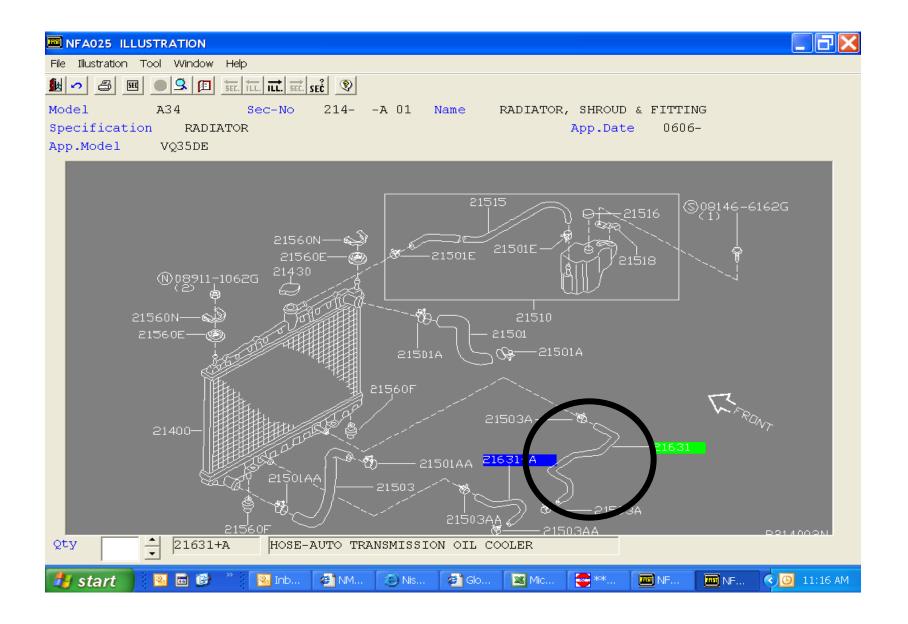
Incident parts provided in CAR.

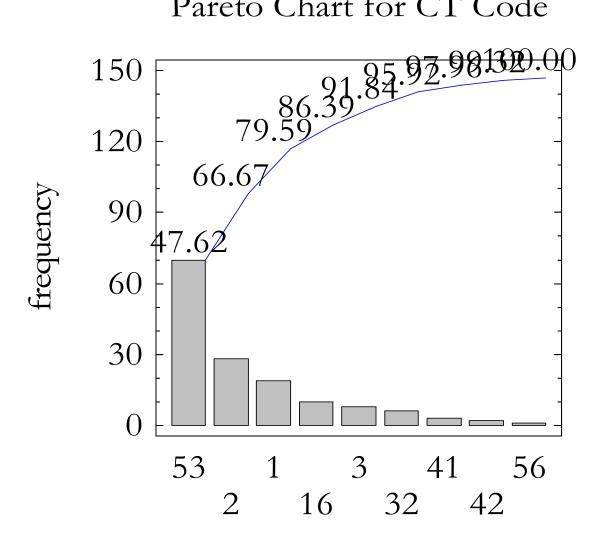
	•					
VIN	MILES	Date	PROD. DATE	SVC ADV comments	Tech comments	Part number
				C/S transmission fluid		
1N4BA41EX8C	337	2437 (Sept 3-07)	9/18/2007	leaking	Cooler hose leaks	21631ZK30A
				CAR WILL START, BUT	LEAKING OIL COOLER	
1N4BA41E28C	3161	2117 (Oct 18-07)	8/24/2007	HAS NO PWR	HOSE	21631ZK30A
1N4BA41E88C	804	2437 (Sept 3-07)	9/18/2007	Vehicle leaking coolant.	RH cooler line leaking	21631ZK30A
				_	Leaking fuild. Pin size hole	
1N4BA41E78C	1,297	2427 (Aug 24-07)	9/8/2007	C/S vehicle is leaking oil	in trans cooler.	21631ZK30A
					CHECKED AND FOUND	
					TRANSMISSION COOLER	
					HOSE LEAKING AND TRANS	
					MISSION FLUID WAS ALL	
		n/a: Ref NA-TR-		CUSTOMER STATES OIL	OVER VEHICLE REPLACED	
1N4BA41E78C	435	2007-01663	10/25/2007	IS LEAKING BADLY	TRANSMISSION COO	216317Y105

Last C/M Julan - 3536 (12-19-06)

:: Source WINFAST look up. 21631-ZK30A was used from 06-06 - current. Supplier Cooper Autor



#### Pareto Chart for CT Code

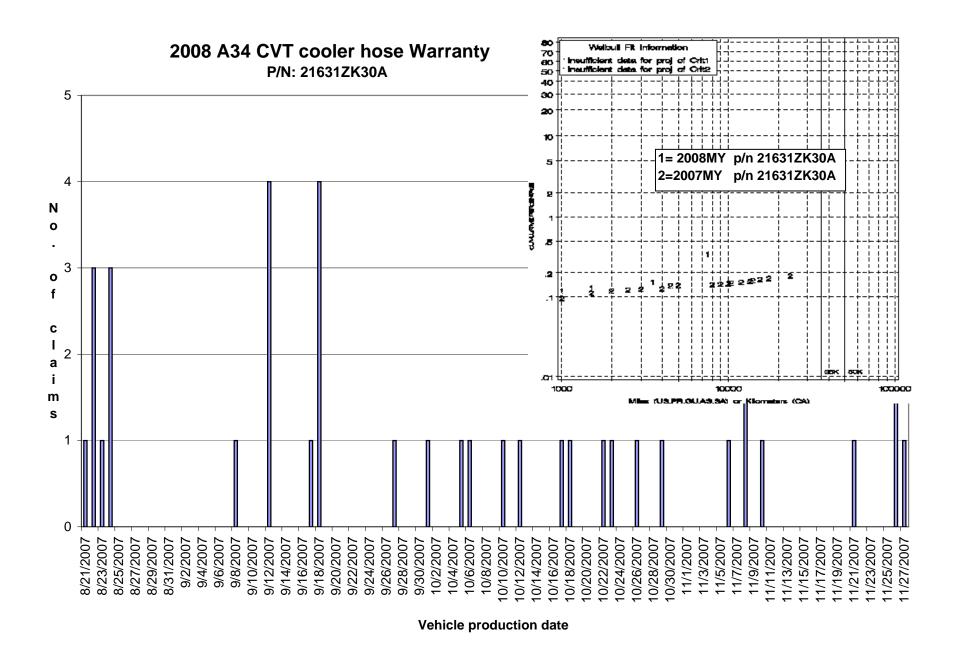


۲	'areto	Cnart	with	Cumu	liative	Frequ	iencies	

Class						Weighted	Cum.		Cum.
Label		Rank	Count	Weight		Score	Score	Percent	Percent
	53 POOR SEALING		1	70	1	70	7	0 47.62	47.62
	2 BROKEN/CRACKED (SOFT		2	28	1	28	9	8 19.05	66.67
	1 BROKEN/CRACKED (HARD		3	19	1	19	11	7 12.93	79.59
	16 BUBBLE/CLOUDY/CONDEN		4	10	1	10	12	7 6.8	86.39
	3 BENT/DEFORMED/TWISTE		5	8	1	8	13	5 5.44	91.84
	32 INTERNAL FAILURE		6	6	1	6	14	1 4.08	95.92
	41 IMPROPER ADJ/POOR FI		7	3	1	3	14	4 2.04	97.96
	42 FELL OFF/LOOSE/POOR		8	2	1	2	14	6 1.36	99.32
	56 OIL/FLUID/COOLANT-IM		9	1	1	1	14	7 0.68	100
Total				147		147			

The StatAdvisor

This table shows the frequency of occurrence of the 9 unique values of CT Code. The classes are sorted according to the counts, with the most frequently occurring class first. The highest class is 53 with a count of 70, which represents 47.619% of the total.



#### Please Read

- 1 Choose either the multiple issues page or the single issue page depending on the number of problem descriptions you have.
- 2 Fill in the Problem Descriptions, the periods, and the dates in the cells with blue font and Problem 1
- Fill in data for each problem description and total reviewed for each period. Totals and percentages will be figured automatically.

  Current data must be shown in period 4.
- 4 For the Multiple Issues graph only. Sort issues by highest incidents. This puts the top six issues on the Pareto chart.
  - To sort 1. Highlight the rows containing data
    - 2. Choose DATA SORT
    - 3. Sort by columns AI and then I

Note: PPM = Parts Per Million Defective

A period can be a week, month, 2 months, etc.

backround.





#### Leaking TOC Line Summary 2/11/08



#### **CSA TOC Hose Summary**

TI INCIDENT

**NNA-S PQE** 

### Optical Microscopy Analysis of ATF Hoses from Cooper

DuPont Analytical February, 2008

### Samples

- 2 hoses, which failed in service were analyzed
- These hoses were designated as #2 and #14.
- Three areas from hose #2 were analyzed
  - 2 had fairly long cracks
  - Other area had small crack, just starting
- One area from hose #14 was analyzed
  - Had large void

#### Sample Preparation

- The failed section of hose was cut from the bulk of the hose using a clean razor blade.
- A longitudinal section of hose, containing the failure was cut from the failed section.
- The crack was exposed by cutting the section hose beginning at the end of the cracks

#### Hose #2, Failure Location #1

#### Hose #2, Failure #2

# Hose #2, Failure #3 Crack just beginning to form

## Hose #14, Failure #1