	Change to Optional Construction or Material
Engineering Change(s)     Tooling Transfer, Replacement, Refurbishment, or additional	Sub-Supplier or Material Source Change Change in Part Processing
Correction of Discrepancy	Parts produced at Additional Location
Tooing Inactive > than 1 year	Cither - please specify
EEQLEPTED SUBMISSION LEVEL (Check one) Level 1 - Warrant only (and for designated appearance items, an Appearance App Level 2 - Warrant with product samples and ionited supporting data submitted to co. Level 3 - Warrant with product samples and complete supporting data submitted to Level 5 - Warrant with product samples and complete supporting data reviewed at SUBMISSION RESULTS	ubomer. i customer
Notestandon medici, et al. (International measurements) (International and functional tests These results meet all design record requirements: (International tests Note / Cavity / Production Process (Interction Moldad)	appearance criteria     Id statistical process package     (II "NO" - Explanation Required)
DECLARATION affirm that the samples represented by this warrant are representatives or our parts, which were hyprovel Process Manual 4th Edition Requirements. I further affirm the those samples were pr also certify that the documental evidence of such complement is on file and available for review	obuced at a production rate of <u>Proprietary</u> /24 hours.
EXPLANATION/COMMENTS: #REF:	
No further comments.	
Lives L	1 No 🕑 N/A
s each Customer Tool property tagged and numbered? Yes	]№ []10/A Date10-Dec-2008
s each Customer Tool property tagged and numbared? Ves C Deganization Authorized Signature Jafe Buiter	
s each Customer Tool property tagged and numbared? Ves C Organization Authorized Signature <u>Jafes Paster</u>	Date 10-Dec-2008 Fax No 717-986-7042
s eech Customer Tool property tagged and numbared? Ves Coganization Authorized Signature <u>Julia Pastor</u> Pront Name <u>John Pastor</u> Phone No. <u>711</u> The <u>Quality Engineer</u> E-mail John.pastor@tycoelectronics FOR CUSTOMER USE ONLY (JF APPLICAB	Date 10-Dec-2008
s eech Guistomer Tool property tagged and numbared?  Drganization Authorized Signature <u>Julie Restor</u> Prior Name <u>John Pastor</u> Prior Name <u>John Pastor</u> Prior No. <u>711</u> The <u>Quality Engineer</u> E-mail John pastor@tyccelectronics,  FOR Customer Use ONLY (F APPLICAB  Part Warnant Disposition  Approved Restor  Cother  Cother	Date 10-Dec-2008
s eech Customer Tool property tagged and numbared? Ves Coganization Authorized Signature <u>Julia Pastor</u> Pront Name <u>John Pastor</u> Phone No. <u>711</u> The <u>Quality Engineer</u> E-mail John.pastor@tycoelectronics FOR CUSTOMER USE ONLY (JF APPLICAB	Date 10-Dec-2008 7-865-5224 Fase No. 717-986-7042 Form LE) 7-655 Date 12/10/0 9

AAF212, Rev. A, 31-July-2006

Page 3 of 4

10 - Material Performance Test Material, Performance Test Results GRANULE 8-1419168-4 LANXESS in Lef LARKESS Deutschland GmbH KalachWilhelm Alles Certificat de réception (EN 10204-3.1) S1369 Levenuson Tyco Electronics Balgrum EC NV Rolly Siemanslaan 14 8020 DOSTKAMP 2008-09-02 BELGIEN Page 1 désignation du produit numéro de produit c2355507 POCAN B 3225 050000 données de commande client votre numéro de commande 2400093660 por 9 votre numéro de produit 18616-2 / SILO olent livré 5438533 Livis die Tyre Electronice quantilé contra. 20000 KG données concernant l'ordre numéro de Nordre numéro de livraison 3020332171 5006670398710 quantité l'vree 20166 KG Nombre colis Usrailson données concernant le lot numino de let 42PP600310 euantité lively 20160 HG controles 2006-05-13 040000740097 nio...itata unites. KU-mente ETA (Goetifen Reogr.)250°C 16 ISO 180 1/U 201.0 Pas ISO 160 110 all (23 Cet) cylc, da cendre (ass. ISO 3451 1/M) teneur an State du verne (cendra) sur pare de DIN EN ISO 1123 MVR 255°C: 2,16×g 38,8 Kdirr? 10.7 1 22,5 am⁴110 La personne résponsable à contocter en cas de glasifians est: Dr. Brinnneyer SCP-MFURP-DULOS Tel: 446 219: 88 3467 Flux: 446 219: 88 5161 Mail: hermanit.brinkmoyer@lanxess.com Les données qui pracedont concernent la raduce de produit. Elles se sauraies L'usestituir une quesconque istourance ou garantie. Ce document ne disperse pas le client de procéder au contrôle de la saerchenées à réception, comme sonvenu surce lui eu cas par cas ou comme le present la loi. Il s'agt d'un document informatique également valable sales signature

Inspecteur de réception: Dr. Ewald Köhl

10 - Material Performance Test



Colour Tolerance -DE < .8

.36

This certificate was generated by computer and is fully traceable to ColorMatrix Documents via the unique batch number and as such no signature is required.

Page 4 c



#### **Certificate of Analysis**

Customer:	Product Number		:	52568990	)		
TYCO ELEC	TRONICS CORPORATION	Product Name		:	ULTRAM	ID® A3EG7	BLACK 23189
8350 E OLD	VAIL RD			POLYAM	IDE 726KG II	BC OF CARDBOARD	
TUCSON AZ	85747-0000	Vehic	le	:			
		Batch	/Lot	:	WF02001	02	
		Manu	f.Date	:	08/11/201	0	
Attention:	MARIA_GARATE@TYCOELECTRON	ICS.COM SI	hipped Date	:	09/08/201	0	
eMAIL:	maria_garate@tycoelectronics.com	Shipp	ed Quantity	:	2,904.000	KG	
Cust Prod:	702661-9	Delive	ery Date	:	09/09/201	0	
Cust Prod Nam	e:	Order	Number	:	11036897	'3	
Cust P.O.:	35897568	Delive	ery Note	:	12049850	06	
					Specifi	cation	
Characteristic		Result	UOM		Minimum	Maximum	Test Method
Melt viscosity T	-10 (Standard Dwell)	2.02	kPa		1.50	3.10	ASTM D3835
				-	Specifi	cation	
Characteristic		Result	UOM	ſ	Minimum	Maximum	Test Method
Melt viscosity T	-5 (Standard Dwell)	2.06	kPa		1.80	3.20	ASTM D3835
Viscosity Numb	er for Polyamides	140	ml/g		130	160	ISO 307
Moisture Conte	nt	0.07	%			0.15	ASTM6869
Ash / Filler Content		34.510	%		33.000	37.000	D5630/ISO3541

Comments :

The data shown are the results of tests performed on the lot specified.

Page 1 of 1

The information contained herein is based either on analytical tests of samples or on statistical process data; it is intended solely for purposes of comparison with the established specifications for the product. Warranties of the product are exclusively as set forth in the applicable contract documents.

THIS CERTIFICATE OF ANALYSIS HAS BEEN PRODUCED ELECTRONICALLY AND IS VALID WITHOUT A SIGNATURE.





#### MATERIAL SAFETY DATA SHEET

Print date: 07-May-2009

Revision Number: 1

Revision date: 07-May-2009

1. IDENTIFICATION OF THE SUBSTANCE AND COMPANY

Trade Name: Product ID: Product description: Product Type:

Recommended use:

Company:

VALOX* SHF436HR -RD5D230 Poly (butylene terephthalate) [CASRN 30965-26-5] Commercial Product

May be used to produce molded or extruded articles or as a component of other industrial products.

SABIC Innovative Plastics One Plastics Avenue Pittsfield, MA 01201 USA (413) 448-5800 www.sabic-ip.com

Emergency Telephone Number: Emergency Transportation/CHEMTREC (24 HOUR):

800/447-4545 800/424-9300

#### 2. COMPOSITION/INFORMATION ON INGREDIENTS

#### HAZARDOUS COMPONENTS:

Chemical Name	CAS Number	Weight %
Fibrous Glass	65997-17-3	10 - 30
Tetrahydrofuran	109-99-9	0.1 - 1.0

If present, components listed above are physical or health hazards as defined in the Hazard Communication Standard. The quantities represent typical or average values for the materials shown. Additional compositional data are provided in Section 15, REGULATORY INFORMATION.

#### 3. HAZARDS IDENTIFICATION

#### **EMERGENCY OVERVIEW:**

- Pellets with slight or no odor.
- Spilled material may create slipping hazard
- Can burn in a fire creating dense, toxic smoke
- Molten plastic can cause severe thermal burns.
- Fumes produced during melt processing may cause eye, skin, and respiratory tract irritation. Severe over-exposure may result in nausea, headache, chills, and fever.
- Secondary operations, such as grinding, sanding, or sawing can produce dust which may present an explosion or respiratory hazard.

HMIS	Rating	Health: 0	Flammability	<b>/:</b> 1	Reactivity: 0
	Skin Contact:			Pellets not lik	ely to cause skin irritation.
	Eye Contact:			Resin particle to eyes.	es, like other inert materials, are mechanically irritating
	Inhalation:			evolved at re amounts of te listed tetrahy conditions or	ion unlikely due to physical form. Processing fumes commended processing conditions may contain trace etrahydrofuran (typically less than 1 ppm). NTP has drofuran as a carcinogen. Extreme processing temperatures may result in higher levels. See section iate exposure controls and personal protection.
	Ingestion:			Pellet ingesti	on unlikely due to physical form.
	Sensitization:			No informatio	on available
	Other Information	1:		crystalline sil present in so materials are are shown in the plastic materials	and/or NTP have listed carbon, titanium dioxide, ica (quartz), respirable glass and certain heavy metals, me colorants and fillers, as carcinogens. If these present in this product at significant quantities, they Section 2. These materials are essentially bound to atrix and are unlikely to contribute to workplace der recommended processing conditions.
Chror	nic/Carcinogenic Ir	nformation			
	Chronic Toxicity:			No informatio	on available
	Resin Issues:			respiratory tra headache ca condensates	apors may cause irritation to the eyes, skin, and act. In cases of severe exposure, nausea and n also occur. Grease-like processing vapor on ventilation ductwork, molds, and other surfaces itation and injury to skin.
	Aggravated Medio	cal Conditions:		aggravated b individuals ar	ESTRICTIONS: There are no known health effects by exposure to this product. However, certain sensitive nd individuals with respiratory impairments may be xposure to components in the processing vapors.

#### **4. FIRST AID MEASURES**

Inhalation:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. If symptoms persist, call a physician.
Skin Contact:	Cool skin rapidly with cold water after contact with hot polymer. Wash off immediately with soap and plenty of water. Consult a physician.
Eye Contact:	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If eye irritation persists, consult a specialist.
Ingestion:	No hazards which require special first aid measures.
Precautions:	Processing vapors inhalation may be irritating to the respiratory tract. If symptoms are experienced remove victim from the source of contamination or move victim to fresh air and obtain medical advice.

#### **5. FIRE-FIGHTING MEASURES**

Autoignition Temperature:	630°C (1166°F), estimated			
Explosive Limits upper: lower:	Not determined Not determined			
Suitable Extinguishing Media:	Water spray mist or foam.			
Extinguishing Media that should not be used for safety reasons:	Carbon dioxide and dry chemical are not recommended because their lack of cooling capacity may permit re-ignition.			
Hazards from Combustion Products:	Fire will produce dense black smoke containing hazardous combustion products, carbon oxides, hydrocarbon fragments.			
Special Protective Equipment for Firefighters:	Do not enter fire area without proper protection including self- contained breathing apparatus and full protective equipment. Fight fire from a safe distance and a protected location due to the potential of hazardous vapors and decomposition products.			
Specific Hazards:	Take precautionary measures against static discharges. During processing, dust may form explosive mixture in air. Thermal decomposition can lead to release of irritating gases and vapors.			

6. ACC	IDENTAL RELEASE MEASURES
Clean up:	Sweep up and shovel into suitable containers for disposal. Do not create a powder cloud by using a brush or compressed air.
Personal Precautions:	See section 8.

**Environmental Precautions:** 

Do not flush into surface water or sanitary sewer system. Should not be released into the environment.

#### 7. HANDLING AND STORAGE

Handling:

Handle in accordance with good industrial hygiene and safety practices. Provide for appropriate exhaust ventilation and dust collection at machinery. Avoid dust formation. All metal parts of the mixing and processing equipment must be earthed.

Storage:

Store in closed container in a dry and cool area. Keep away from heat sources and sources of ignition.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

#### **Exposure limits:**

No components with information, unless noted below

Chemical Name	US OSHA PEL (8 Hr)	ACGIH	Canada - Alberta (8 Hr)	Mexico OEL Data	SABIC-IP Recommended (8 Hr)*
Fibrous Glass 65997-17-3	No Information	1 FIBERS/CM3 Fiber. 5 mg/m ³ Inhalable fraction. 0.2 FIBERS/CM3 Fiber.	1 FIBERS/CM3 Fiber. 5 mg/m ³ Fiber, total 0.5 FIBERS/CM3 Fiber.	10 mg/m³ Dust.	No Information
Tetrahydrofuran 109-99-9	590 mg/m ³ 200 ppm	TWA: 50 ppm Skin	590 mg/m ³ 200 ppm	590 mg/m ³ 200 ppm	50 ppm TWA

*SABIC Innovative Plastics Recommended Exposure Limits have been established for certain chemicals.

Engineering Measures to Reduce Exposure:	Handle in accordance with good industrial hygiene and safety practice. Provide for appropriate exhaust ventilation at machinery. Processing fume condensate may be a fire hazard and toxic; remove periodically from exhaust hoods, ductwork, and other surfaces using appropriate personal protection.
Hand Protection:	Protective gloves
Eye Protection:	Safety glasses with side-shields or chemical goggles. In addition, use full-face shield when cleaning processing vapor condensates from hood, ducts, and other surfaces.
Respiratory Protection:	When using this product at elevated temperatures, implement engineering systems, administrative controls or a respiratory protection program (including a respirator approved for protection from organic vapors, acid gases and particulate matter) if processing vaporsare not adequately controlled or operators experience symptoms of overexposure. If dust of powder are produced from secondary operations such as sawing or grinding, use a respirator approved for protection from dust.
Body Protection:	Long sleeved clothing
Hygiene Measures:	When using, do not eat, drink or smoke.

#### 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Appearance: Color: Odor:

Melting point/range:

Autoignition Temperature: Vapor Pressure: Water Solubility: Evaporation Rate:

Specific gravity: VOC content (%):

**Explosive Limits** 

**Conditions to Avoid:** 

Stability:

upper: lower: Solid Pellets Varies None or slight

This product does not exhibit a sharp melting point but softens gradually over a wide range of temperatures.

630°C (1166°F) estimated Negligible Insoluble Negligible

>1; (water=1) Negligible

Not determined Not determined

#### **10. STABILITY AND REACTIVITY**

Stable under ambient conditions. Hazardous polymerization does not occur.

Avoid temperatures above 320°C. To avoid thermal decomposition, avoid elevated temperatures. Heating can result in the formation of gaseous decomposition products, some of which may be hazardous. Do not exceed melt temperature recommendations in product literature. In order to avoid autoignition/hazardous decomposition of hot thick masses of plastic, purgings should be collected in small, flat, shapes or thin strands to allow for rapid cooling. Quench in water. Do not allow product to remain in barrel at elevated temperatures for extended periods of time: purge with a general purpose resin.

Hazardous Decomposition Products:

Processing vapors evolved at recommended processing conditions may include trace levels of hydrocarbon fragments, phenols, alkylphenols, diarylcarbonates.

#### **11. TOXICOLOGICAL INFORMATION**

#### Acute Toxicity

LD50/oral/rat:	>5000 mg/kg
LD50/dermal/rabbit:	>2000 mg/kg
Inhalation:	Pellet inhalation unlikely due to physical form. Processing fumes evolved at recommended processing conditions may contain trace amounts of tetrahydrofuran (typically less than 1 ppm). NTP has listed tetrahydrofuran as a carcinogen. Extreme processing conditions or temperatures may result in higher levels. See section 8 for appropriate exposure controls and personal protection.
Eye Contact:	Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin Contact:	Pellets not likely to cause skin irritation.
Ingestion:	Pellet ingestion unlikely due to physical form.
Chronic Toxicity:	No information available
Subchronic Toxicity:	No information available
Primary Irritation:	Substance does not generally irritate and is only mildly irritating to the skin.
IARC: OSHA: NTP:	Not listed Not regulated Tetrahydrofuran: In 2-year carcinogenicity bioassays conducted by the National Toxicology Program (NTP), mice and rats (50/sex/group) were exposed to concentrations of 0, 200, 600, or 1,800 ppm via inhalation 6 hours/day, 5 days/week for 104 weeks. Under the conditions of these 2-year inhalation studies, there was some evidence of carcinogenic activity of tetrahydrofuran in male F344/N rats based on increased incidences of renal tubule adenoma or carcinoma (combined) at 600 and 1,800 ppm. There was no evidence of carcinogenic activity of tetrahydrofuran in female F344/N rats exposed to 200, 600, or 1,800 ppm or male B6C3F1 mice exposed to 200, 600, or 1,800 ppm. There was clear evidence of carcinogenic activity of tetrahydrofuran in female B6C3F1 mice based on increased incidences of hepatocellular neoplasms observed at 1,800 ppm.
Remarks:	The toxicological data has been taken from products of similar composition.

PROCESSING FUMES: Processing fumes evolved at recommended processing conditions may contain trace amounts of tetrahydrofuran (typically less than 1 ppm). Extreme processing conditions or temperatures may result in higher levels. See section 8 for appropriate exposure controls and personal protection. In 2year carcinogenicity bioassays conducted by the National Toxicology Program (NTP), mice and rats (50/sex/group) were exposed to tetrahydrofuran at concentrations of 0, 200, 600, or 1,800 ppm via inhalation 6 hours/day, 5 days/week for 104 weeks. Under the conditions of these 2-year inhalation studies, there was some evidence of carcinogenic activity of tetrahydrofuran in male F344/N rats based on increased incidences of renal tubule adenoma or carcinoma (combined) at 600 and 1,800 ppm. There was no evidence of carcinogenic activity of tetrahydrofuran in female F344/N rats exposed to 200, 600, or 1,800 ppm or male B6C3F1 mice exposed to 200, 600, or 1,800 ppm. There was clear evidence of carcinogenic activity of tetrahydrofuran in female B6C3F1 mice based on increased incidences of hepatocellular neoplasms observed at 1,800 ppm.

#### 12. ECOLOGICAL INFORMATION

**Ecotoxicity Effects:** 

Other information:

Do not flush into surface water or sanitary sewer system.

Ecological damages are not known or expected under normal use.

13. DISPOSAL CONSIDERATIONS

Waste Disposal:

Recycling is encouraged. Landfill or incinerate in accordance with federal, state and local requirements. Collected processing fume condensates and incinerator ash should be tested to determine waste classification.

#### 14. TRANSPORT INFORMATION

**Transport Classification:** 

Not regulated as hazardous for shipment, unless noted below, under current transportation guidelines.

DOT

ADR/RID/ADNR

IMDG

ICAO

IATA-DGR

MEXICO

#### **15. REGULATORY INFORMATION**

#### International Inventories:

TSCA (USA):	Listed
DSL/NDSL (Canada):	Listed
EINECS/ELINCS (Europe):	Listed
ENCS (Japan):	Listed
IECSC (China):	Listed
KECL (Korea):	Listed
PICCS (Philippines):	Listed
AICS (Australia):	Listed

#### Other Inventory Information:

A "Listed" entry above means all chemical components are on the respective inventory list and/or a qualifying exemption exists for one or more components. A "Not listed" entry above indicates one or more components is restricted from import or manufacture into that country/region. Articles are exempt from registration and are therefore not listed on the national chemical inventories.

#### SARA (313) Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and and Title 40 of the Code of Federal Regulations, Part 372.

SARA (311, 312) ha	azard class:
	Hozard

Acute Health Hazard	N
Chronic Health Hazard	N
Fire Hazard	Ν
Sudden Release of Pressure Hazard	N
Reactive Hazard	Ν

#### Canada:

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

#### WHMIS hazard class:

Non-controlled

#### **California Proposition 65:**

Components in this product known to the State of California to cause cancer and/or reproductive effects, are listed below:

Chemical Name	Weight %	California Proposition 65:
Fibrous Glass 65997-17-3	10 - 30	Listed: July 1, 1990 Carcinogenic. (airborne, unbound particles of respirable size)
Carbon black 1333-86-4	<100 ppm	Listed: February 21, 2003 Carcinogenic. (airborne, unbound particles of respirable size)

#### RoHS EU Directive 2002/95/EC:

This product complies with RoHS - it does not intentionally contain banned chemicals.

#### **16. OTHER INFORMATION**

VALOX* is a registered trademark of SABIC Innovative Plastics

#### Prepared by:

Product Stewardship & Toxicology.

DISCLAIMER: This Material Safety Data Sheet [MSDS] information is provided based on the Hazard Communication Regulations for your region or country and for the use of the persons required to receive this information under those regulations. The information is neither designed nor recommended for any other use or for use by any other person, including for compliance with other laws. SABIC Innovative Plastics does not warrant the suitability for use of this MSDS for any other material or product not specifically identified herein. SABIC Innovative Plastics does not warrant the accuracy or authenticity of this MSDS unless it has been obtained directly from SABIC Innovative Plastics, or posted or viewed on a SABIC Innovative Plastics website. Modification of this MSDS, unless specifically authorized by SABIC Innovative Plastics, is strictly prohibited. This MSDS is based on information, that is believed to be reliable, but may be subject to change as new information becomes available. Because it is not possible to anticipate all conditions of use, additional safety precautions may be required. Since the use of this material is not under SABIC Innovative Plastics' control, each user is responsible for making its own determination as to the safe and proper handling of this material in its own particular use of this material. SABIC INNOVATIVE PLASTICS MAKES NO REPRESENTATION OR WARRANTY, EITHER EXPRESS OR IMPLIED, INCLUDING AS TO MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. Each user should read and understand this information and incorporate it into individual site safety programs as required by applicable hazard communication standards and regulations.

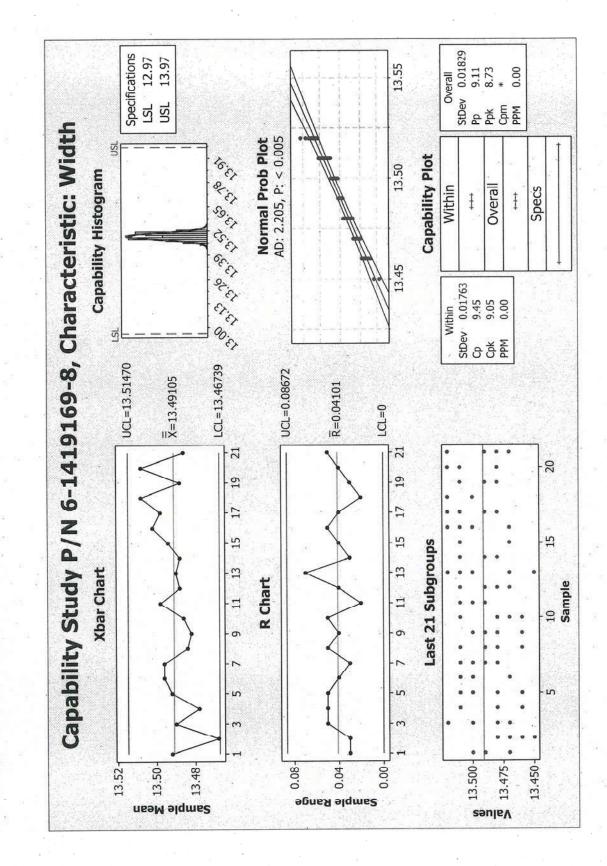
End of Material Safety Data Sheet



## **Initial Process Studies**

#### Production Part Approval PERFORMANCE TEST RESULTS

			Part Number: Tyco P/N: 6-1419169-8			
				Part Name: 1X4 POSITION, GET FEMALE CONNECTOR, UNSEALED, A Design Record Level Change: " E1 "	SSEMB	ILY
• • • • • • • • • • • • • • • • • • •		Engineering Change Documents: N/A				
H source approval is req'd, include the Supplier (Source) & Customer assigned co		- 22				
	Specification / Limits	Test Date	Qty. Tested	Supplier Test Results (Data) / Test Conditions	Ok	Not O
Test Specification / Rev / Date	Specification / Limits	Test Date	Tested			Noto
1X4 POSITION, GET FEMALE CONNECTOR, UNSEALED, ASSEMBLY P/N: 6-1419169-8			-			
Width	12.97 mm 13.97 mm	10/22/10	105 Pcs	Min = 13.4673 mm Max = 13.5147 mm Cpk =9.05	Ok	
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### **Qualified Laboratory Documentation**



#### QUALITY MANAGEMENT SYSTEM - ISO/TS 16949:2009

This is to certify that:

Tyco Electronics Ltd. **Tyco Electronics Global Automotive Division - Americas North** Carretera Internacional, KM 1969 Guadalajara-Nogales Km 2 Empalme Sonora 85450 Mexico

Holds Certificate No: TS 514458-003

and operates a Quality Management System which complies with the requirements of ISO/TS 16949:2009 for the following scope:

Design, development and manufacture of electrical interconnecting devices for the automotive industry.

For and on behalf of BSI:

President, BSI America, Inc.

Originally Registered: 07/09/2010 IATF Number: 0105884

Latest Issue: 07/09/2010

Expiry Date: 07/08/2013



Page: 1 of 2

This certificate remains the property of BSI and shall be returned immediately upon request. An electronic certificate can be authenticated <u>online</u>. Printed copies can be validated at www.bsigroup.com/ClientDirectory To be read in conjunction with the scope above or the attached appendix. Further clarifications regarding the scope of this certificate and the applicability of ISO/TS16949 requirements may be obtained by consulting the organization. IATF Contracted Office: 12110 Sunset Hills Road, Suite 200, Reston, VA 20190, USA



#### Certificate No: TS 514458-003

#### Location

Tyco Electronics Ltd. Tyco Electronics Global Automotive Division - Americas North Carretera Internacional, KM 1969 Guadalajara-Nogales Km 2 Empalme Sonora 85450 Mexico

#### **Registered Activities**

Manufacture of interconnecting devices for the automotive industry.

Including the following remote support functions:

Tyco Electronics Global Automotive Division - Americas North Troy, MI Design and Development.

Tyco Electronics Global Automotive Division - Americas North Middletown, PA Design and Development, Product Testing and Customer Service.

Tyco Electronics Global Automotive Division - Americas North Winston-Salem, NC Design and Development, Product Testing and Calibration, Business Office (Quote Process) and Purchasing.

Tyco Electronics Canada Ltd. Markham, ON Canada Design and Development and product testing (optics lab).

Tyco Electronics Global Automotive Division - Americas North Harrisburg, PA Provision of Product Testing to Tyco Electronics manufacturing sites.

#### Originally Registered: 07/09/2010 IATF Number: 0105884

Latest Issue: 07/09/2010

Expiry Date: 07/08/2013

Page: 2 of 2

This certificate remains the property of BSI and shall be returned immediately upon request. An electronic certificate can be authenticated <u>online</u>. Printed copies can be validated at www.bsigroup.com/ClientDirectory To be read in conjunction with the scope above or the attached appendix. Further clarifications regarding the scope of this certificate and the applicability of ISO/TS16949 requirements may be obtained by consulting the organization.

IATF Contracted Office: 12110 Sunset Hills Road, Suite 200, Reston, VA 20190, USA



### **CERTIFICATE OF ACCREDITATION**

#### **ANSI-ASQ National Accreditation Board/ACLASS**

500 Montgomery Street, Suite 625, Alexandria, VA 22314, 877-344-3044

This is to certify that

### Tyco Electronics-Empalme Carretera Internacional, Km 1969, Guad-Nog, Km2 Sonora, C.P. 85340 Mexico

has been assessed by ACLASS and meets the requirements of international standard

### **ISO/IEC 17025:2005**

while demonstrating technical competence in the field(s) of

### **CALIBRATION & TESTING**

Refer to the accompanying Scope(s) of Accreditation for information regarding the types of calibrations and/or tests to which this accreditation applies.

ACT-1173

Certificate Number

ACLASS Approval Certificate Valid: 05/17/2009-05/03/2011 Version No. 001



This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2005. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (*refer to joint ISO-ILAC-IAF Communiqué dated January 2009*).



**ANSI-ASQ National Accreditation Board/ACLASS** 

#### SCOPE OF ACCREDITATION TO ISO/IEC 17025:2005

#### **Tyco Electronics - Empalme**

Carretera Internacional, Km.1969, Guad-Nog. Km.2, Sonora, C.P. 85340 Mexico German Aquino Phone: 011-622-225-1061

#### **CALIBRATION & TESTING**

Valid to: May 3, 2011

Certificate Number: ACT-1173

I. Mechanical Testing

ITEMS, MATERIALS OR PRODUCTS TESTED	BEST MEASUREMENT CAPABILITY [EXPRESSED AS UNCERTAINTY( <u>+</u> )]	SPECIFIC TESTS OR PROPERTIES MEASURED	SPECIFICATION, STANDARD METHOD OR TECHNIQUE USED	*DETECTION LIMIT/ RANGE/ EQUIPMENT
Wiring Harnesses, Plastic and Metal Automotive Components	0.114 lbf	Force	Equipment Manual	Force Gauge (0 to 200) lb·f
Plastic and Metal Automotive Components	4.0 g	Mass	Equipment Manual	Scales Up to 4 kg

#### **II. Material Analysis Testing**

ITEMS, MATERIALS OR PRODUCTS TESTED	BEST MEASUREMENT CAPABILITY [EXPRESSED AS UNCERTAINTY( <u>+</u> )]	SPECIFIC TESTS OR PROPERTIES MEASURED	SPECIFICATION, STANDARD METHOD OR TECHNIQUE USED	*DETECTION LIMIT/ RANGE/ EQUIPMENT
Plastic Automotive Components	0.009 g	Moisture Content	Work Instruction AEW021T-LB, Equipment Manual.	Ohaus MB 45 Moisture Analyzer 45 g (50 to 200) °C
Plastic Automotive Components	N/A*	Melt Flow Rate	Work Instruction AEW022T-LB based on ASTM D1238, Equipment Manual	Extrusion Plastometer Oven

Page 1 of 4



III. Dimensional Inspection / Measurement					
ITEMS, MATERIALS OR PRODUCTS TESTED	BEST MEASUREMENT CAPABILITY [EXPRESSED AS UNCERTAINTY( <u>+</u> )]	SPECIFIC TESTS OR PROPERTIES MEASURED	SPECIFICATION, STANDARD METHOD OR TECHNIQUE USED	*DETECTION LIMIT/ RANGE/ EQUIPMENT	
Plastic and Metal Automotive Components	0.0046 mm	Dimensions	ASME Y14.5M, Engineering Drawing, Equipment Manual	Optical Comparator Micro Vu 240 mm (X) 140 mm (Y)	
Plastic and Metal Automotive Components	0.0052 mm	Dimensions	ASME Y14.5M, Engineering Drawing, Equipment Manual	Deltronics Vision Systems 300 mm (X) 150 mm (Y) 120 mm (Z)	
Plastic and Metal Automotive Components	0.0050 mm	Dimensions	ASME Y14.5M, Engineering Drawing, Equipment Manual	Smart Scope FOV 300 mm (X) 150 mm (Y) 120 mm (Z)	
Plastic and Metal Automotive Components	0.0021 mm	Dimensions	ASME Y14.5M, Engineering Drawing, Equipment Manual	Digital Height Indicator Up to 50 mm	
Plastic and Metal Automotive Components	0.012 mm	Dimensions	ASME Y14.5M, Engineering Drawing, Equipment Manual	Dial Test Indicator Up to 0.8 mm	
Plastic and Metal Automotive Components	0.023 mm	Dimensions	ASME Y14.5M, Engineering Drawing, Equipment Manual	Calipers Up to 200 mm	
Plastic and Metal Automotive Components	0.0016 mm	Dimensions	ASME Y14.5M, Engineering Drawing, Equipment Manual	Micrometers Up to 25.4 mm	
Plastic and Metal Automotive Components	0.0034 mm	Dimensions	ASME Y14.5M, Engineering Drawing, Equipment Manual	CMM 609 mm (X) 609 mm (Y) 457 mm (Z)	
Wiring Harnesses Automotive Components	0.32 mm / 50 cm	Dimensions	ASME Y14.5M, Engineering Drawing.	Steel Measuring Tapes Up to 8 m	
Wiring Harnesses, Automotive Components	0.06 mm / 50 cm	Dimensions	ASME Y14.5M, Engineering Drawing.	Steel Rule Up to 1 220 mm	





Page 2 of 4

IV. Dimensional	Calibration
-----------------	-------------

IV. Dimensional Calibration							
PARAMETER / EQUIPMENT	RANGE	BEST MEASUREMENT CAPABILITY [EXPRESSED AS UNCERTAINTY( <u>+</u> )]	REFERENCE STANDARD OR EQUIPMENT	METHOD(S)			
Steel Measuring Tapes	Up to 8 m	0.32 mm / 50 cm	Digital Scale	Work Instruction AEW001T-LB Tyco Spec 117-95 Calibration Steel Measuring Tapes. JIS B 7512 (1993)			
Steel Rules	Up to 1 220 mm	0.060 mm / 50 cm	Digital Scale	Work Instruction AEW001T-LB Tyco Spec. 117-94 Calibration Steel Rules, JIS B 7516 (1987)			
Granite Surfaces Plates Repeatability	(12 x 18) in to (40 x 60) in Resolution 0.001 in	36 µin	Mahr Repeatometer Precision Dial Indicator	Work Instruction AEW002T-LB, JIS B 7513 (1992),GGG-P- 463c-1973			
Dial Test Indicator (lever-type)	Up to 1.0 mm	0.012 mm	Height Master	Work Instruction AEW004T-LB, JIS B 7533 (1990), Tyco Spec 117-14 Dial Indicator, Electronic and Mechanical			
Calipers	Up to 200 mm	0.023 mm	Gage Blocks Ring Gages	Work Instruction AEW005T-LB, JIS B 7507 (1993), Tyco Spec 117-9 Caliper, Vernier, Dial and Digital			
Micrometer	Up to 25.4 mm	0.0016 mm	Gage Blocks Grade 2	Work Instruction AEW006T-LB, JIS B 7502 (1994), Tyco Spec 117-5 Micrometer, Inch/Metric, Outside, Blade and Flange			
Optical Comparator	Up to 300 mm (X,Y)	0.0046 mm	Glass Scale	Work Instruction AEW007T-LB, JIS B 7184:1999, Tyco Spec 117-19 Optical Comparators			
Video Comparator	Up to 300 mm (X,Y)	0.0052 mm	Glass Scale	Work Instruction AEW007T-LB. JIS B 7184:1999			
Digital Height Indicator (travel-type)	Up to 50 mm	0.0021 mm	Gage Blocks	Work Instruction AEW008T-LB, Tyco Spec. 117-14 Dial Indicator Electronic and Mechanical			



Page 3 of 4

#### V. Mechanical Calibration

PARAMETER / EQUIPMENT	RANGE	BEST MEASUREMENT CAPABILITY [EXPRESSED AS UNCERTAINTY( <u>+</u> )]	REFERENCE STANDARD OR EQUIPMENT	METHOD(S)
Force Gauge	Up to 200 lb∙f	0.114 lb·f	Master Weights	Work Instruction AEW003T-LB, Tyco Spec 117-70 Force Gages
Scales	Up to 4 kg	4.0 g	Master Weights Class M3	Work Instruction AEW013T-LB, NOM- 010-SCFI-1994

Notes:

1. Best Measurement Uncertainties (Expanded Uncertainty) are based on approximately a 95% confidence interval, using a coverage of k=2

2. L in uncertainties represents length in inches

3. The uncertainty associated when calibrating a balance/scale is dependent on local conditions, such as the resolution of the unit being calibrated and the environment in which the balance/scale is operating. The uncertainty listed in the scope here represents the best uncertainty for a balance/scale which the organization typically calibrates in its lab. Since field (on-site) conditions are typically more variable than those in the laboratory, larger measurement uncertainties are expected in the field (on-site) than what is reported on the accredited scope.

4. * = As Applicable

5. This scope is part of and must be included with the Certificate of Accreditation No. ACT-1173

Kul Greenwary

Vice President

Page 4 of 4





# **Appearance Approval Report**

tyco

Electronics

# Not Applicable



# **Sample Product**

Sent in separate package

(if required)



# **Master Sample**

### **Retained at manufacturing location**



# **Checking Aids**

tyco

Electronics

# Not Applicable



## Section 17

# Records of Compliance with Customer-Specific Requirements

AAF214, Rev. 0, 12 April, 2006

tyco

Electronics

# Not Applicable



## Section 18

## **Part Submission Warrant**

AAF214, Rev. 0, 12 April, 2006

DaimlerChrysler	Part Su	ubmissio	n Warrant
Part Name 1x4 Pos, Get Female Connector, Unsealed,	Assembly	Cust. Part Number	
Shown on Drawing No. C-3-1419158-2		Org. Part Number	6-1419169-8
Engineering Change Level E1		Dated	9-Feb-2010
Additional Engineering Changes N / A		Dated	<u>N / A</u>
Safety and/or Government Regulation Yes Vo	Purchase Order	No. <u>N / A</u>	Weight (kg) 0.0020
Checking Aid Number N / A Checking Aid Engineering	Change Level	<u>N / A</u>	Dated N / A
ORGANIZATION MANUFACTURING INFORMATION		CUSTOMER SU	JBMITTAL INFORMATION
Tyco Electronics Plant # 6 Empalme Supplier Name & Supplier/Vendor Code		Sterling Tech Customer Name	
Carretera Int. Km. 1969 Guadalajara-Nogales Km. 2			by the customer
Street Address		Buyer/Buyer Co	
Empalme Sonora 85340	Mexico	Various	
City Region Postal Code	Country	Application	
MATERIALS REPORTING			
Reporting of all materials, not just Substances of Concern, may be required	-		Ίνο
Has customer-required Substances of Concern information been reported? Submitted by IMDS or other customer format:		9260132 / 1	
Are polymeric parts identified with appropriate ISO marking codes?		Yes 🗸	]No 🗌 N/A
REASON FOR SUBMISSION           Initial submission	Г	Change to Optic	onal Construction or Material
Engineering Change(s)		Sub-Supplier or	Material Source Change
Tooling: Transfer, Replacement, Refurbishment, or additional     Correction of Discrepancy		Change in Part	Processing at Additional Location
Tooling Inactive > than 1 year		Other - please s	
REQUESTED SUBMISSION LEVEL (Check one)         Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.         Level 2 - Warrant with product samples and limited supporting data submitted to customer.         Level 3 - Warrant with product samples and complete supporting data submitted to customer.         Level 4 - Warrant and other requirements as defined by customer.         Level 5 - Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location.			
SUBMISSION RESULTS The results for  dimensional measurements  material and fu	unctional tests	✓ appearance	criteria 🛛 statistical process package
These results meet all design record requirements:			nation Required)
Mold / Cavity / Production Process Assembly Process			
DECLARATION I affirm that the samples represented by this warrant are representative or o Approval Process Manual 4th Edition Requirements. I further affirm the the: I also certify that the documented evidence of such compliance is on file and EXPLANATION/COMMENTS: CUSTOMER REQUEST	se samples were pro	duced at a production	n rate of 57600 /24 hours.
Is each Customer Tool properly tagged and numbered?		No 🗹 N/A	
Organization Authorized Signature	A. Verdug	vo Acosta	Date 25-Oct-2010
Print Name Marco A. Verdugo Acosta Phone	e No. <u>(62</u>	22)-22-5-1000 ex	t 1238 Fax No. (622)-22-3-1140
	o@tycoelectron		
FOR CUSTOMER USE ON Part Warrant Disposition: Approved Rejected O	NLY (IF APPLICABL ther	E)	
Customer Signature			Date
Print Name	Customer Track	king Number (optiona	N)
March 2006 CFG-1001			Optional customer tracking number:



### Section 18a

# **Bulk Material Requirements**

AAF214, Rev. 0, 12 April, 2006

tyco

Electronics

# Not Applicable

From:	Prescott, Amanda (A.B.)
Sent:	Tuesday, February 15, 2011 2:46 PM
To:	Lang, Gary (G.C.)
Cc:	Kreiger, Erik (E.); Culkeen, Patrick (P.M.)
Subject:	RE: 11S18 - F150 Air Bag 1st Draft Review and Comment
Follow Up Flag:	Follow up

Follow Up Flag: Flag Status:

Gary,

I was of the understanding that there is an instruction sheet that is packaged with the jumper harness. Maybe Erik has a copy of the instruction sheet?

#### Amanda

From:Lang, Gary (G.C.)Sent:Tuesday, February 15, 2011 2:44 PMTo:Prescott, Amanda (A.B.)Subject:RE: 11S18 - F150 Air Bag 1st Draft Review and Comment

Red

I am not aware of the instructions in the repair kit. Are there any?

#### Gary Lang

Ford Customer Service - Recall Phone (313) 24-84791

From:	Prescott, Amanda (A.B.)
Sent:	Tuesday, February 15, 2011 2:41 PM
To:	Lang, Gary (G.C.); Frascaroli, Emily (E.E.)
Subject:	FW: 11S18 - F150 Air Bag 1st Draft Review and Comment

<< File: 11S18 - Owner Letter 03.doc >> << File: 11S18 - Dealer Bulletin 03.doc >> Minor changes. No change to tech instructions, I am assume the tech instructions are consistent with the instructions that are part of repair kits.

From:	Ott, David (D.J.)
Sent:	Tuesday, February 15, 2011 1:32 PM
To:	Culkeen, Patrick (P.M.)
Cc:	Fronckowiak, Todd (T.M.); Prescott, Amanda (A.B.)
Subject:	FW: 11S18 - F150 Air Bag 1st Draft Review and Comment

Yours.

From:	Wickenheiser, Francis (F.J.)
Sent:	Tuesday, February 15, 2011 11:55 AM
То:	Lang, Gary (G.C.)
Cc:	Ott, David (D.J.); Frascaroli, Emily (E.E.)
Subject:	FW: 11S18 - F150 Air Bag 1st Draft Review and Comment

Hi Gary - This one is Dave's, and Emily is covering for Jay while he is out...

From:	Lang, Gary (G.C.)
Sent:	Tuesday, February 15, 2011 11:54 AM
To:	Wickenheiser, Francis (F.J.); Logel, Jay (J.D.)

#### Your approval/concurrence is required to publish 11S18 - F150 Air Bag.

### Joe, please review the dealer letter, customer letter, and tech instructions and forward your comments/concurrence to Jay.

#### **REDACTED FOR PRIVILEGE**

This program is scheduled to be posted to FMCDealer by February 22, 2011.

<< File: 11S18 - Dealer Bulletin 03.doc >> << File: 10X11_F-150 Air Bag wire_D4 .pdf >> << File: 11S18 - Owner Letter 03.doc >>

Gary Lang Ford Customer Service - Recall Phone (313) 24-84791 DSC II rm 795 1800 Fairlane Dr Allen Park, MI 48101

From:	
Sent:	
To:	
Subject:	

Lang, Gary (G.C.) Wednesday, February 16, 2011 10:32 AM Frascaroli, Emily (E.E.); Prescott, Amanda (A.B.) RE: 11S18 - F150 Air Bag 1st Draft Review and Comment

#### REDACTED FOR PRIVILEGE

Emily Frascaroli • Ford Motor Company • Office of the General Counsel • (313) 845-1376

#### PRIVILEGED & CONFIDENTIAL

This e-mail may contain privileged communications. If you have received it in error, please delete it immediately and notify the sender.

From:Lang, Gary (G.C.)Sent:Wednesday, February 16, 2011 8:51 AMTo:Frascaroli, Emily (E.E.)Cc:Prescott, Amanda (A.B.)Subject:FW: 11S18 - F150 Air Bag 1st Draft Review and Comment

**REDACTED FOR PRIVILEGE** 

Gary Lang Ford Customer Service - Recall

Phone (313) 24-84791

From:Prescott, Amanda (A.B.)Sent:Tuesday, February 15, 2011 2:41 PMTo:Lang, Gary (G.C.); Frascaroli, Emily (E.E.)Subject:FW: 11S18 - F150 Air Bag 1st Draft Review and Comment

<< File: 11S18 - Owner Letter 03.doc >> << File: 11S18 - Dealer Bulletin 03.doc >> Minor changes. No change to tech instructions, I am assume the tech instructions are consistent with the instructions that are part of repair kits.

Ott, David (D.J.)
Tuesday, February 15, 2011 1:32 PM
Culkeen, Patrick (P.M.)
Fronckowiak, Todd (T.M.); Prescott, Amanda (A.B.)
FW: 11S18 - F150 Air Bag 1st Draft Review and Comment

Yours.

From:	Wickenheiser, Francis (F.J.)
Sent:	Tuesday, February 15, 2011 11:55 AM
To:	Lang, Gary (G.C.)
Cc:	Ott, David (D.J.); Frascaroli, Emily (E.E.)
Subject:	FW: 11S18 - F150 Air Bag 1st Draft Review and Comment

Hi Gary - This one is Dave's, and Emily is covering for Jay while he is out...

From:	Lang, Gary (G.C.)
Sent:	Tuesday, February 15, 2011 11:54 AM
To:	Wickenheiser, Francis (F.J.); Logel, Jay (J.D.)
Subject:	11S18 - F150 Air Bag 1st Draft Review and Comment

#### Your approval/concurrence is required to publish 11S18 - F150 Air Bag.

Joe, please review the dealer letter, customer letter, and tech instructions and forward your comments/concurrence to Jay.

#### **REDACTED FOR PRIVILEGE**

This program is scheduled to be posted to FMCDealer by February 22, 2011.

<< File: 11S18 - Dealer Bulletin 03.doc >> << File: 10X11_F-150 Air Bag wire_D4 .pdf >> << File: 11S18 - Owner Letter 03.doc >>

Gary Lang Ford Customer Service - Recall Phone (313) 24-84791 DSC II rm 795 1800 Fairlane Dr Allen Park, MI 48101 From: Hull, Michelle (M.K.)

**Sent:** Friday, August 27, 2010 9:45 AM

**To:** Culkeen, Patrick (P.M.); Revoir, Tina (T.R.)

Subject: FW: Dealer/Fleet Request For OGC Review

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Pat,

#### **REDACTED FOR PRIVILEGE**

#### Labor Op Description

14056D	AIR BAG RESTRAINT SYSTEM DIAGNOSIS
14056D1B	
14056D5L	MODULE ASSEMBLY-DRIVER OR PASSENGER SIDE-AIR BAG REPLACE
12651DX1	EXTRA TIME TO REPEAT FINAL QUICK TEST

Causal Full Part Number				Part		Part
<u>Flag</u>	<u>PREF</u>	BASE	<u>SUFF</u>	<b>Description</b>	<u>CPSC</u>	<u>Quantity</u>
Y	6L3Z	14B321	В	SENS & BRKT ASY-AIR BAG FRT	012005	1
Ν	7L3Z	15043B13	CC	MODULE-AIR BAG	110603	1

From: dcpform@ford.com [mailto:dcpform@ford.com]
Sent: Thursday, August 26, 2010 7:42 PM
To: Ordcalp, F (F.); Taylor, Alma (A.)
Subject: Dealer/Fleet Request For OGC Review

#### **Dealer/Fleet Request For OGC Review**

Dealership/Fleet Name: Power Ford Torrance Requesting Dealer/Fleet: Power Ford Torrance Contact Person: Greg Murphy Title: Fixed Operations Director Address: 3111 PCH Torrance, CA 90505 Telephone: 3107844700 Email Address: murphyg1@autonation.com PA Code: 05524 Region: Los Angeles City: Torrance

**Dealer State:** CA Fax Number: 310 784-4756 **WSD:** 10/10/2005 Vehicle Year: 2006 Vehicle Model: F-150 Vehicle VIN: 1FTRF12276N **Mileage:** 75000 **Customer/Fleet Name: Street Address:** 08 **City:** Torrance State: California Zip Code: Work Phone: Customer Region: W1 - Los Angeles **Incident Involves:** Injury Date of Incident: 08/24/2010 County in which incident occurred: Los Angeles Is Alleging Defect: Yes Alleging defect detail: Customer states the drivers side air bag deployed on its own. Customer states the driver was backing into a parking spot and the bag deployed. Customer states driver was injured. In addition, customer states this is the second time this has occured. first incident was on 7/18/2007 miles 18122. Vehicle was repaired under warranty at Power Ford Torrance. Police Report Filed: No **Insurance Company Contacted:** N Coach Builder State: AK - Alaska Vehicle Location: with customer Resolution Sought Detail: SM at Power Ford told the customer that he would contact FMC to report incident and then report back to ths customer after contact.

This email was automatically generated. Please do not reply to this email. No one monitors the inbox for this email address.

From:
Sent:
To:
Cc:
Subject:

Logel, Jay (J.D.) Friday, February 11, 2011 4:25 PM Prescott, Amanda (A.B.); Welch, Sharon (S.L.) Culkeen, Patrick (P.M.); Nevi, Raymond (R.A.); Fronckowiak, Todd (T.M.) RE: RE: Fact Sheet for F-150

#### REDACTED FOR PRIVILEGE

 From:
 Prescott, Amanda (A.B.)

 Sent:
 Friday, February 11, 2011 4:25 PM

 To:
 Welch, Sharon (S.L.)

 Cc:
 Logel, Jay (J.D.); Culkeen, Patrick (P.M.); Nevi, Raymond (R.A.); Fronckowiak, Todd (T.M.)

 Subject:
 RE: Fact Sheet for F-150

Sharon,

Pat and I have reviewed the fact sheet and made some modifications. The modifications are in line with the position that we have taken with NHTSA. I called and talked with Jay about the changes as well.

<< File: 10X11 2005-06 F-150 Airbag_Factsheet approved.doc >> Thanks, Amanda